

G6794611

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



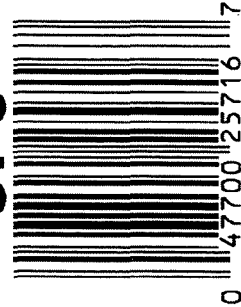
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794611

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794611

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SPD
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAG JA FLUX	9-30-08	RSR
475	DRILL AND TAP SIGHT HOLES	UNIT	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR	10/2/08	(S)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/3	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY		10-14-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

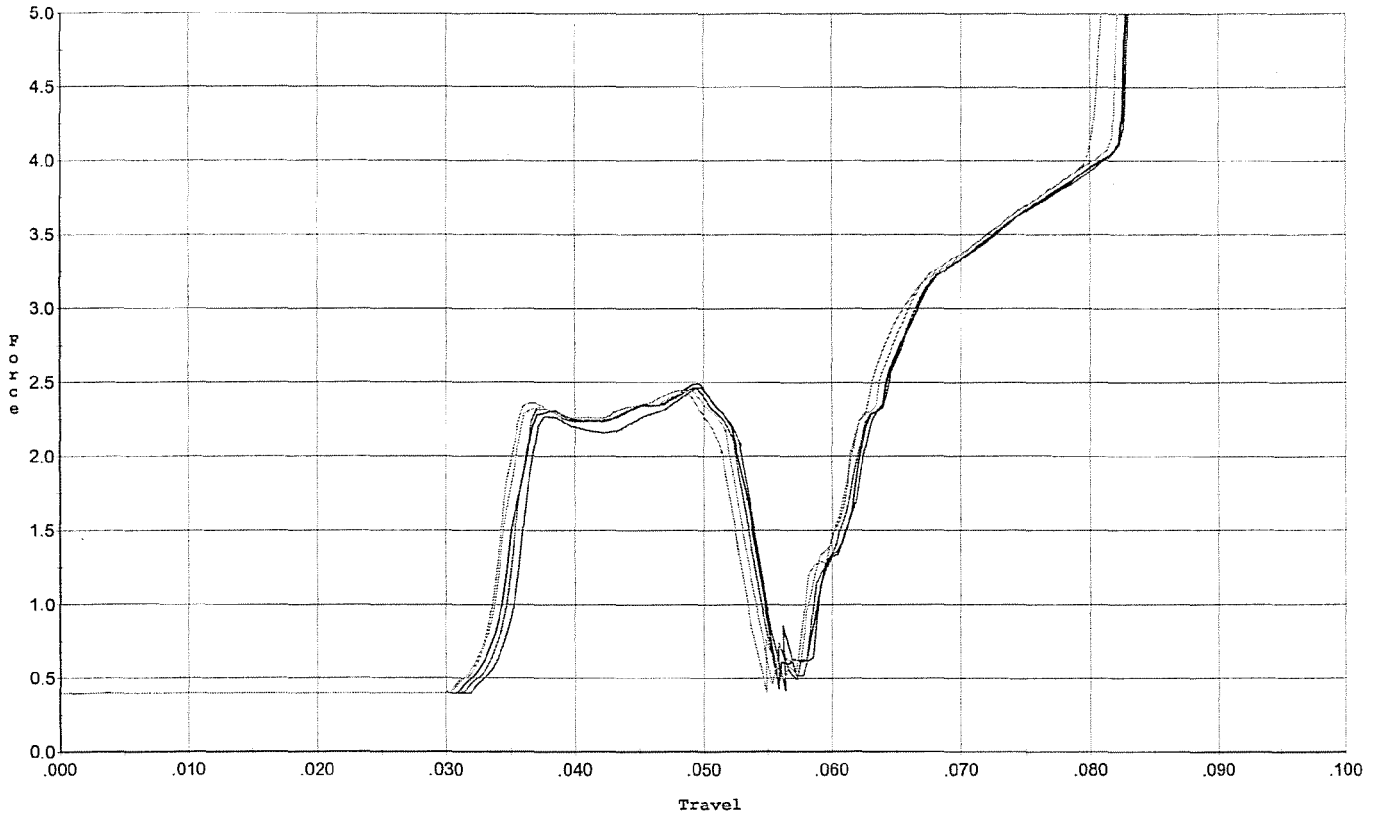
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-27-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-27-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-27-08	L. J.
	J) ASSEMBLE STOCK		10-14-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-27-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-23-08	Rssy
670	FINAL INSPECTION A) HEADSPACE		10-27-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.53</u> <u>2.51</u> <u>2.52</u> <u>2.41</u>	10-27-08	TC
	C) FUNCTION		10-27-08	L. J.
690	PACK		10/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



