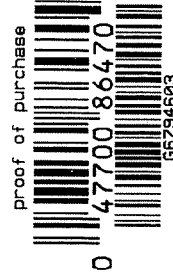


56794603

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

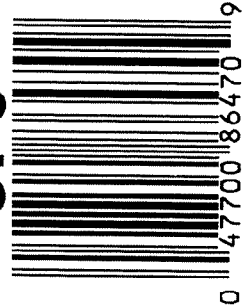
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794603

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 679 4603

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		1-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		9-30-08	BN
475	DRILL AND TAP SIGHT HOLES		10/1/08	Fm
480	MAGNAFLUX BBL ACTION	MAGNA FLUX CUT 1000 OPERATOR 	10/2/08	RB
490	MAGNAFLUX BOLT		9/29/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10 3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

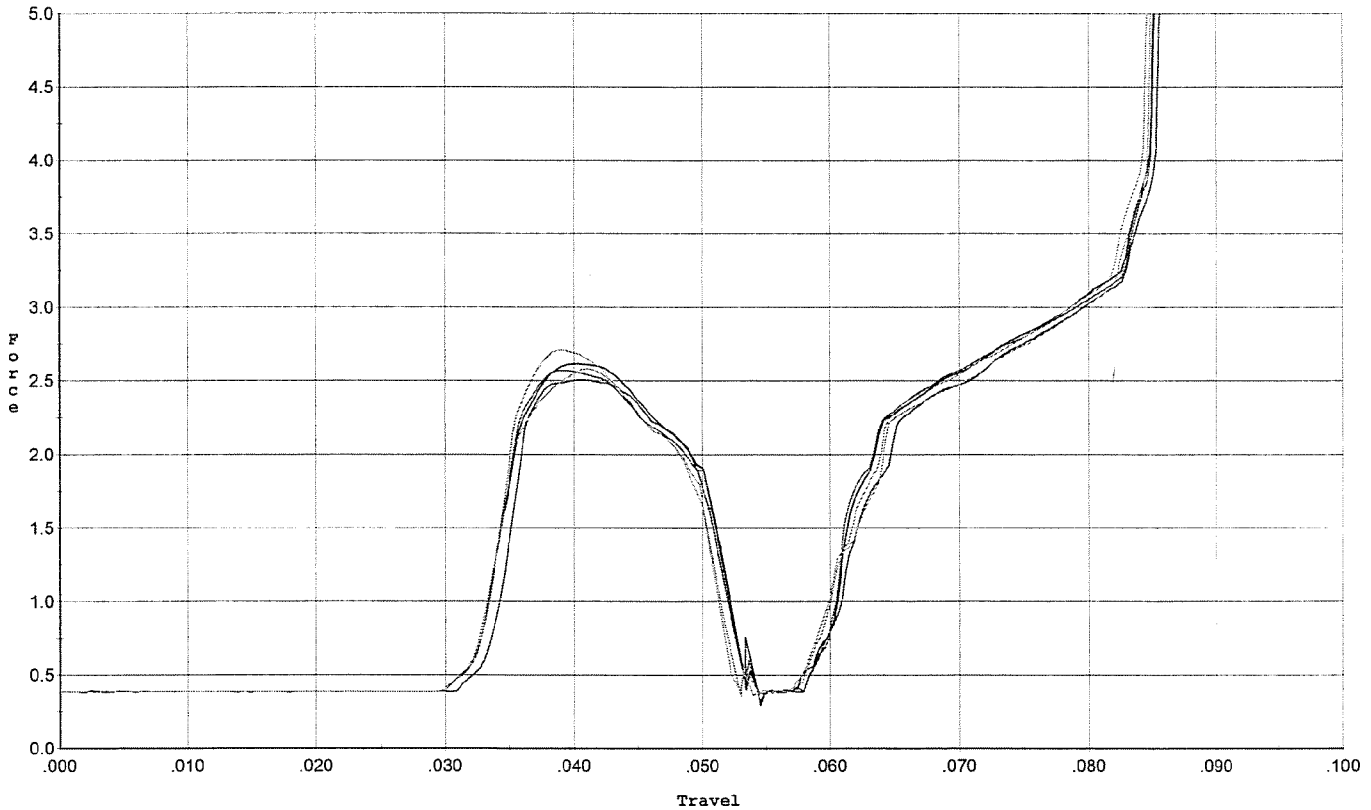
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>4.0</u>	12-15-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	12-15-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-15-08	L. J.
