

57679 4602

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



**BM FORM**

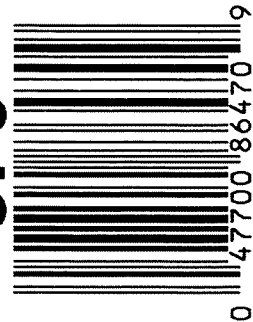
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6794602**

**UPC**



GUN SERIAL # G 6794602

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE     | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 9-29-08  | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 9-29-08  | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 9-29-08  | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                              | 9-29-08  | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 9-29-08  | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 9-30-08  | RBN                                                                                 |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 10/1/08  | Fm                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 10-1-08  |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              | 9/29/08  | MR                                                                                  |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 10/2/08  | RT                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 10/2/08  | DS                                                                                  |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 10-3     |                                                                                     |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |          |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                              |          |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                              | 10-3-08  | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 10-3-08  | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                              | 10-3-08  | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 10-13-08 | SPD                                                                                 |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |          |                                                                                     |

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|              |                                                                       |                                           |             |             |             |             |             |          |      |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|----------|------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>4.0</u>  | <u>5.0</u>  | <u>5.0</u>  | 12-12-08    | L.P.        |          |      |
| CONT.        |                                                                       |                                           |             |             |             |             |             |          |      |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>5.0</u>  | <u>5.0</u>  | <u>5.0</u>  | 12-12-08    | L.P.        |          |      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |          |      |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> | <u>.024</u> | <u>.024</u> | 12-12-08    | L.P.        |          |      |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 10-13-08    | L.P.        |          |      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 12-12-08    | L.P.        |          |      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |          |      |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |          |      |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |          |      |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | PASS        | FAIL        |             | 12-11-08    | L.P.        |          |      |
|              |                                                                       |                                           | PASS        | FAIL        |             |             |             |          |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |          |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION  | N/A         |             |             |             |          |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |          |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |          |      |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 12-11-08    | RP          |          |      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 12-12-08    | L.P.        |          |      |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.69</u> | <u>2.72</u> | <u>2.74</u> | <u>2.61</u> | <u>2.65</u> | 12-12-08 | L.P. |
|              | C) FUNCTION                                                           |                                           |             |             |             | 12-12-08    | L.P.        |          |      |
| 690          | PACK                                                                  |                                           |             |             |             | 1/14/09     | FM          |          |      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-10-08

TESTER

TAC

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 282                 | 264                         |                                   | 266  |          |
| PULL #2 | 291                 | 294                         |                                   | 260  |          |
| PULL #3 | 284                 | 290                         |                                   | 289  |          |
| PULL #4 | 291                 | 262                         |                                   | 258  |          |
| PULL #5 | 291                 | 253                         |                                   | 264  |          |
| TOTAL   | 1439                | <del>1462</del> 1363        |                                   | 1331 |          |
| AVERAGE | 287                 | 272                         |                                   | 267  |          |

|         | 3.00 LBS<br>INITIAL   | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|-----------------------|-----------------------------|--|----------|
| PULL #1 | <del>357</del><br>282 | 366                         |  |          |
| PULL #2 | 361                   | 357                         |  |          |
| PULL #3 | 358                   | 343                         |  |          |
| PULL #4 | 347                   | 348                         |  |          |
| PULL #5 | 365                   | 356                         |  |          |
| TOTAL   | <del>1459</del> 1788  | 1720                        |  |          |
| AVERAGE | <del>357</del>        | 354                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 428                 | 485                         |                                   | 455                                     |
| PULL #2 | 444                 | 440                         |                                   | 462                                     |
| PULL #3 | 448                 | 455                         |                                   | 470                                     |
| PULL #4 | 463                 | 463                         |                                   | 488                                     |
| PULL #5 | 459                 | 463                         |                                   | 467                                     |
| TOTAL   | 2242                | 2306                        |                                   | 2342                                    |
| AVERAGE | 448                 | 461                         |                                   | 468                                     |