

66794658

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



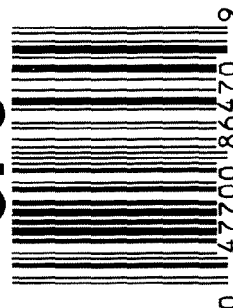
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794658

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794658

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX OCT 04 2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (PB)	10/2/08	(PB)
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10 4	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

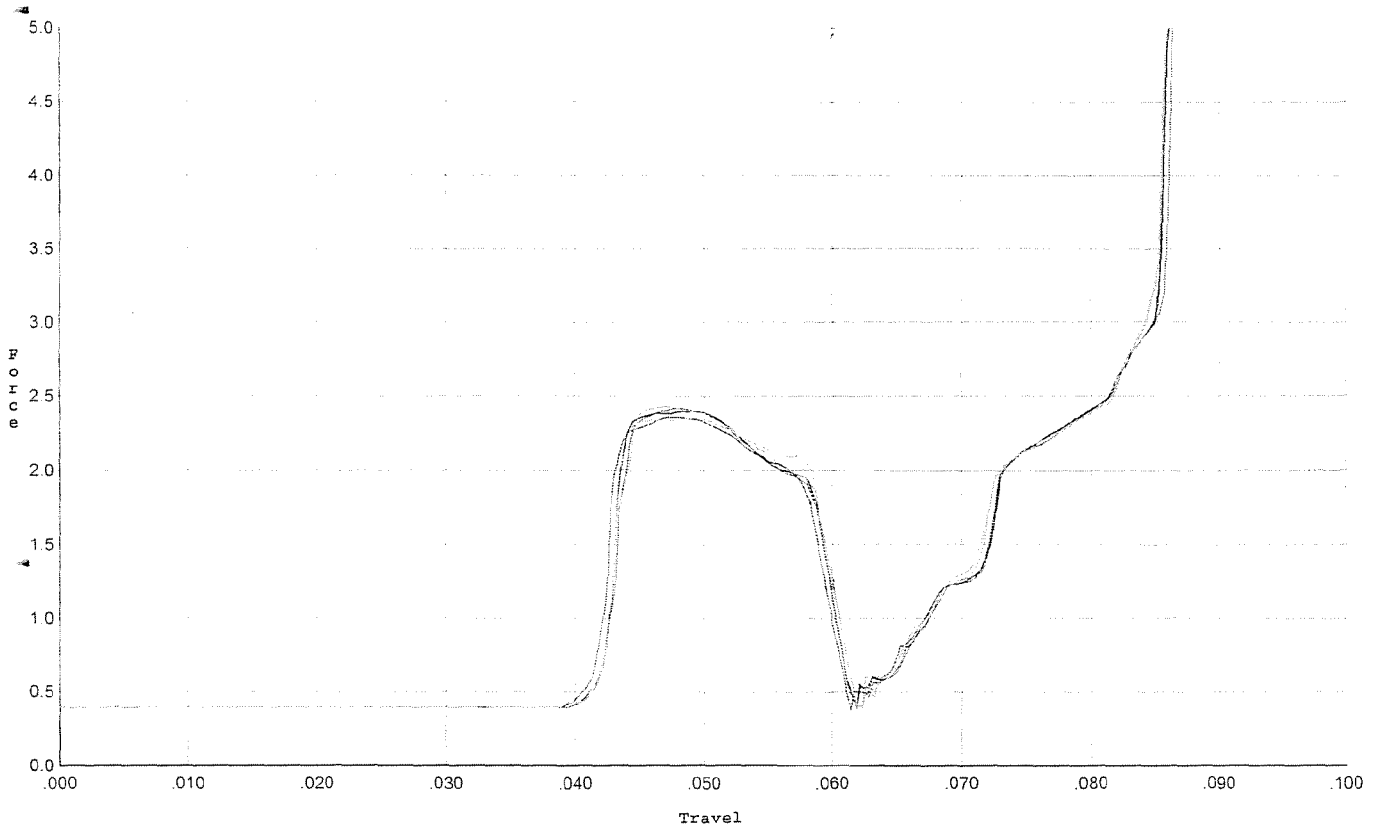
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-22-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-22-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.053</u> <u>.055</u> <u>.052</u>	1-23-09	WV
	J) ASSEMBLE STOCK		1-15-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-23-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.5</u> <u>2.39</u> <u>2.3</u> <u>2.33</u>	1-31	WV
	C) FUNCTION		1-22-09	WV
690	PACK		1-23-09	Ben

