

56794657

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

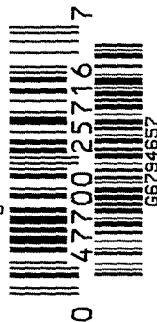
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



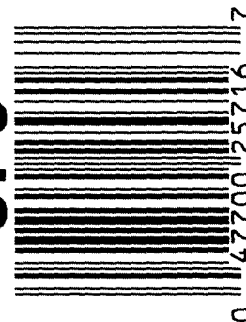
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

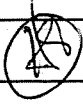
G6794657

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794657

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SP
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SP
460	CHECK HEADSPACE		10-27-08	SP
470	DIS-ASSEMBLE ACTION		10-27-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-28-08	RJR
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/26/08	
490	MAGNAFLUX BOLT		10/27/08	MR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		11-3	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

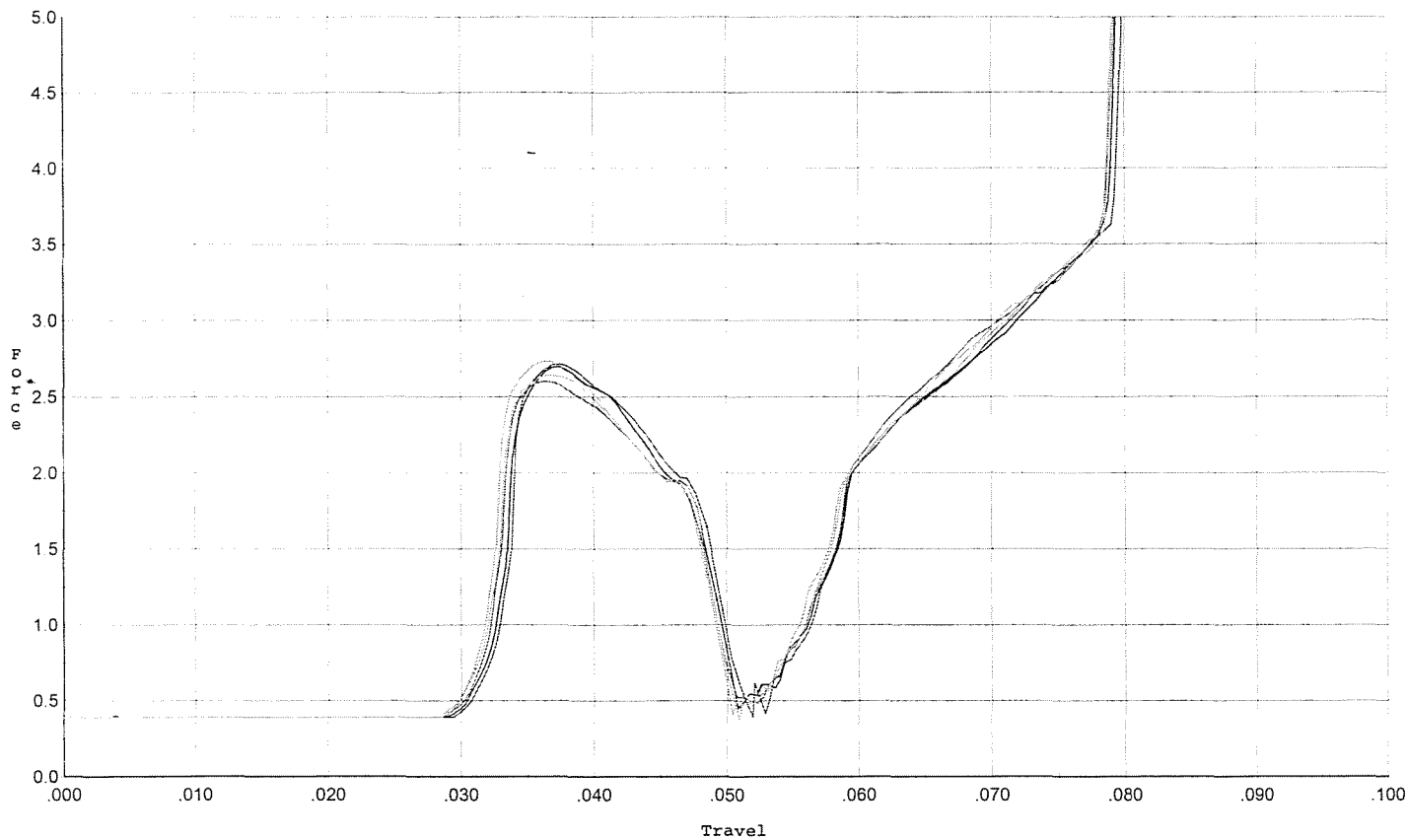
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>50</u>	11-13-08	R. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	11-13-08	R. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	11-13-08	R. J.		
	J) ASSEMBLE STOCK					11-7-08	R. J.		
	K) ASSEMBLE SWIVEL STUDS					11-13-08	R. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-10-08	R. J.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-10-08	TL		
670	FINAL INSPECTION A) HEADSPACE					11-13-08	R. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.41</u>	<u>2.46</u>	<u>2.55</u>	<u>2.54</u>	11-10-08	TL
	C) FUNCTION					11-13-08	R. J.		
690	PACK					12-1-08	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