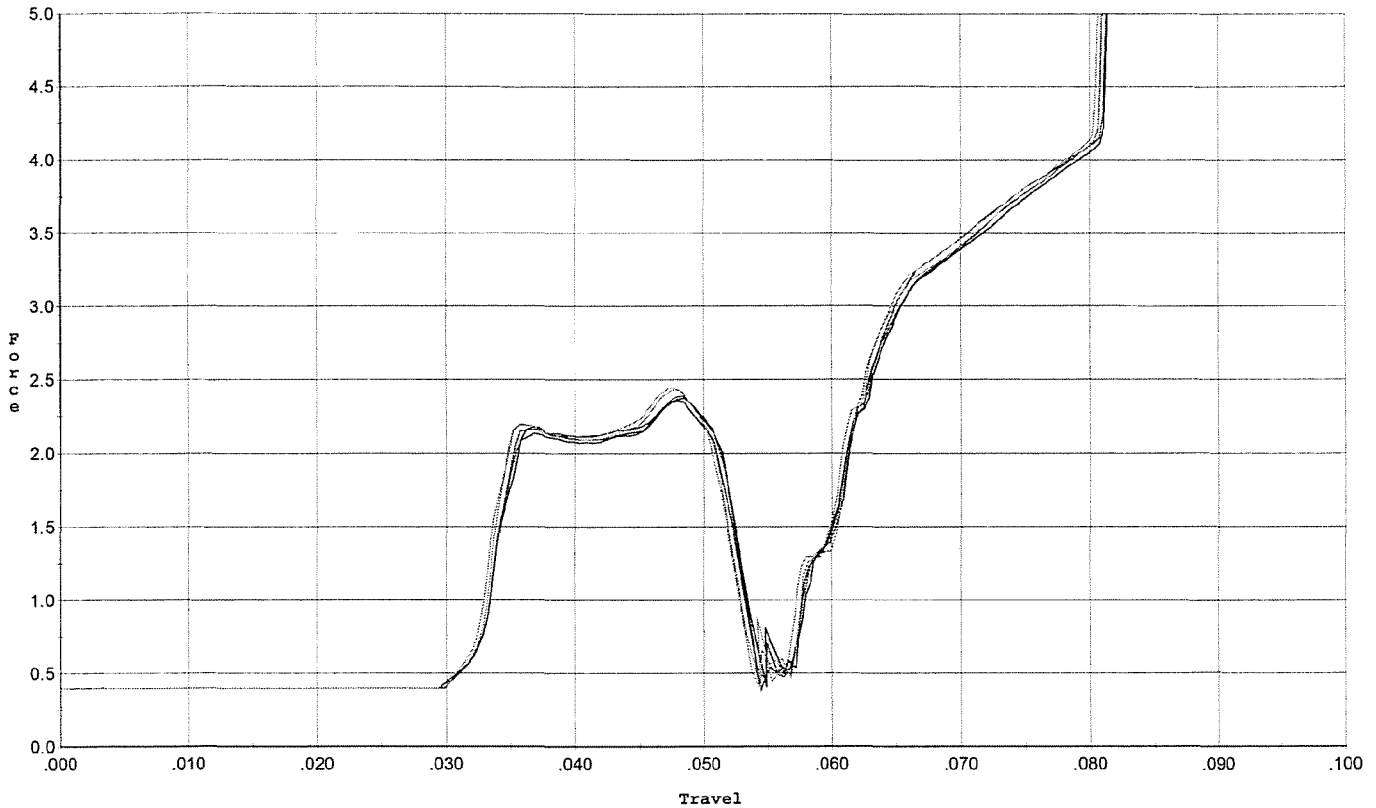
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.053	0.032	0.035	0.054		Set Trigger
2	2.489	0.053	0.033	0.035	0.057		Set Trigger
3	2.464	0.052	0.034	0.035	0.054		Set Trigger
4	2.453	0.052	0.033	0.035	0.055		Set Trigger
5	2.450	0.051	0.033	0.034	0.054		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



