

G6794654

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



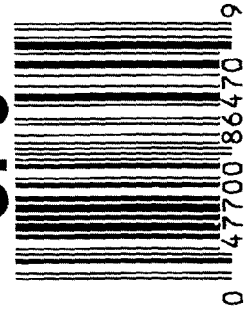
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794654

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794654

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	APD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	APD
460	CHECK HEADSPACE		9-29-08	APD
470	DIS-ASSEMBLE ACTION		9-29-08	APD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-30-08	RBN
475	DRILL AND TAP SIGHT HOLES	2508 OPERATOR	10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	MR
490	MAGNAFLUX BOLT		9/29/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/3	
545	(BOLT)		1	
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	JP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	PR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

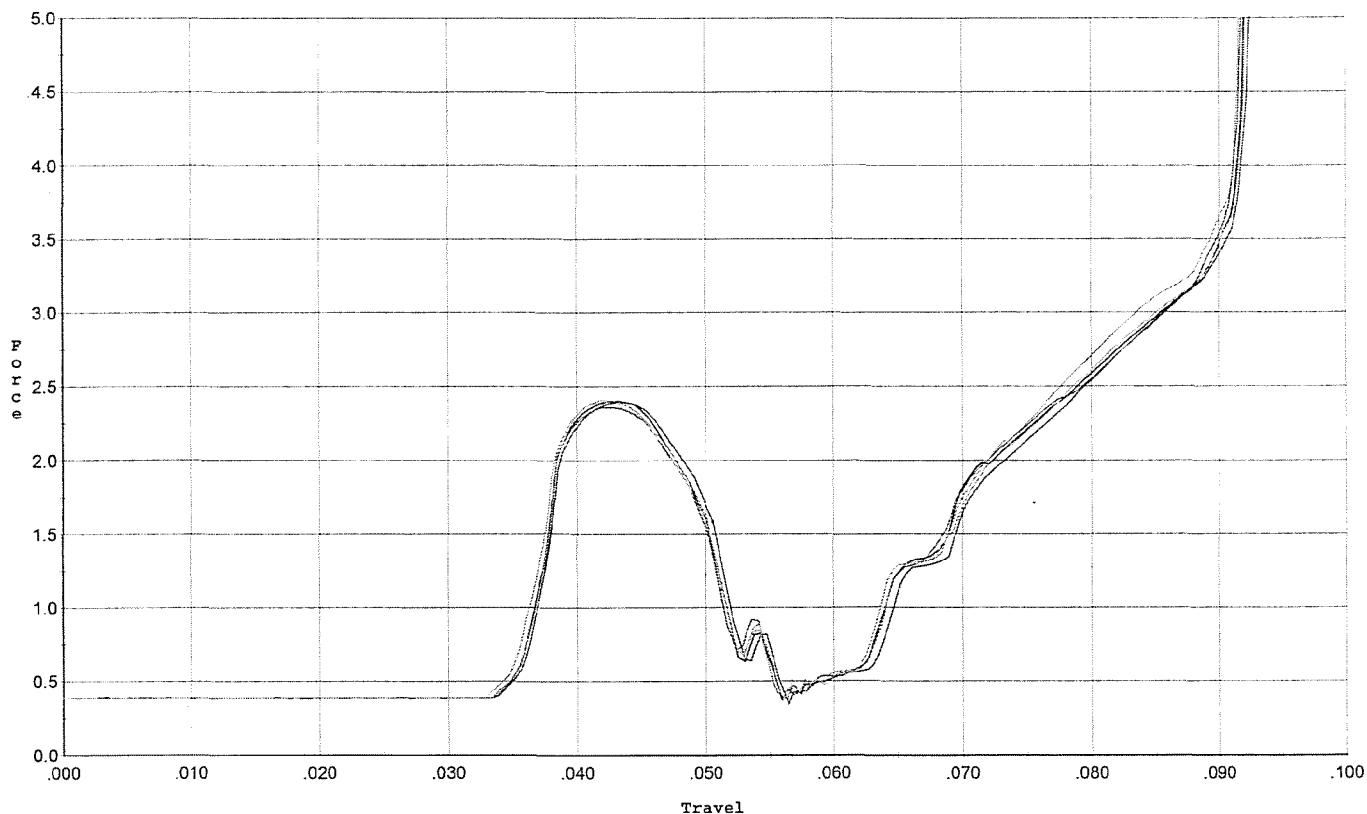
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	40 40 40	12-15-08	LPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	40 40 40	12-15-08	LPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.025 .025 .025	12-15-08	LPD
	J) ASSEMBLE STOCK		10-13-08	LPD
	K) ASSEMBLE SWIVEL STUDS		12-15-08	LPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	12-11-08	LPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	LPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55 2.48 2.42 2.35 2.45	12-12-08	TC
	C) FUNCTION		12-15-08	LPD
690	PACK		12-15-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



