

66794663

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

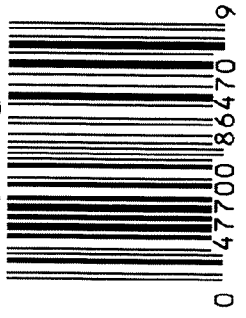
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794663

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-13-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-13-08	SP
480	MAGNAFLUX BBL ACTION	(RS)	11/17/08	(RS)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	AT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

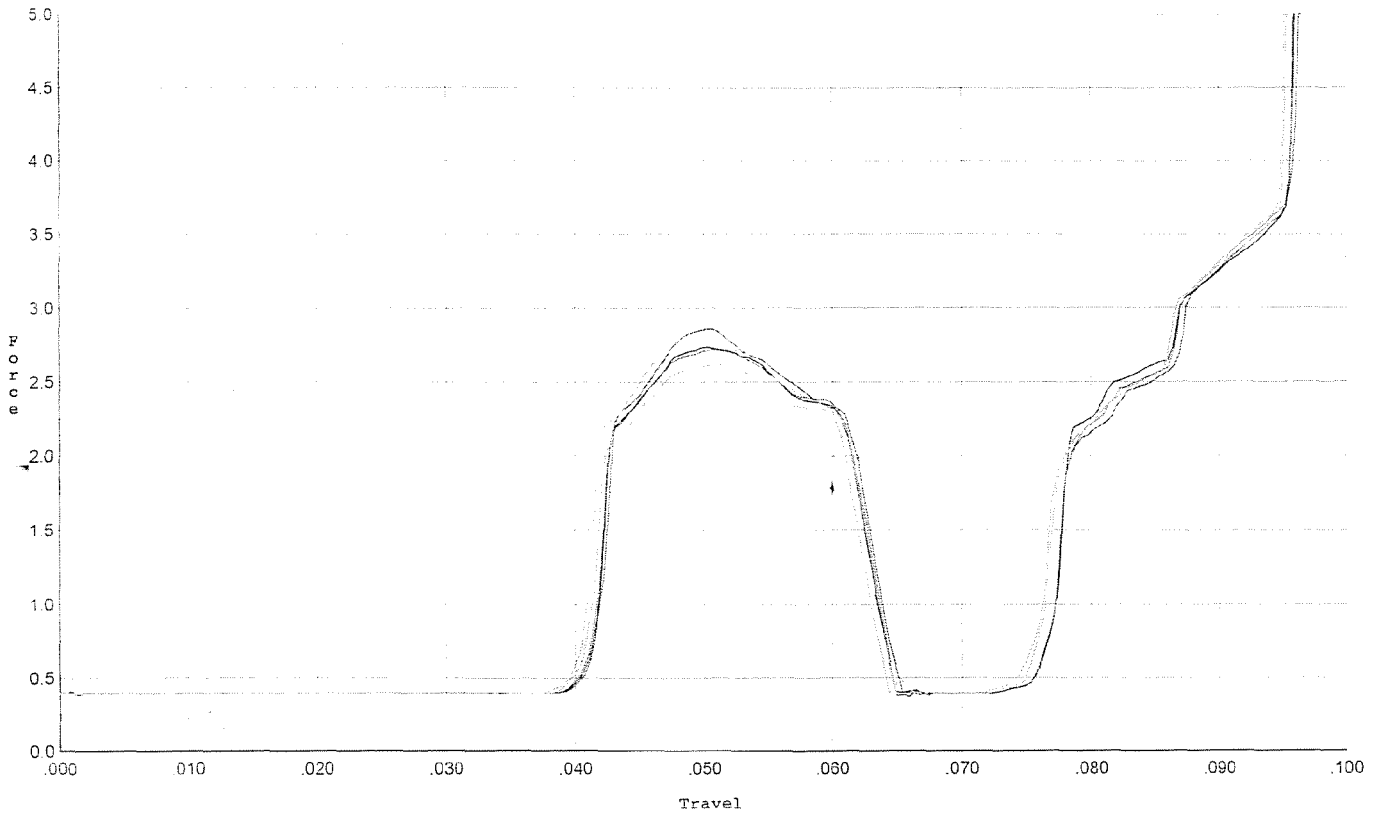
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-15-09	PSR
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W W
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.46</u> <u>2.44</u> <u>2.44</u> <u>2.44</u>	1-30-09	W/N
	C) FUNCTION		1-31-09	TL
690	PACK		2/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



