

56794624

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



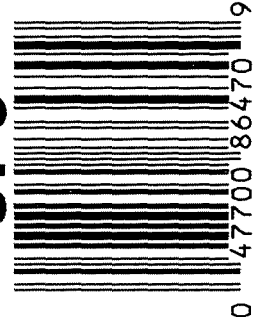
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794624

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794624

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	ESL
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(18)
490	MAGNAFLUX BOLT		10/2/08	140R
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DS
542	APPLY COATINGS (BARREL ACTION)		10/4	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	ESL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

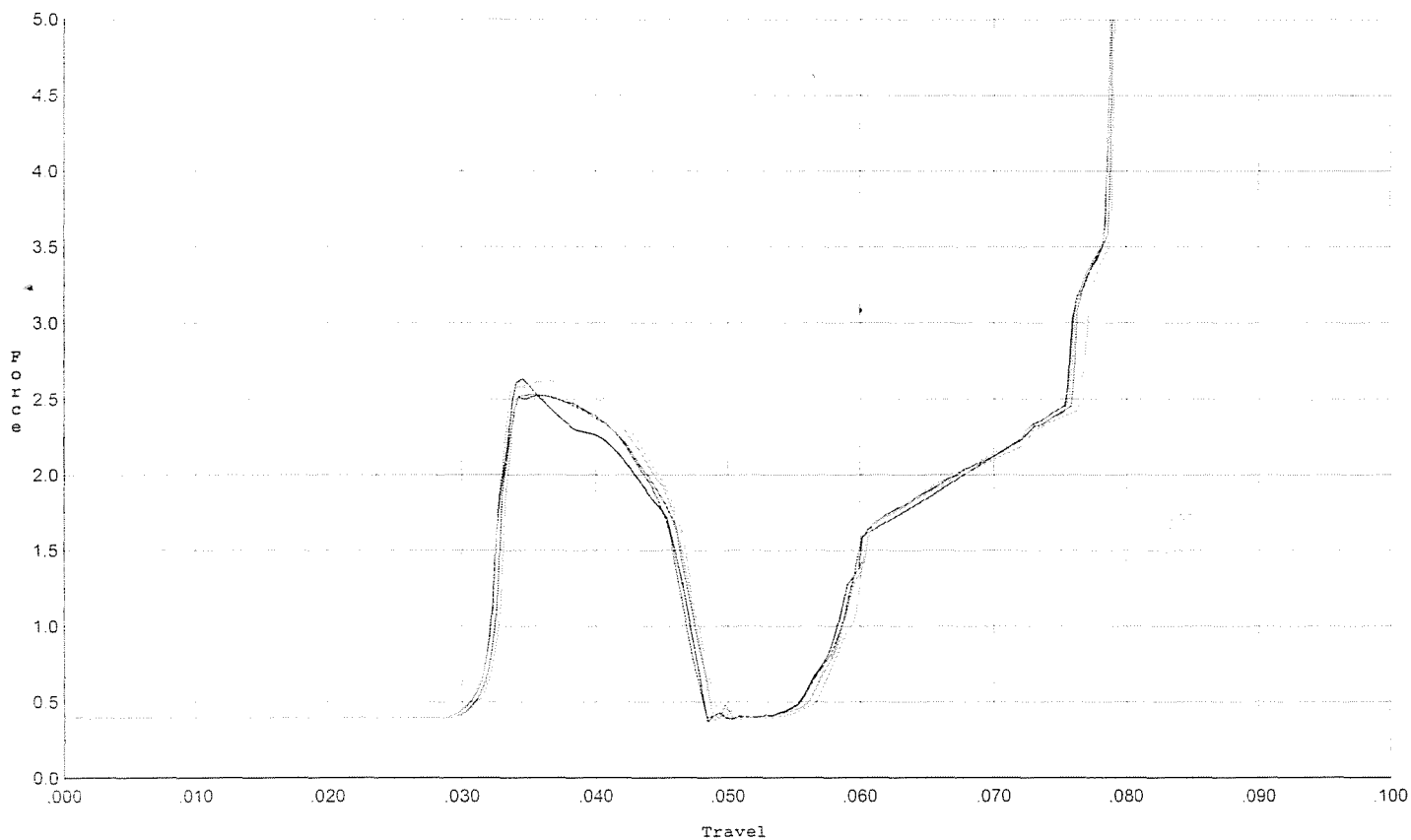
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>30</u>	<u>40</u>	1-29-09	R.N.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	1-29-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	1-29-09	R.N.
	J) ASSEMBLE STOCK					1-16-09	R.N.
	K) ASSEMBLE SWIVEL STUDS					1-29-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		1-28-09	R.N.
			PASS	FAIL			
	MALFUNCTION		CORRECTION N/A				
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					1-28-09	JP
670	FINAL INSPECTION A) HEADSPACE					1-29-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>277</u>	<u>259</u>	<u>255</u> <u>260</u> <u>267</u>	1-29-09	R.N.
	C) FUNCTION					1-29-09	R.N.
690	PACK					1/31/09	Fin