	J) ASSEMBLE STOCK		10-13-08	R. J.
	K) ASSEMBLE SWIVEL STUDS		12-15-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	R. P.
670	FINAL INSPECTION A) HEADSPACE		12-15-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.40</u> <u>2.35</u> <u>2.33</u> <u>2.34</u>	12-12-08	T. C.
	C) FUNCTION		12-15-08	L. J.
690	PACK		12-18-08	T. C.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



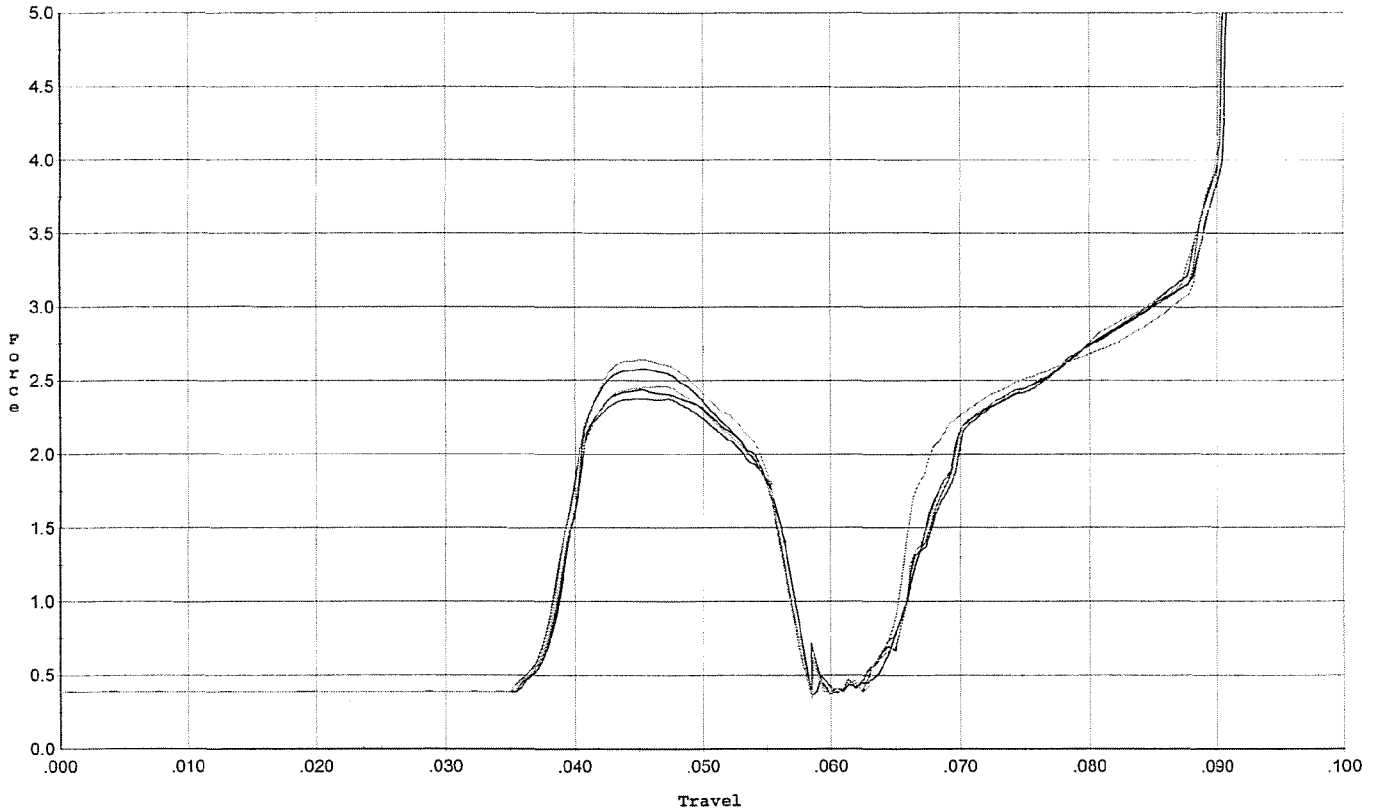