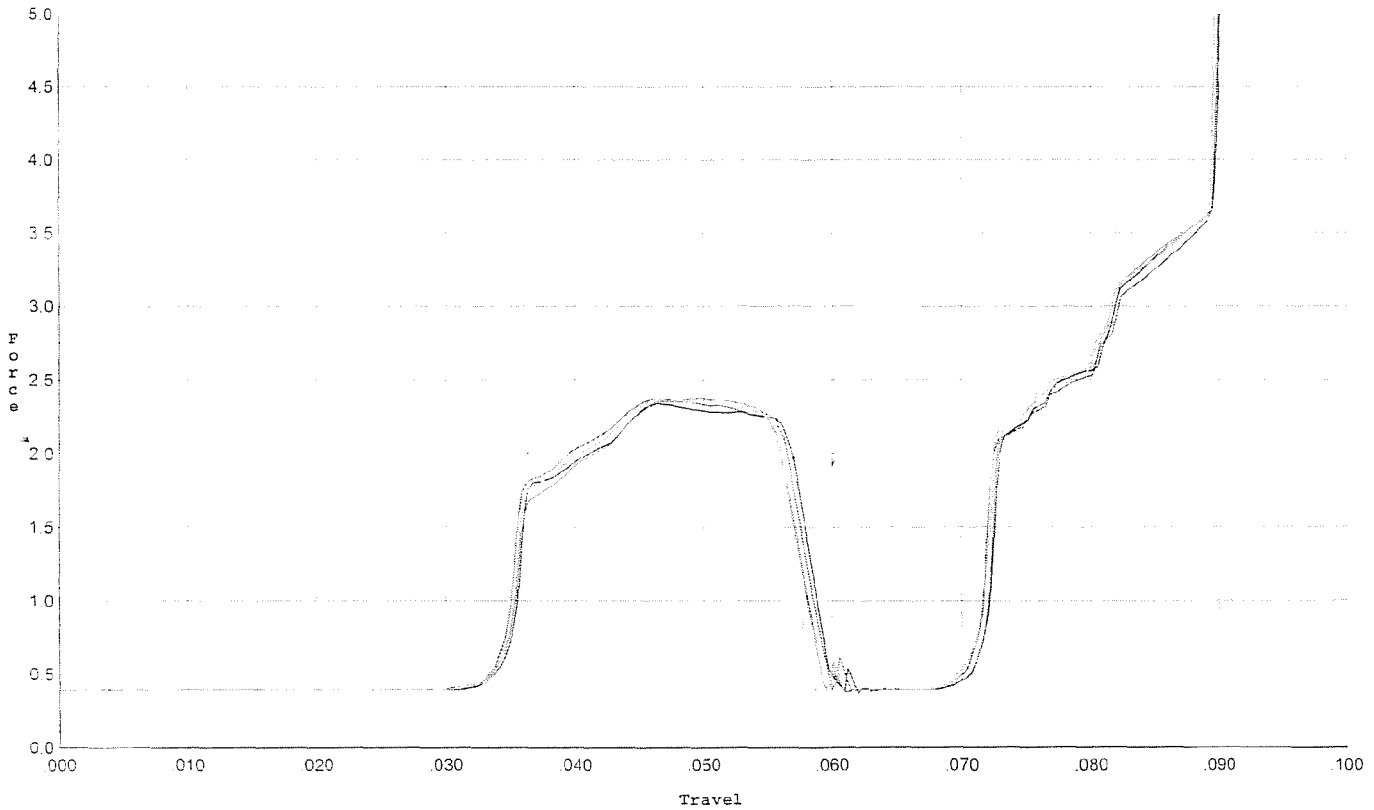
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.856	0.062	0.041	0.040	0.067		Set Trigger
2	2.733	0.061	0.041	0.040	0.065		Set Trigger
3	2.718	0.063	0.041	0.040	0.067		Set Trigger
4	2.793	0.061	0.040	0.040	0.067		Set Trigger
5	2.620	0.063	0.041	0.039	0.067		Set Trigger

