

G 679 4636

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



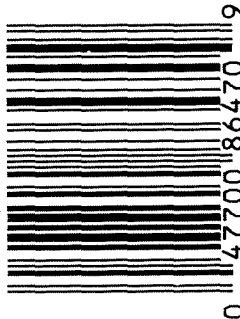
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794636

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794636

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (PA)	10/2/08	(PA)
490	MAGNAFLUX BOLT		10/2/08	TR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

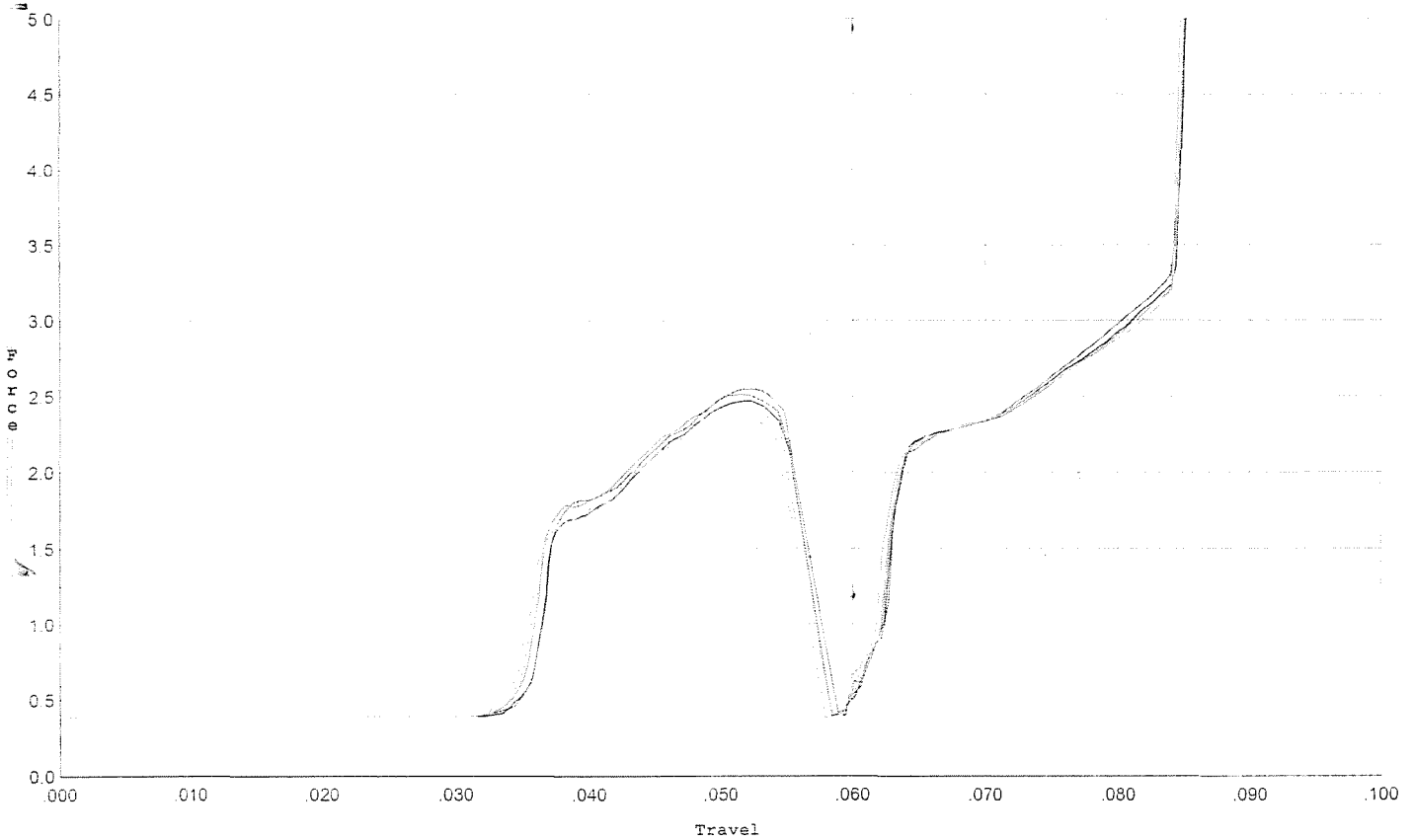
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>5.5</u> <u>5.5</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-15-09	TL
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.19</u> <u>2.18</u> <u>2.15</u> <u>2.22</u>	1-30-09	WW
	C) FUNCTION		1-31-09	TL
690	PACK		2/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



