

G679 4662

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



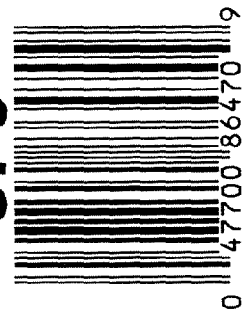
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794662

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4662

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

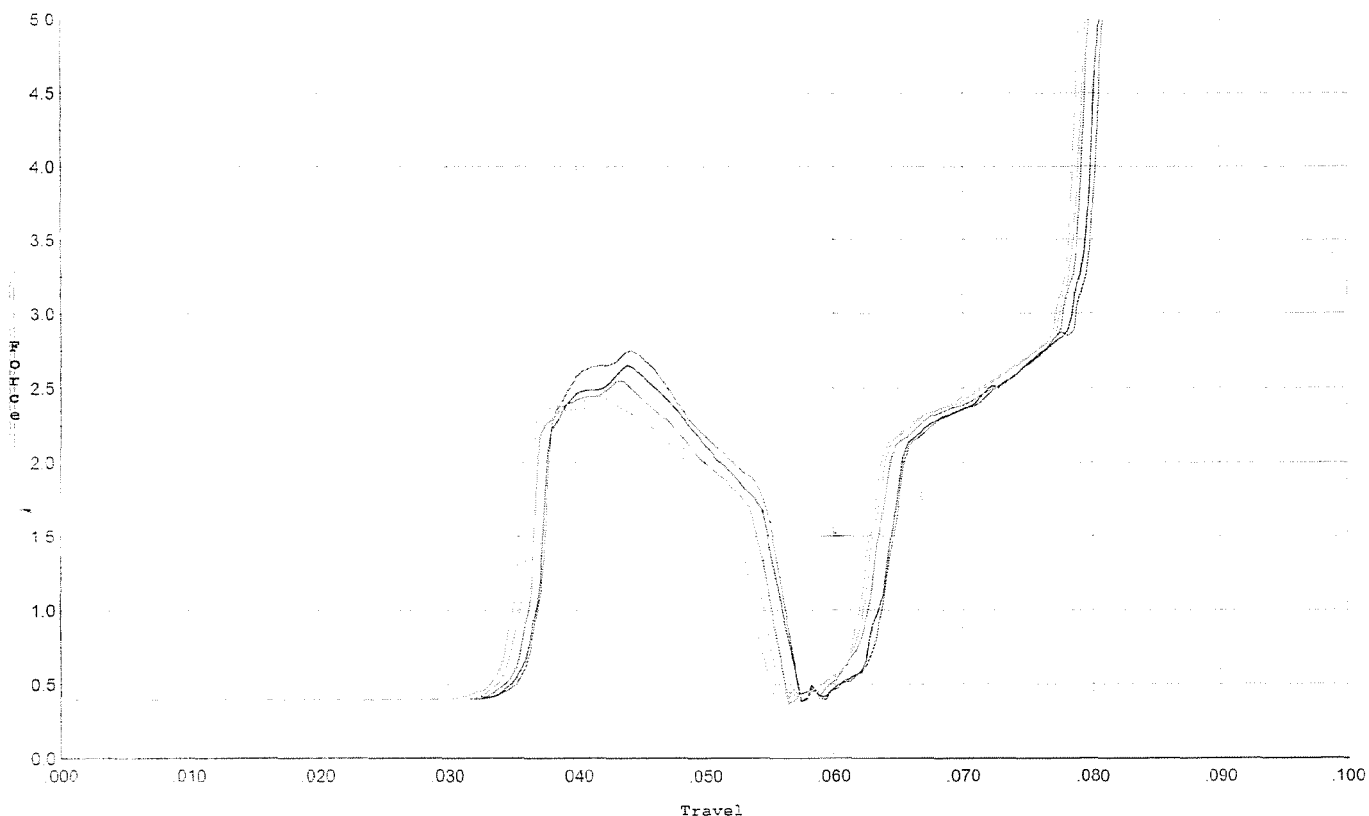
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-19-09	L.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-19-09	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-19-09	L.J.
	J) ASSEMBLE STOCK		1-14-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-19-09	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	L.J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-19-09	L.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.45</u> <u>2.55</u> <u>2.52</u> <u>2.53</u>	1-16-09	TL
	C) FUNCTION		1-19-09	L.J.
690	PACK		1-21-09	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



