

99976L99
96794666

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



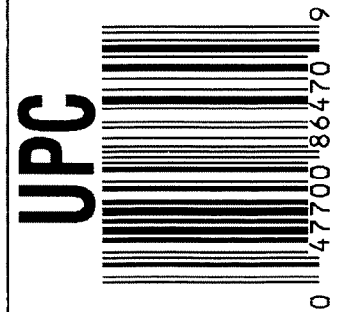
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794666



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794666

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(RB)	11/17/08	(RB)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

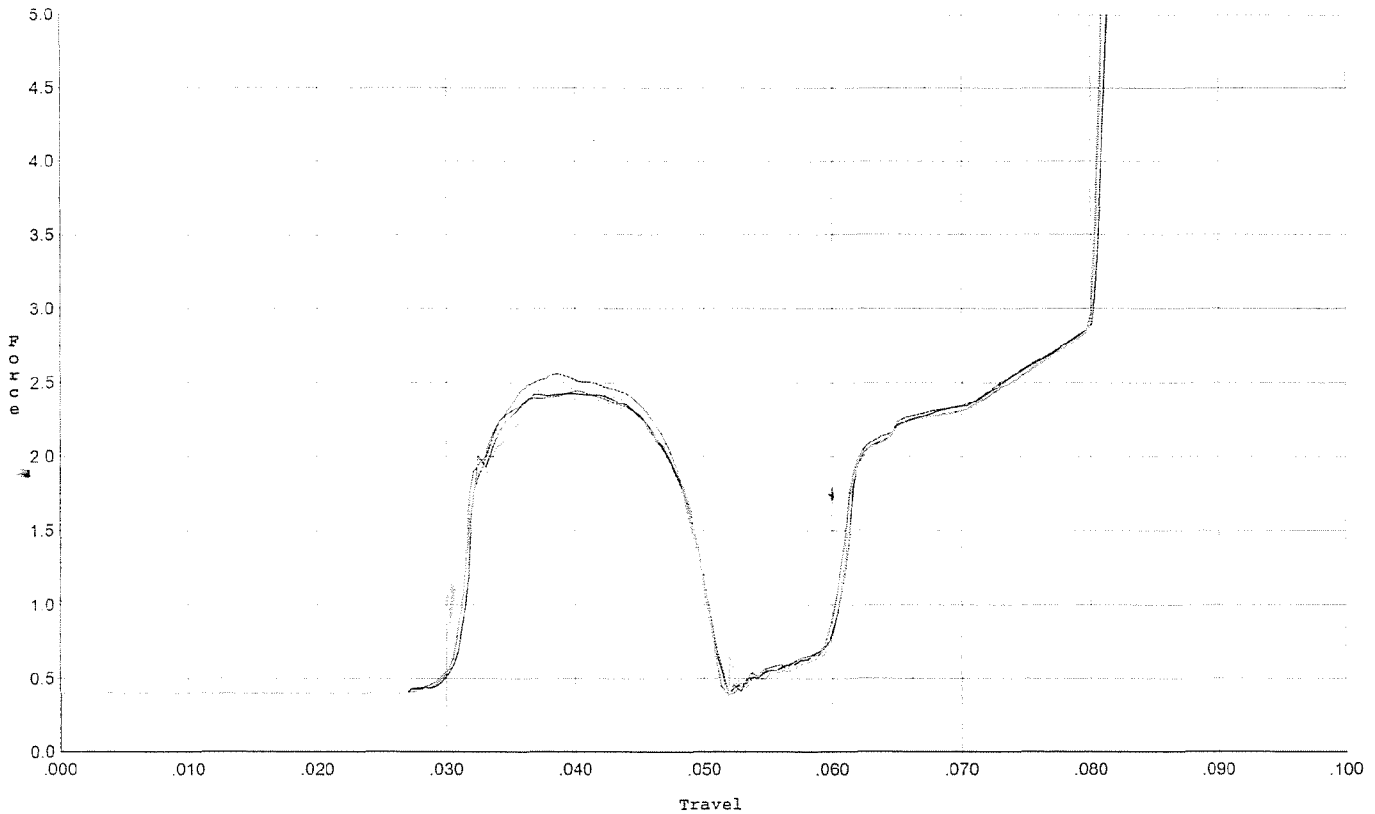
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.9</u> <u>6.0</u> <u>6.9</u>	1-26-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-26-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.002</u> <u>.003</u>	1-26-09	R.N.
	J) ASSEMBLE STOCK		1-14-09	LSU
	K) ASSEMBLE SWIVEL STUDS		1-26-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	WY
670	FINAL INSPECTION A) HEADSPACE		1-26-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>247</u> <u>230</u> <u>237</u> <u>244</u>	1-26-09	R.N.
	C) FUNCTION		1-26-09	R.N.
690	PACK		1/28/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