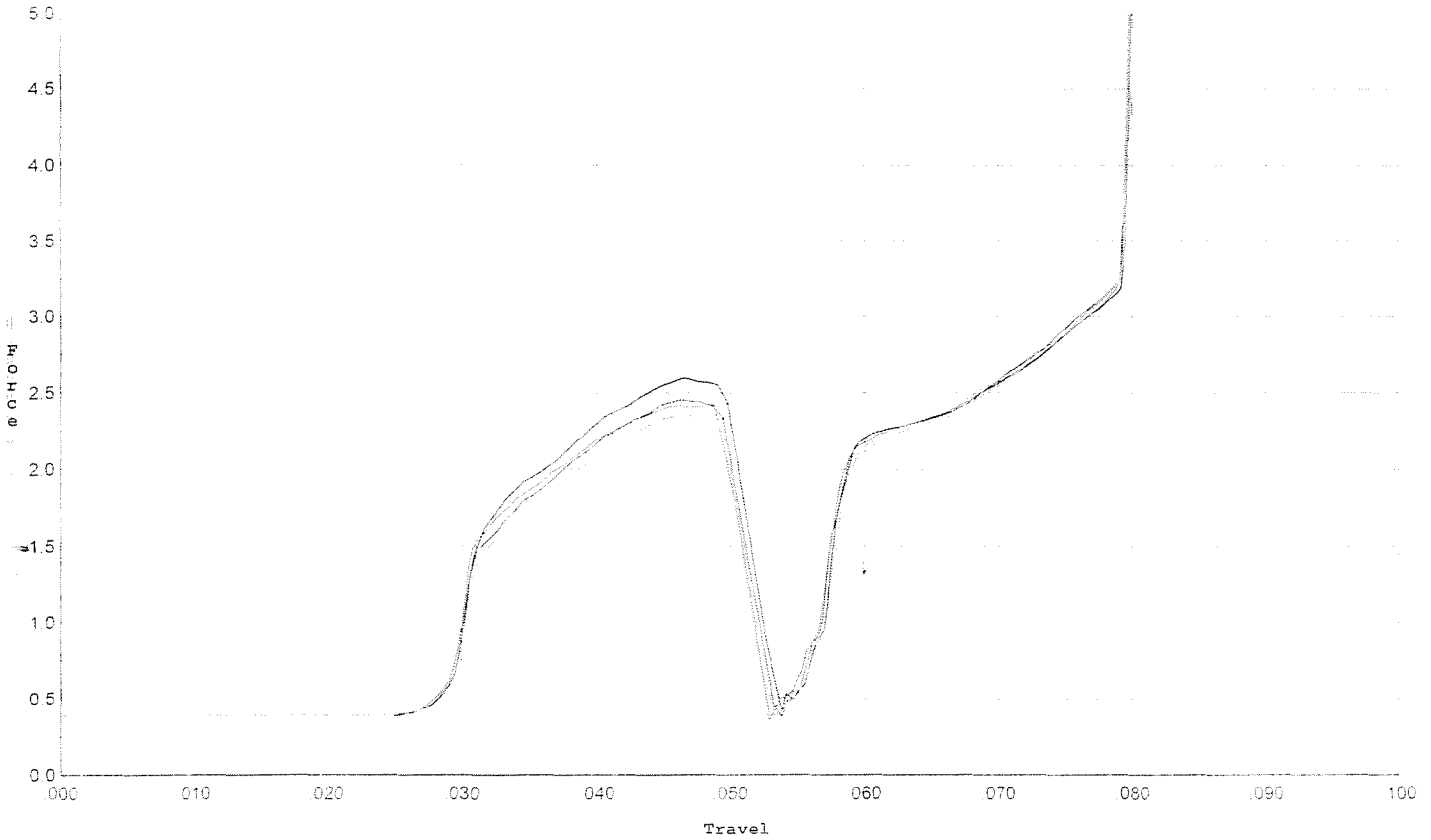
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.057	0.035	0.035	0.058		Set Trigger
2	2.470	0.055	0.036	0.036	0.055		Set Trigger
3	2.511	0.055	0.035	0.035	0.057		Set Trigger
4	2.448	0.055	0.035	0.035	0.055		Set Trigger
5	2.379	0.055	0.034	0.035	0.055		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



