

66794648

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

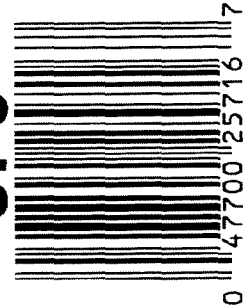
24"

CAPACITY

6

G6794648

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794648

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	PSN
475	DRILL AND TAP SIGHT HOLES		12-28-08	SP
480	MAGNAFLUX BBL ACTION	EJECTOR (R)	10/29/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		11/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

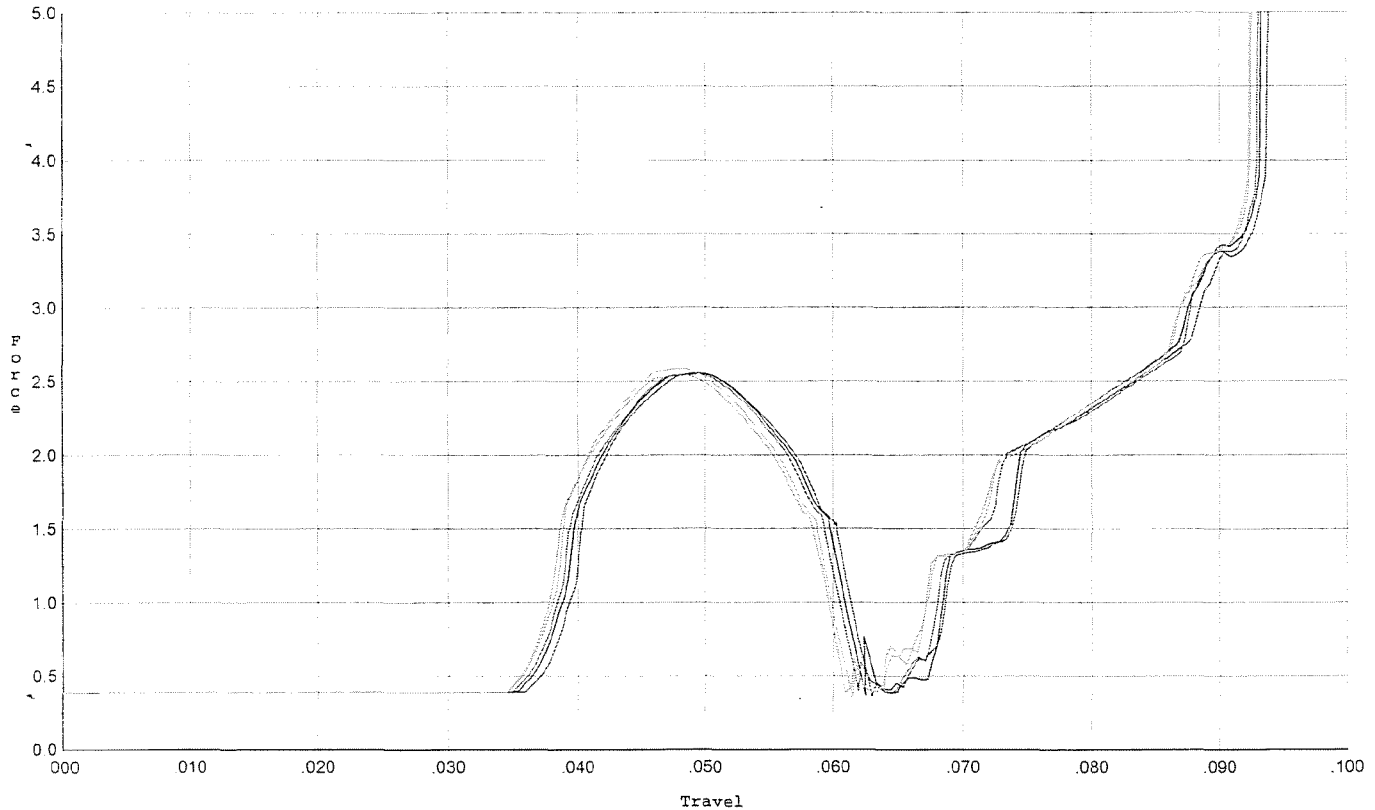
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	11-14-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-14-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-14-08	LN
	J) ASSEMBLE STOCK		11-7-08	LN
	K) ASSEMBLE SWIVEL STUDS		11-14-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	LN
670	FINAL INSPECTION A) HEADSPACE		11-14-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.42</u> <u>2.50</u> <u>2.45</u> <u>2.53</u>	11-12-08	TC
	C) FUNCTION		11-14-08	LN
690	PACK		11/17/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



