

G679 4605

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



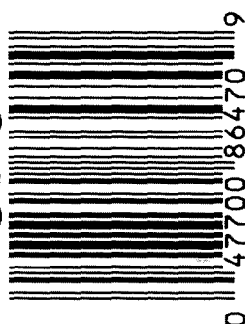
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794605

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794605

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SP
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SP
460	CHECK HEADSPACE		9-30-08	SP
470	DIS-ASSEMBLE ACTION		9-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX RSN 10-1-08	10-3-08	RSN
475	DRILL AND TAP SIGHT HOLES	ULI 02 2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	10/2/08	(K)
490	MAGNAFLUX BOLT		10/2/08	MSR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	TL
542	APPLY COATINGS (BARREL ACTION)		10 4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	LTC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

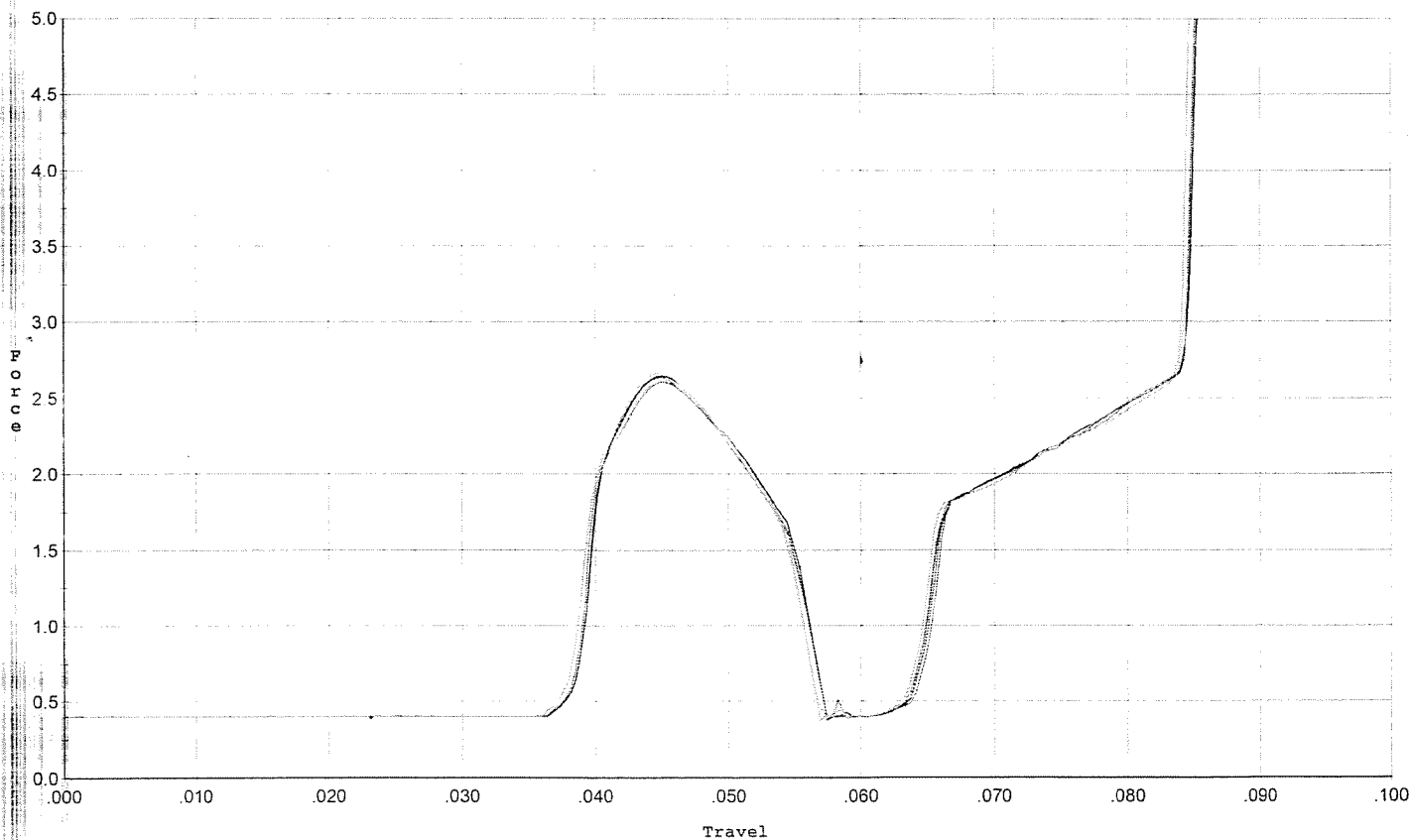
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-21	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-21	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.035</u> <u>.034</u>	1-21	WV
	J) ASSEMBLE STOCK		1-16-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-21-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-21	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.6</u> <u>2.6252</u> <u>2.44</u>	1-21	WV
	C) FUNCTION		1-21-09	WW
690	PACK		1-23-09	LJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