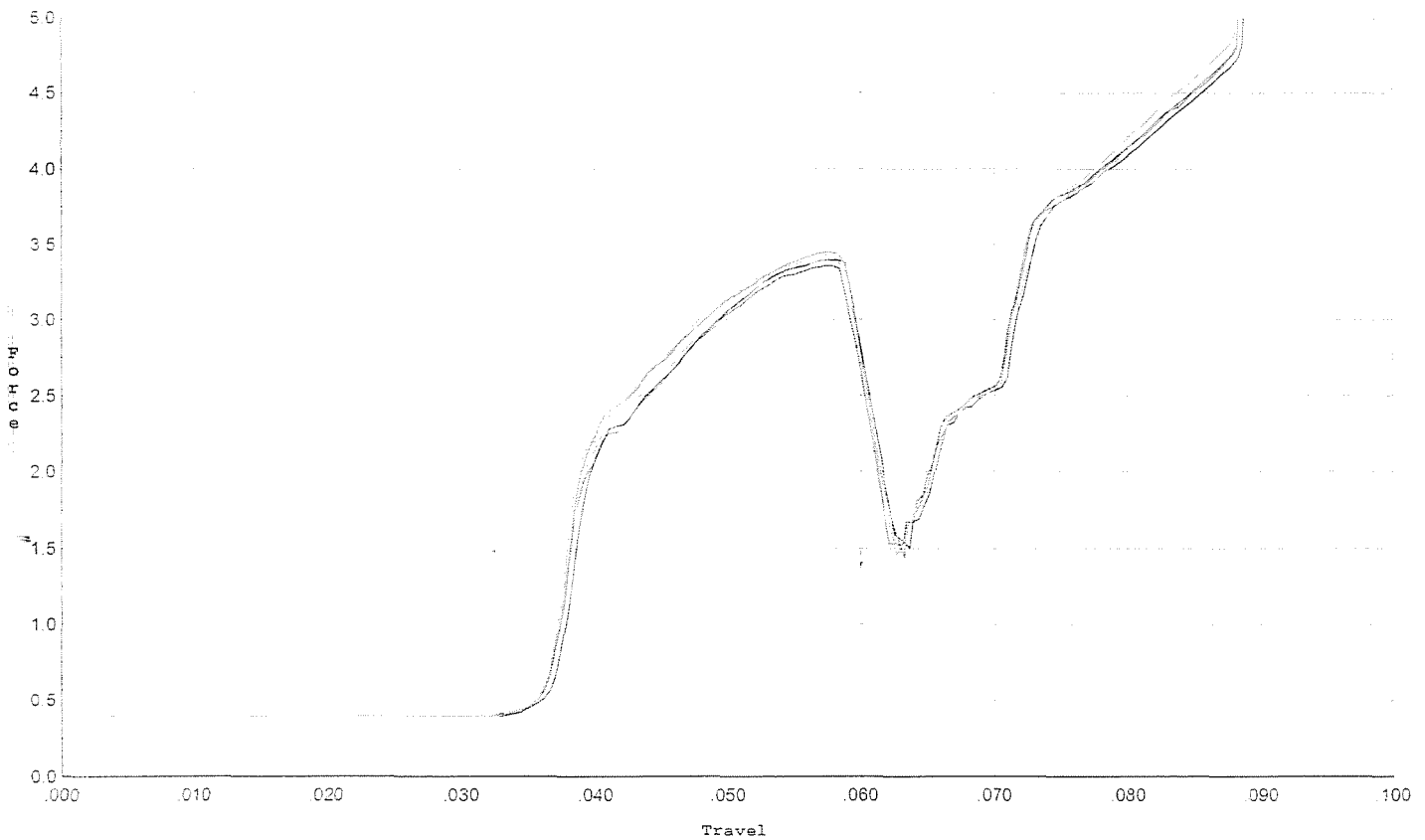
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.049	0.029	0.034	0.054		Set Trigger
2	2.599	0.050	0.029	0.033	0.057		Set Trigger
3	2.427	0.050	0.029	0.034	0.055		Set Trigger
4	2.358	0.050	0.029	0.034	0.053		Set Trigger
5	2.342	0.050	0.030	0.034	0.052		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



