

G679 4600

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

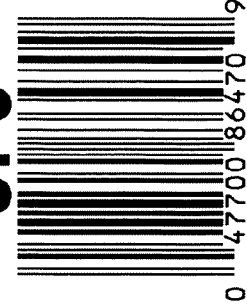


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794600

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4600

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX JUL 02 2008 OPERATOR 	10-1-08	RSC
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-6-08	LTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

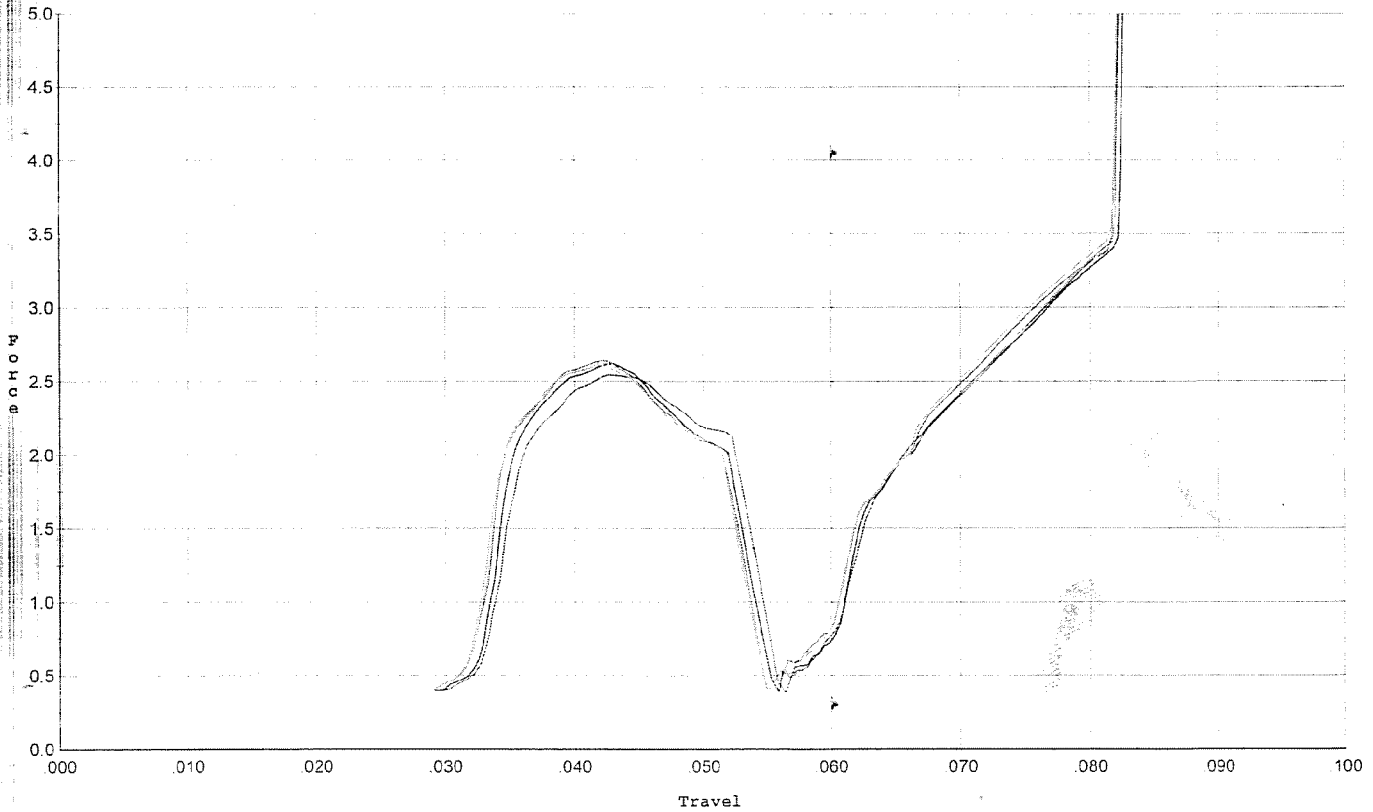
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-21	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-21	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.035</u> <u>.035</u>	1-21	WV
	J) ASSEMBLE STOCK		1-16-09	TC
	K) ASSEMBLE SWIVEL STUDS		1-23	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-31	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.39</u> <u>2.5</u> <u>2.43</u> <u>3.47</u>	1-31	WV
	C) FUNCTION		1-23	WV
690	PACK		1-23	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