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



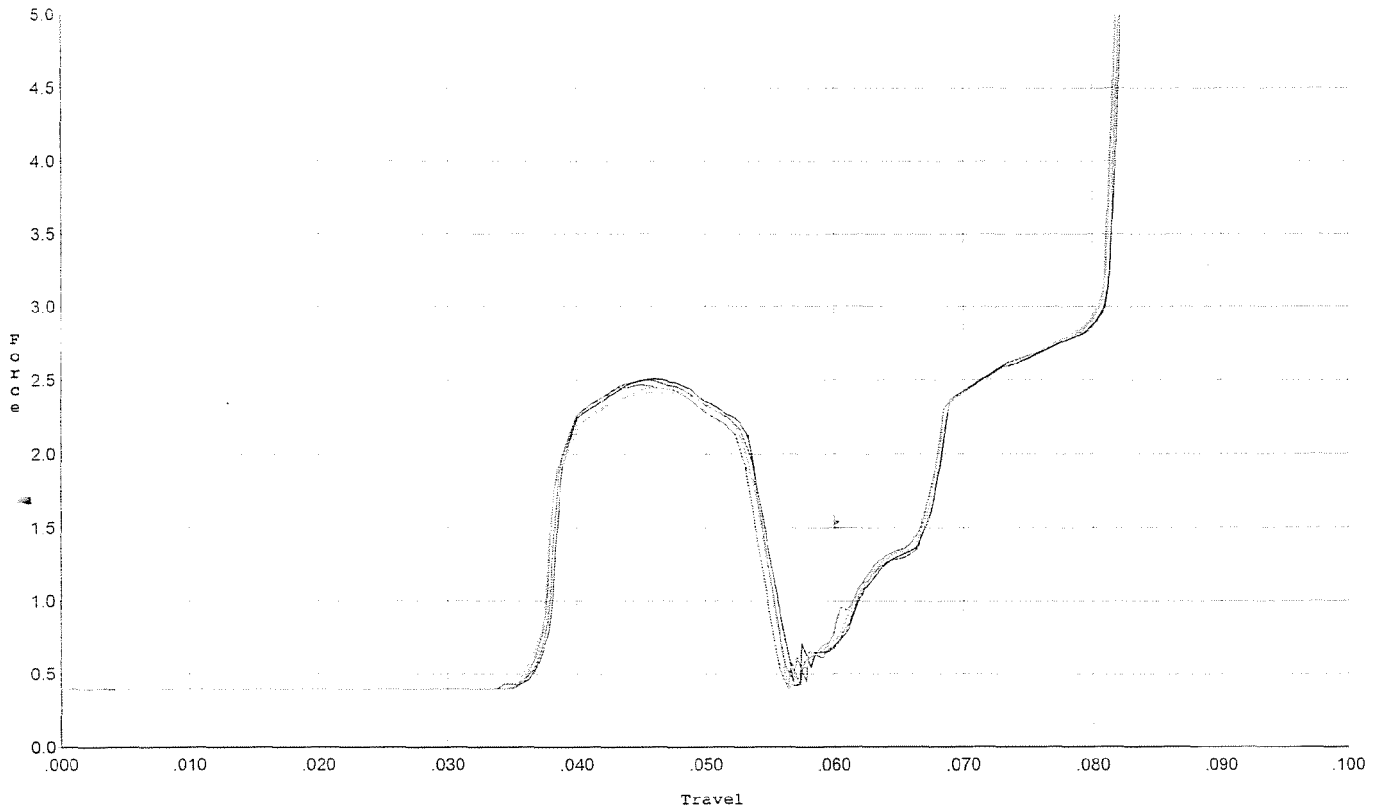
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.359	0.058	0.041	0.034	0.052		Set Trigger
2	2.399	0.059	0.042	0.034	0.053		Set Trigger
3	2.418	0.059	0.042	0.034	0.053		Set Trigger
4	2.348	0.060	0.041	0.033	0.055		Set Trigger
5	2.428	0.060	0.042	0.033	0.054		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



