

56794609

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

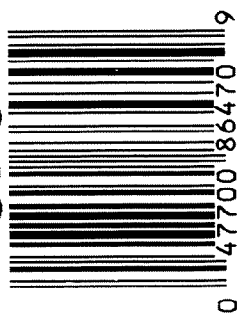
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794609

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SP
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SP
460	CHECK HEADSPACE		9-30-08	SP
470	DIS-ASSEMBLE ACTION		9-30-08	SP
472	SERIALIZE BOLT HANDLE		10-1-08	RGN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(R)
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	RG
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	RGN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

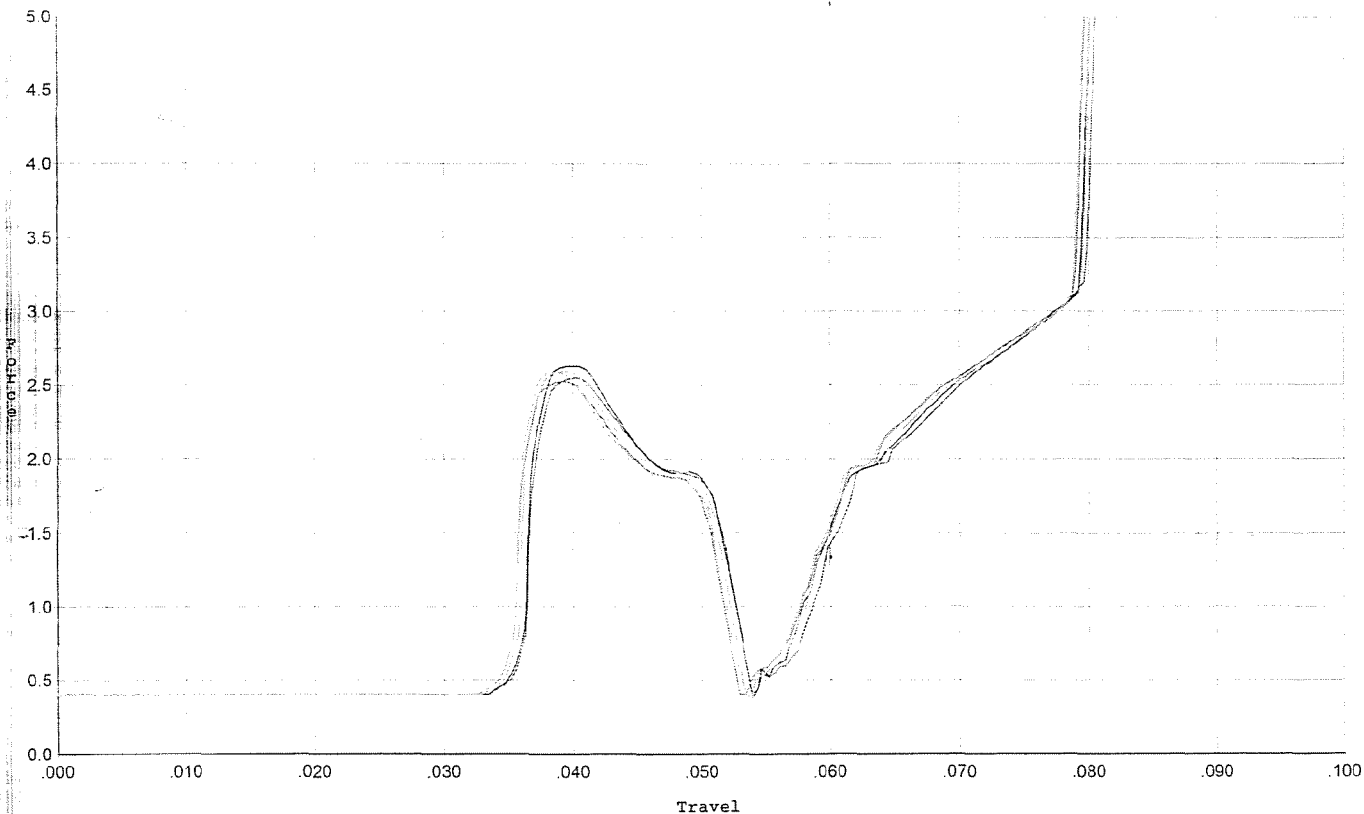
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.024</u>	1-29-09	RN
	J) ASSEMBLE STOCK		1-16-09	RN
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	IL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-29-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.69</u> <u>2.81</u> <u>2.65</u> <u>2.78</u>	1-29-09	RN
