

56794621

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



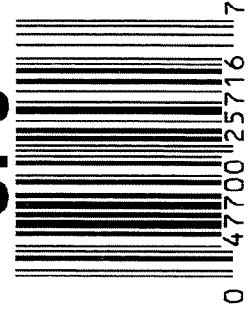
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794621

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794621

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	SPD
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATION	10/29/08	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-30	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

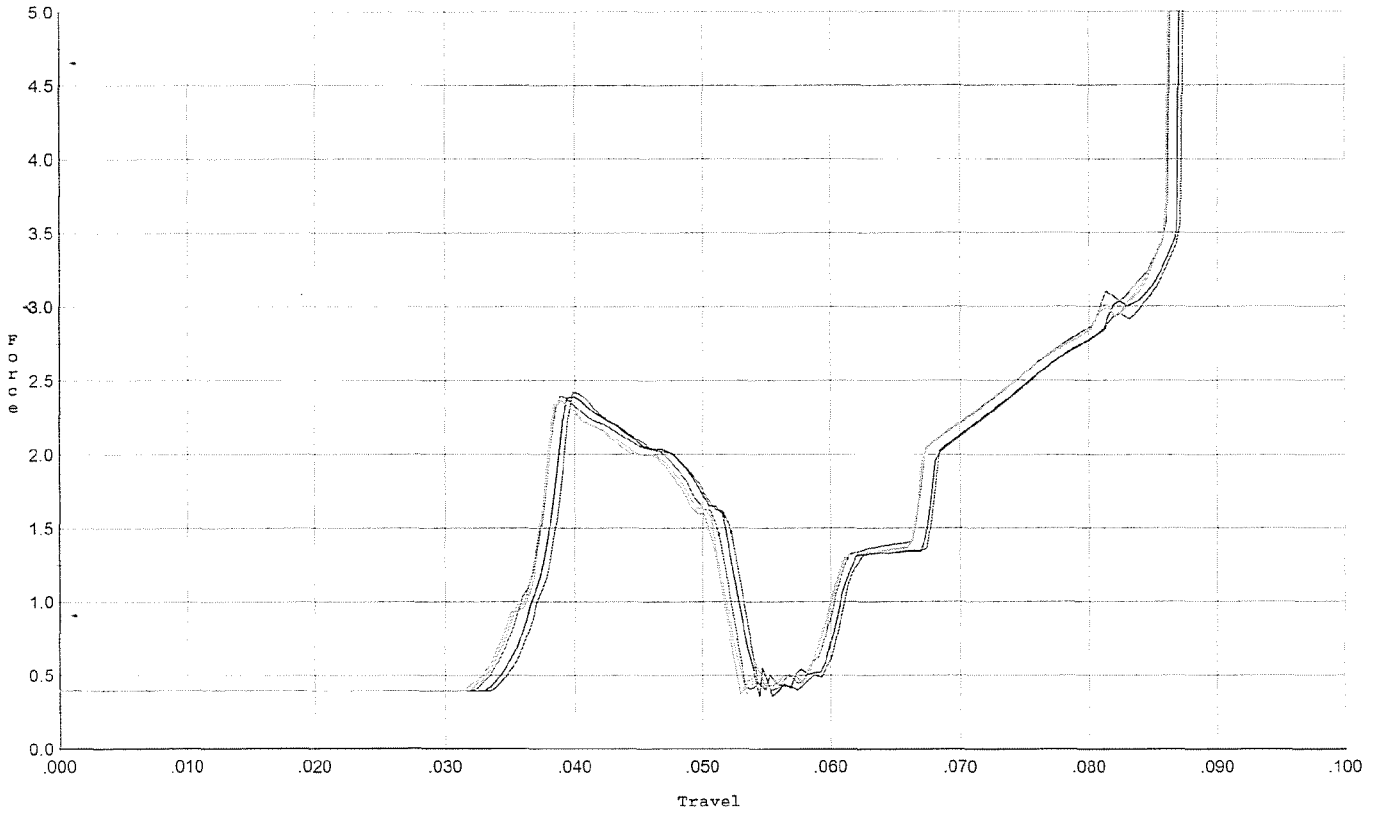
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6.0</u>	11-13-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	11-13-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	LJ
	J) ASSEMBLE STOCK		11-1-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		11-13-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-10-08	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-16-08	TL
670	FINAL INSPECTION A) HEADSPACE		11-13-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.24</u> <u>2.20</u> <u>2.19</u> <u>2.20</u>	11-10-08	TL
	C) FUNCTION		11-13-08	LJ
690	PACK		11/17/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