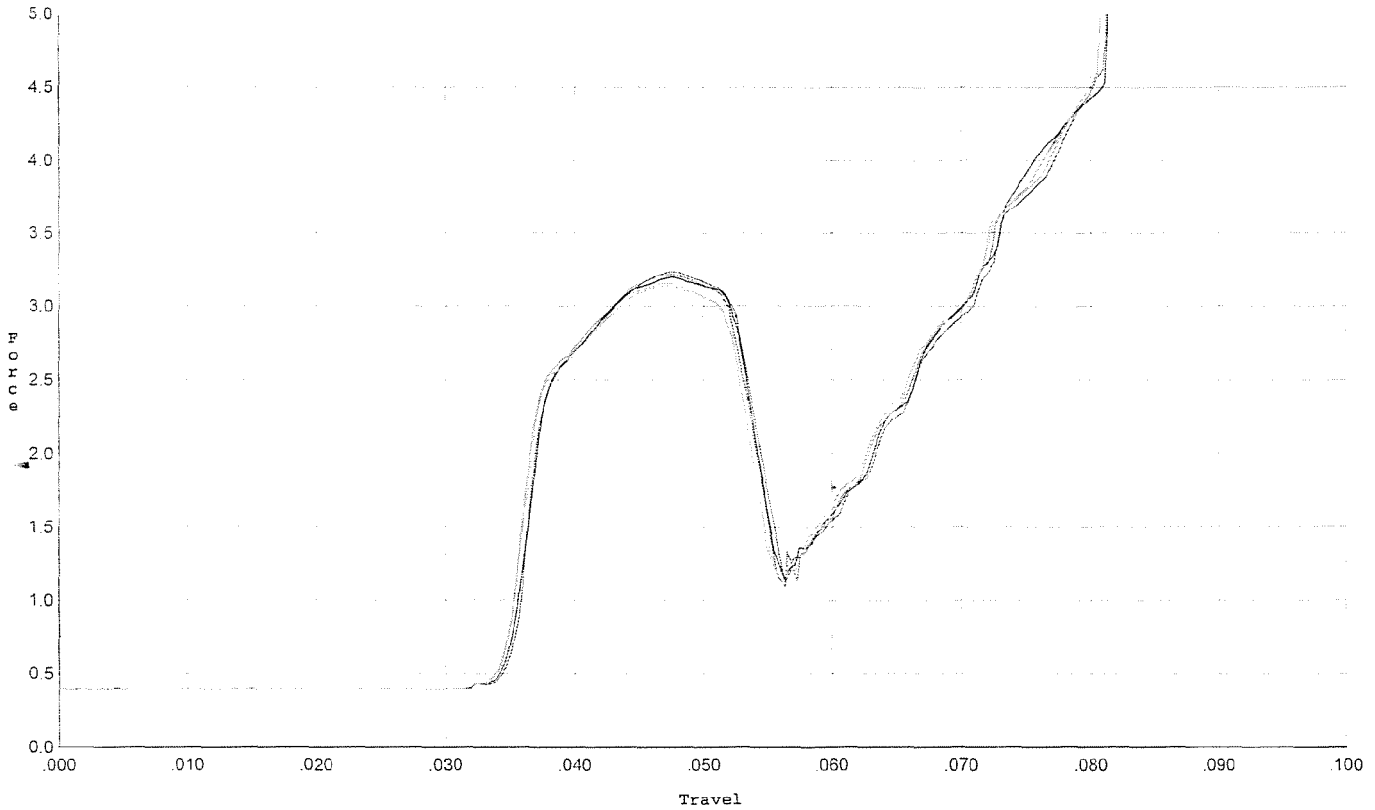
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.053	0.037	0.035	0.052		Set Trigger
2	2.507	0.053	0.037	0.035	0.052		Set Trigger
3	2.469	0.053	0.036	0.035	0.051		Set Trigger
4	2.417	0.054	0.036	0.034	0.051		Set Trigger
5	2.451	0.054	0.036	0.034	0.052		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



