

66794635

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



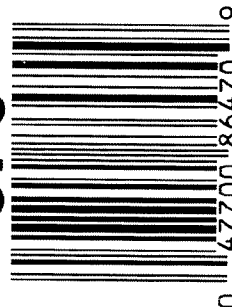
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794635

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794635

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	10-1-08	PSN
475	DRILL AND TAP SIGHT HOLES	J. J. 2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/2/08	
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DS
542	APPLY COATINGS (BARREL ACTION)		10-4	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

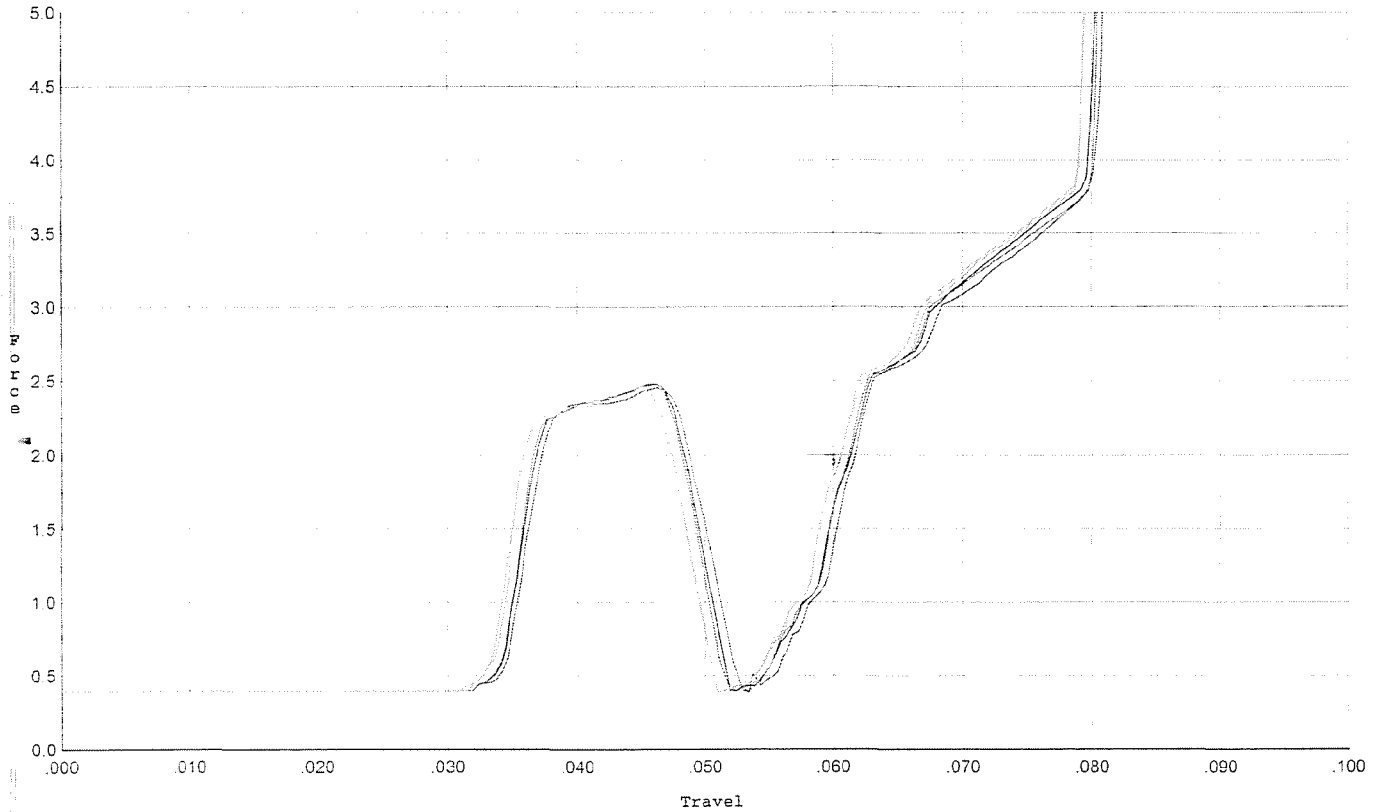
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-2-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-2-09	RN
	J) ASSEMBLE STOCK		1-19-09	RL
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.62</u> <u>2.60</u> <u>2.51</u> <u>2.47</u>	1-30-09	NW
	C) FUNCTION		2-2-09	RN
690	PACK		2/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