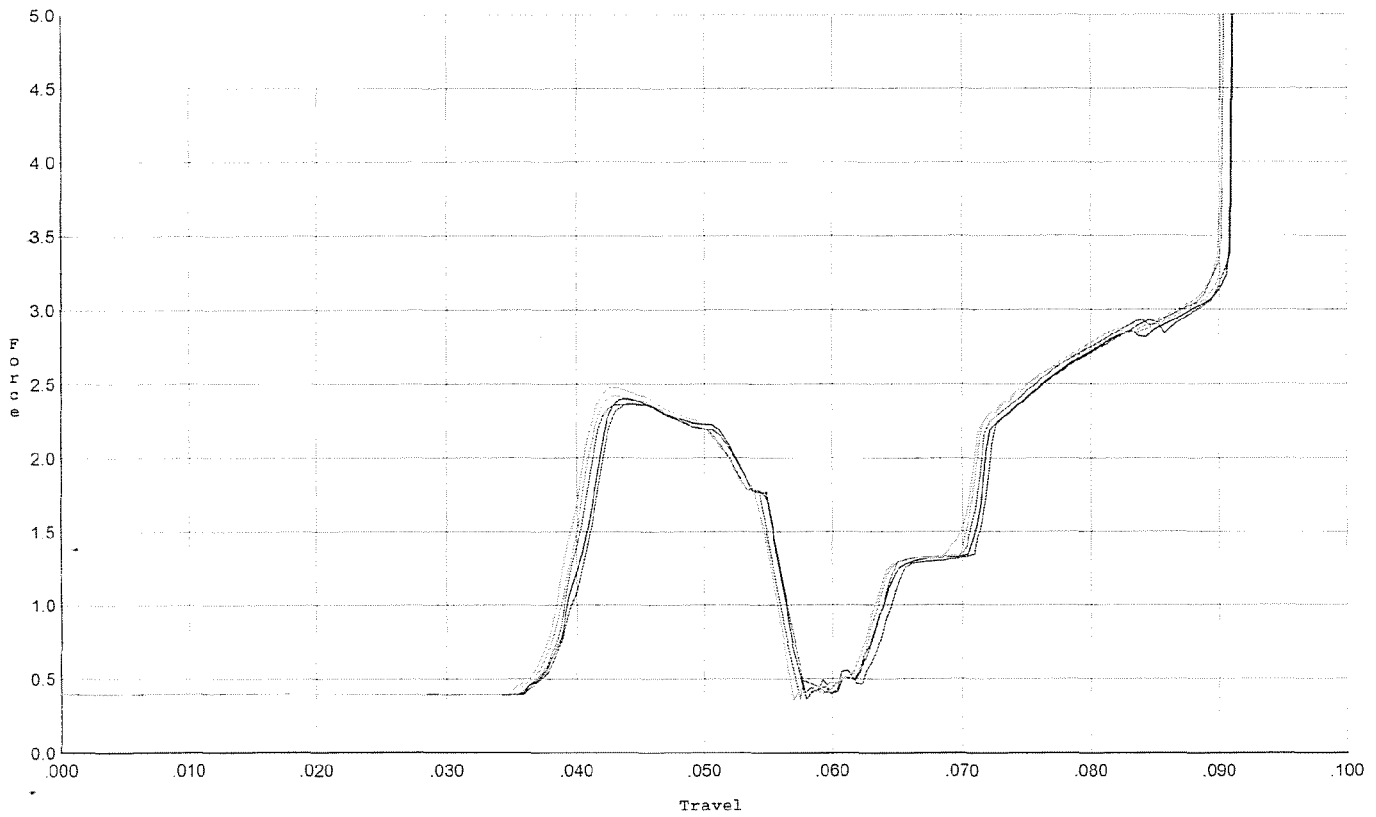
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.052	0.036	0.039	0.045		Set Trigger
2	2.387	0.052	0.035	0.039	0.045		Set Trigger
3	2.393	0.051	0.034	0.039	0.045		Set Trigger
4	2.358	0.051	0.034	0.039	0.044		Set Trigger
5	2.364	0.051	0.034	0.039	0.044		Set Trigger

