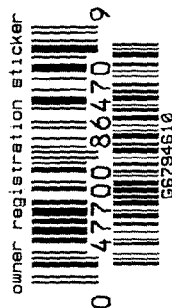
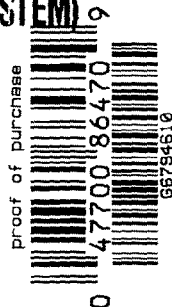


G679 4610

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

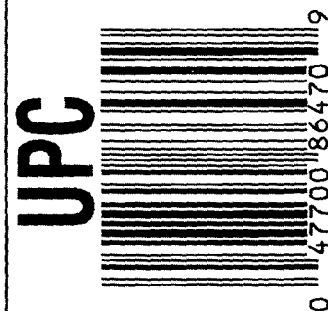


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794610



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794610

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	Fm
480	MAGNAFLUX BBL ACTION		10/2/08	(10)
490	MAGNAFLUX BOLT		10-2-08	RR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-10-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

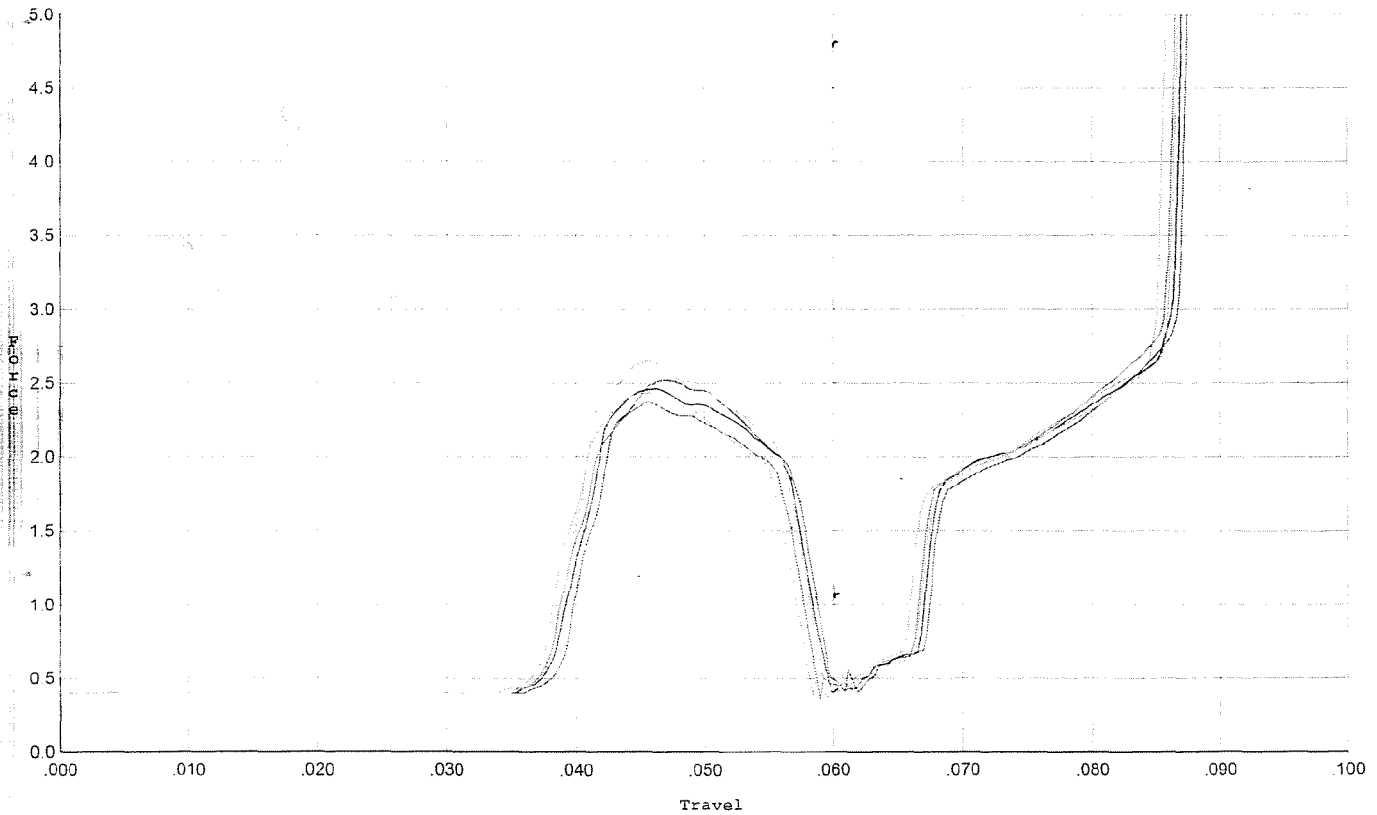
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>2.5</u> <u>2</u>	1-22-09	WW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	1-22-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	1-22-09	WW
	J) ASSEMBLE STOCK		1-16-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-23-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.3</u> <u>2.32</u> <u>2.33</u> <u>2.32</u> <u>2.34</u>	1-21	W
	C) FUNCTION		1-22-09	WW
690	PACK		1-23-09	RSA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