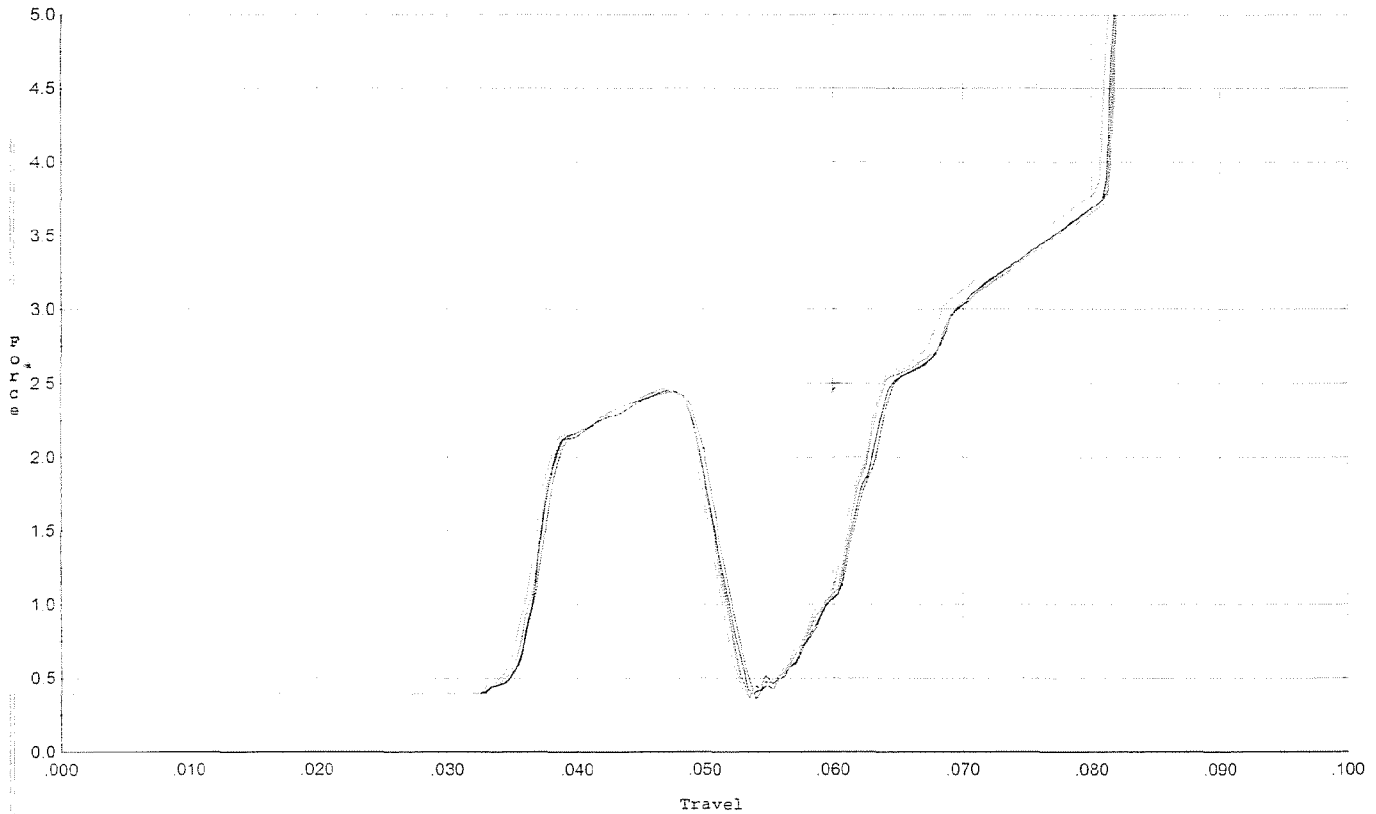
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.050	0.034	0.036	0.047		Set Trigger
2	2.478	0.049	0.034	0.036	0.045		Set Trigger
3	2.469	0.049	0.034	0.036	0.046		Set Trigger
4	2.442	0.048	0.033	0.036	0.044		Set Trigger
5	2.431	0.049	0.033	0.036	0.046		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



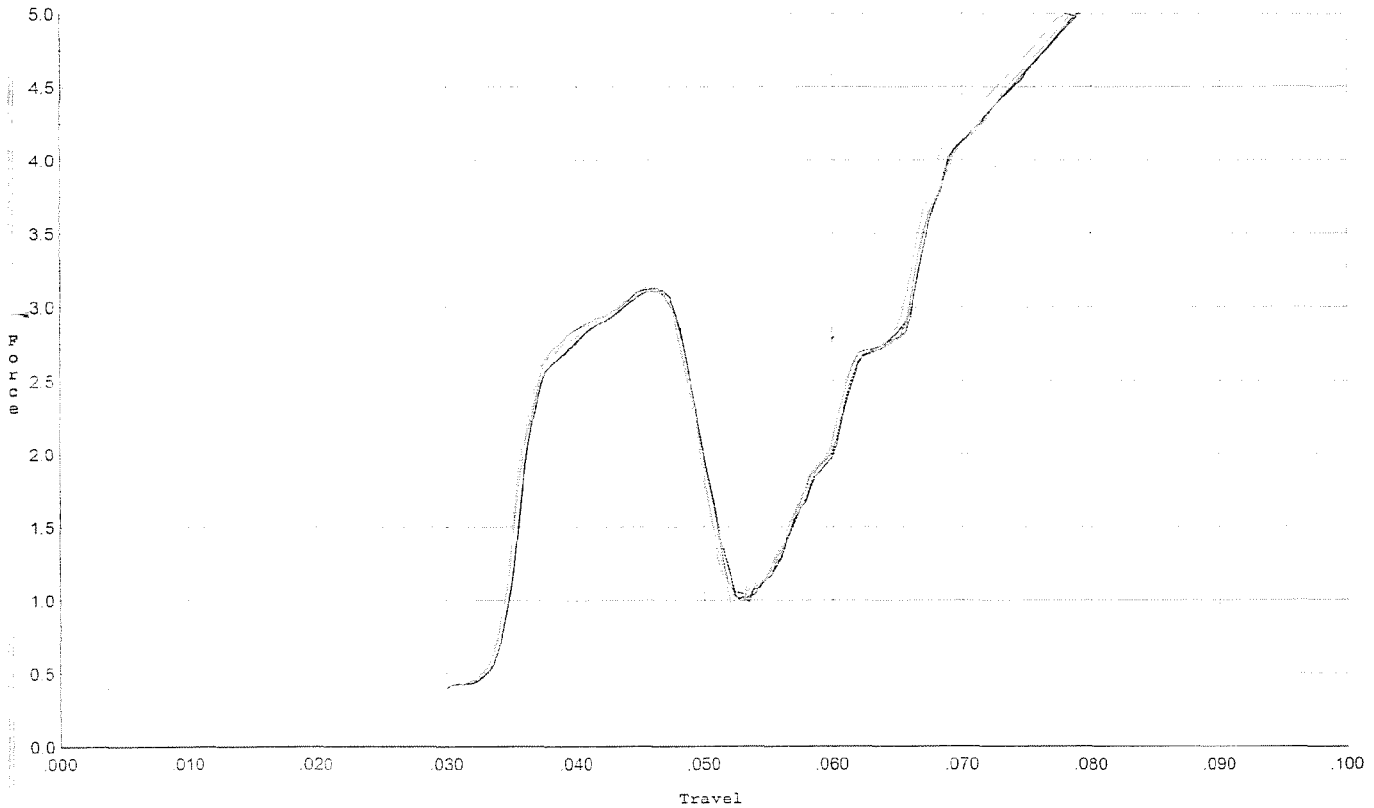