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.051	0.033	0.038	0.050		Set Trigger
2	2.615	0.051	0.032	0.038	0.053		Set Trigger
3	2.569	0.052	0.032	0.038	0.053		Set Trigger
4	2.580	0.050	0.032	0.038	0.050		Set Trigger
5	2.709	0.050	0.032	0.038	0.051		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



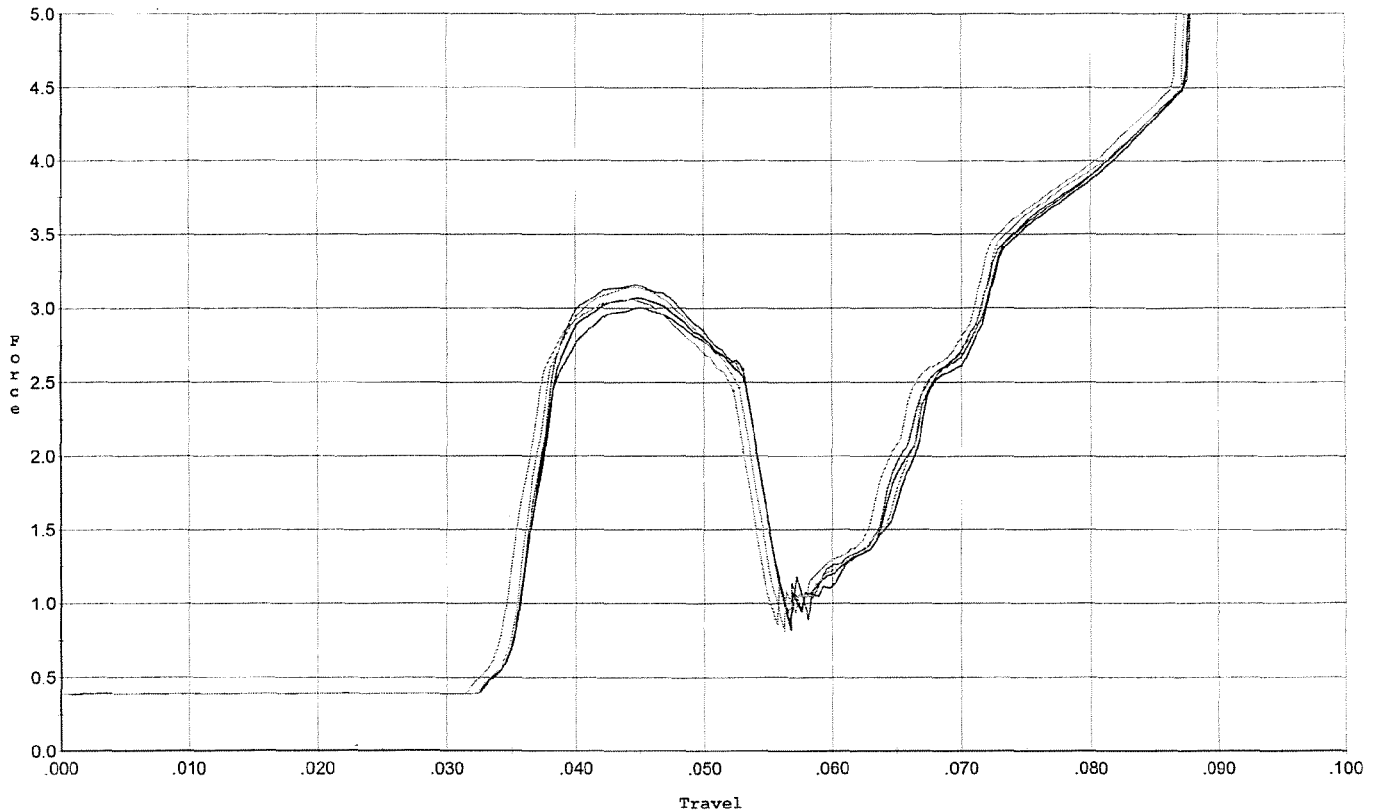
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.055	0.038	0.040	0.054		Set Trigger