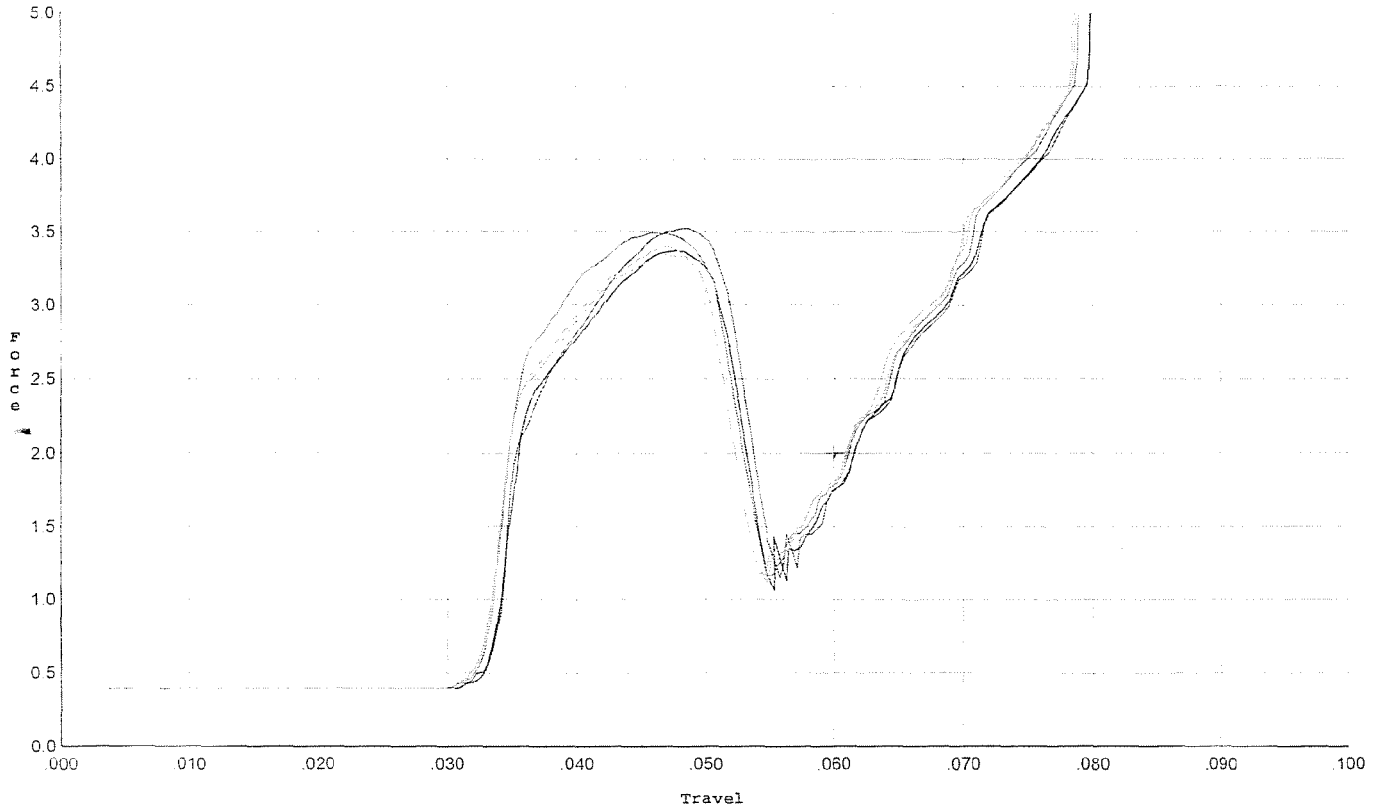
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.053	0.035	0.033	0.064		Set Trigger
2	3.199	0.053	0.035	0.033	0.064		Set Trigger
3	3.216	0.053	0.034	0.033	0.066		Set Trigger
4	3.136	0.052	0.034	0.033	0.063		Set Trigger
5	3.155	0.052	0.034	0.033	0.063		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



