

G6794664

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



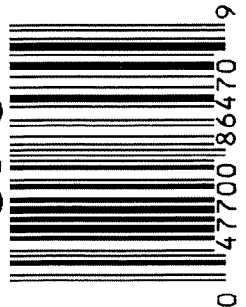
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794664

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794664

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	REMARKS 	11/17/08	SP
490	MAGNAFLUX BOLT		11/19/09	MR
500	ROLLMARK CALIBER		11/19/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

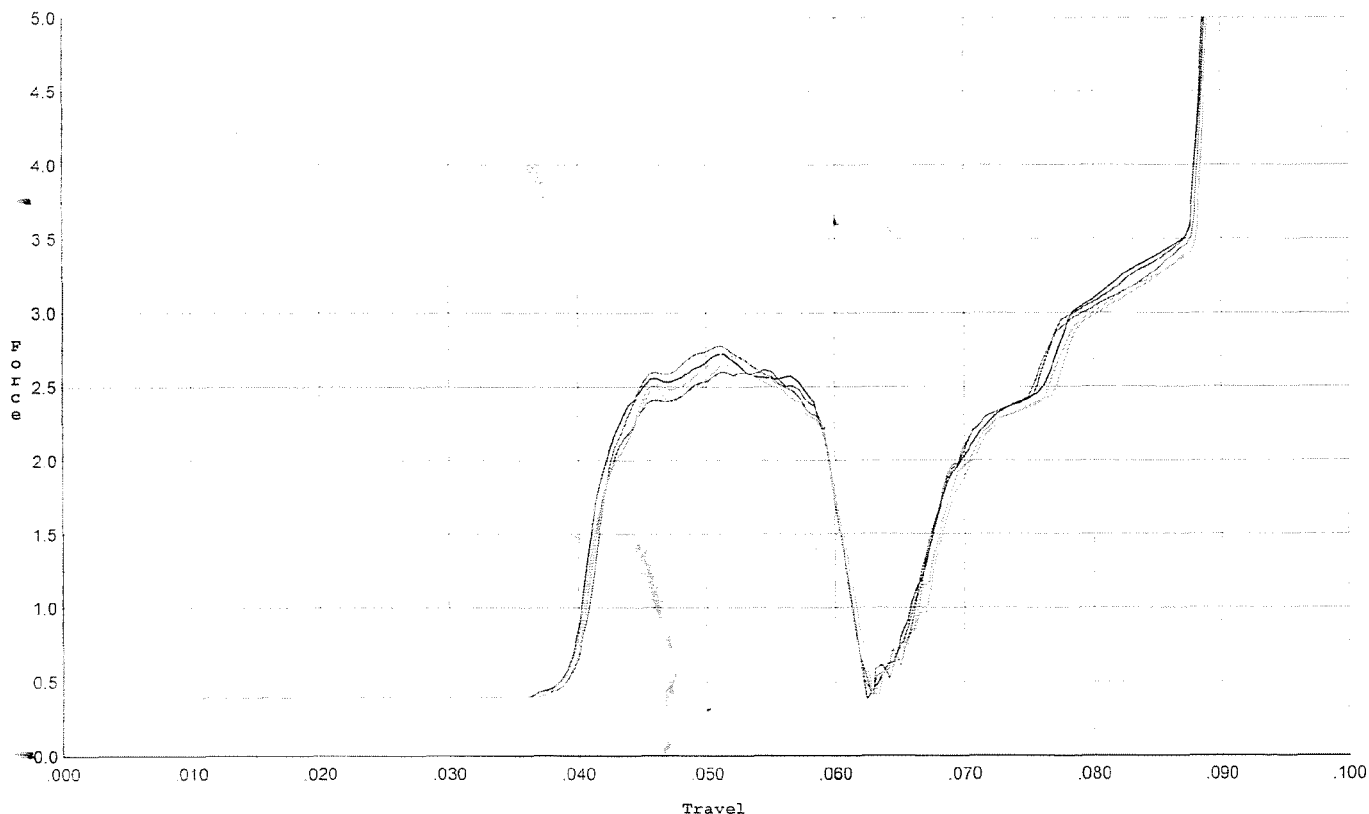
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-28-09	RH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-28-09	LH
	J) ASSEMBLE STOCK		1-14-09	LBH
	K) ASSEMBLE SWIVEL STUDS		1-28-09	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	R.H.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.55</u> <u>2.48</u> <u>2.51</u> <u>2.50</u>	1-28-09	RH
	C) FUNCTION		1-28-09	LH
690	PACK		1/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