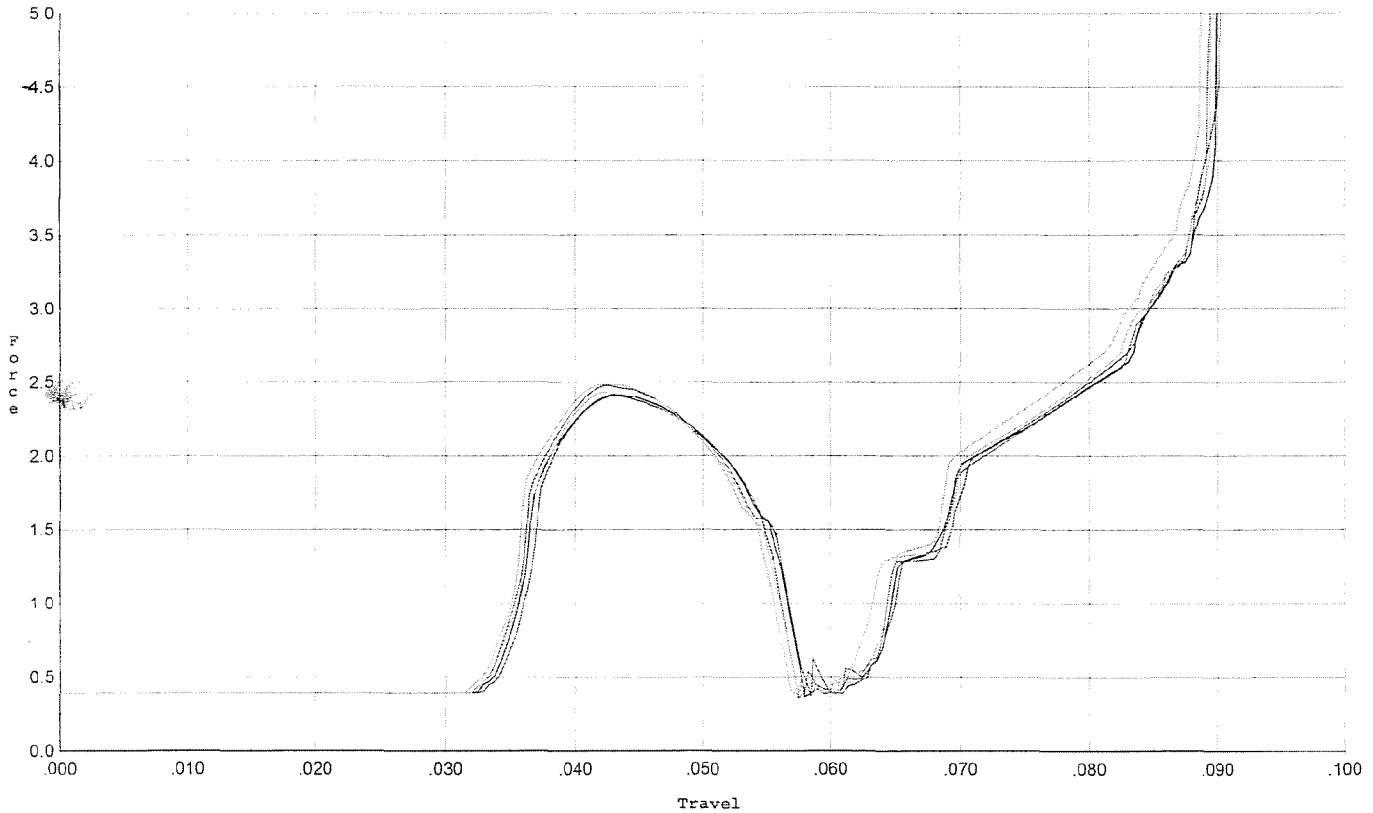
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.060	0.038	0.039	0.061		Set Trigger
2	2.560	0.060	0.037	0.039	0.061		Set Trigger
3	2.554	0.060	0.037	0.039	0.062		Set Trigger
4	2.586	0.059	0.036	0.039	0.061		Set Trigger
5	2.547	0.059	0.036	0.039	0.060		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