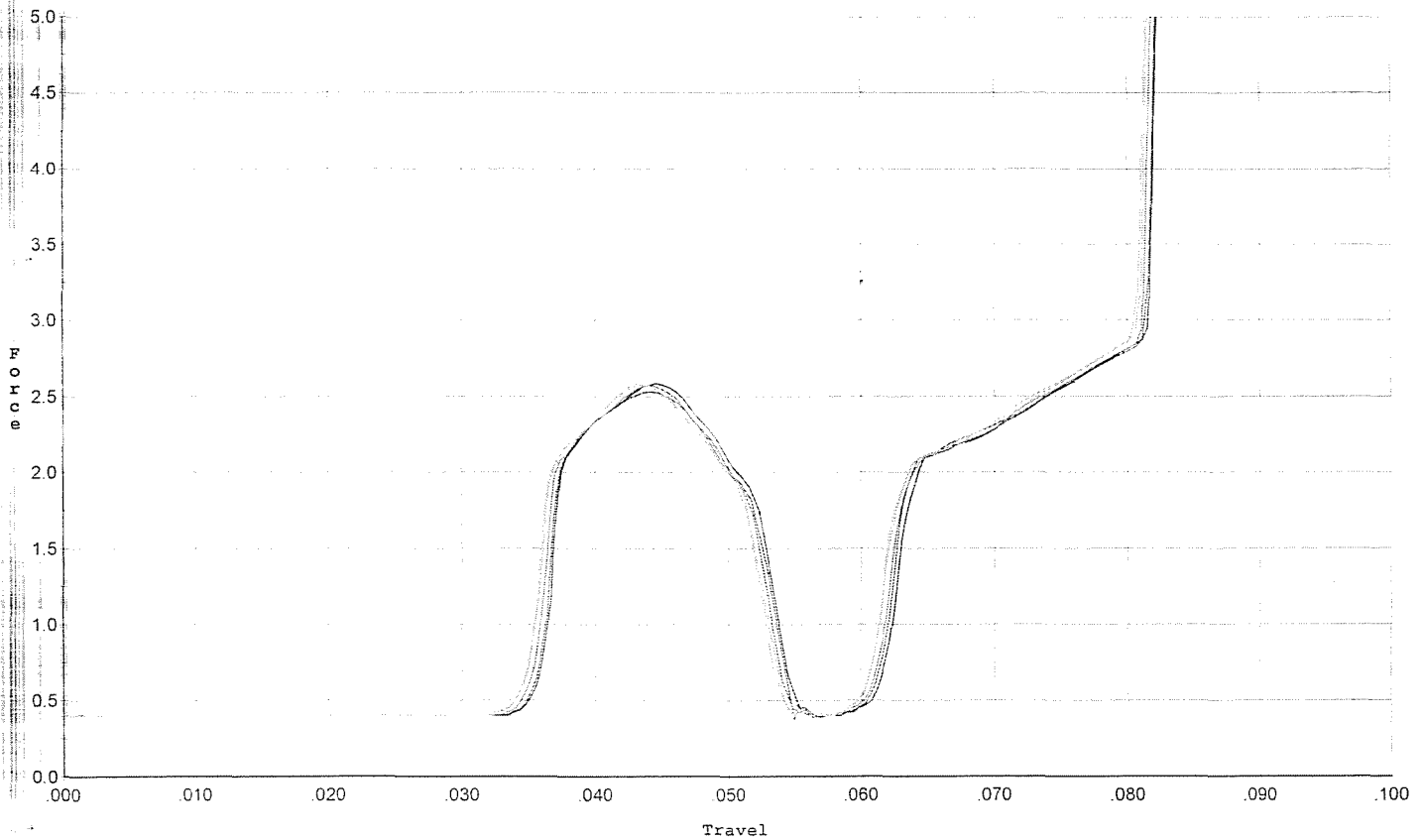
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.056	0.039	0.037	0.052		Set Trigger
2	2.648	0.055	0.038	0.037	0.052		Set Trigger
3	2.607	0.056	0.038	0.037	0.052		Set Trigger
4	2.626	0.055	0.038	0.037	0.051		Set Trigger
5	2.661	0.055	0.038	0.037	0.052		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