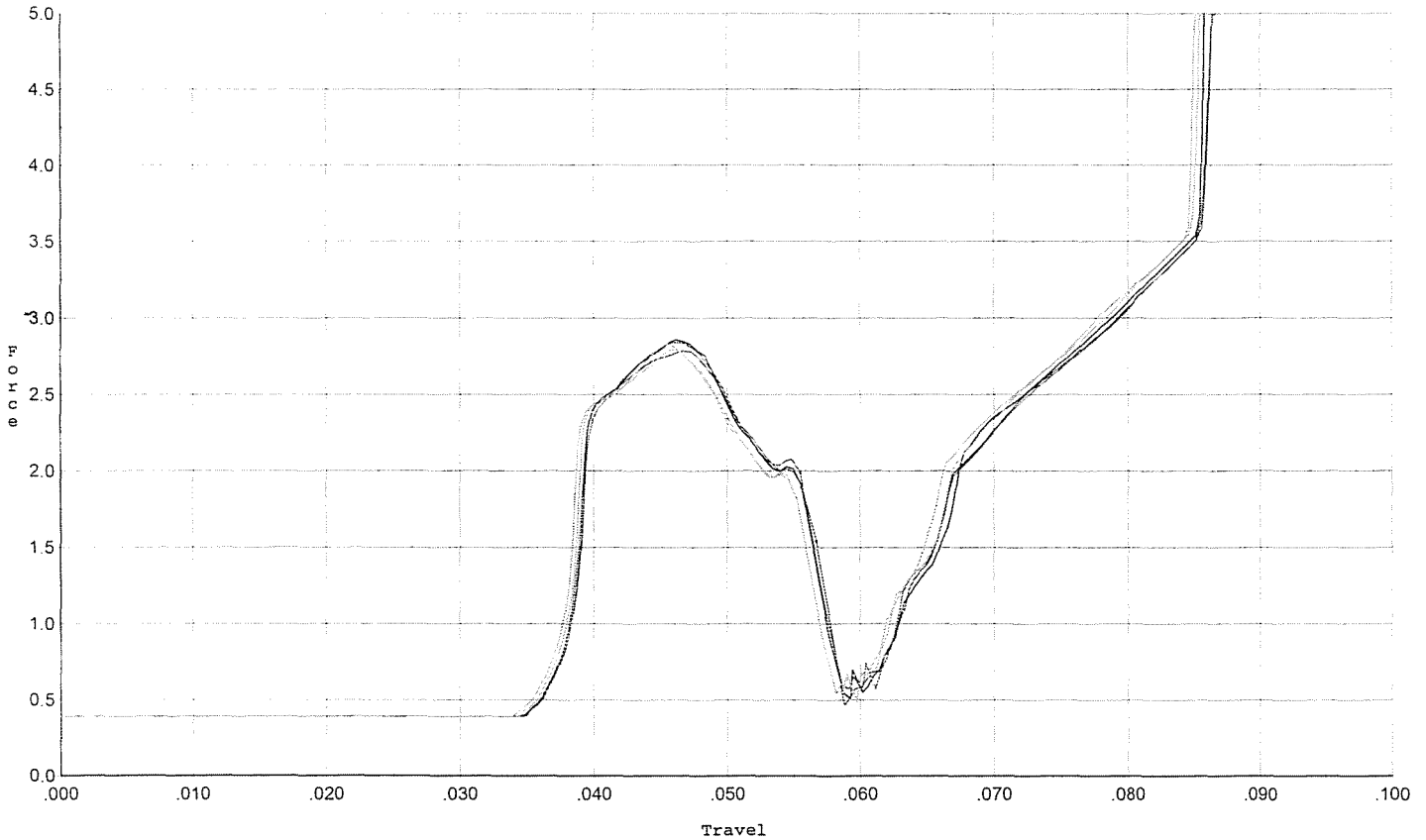
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.048	0.031	0.035	0.049		Set Trigger
2	2.698	0.049	0.031	0.034	0.050		Set Trigger
3	2.599	0.048	0.031	0.035	0.048		Set Trigger
4	2.639	0.048	0.030	0.035	0.049		Set Trigger
5	2.734	0.048	0.030	0.034	0.050		Set Trigger