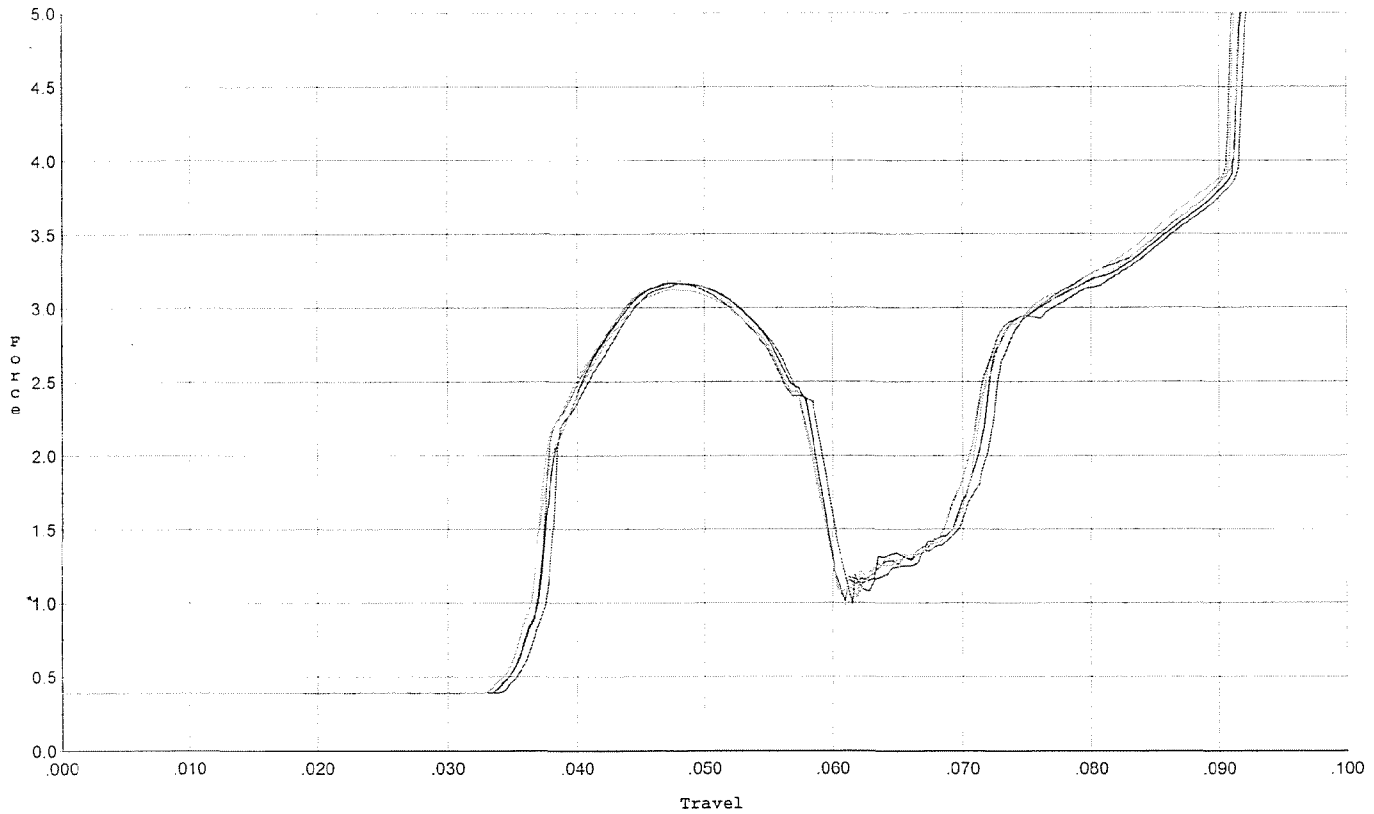
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.056	0.035	0.039	0.056		Set Trigger
2	2.415	0.056	0.034	0.038	0.057		Set Trigger
3	2.475	0.056	0.034	0.038	0.057		Set Trigger
4	2.431	0.056	0.034	0.038	0.056		Set Trigger
5	2.483	0.055	0.033	0.038	0.057		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