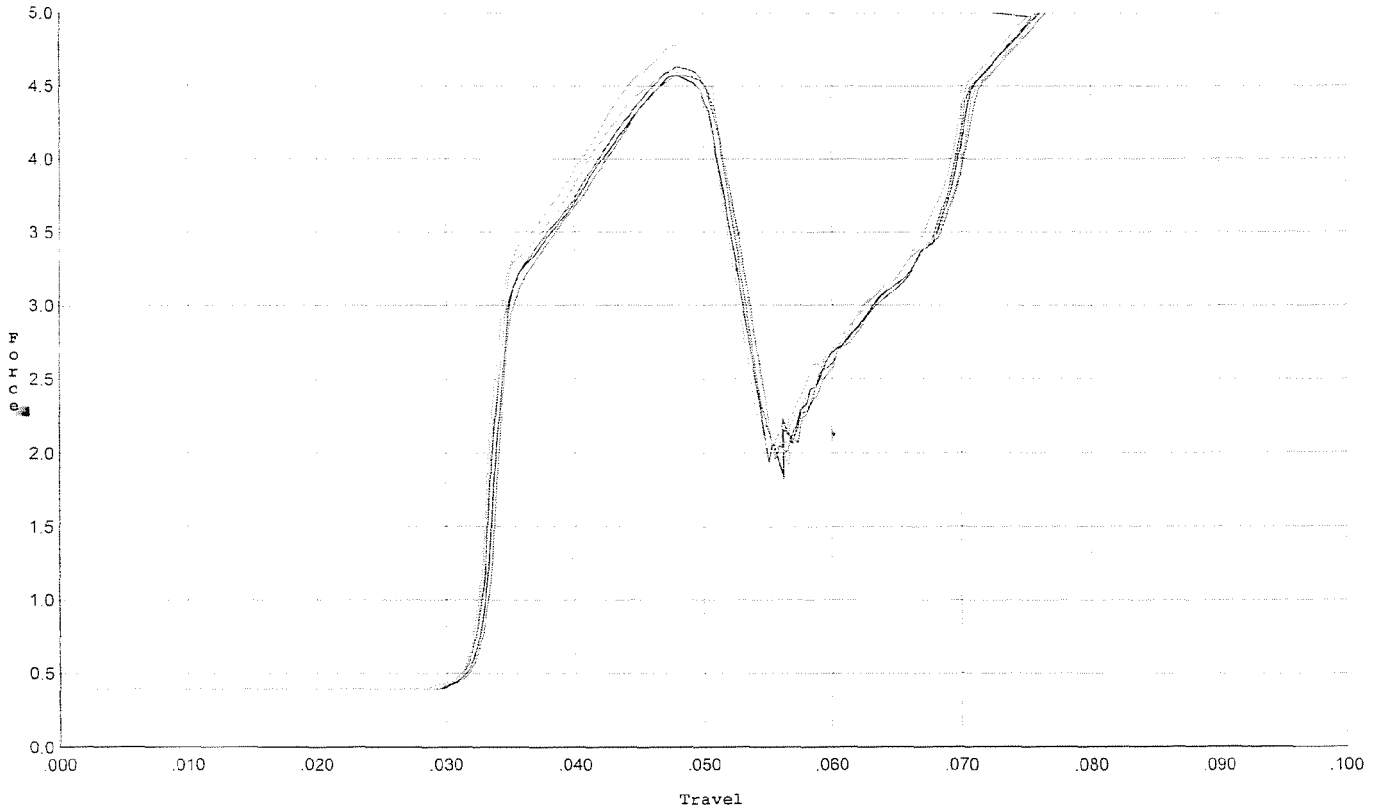
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.524	0.052	0.033	0.032	0.068		Set Trigger
2	3.370	0.052	0.033	0.033	0.066		Set Trigger
3	3.492	0.051	0.033	0.032	0.068		Set Trigger
4	3.399	0.050	0.033	0.033	0.065		Set Trigger
5	3.345	0.050	0.033	0.033	0.065		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