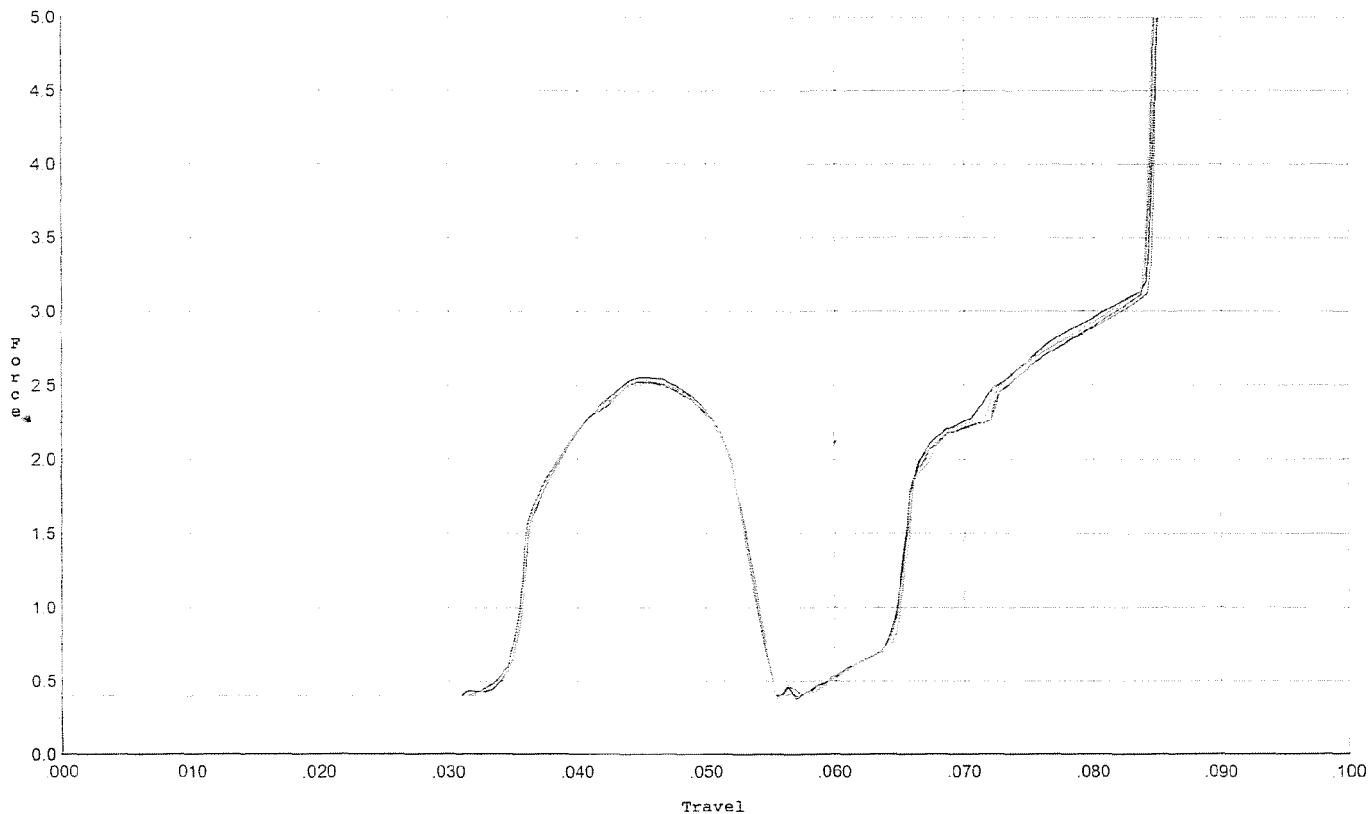
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.049	0.031	0.036	0.052		Set Trigger
2	2.424	0.049	0.031	0.036	0.052		Set Trigger
3	2.562	0.049	0.030	0.035	0.053		Set Trigger
4	2.468	0.049	0.031	0.035	0.053		Set Trigger
5	2.391	0.049	0.031	0.036	0.052		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



