

66794616

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



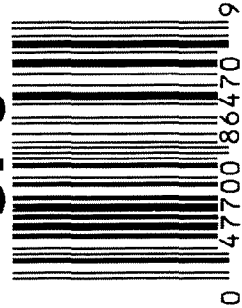
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794616

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4616

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-1-08	ESN
475	DRILL AND TAP SIGHT HOLES	2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/2/08	(R)
490	MAGNAFLUX BOLT		10/2/08	MJR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DR
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

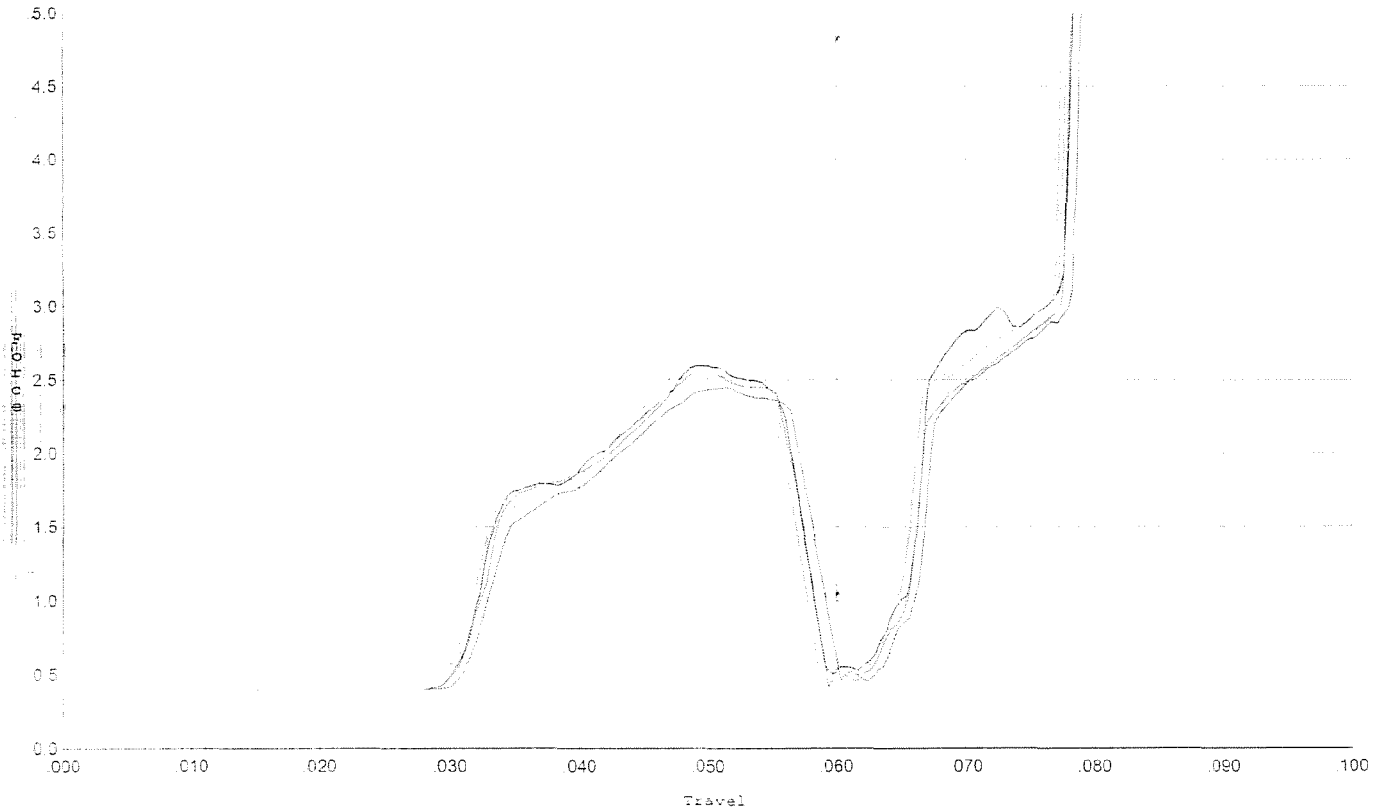
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-29-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-29-09	L.N.
	J) ASSEMBLE STOCK		1-16-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-29-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.52</u> <u>2.48</u> <u>2.55</u> <u>2.69</u>	1-29-09	L.N.
	C) FUNCTION		1-29-09	L.N.
690	PACK		1/30/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