2	2.442	0.056	0.038	0.040	0.053		Set Trigger
3	2.377	0.055	0.037	0.040	0.052		Set Trigger
4	2.639	0.055	0.037	0.040	0.055		Set Trigger
5	2.461	0.055	0.037	0.040	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



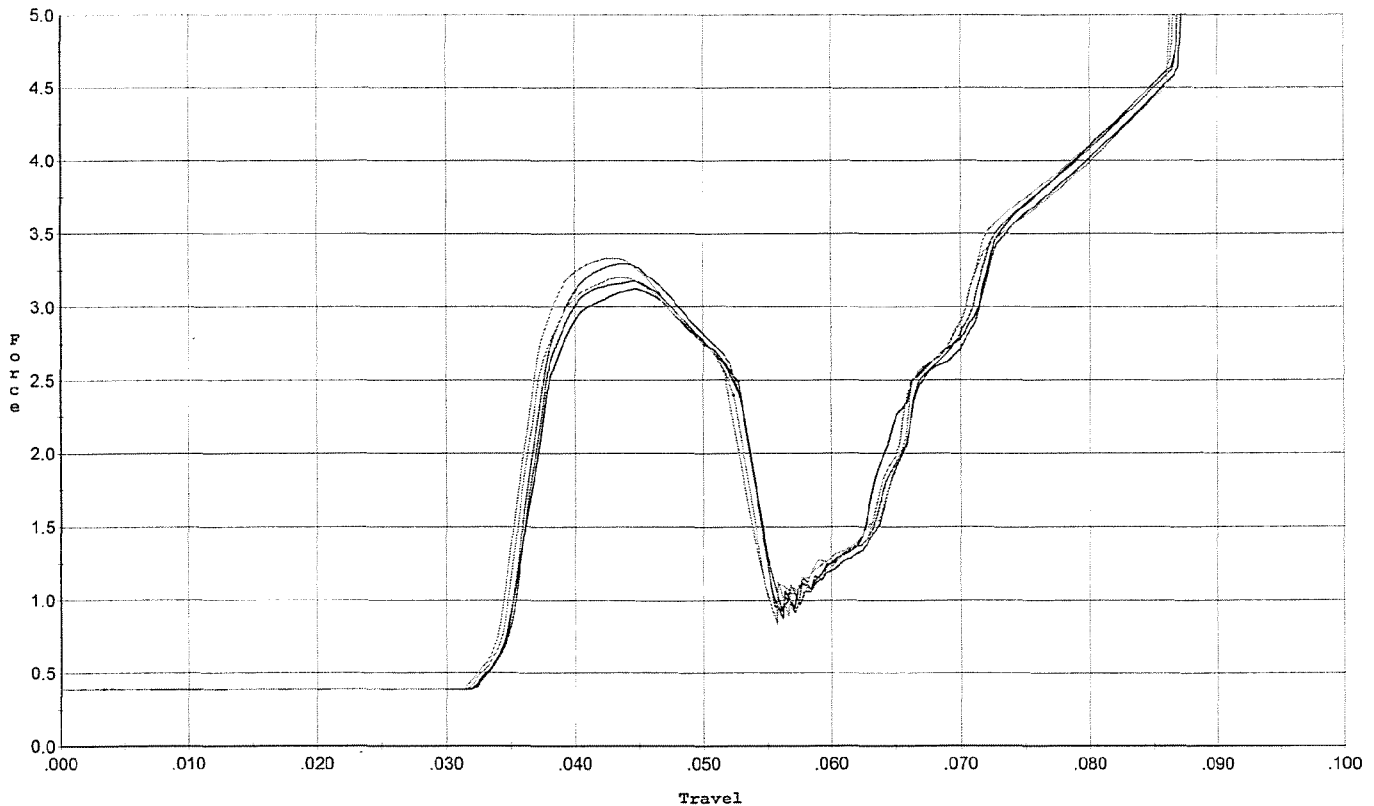
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.005	0.053	0.035	0.037	0.062		Set Trigger
2	3.072	0.053	0.035	0.038	0.063		Set Trigger
3	3.158	0.053	0.035	0.037	0.064		Set Trigger