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.050	0.036	0.037	0.045		Set Trigger
2	2.452	0.051	0.035	0.037	0.046		Set Trigger
3	2.468	0.049	0.035	0.037	0.044		Set Trigger
4	2.455	0.050	0.035	0.037	0.045		Set Trigger
5	2.470	0.049	0.035	0.037	0.045		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



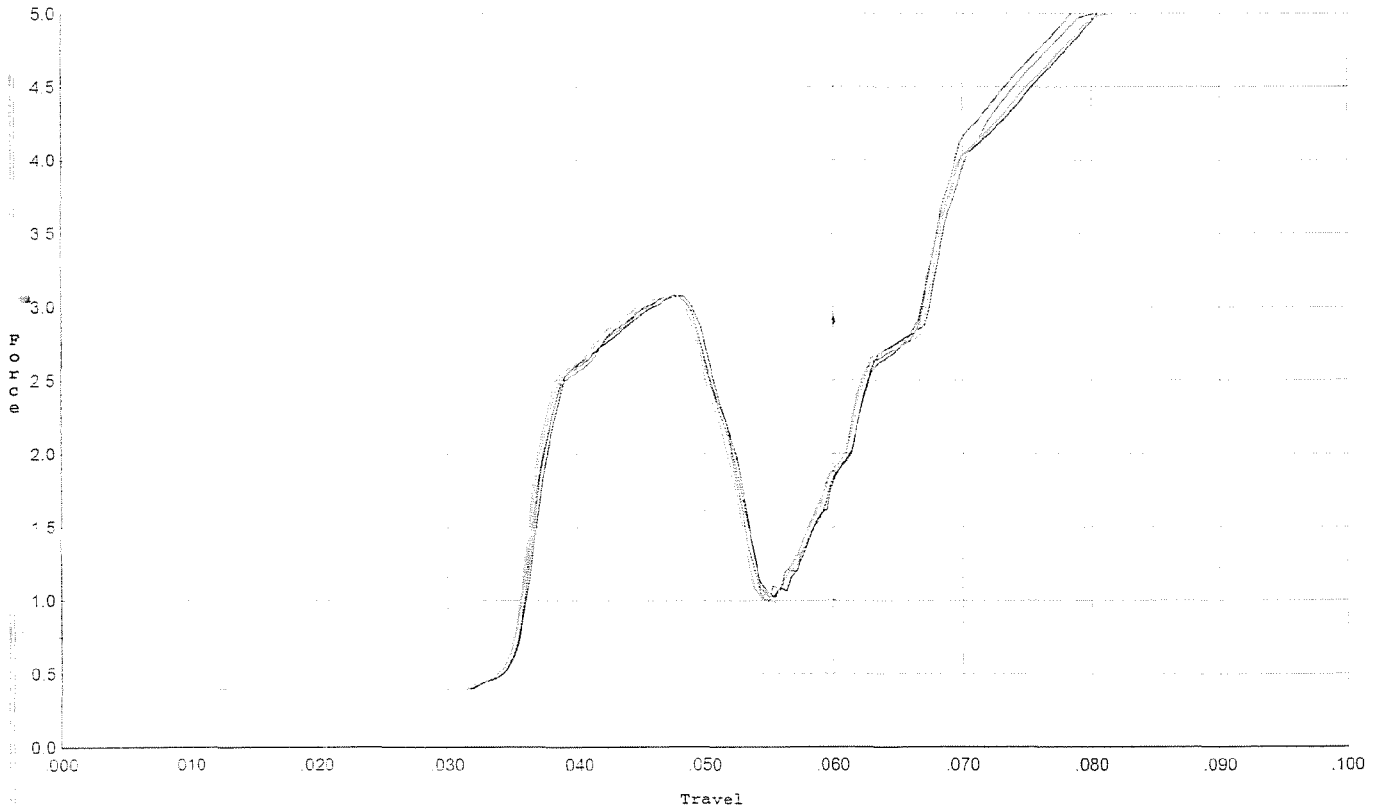
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.048	0.034	0.035	0.053		Set Trigger
2	3.112	0.048	0.034	0.035	0.053		Set Trigger