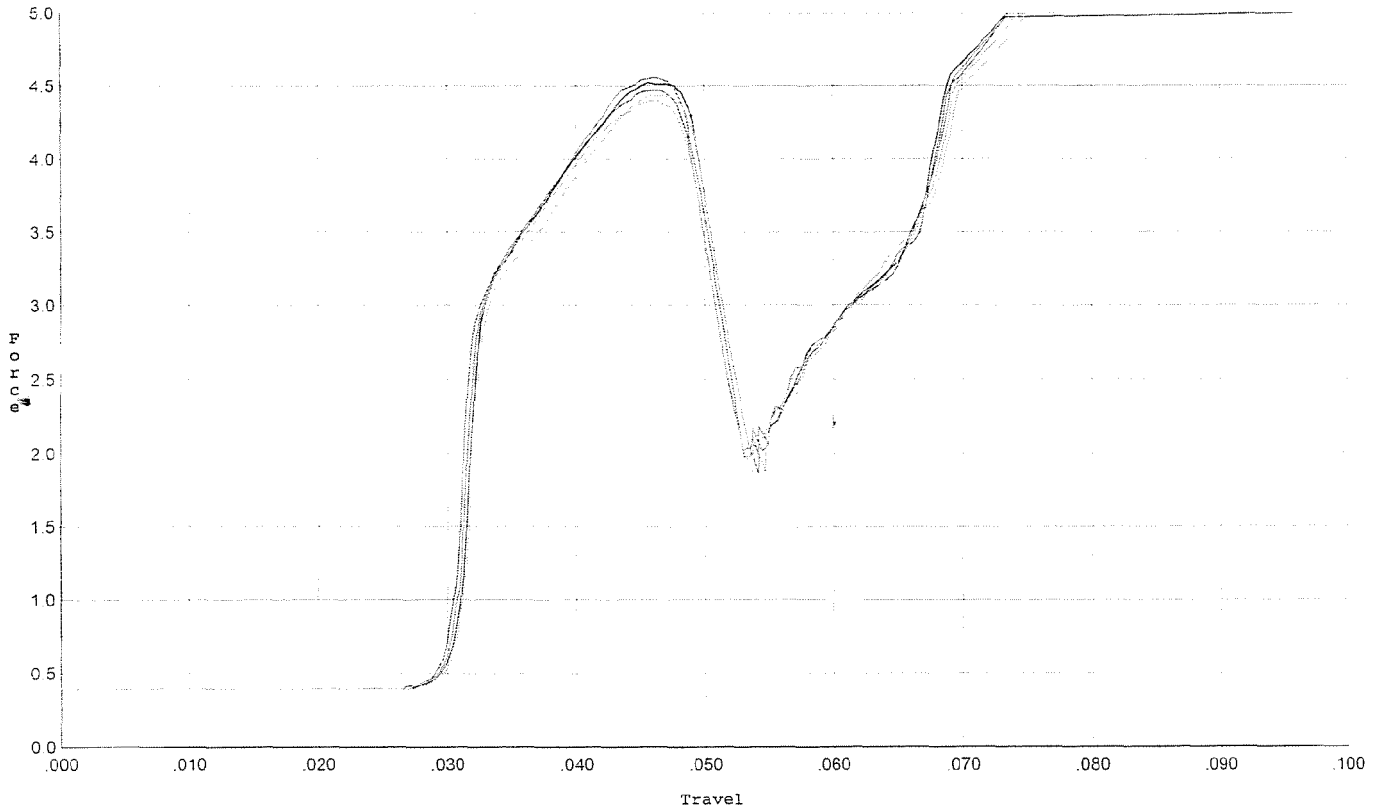
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.629	0.051	0.032	0.030	0.087		Set Trigger
2	4.570	0.053	0.032	0.030	0.088		Set Trigger
3	4.574	0.053	0.032	0.030	0.089		Set Trigger
4	4.609	0.051	0.032	0.030	0.087		Set Trigger
5	4.782	0.051	0.032	0.030	0.089		Set Trigger