4	3.145	0.053	0.033	0.037	0.063		Set Trigger
5	3.061	0.052	0.034	0.037	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



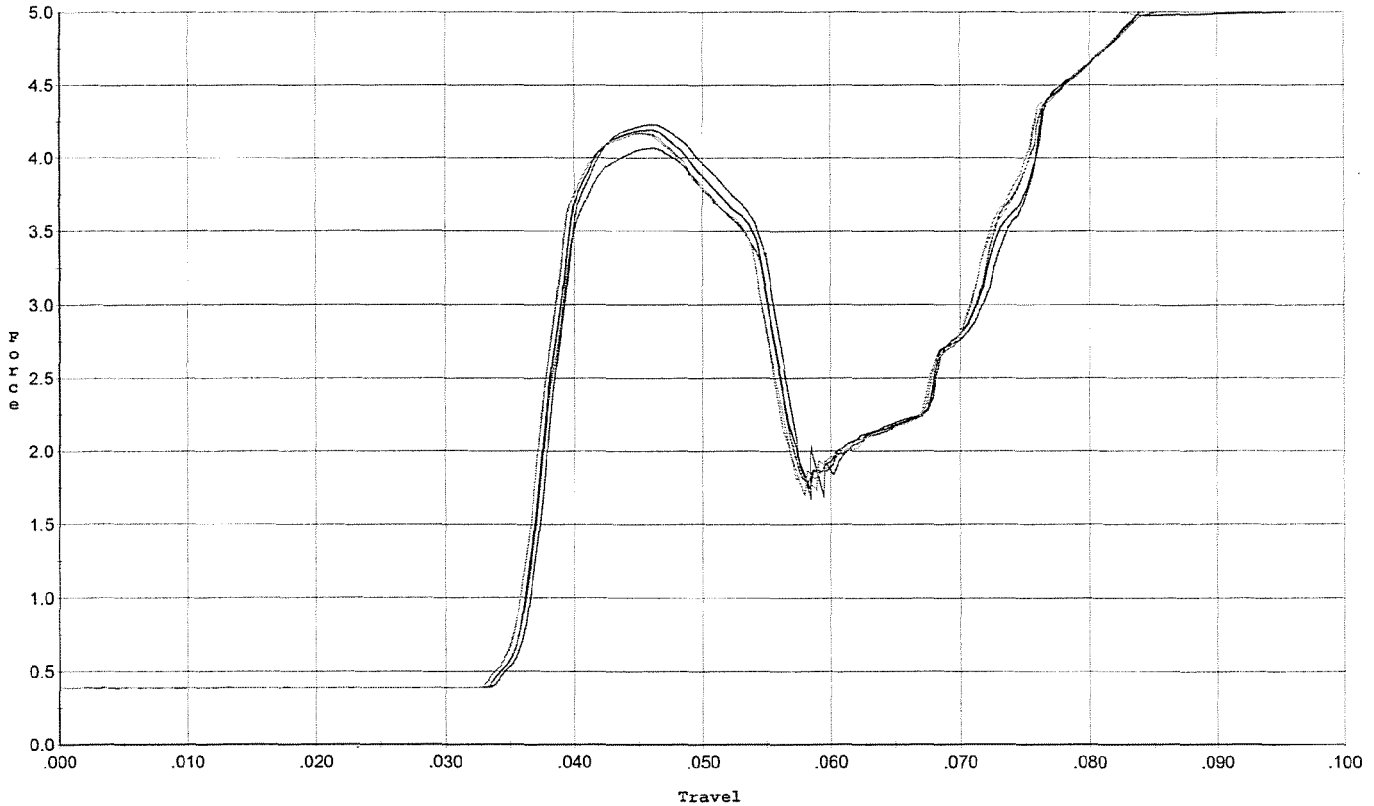
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.053	0.033	0.037	0.063		Set Trigger
2	3.126	0.053	0.034	0.037	0.063		Set Trigger
3	3.292	0.053	0.034	0.037	0.065		Set Trigger
4	3.201	0.052	0.032	0.037	0.064		Set Trigger
5	3.331	0.052	0.034	0.037	0.064		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