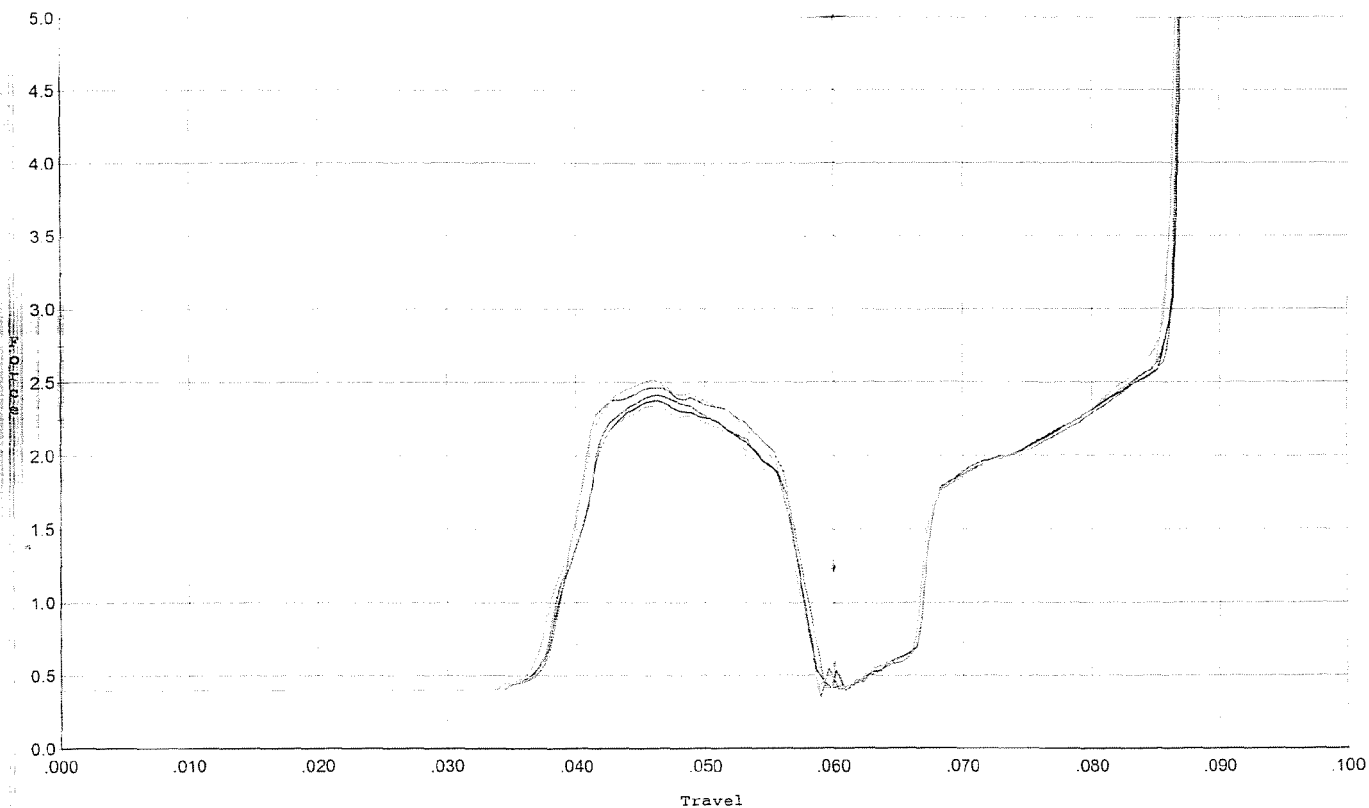
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.057	0.039	0.036	0.055		Set Trigger
2	2.464	0.057	0.038	0.036	0.054		Set Trigger
3	2.371	0.057	0.038	0.036	0.053		Set Trigger
4	2.651	0.057	0.038	0.036	0.057		Set Trigger
5	2.434	0.056	0.037	0.036	0.054		Set Trigger