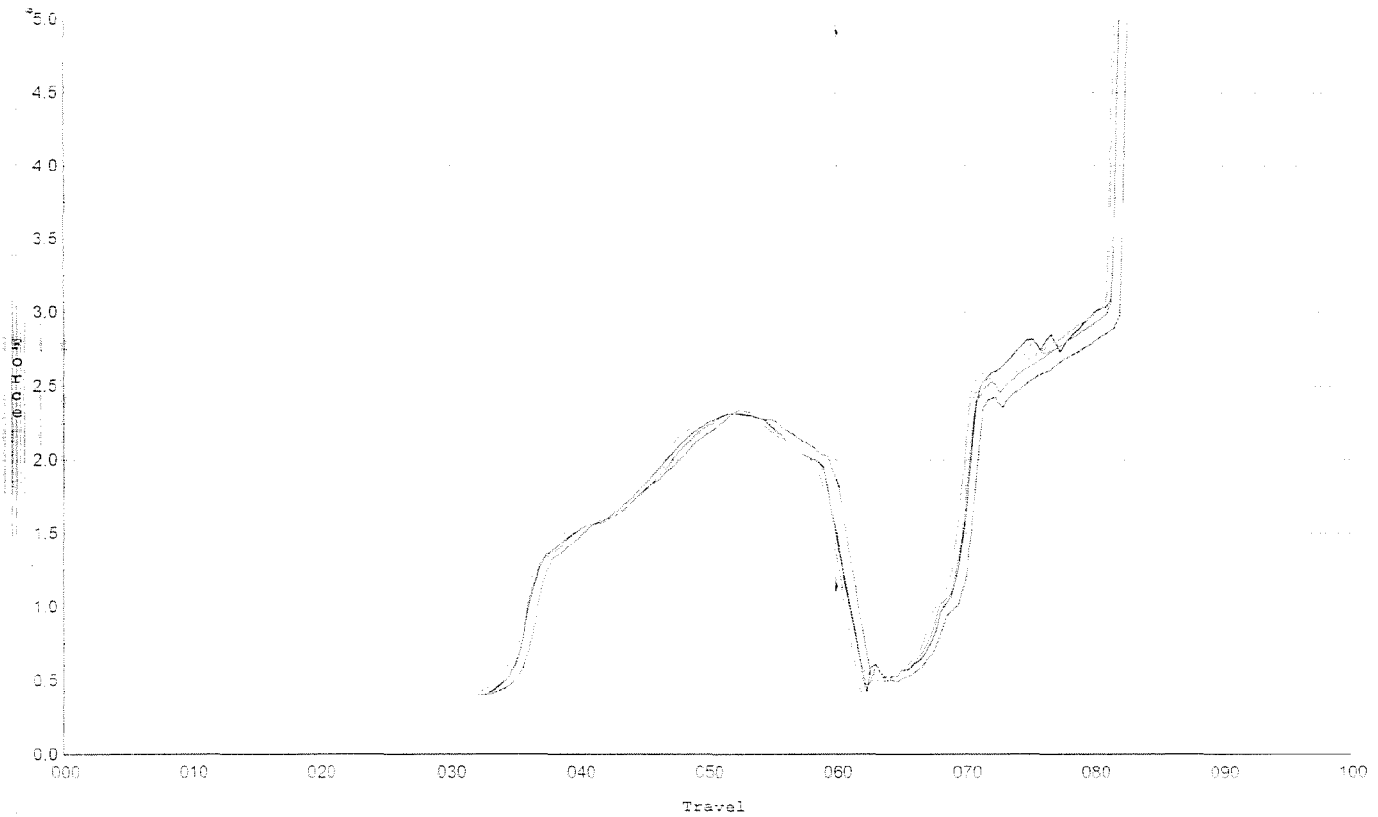
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.058	0.031	0.028	0.065		Set Trigger
2	2.594	0.056	0.031	0.028	0.065		Set Trigger
3	2.554	0.057	0.031	0.028	0.064		Set Trigger
4	2.558	0.056	0.030	0.028	0.064		Set Trigger
5	2.644	0.056	0.030	0.028	0.065		Set Trigger