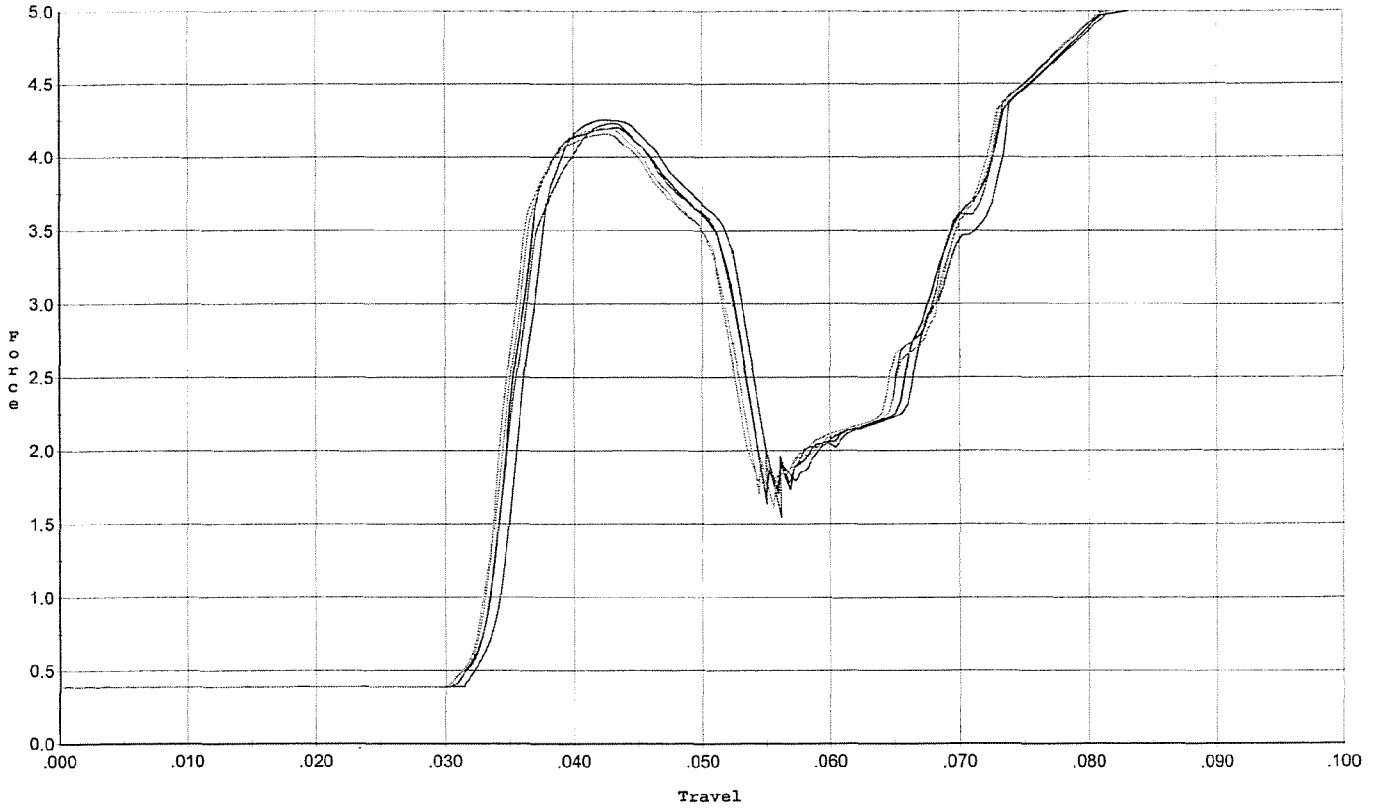
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.055	0.034	0.037	0.083		Set Trigger
2	4.194	0.054	0.034	0.037	0.082		Set Trigger
3	4.066	0.054	0.035	0.037	0.080		Set Trigger
4	4.171	0.054	0.035	0.037	0.081		Set Trigger
5	4.166	0.054	0.033	0.037	0.081		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



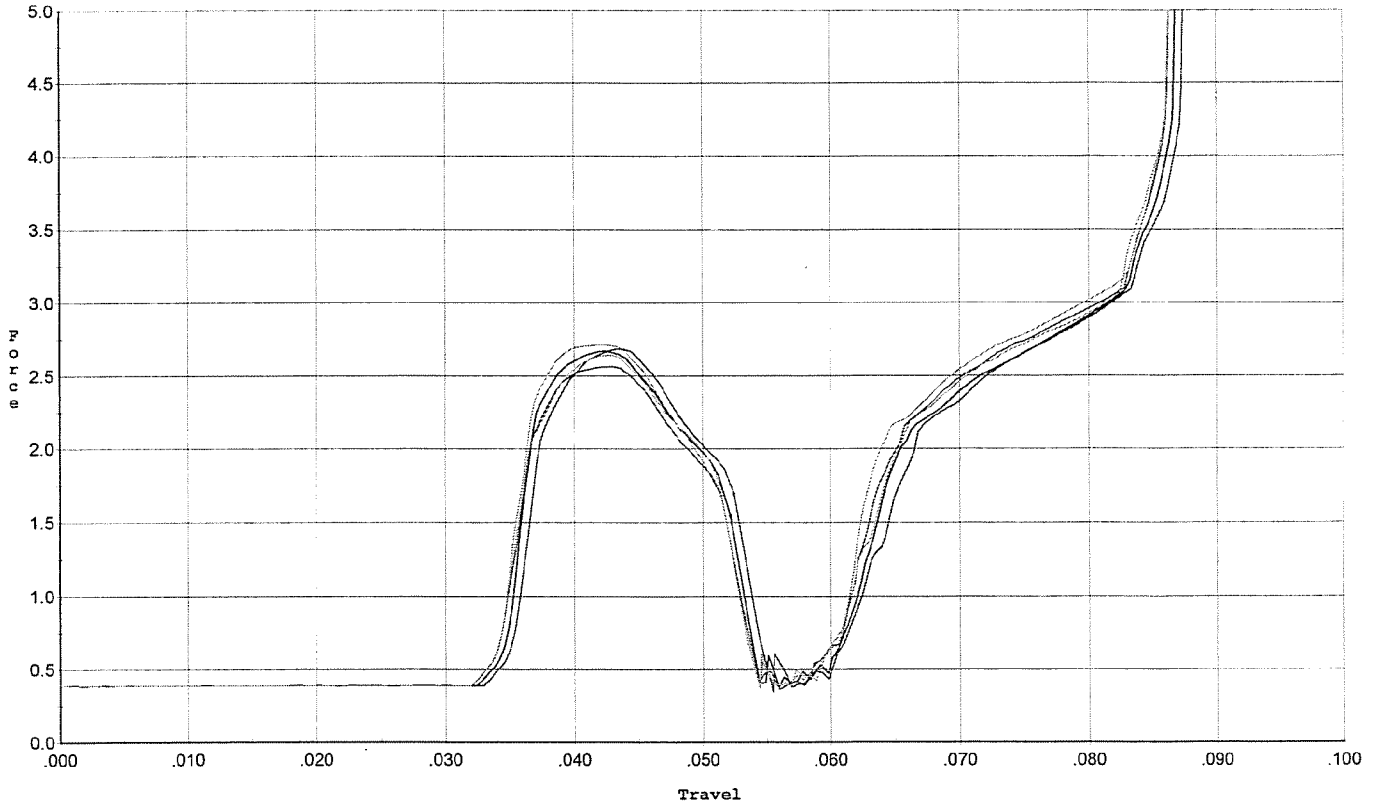