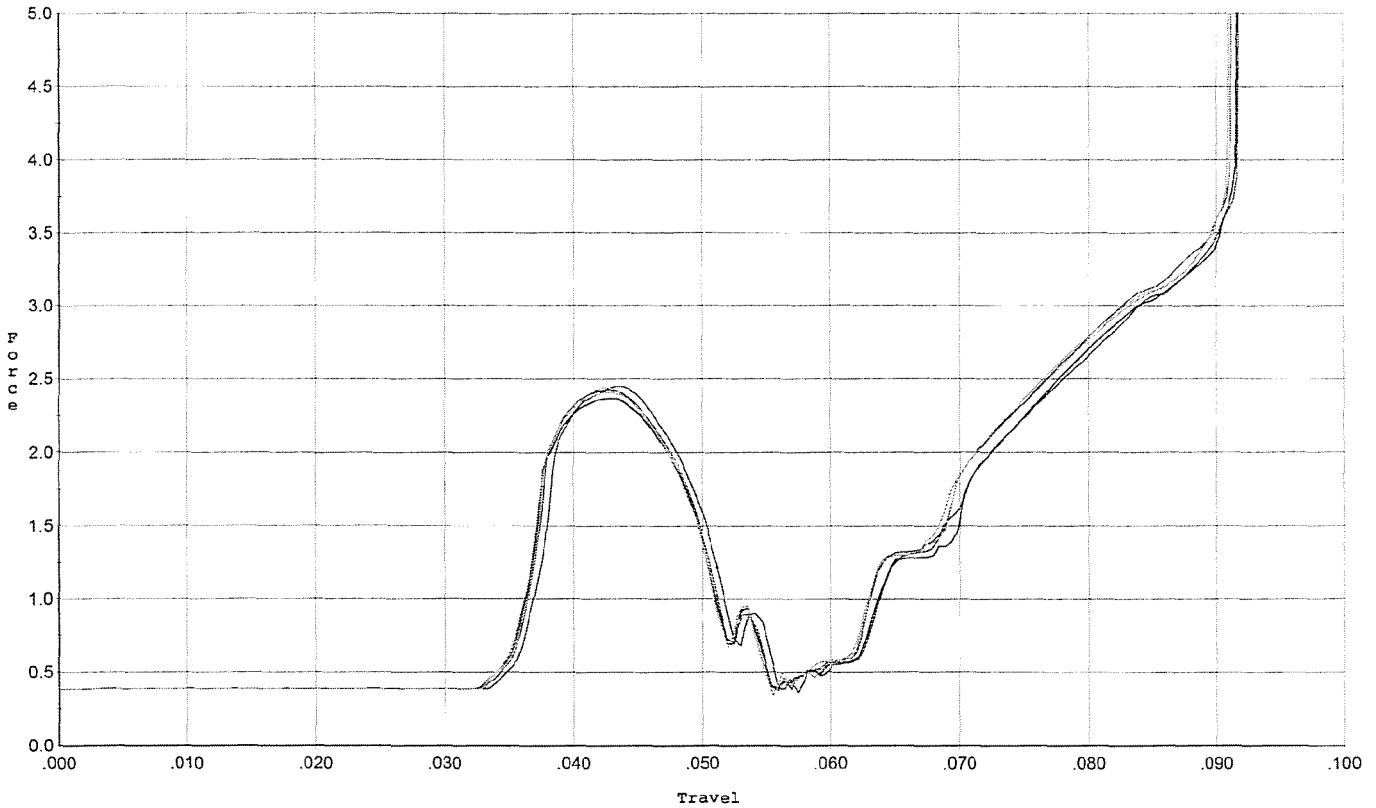
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.051	0.036	0.045	0.044		Set Trigger
2	2.401	0.051	0.036	0.045	0.044		Set Trigger
3	2.359	0.050	0.036	0.046	0.043		Set Trigger
4	2.407	0.051	0.036	0.045	0.044		Set Trigger
5	2.394	0.050	0.035	0.045	0.044		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



