

G-6794631

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



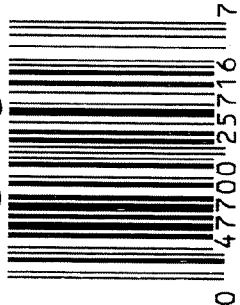
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794631

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794631

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	RM
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (10)	10/11/08	(10)
490	MAGNAFLUX BOLT		10/7/08	MR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/7/08	MR
542	APPLY COATINGS (BARREL ACTION)		10/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-11-08	RM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

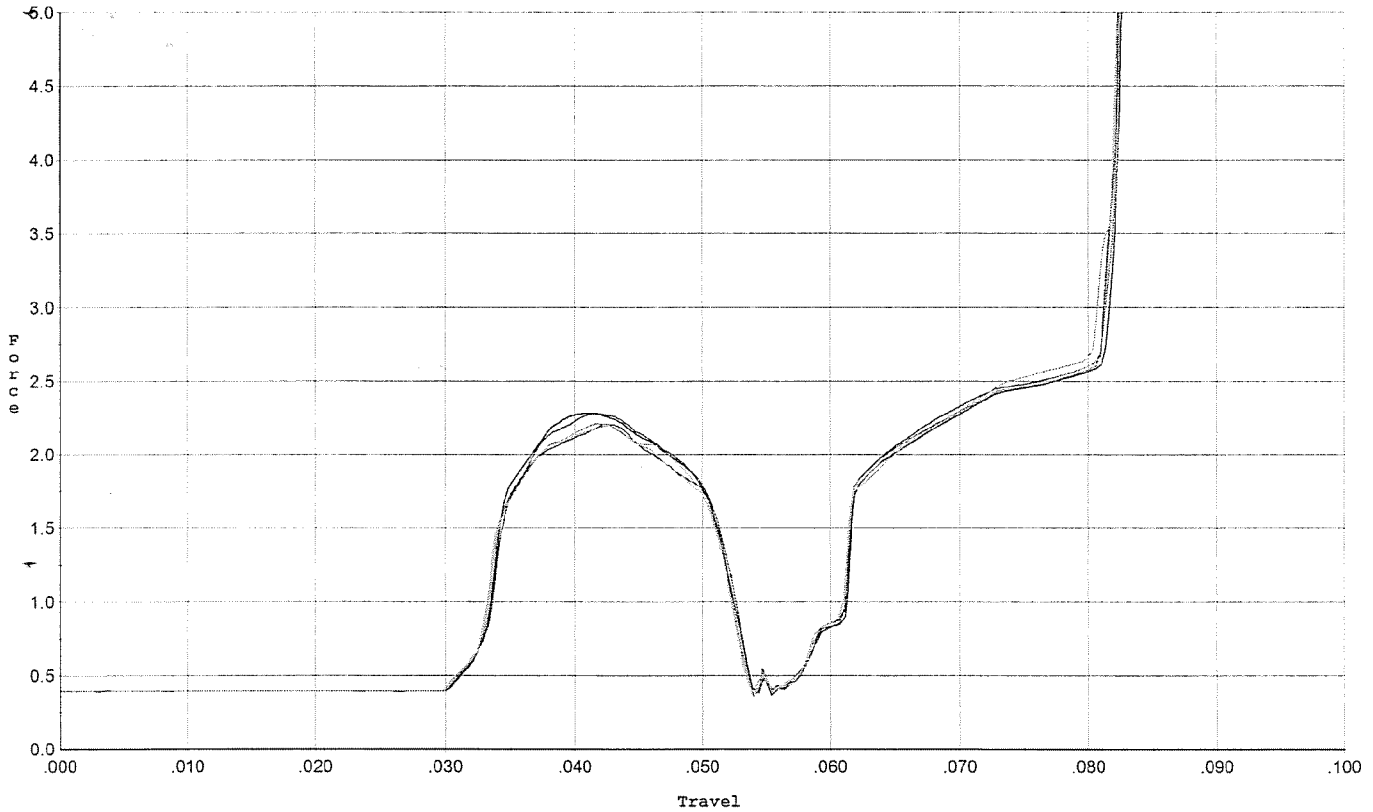
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.5</u> <u>3.5</u>	11-18-08	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-18-08	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	11-18-08	LD
	J) ASSEMBLE STOCK		11-11-08	ESN
	K) ASSEMBLE SWIVEL STUDS		11-18-08	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-12-08	JS
670	FINAL INSPECTION A) HEADSPACE		11-18-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.35</u> <u>2.35</u> <u>2.32</u> <u>2.29</u>	11-14-08	TL
	C) FUNCTION		11-18-08	LD
690	PACK		12-11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