3	3.103	0.049	0.034	0.035	0.054		Set Trigger
4	3.112	0.049	0.034	0.035	0.054		Set Trigger
5	3.136	0.049	0.034	0.035	0.054		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



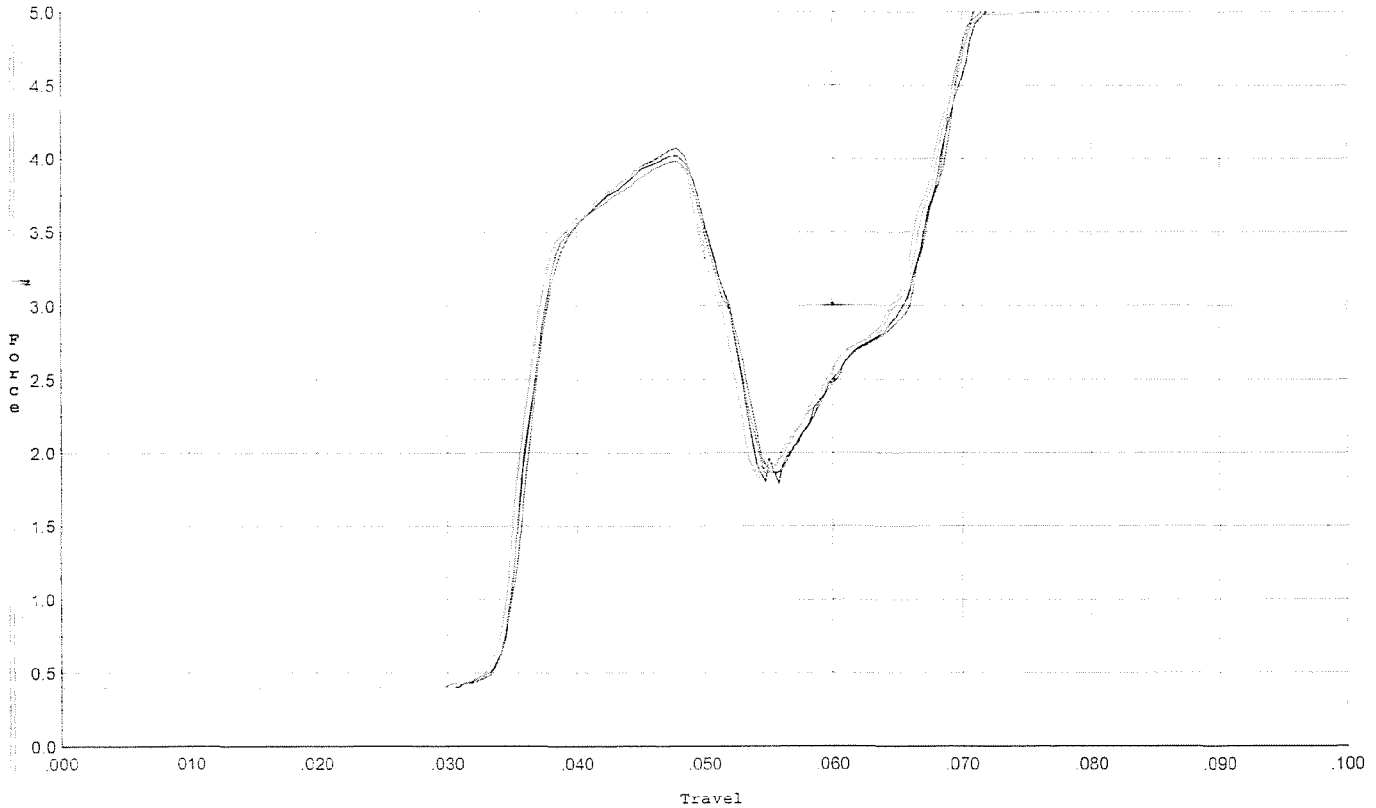
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.053	0.035	0.034	0.058		Set Trigger
2	3.074	0.053	0.035	0.035	0.058		Set Trigger
3	3.078	0.052	0.035	0.035	0.057		Set Trigger
4	3.091	0.052	0.035	0.035	0.058		Set Trigger