A 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



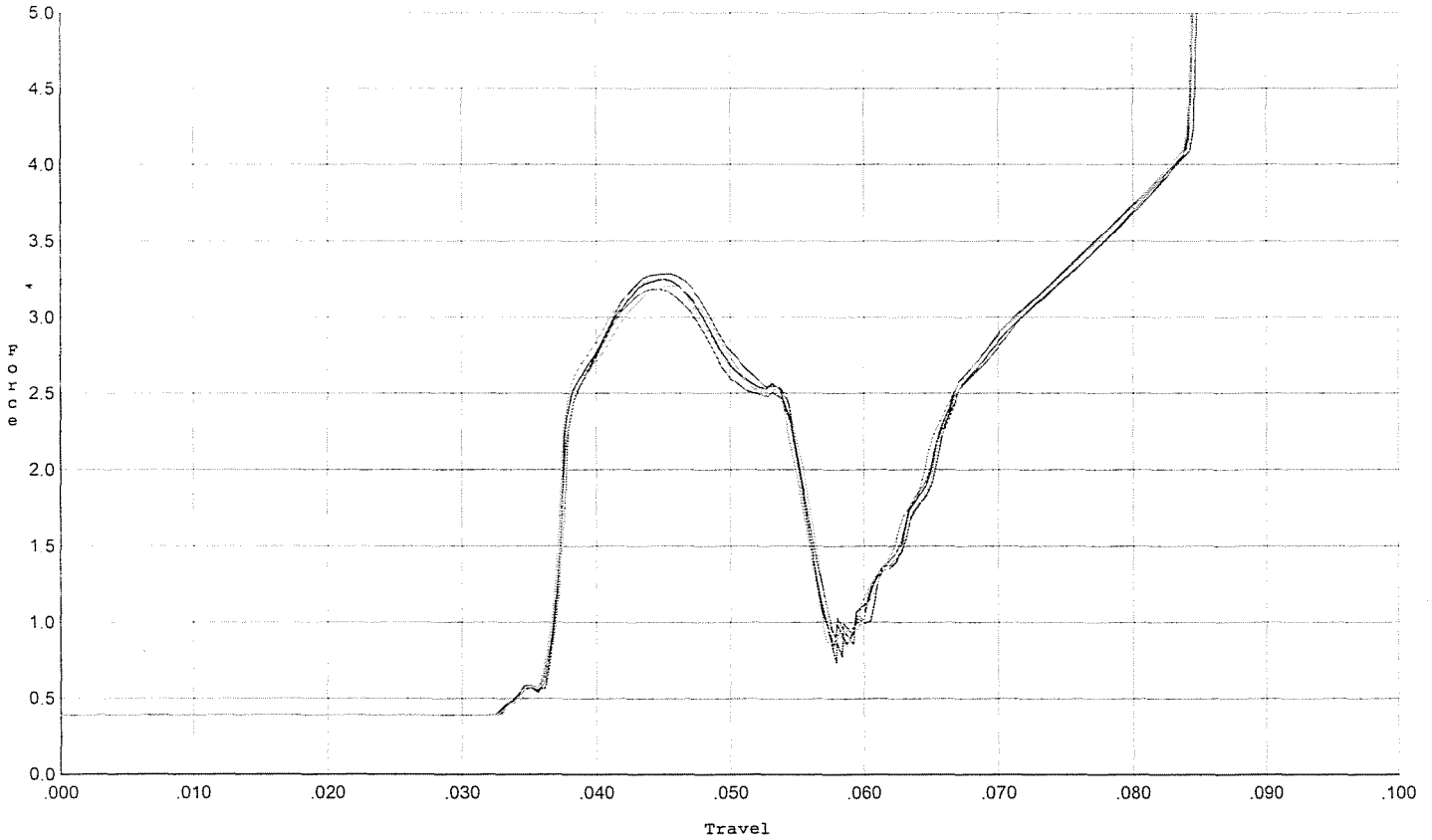
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.057	0.037	0.036	0.059		Set Trigger
2	2.858	0.056	0.037	0.036	0.058		Set Trigger
3	2.842	0.055	0.037	0.037	0.058		Set Trigger
4	2.793	0.055	0.036	0.036	0.056		Set Trigger
5	2.831	0.055	0.036	0.036	0.057		Set Trigger