	C) FUNCTION		1-29-09	RN
690	PACK		1/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: 1/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



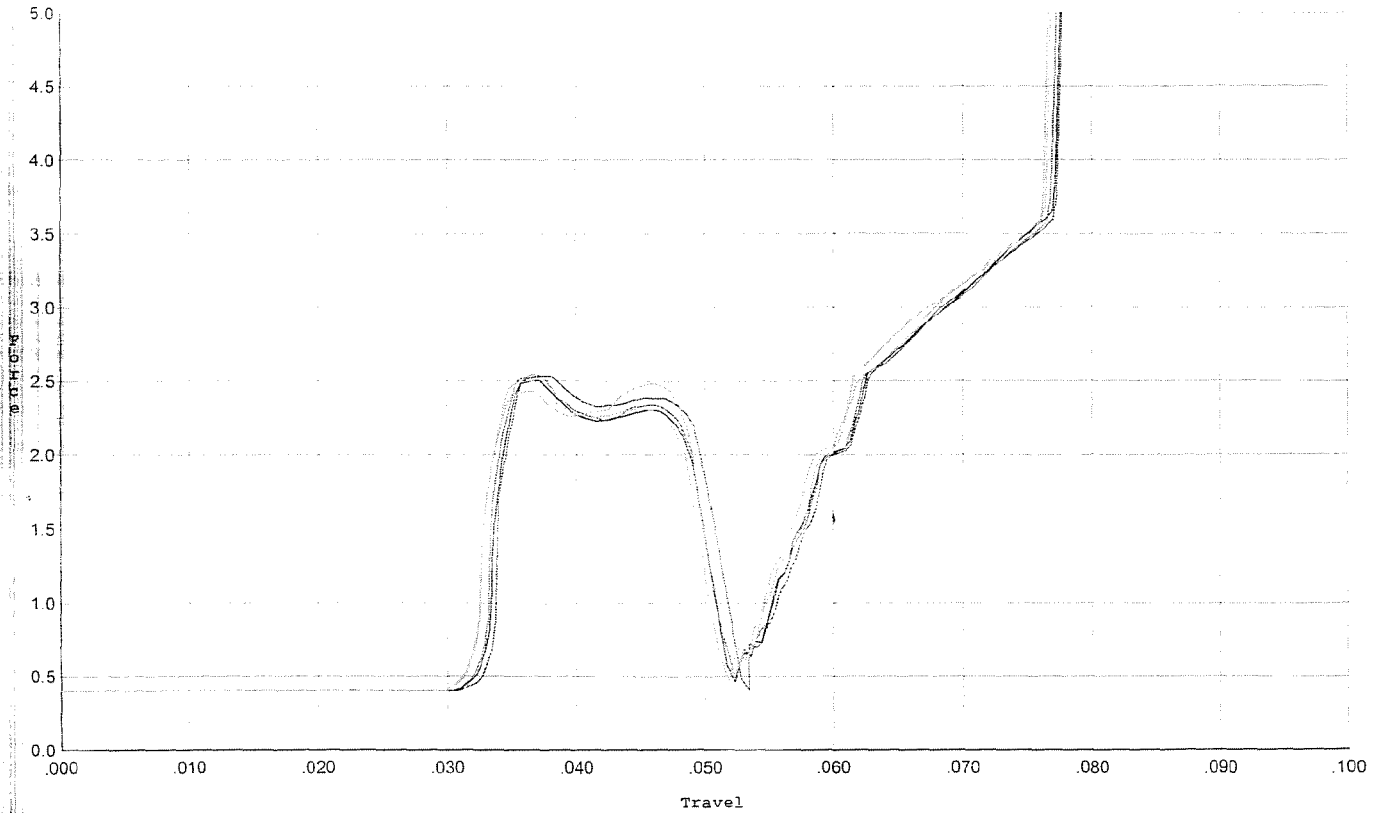
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.052	0.036	0.036	0.048		Set Trigger
2	2.625	0.052	0.036	0.035	0.049		Set Trigger
3	2.525	0.051	0.035	0.035	0.047		Set Trigger
4	2.592	0.051	0.035	0.035	0.048		Set Trigger
5	2.588	0.050	0.035	0.035	0.047		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