Aug 248

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



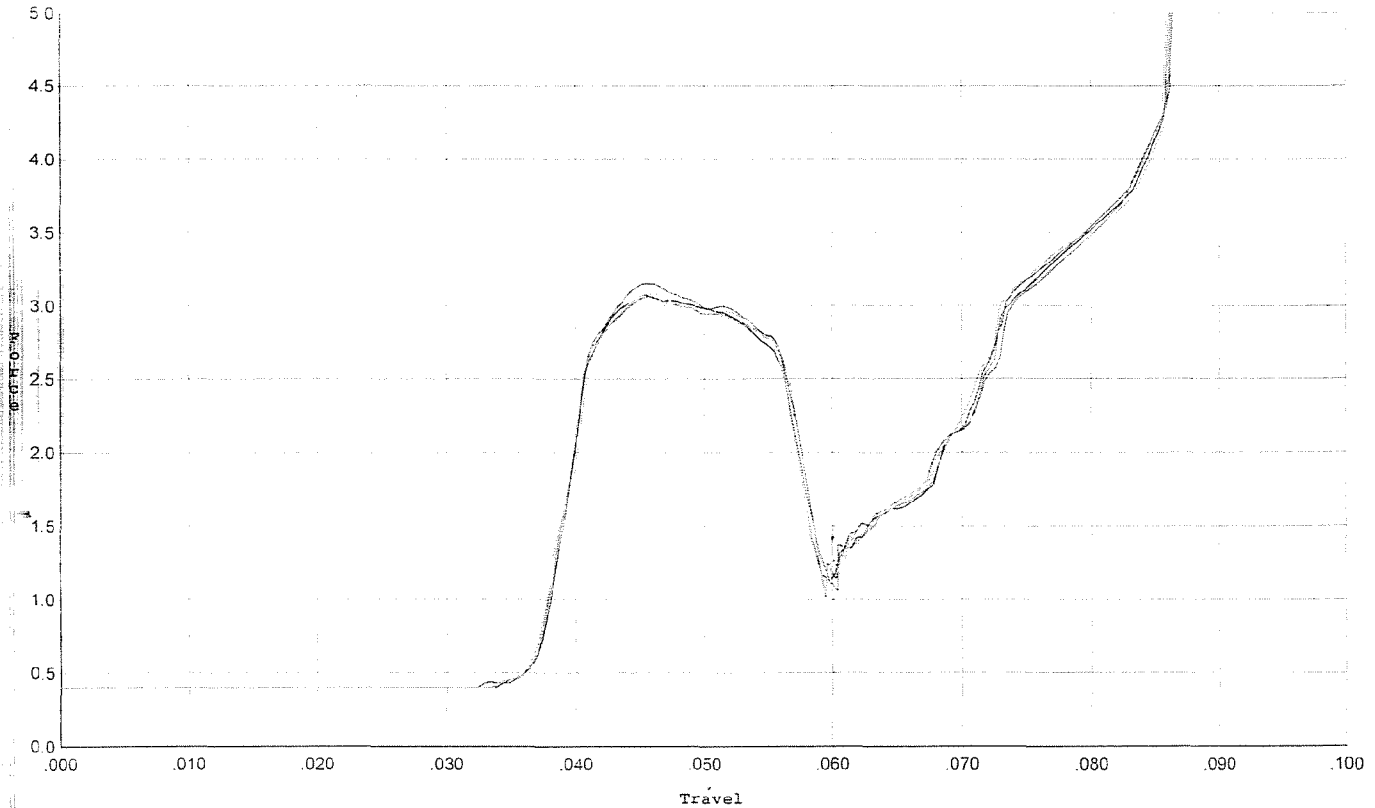
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.057	0.038	0.037	0.054		Set Trigger
2	2.374	0.056	0.038	0.037	0.053		Set Trigger
3	2.463	0.056	0.038	0.037	0.055		Set Trigger
4	2.336	0.056	0.038	0.037	0.052		Set Trigger
5	2.513	0.056	0.037	0.036	0.056		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