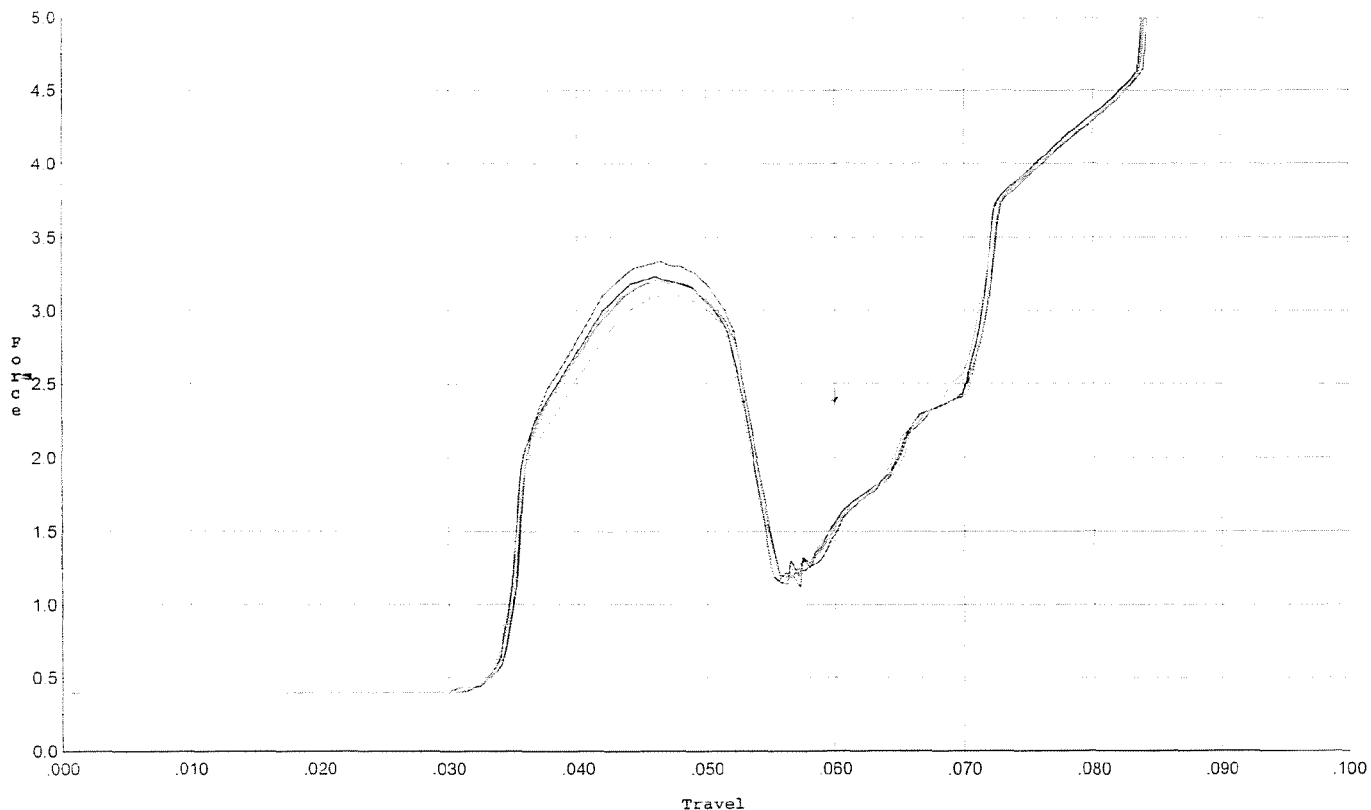
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.052	0.035	0.037	0.052		Set Trigger
2	2.551	0.052	0.035	0.037	0.052		Set Trigger
3	2.525	0.053	0.035	0.037	0.053		Set Trigger
4	2.508	0.052	0.035	0.037	0.052		Set Trigger
5	2.531	0.053	0.035	0.037	0.053		Set Trigger