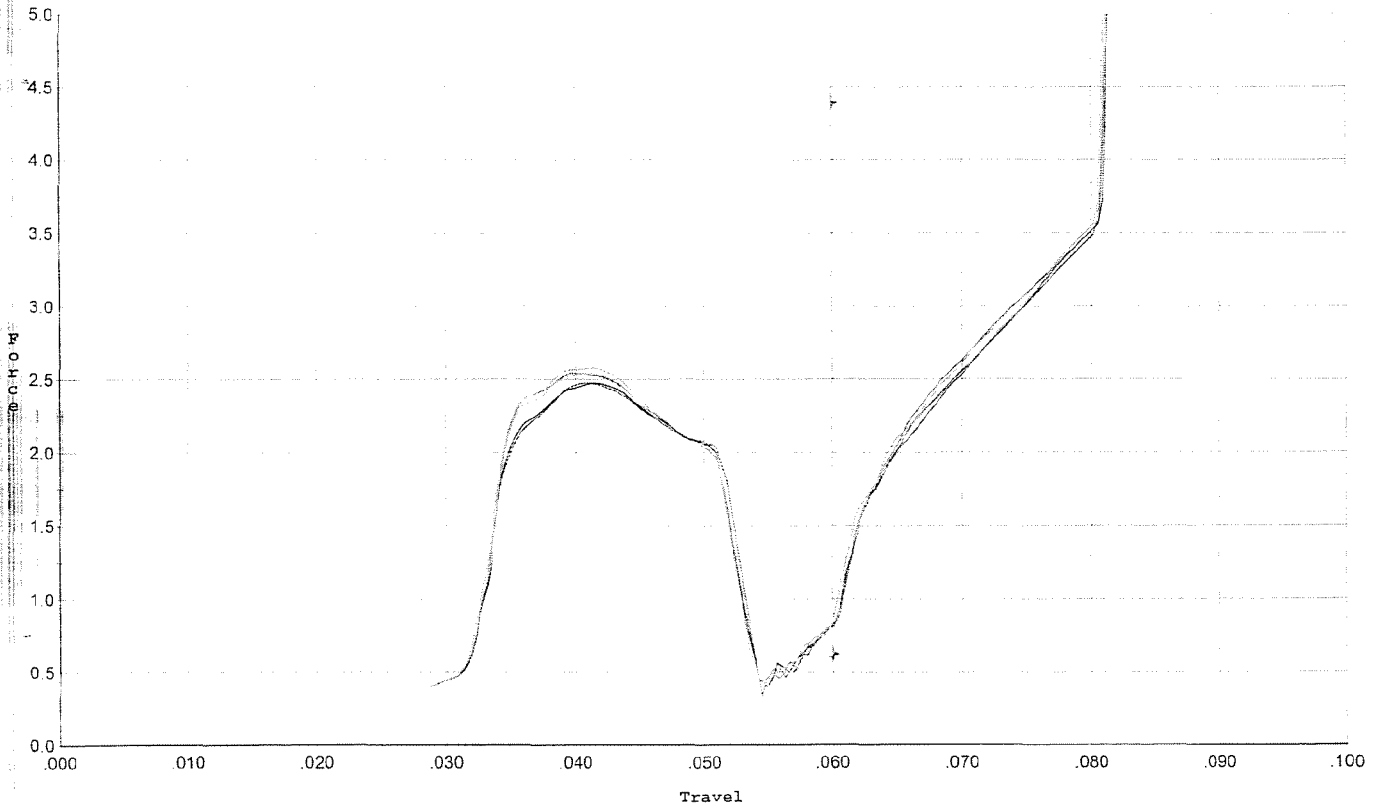
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.054	0.033	0.034	0.058		Set Trigger
2	2.620	0.052	0.033	0.034	0.056		Set Trigger
3	2.638	0.053	0.032	0.034	0.058		Set Trigger
4	2.610	0.051	0.032	0.034	0.057		Set Trigger
5	2.626	0.053	0.032	0.034	0.058		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