A-274

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



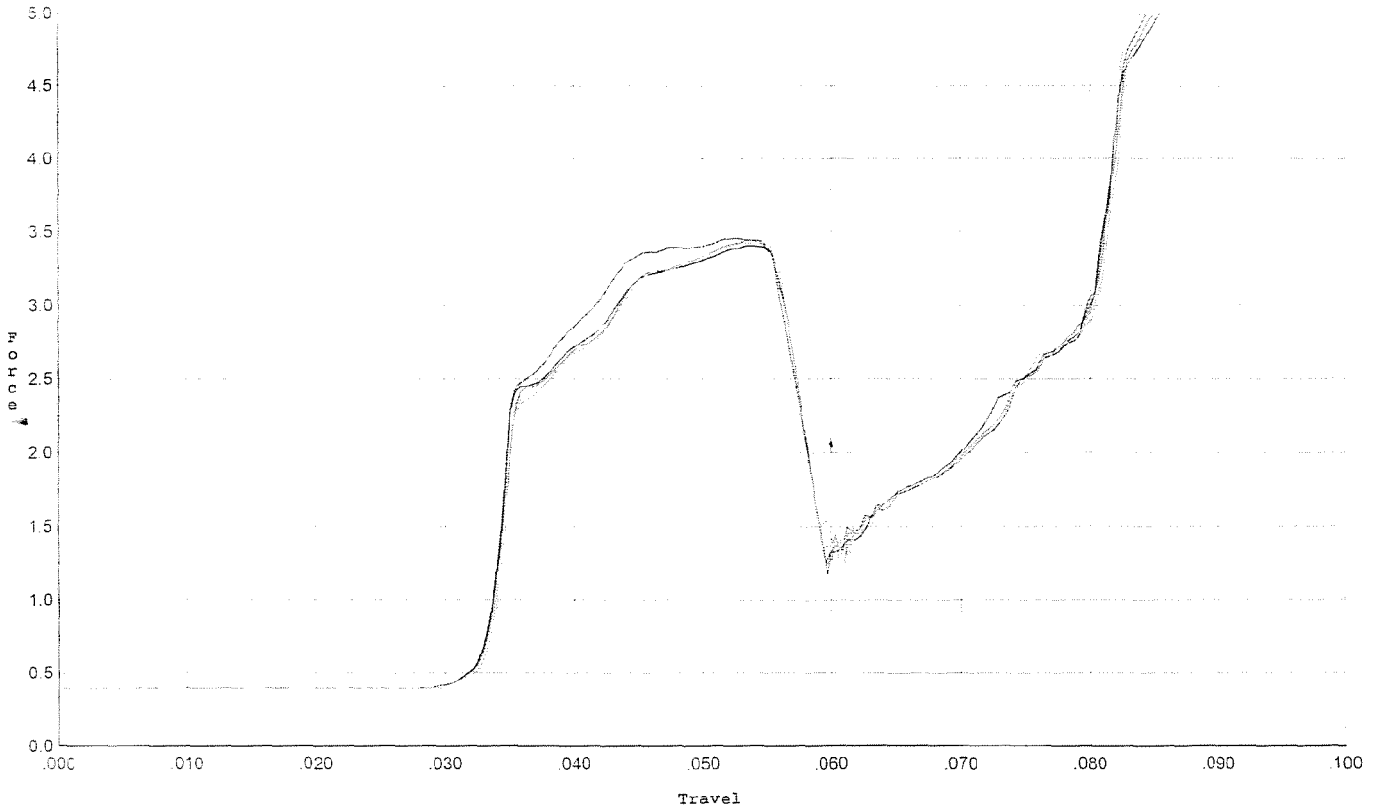
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.056	0.034	0.038	0.060		Set Trigger
2	2.341	0.057	0.035	0.037	0.061		Set Trigger
3	2.377	0.056	0.035	0.037	0.060		Set Trigger
4	2.368	0.057	0.034	0.037	0.061		Set Trigger
5	2.377	0.056	0.034	0.038	0.060		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