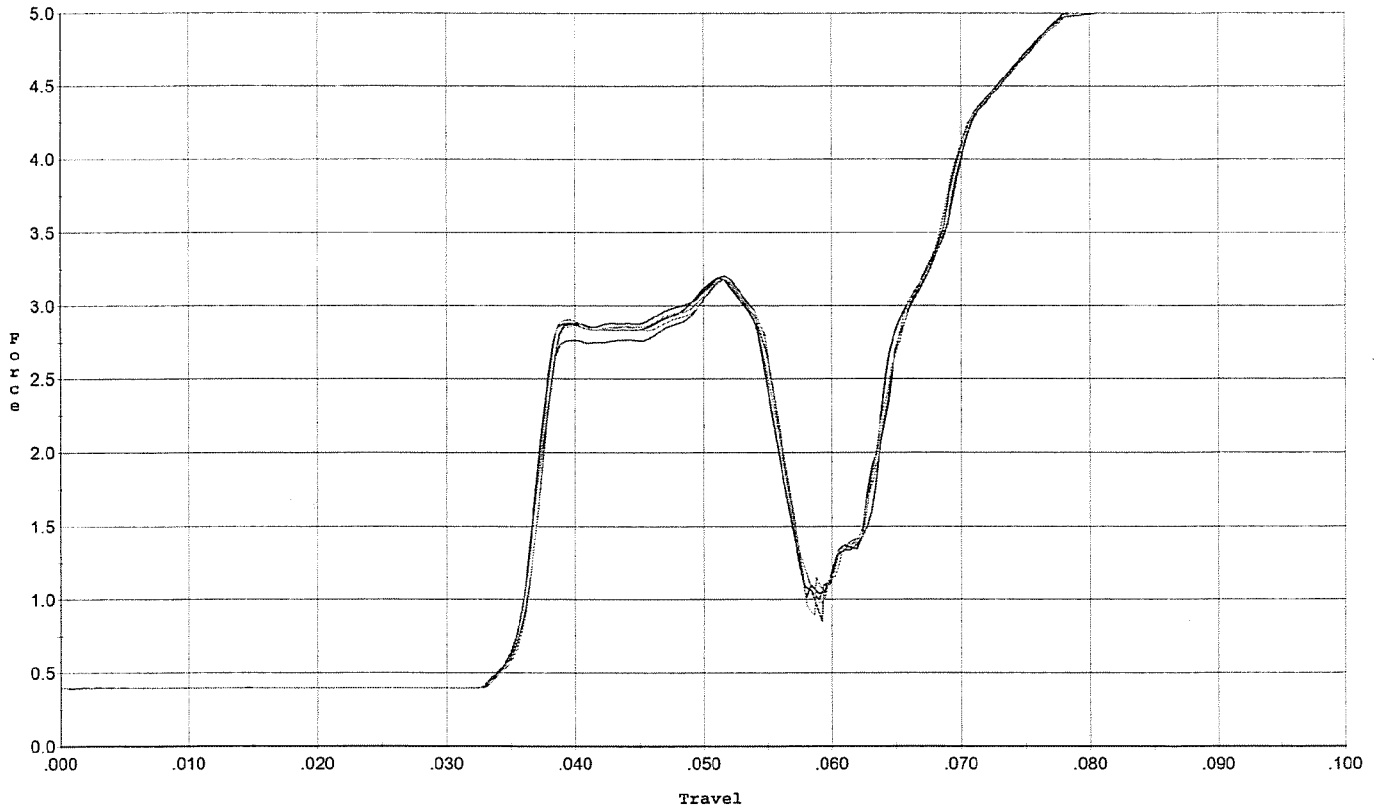
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.359	0.052	0.032	0.034	0.053		Set Trigger
2	2.374	0.051	0.032	0.034	0.052		Set Trigger
3	2.391	0.052	0.032	0.034	0.053		Set Trigger
4	2.434	0.051	0.032	0.034	0.052		Set Trigger
5	2.445	0.051	0.032	0.034	0.053		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