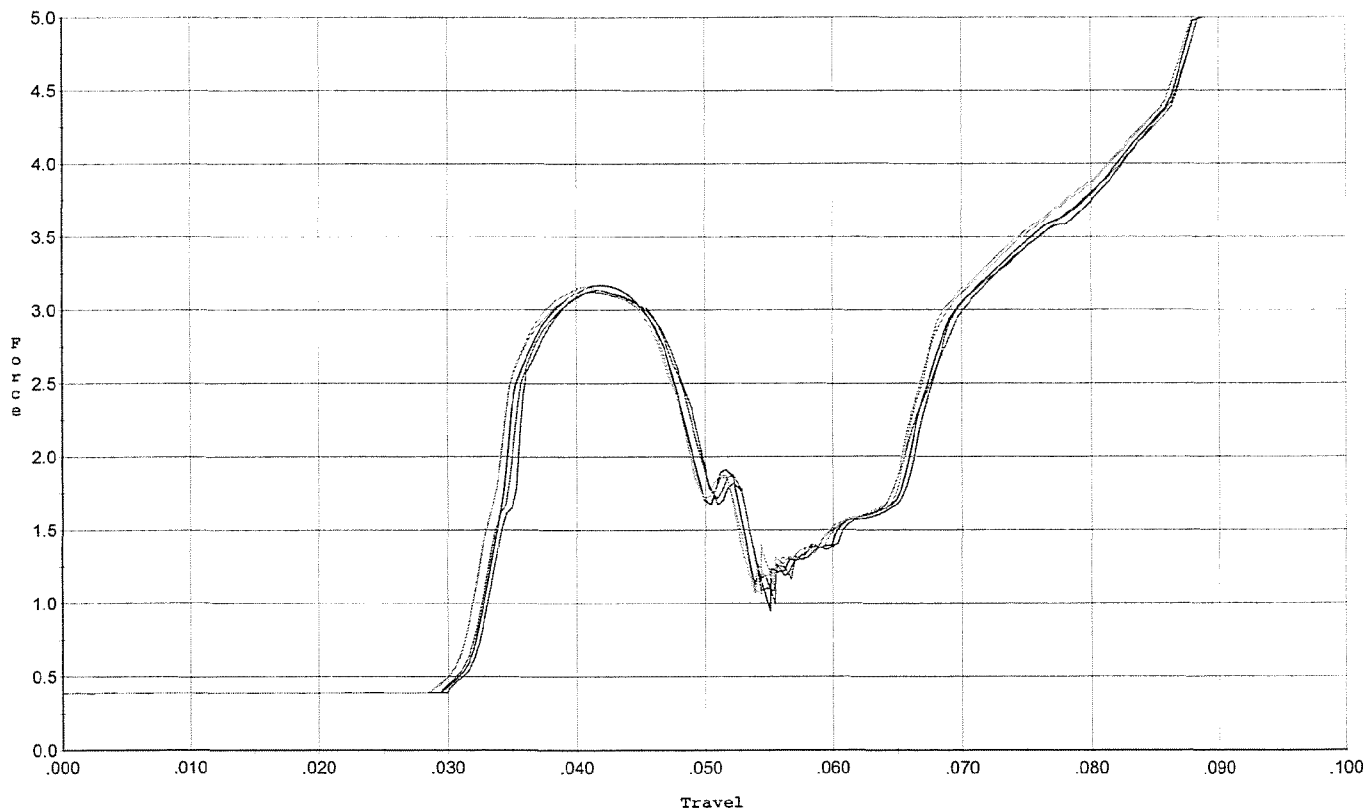
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.051	0.036	0.045	0.044		Set Trigger
2	2.370	0.050	0.035	0.046	0.043		Set Trigger
3	2.421	0.051	0.035	0.045	0.044		Set Trigger
4	2.436	0.050	0.035	0.045	0.043		Set Trigger
5	2.409	0.050	0.035	0.046	0.043		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