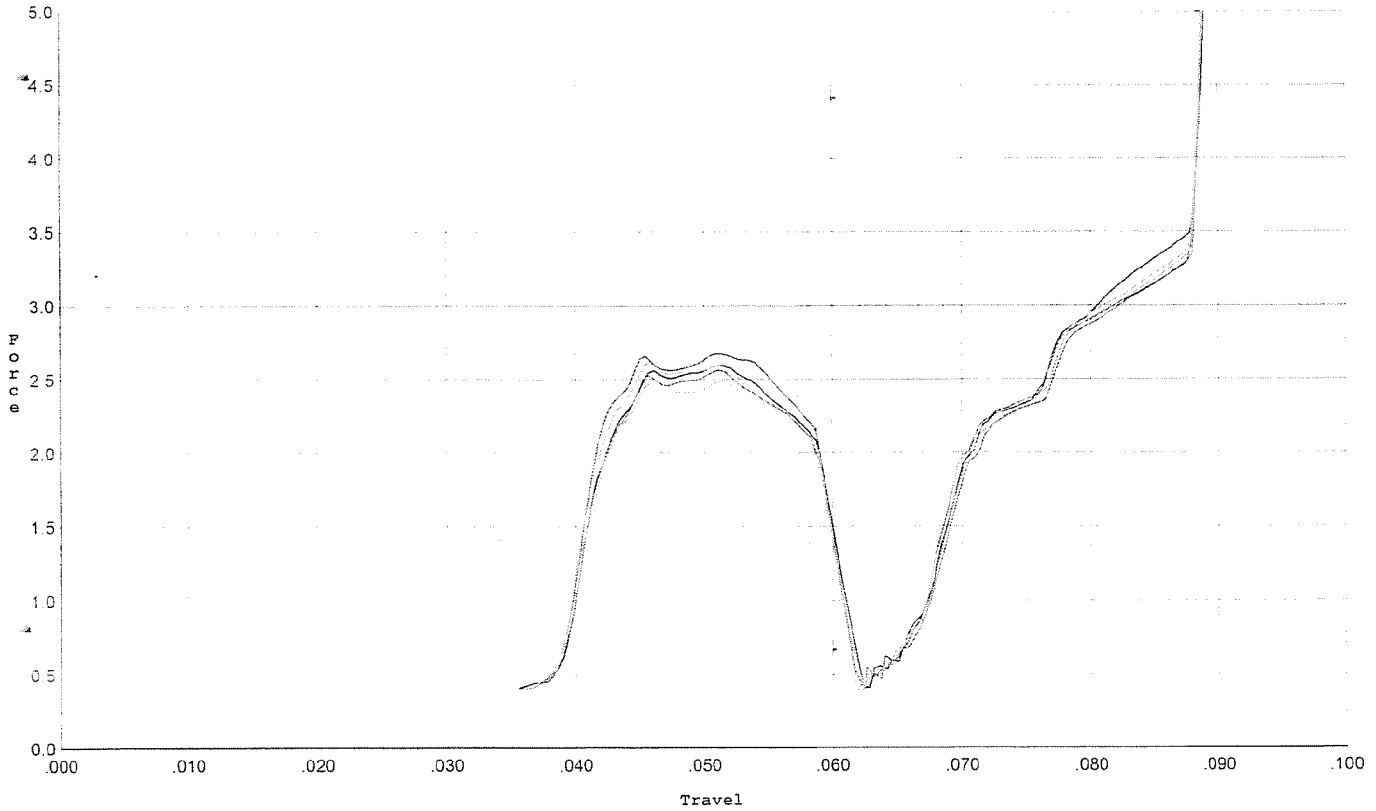
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.059	0.040	0.035	0.061		Set Trigger
2	2.722	0.059	0.039	0.035	0.063		Set Trigger
3	2.773	0.059	0.040	0.035	0.063		Set Trigger
4	2.659	0.061	0.040	0.035	0.063		Set Trigger
5	2.729	0.059	0.040	0.035	0.062		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