Aug 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



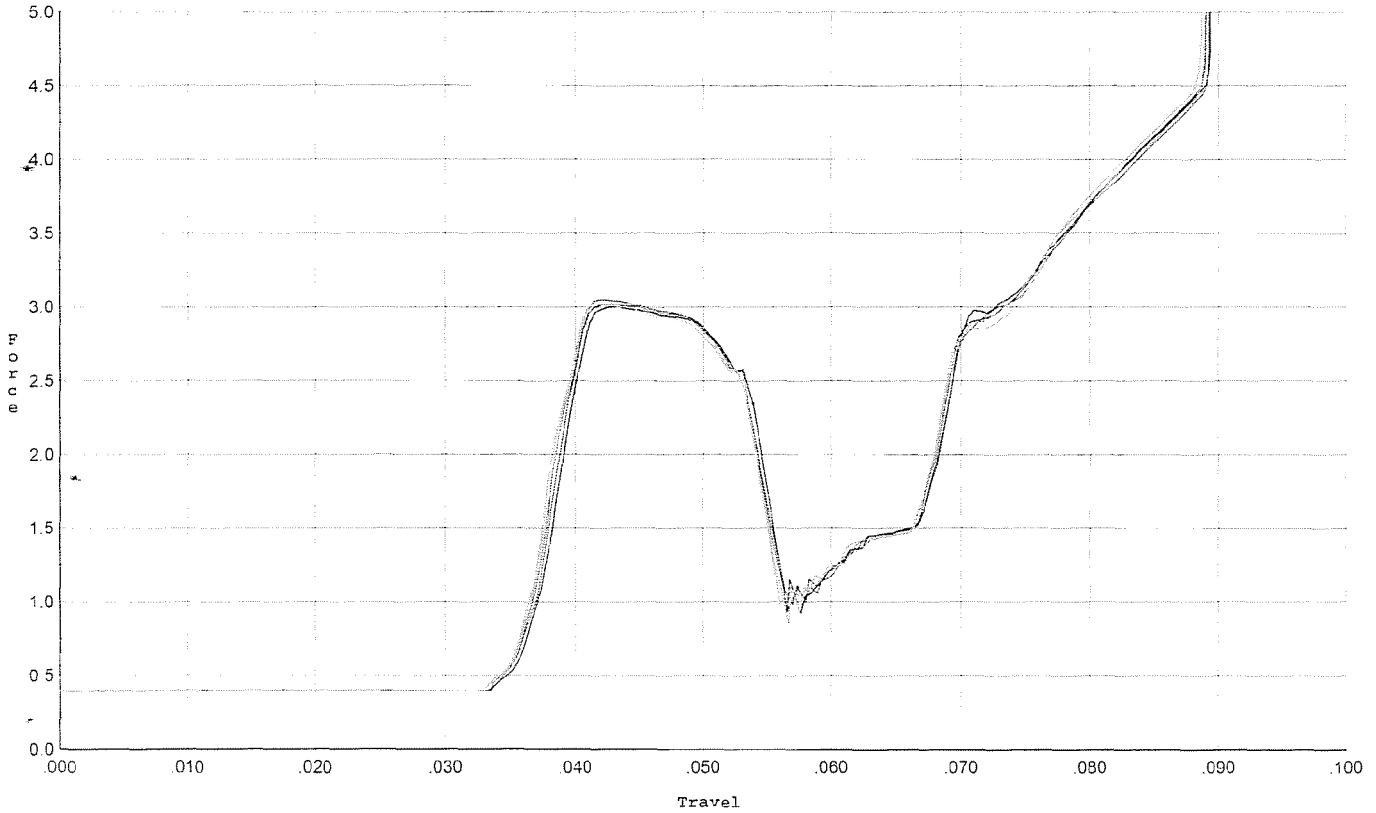
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.370	0.055	0.038	0.041	0.048		Set Trigger
2	2.405	0.055	0.038	0.041	0.049		Set Trigger
3	2.366	0.054	0.038	0.041	0.048		Set Trigger
4	2.474	0.055	0.037	0.040	0.050		Set Trigger
5	2.422	0.055	0.038	0.040	0.049		Set Trigger