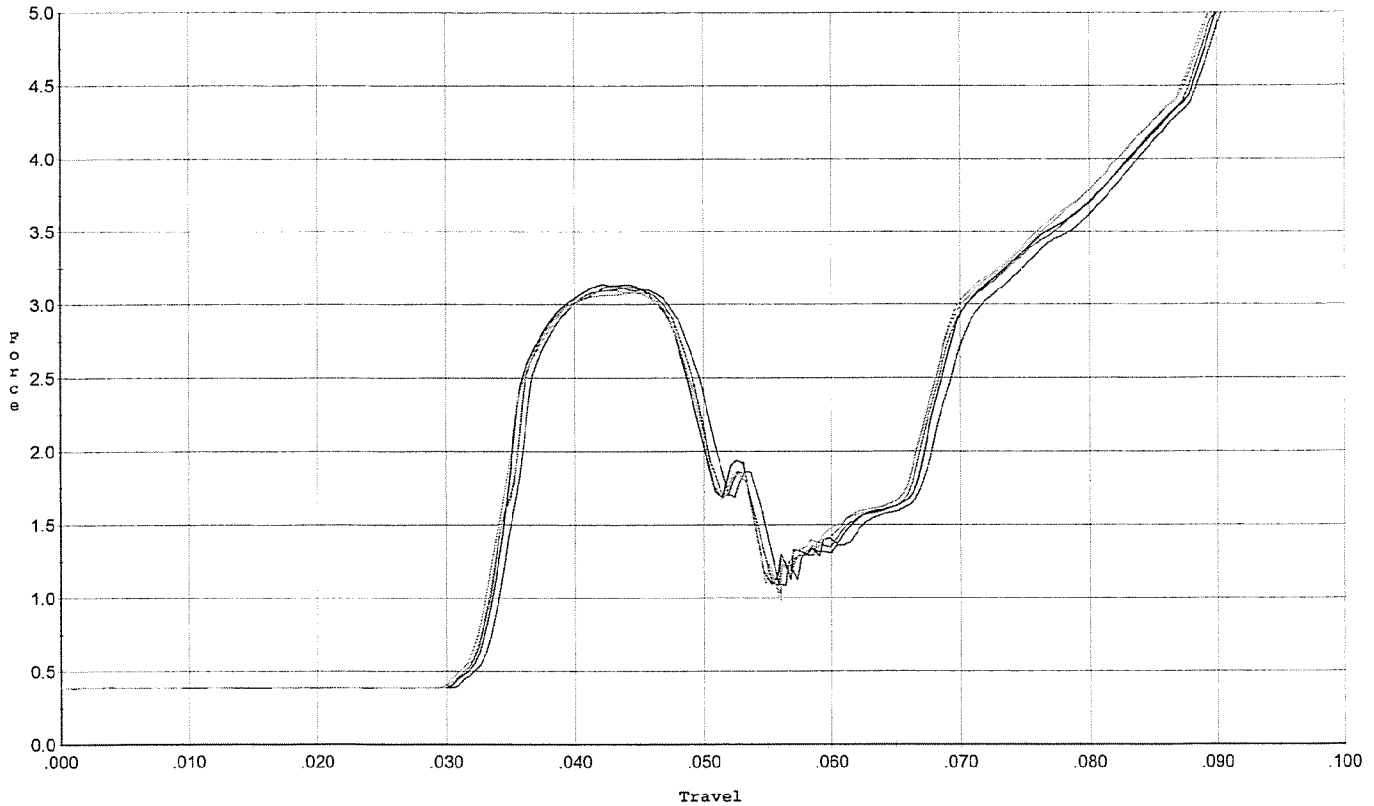
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.053	0.032	0.039	0.063		Set Trigger
2	3.169	0.052	0.032	0.039	0.063		Set Trigger
3	3.126	0.053	0.032	0.038	0.064		Set Trigger
4	3.153	0.048	0.031	0.042	0.057		Set Trigger
5	3.161	0.048	0.031	0.042	0.057		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