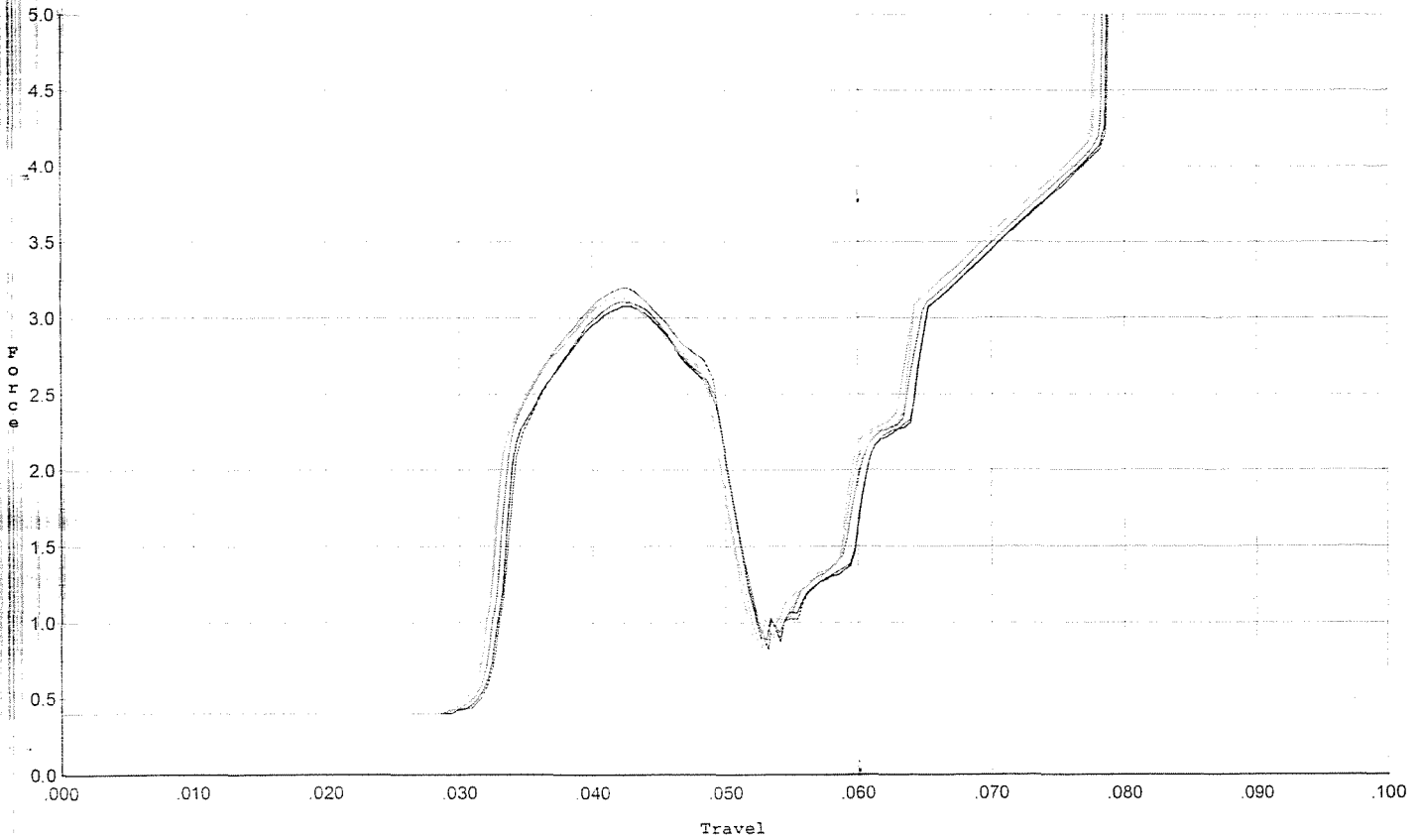
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.053	0.035	0.036	0.051		Set Trigger
2	2.585	0.052	0.035	0.036	0.051		Set Trigger
3	2.573	0.052	0.035	0.036	0.051		Set Trigger
4	2.572	0.051	0.034	0.035	0.051		Set Trigger
5	2.581	0.051	0.034	0.035	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