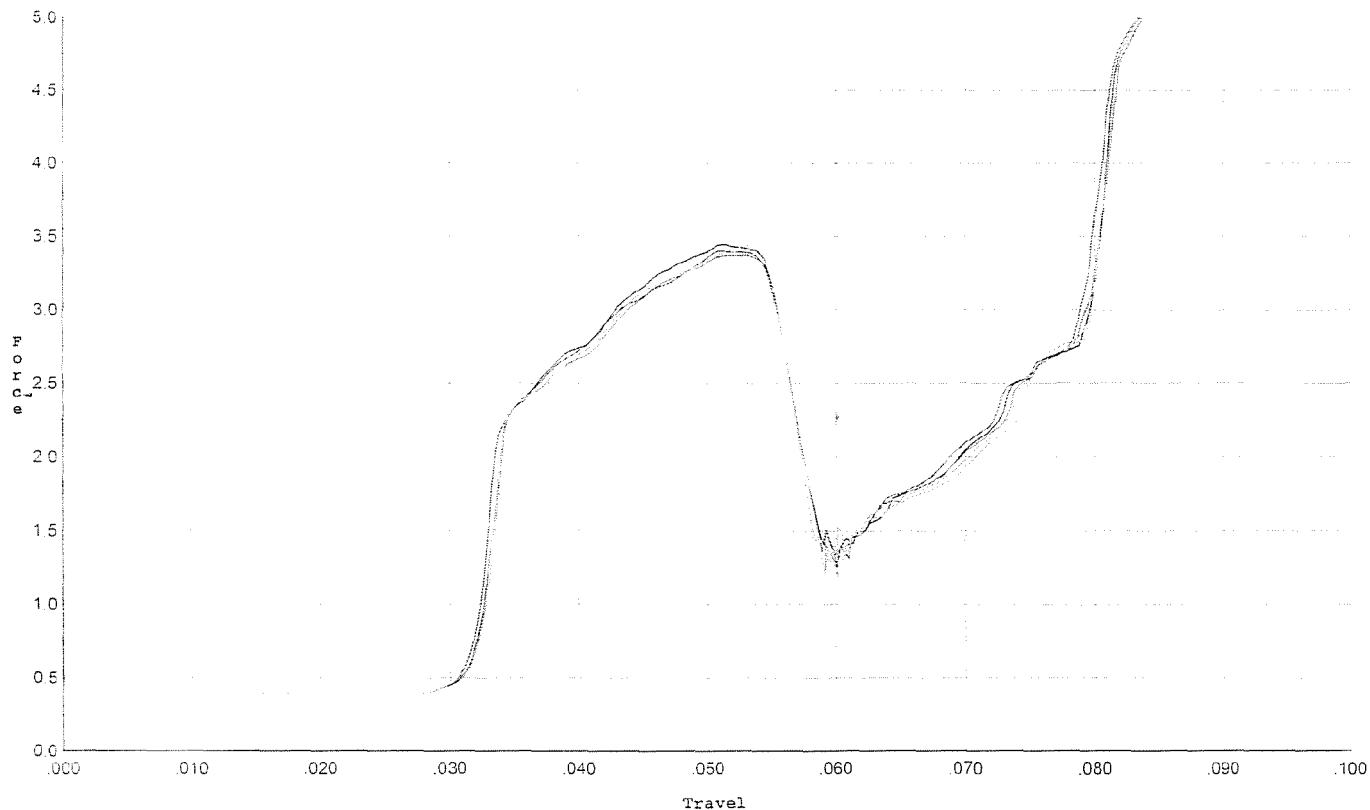
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.453	0.057	0.033	0.035	0.085		Set Trigger
2	3.402	0.056	0.033	0.035	0.082		Set Trigger
3	3.441	0.057	0.033	0.035	0.082		Set Trigger
4	3.424	0.056	0.033	0.035	0.080		Set Trigger
5	3.432	0.056	0.033	0.035	0.081		Set Trigger