AVG 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



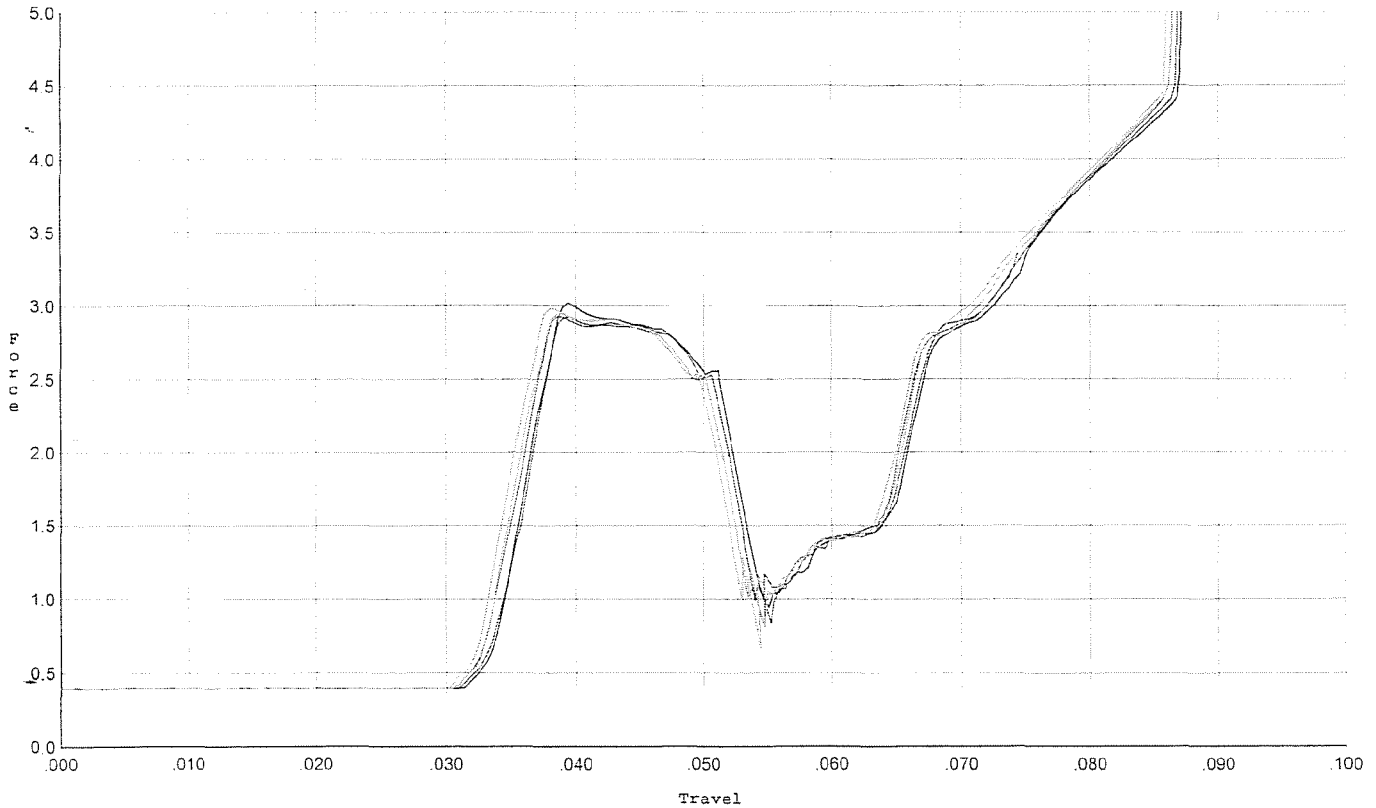
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.053	0.036	0.039	0.060		Set Trigger
2	3.001	0.054	0.036	0.039	0.061		Set Trigger
3	3.047	0.053	0.035	0.039	0.061		Set Trigger
4	3.020	0.053	0.035	0.038	0.061		Set Trigger
5	3.022	0.053	0.034	0.038	0.061		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