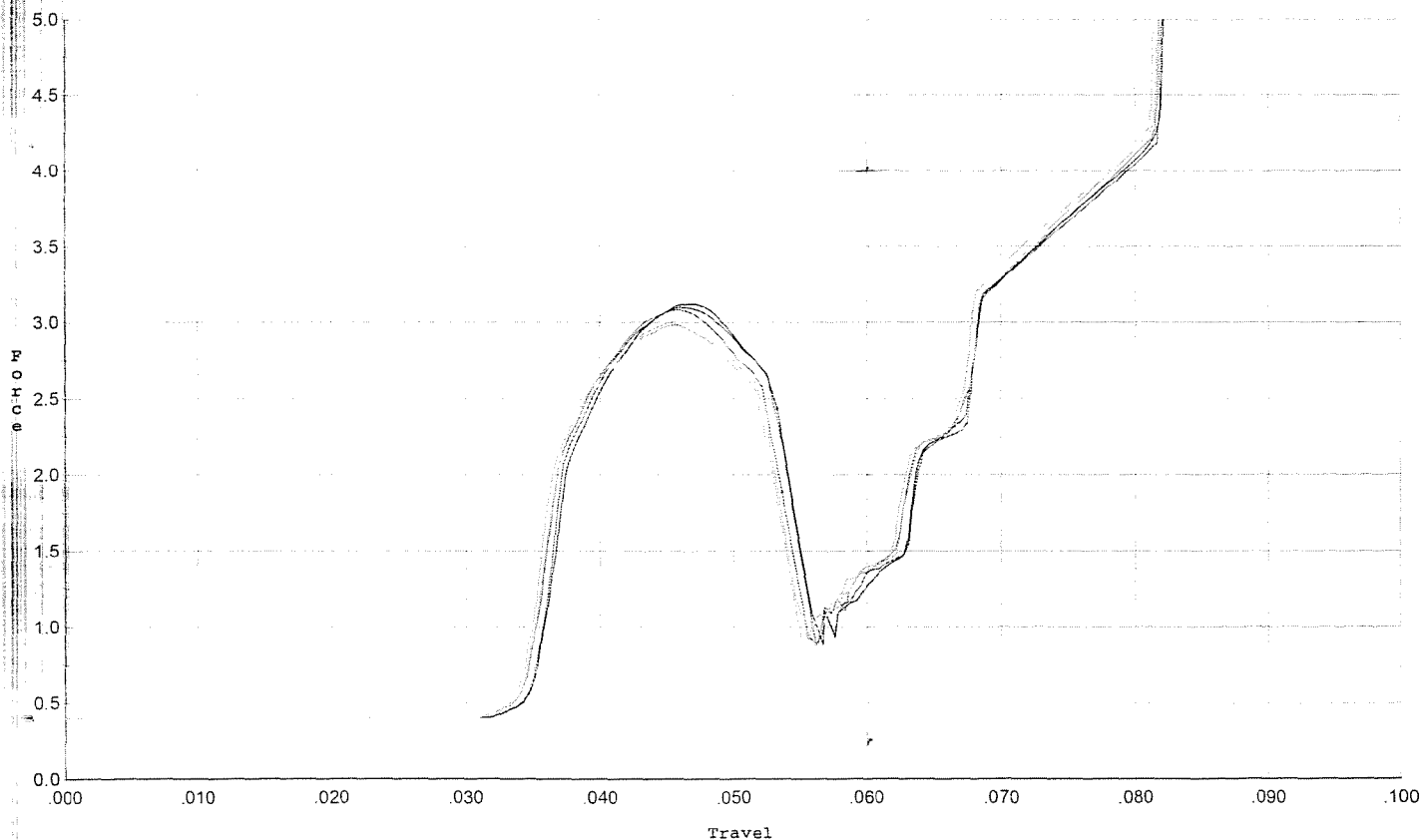
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.049	0.032	0.033	0.058		Set Trigger
2	3.077	0.049	0.032	0.033	0.059		Set Trigger
3	3.200	0.049	0.032	0.033	0.061		Set Trigger
4	3.111	0.049	0.031	0.033	0.060		Set Trigger
5	3.138	0.049	0.031	0.033	0.059		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