A-2.82

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



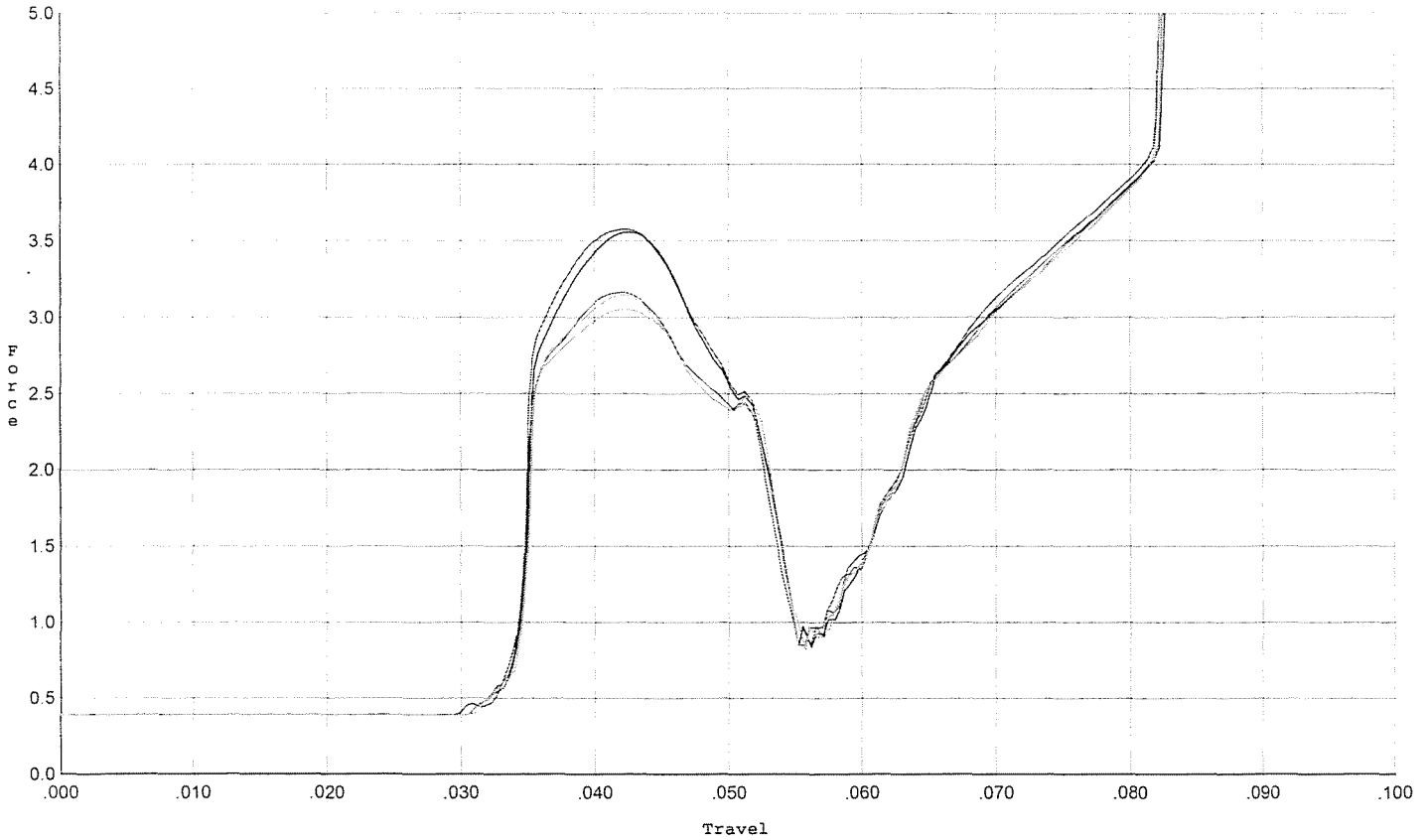
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.286	0.054	0.036	0.036	0.065		Set Trigger
2	3.251	0.054	0.036	0.035	0.065		Set Trigger
3	3.185	0.055	0.036	0.036	0.064		Set Trigger
4	3.204	0.055	0.036	0.035	0.066		Set Trigger
5	3.255	0.055	0.036	0.035	0.066		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