A-2-S2

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



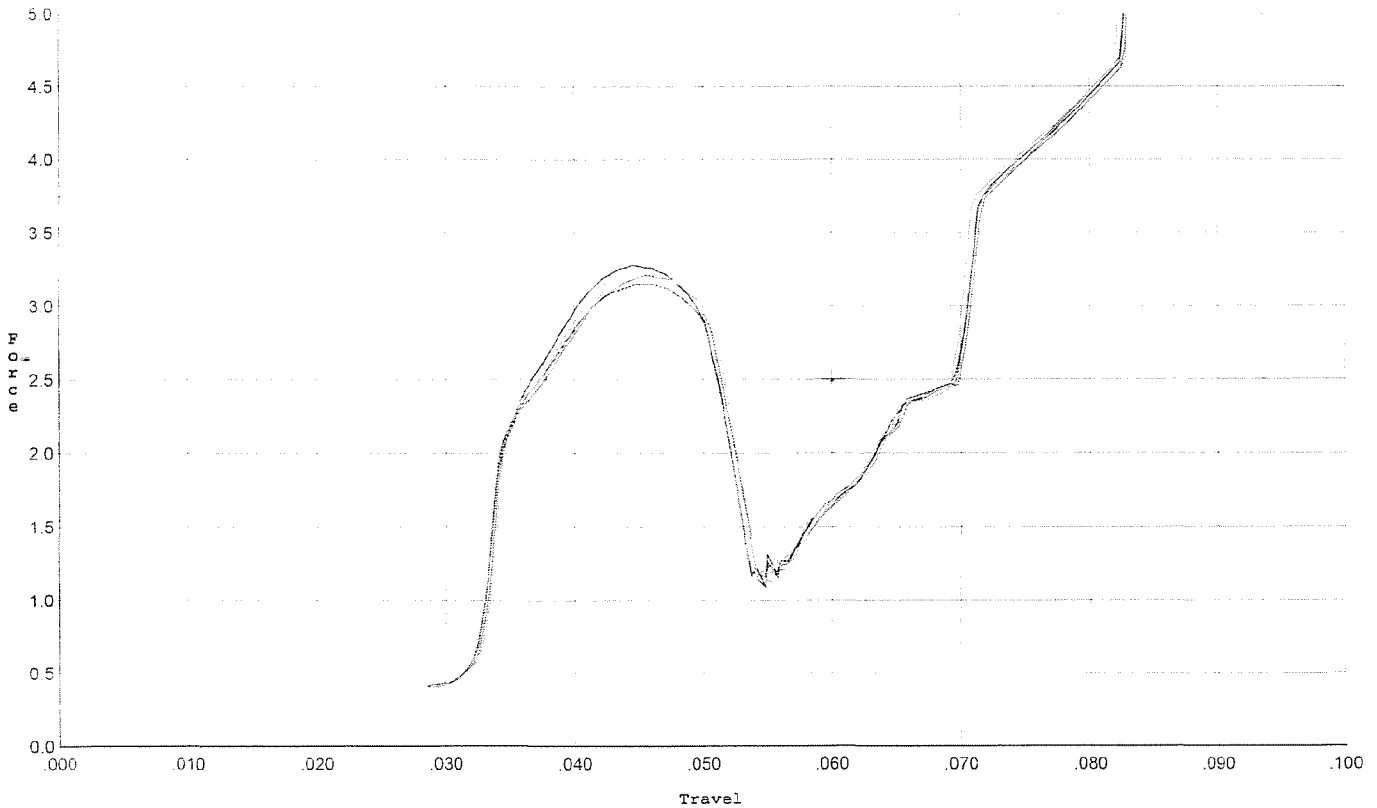
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.340	0.052	0.034	0.035	0.066		Set Trigger
2	3.234	0.053	0.034	0.035	0.066		Set Trigger
3	3.204	0.052	0.034	0.035	0.064		Set Trigger
4	3.207	0.052	0.034	0.035	0.065		Set Trigger
5	3.105	0.053	0.034	0.035	0.064		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles/- .75 lb



