

G6794632

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



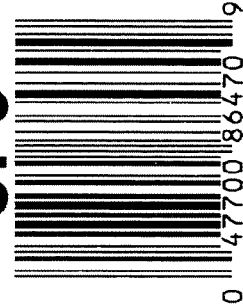
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6794632**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794632

| OP #            | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|-----------------|----------------------------------------------------------------|---------------------|----------|---------|
| 420             | ASSEMBLE ACTION                                                |                     | 9-29-08  | SP      |
| 430             | ASSEMBLE TO STOCK                                              |                     | 9-29-08  | SP      |
| 440             | PROOF                                                          |                     | 9-29-08  | SP      |
| 460             | CHECK HEADSPACE                                                |                     | 9-29-08  | SP      |
| 470             | DIS-ASSEMBLE ACTION                                            |                     | 9-29-08  | SP      |
| 472             | SERIALIZE BOLT HANDLE                                          |                     | 9-30-08  | RK      |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 10/1/08  | FM      |
| 480             | MAGNAFLUX BBL ACTION                                           |                     | 10/7/08  | (R)     |
| 490             | MAGNAFLUX BOLT                                                 |                     | 10/29/08 | SP      |
| 500             | ROLLMARK CALIBER                                               |                     | 10/2/08  | RT      |
| 520             | GOFF BLAST BBL / REC                                           |                     | 10/2/08  | DS      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 10/3     | —       |
| 545             | (BOLT)                                                         |                     |          |         |
| 560             | RE-ASSEMBLE ACTION                                             |                     |          |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 10-3-08  | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 10-3-08  | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 10-3-08  | SP      |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                     | 10-13-08 | SP      |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |
| F004 REV 5/2006 |                                                                |                     |          |         |

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 12-15-08 | LJ      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>5.0</u>                            | 12-15-08 | LJ      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.024</u> <u>.025</u>                         | 12-15-08 | LJ      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-13-08 | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-15-08 | L.P.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-11-08 | L.P.D.  |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-11-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-15-08 | LJ      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.26</u> <u>2.27</u> <u>2.29</u> <u>2.36</u> <u>2.29</u> | 12-15-08 | LJ      |
|              | C) FUNCTION                                                              |                                                             | 12-15-08 | LJ      |
| 690          | PACK                                                                     |                                                             | 12/19/08 | FM      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-10-08

TESTER TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 219                 | 268                         |                                   | 269  |          |
| PULL #2 | 202                 | 268                         |                                   | 253  |          |
| PULL #3 | 251                 | 251                         |                                   | 239  |          |
| PULL #4 | 265                 | 238                         |                                   | 257  |          |
| PULL #5 | 262                 | 245                         |                                   | 253  |          |
| TOTAL   | 1199                | 1270                        |                                   | 1271 |          |
| AVERAGE | 239                 | 254                         |                                   | 254  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 343                 | 348                         |  |          |
| PULL #2 | 338                 | 370                         |  |          |
| PULL #3 | 317                 | 357                         |  |          |
| PULL #4 | 340                 | 368                         |  |          |
| PULL #5 | 356                 | 353                         |  |          |
| TOTAL   | 1694                | 1796                        |  |          |
| AVERAGE | 338                 | 359                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 404                 | 415                         |                                   | 435                                     |
| PULL #2 | 425                 | 424                         |                                   | 442                                     |
| PULL #3 | 409                 | 410                         |                                   | 442                                     |
| PULL #4 | 443                 | 430                         |                                   | 428                                     |
| PULL #5 | 447                 | 409                         |                                   | 423                                     |
| TOTAL   | 2128                | 2497                        |                                   | 2170                                    |
| AVERAGE | 425                 | 499                         |                                   | 434                                     |