A.2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



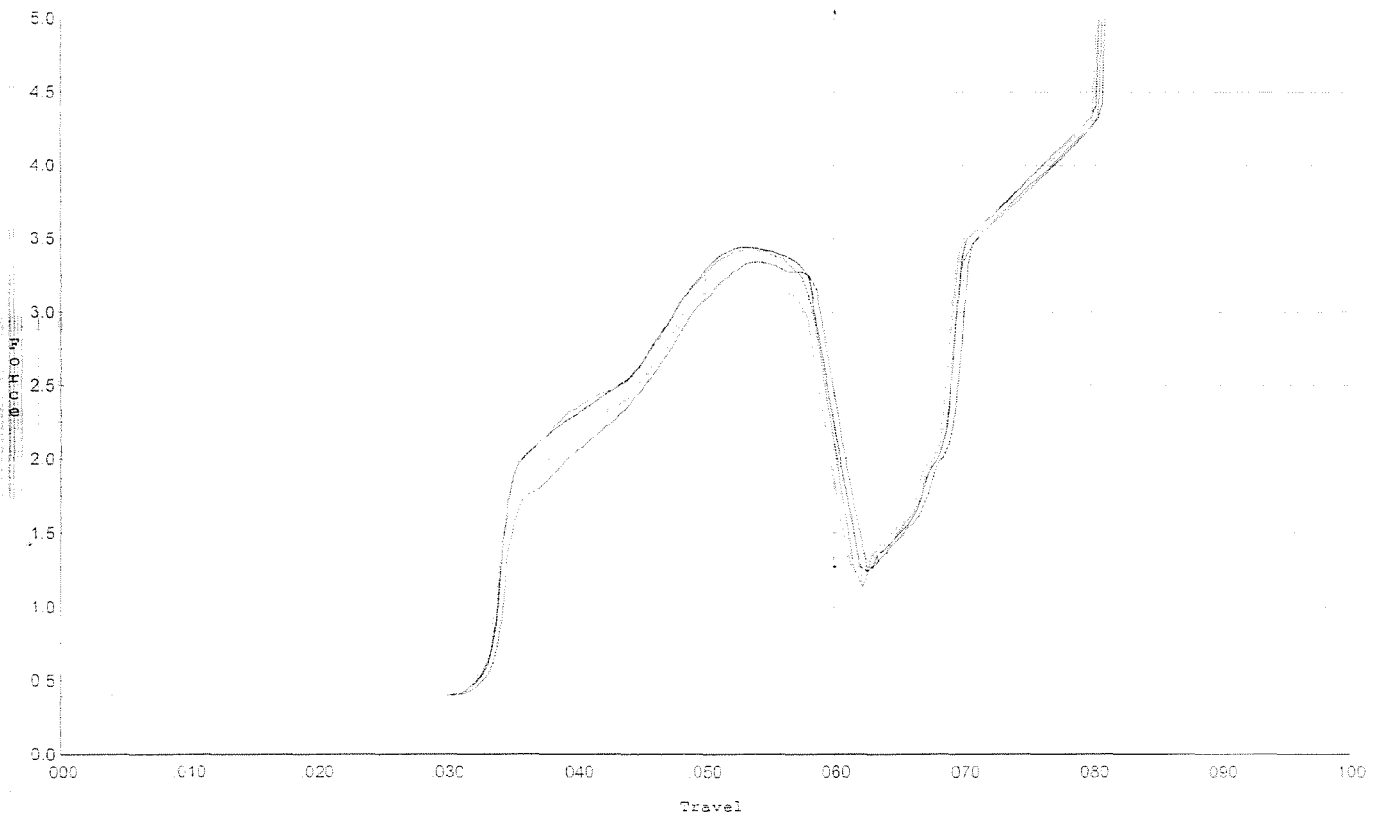
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.060	0.036	0.029	0.060		Set Trigger
2	2.312	0.059	0.035	0.029	0.059		Set Trigger
3	2.316	0.061	0.035	0.028	0.060		Set Trigger
4	2.347	0.059	0.035	0.029	0.061		Set Trigger
5	2.301	0.059	0.035	0.029	0.060		Set Trigger