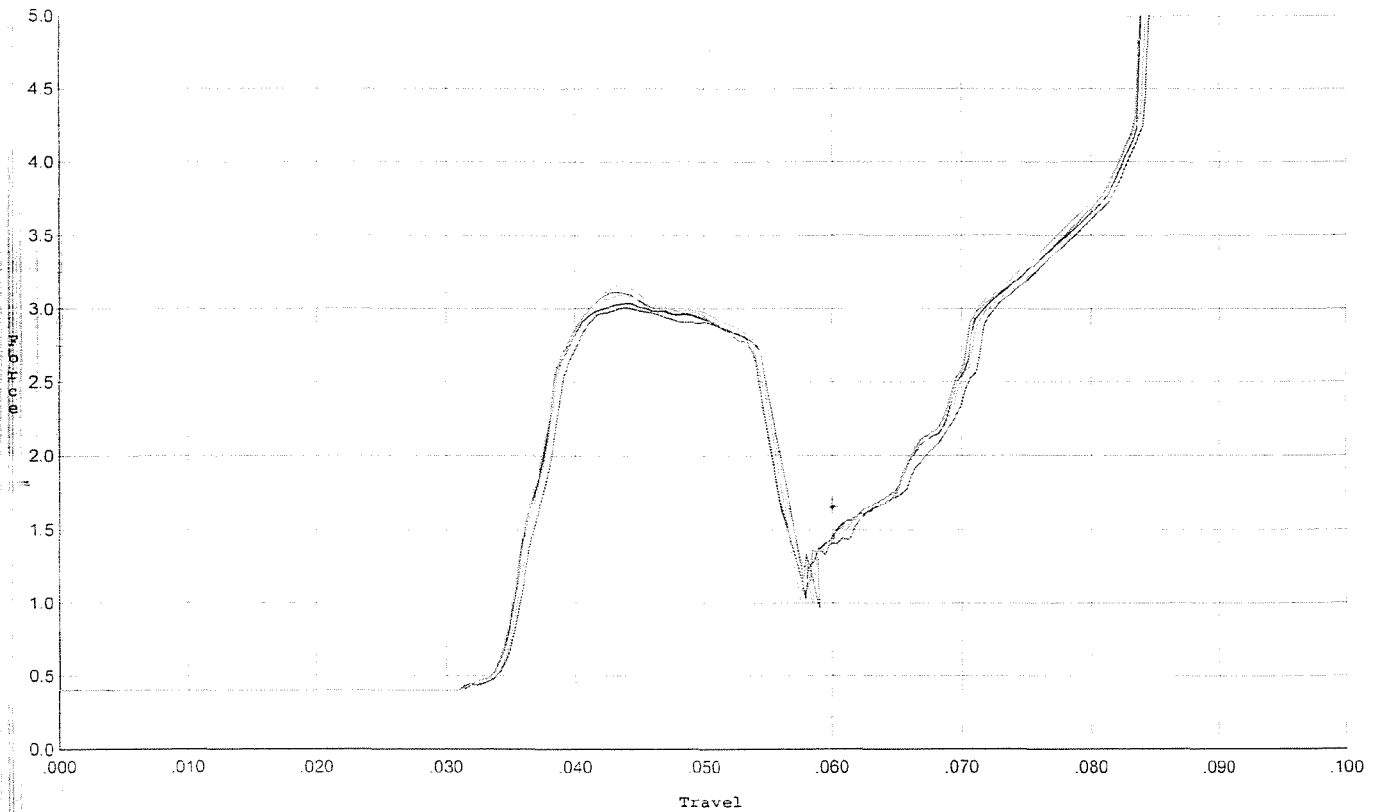
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.057	0.037	0.035	0.069		Set Trigger
2	3.075	0.056	0.037	0.035	0.066		Set Trigger
3	3.065	0.056	0.037	0.035	0.066		Set Trigger
4	3.077	0.056	0.037	0.035	0.067		Set Trigger
5	3.082	0.057	0.037	0.034	0.068		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