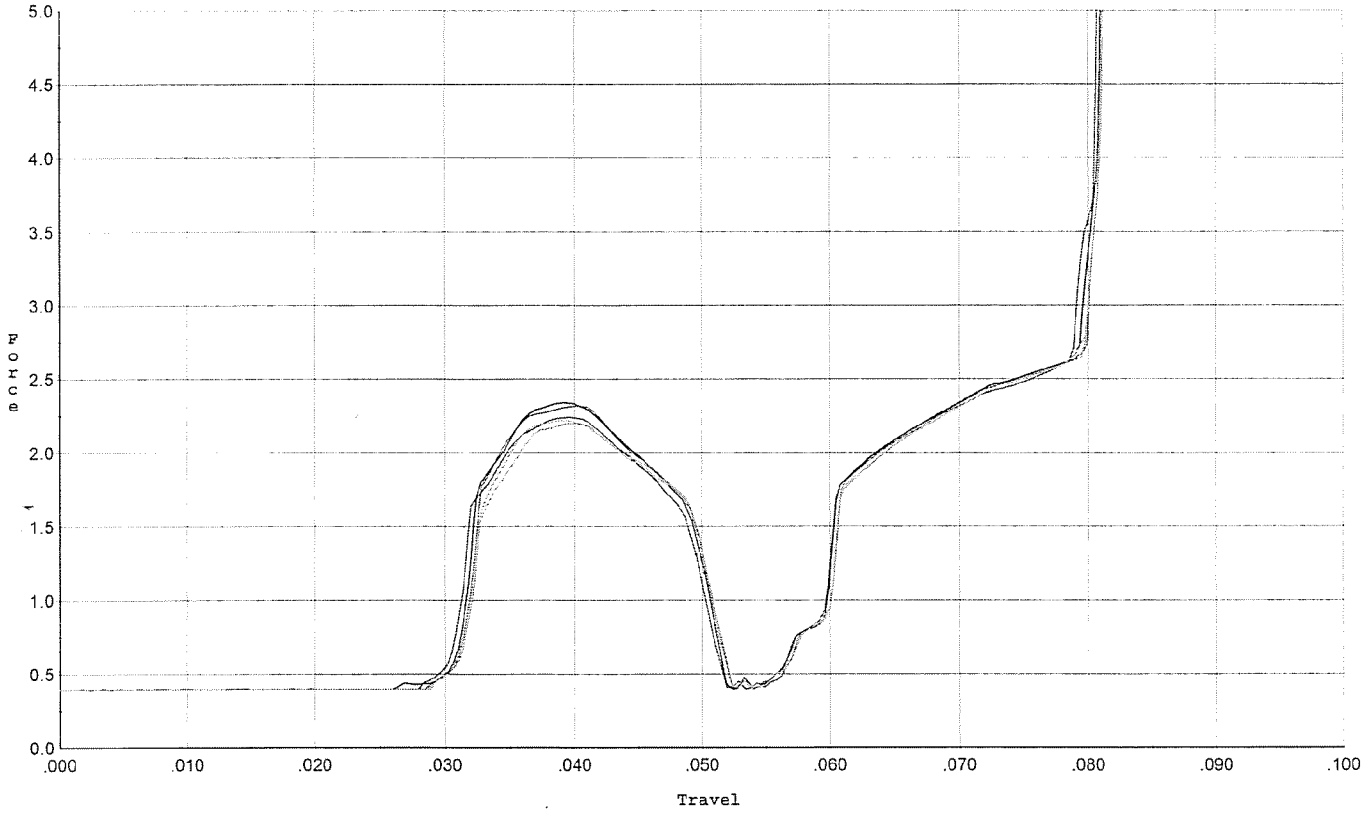
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.280	0.052	0.032	0.035	0.050		Set Trigger
2	2.282	0.051	0.032	0.036	0.050		Set Trigger
3	2.209	0.051	0.032	0.036	0.049		Set Trigger
4	2.196	0.051	0.030	0.036	0.049		Set Trigger
5	2.211	0.051	0.032	0.036	0.049		Set Trigger