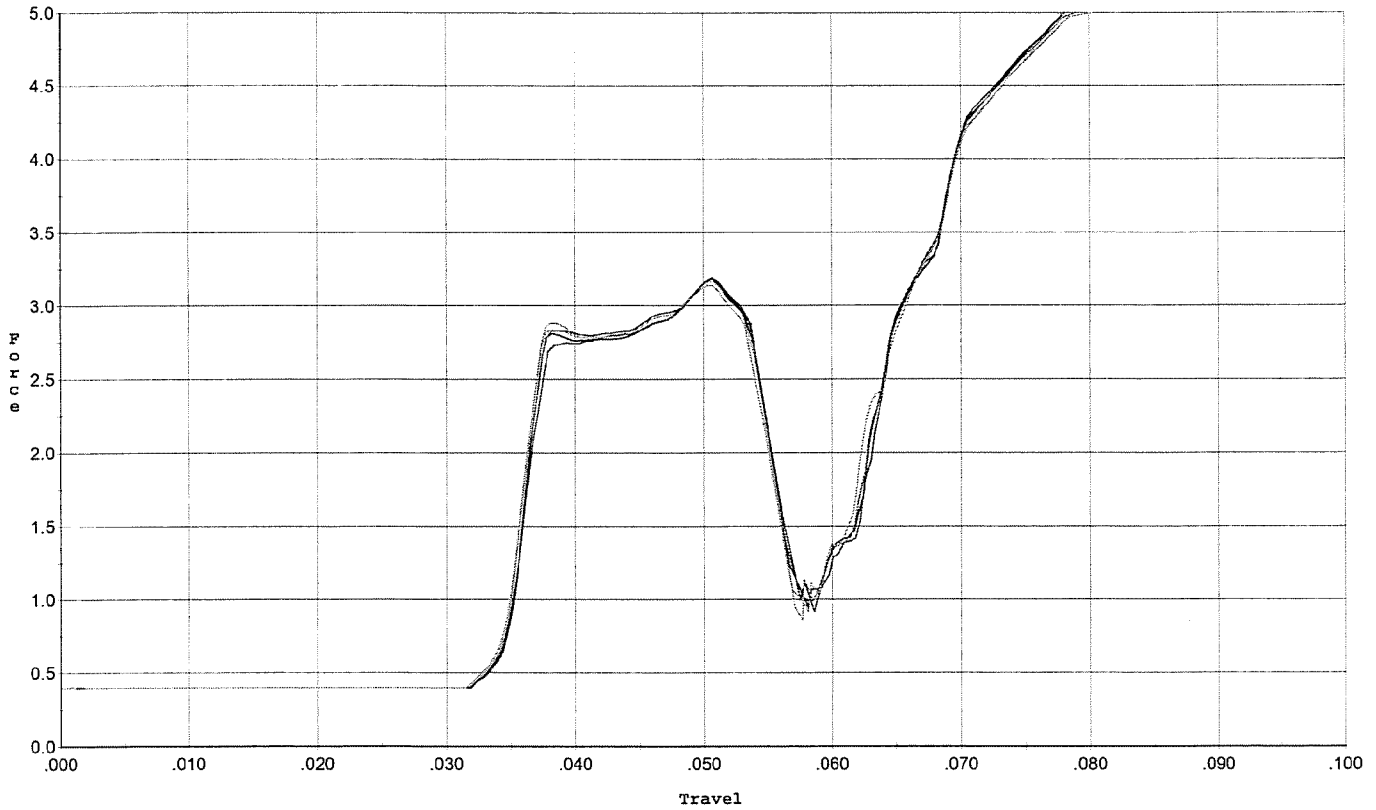
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.055	0.035	0.034	0.069		Set Trigger
2	3.193	0.054	0.035	0.035	0.067		Set Trigger
3	3.178	0.055	0.035	0.034	0.068		Set Trigger
4	3.177	0.055	0.035	0.034	0.068		Set Trigger
5	3.178	0.056	0.035	0.034	0.070		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