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



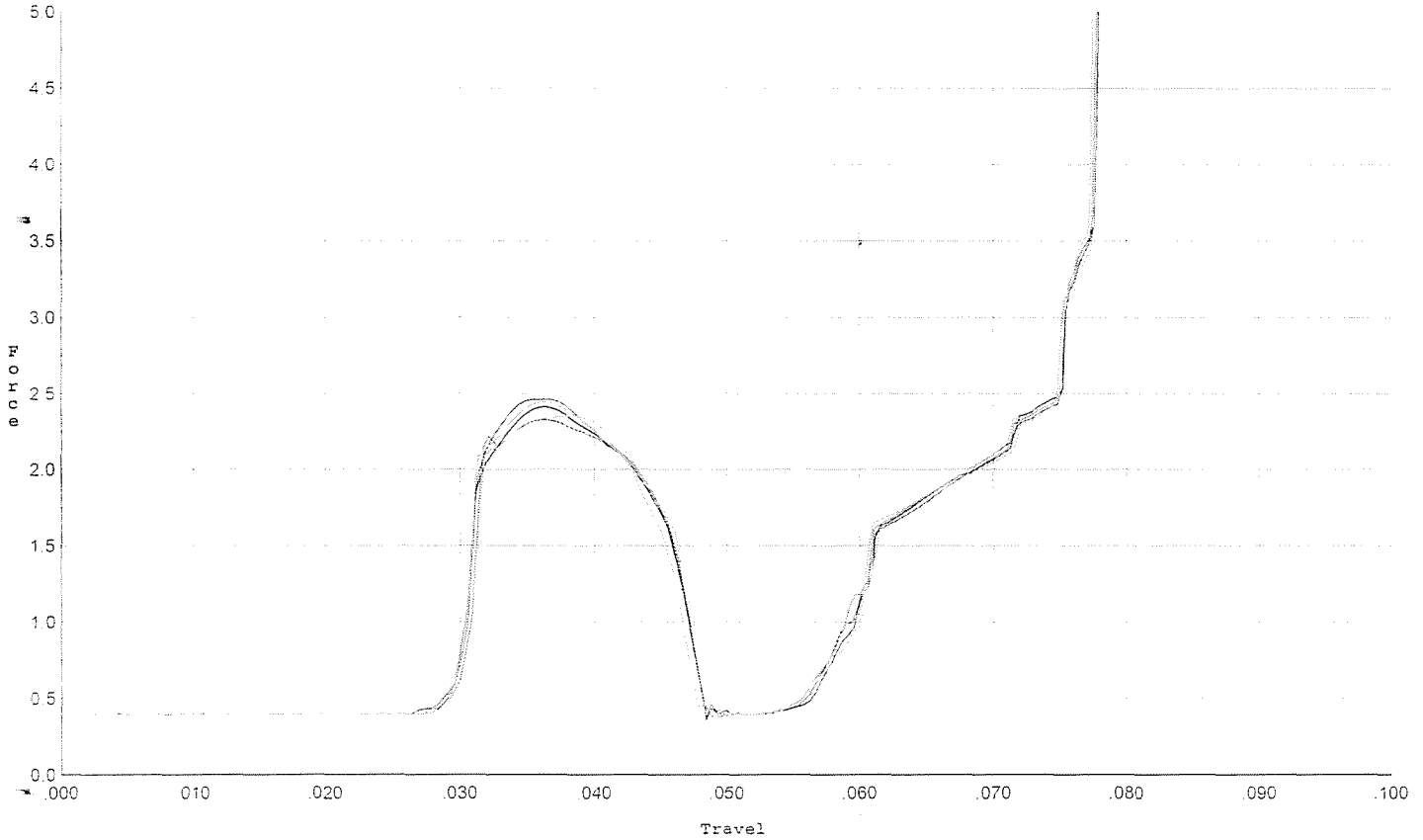
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.045	0.032	0.037	0.043		Set Trigger
2	2.633	0.047	0.031	0.036	0.044		Set Trigger
3	2.531	0.046	0.032	0.036	0.044		Set Trigger
4	2.579	0.047	0.032	0.036	0.045		Set Trigger
5	2.626	0.047	0.031	0.036	0.047		Set Trigger