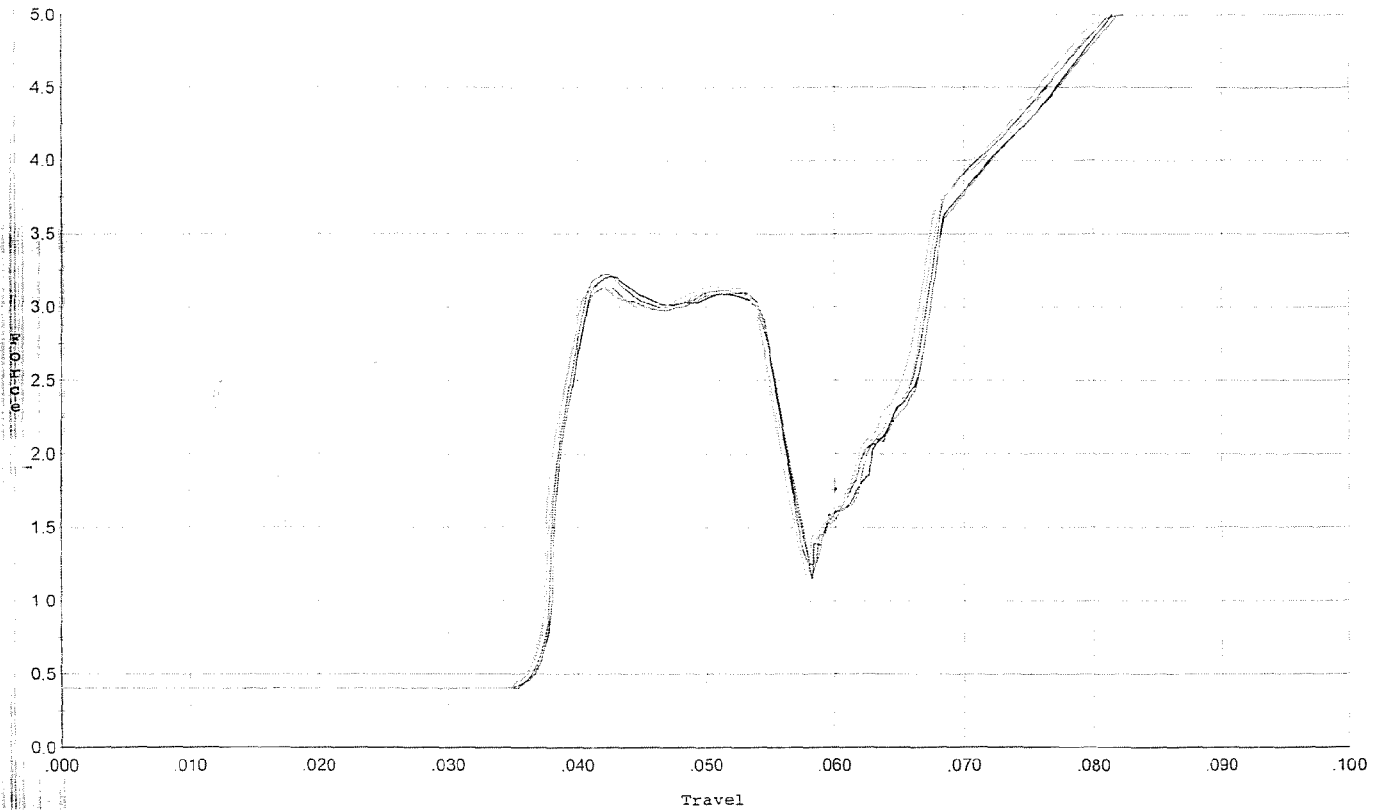
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.051	0.033	0.033	0.053		Set Trigger
2	2.499	0.049	0.033	0.033	0.050		Set Trigger
3	2.542	0.049	0.032	0.033	0.050		Set Trigger
4	2.497	0.049	0.032	0.033	0.050		Set Trigger
5	2.480	0.049	0.032	0.033	0.051		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



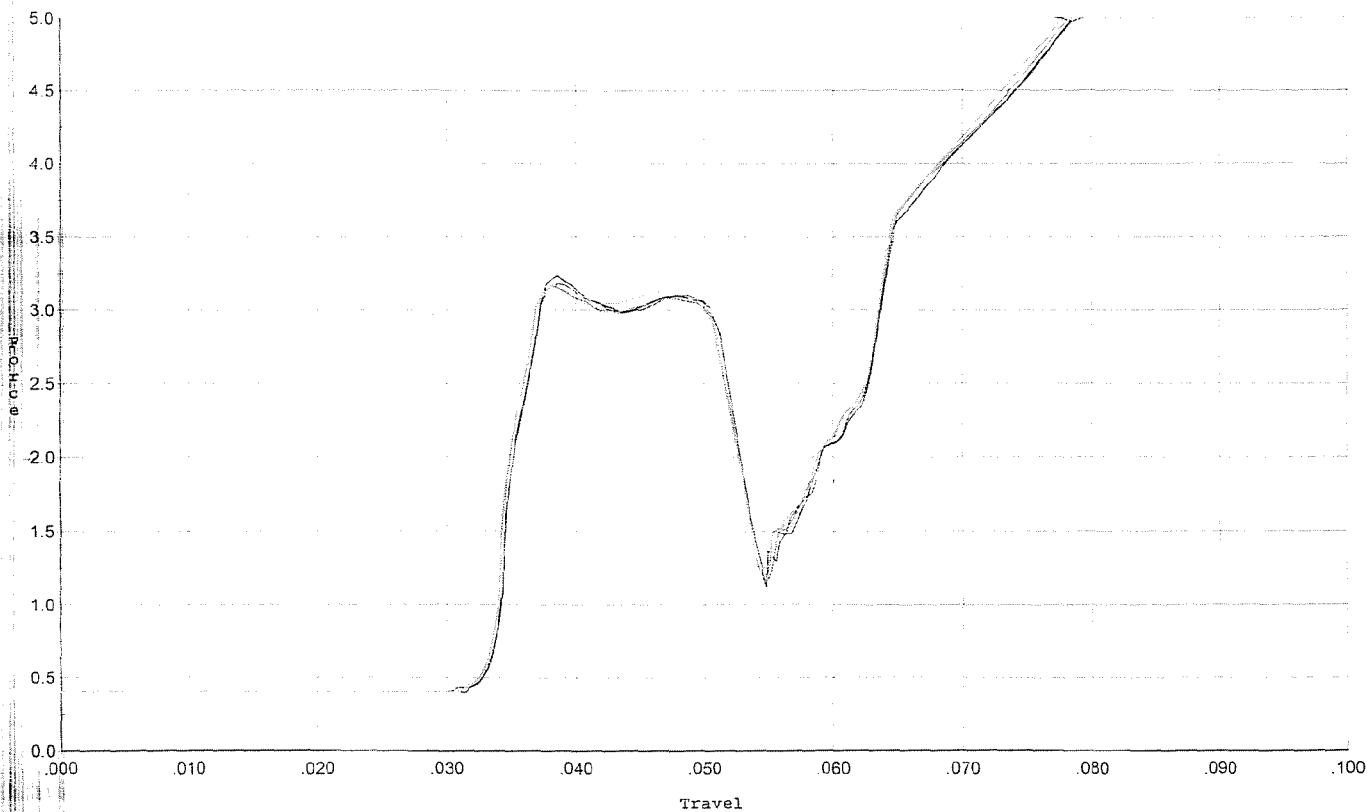
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.055	0.037	0.033	0.067		Set Trigger