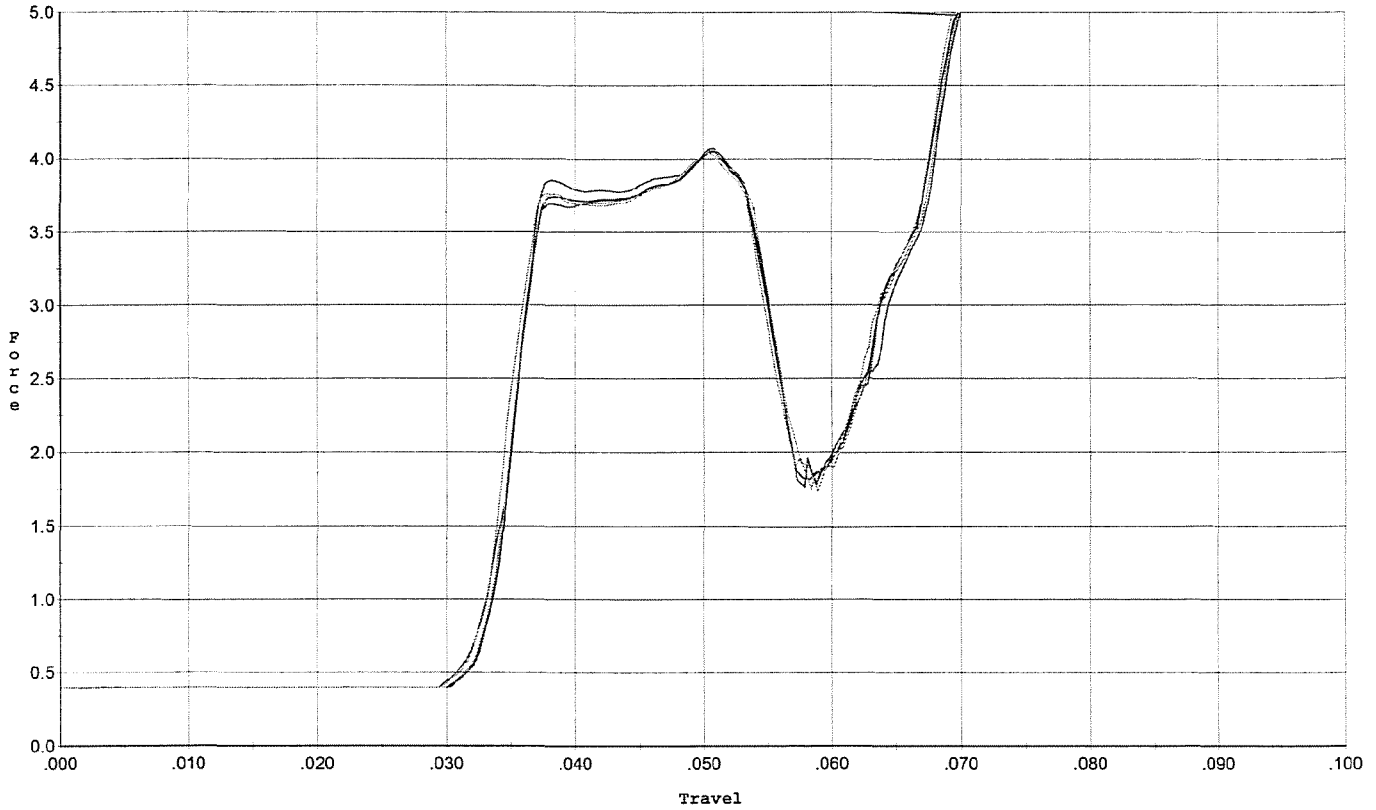
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.054	0.034	0.034	0.067		Set Trigger
2	3.181	0.054	0.034	0.034	0.067		Set Trigger
3	3.184	0.054	0.034	0.034	0.068		Set Trigger
4	3.164	0.054	0.034	0.034	0.068		Set Trigger
5	3.139	0.055	0.034	0.034	0.069		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