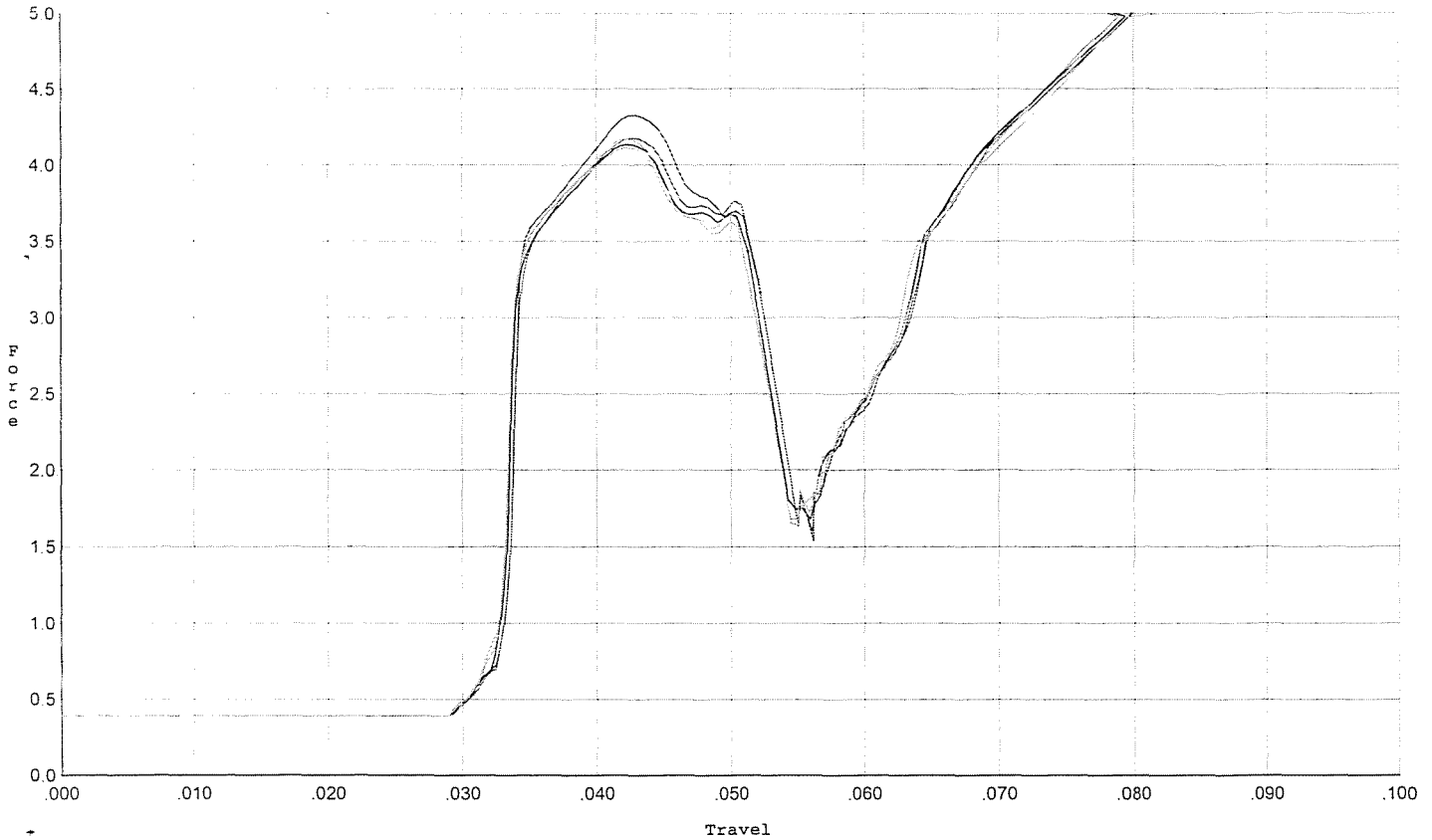
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.576	0.053	0.033	0.034	0.070		Set Trigger
2	3.557	0.053	0.034	0.035	0.069		Set Trigger
3	3.164	0.052	0.034	0.035	0.063		Set Trigger
4	3.145	0.053	0.033	0.035	0.064		Set Trigger
5	3.052	0.052	0.034	0.034	0.063		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