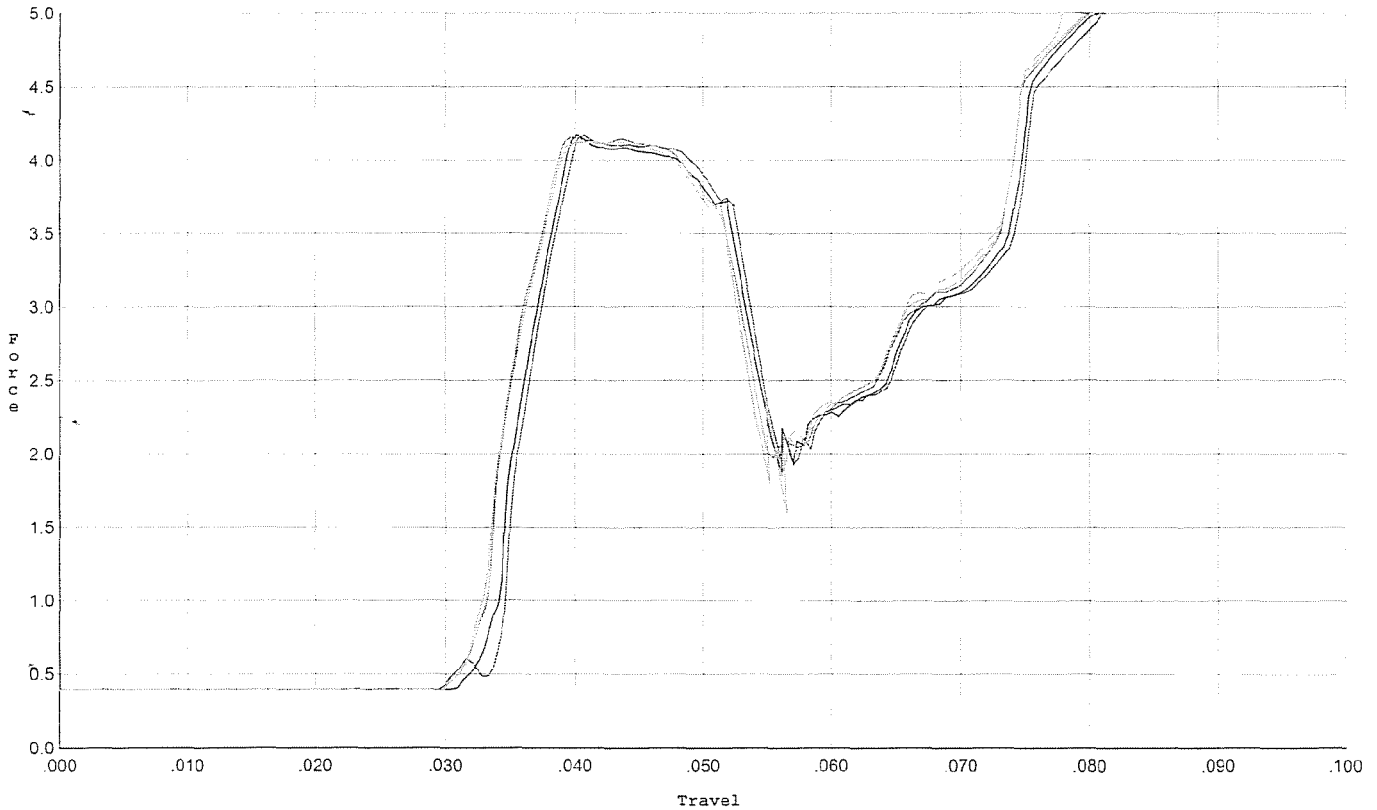
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.922	0.052	0.033	0.038	0.059		Set Trigger
2	3.019	0.051	0.034	0.038	0.059		Set Trigger
3	2.929	0.052	0.033	0.037	0.059		Set Trigger
4	2.953	0.051	0.033	0.037	0.060		Set Trigger
5	2.981	0.051	0.032	0.037	0.060		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