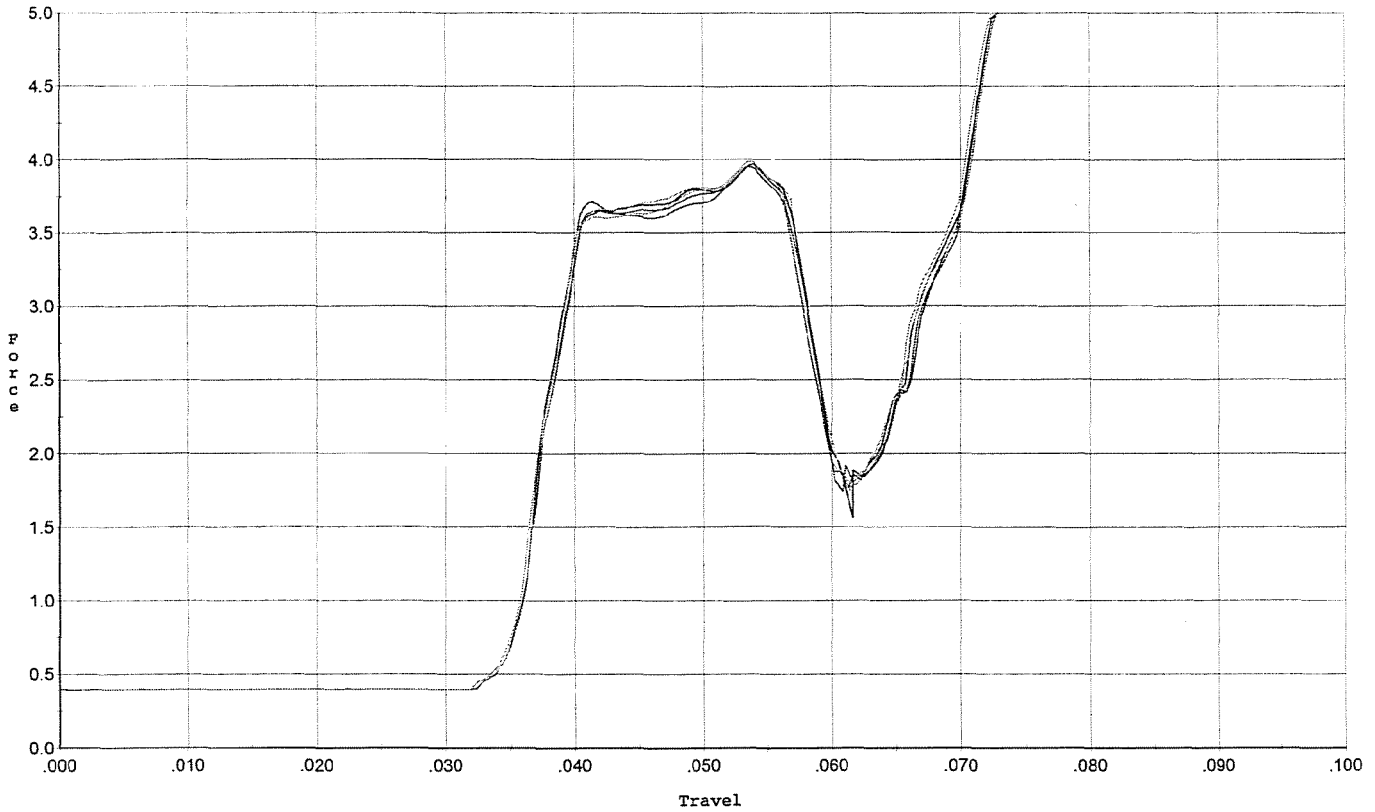
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.055	0.032	0.021	0.091		Set Trigger
2	4.050	0.054	0.033	0.021	0.089		Set Trigger
3	4.053	0.054	0.033	0.021	0.089		Set Trigger
4	4.063	0.054	0.032	0.021	0.088		Set Trigger
5	4.044	0.053	0.032	0.021	0.087		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