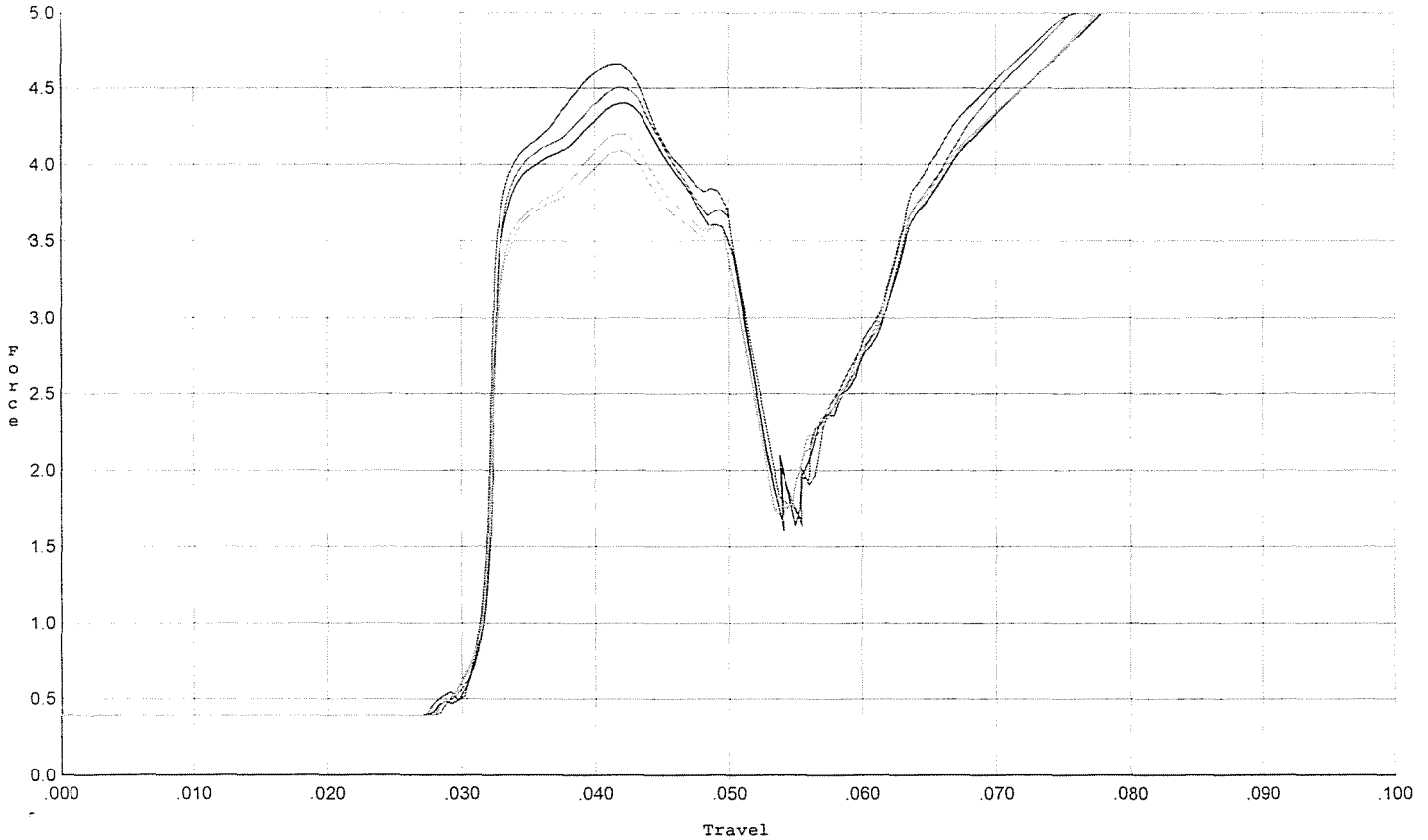
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.052	0.031	0.032	0.087		Set Trigger
2	4.131	0.051	0.031	0.033	0.083		Set Trigger
3	4.174	0.052	0.032	0.032	0.085		Set Trigger
4	4.112	0.052	0.031	0.032	0.084		Set Trigger
5	4.168	0.052	0.031	0.032	0.085		Set Trigger