A-4.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



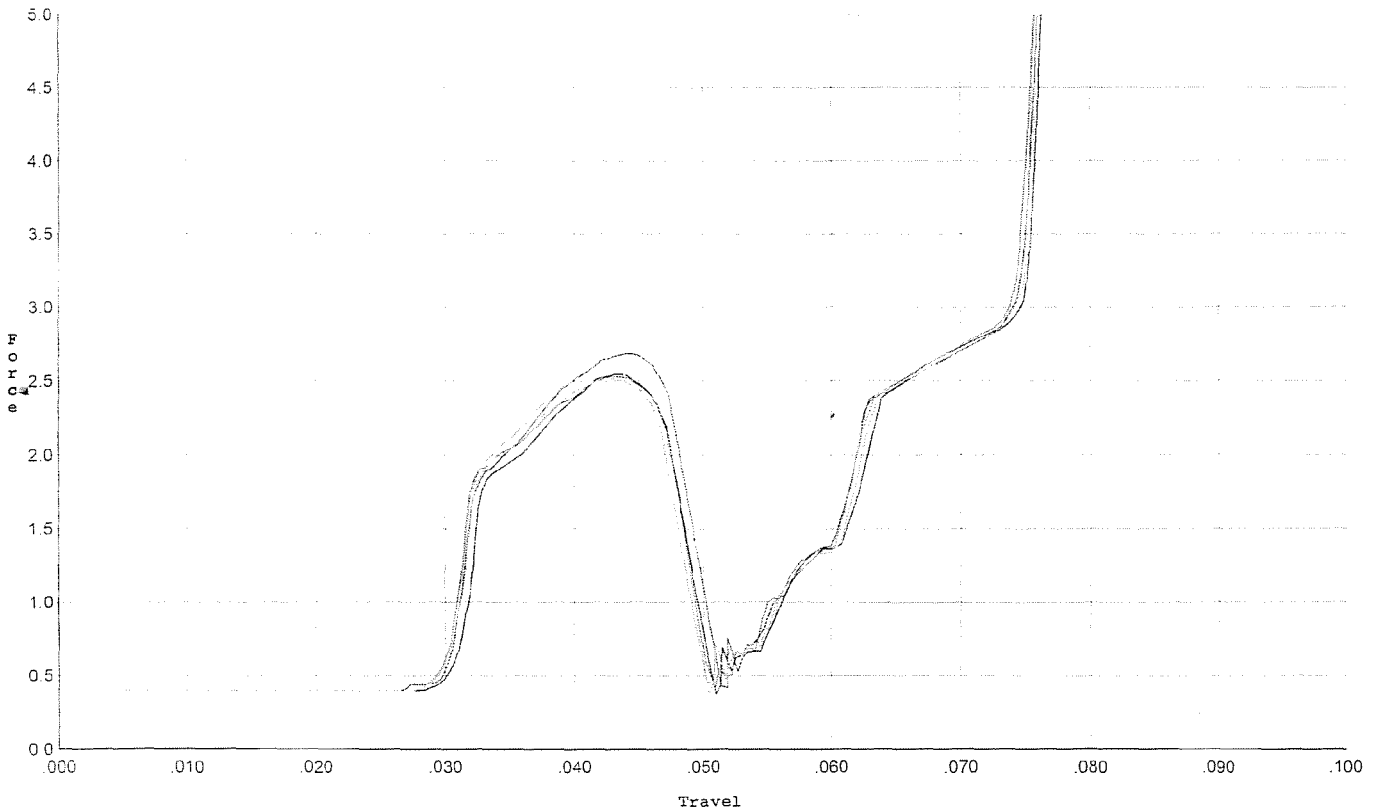
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.469	0.049	0.030	0.030	0.084		Set Trigger
2	4.520	0.049	0.030	0.030	0.085		Set Trigger
3	4.555	0.050	0.030	0.030	0.088		Set Trigger
4	4.435	0.049	0.030	0.031	0.083		Set Trigger
5	4.399	0.049	0.030	0.030	0.083		Set Trigger