A.2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



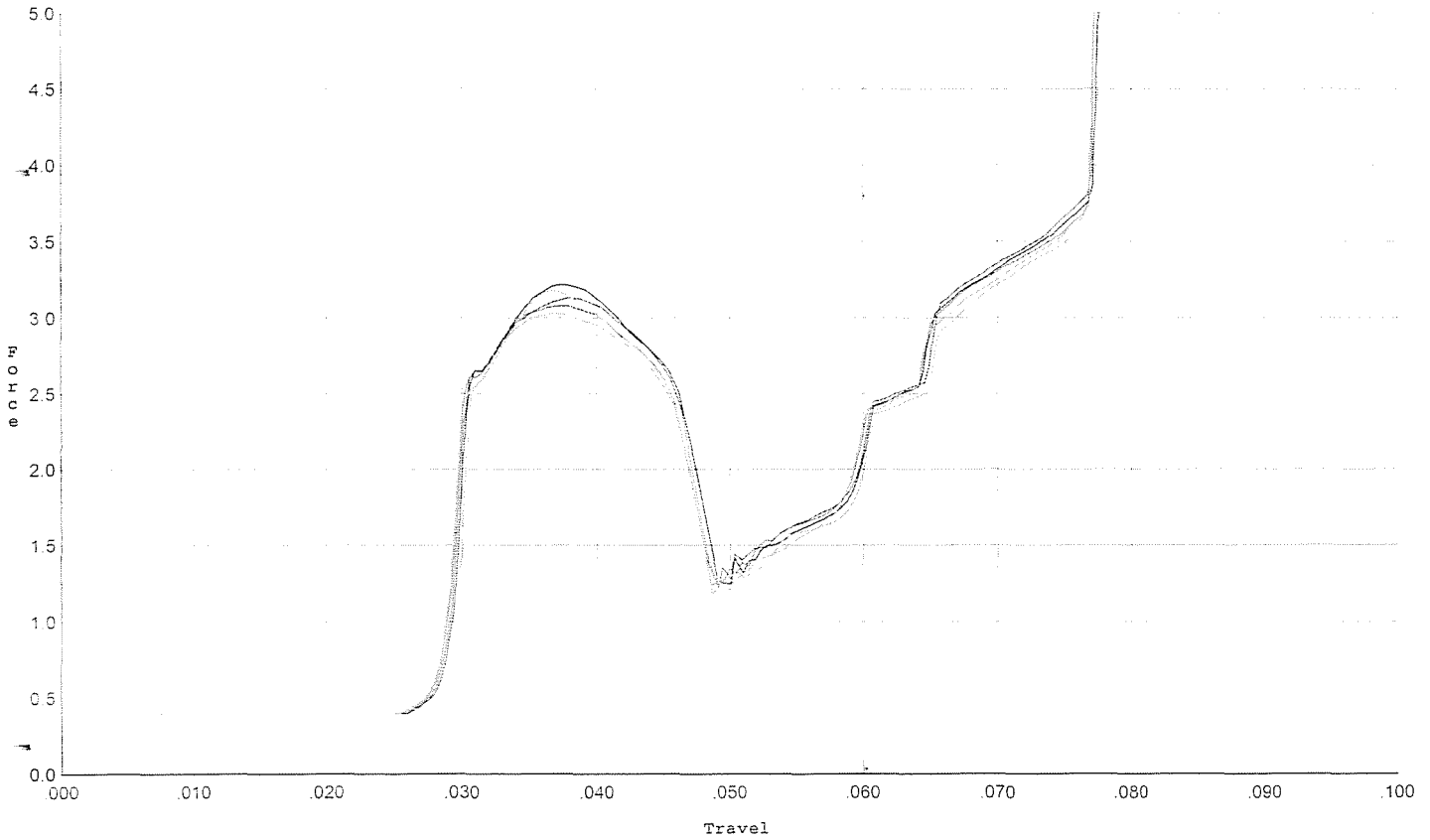
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.047	0.030	0.035	0.047		Set Trigger
2	2.413	0.047	0.030	0.035	0.046		Set Trigger
3	2.323	0.046	0.030	0.035	0.045		Set Trigger
4	2.352	0.046	0.030	0.035	0.045		Set Trigger
5	2.444	0.046	0.030	0.035	0.045		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