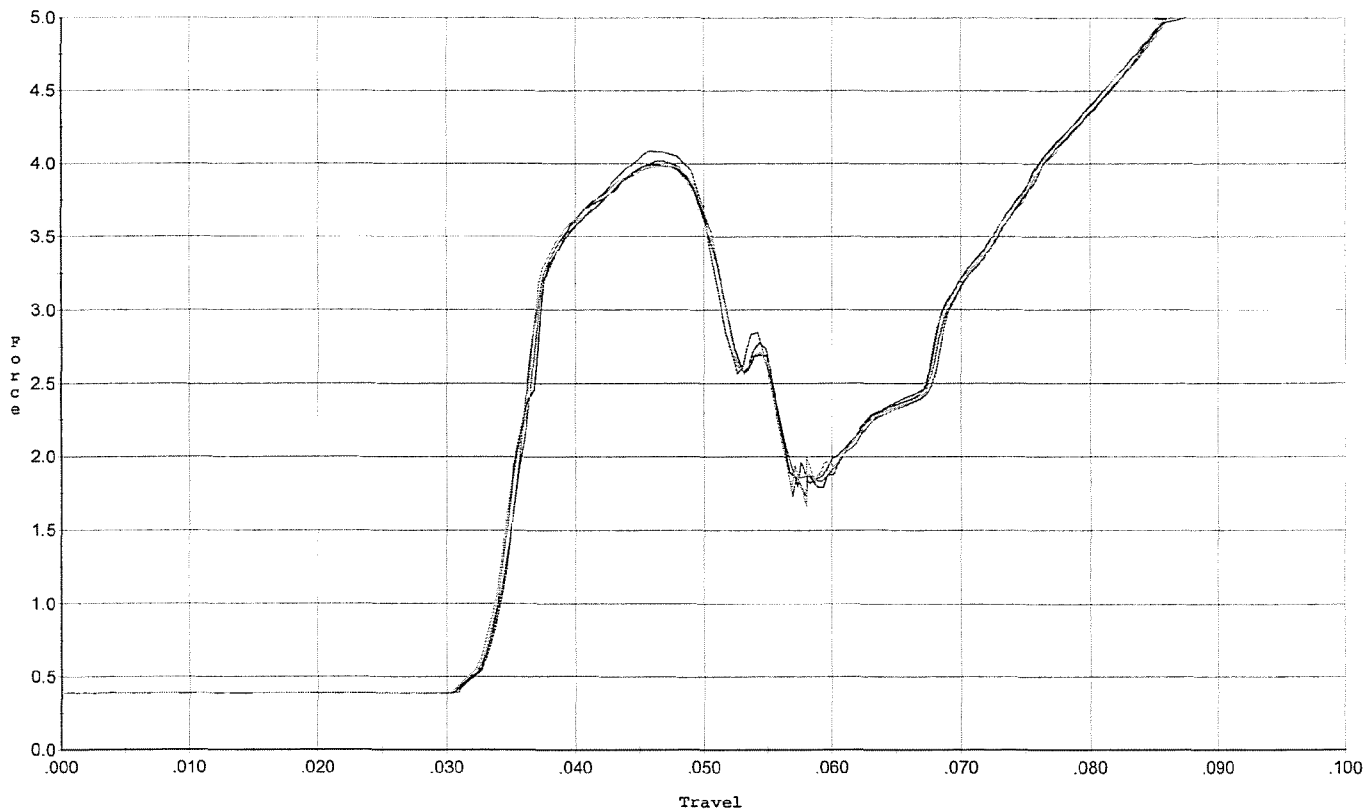
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.055	0.033	0.039	0.066		Set Trigger
2	3.137	0.053	0.033	0.039	0.064		Set Trigger
3	3.117	0.049	0.032	0.042	0.058		Set Trigger
4	3.077	0.053	0.032	0.039	0.064		Set Trigger
5	3.096	0.053	0.032	0.039	0.065		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