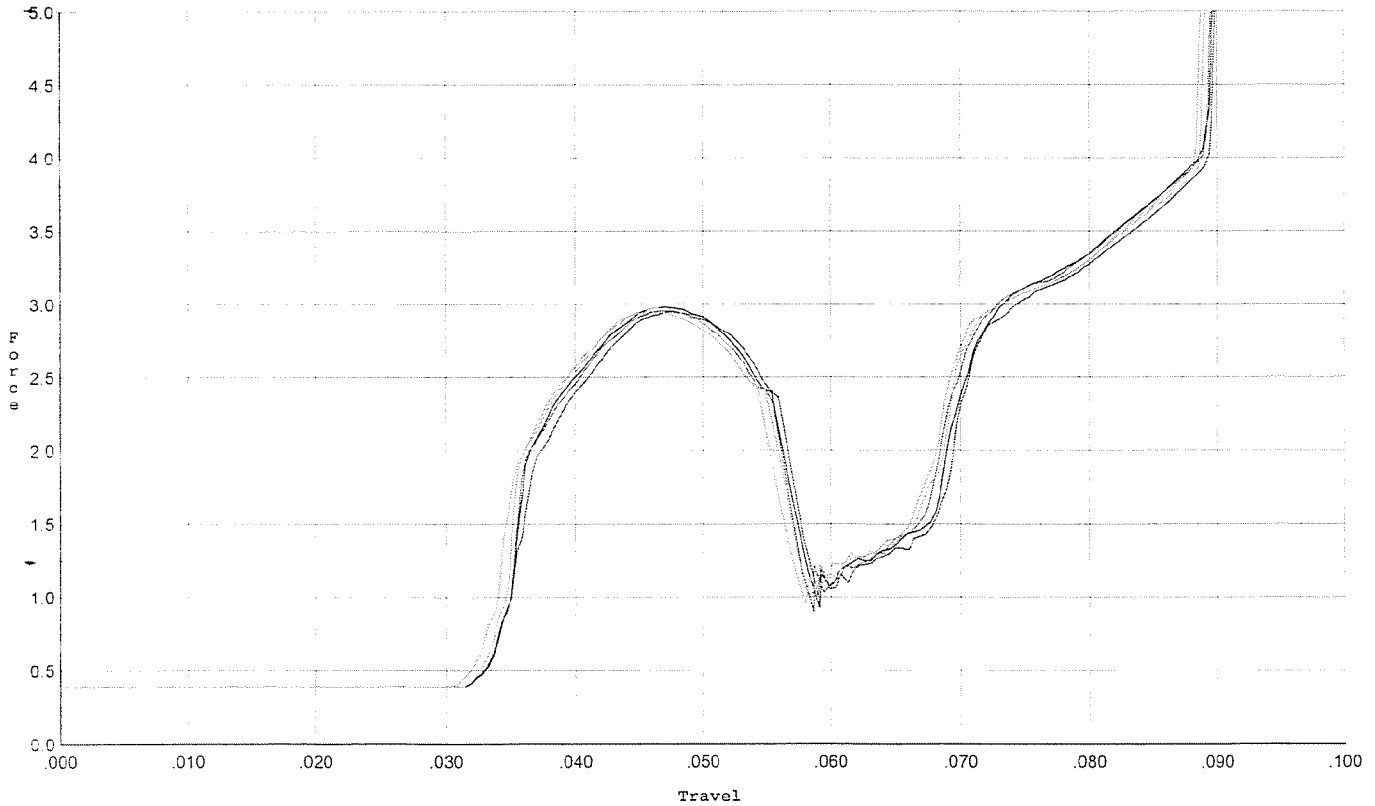
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.058	0.036	0.038	0.074		Set Trigger
2	3.168	0.058	0.035	0.038	0.074		Set Trigger
3	3.165	0.059	0.035	0.037	0.075		Set Trigger
4	3.182	0.057	0.035	0.037	0.073		Set Trigger
5	3.121	0.058	0.035	0.037	0.074		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