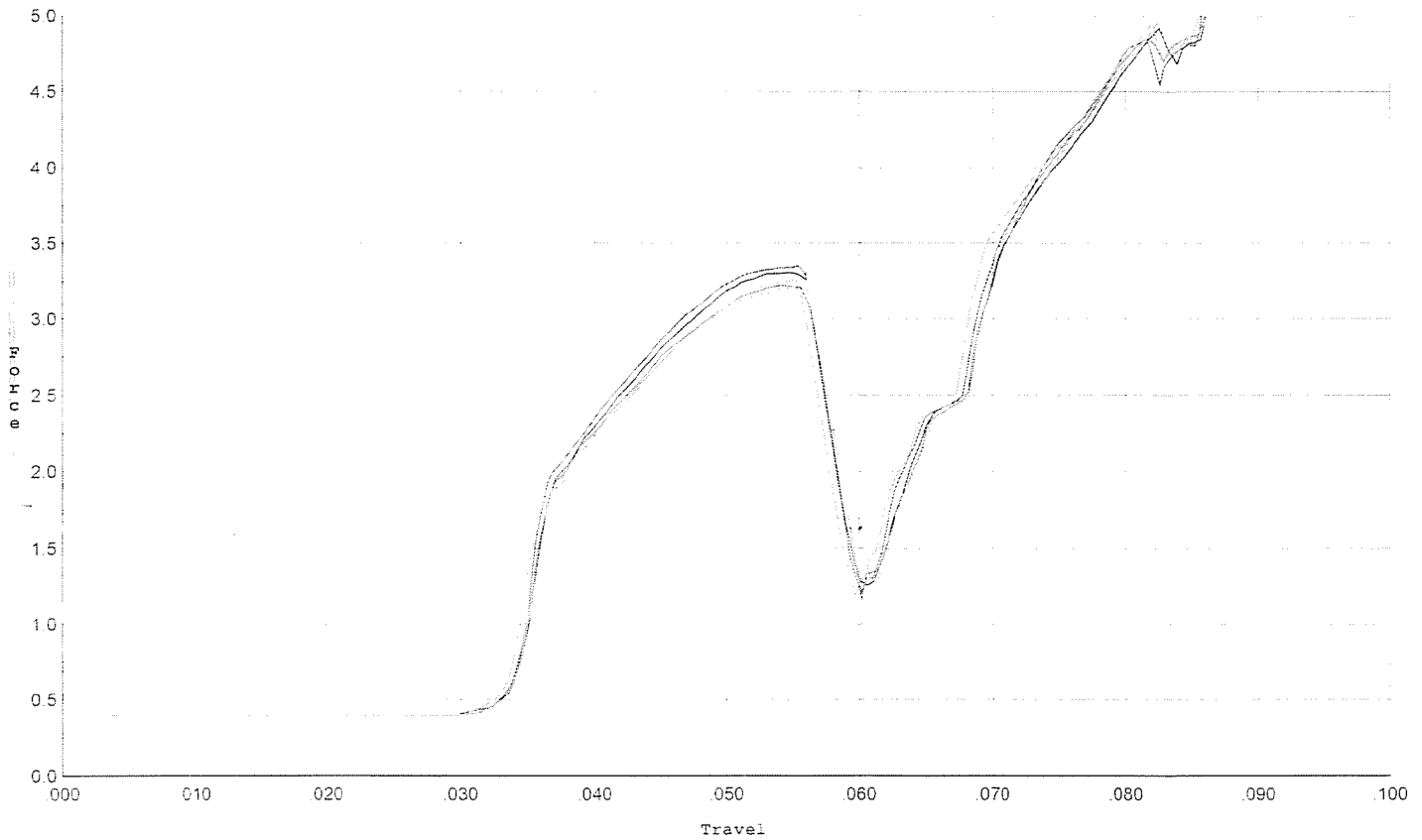
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.361	0.060	0.036	0.033	0.078		Set Trigger
2	3.398	0.061	0.037	0.033	0.080		Set Trigger
3	3.448	0.059	0.037	0.033	0.079		Set Trigger
4	3.392	0.059	0.037	0.033	0.078		Set Trigger
5	3.442	0.059	0.036	0.033	0.080		Set Trigger