A-3-43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



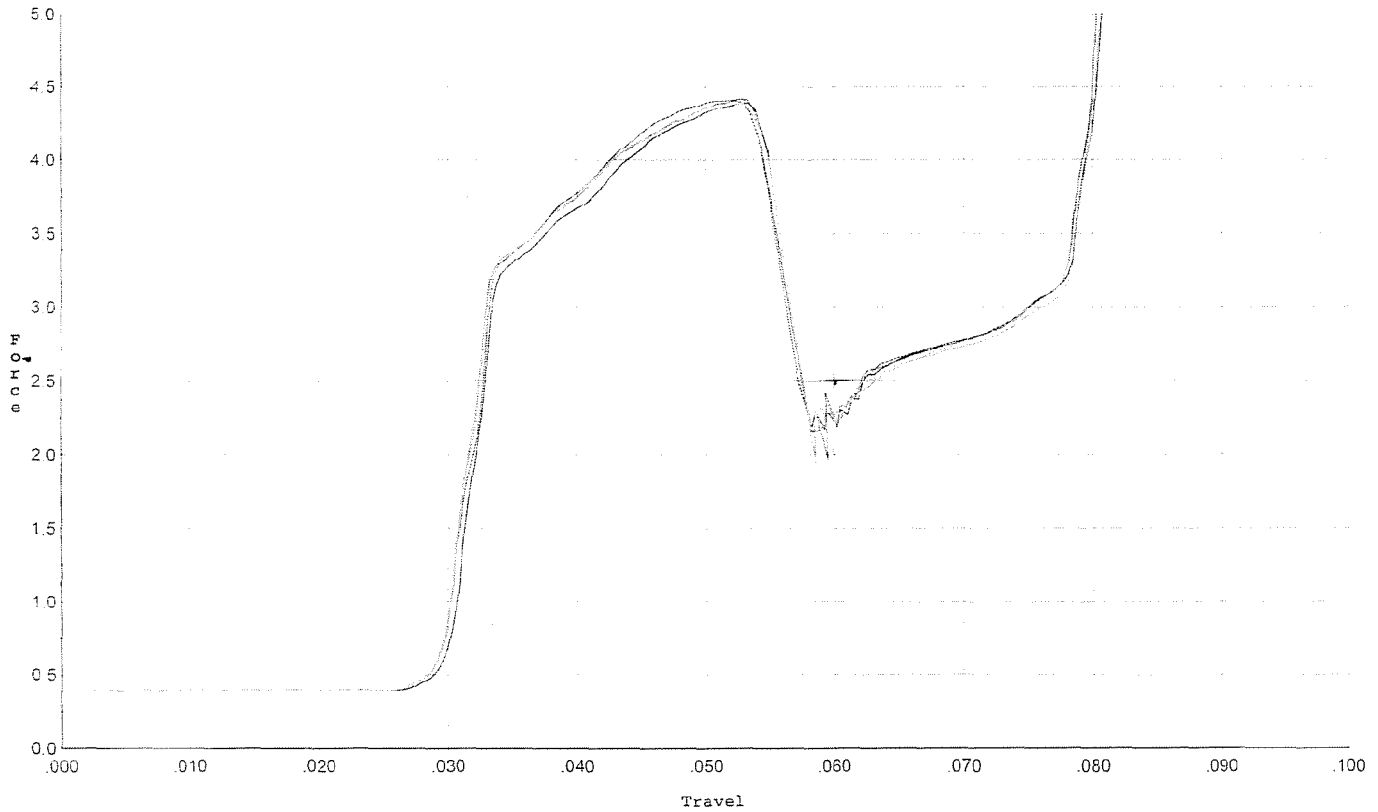
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.400	0.055	0.031	0.035	0.081		Set Trigger
2	3.449	0.055	0.032	0.035	0.081		Set Trigger
3	3.372	0.055	0.032	0.035	0.080		Set Trigger
4	3.436	0.055	0.032	0.035	0.080		Set Trigger
5	3.418	0.055	0.032	0.035	0.080		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