2	3.207	0.055	0.037	0.033	0.067		Set Trigger
3	3.134	0.055	0.037	0.033	0.066		Set Trigger
4	3.147	0.056	0.037	0.032	0.068		Set Trigger
5	3.136	0.054	0.036	0.033	0.066		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



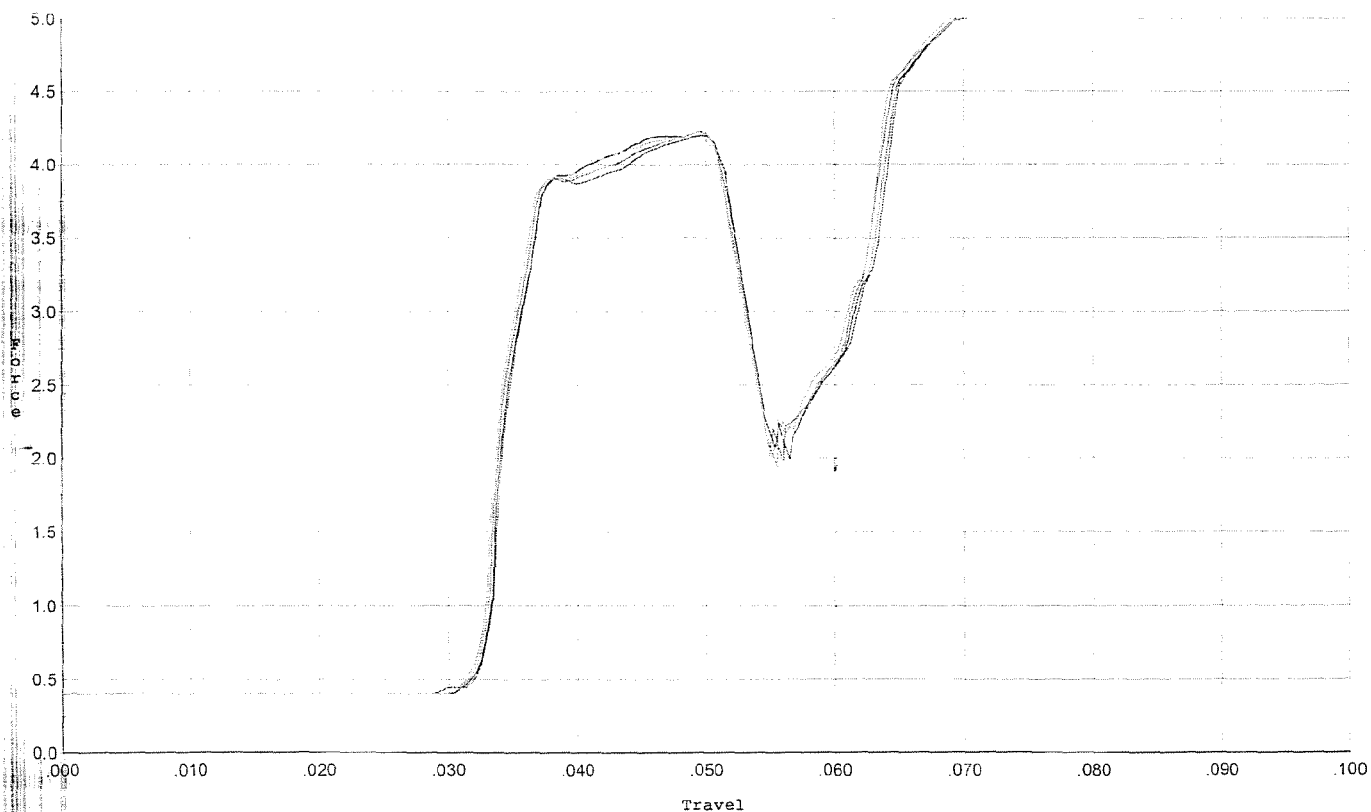
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.052	0.033	0.033	0.066		Set Trigger
2	3.234	0.051	0.034	0.033	0.065		Set Trigger
3	3.174	0.052	0.033	0.033	0.066		Set Trigger