4.3.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



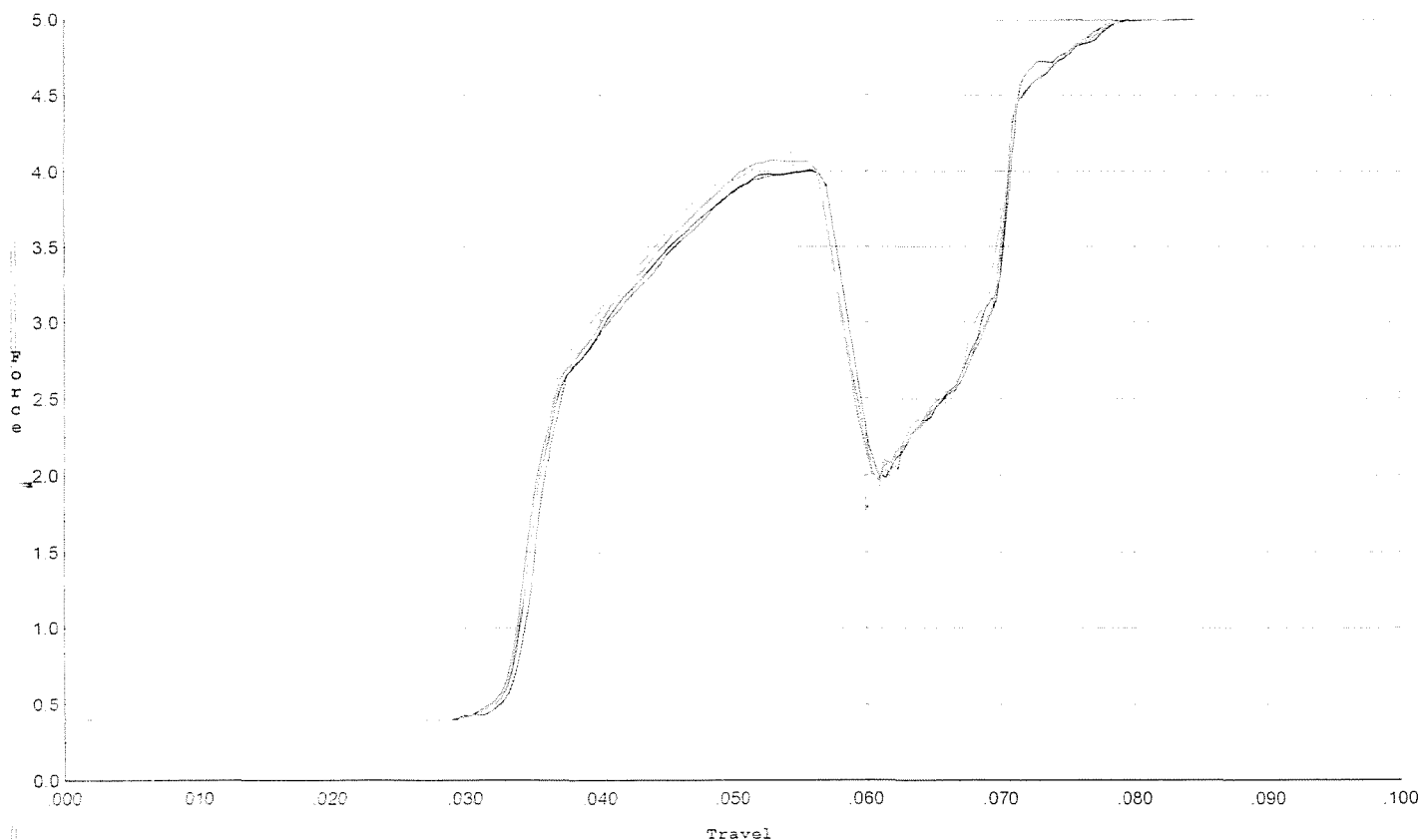
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.352	0.056	0.034	0.034	0.075		Set Trigger
2	3.307	0.058	0.034	0.033	0.077		Set Trigger
3	3.221	0.056	0.034	0.034	0.073		Set Trigger
4	3.255	0.056	0.034	0.034	0.072		Set Trigger
5	3.213	0.056	0.034	0.034	0.072		Set Trigger