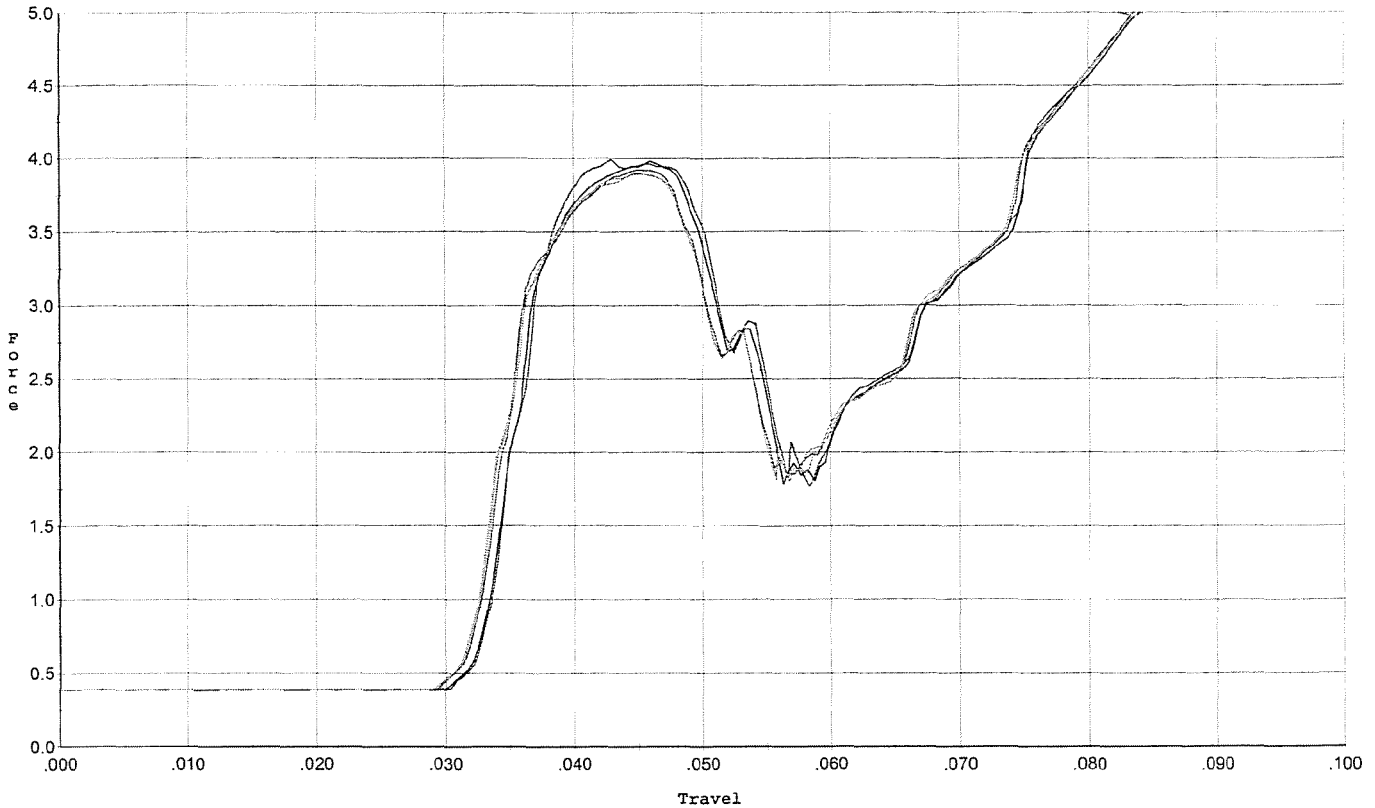
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.051	0.033	0.040	0.073		Set Trigger
2	3.994	0.055	0.033	0.037	0.083		Set Trigger
3	4.087	0.050	0.033	0.040	0.072		Set Trigger
4	3.993	0.055	0.033	0.037	0.083		Set Trigger
5	3.985	0.055	0.033	0.037	0.084		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