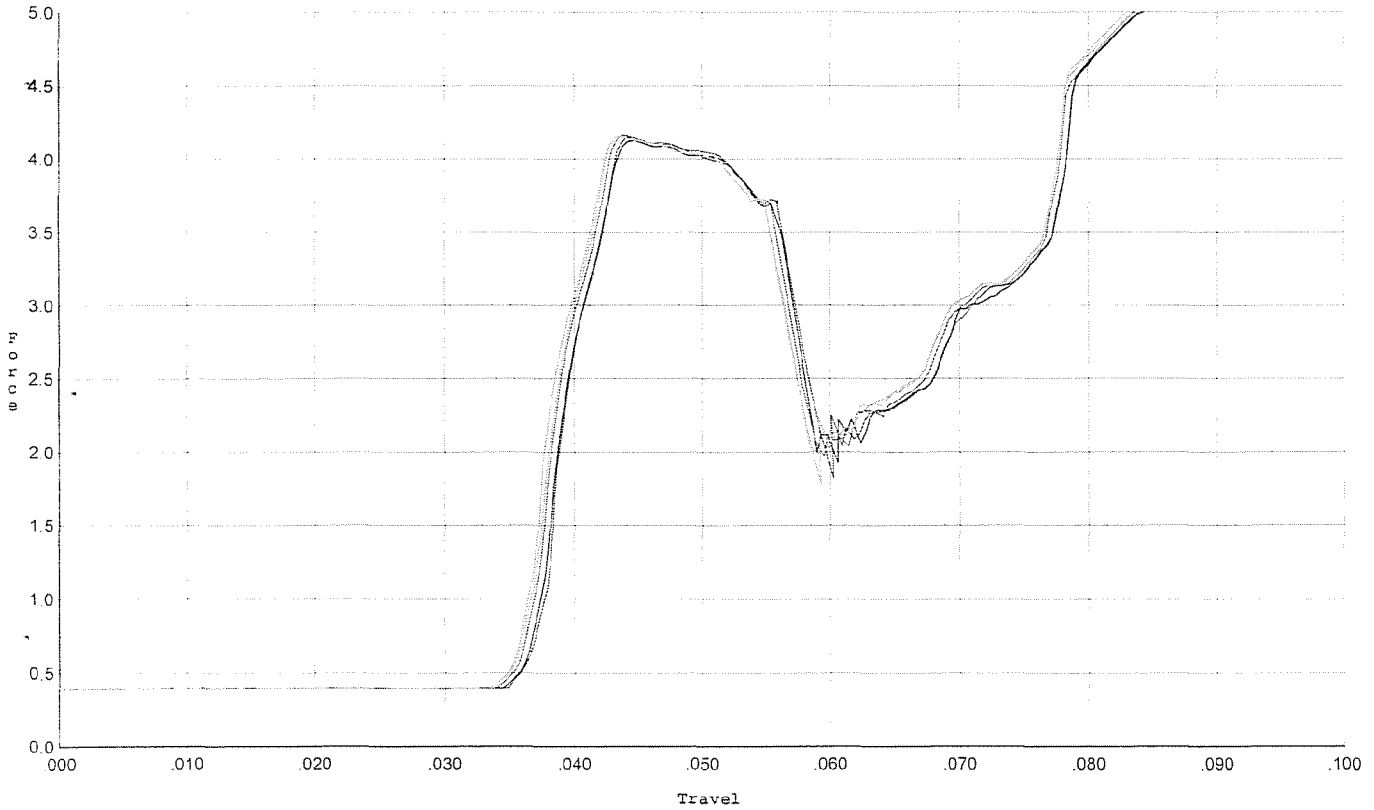
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.052	0.034	0.036	0.082		Set Trigger
2	4.173	0.052	0.033	0.036	0.081		Set Trigger
3	4.159	0.053	0.032	0.035	0.086		Set Trigger
4	4.128	0.053	0.032	0.035	0.085		Set Trigger
5	4.125	0.052	0.032	0.035	0.083		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