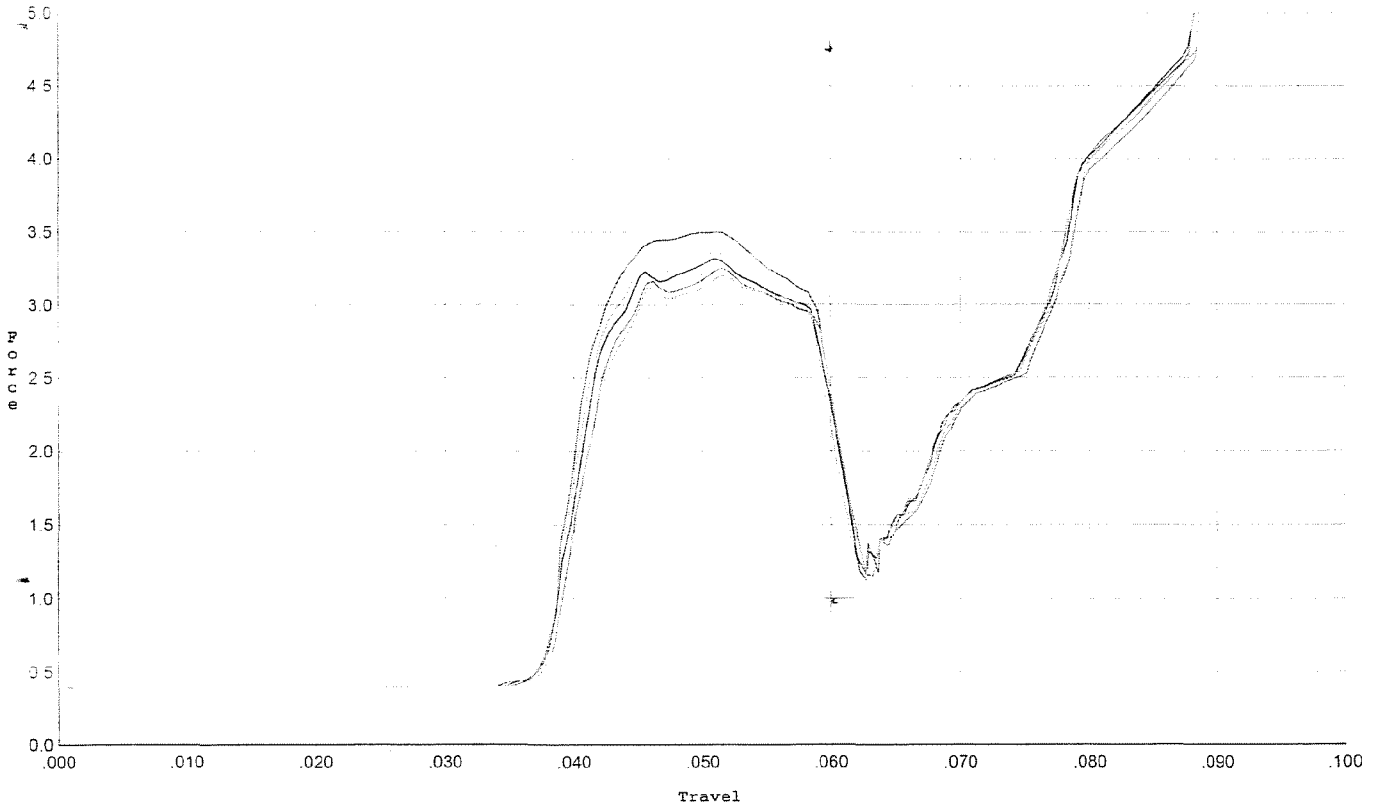
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.059	0.039	0.036	0.063		Set Trigger
2	2.596	0.059	0.039	0.036	0.061		Set Trigger
3	2.561	0.059	0.039	0.036	0.060		Set Trigger
4	2.610	0.059	0.039	0.036	0.062		Set Trigger
5	2.489	0.059	0.039	0.036	0.060		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