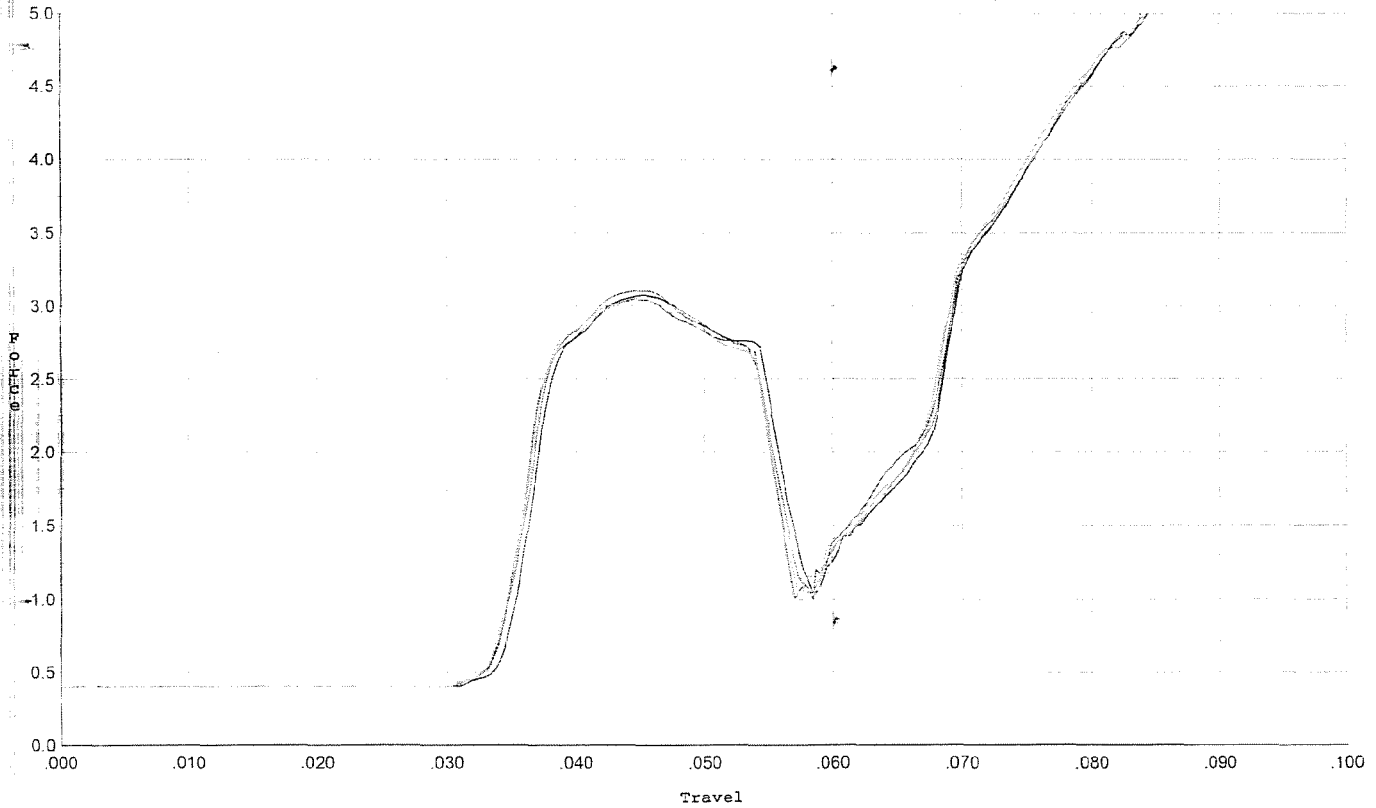
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.051	0.032	0.034	0.054		Set Trigger
2	2.473	0.051	0.032	0.034	0.054		Set Trigger
3	2.542	0.052	0.032	0.034	0.056		Set Trigger
4	2.540	0.051	0.032	0.034	0.055		Set Trigger
5	2.575	0.053	0.032	0.034	0.057		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