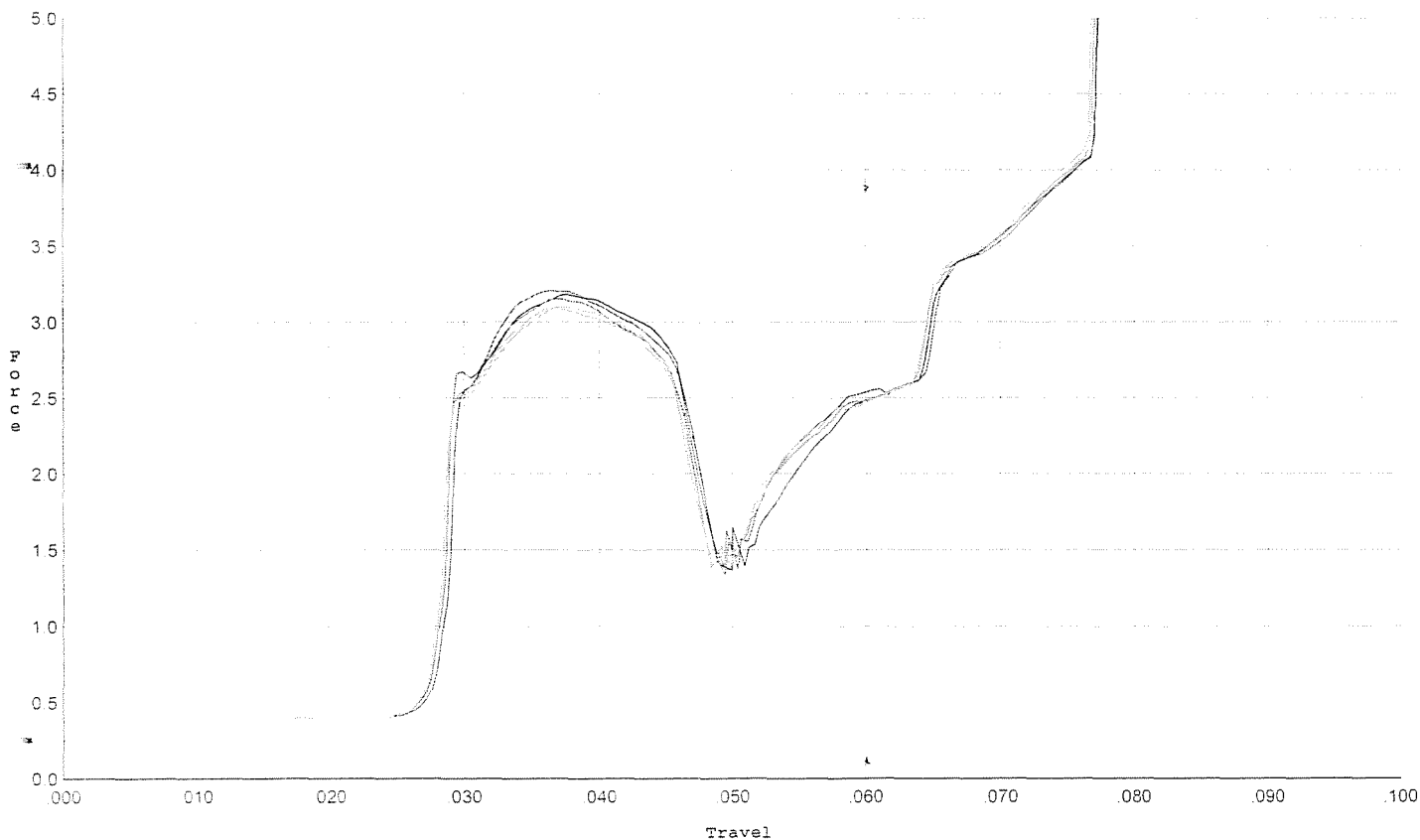
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.046	0.028	0.033	0.061		Set Trigger
2	3.220	0.047	0.028	0.032	0.063		Set Trigger
3	3.077	0.047	0.028	0.033	0.061		Set Trigger
4	3.180	0.046	0.029	0.033	0.060		Set Trigger
5	3.028	0.047	0.028	0.033	0.061		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005 *CMS*
Trigger: 3.0 lbs after 30 cycles +/- .75 lb