5	3.074	0.052	0.035	0.035	0.058		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



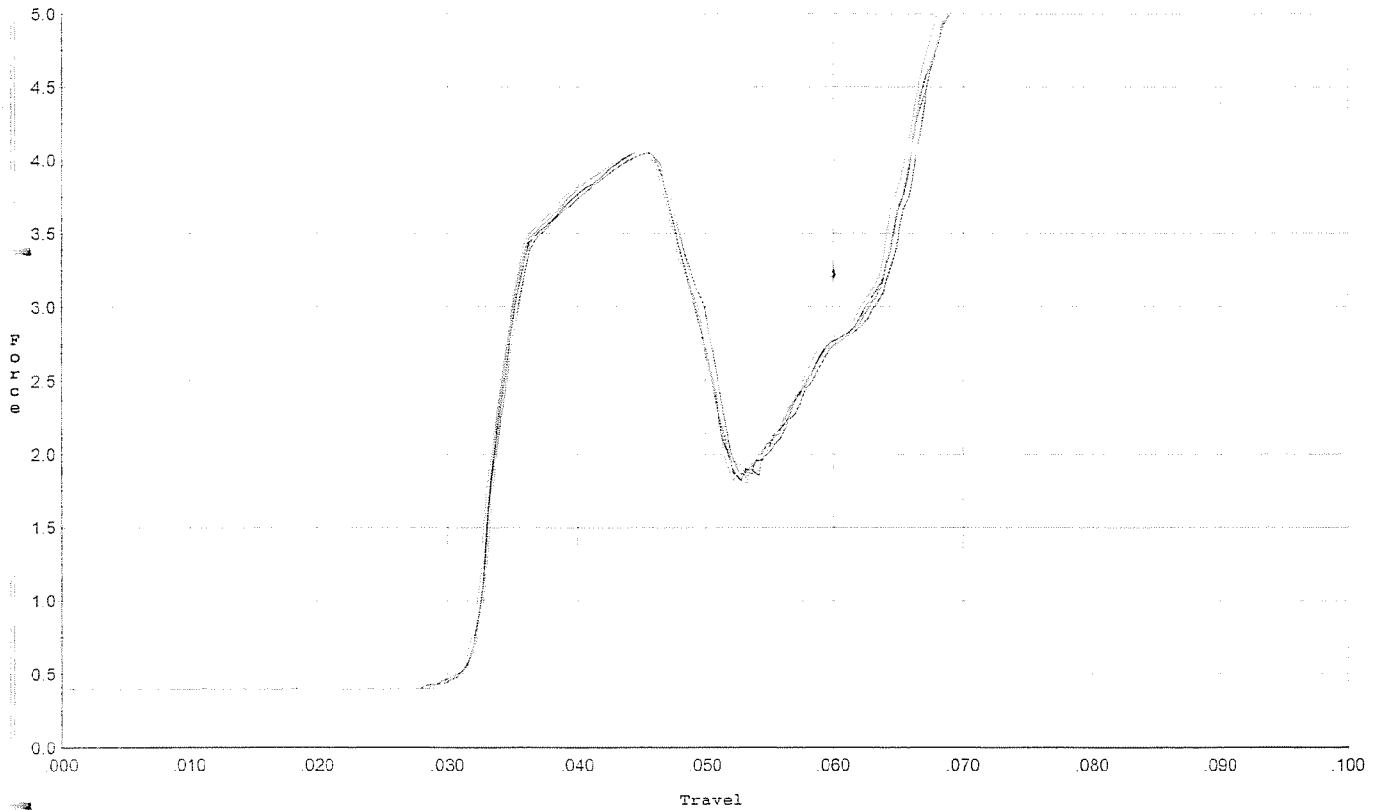
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.053	0.034	0.030	0.076		Set Trigger
2	4.019	0.052	0.034	0.031	0.074		Set Trigger
3	3.980	0.052	0.034	0.031	0.074		Set Trigger
4	4.026	0.052	0.034	0.031	0.073		Set Trigger
5	4.020	0.052	0.034	0.031	0.074		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