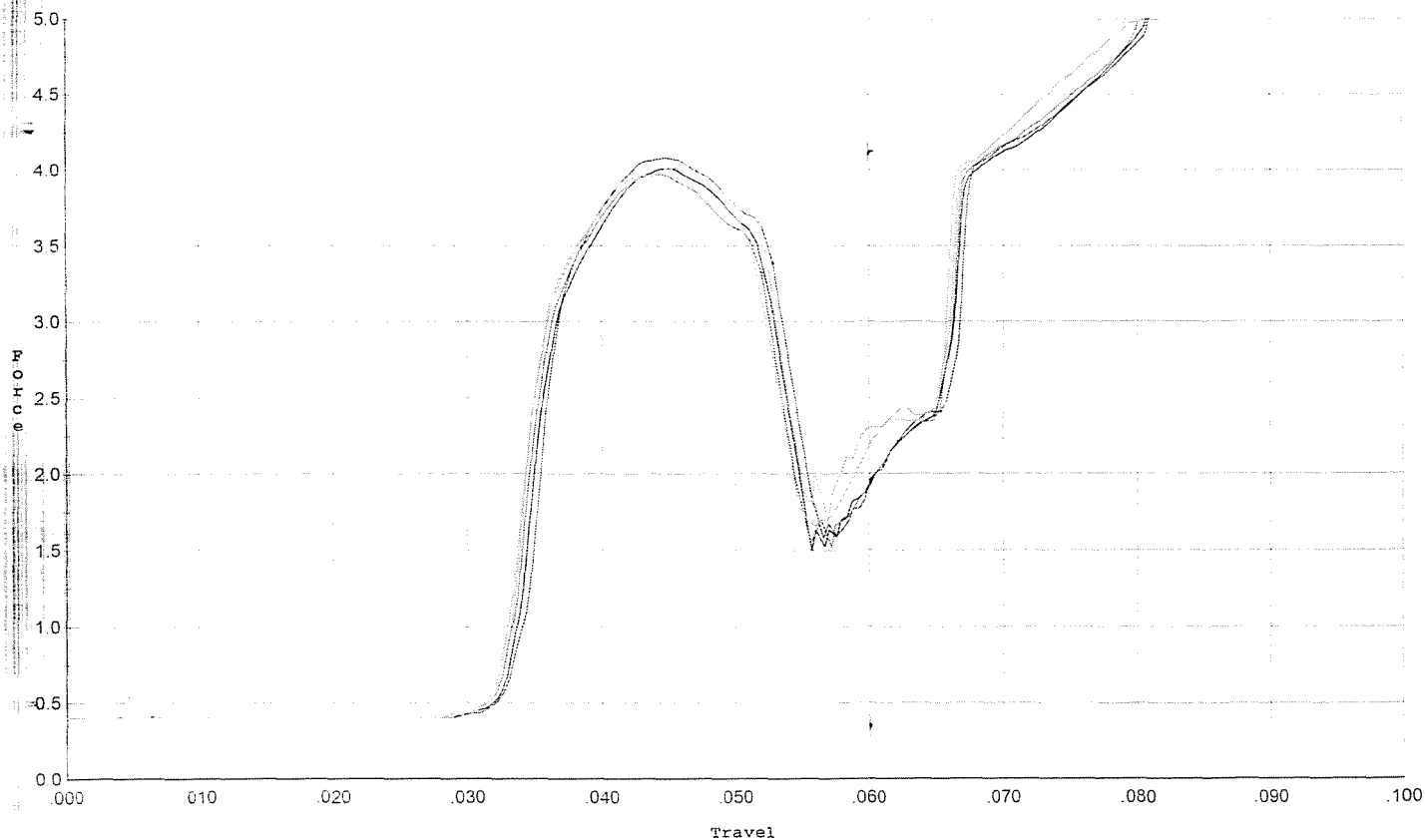
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.054	0.035	0.034	0.063		Set Trigger
2	3.123	0.053	0.035	0.034	0.063		Set Trigger
3	3.082	0.054	0.034	0.034	0.063		Set Trigger
4	2.996	0.053	0.034	0.034	0.061		Set Trigger
5	2.982	0.052	0.034	0.034	0.060		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