4	3.161	0.052	0.033	0.033	0.066		Set Trigger
5	3.174	0.051	0.033	0.032	0.066		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



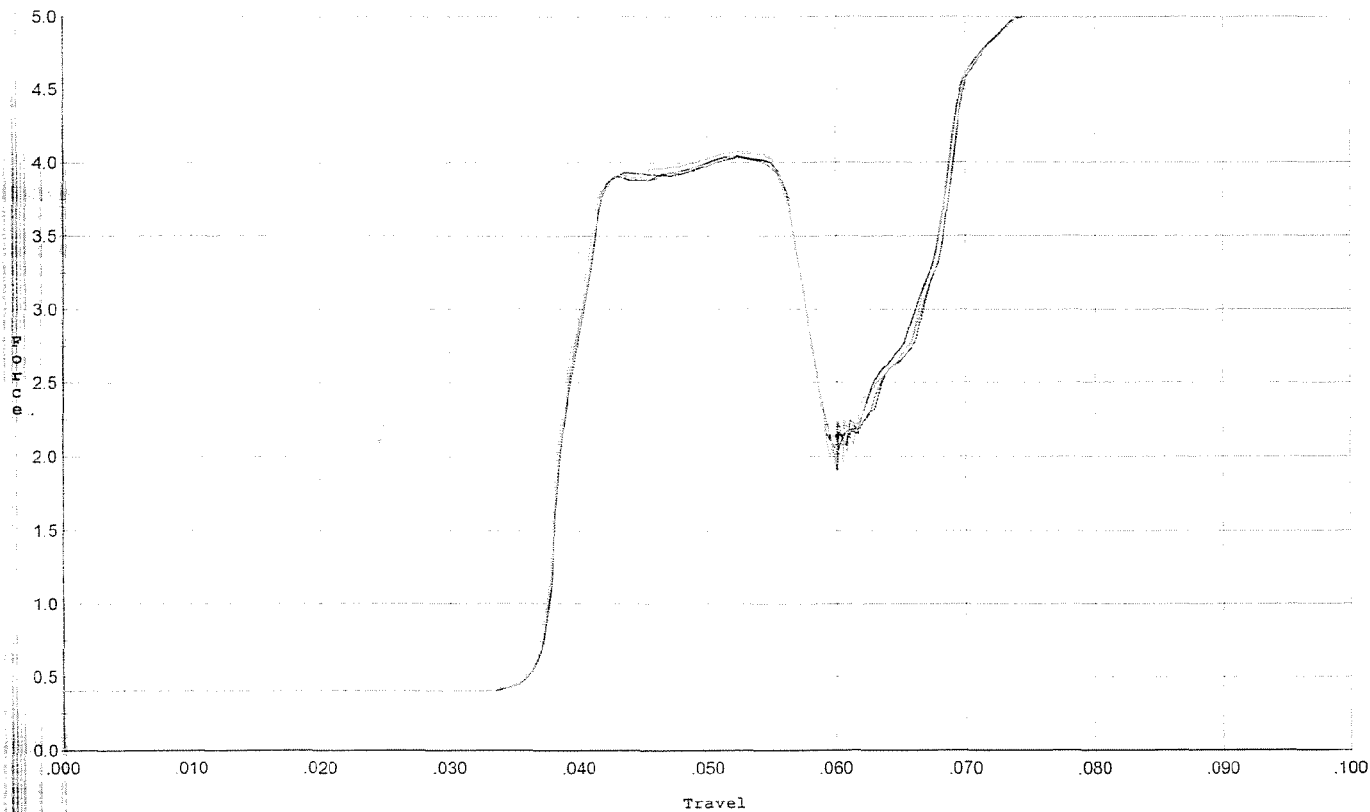
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.052	0.032	0.030	0.085		Set Trigger
2	4.196	0.052	0.033	0.029	0.086		Set Trigger
3	4.231	0.052	0.032	0.029	0.087		Set Trigger
4	4.191	0.052	0.032	0.030	0.087		Set Trigger
5	4.223	0.051	0.032	0.030	0.084		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