4-2-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs *After 50 cycles*



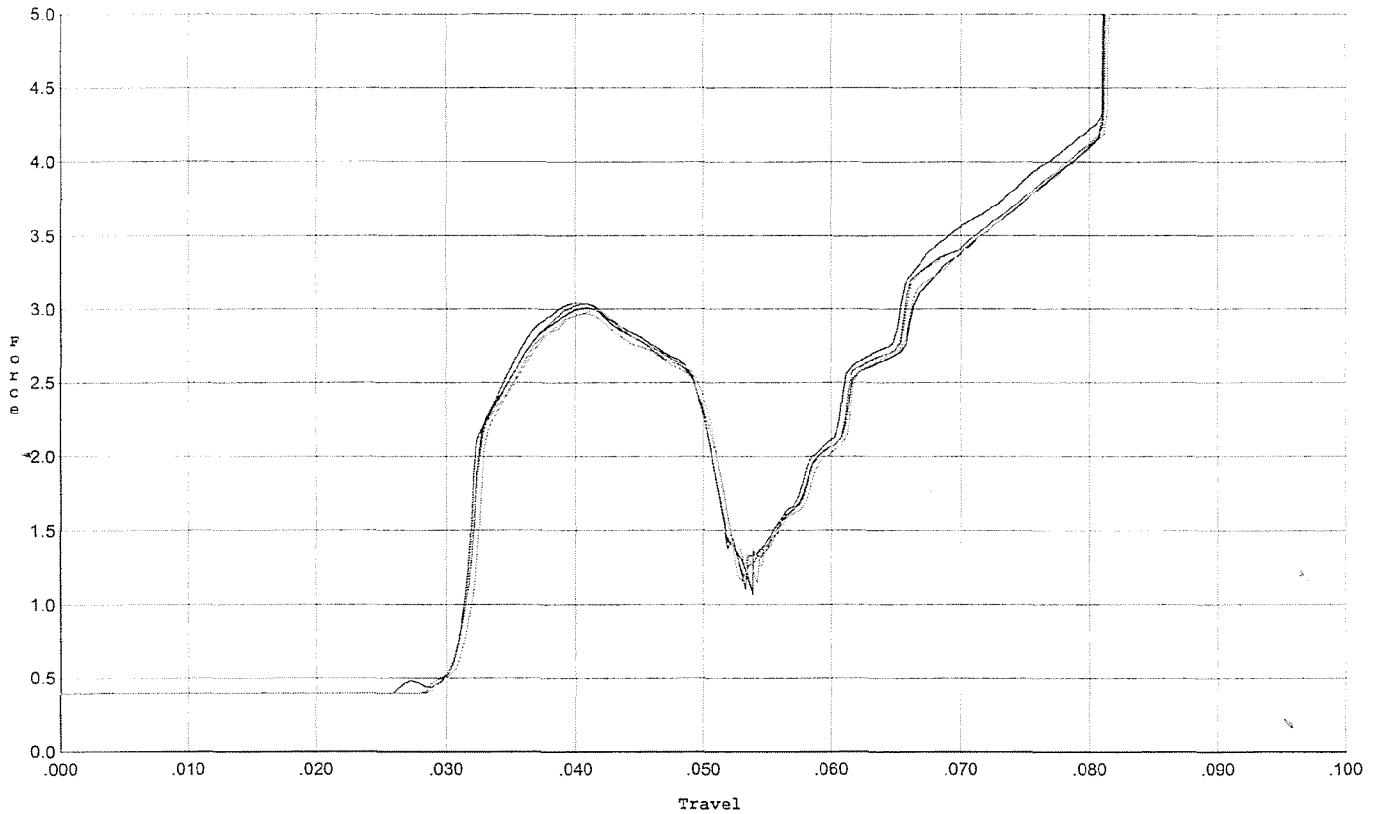
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.239	0.050	0.031	0.036	0.048		Set Trigger
2	2.339	0.050	0.031	0.035	0.050		Set Trigger
3	2.315	0.050	0.031	0.036	0.049		Set Trigger
4	2.220	0.050	0.031	0.035	0.048		Set Trigger
5	2.199	0.050	0.031	0.036	0.047		Set Trigger