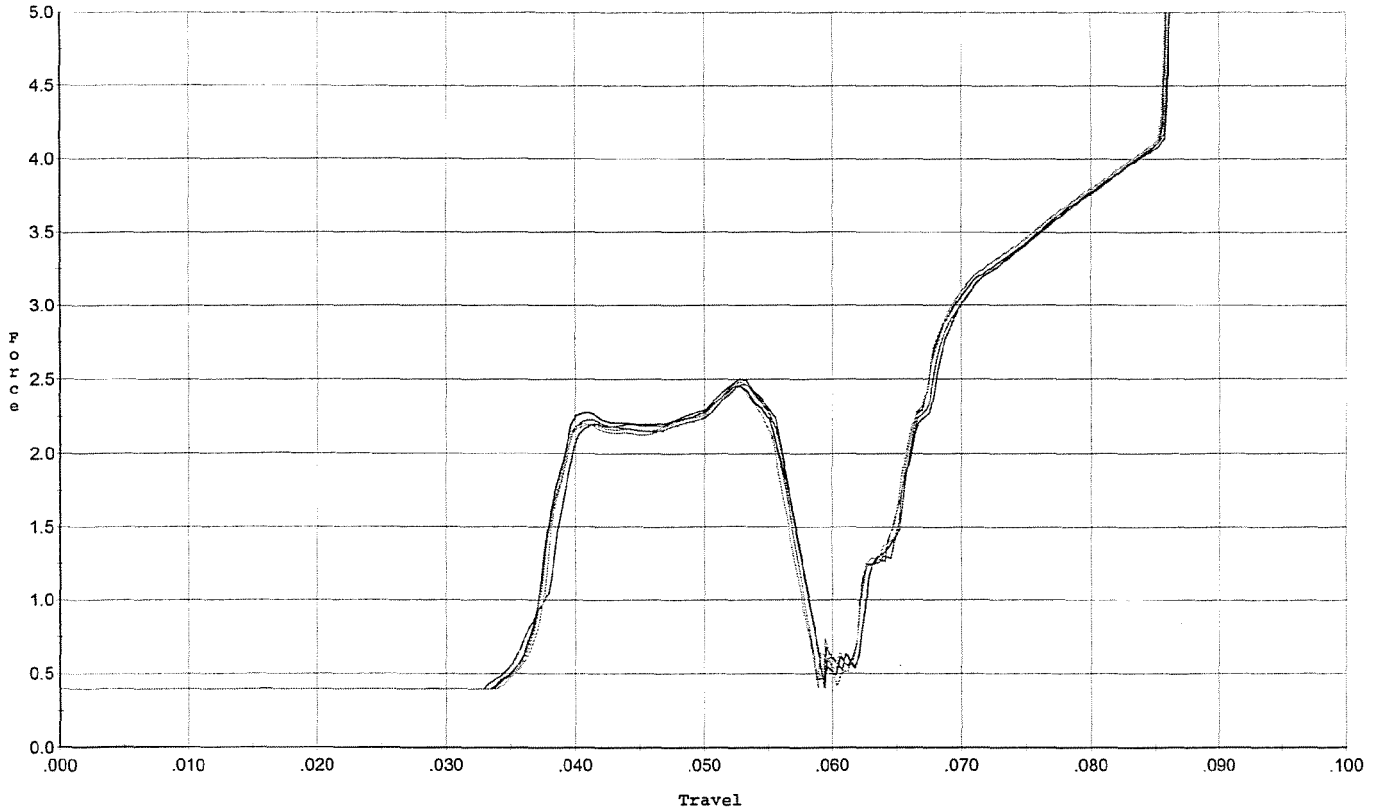


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.951	0.056	0.035	0.024	0.088		Set Trigger
2	3.969	0.057	0.035	0.023	0.090		Set Trigger
3	3.969	0.057	0.035	0.023	0.090		Set Trigger
4	3.973	0.057	0.035	0.023	0.090		Set Trigger
5	3.986	0.056	0.035	0.024	0.088		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R, Putch 10/13/08		