A-2-32

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



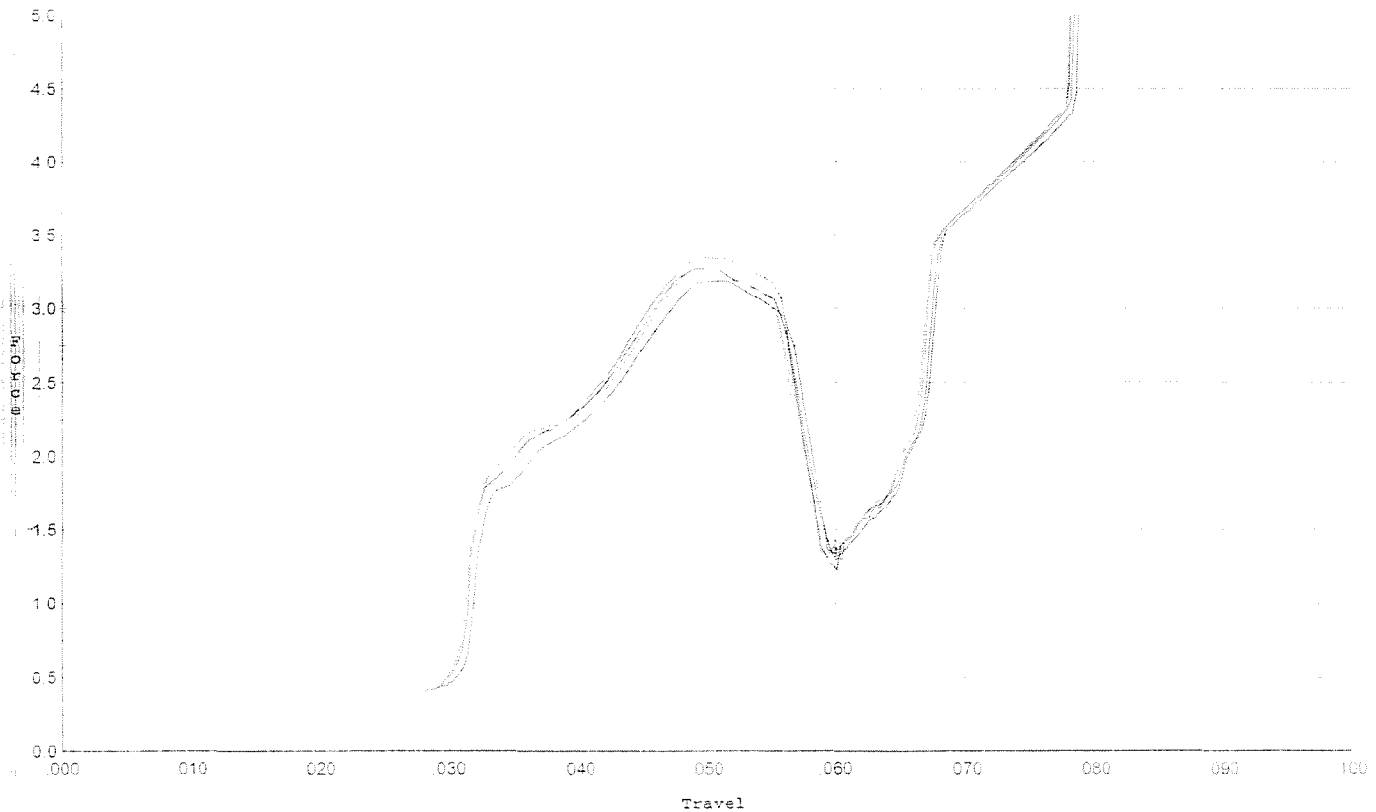
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.059	0.034	0.026	0.080		Set Trigger
2	3.440	0.058	0.033	0.027	0.083		Set Trigger
3	3.423	0.058	0.033	0.027	0.083		Set Trigger
4	3.324	0.058	0.033	0.027	0.079		Set Trigger
5	3.253	0.058	0.033	0.027	0.078		Set Trigger