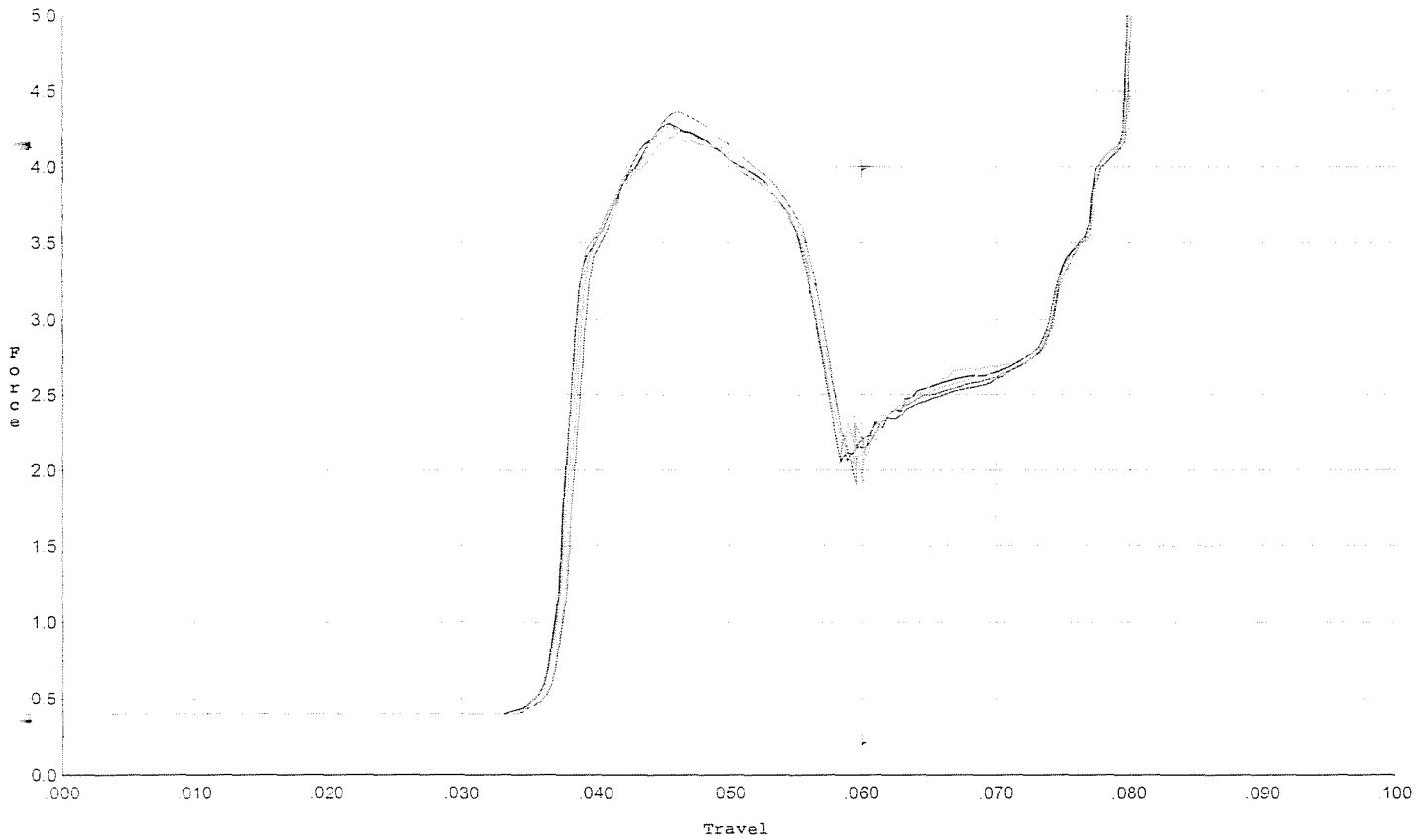
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.046	0.028	0.033	0.064		Set Trigger
2	3.181	0.047	0.028	0.032	0.065		Set Trigger
3	3.150	0.046	0.028	0.032	0.063		Set Trigger
4	3.100	0.047	0.027	0.032	0.063		Set Trigger
5	3.095	0.046	0.027	0.033	0.061		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