4-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



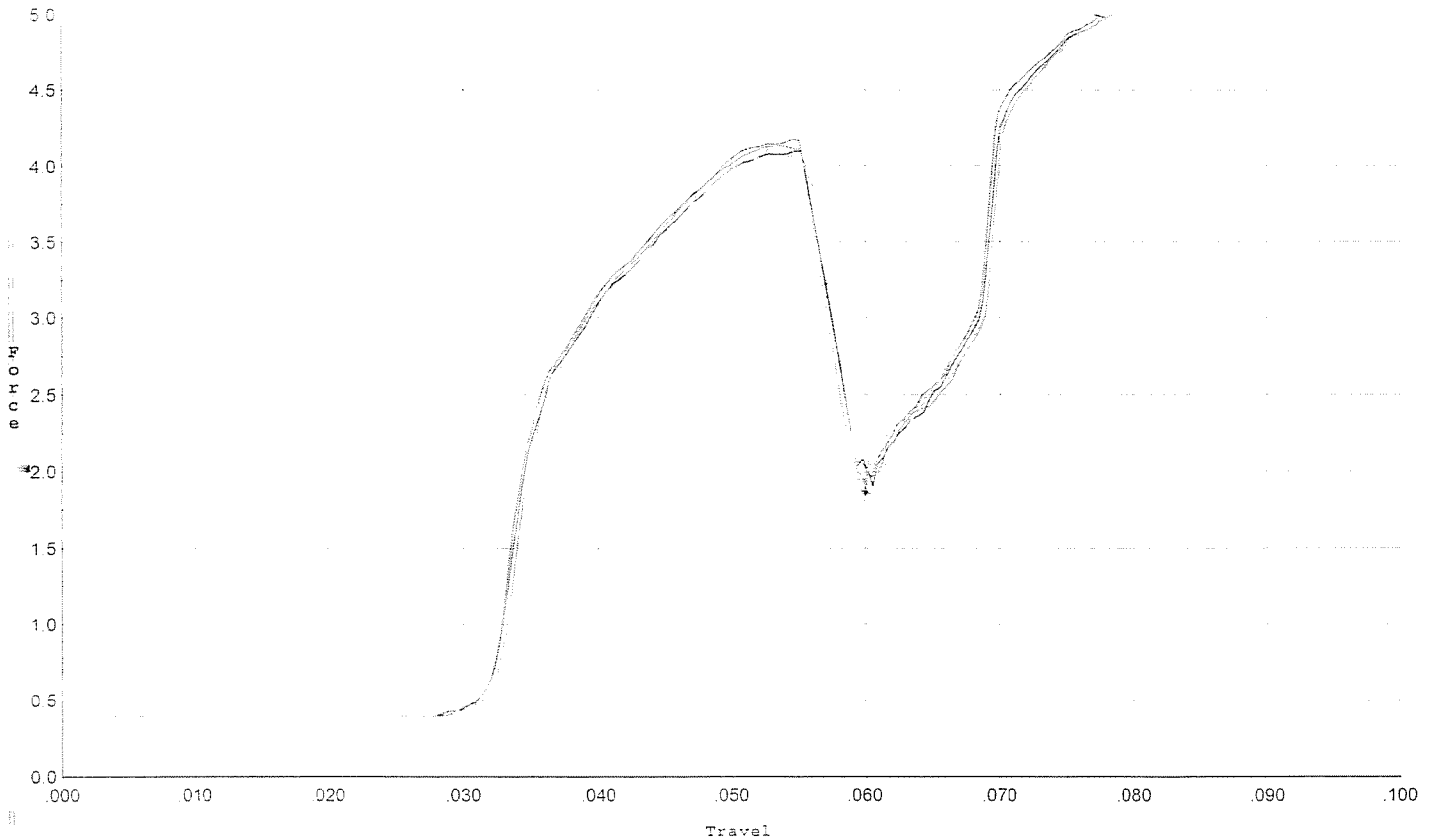
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.057	0.034	0.032	0.092		Set Trigger
2	4.011	0.056	0.033	0.032	0.091		Set Trigger
3	4.071	0.056	0.033	0.032	0.093		Set Trigger
4	4.042	0.056	0.033	0.032	0.092		Set Trigger
5	4.126	0.056	0.033	0.032	0.093		Set Trigger