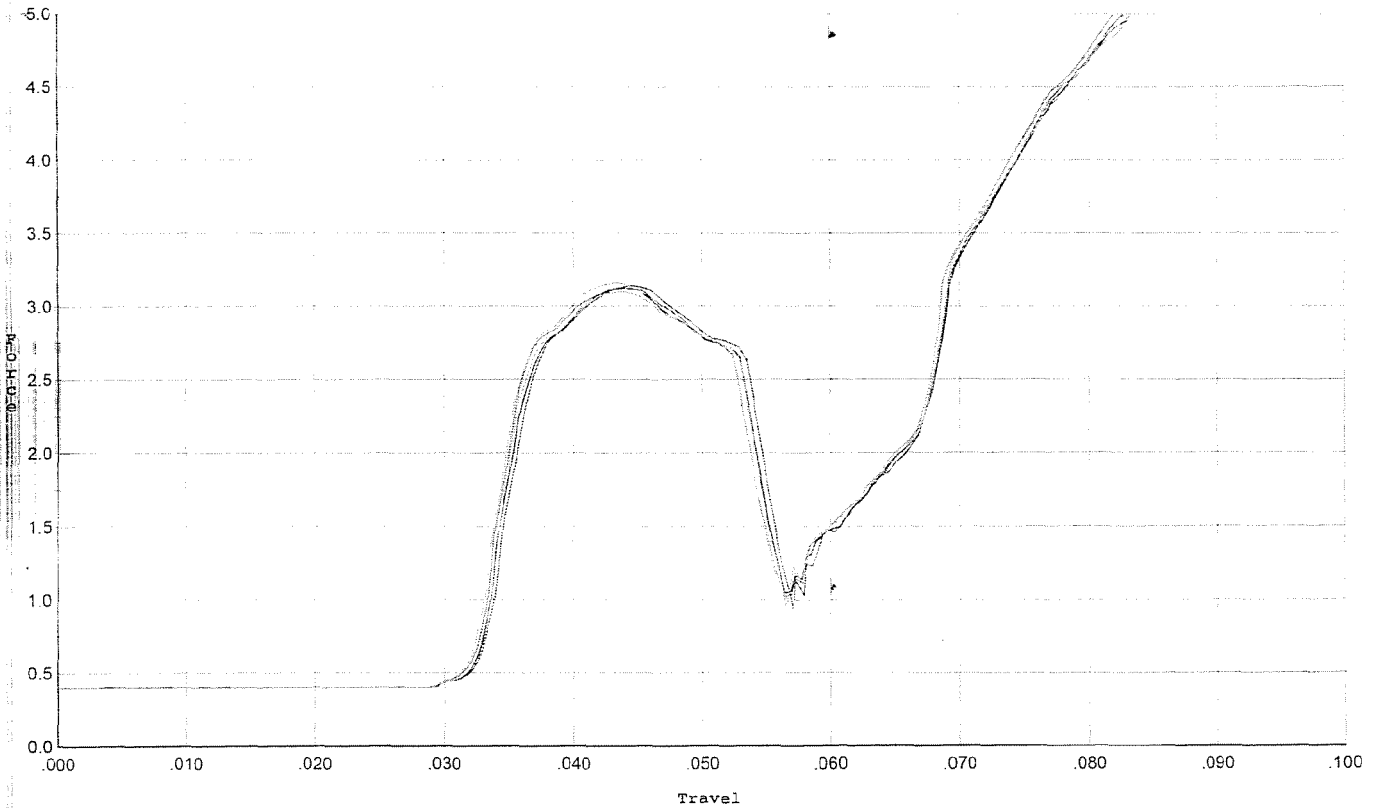
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.054	0.034	0.034	0.068		Set Trigger
2	3.074	0.054	0.034	0.034	0.068		Set Trigger
3	3.104	0.054	0.034	0.035	0.068		Set Trigger
4	3.040	0.054	0.034	0.034	0.068		Set Trigger
5	3.061	0.054	0.034	0.035	0.068		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