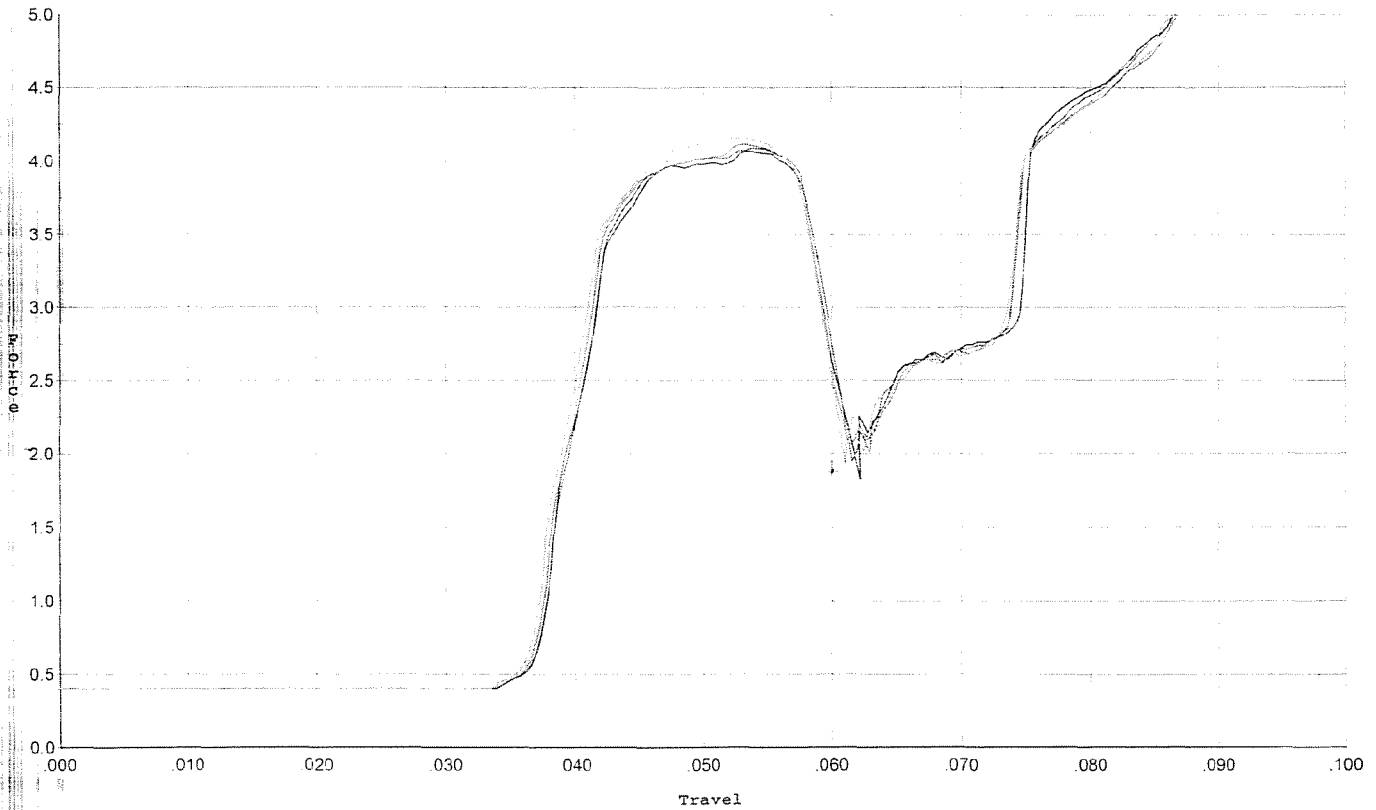
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.056	0.035	0.034	0.069		Set Trigger
2	3.036	0.054	0.034	0.034	0.067		Set Trigger
3	3.115	0.054	0.034	0.034	0.067		Set Trigger
4	3.087	0.054	0.035	0.035	0.068		Set Trigger
5	3.161	0.055	0.034	0.034	0.069		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