A. 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



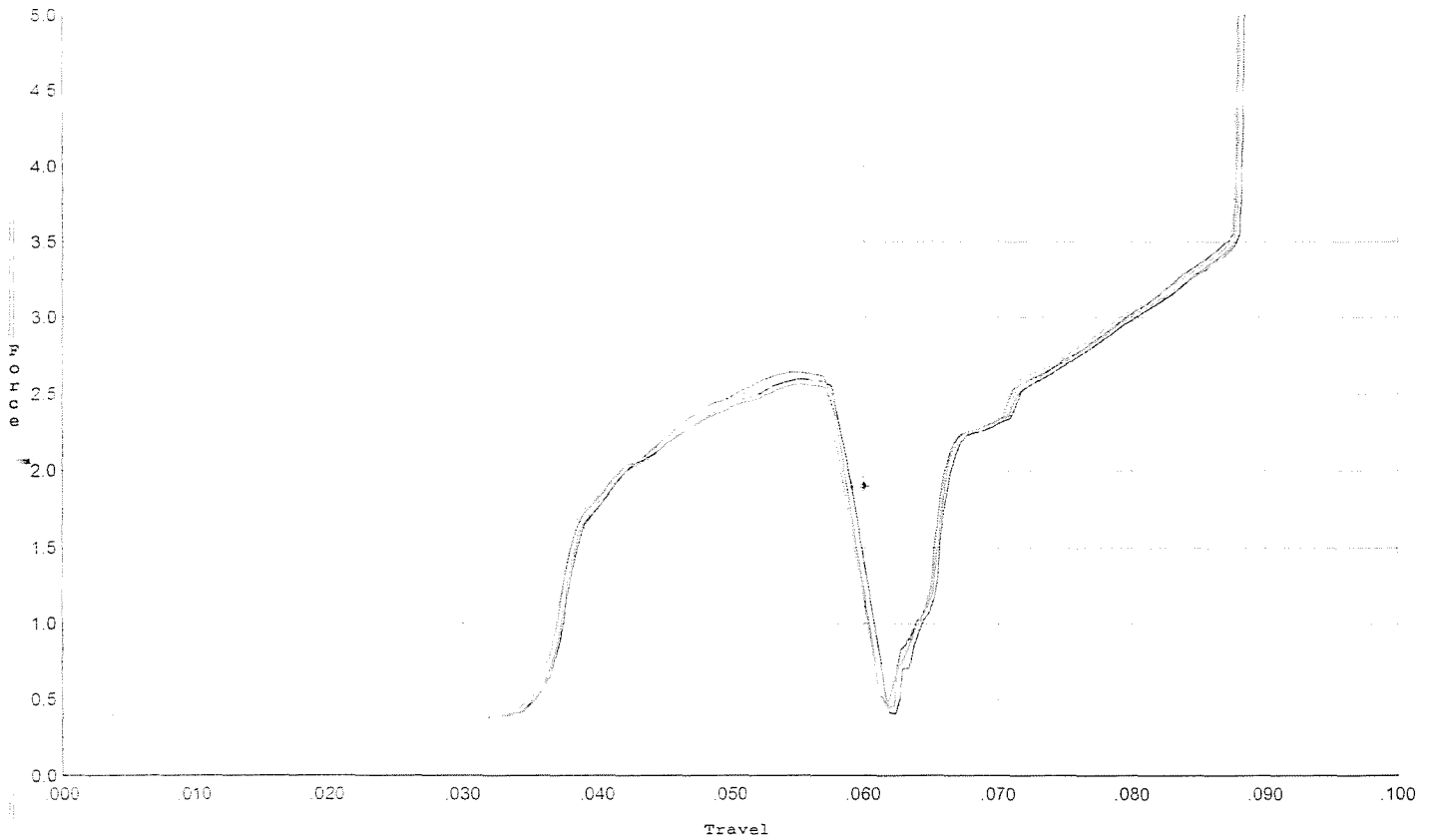
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.057	0.032	0.032	0.097		Set Trigger
2	4.096	0.057	0.032	0.032	0.095		Set Trigger
3	4.136	0.056	0.032	0.032	0.094		Set Trigger
4	4.132	0.056	0.032	0.032	0.093		Set Trigger
5	4.072	0.055	0.032	0.032	0.092		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