A-335

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



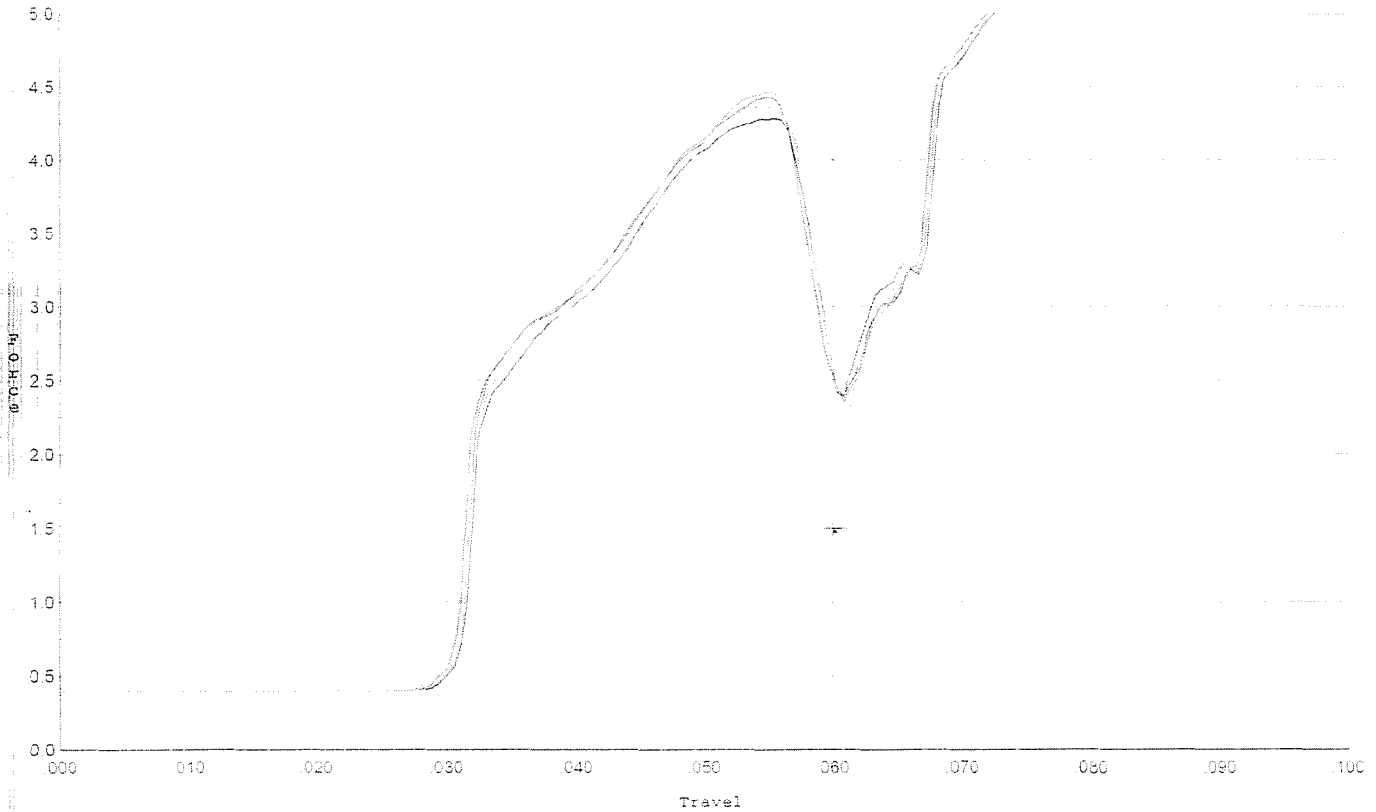
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.057	0.031	0.027	0.077		Set Trigger
2	3.274	0.056	0.031	0.027	0.079		Set Trigger
3	3.346	0.056	0.031	0.027	0.080		Set Trigger
4	3.291	0.056	0.031	0.027	0.077		Set Trigger
5	3.274	0.057	0.031	0.027	0.079		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