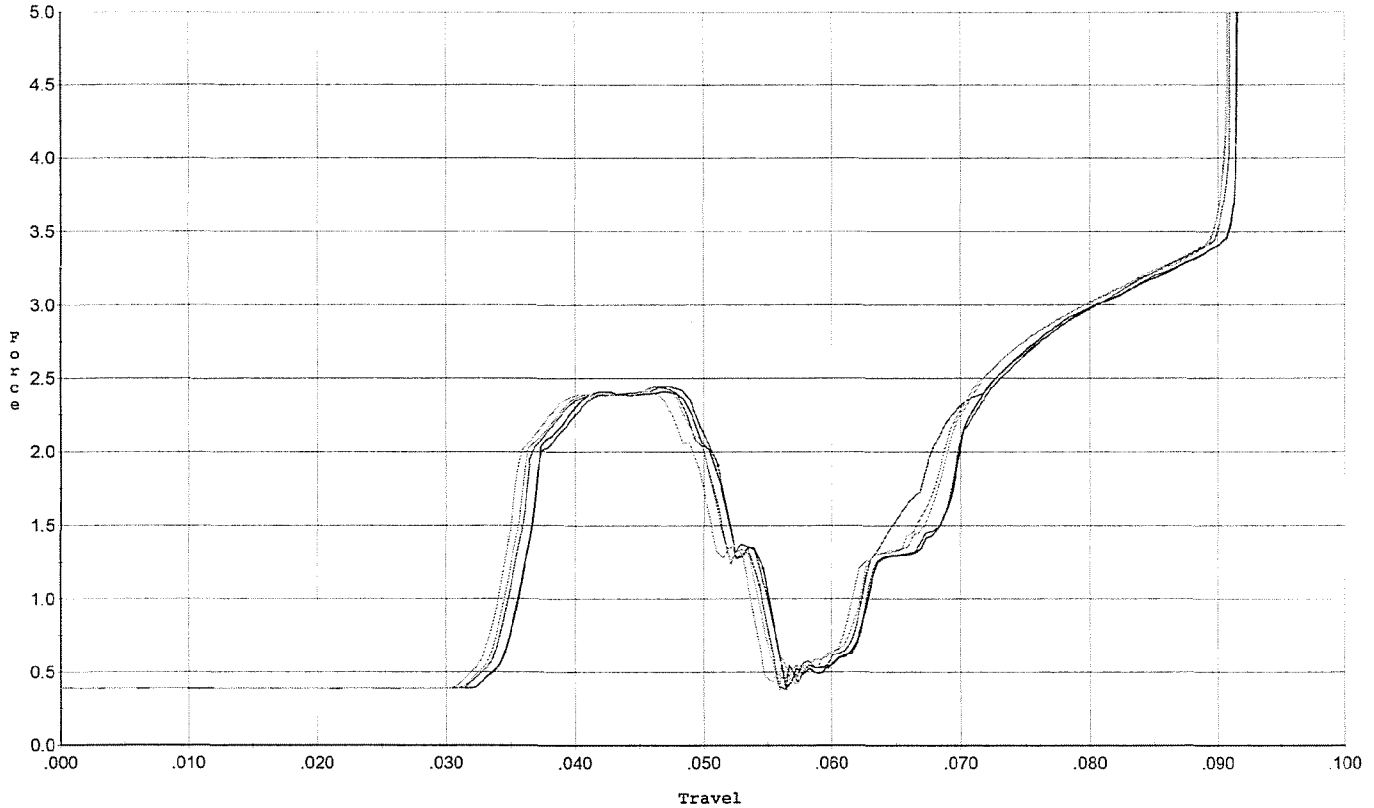
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.054	0.033	0.037	0.083		Set Trigger
2	3.979	0.055	0.032	0.037	0.083		Set Trigger
3	3.920	0.053	0.032	0.037	0.080		Set Trigger
4	3.891	0.053	0.032	0.037	0.080		Set Trigger
5	3.896	0.053	0.032	0.037	0.080		Set Trigger