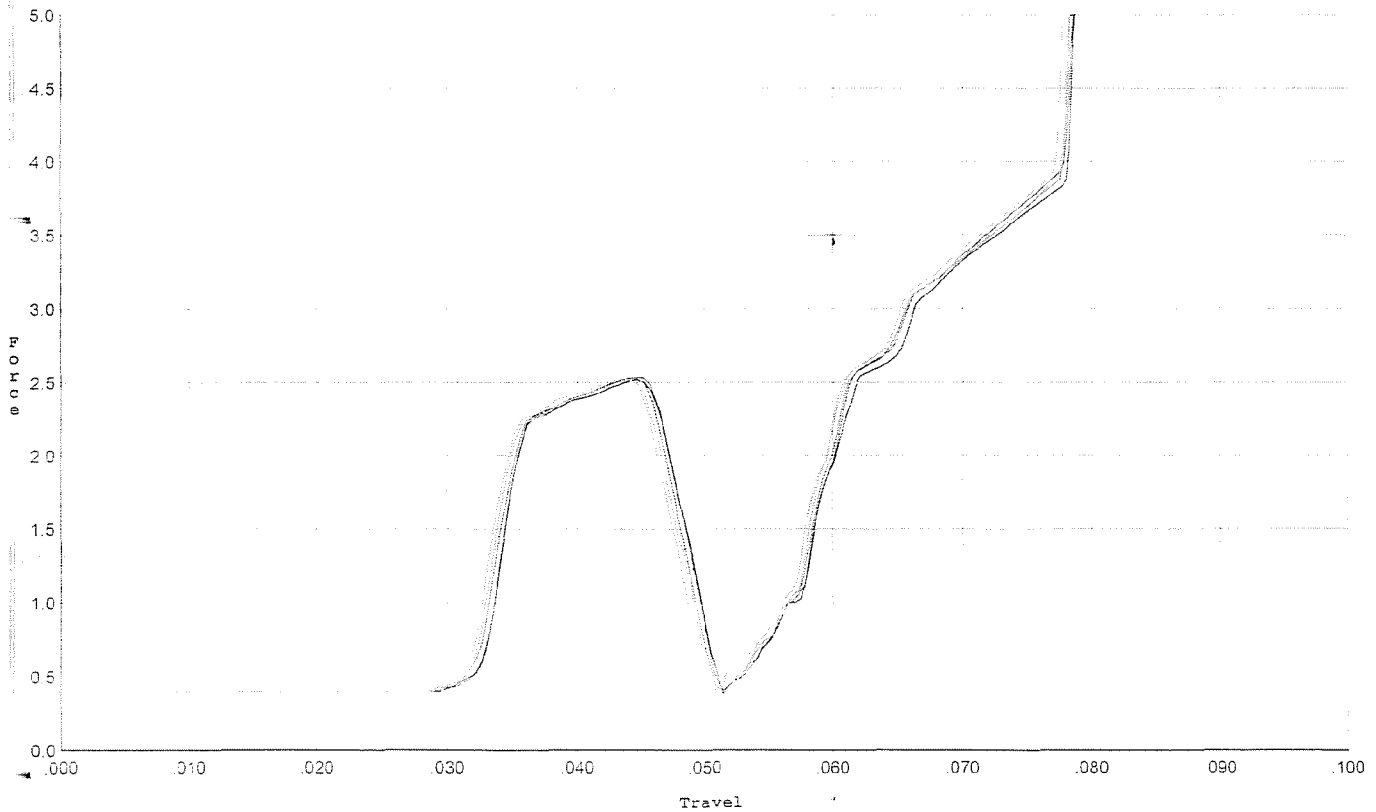
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.050	0.032	0.031	0.074		Set Trigger
2	4.064	0.050	0.032	0.031	0.073		Set Trigger
3	4.070	0.049	0.032	0.031	0.073		Set Trigger
4	4.072	0.049	0.032	0.031	0.073		Set Trigger
5	4.067	0.050	0.032	0.030	0.074		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



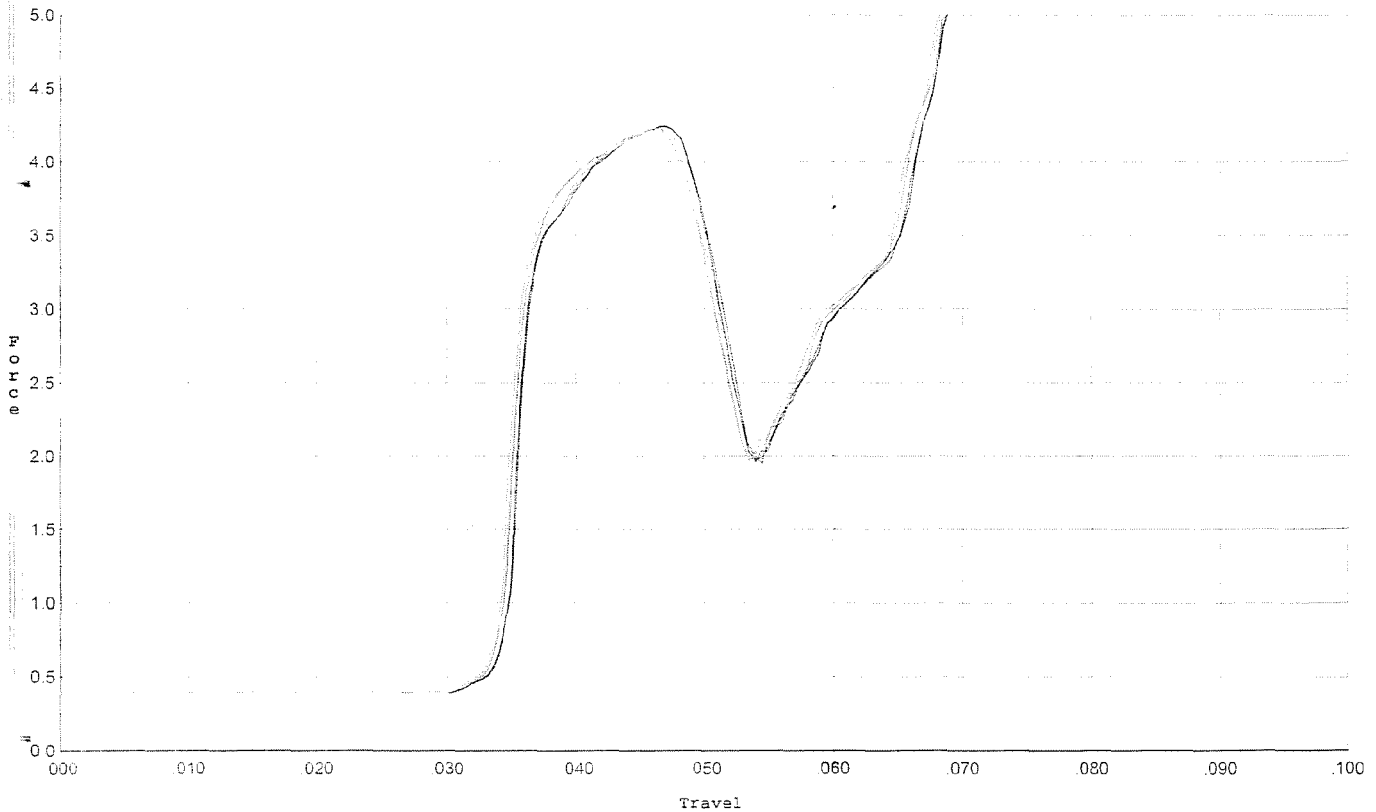
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.049	0.033	0.035	0.048		Set Trigger
2	2.518	0.049	0.033	0.035	0.047		Set Trigger
3	2.534	0.048	0.032	0.035	0.047		Set Trigger
4	2.525	0.048	0.032	0.035	0.047		Set Trigger
5	2.515	0.049	0.032	0.035	0.047		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.051	0.034	0.029	0.077		Set Trigger
2	4.239	0.050	0.034	0.029	0.074		Set Trigger
3	4.223	0.050	0.034	0.030	0.074		Set Trigger
4	4.214	0.051	0.033	0.029	0.076		Set Trigger
5	4.225	0.051	0.033	0.029	0.077		Set Trigger

Avg 4.22