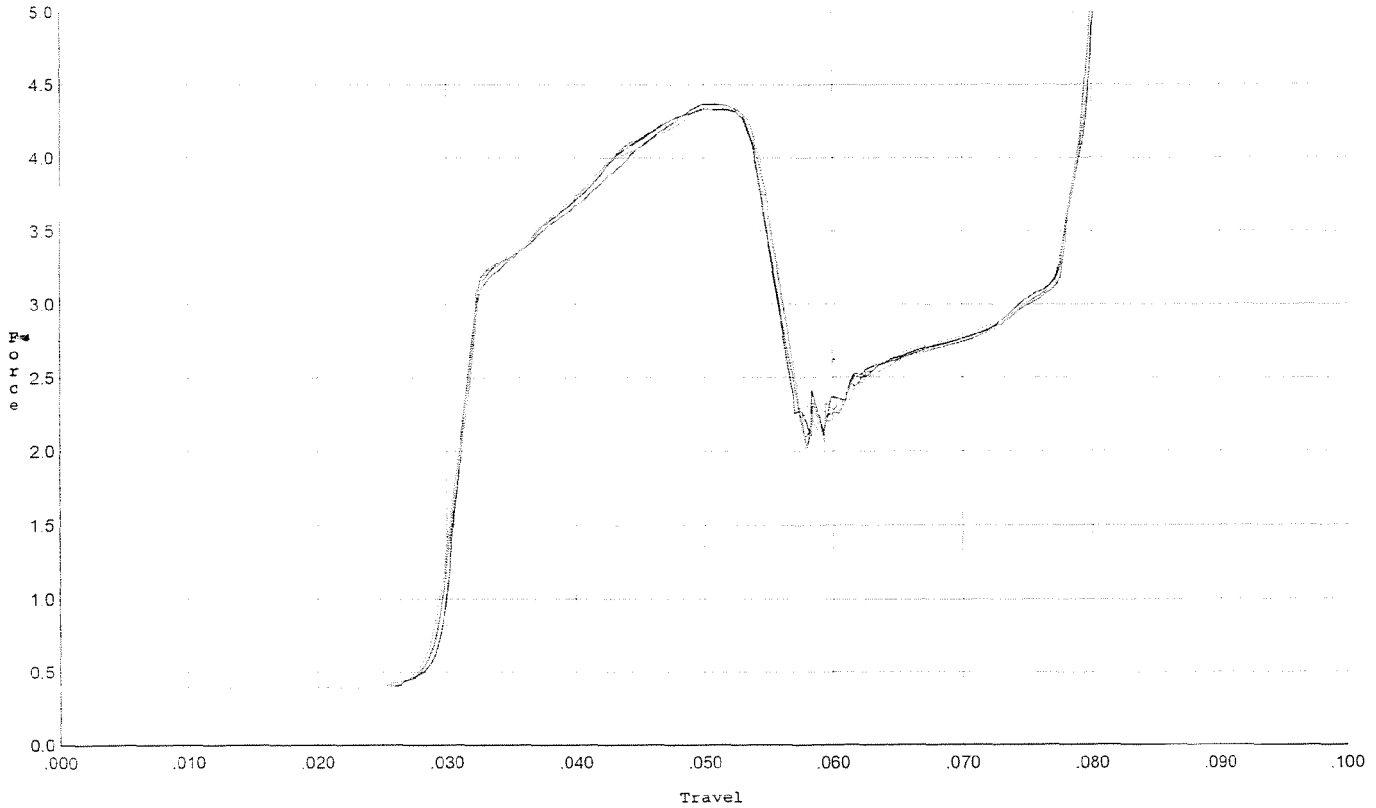
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.413	0.054	0.029	0.031	0.104		Set Trigger
2	4.385	0.055	0.030	0.032	0.104		Set Trigger
3	4.400	0.054	0.029	0.032	0.104		Set Trigger
4	4.380	0.055	0.029	0.031	0.106		Set Trigger
5	4.390	0.056	0.029	0.031	0.108		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