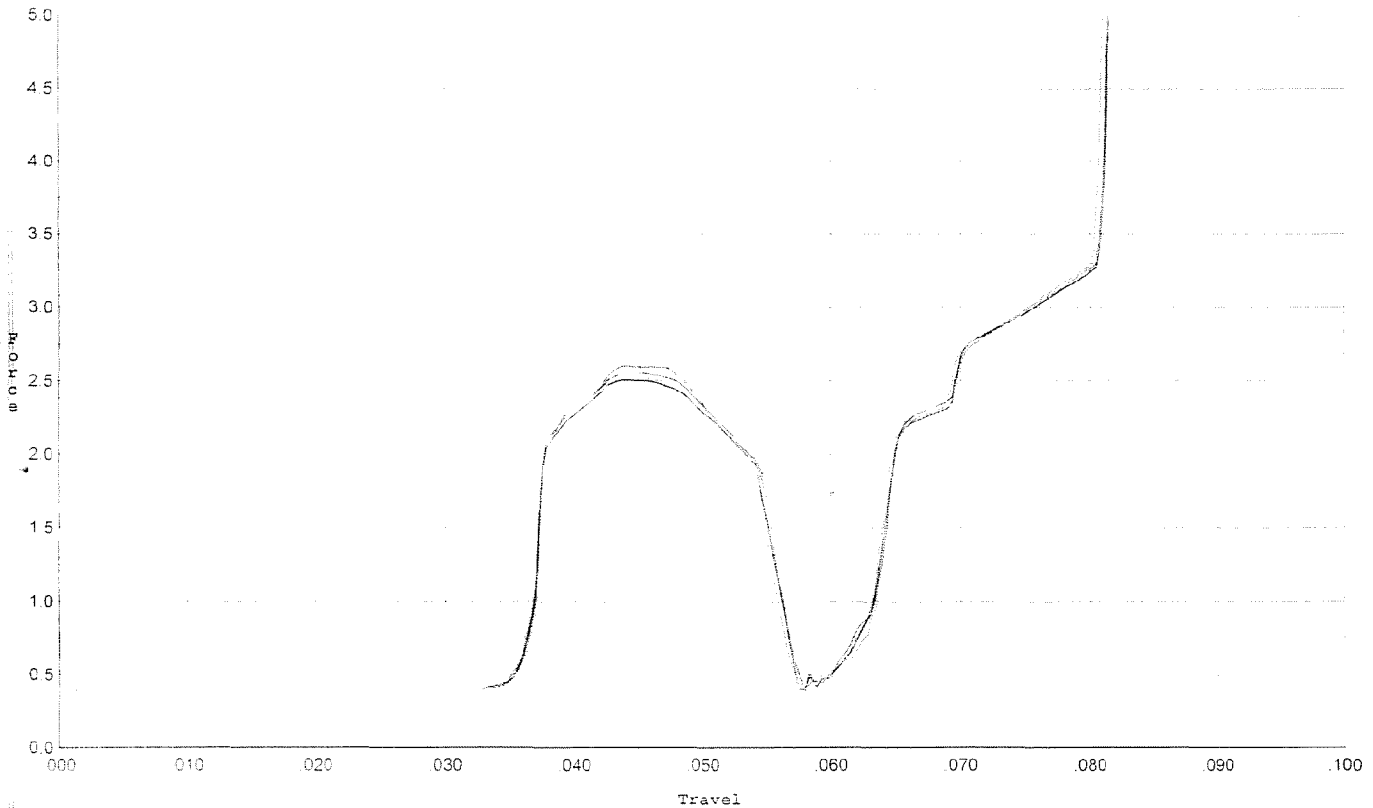
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.749	0.055	0.036	0.032	0.057		Set Trigger
2	2.652	0.054	0.036	0.033	0.055		Set Trigger
3	2.548	0.054	0.035	0.032	0.054		Set Trigger
4	2.434	0.054	0.035	0.033	0.053		Set Trigger
5	2.441	0.053	0.034	0.033	0.052		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