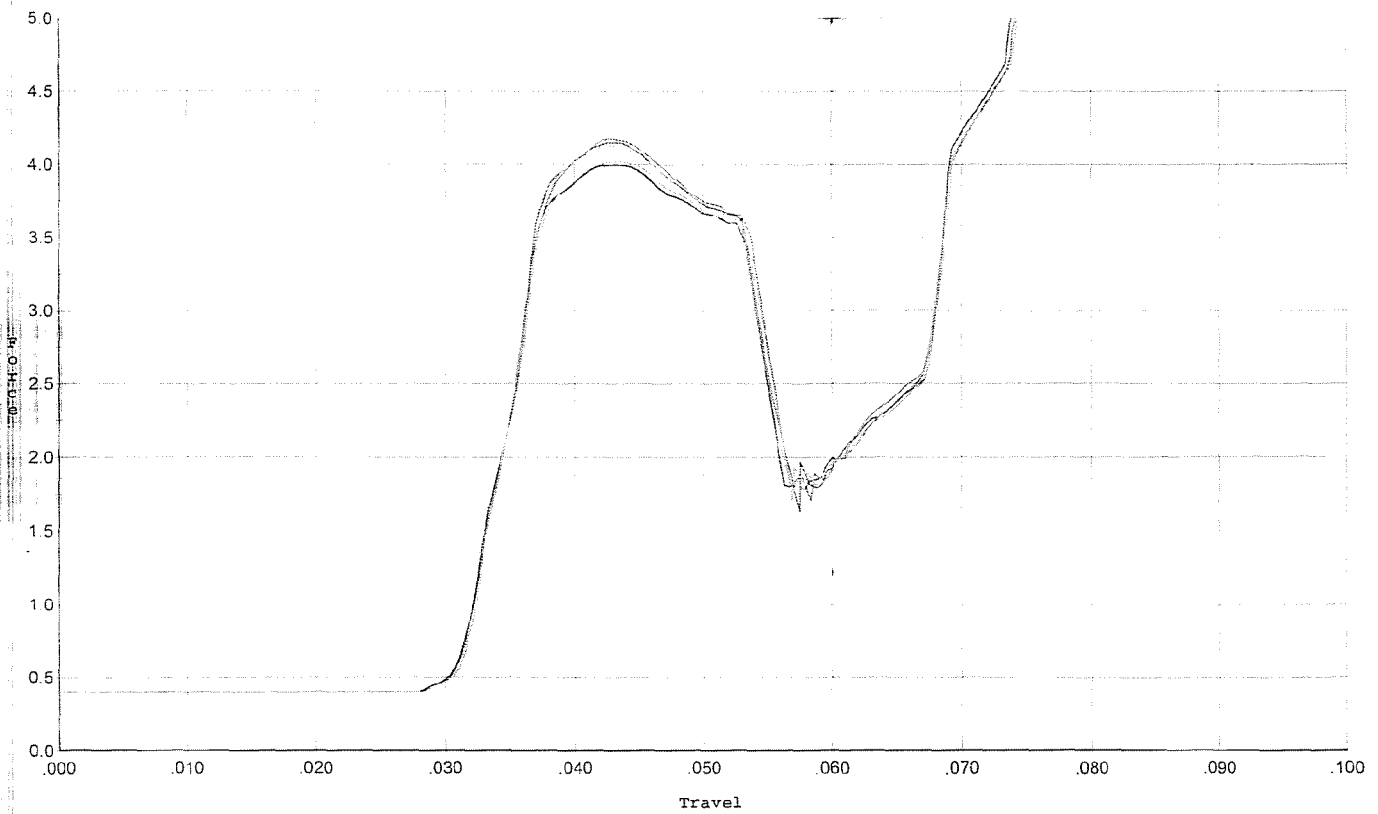
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.053	0.033	0.034	0.069		Set Trigger
2	3.121	0.053	0.033	0.034	0.068		Set Trigger
3	3.123	0.052	0.032	0.034	0.068		Set Trigger
4	3.161	0.052	0.032	0.034	0.068		Set Trigger
5	3.099	0.053	0.033	0.034	0.068		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