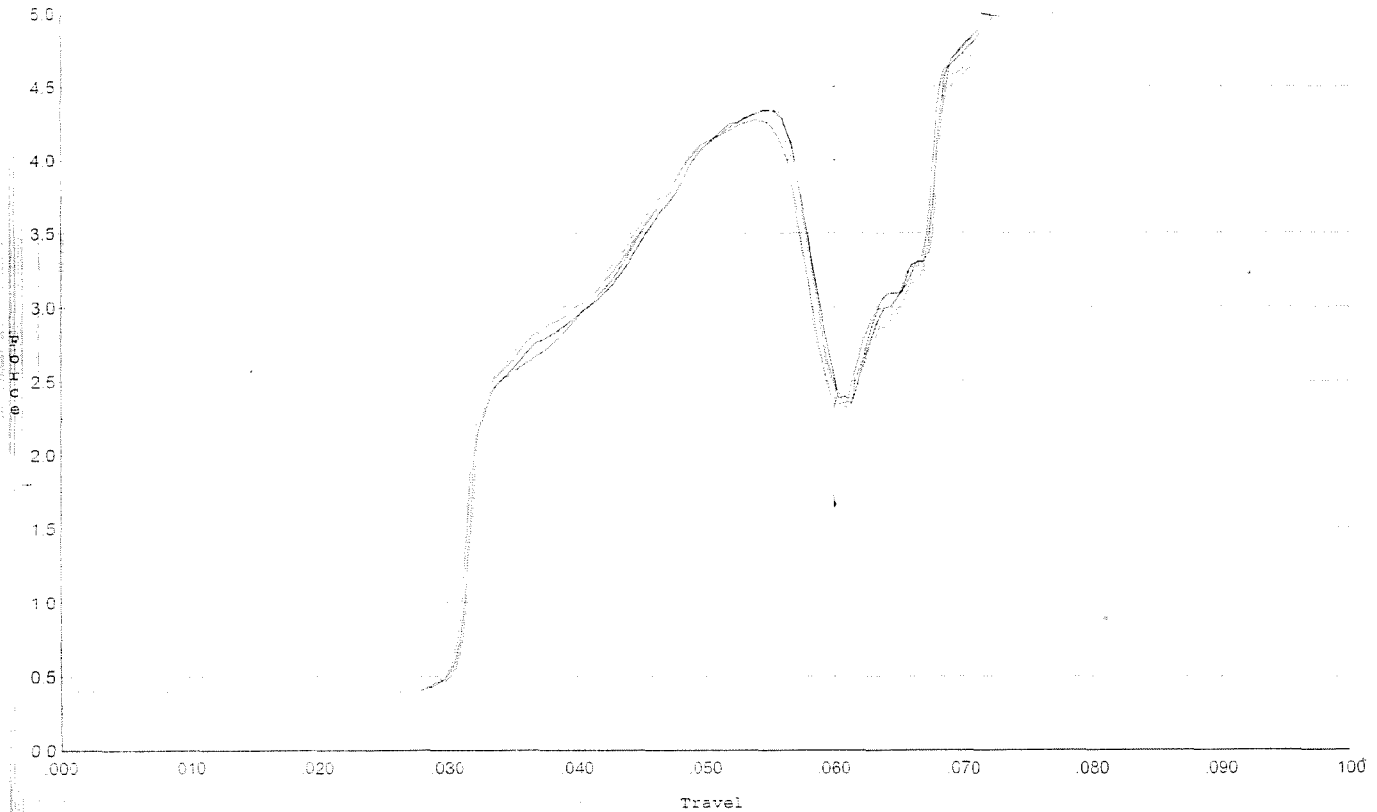
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.428	0.057	0.030	0.024	0.104		Set Trigger
2	4.285	0.058	0.031	0.024	0.104		Set Trigger
3	4.471	0.057	0.031	0.024	0.106		Set Trigger
4	4.596	0.058	0.030	0.023	0.110		Set Trigger
5	4.372	0.057	0.031	0.024	0.104		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