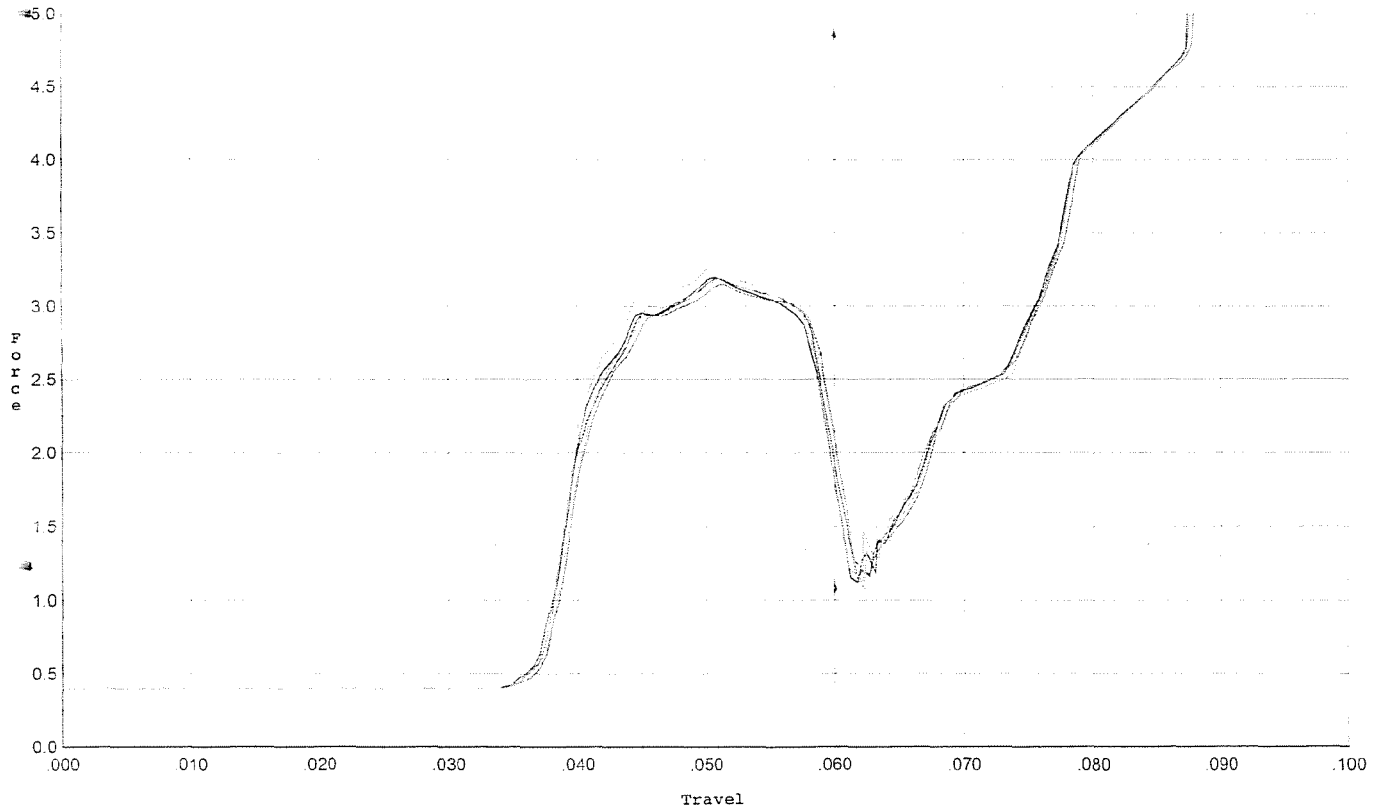
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.501	0.059	0.038	0.034	0.081		Set Trigger
2	3.317	0.060	0.038	0.034	0.078		Set Trigger
3	3.250	0.059	0.038	0.034	0.075		Set Trigger
4	3.363	0.059	0.038	0.034	0.076		Set Trigger
5	3.202	0.059	0.038	0.034	0.074		Set Trigger