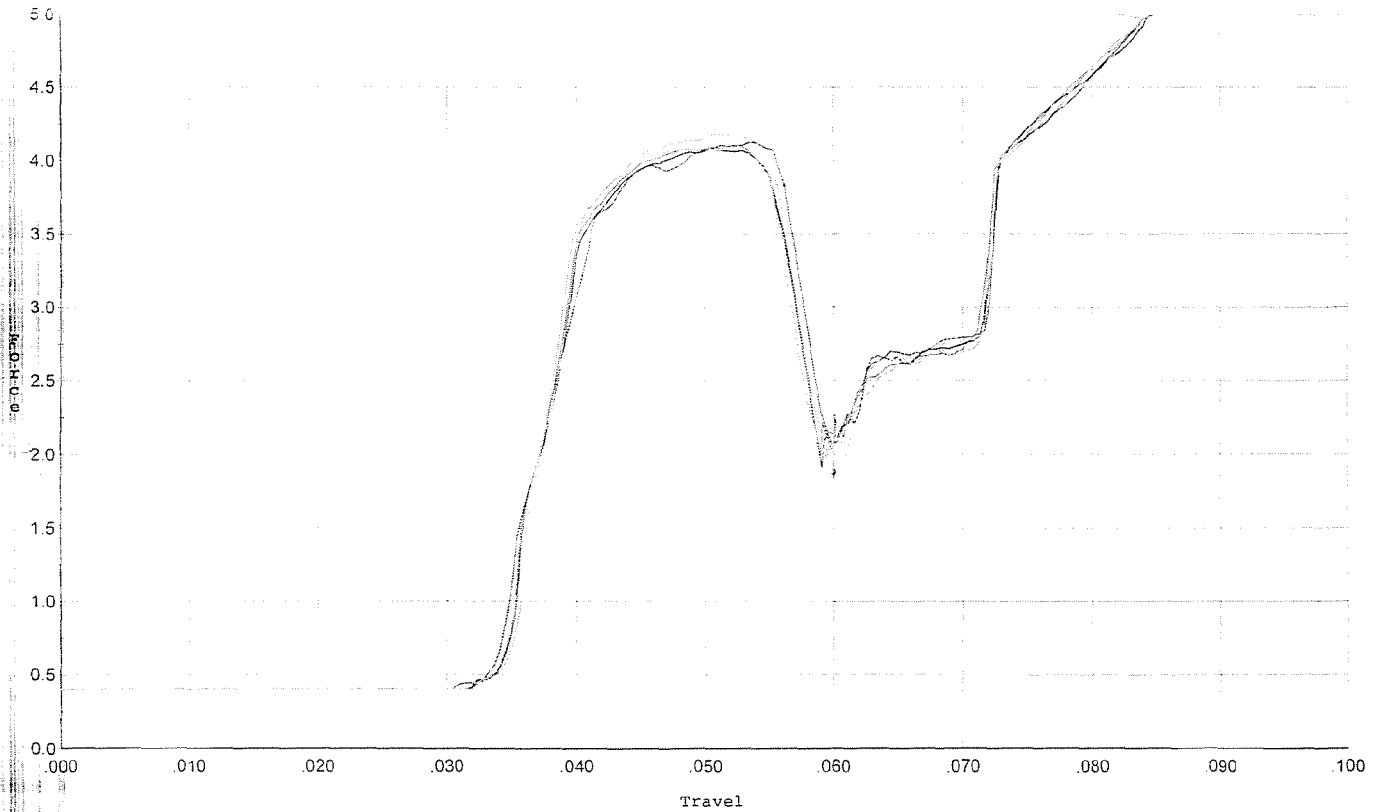
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.059	0.037	0.032	0.092		Set Trigger
2	4.070	0.058	0.037	0.033	0.089		Set Trigger
3	4.115	0.058	0.037	0.032	0.090		Set Trigger
4	4.152	0.058	0.037	0.032	0.091		Set Trigger
5	4.158	0.058	0.036	0.032	0.093		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