A-2-26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



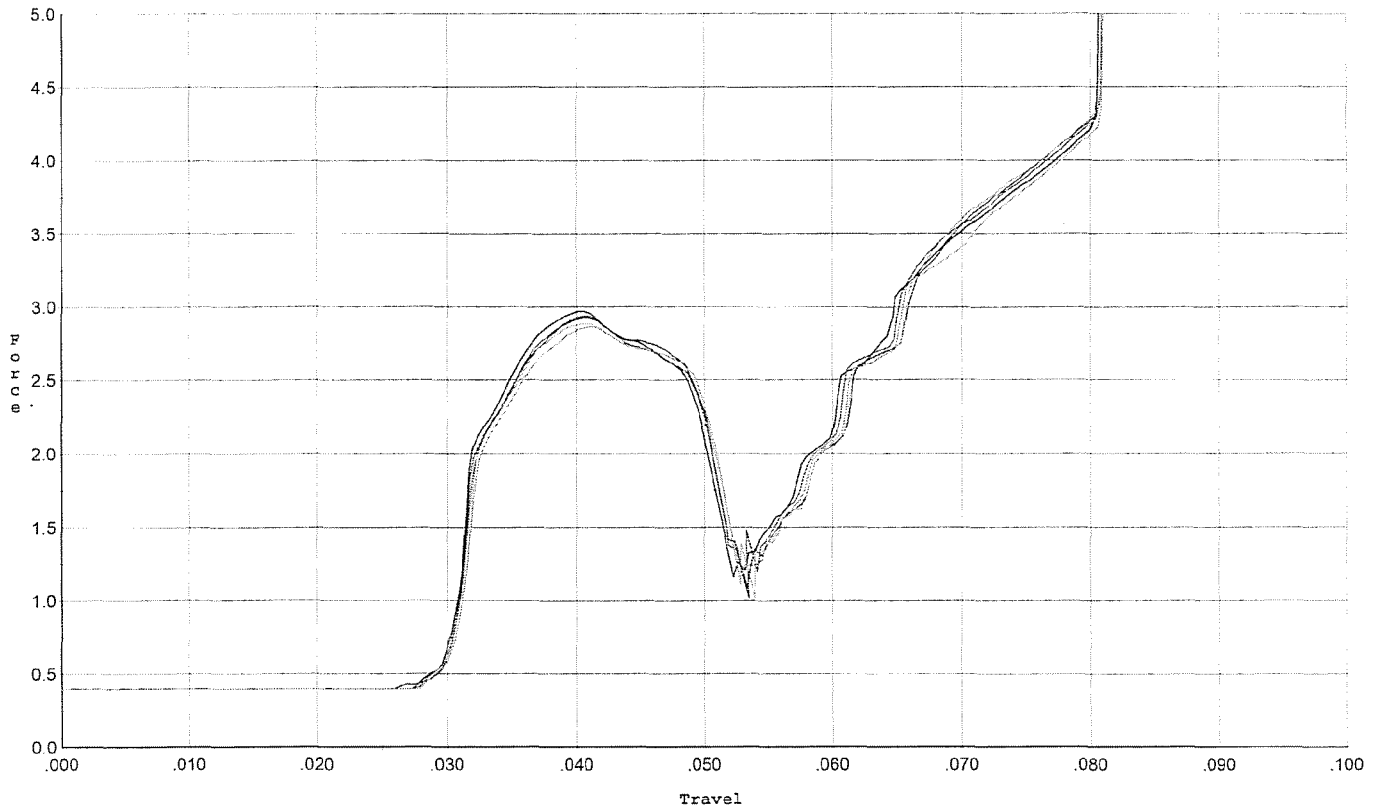
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.031	0.033	0.063		Set Trigger
2	3.009	0.050	0.029	0.034	0.063		Set Trigger
3	3.034	0.050	0.029	0.033	0.063		Set Trigger
4	2.994	0.051	0.031	0.034	0.063		Set Trigger
5	2.966	0.051	0.031	0.034	0.063		Set Trigger