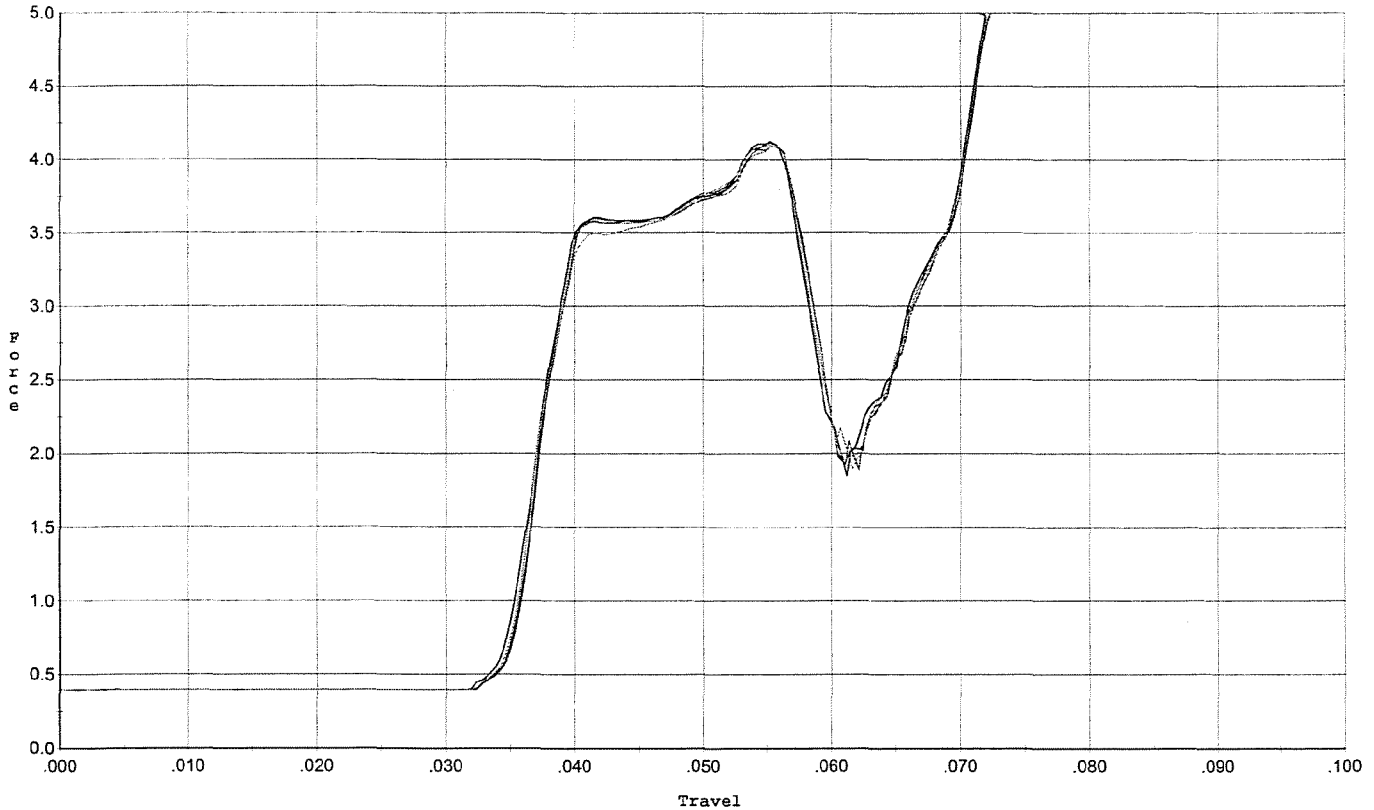
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.057	0.036	0.036	0.058		Set Trigger
2	2.456	0.056	0.036	0.036	0.057		Set Trigger
3	2.464	0.056	0.036	0.036	0.056		Set Trigger
4	2.448	0.055	0.036	0.036	0.055		Set Trigger
5	2.485	0.056	0.036	0.036	0.057		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.058	0.035	0.028	0.093		Set Trigger
2	4.123	0.057	0.034	0.028	0.091		Set Trigger
3	4.088	0.058	0.035	0.028	0.092		Set Trigger
4	4.093	0.058	0.035	0.028	0.093		Set Trigger
5	4.100	0.056	0.035	0.028	0.090		Set Trigger

Aug 4.10.