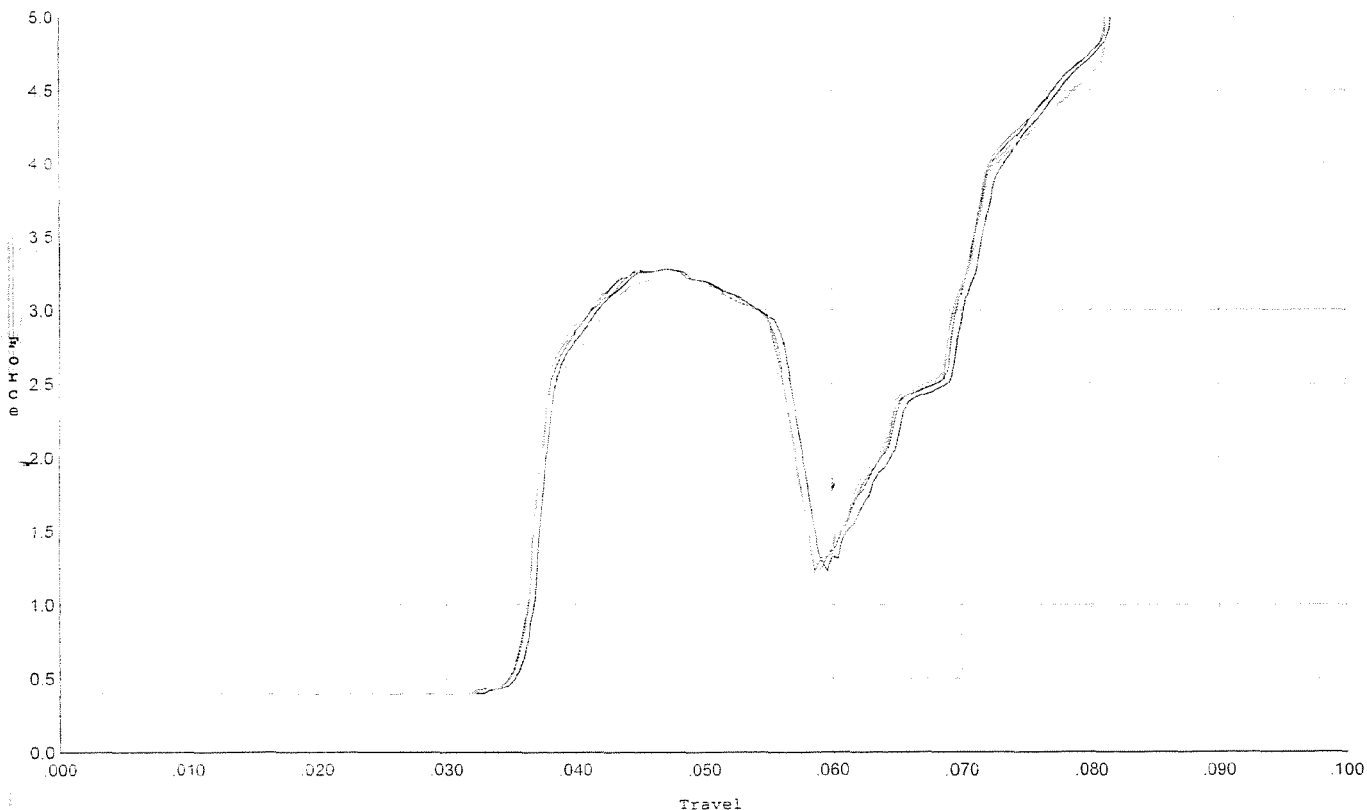
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.055	0.036	0.033	0.056		Set Trigger
2	2.505	0.055	0.036	0.033	0.056		Set Trigger
3	2.601	0.055	0.036	0.033	0.057		Set Trigger
4	2.575	0.055	0.036	0.033	0.056		Set Trigger
5	2.518	0.054	0.036	0.033	0.055		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