A-3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



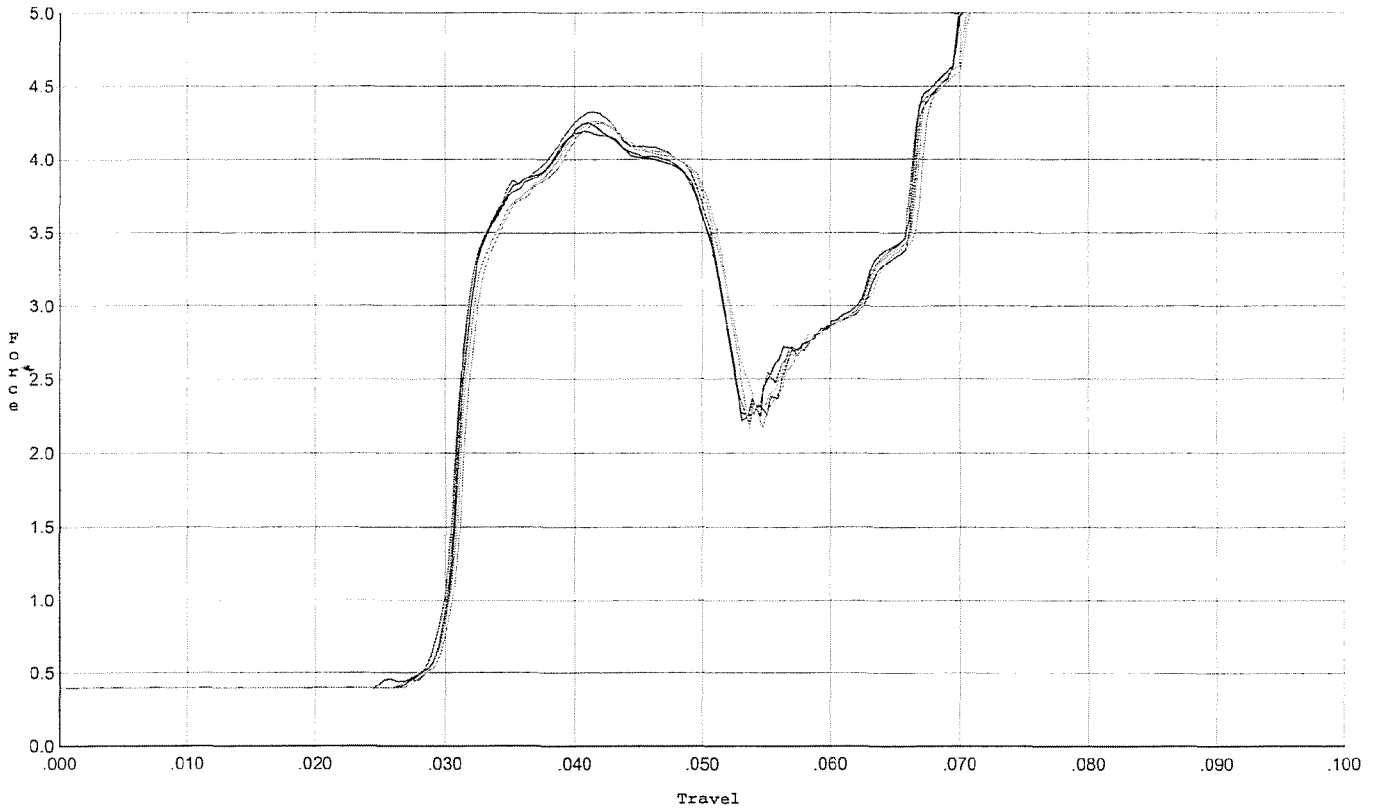
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.929	0.050	0.030	0.034	0.063		Set Trigger
2	2.969	0.051	0.030	0.033	0.064		Set Trigger
3	2.937	0.050	0.030	0.034	0.062		Set Trigger
4	2.885	0.051	0.030	0.033	0.063		Set Trigger
5	2.870	0.051	0.030	0.033	0.063		Set Trigger