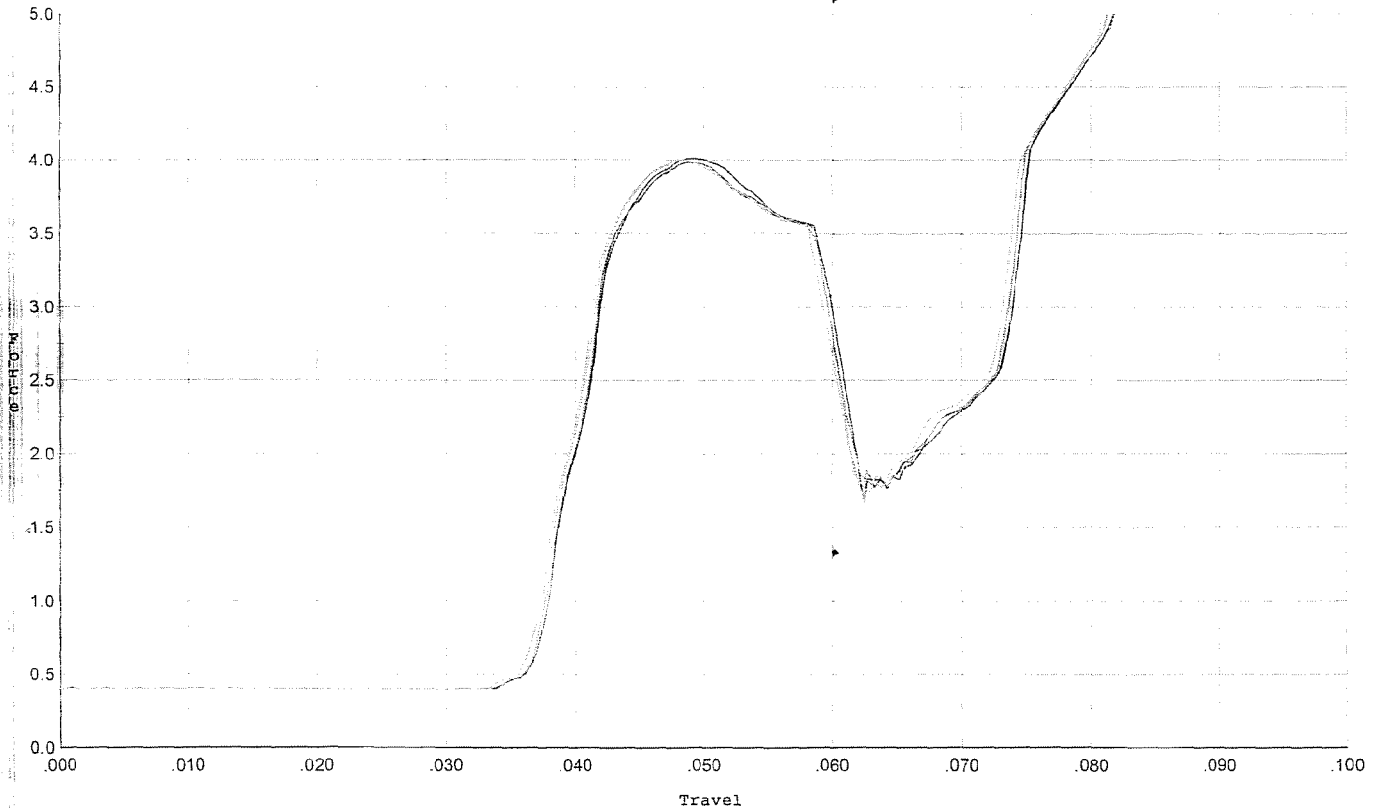
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.053	0.031	0.028	0.088		Set Trigger
2	3.995	0.053	0.031	0.027	0.087		Set Trigger
3	4.174	0.054	0.031	0.027	0.090		Set Trigger
4	4.020	0.053	0.031	0.028	0.087		Set Trigger
5	4.130	0.054	0.032	0.027	0.091		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