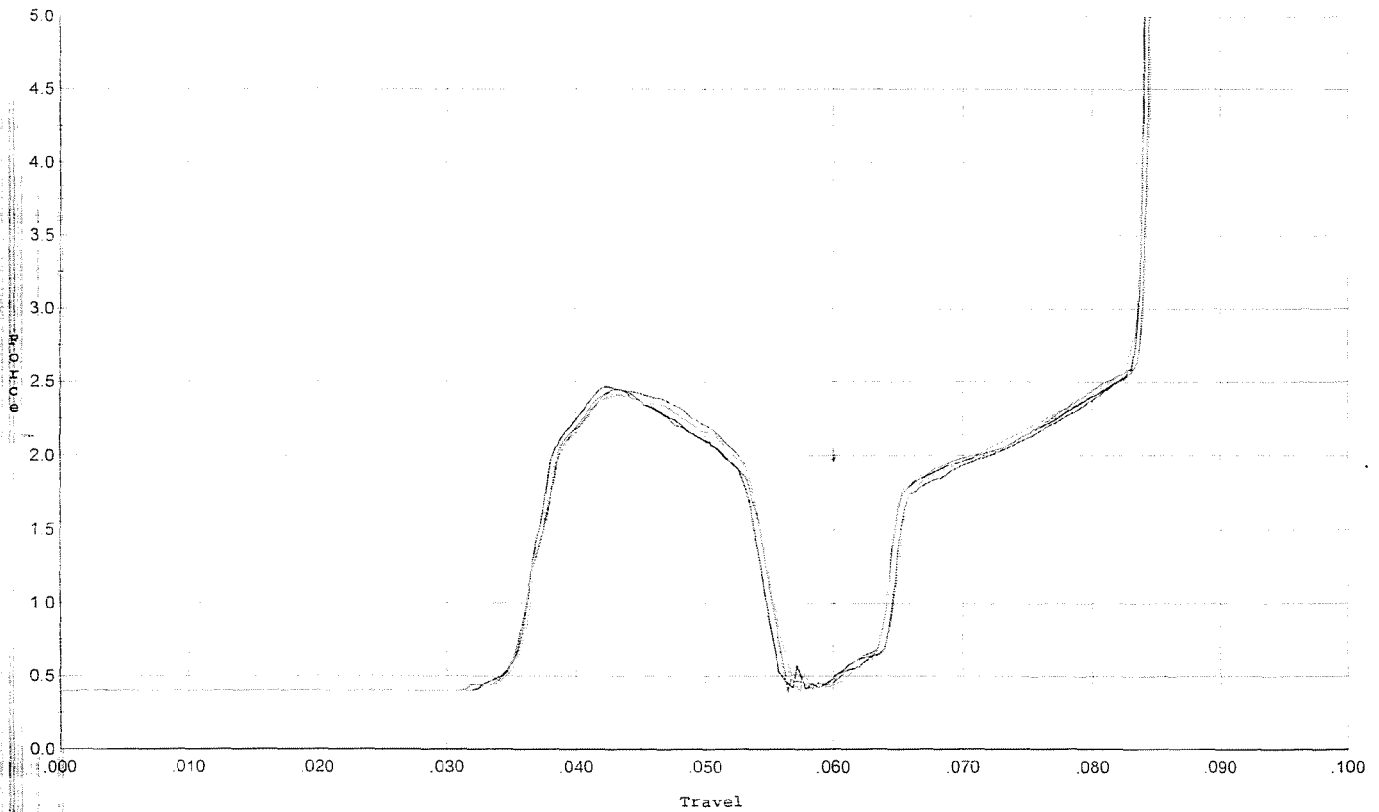
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.056	0.034	0.032	0.092		Set Trigger
2	4.072	0.056	0.034	0.032	0.090		Set Trigger
3	4.104	0.056	0.035	0.032	0.091		Set Trigger
4	4.181	0.056	0.035	0.032	0.090		Set Trigger
5	4.109	0.055	0.034	0.032	0.089		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