A: 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



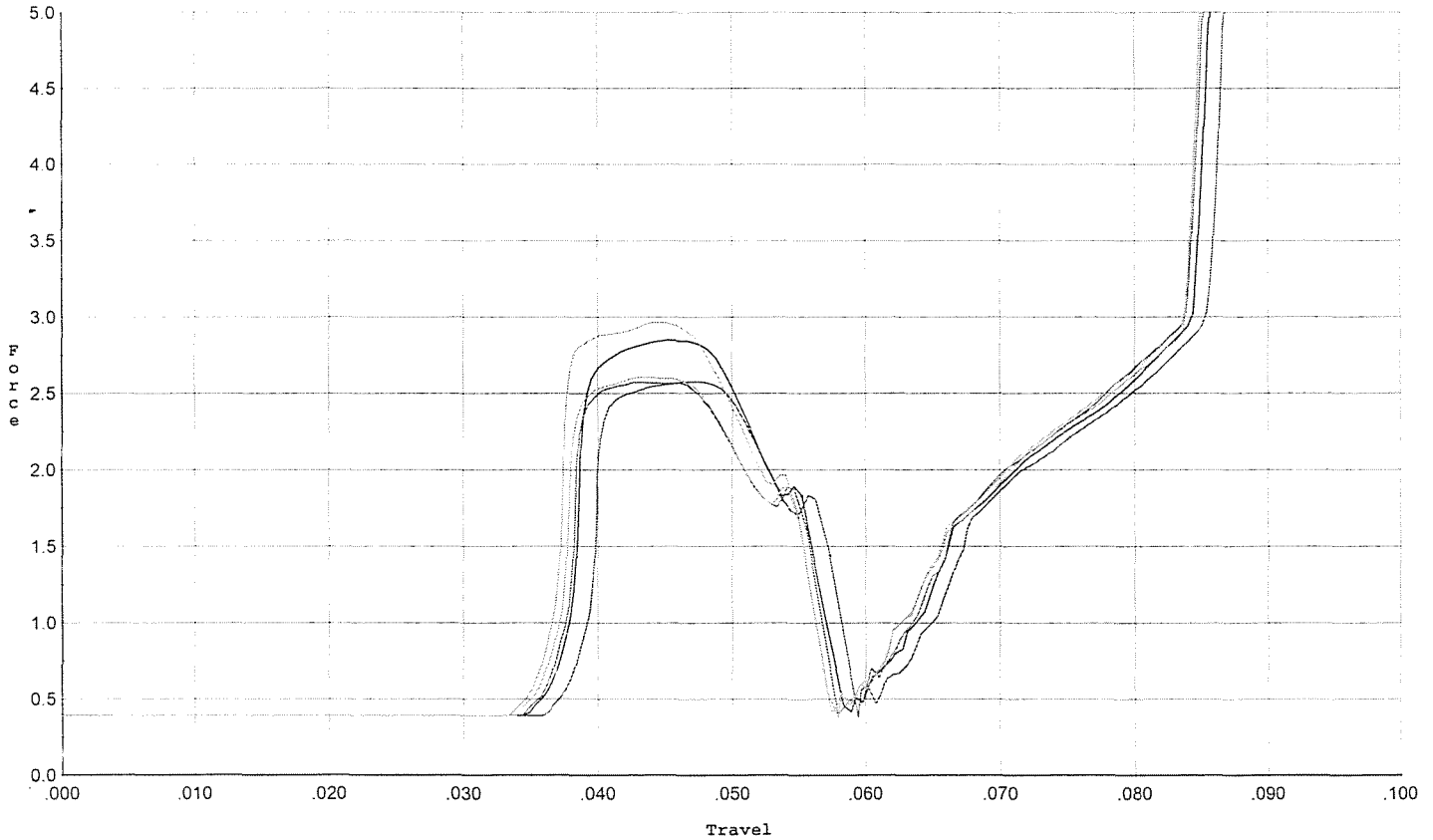
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.663	0.050	0.028	0.032	0.090		Set Trigger
2	4.402	0.050	0.030	0.032	0.087		Set Trigger
3	4.505	0.050	0.029	0.032	0.087		Set Trigger
4	4.088	0.051	0.030	0.032	0.084		Set Trigger
5	4.200	0.051	0.028	0.032	0.085		Set Trigger