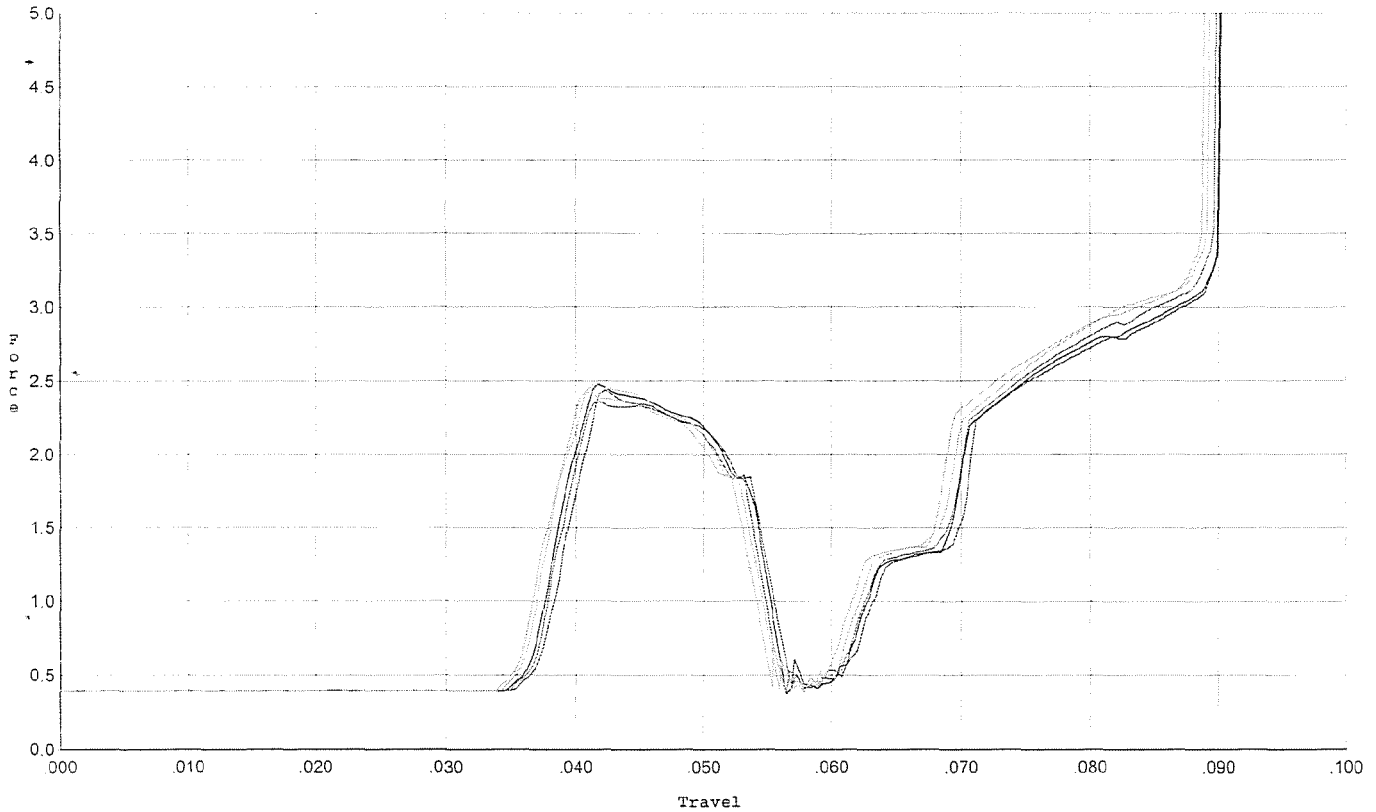
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.056	0.035	0.038	0.084		Set Trigger
2	4.125	0.056	0.036	0.037	0.085		Set Trigger
3	4.164	0.055	0.036	0.037	0.084		Set Trigger
4	4.155	0.056	0.036	0.037	0.086		Set Trigger
5	4.147	0.055	0.035	0.037	0.084		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