A-2.91

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



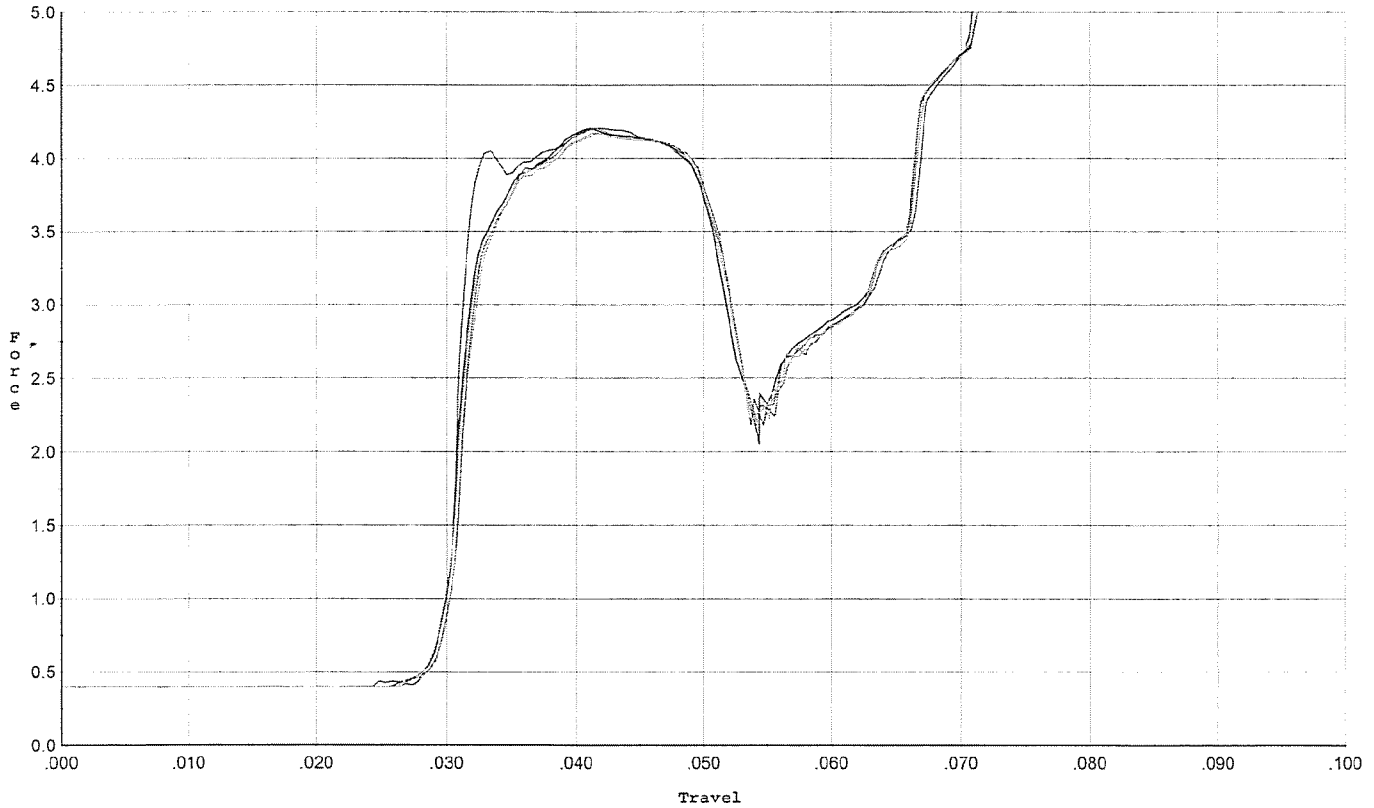
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.051	0.029	0.024	0.091		Set Trigger
2	4.253	0.051	0.029	0.024	0.090		Set Trigger
3	4.325	0.051	0.029	0.024	0.092		Set Trigger
4	4.264	0.052	0.029	0.024	0.092		Set Trigger
5	4.247	0.051	0.030	0.024	0.090		Set Trigger