A-332

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



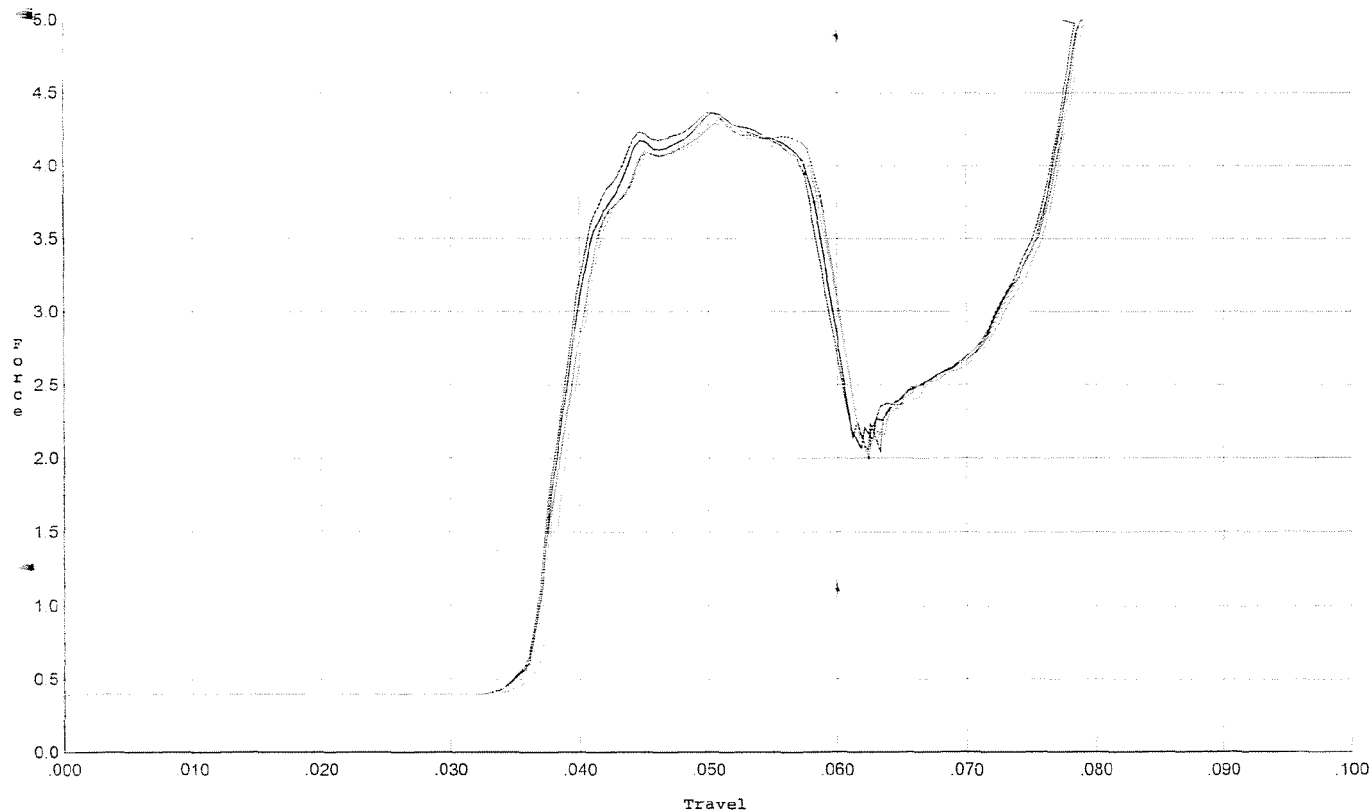
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.058	0.037	0.034	0.073		Set Trigger
2	3.195	0.059	0.037	0.034	0.074		Set Trigger
3	3.150	0.059	0.038	0.034	0.073		Set Trigger
4	3.191	0.059	0.038	0.034	0.075		Set Trigger
5	3.279	0.058	0.037	0.034	0.075		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
 Gun Type: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