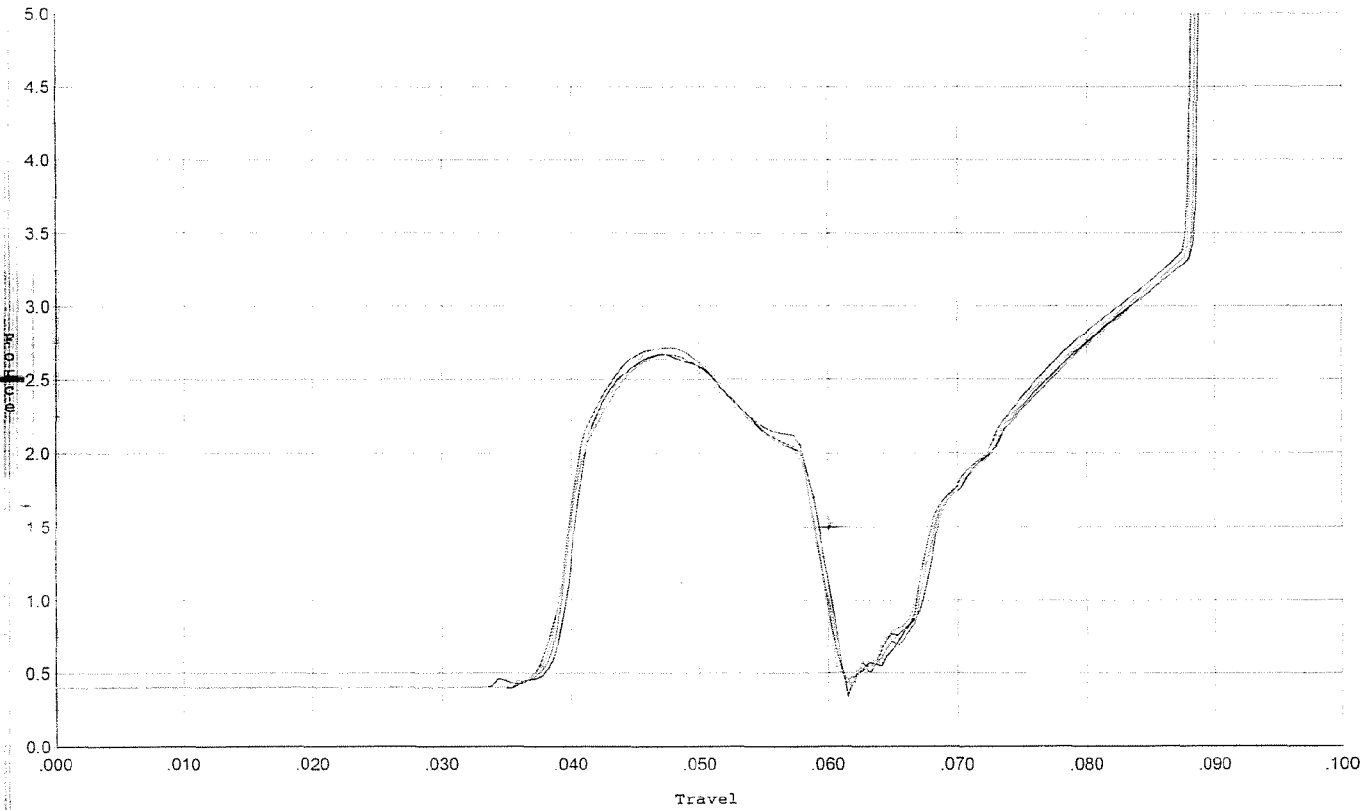
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.985	0.059	0.037	0.029	0.089		Set Trigger
2	4.009	0.060	0.037	0.028	0.091		Set Trigger
3	3.982	0.059	0.037	0.028	0.089		Set Trigger
4	4.004	0.060	0.036	0.027	0.092		Set Trigger
5	3.995	0.059	0.037	0.028	0.090		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