A-24-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lbs for final test



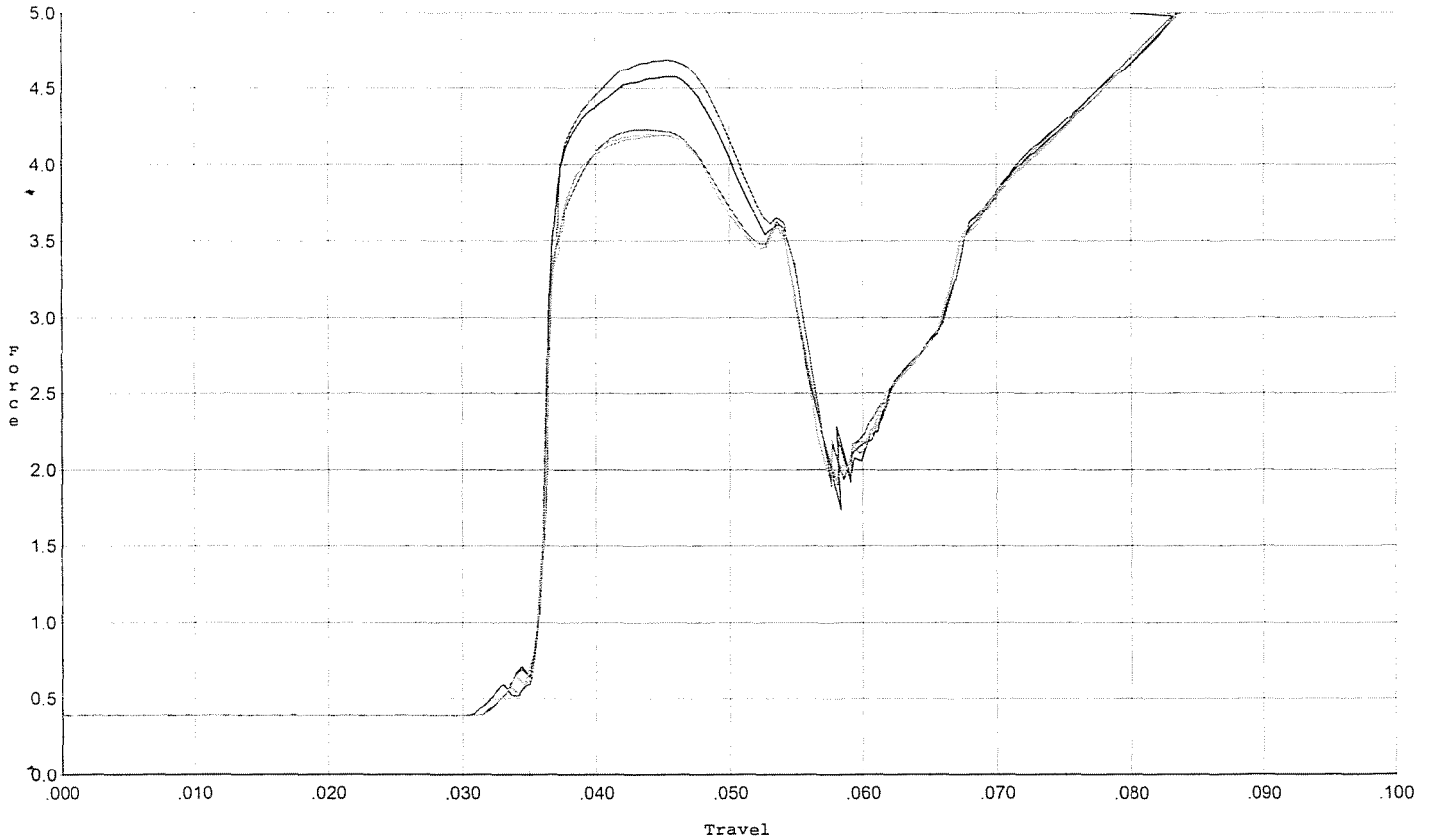
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.057	0.038	0.036	0.056		Set Trigger
2	2.850	0.055	0.037	0.037	0.059		Set Trigger
3	2.574	0.056	0.036	0.036	0.056		Set Trigger
4	2.607	0.055	0.036	0.036	0.056		Set Trigger
5	2.966	0.055	0.035	0.036	0.061		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set at 4.0 lbs +/- 10 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.690	0.055	0.035	0.033	0.095		Set Trigger
2	4.574	0.054	0.034	0.033	0.092		Set Trigger
3	4.227	0.054	0.034	0.034	0.087		Set Trigger
4	4.196	0.054	0.034	0.033	0.086		Set Trigger
5	4.194	0.054	0.035	0.033	0.087		Set Trigger

A-4.37