A. 4.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



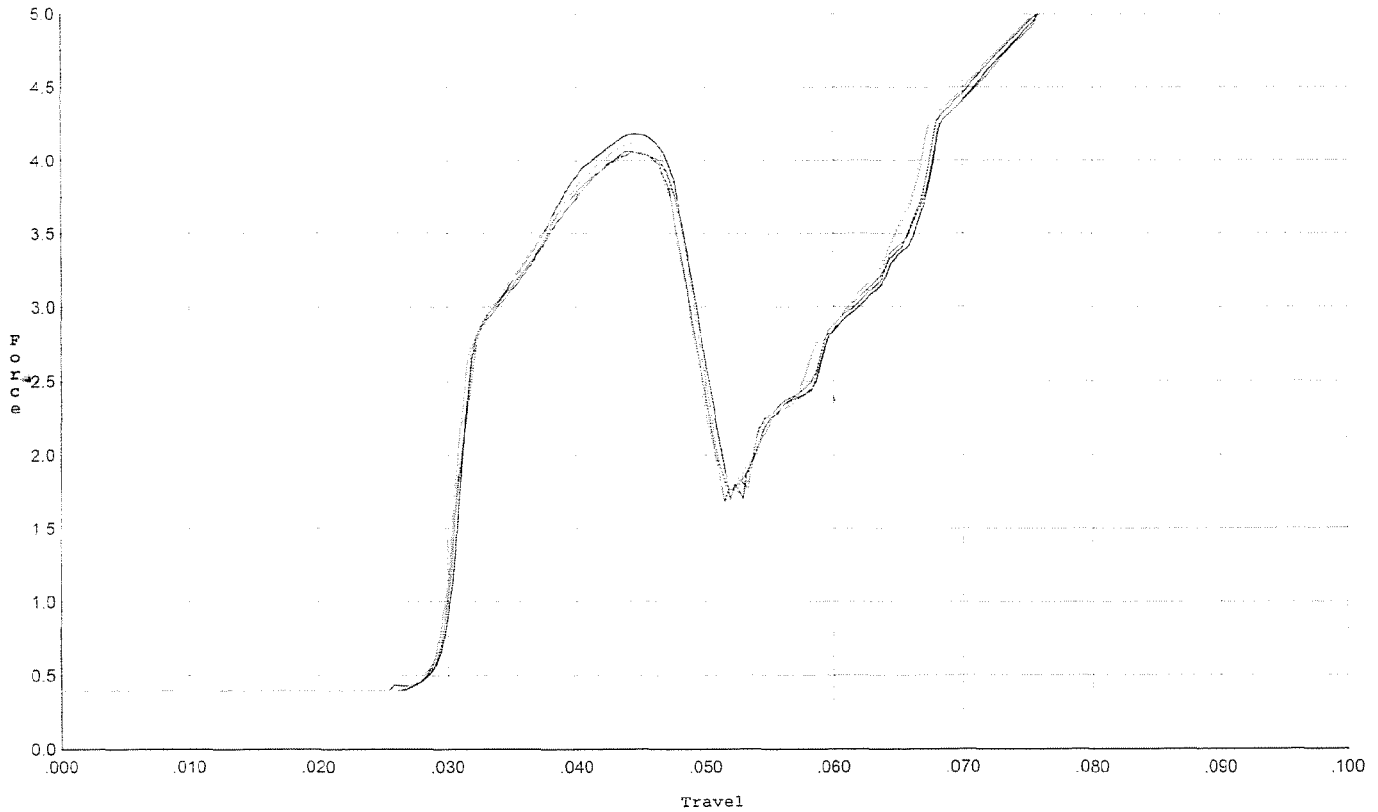
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.049	0.030	0.032	0.054		Set Trigger
2	2.545	0.047	0.031	0.033	0.048		Set Trigger
3	2.528	0.047	0.030	0.032	0.050		Set Trigger
4	2.518	0.047	0.030	0.033	0.049		Set Trigger
5	2.613	0.047	0.030	0.033	0.049		Set Trigger

A.2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.047	0.029	0.030	0.074		Set Trigger
2	4.181	0.048	0.030	0.030	0.077		Set Trigger
3	4.051	0.048	0.029	0.030	0.076		Set Trigger
4	4.117	0.048	0.029	0.030	0.077		Set Trigger
5	4.054	0.047	0.029	0.030	0.075		Set Trigger

A. 4.09