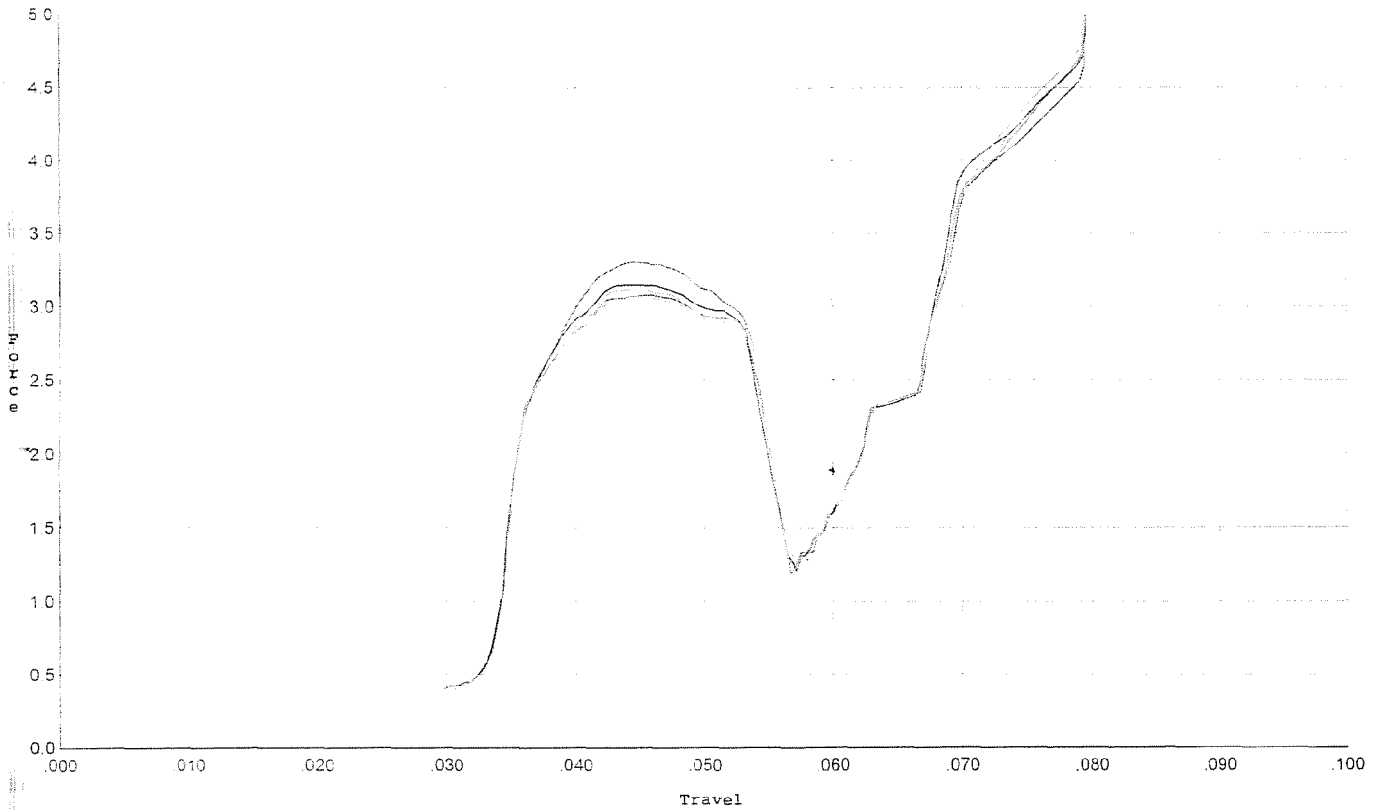
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.056	0.035	0.030	0.074		Set Trigger
2	3.274	0.056	0.036	0.030	0.074		Set Trigger
3	3.274	0.056	0.035	0.030	0.074		Set Trigger
4	3.301	0.056	0.035	0.030	0.074		Set Trigger
5	3.220	0.055	0.035	0.031	0.071		Set Trigger