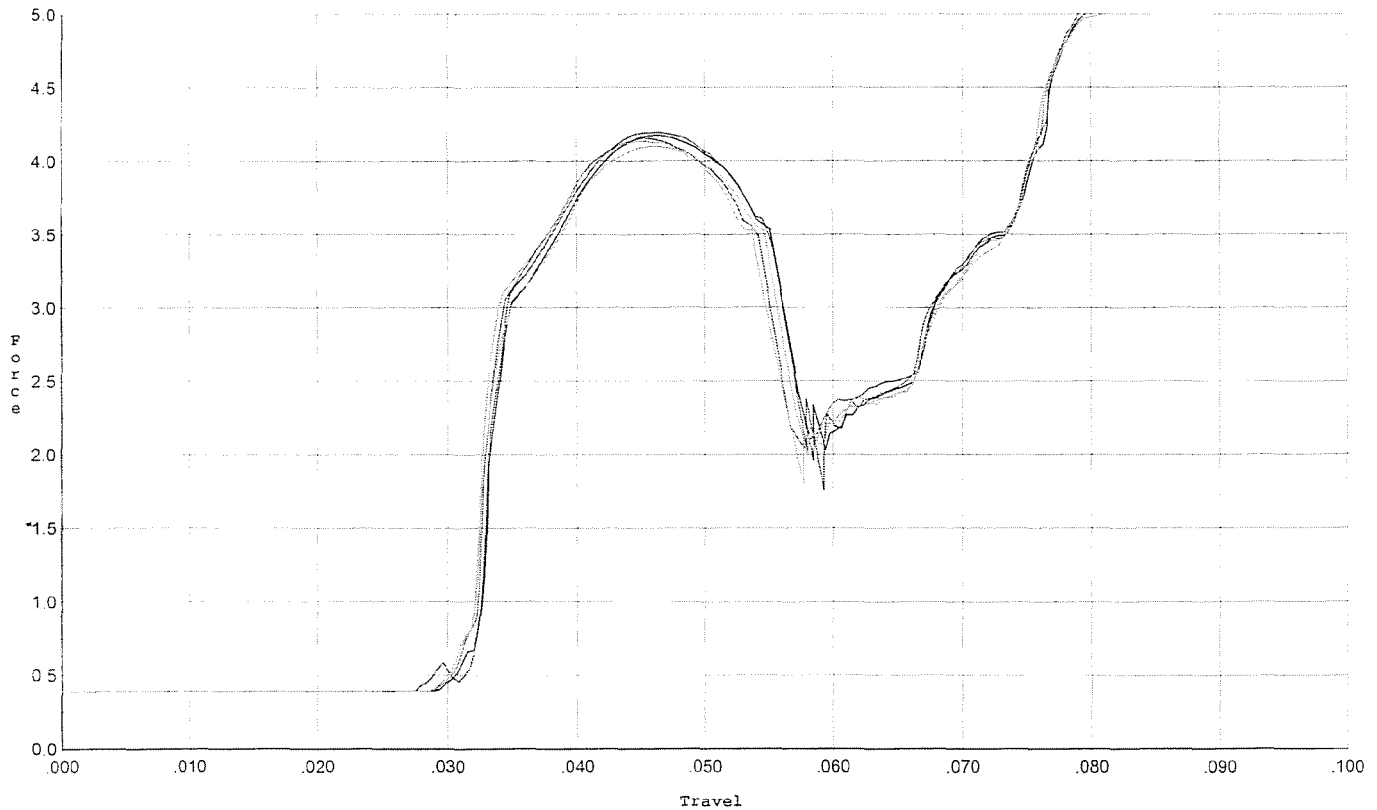
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.947	0.056	0.034	0.037	0.068		Set Trigger
2	2.981	0.055	0.034	0.037	0.068		Set Trigger
3	2.953	0.055	0.033	0.037	0.068		Set Trigger
4	2.975	0.056	0.033	0.037	0.069		Set Trigger
5	2.947	0.054	0.032	0.037	0.067		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