A-4.25-

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



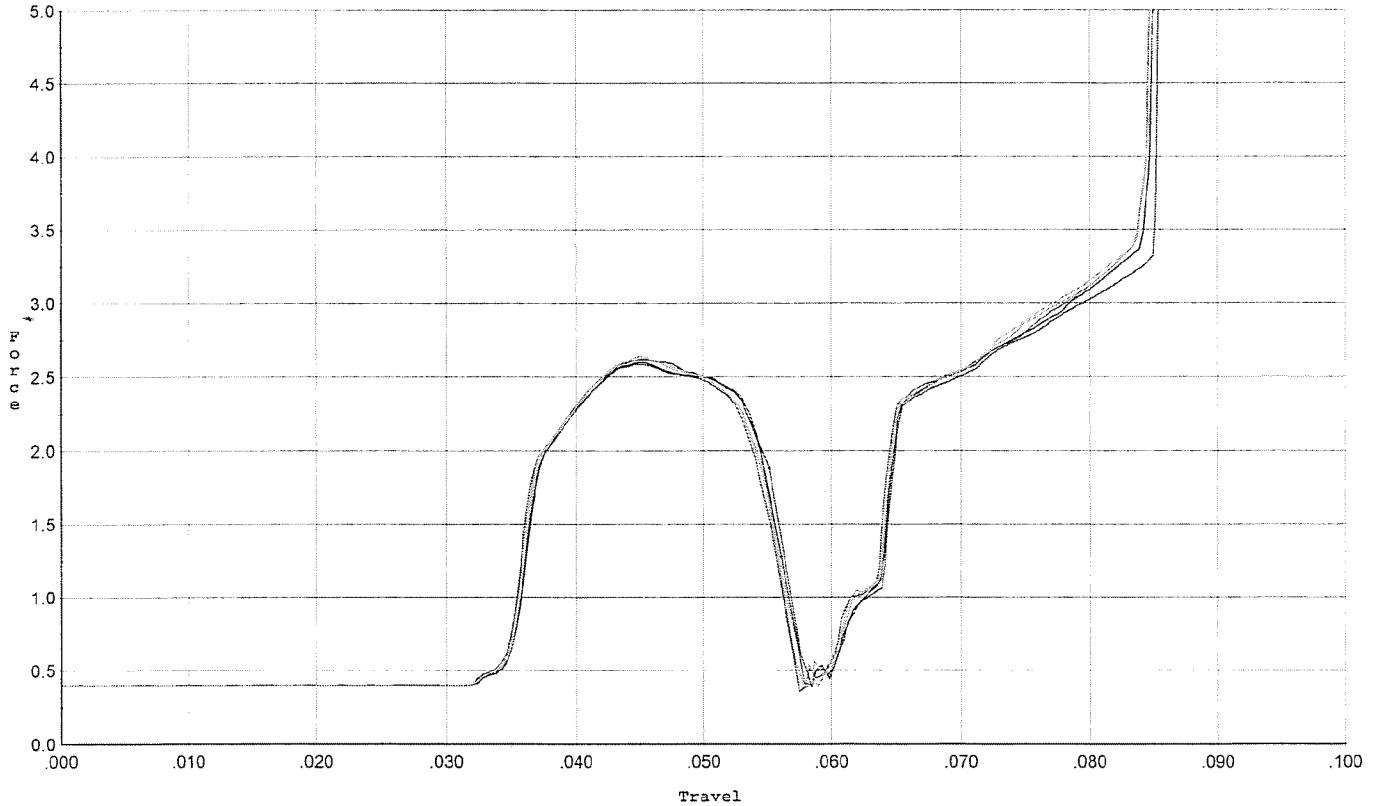
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.051	0.028	0.025	0.095		Set Trigger
2	4.206	0.051	0.029	0.025	0.091		Set Trigger
3	4.206	0.051	0.029	0.025	0.093		Set Trigger
4	4.173	0.052	0.029	0.024	0.093		Set Trigger
5	4.171	0.051	0.029	0.025	0.092		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