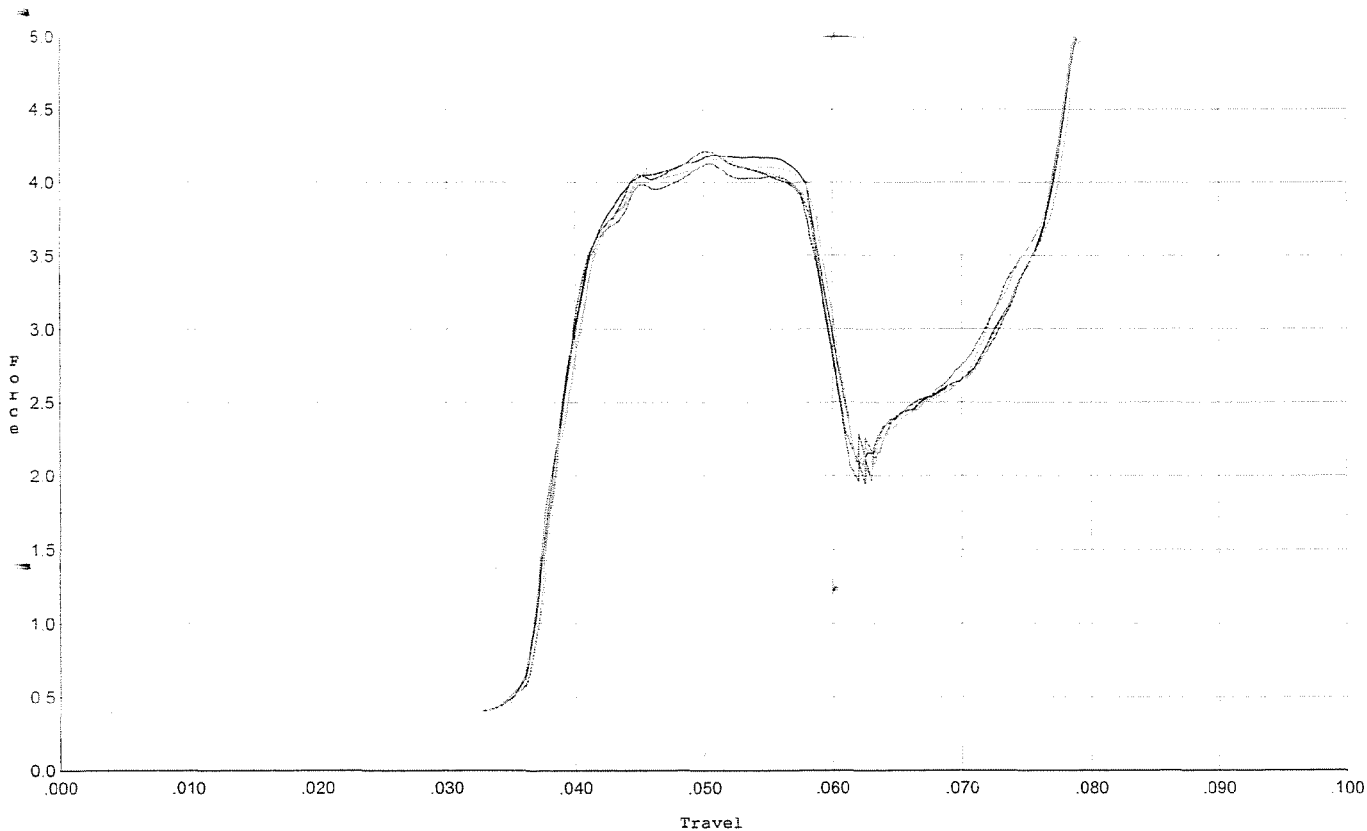
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.363	0.058	0.036	0.032	0.097		Set Trigger
2	4.362	0.058	0.036	0.032	0.098		Set Trigger
3	4.291	0.059	0.036	0.032	0.099		Set Trigger
4	4.314	0.059	0.036	0.032	0.100		Set Trigger
5	4.292	0.059	0.037	0.032	0.097		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