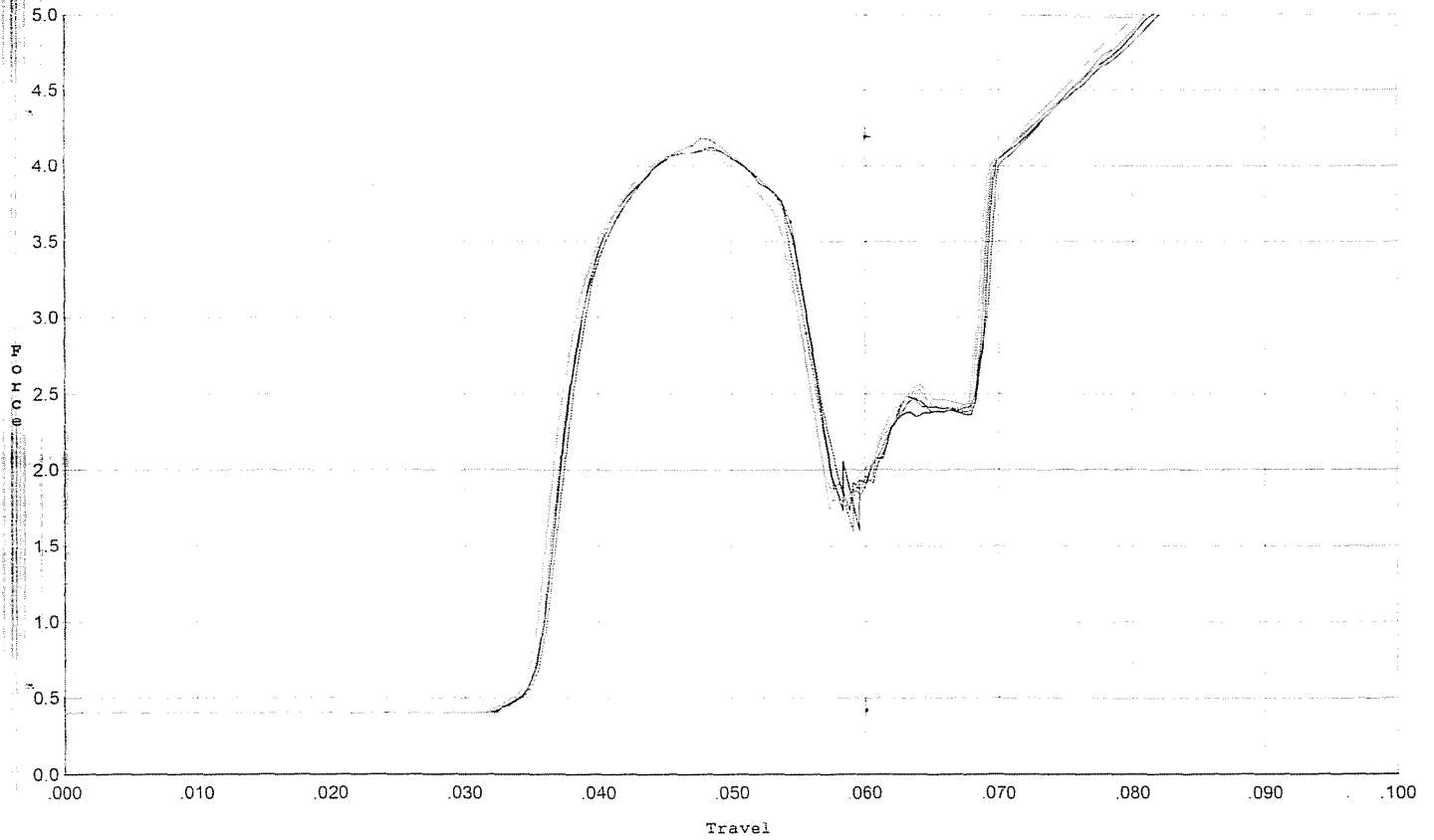
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.053	0.033	0.032	0.082		Set Trigger
2	4.013	0.053	0.033	0.032	0.081		Set Trigger
3	3.974	0.052	0.032	0.032	0.080		Set Trigger
4	3.981	0.053	0.032	0.032	0.081		Set Trigger
5	4.032	0.052	0.032	0.032	0.083		Set Trigger