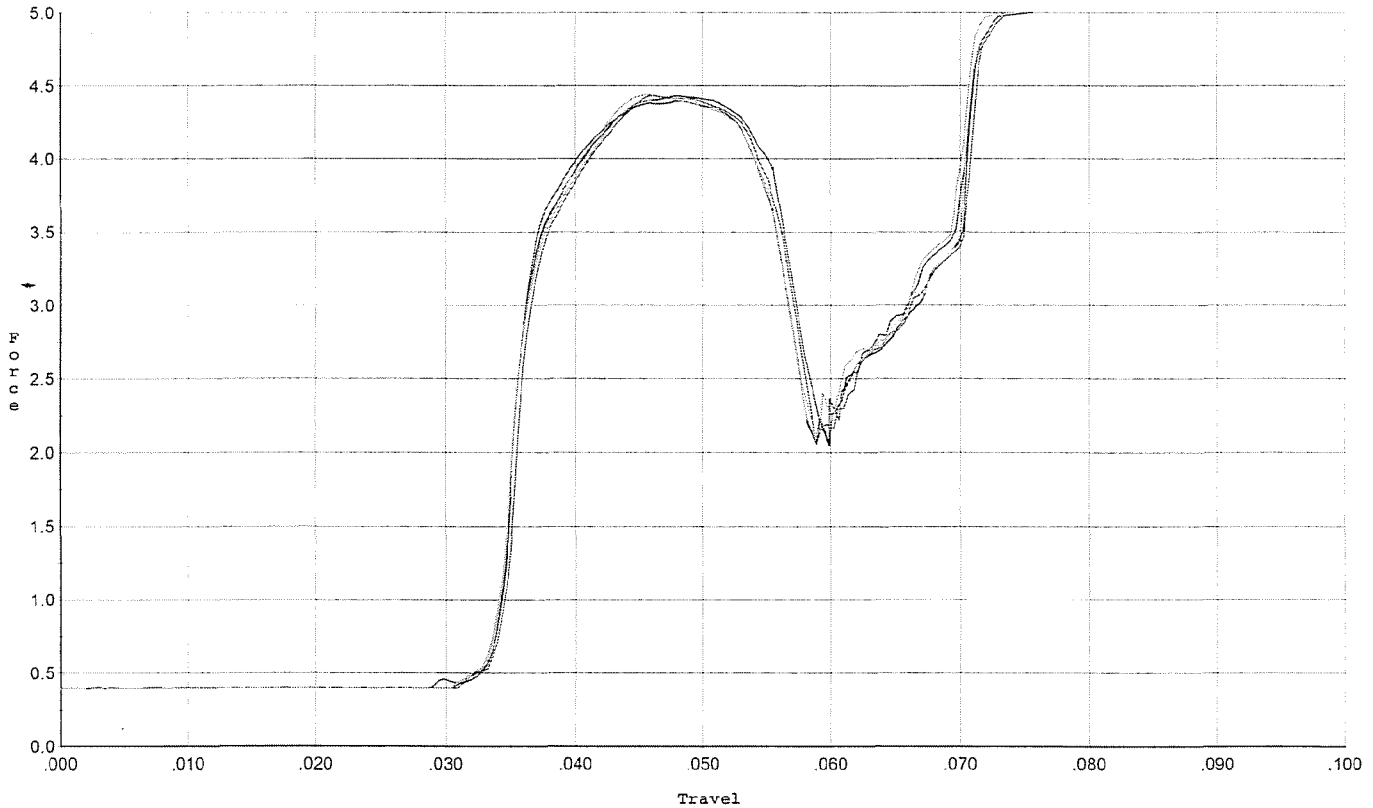
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.055	0.035	0.036	0.060		Set Trigger
2	2.599	0.056	0.035	0.035	0.061		Set Trigger
3	2.583	0.055	0.035	0.035	0.060		Set Trigger
4	2.612	0.055	0.035	0.036	0.059		Set Trigger
5	2.637	0.055	0.035	0.035	0.059		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.431	0.056	0.034	0.032	0.101		Set Trigger
2	4.397	0.055	0.034	0.032	0.098		Set Trigger
3	4.433	0.056	0.034	0.032	0.100		Set Trigger
4	4.441	0.055	0.033	0.032	0.099		Set Trigger
5	4.415	0.055	0.033	0.032	0.098		Set Trigger

A-4.42