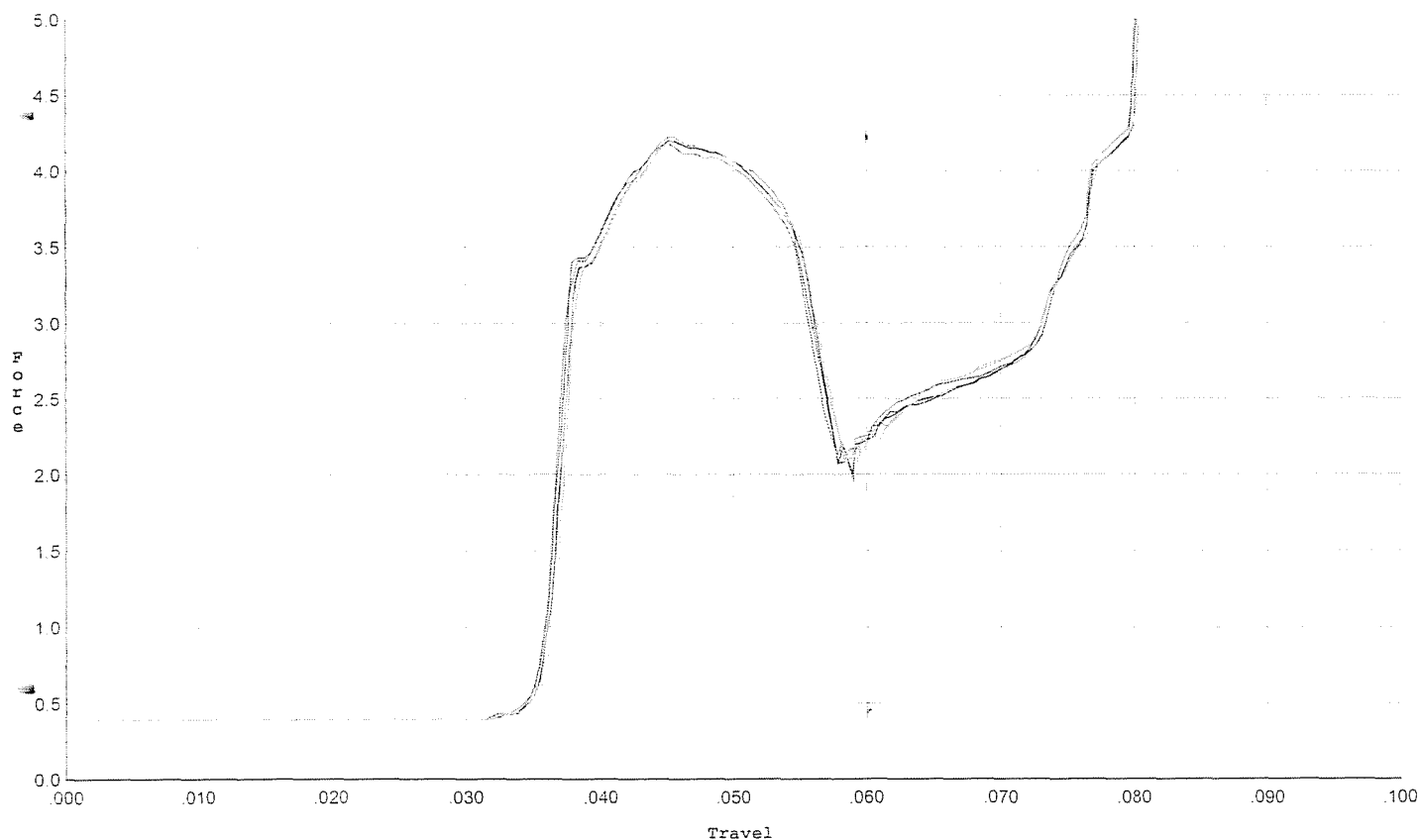
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.057	0.037	0.028	0.089		Set Trigger
2	4.289	0.056	0.036	0.028	0.088		Set Trigger
3	4.280	0.056	0.036	0.028	0.088		Set Trigger
4	4.267	0.056	0.036	0.028	0.087		Set Trigger
5	4.199	0.056	0.037	0.028	0.086		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