Aug 401

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



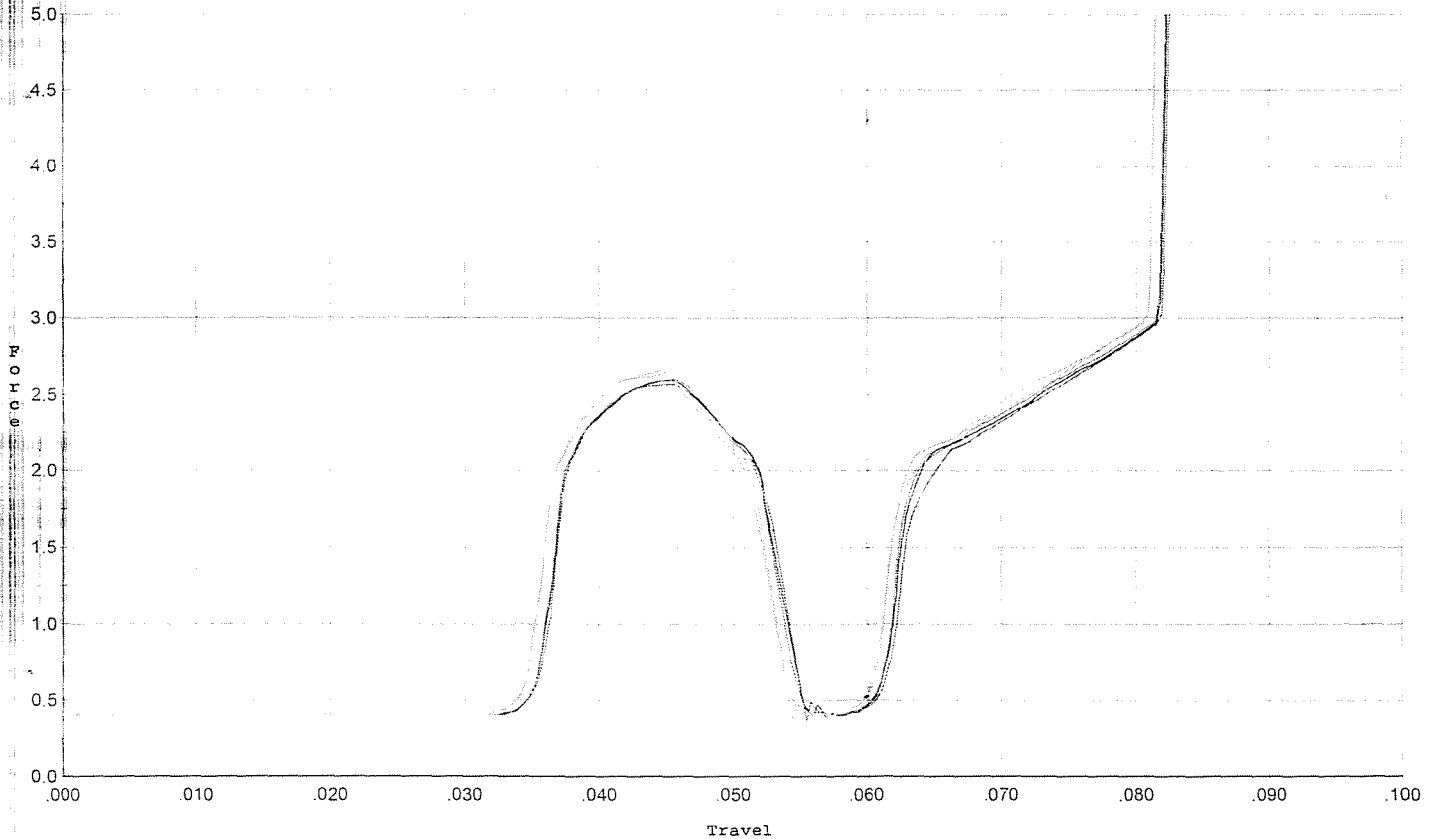
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.054	0.035	0.032	0.083		Set Trigger
2	4.118	0.055	0.035	0.032	0.084		Set Trigger
3	4.180	0.056	0.035	0.032	0.086		Set Trigger
4	4.133	0.055	0.035	0.032	0.085		Set Trigger
5	4.109	0.054	0.035	0.032	0.084		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