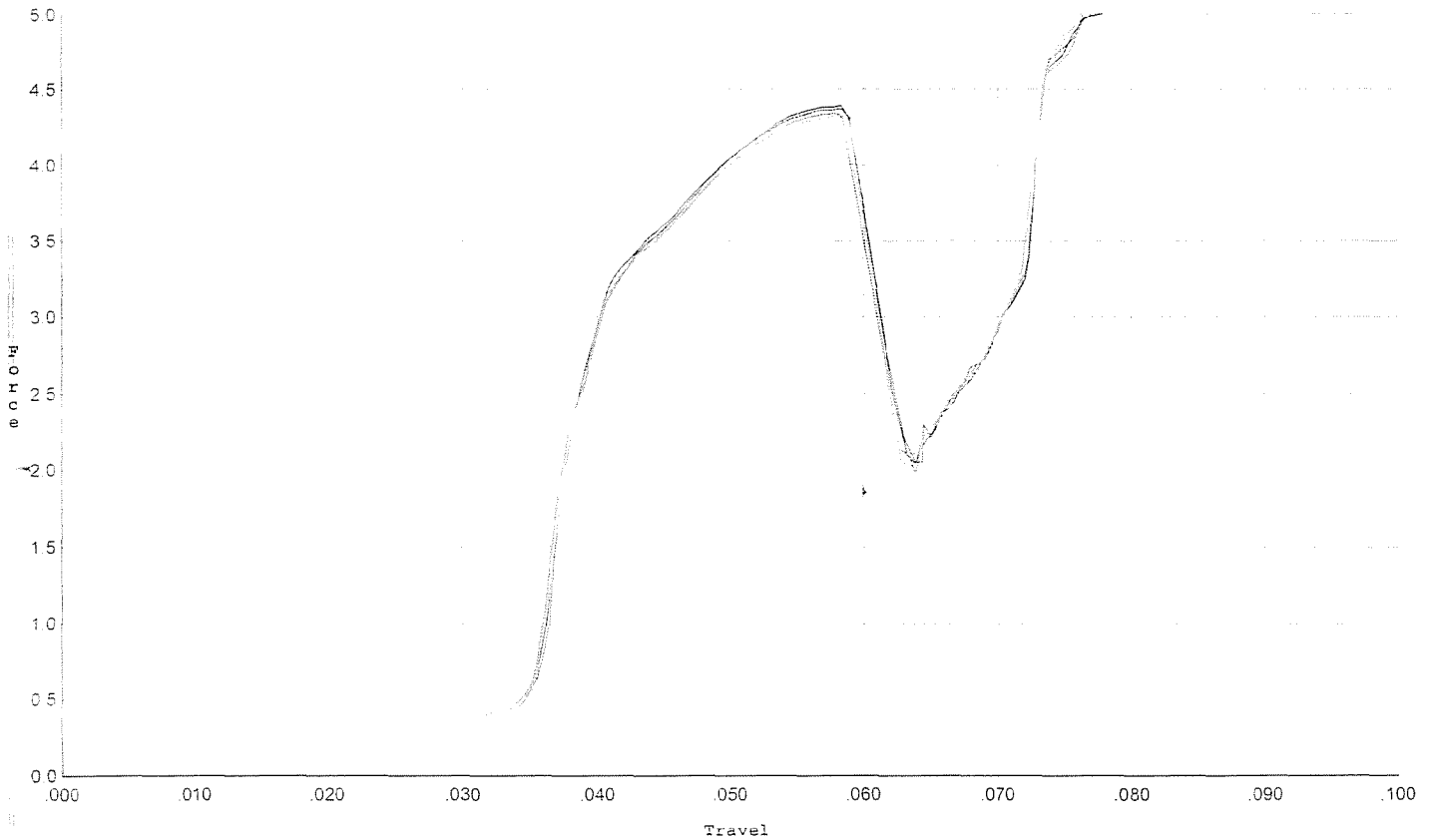
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.058	0.036	0.035	0.063		Set Trigger
2	2.594	0.059	0.036	0.035	0.064		Set Trigger
3	2.564	0.058	0.036	0.036	0.062		Set Trigger
4	2.582	0.058	0.036	0.036	0.062		Set Trigger
5	2.585	0.059	0.036	0.035	0.064		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.370	0.059	0.035	0.032	0.101		Set Trigger
2	4.391	0.059	0.035	0.032	0.101		Set Trigger
3	4.342	0.058	0.035	0.032	0.099		Set Trigger
4	4.357	0.060	0.035	0.032	0.102		Set Trigger
5	4.327	0.060	0.035	0.032	0.101		Set Trigger

A. 4.35