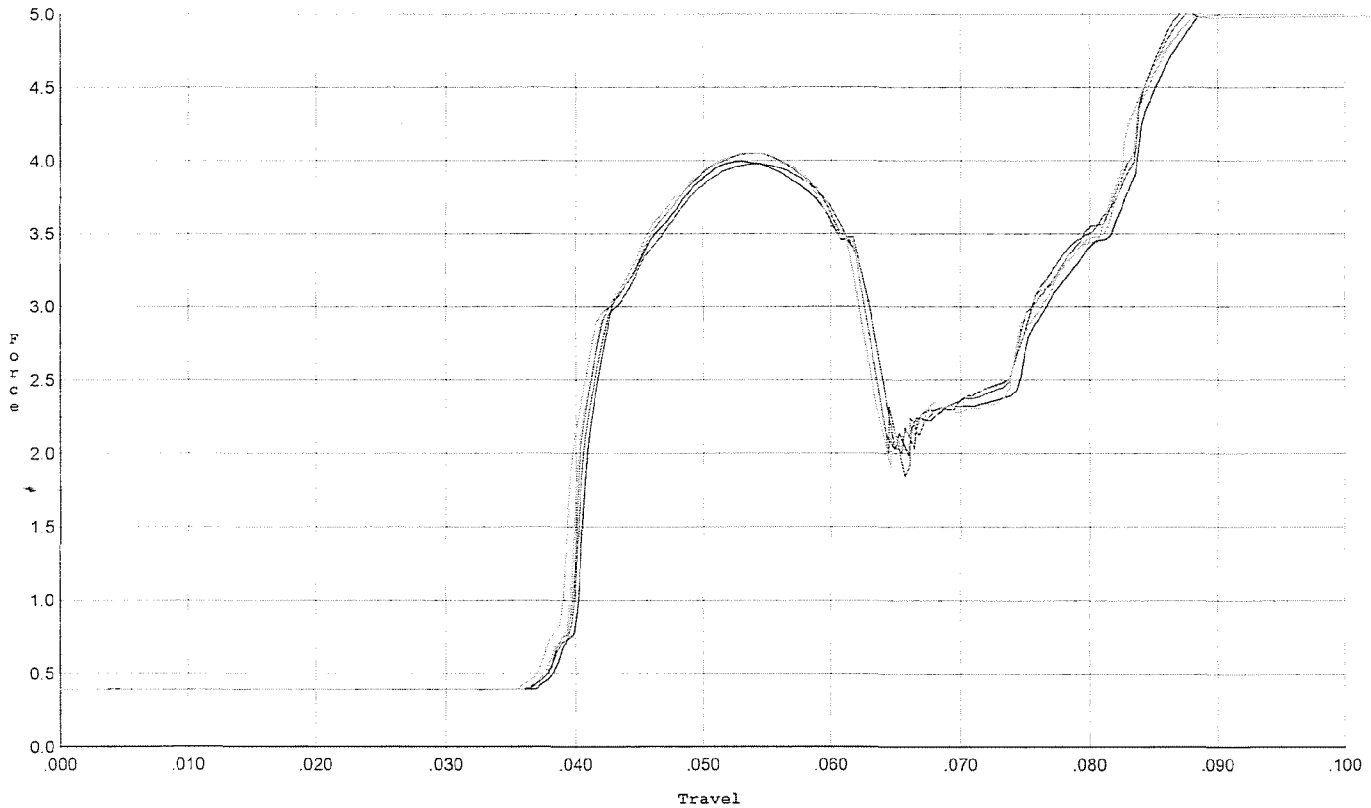
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.055	0.032	0.033	0.098		Set Trigger
2	4.174	0.055	0.031	0.034	0.097		Set Trigger
3	4.153	0.054	0.031	0.034	0.095		Set Trigger
4	4.097	0.055	0.031	0.033	0.095		Set Trigger
5	4.133	0.054	0.031	0.034	0.093		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