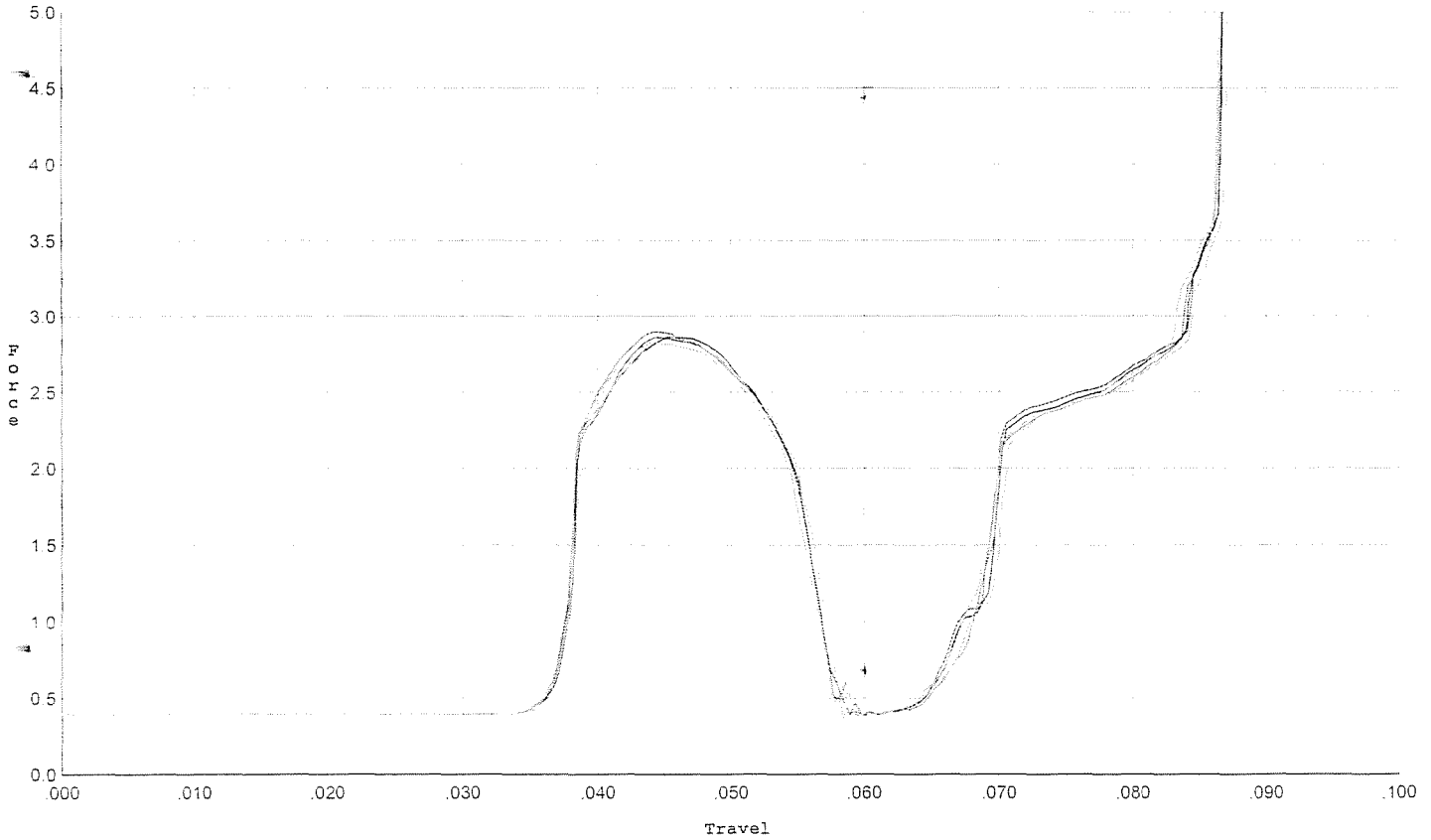
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.056	0.035	0.029	0.090		Set Trigger
2	4.196	0.055	0.035	0.029	0.088		Set Trigger
3	4.185	0.055	0.035	0.029	0.087		Set Trigger
4	4.188	0.055	0.035	0.029	0.087		Set Trigger
5	4.205	0.055	0.036	0.029	0.087		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