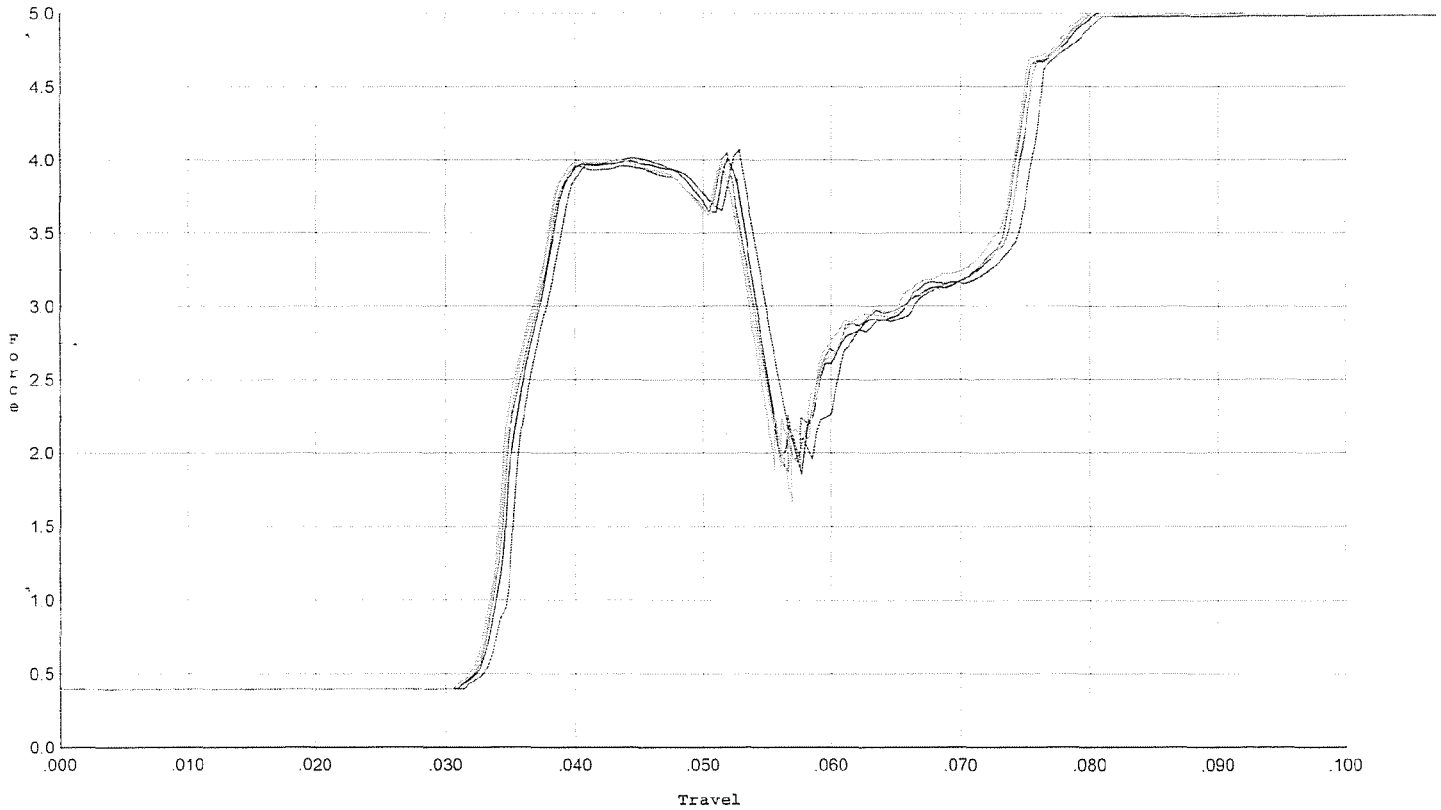


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.054	0.037	0.041	0.049		Set Trigger
2	2.481	0.054	0.037	0.040	0.050		Set Trigger
3	2.358	0.053	0.037	0.040	0.048		Set Trigger
4	2.474	0.054	0.036	0.040	0.051		Set Trigger
5	2.426	0.054	0.036	0.040	0.050		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 10/29/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.053	0.034	0.036	0.083		Set Trigger
2	4.013	0.053	0.033	0.036	0.084		Set Trigger
3	4.048	0.054	0.033	0.035	0.086		Set Trigger
4	3.995	0.052	0.033	0.036	0.083		Set Trigger
5	4.005	0.053	0.032	0.035	0.084		Set Trigger

Aug 4.02