A.3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



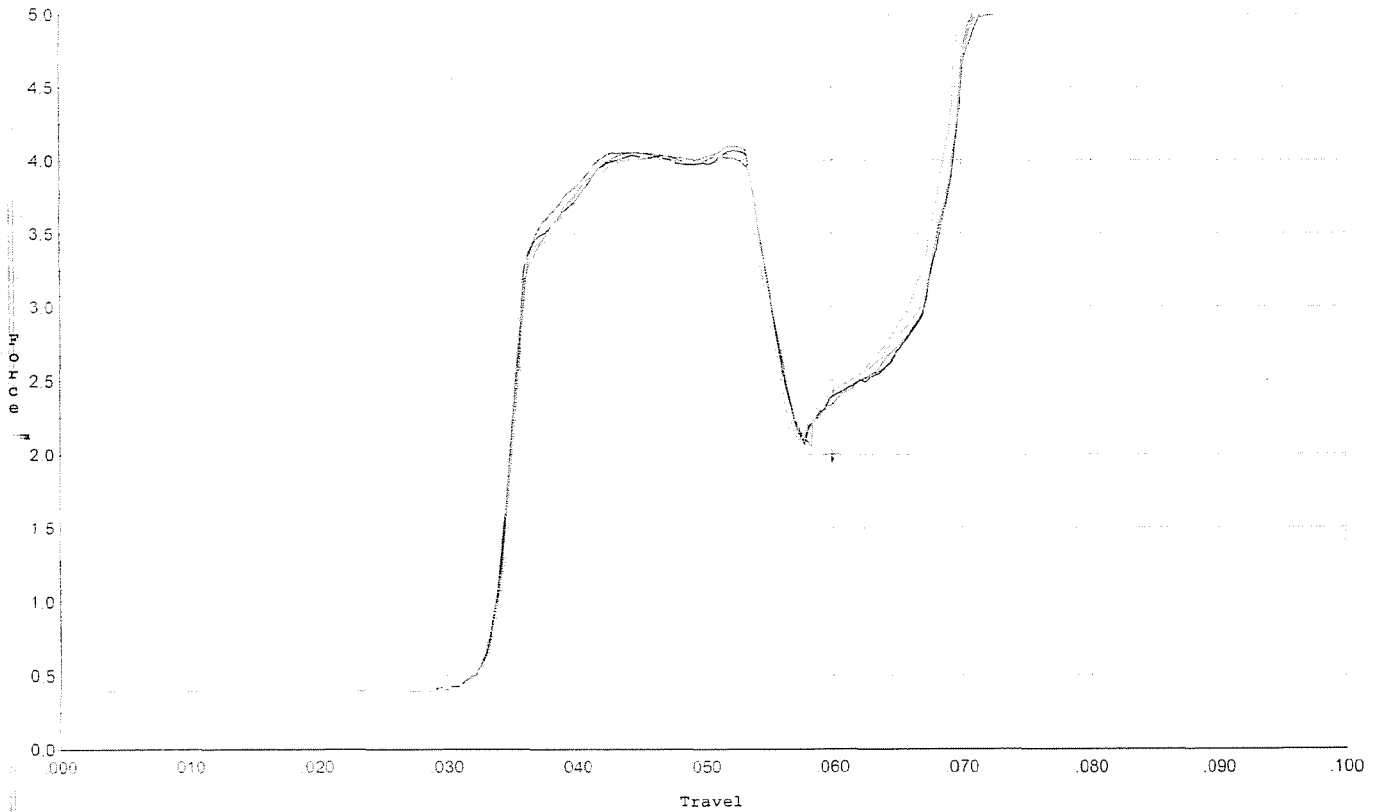
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.302	0.054	0.033	0.031	0.072		Set Trigger
2	3.145	0.053	0.033	0.031	0.069		Set Trigger
3	3.076	0.054	0.033	0.030	0.070		Set Trigger
4	3.066	0.054	0.033	0.031	0.069		Set Trigger
5	3.117	0.054	0.033	0.030	0.070		Set Trigger