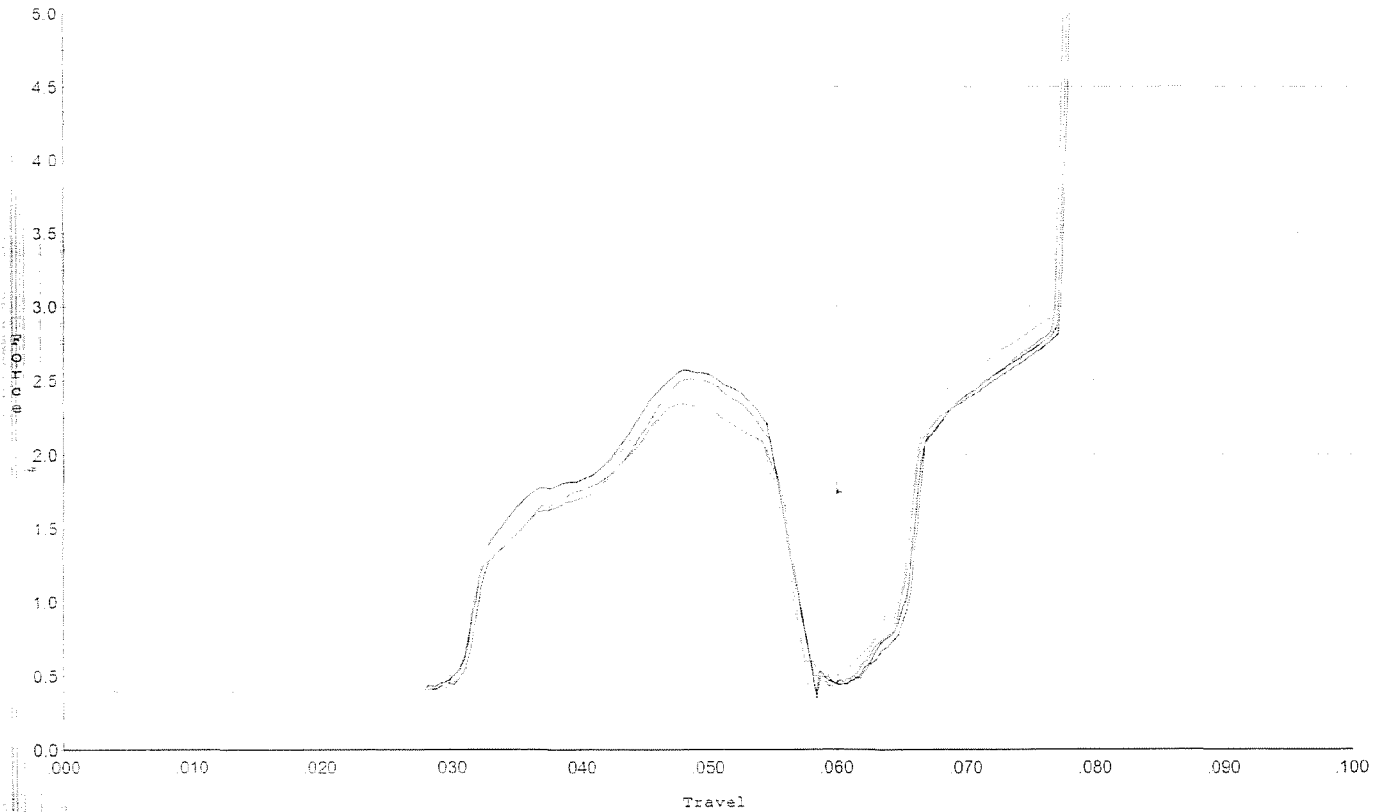
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.340	0.057	0.031	0.025	0.101		Set Trigger
2	4.342	0.057	0.031	0.025	0.101		Set Trigger
3	4.272	0.056	0.031	0.025	0.100		Set Trigger
4	4.329	0.057	0.031	0.025	0.102		Set Trigger
5	4.380	0.057	0.031	0.025	0.104		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