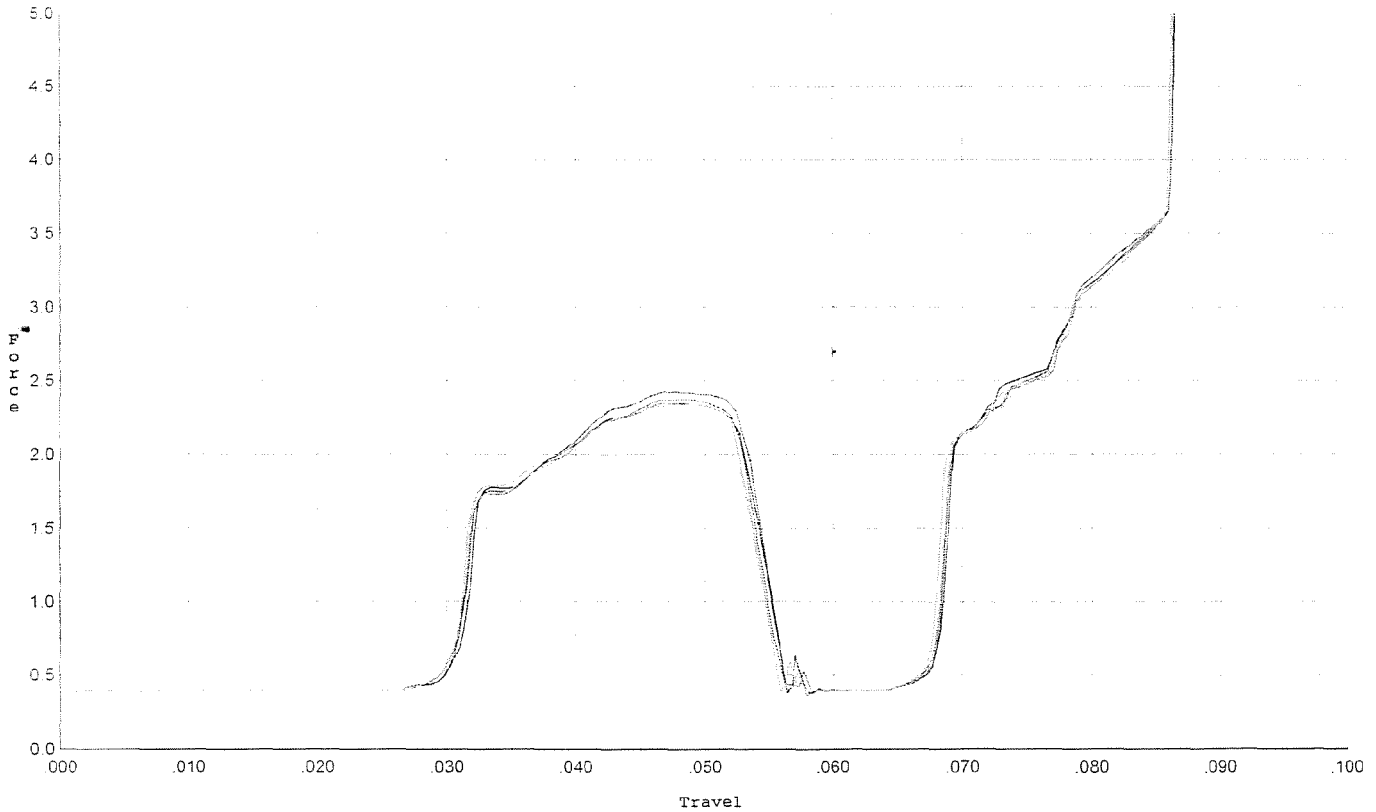
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.054	0.029	0.031	0.102		Set Trigger
2	4.366	0.054	0.029	0.032	0.103		Set Trigger
3	4.335	0.055	0.029	0.031	0.106		Set Trigger
4	4.352	0.054	0.029	0.031	0.105		Set Trigger
5	4.349	0.055	0.028	0.031	0.107		Set Trigger