Aug 3.93

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



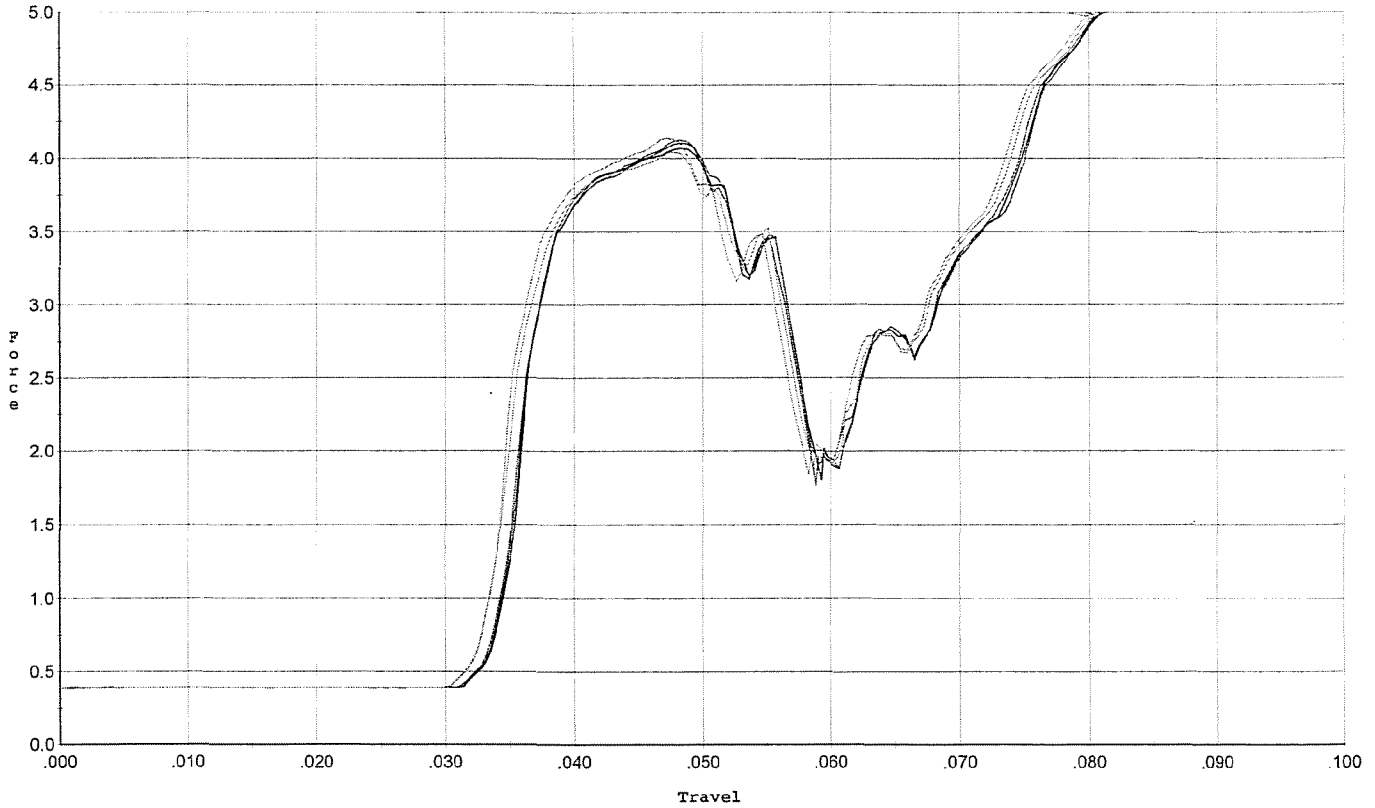
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.051	0.035	0.043	0.049		Set Trigger
2	2.412	0.055	0.035	0.041	0.053		Set Trigger
3	2.443	0.054	0.034	0.041	0.054		Set Trigger
4	2.439	0.054	0.034	0.041	0.053		Set Trigger
5	2.408	0.053	0.033	0.042	0.053		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracx



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.056	0.033	0.036	0.091		Set Trigger
2	4.069	0.056	0.034	0.036	0.090		Set Trigger
3	4.125	0.056	0.033	0.036	0.091		Set Trigger
4	4.045	0.055	0.033	0.036	0.091		Set Trigger
5	4.137	0.055	0.032	0.036	0.090		Set Trigger

Aug 4.09