A3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



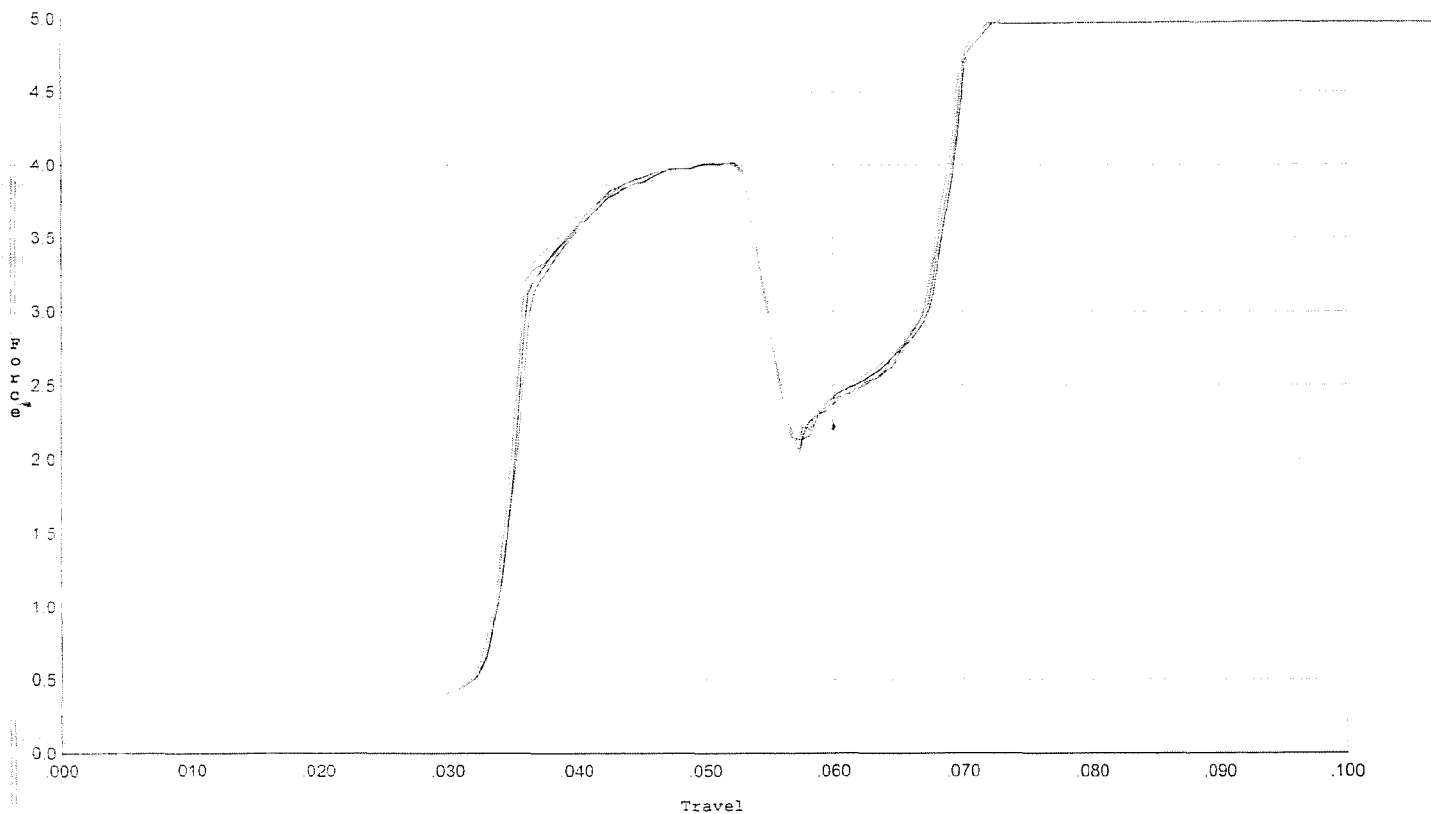
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.054	0.033	0.026	0.089		Set Trigger
2	4.069	0.053	0.033	0.026	0.089		Set Trigger
3	4.097	0.053	0.033	0.026	0.089		Set Trigger
4	4.055	0.055	0.033	0.026	0.091		
5	4.060	0.053	0.033	0.026	0.088		