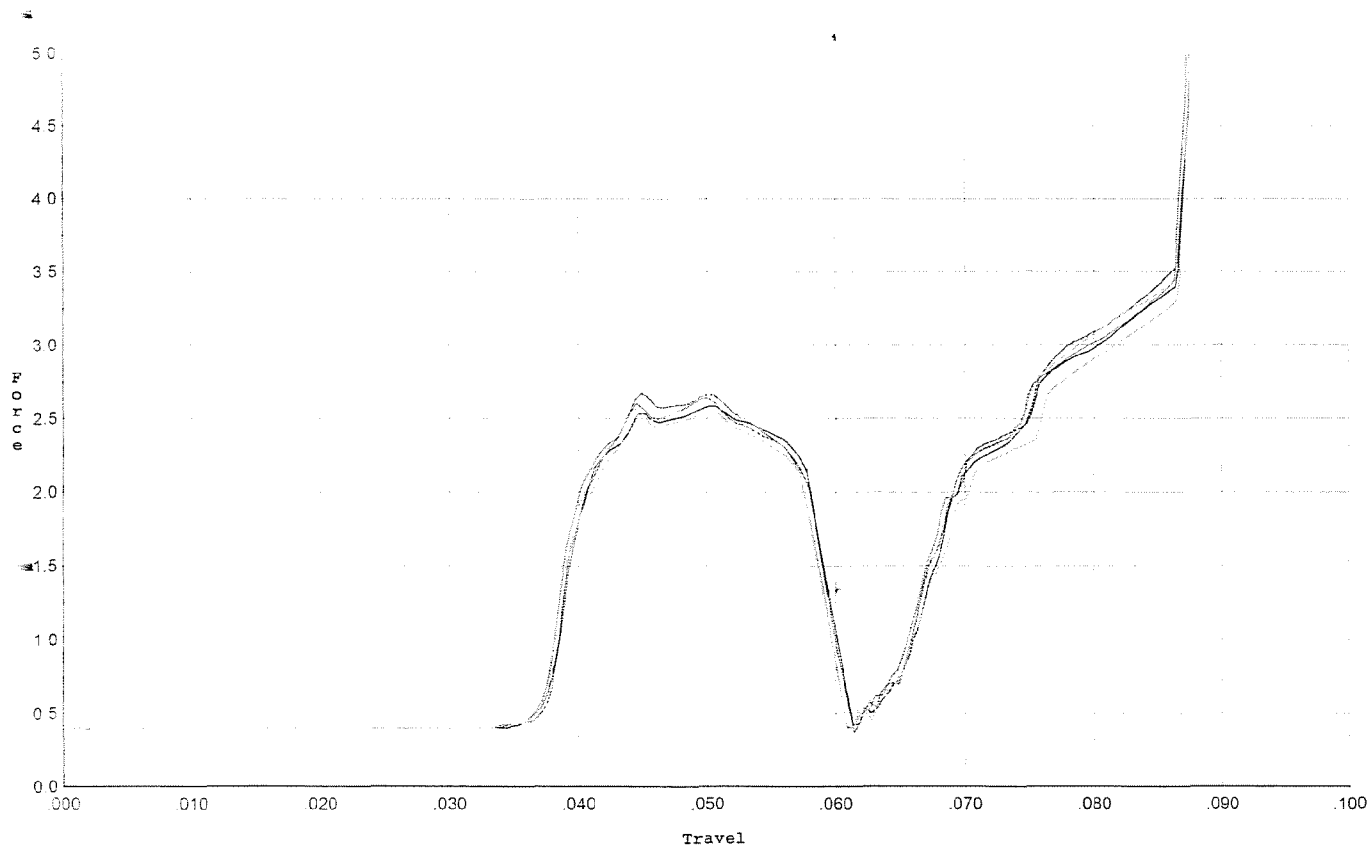
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.059	0.036	0.032	0.097		Set Trigger
2	4.185	0.058	0.036	0.032	0.097		Set Trigger
3	4.126	0.058	0.036	0.032	0.096		Set Trigger
4	4.158	0.059	0.036	0.032	0.098		Set Trigger
5	4.213	0.058	0.037	0.032	0.095		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs fr final test