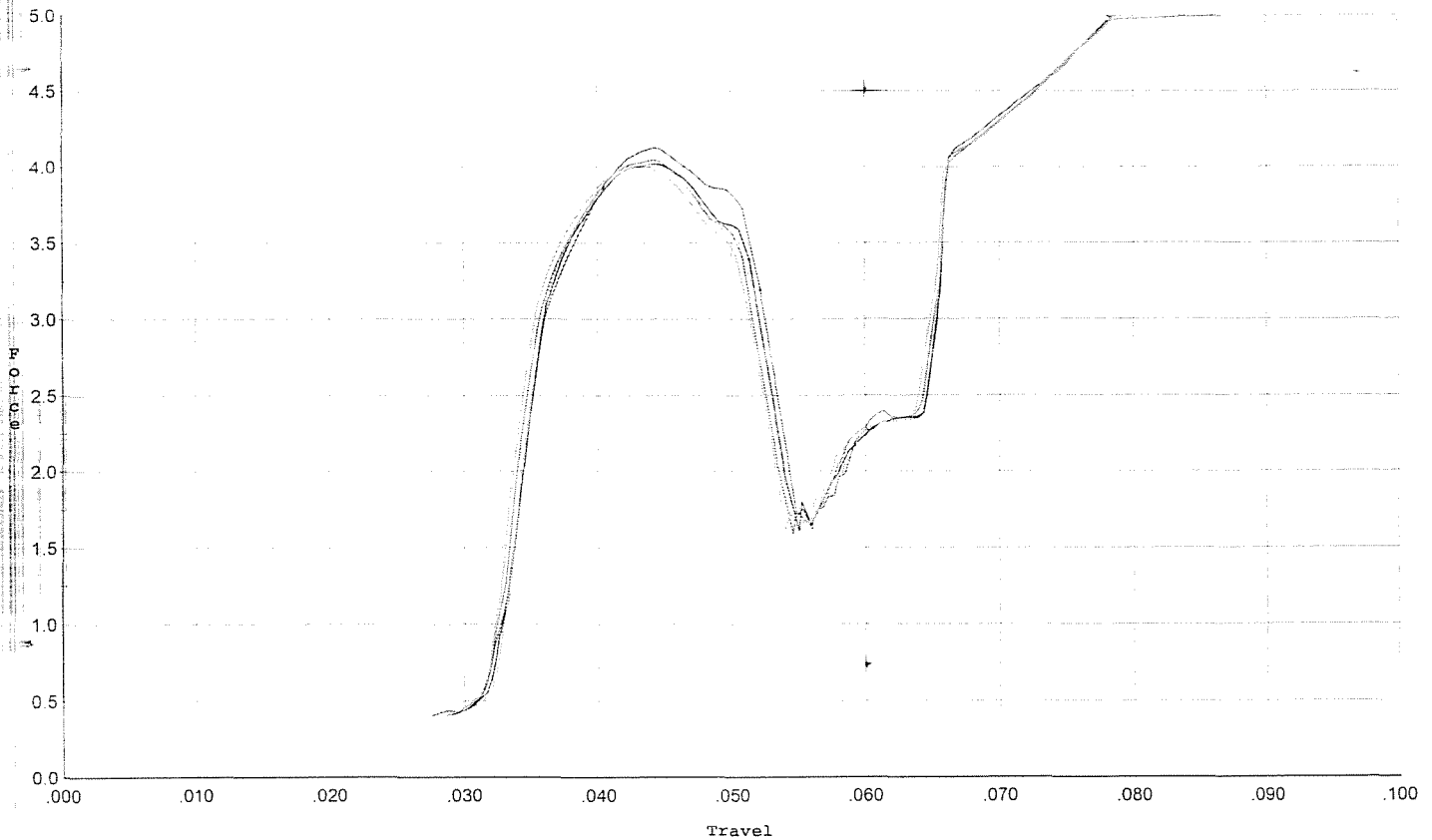
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.053	0.035	0.036	0.053		Set Trigger
2	2.593	0.052	0.035	0.036	0.052		Set Trigger
3	2.605	0.052	0.035	0.036	0.052		Set Trigger
4	2.629	0.052	0.035	0.035	0.053		Set Trigger
5	2.654	0.052	0.035	0.035	0.053		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.052	0.032	0.032	0.082		Set Trigger
2	4.018	0.051	0.032	0.032	0.079		Set Trigger
3	4.045	0.051	0.032	0.032	0.079		Set Trigger
4	4.013	0.052	0.032	0.032	0.080		Set Trigger
5	3.998	0.051	0.032	0.032	0.080		Set Trigger

Aug 4.04