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



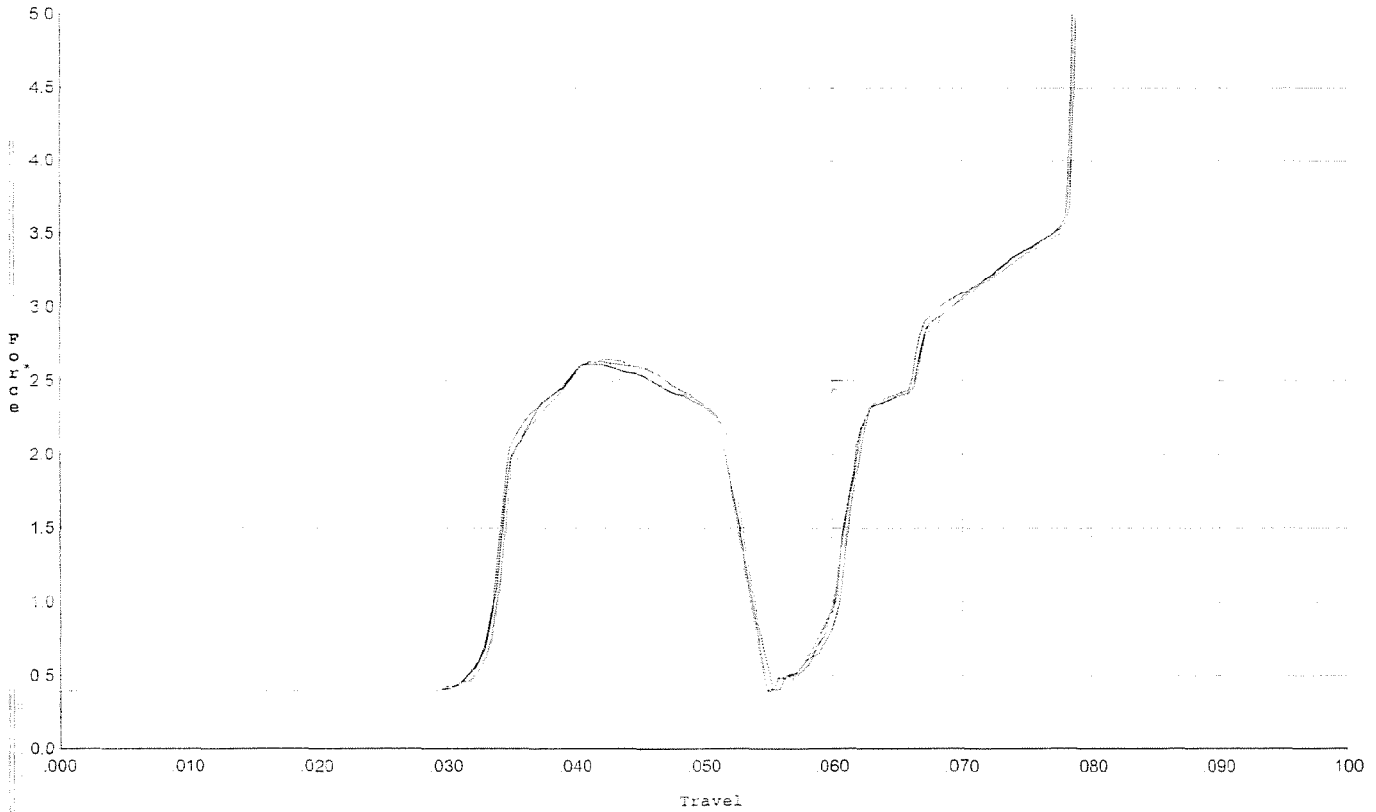
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.055	0.033	0.028	0.088		Set Trigger
2	4.020	0.053	0.033	0.028	0.085		Set Trigger
3	4.015	0.053	0.033	0.028	0.086		Set Trigger
4	4.036	0.053	0.033	0.027	0.085		Set Trigger
5	3.973	0.053	0.033	0.028	0.087		Set Trigger