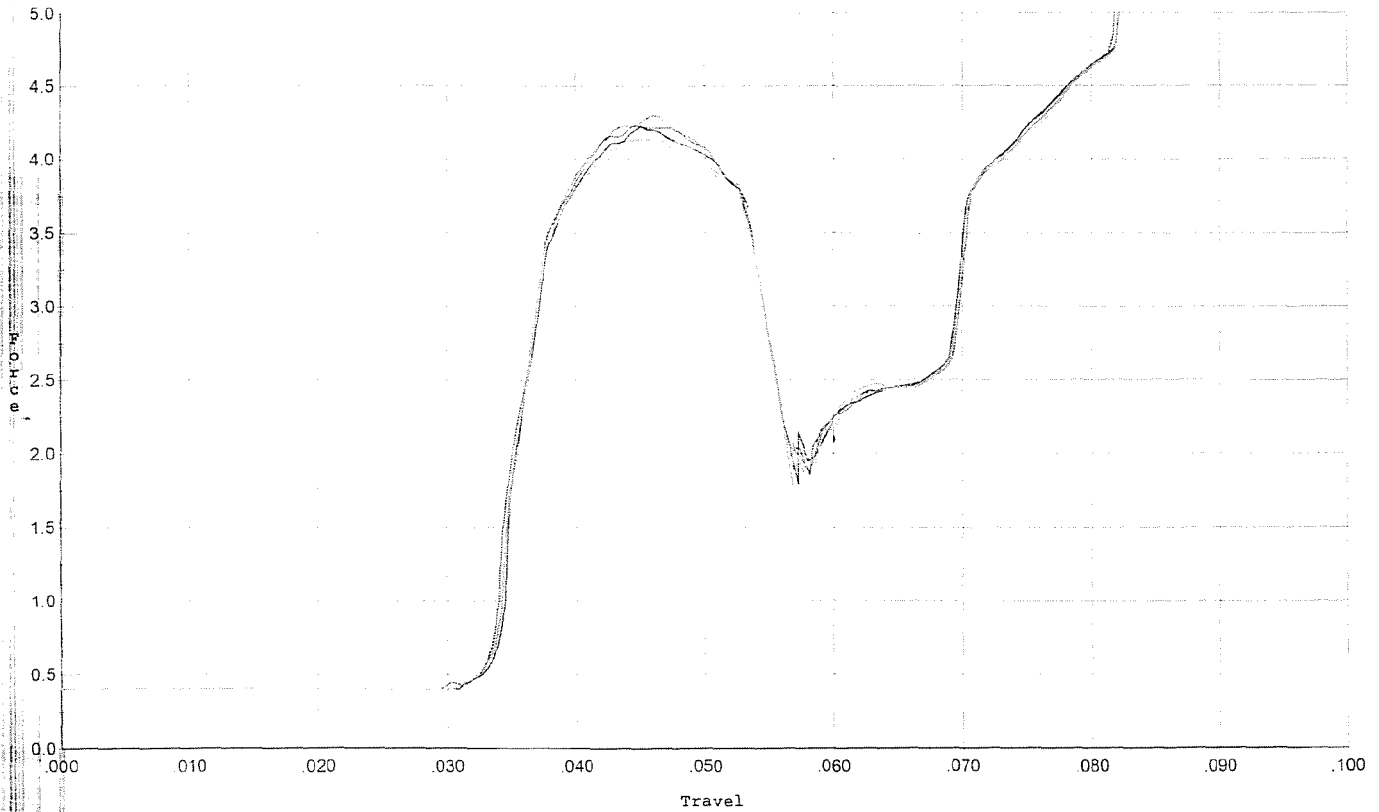
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.054	0.035	0.036	0.053		Set Trigger
2	2.471	0.053	0.035	0.036	0.052		Set Trigger
3	2.442	0.054	0.035	0.036	0.054		Set Trigger
4	2.407	0.054	0.035	0.036	0.053		Set Trigger
5	2.417	0.054	0.036	0.036	0.052		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.227	0.054	0.033	0.032	0.089		Set Trigger
2	4.225	0.053	0.034	0.032	0.087		Set Trigger
3	4.299	0.054	0.034	0.032	0.088		Set Trigger
4	4.153	0.054	0.034	0.032	0.087		Set Trigger
5	4.170	0.053	0.033	0.032	0.087		Set Trigger

AVG 4.21