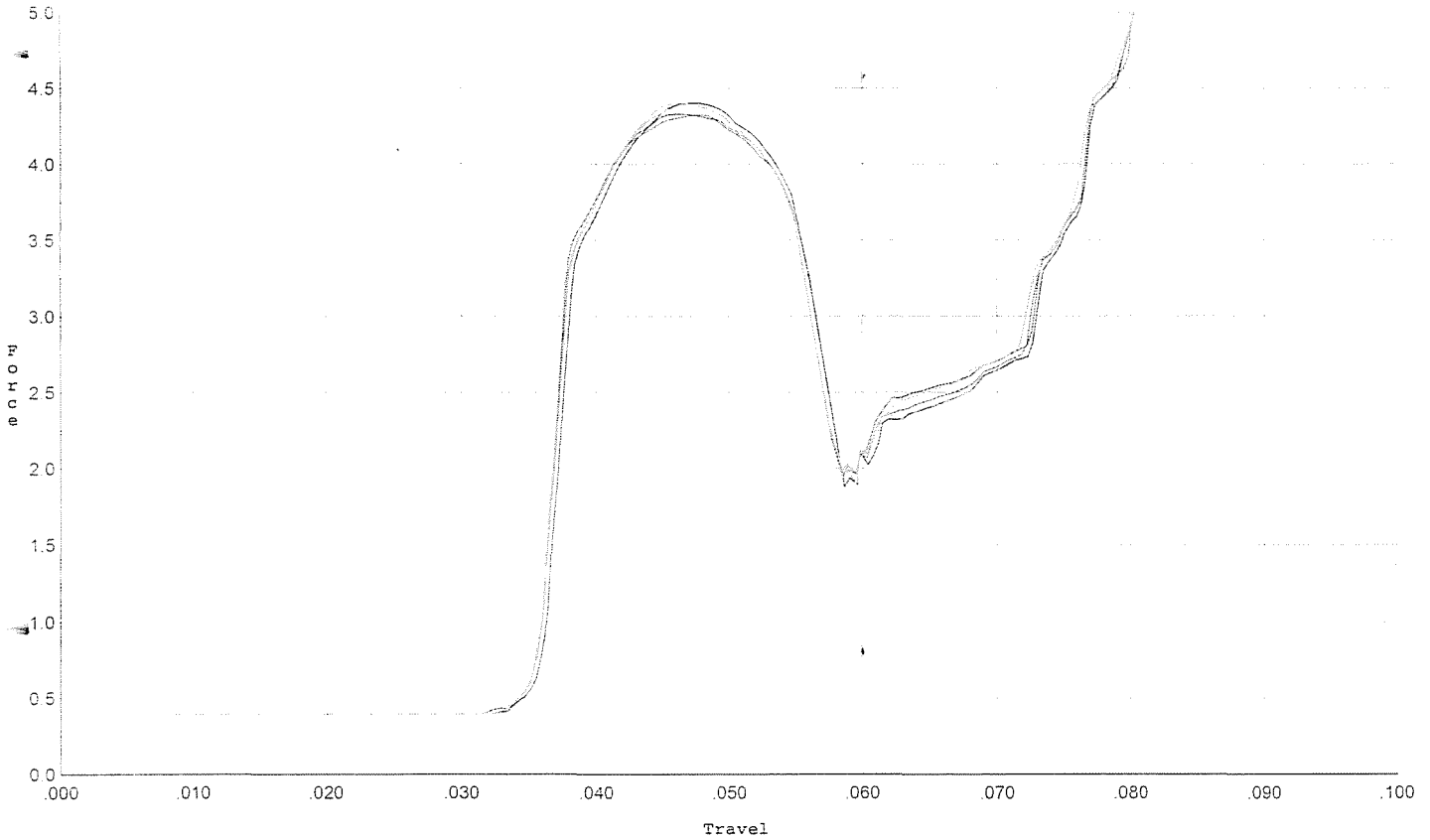
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.858	0.055	0.037	0.037	0.060		Set Trigger
2	2.862	0.055	0.037	0.037	0.060		Set Trigger
3	2.896	0.055	0.037	0.037	0.060		Set Trigger
4	2.871	0.056	0.037	0.037	0.061		Set Trigger
5	2.826	0.056	0.037	0.037	0.060		Set Trigger

A. 2.856

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.055	0.035	0.030	0.090		Set Trigger
2	4.401	0.056	0.036	0.030	0.092		Set Trigger
3	4.324	0.055	0.035	0.030	0.090		Set Trigger
4	4.395	0.055	0.035	0.030	0.091		Set Trigger
5	4.401	0.055	0.035	0.030	0.091		Set Trigger

A-4.37