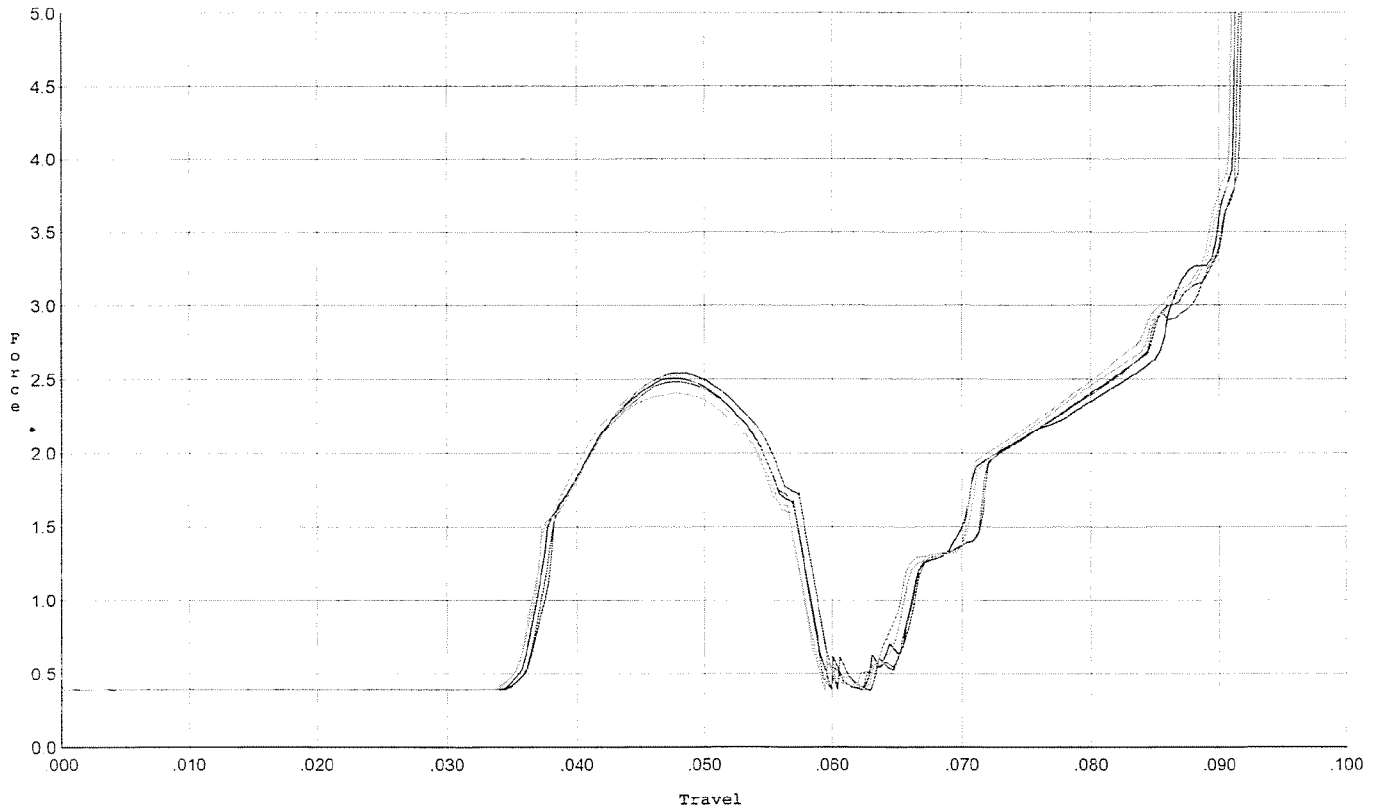
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.063	0.038	0.036	0.097		Set Trigger
2	3.996	0.062	0.039	0.037	0.094		Set Trigger
3	4.050	0.062	0.038	0.037	0.096		Set Trigger
4	4.053	0.062	0.038	0.037	0.097		Set Trigger
5	4.053	0.061	0.037	0.037	0.096		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