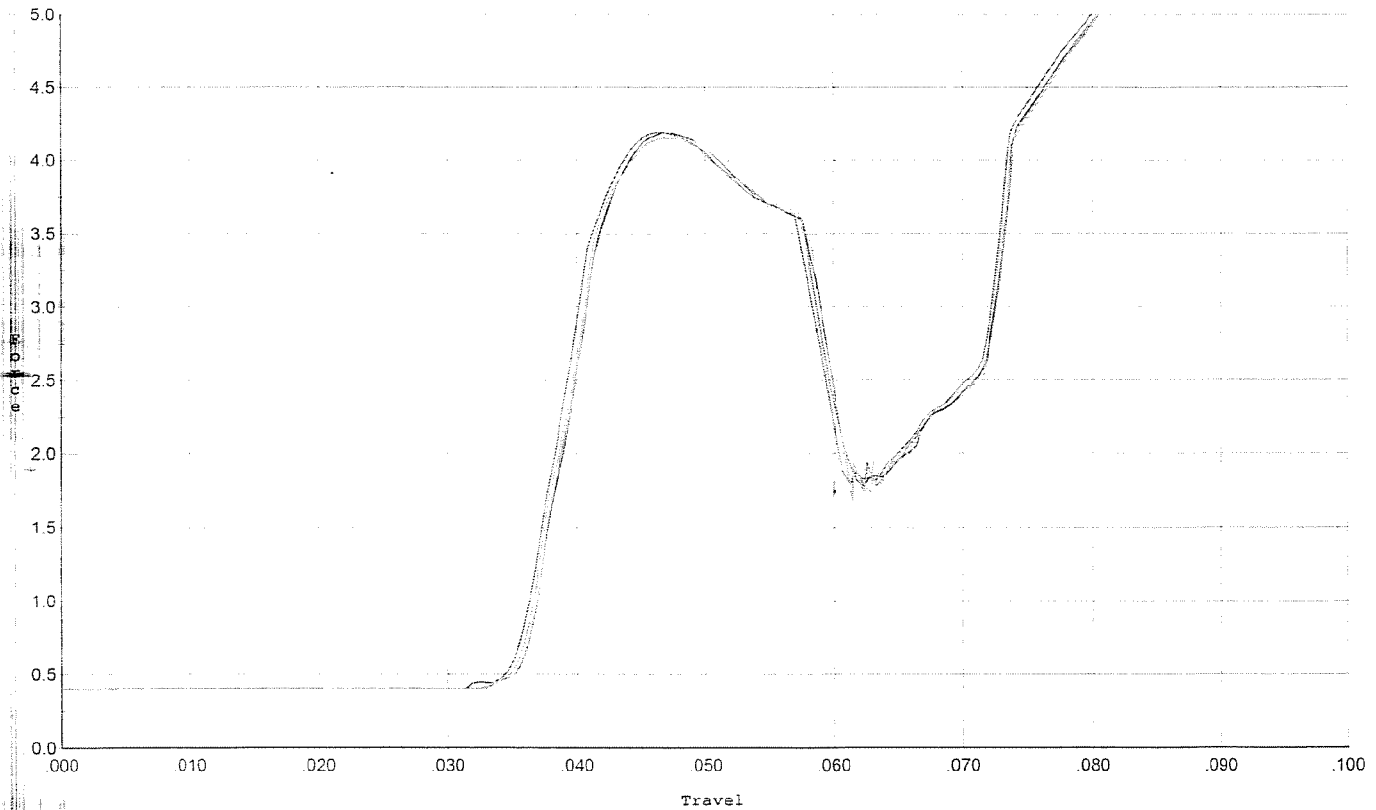
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.714	0.058	0.038	0.036	0.061		Set Trigger
2	2.674	0.059	0.039	0.036	0.061		Set Trigger
3	2.670	0.058	0.038	0.036	0.060		Set Trigger
4	2.718	0.058	0.038	0.036	0.061		Set Trigger
5	2.641	0.058	0.038	0.036	0.060		Set Trigger

Aug 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.059	0.035	0.029	0.094		Set Trigger
2	4.193	0.059	0.036	0.029	0.093		Set Trigger
3	4.154	0.058	0.036	0.030	0.090		Set Trigger
4	4.196	0.058	0.036	0.029	0.093		Set Trigger
5	4.150	0.058	0.036	0.029	0.091		Set Trigger

Avg 4.17