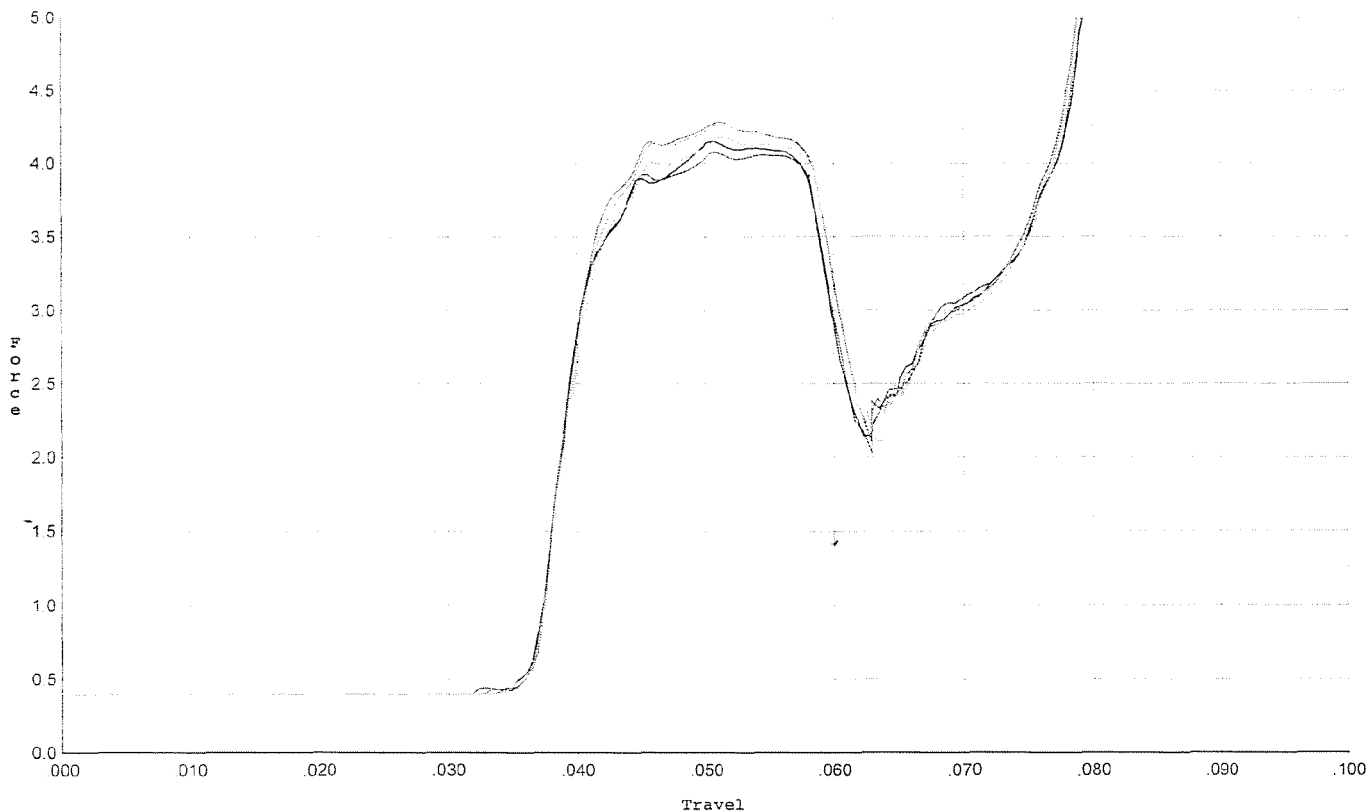
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.058	0.038	0.035	0.062		Set Trigger
2	2.586	0.058	0.038	0.035	0.061		Set Trigger
3	2.642	0.059	0.037	0.035	0.063		Set Trigger
4	2.667	0.059	0.038	0.035	0.063		Set Trigger
5	2.565	0.059	0.038	0.035	0.061		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.058	0.037	0.032	0.093		Set Trigger
2	4.150	0.058	0.037	0.032	0.094		Set Trigger
3	4.288	0.058	0.037	0.032	0.098		Set Trigger
4	4.180	0.058	0.037	0.032	0.095		Set Trigger
5	4.276	0.058	0.037	0.032	0.097		Set Trigger

A-4.19