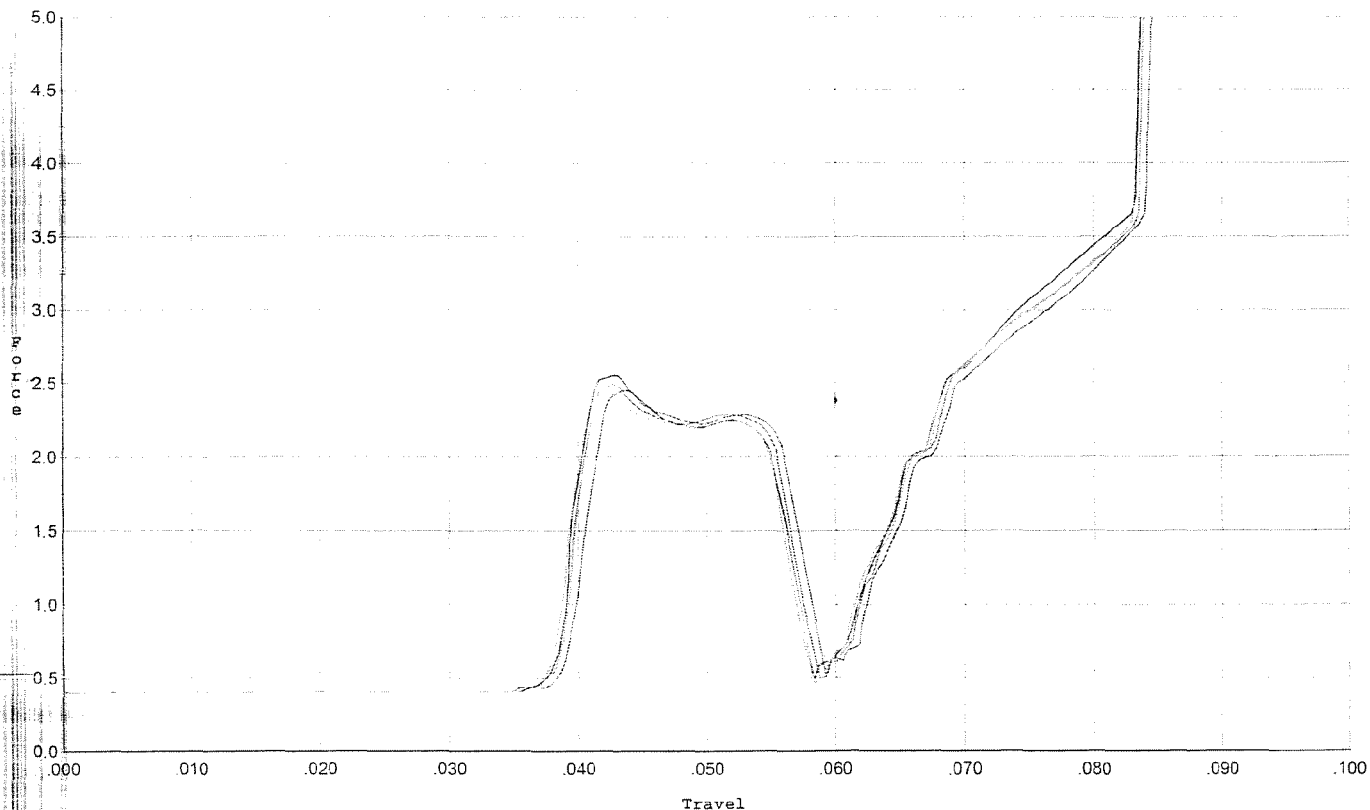
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.056	0.037	0.030	0.087		Set Trigger
2	4.044	0.056	0.037	0.030	0.087		Set Trigger
3	4.031	0.056	0.037	0.030	0.087		Set Trigger
4	4.065	0.057	0.037	0.030	0.088		Set Trigger
5	4.078	0.056	0.037	0.030	0.087		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



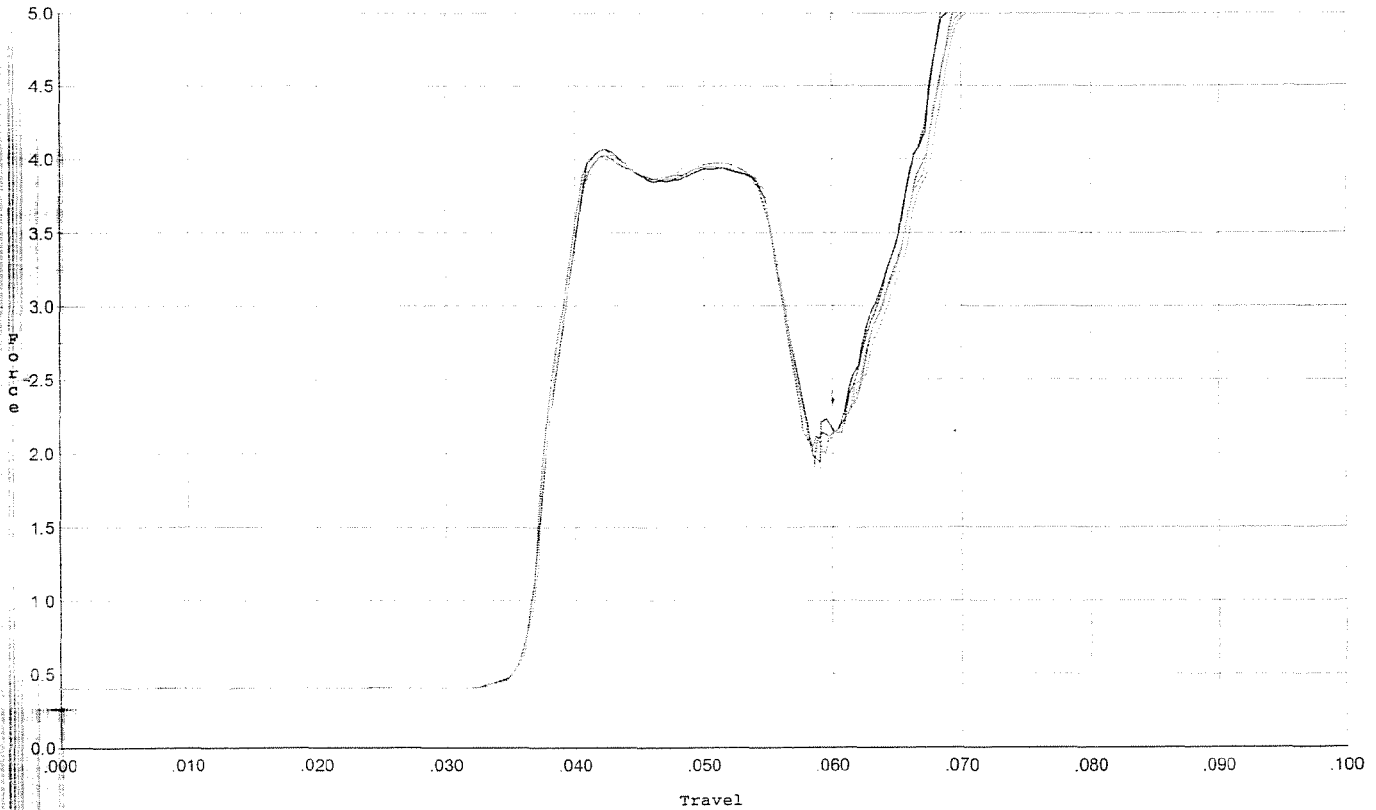
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.056	0.039	0.034	0.053		Set Trigger
2	2.549	0.056	0.038	0.034	0.054		Set Trigger
3	2.490	0.055	0.039	0.034	0.053		Set Trigger
4	2.499	0.056	0.038	0.034	0.053		Set Trigger
5	2.428	0.055	0.038	0.035	0.052		Set Trigger

AUG 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.055	0.036	0.031	0.084		Set Trigger
2	4.068	0.055	0.036	0.031	0.084		Set Trigger
3	4.065	0.055	0.036	0.031	0.085		Set Trigger
4	3.996	0.056	0.036	0.031	0.087		Set Trigger
5	4.026	0.055	0.036	0.032	0.084		Set Trigger

Aug 4.03