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.254	0.052	0.032	0.035	0.082		Set Trigger
2	4.198	0.052	0.031	0.035	0.082		Set Trigger
3	4.230	0.052	0.031	0.035	0.082		Set Trigger
4	4.191	0.052	0.031	0.035	0.082		Set Trigger
5	4.157	0.051	0.032	0.035	0.079		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



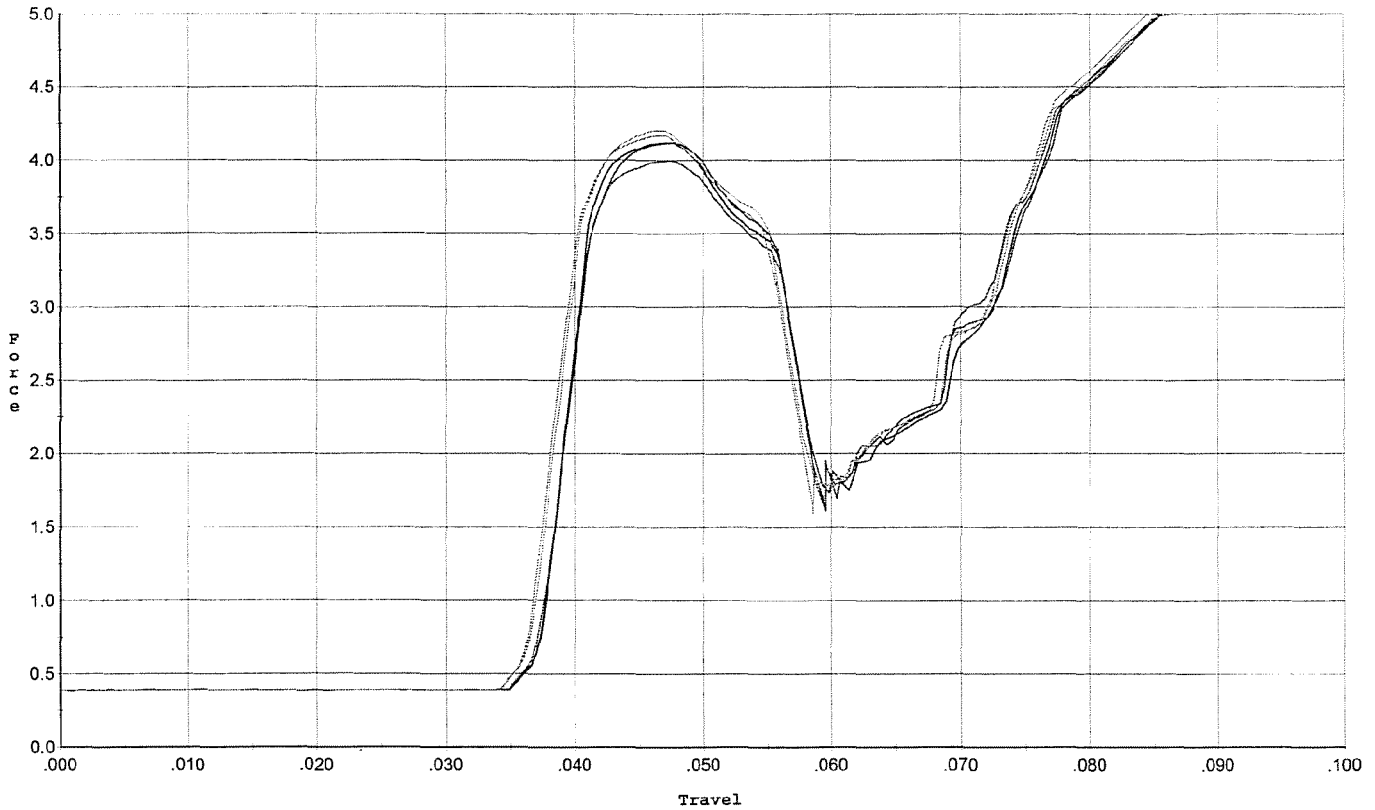
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.052	0.035	0.039	0.052		Set Trigger
2	2.670	0.052	0.034	0.038	0.053		Set Trigger
3	2.563	0.051	0.034	0.038	0.051		Set Trigger
4	2.642	0.051	0.034	0.038	0.052		Set Trigger
5	2.713	0.051	0.034	0.038	0.053		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.037	0.038	0.082		Set Trigger
2	4.118	0.056	0.037	0.037	0.082		Set Trigger
3	3.998	0.056	0.035	0.037	0.081		Set Trigger
4	4.201	0.055	0.036	0.037	0.083		Set Trigger
5	4.169	0.056	0.036	0.037	0.084		Set Trigger

Avg 4.12