A-4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



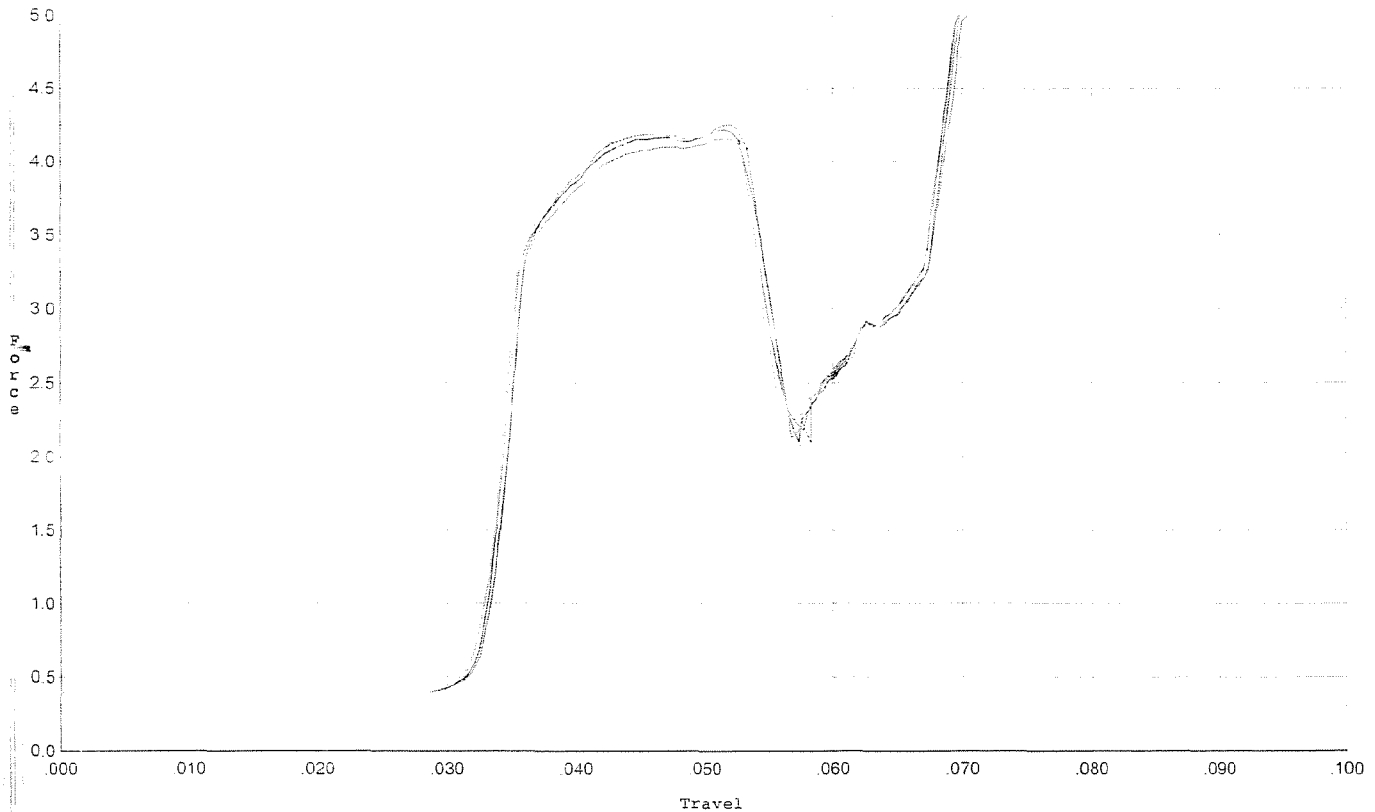
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.051	0.033	0.033	0.057		Set Trigger
2	2.610	0.053	0.033	0.033	0.058		Set Trigger
3	2.645	0.052	0.033	0.033	0.057		Set Trigger
4	2.715	0.052	0.033	0.033	0.058		Set Trigger
5	2.523	0.051	0.033	0.033	0.054		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.249	0.053	0.033	0.028	0.092		Set Trigger
2	4.218	0.053	0.032	0.028	0.090		Set Trigger
3	4.156	0.054	0.032	0.028	0.092		Set Trigger
4	4.145	0.054	0.032	0.028	0.093		Set Trigger
5	4.205	0.053	0.032	0.028	0.091		Set Trigger

A 4.19