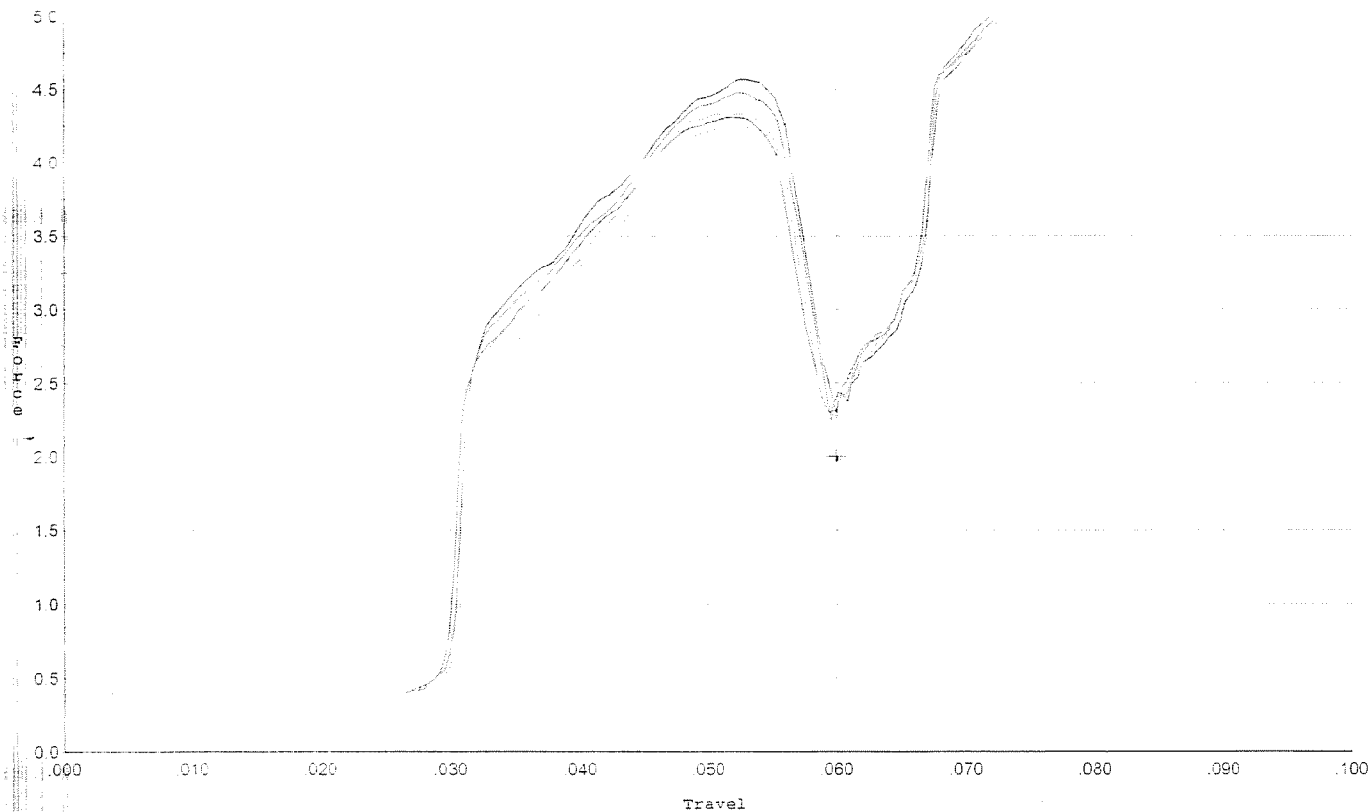
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.056	0.031	0.029	0.060		Se: Trigger
2	2.574	0.055	0.031	0.029	0.061		Se: Trigger
3	2.352	0.055	0.031	0.029	0.057		Se: Trigger
4	2.468	0.056	0.031	0.029	0.060		Se: Trigger
5	2.337	0.055	0.032	0.029	0.057		Se: Trigger

A.2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.055	0.030	0.025	0.104		Set Trigger
2	4.571	0.056	0.030	0.025	0.111		Set Trigger
3	4.477	0.057	0.030	0.024	0.111		Set Trigger
4	4.240	0.057	0.030	0.025	0.105		Set Trigger
5	4.331	0.056	0.030	0.025	0.106		Set Trigger

A. 4.38