A. 4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



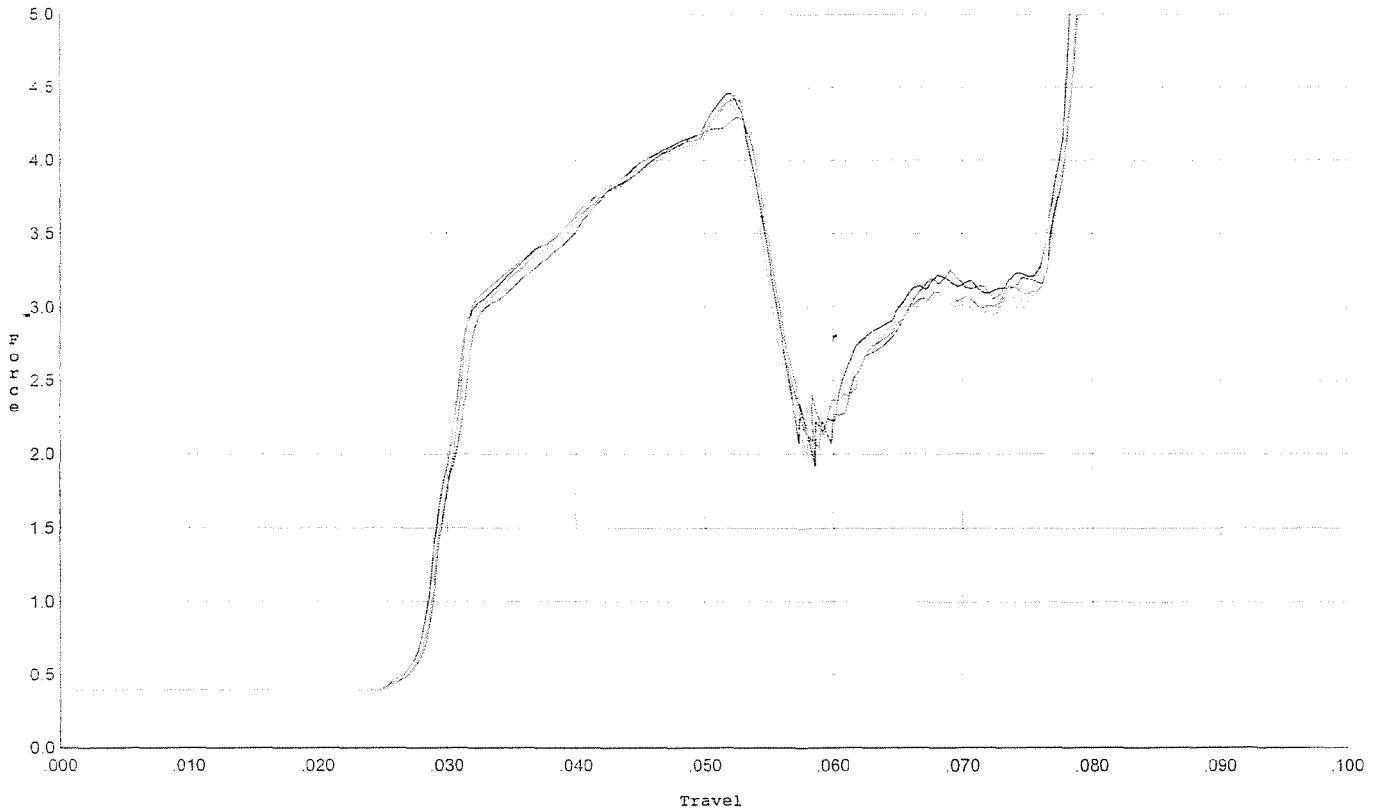
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.054	0.030	0.037	0.060		Set Trigger
2	2.345	0.054	0.031	0.037	0.060		Set Trigger
3	2.373	0.053	0.030	0.037	0.058		Set Trigger
4	2.340	0.053	0.030	0.037	0.059		Set Trigger
5	2.356	0.054	0.030	0.037	0.059		Set Trigger

A-236

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.054	0.028	0.031	0.101		Set Trigger
2	4.454	0.055	0.028	0.031	0.105		Set Trigger
3	4.419	0.054	0.028	0.031	0.102		Set Trigger
4	4.452	0.054	0.028	0.031	0.102		Set Trigger
5	4.383	0.053	0.028	0.031	0.100		Set Trigger

A 4.40