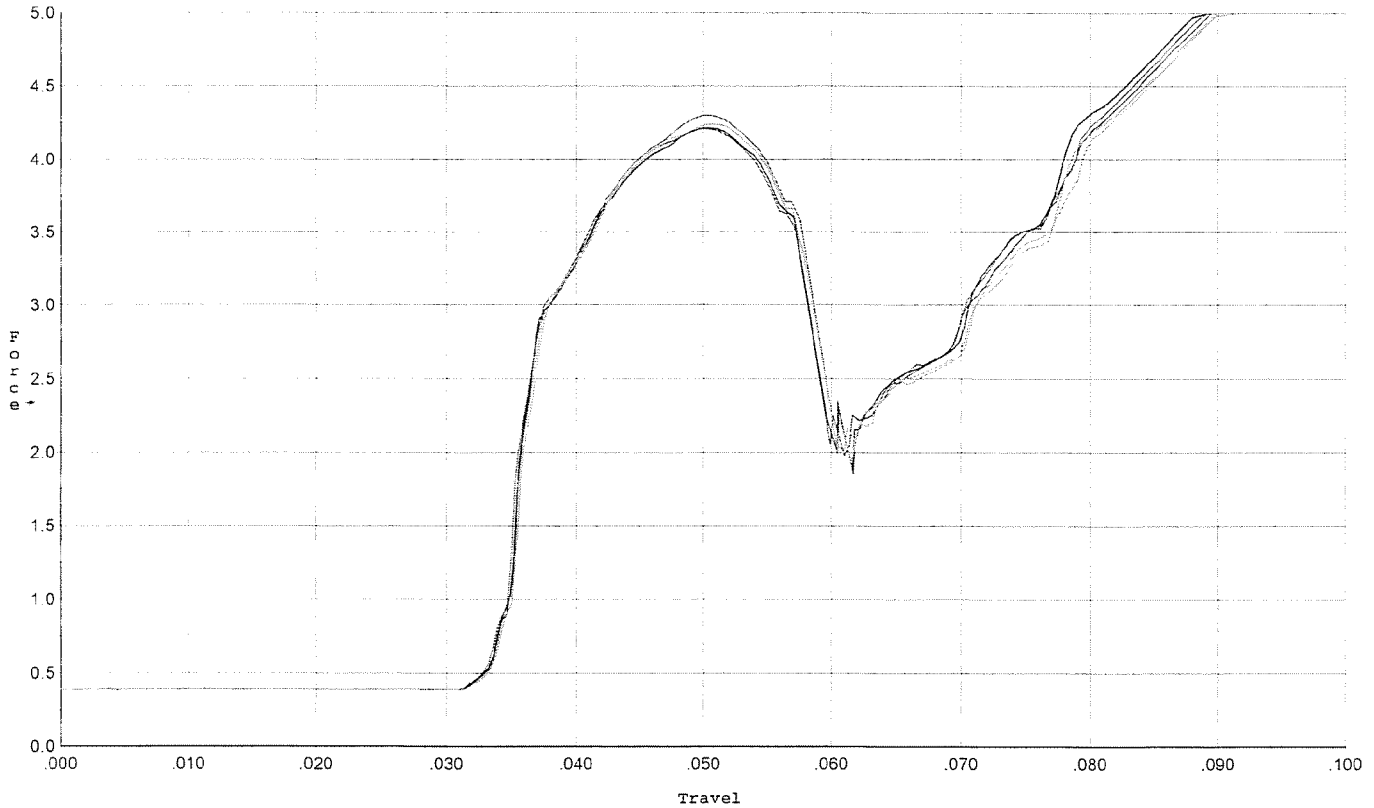
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.057	0.036	0.039	0.059		Set Trigger
2	2.506	0.057	0.036	0.039	0.058		Set Trigger
3	2.482	0.057	0.036	0.039	0.057		Set Trigger
4	2.523	0.057	0.036	0.039	0.057		Set Trigger
5	2.407	0.057	0.036	0.039	0.056		Set Trigger

AUG 249

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.057	0.034	0.035	0.097		Set Trigger
2	4.215	0.057	0.034	0.035	0.096		Set Trigger
3	4.301	0.058	0.033	0.035	0.100		Set Trigger
4	4.243	0.058	0.034	0.035	0.099		Set Trigger
5	4.237	0.058	0.034	0.035	0.099		Set Trigger

Aug 4.24