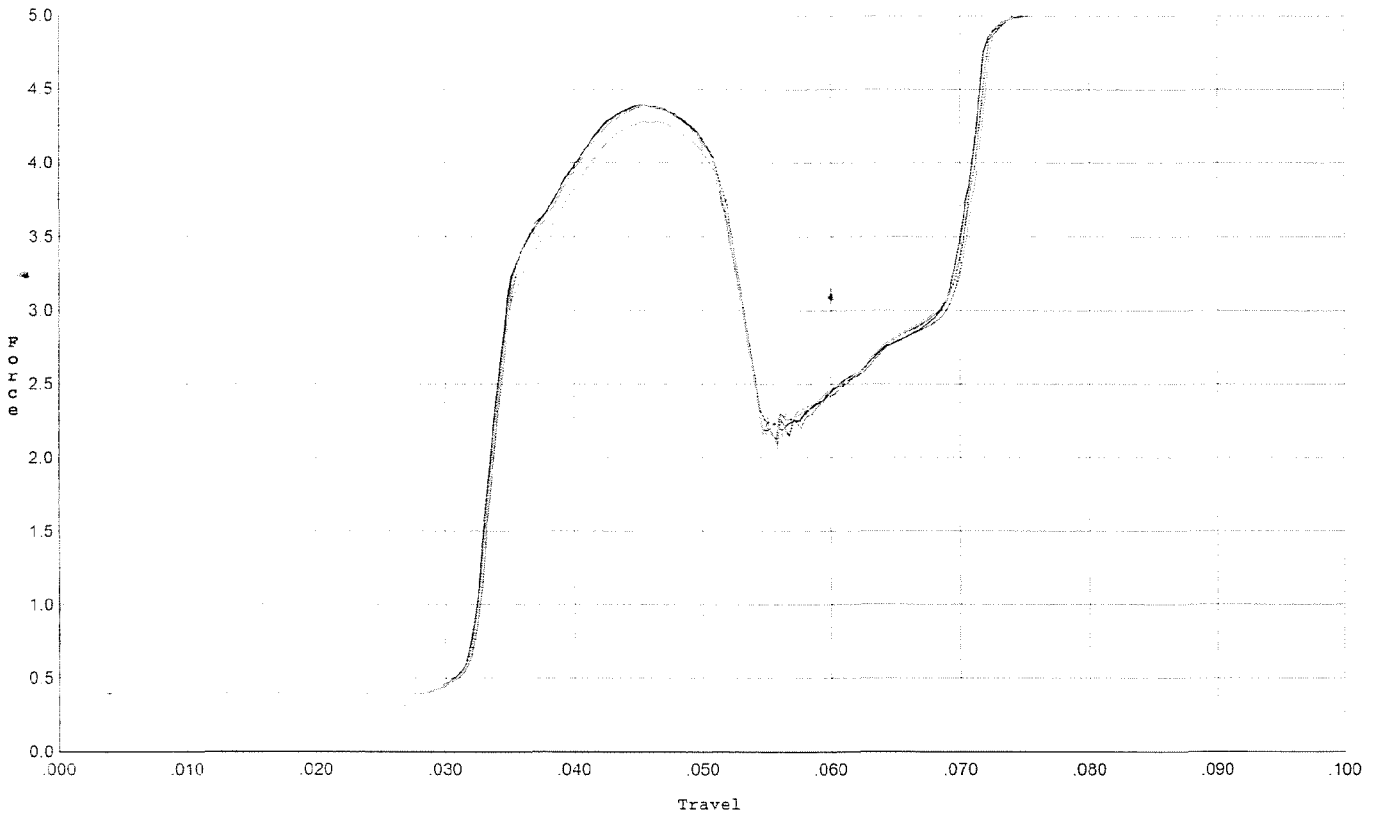
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.051	0.032	0.034	0.064		Set Trigger
2	3.274	0.051	0.032	0.034	0.066		Set Trigger
3	3.212	0.052	0.033	0.034	0.066		Set Trigger
4	3.246	0.051	0.032	0.034	0.065		Set Trigger
5	3.224	0.052	0.033	0.034	0.066		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



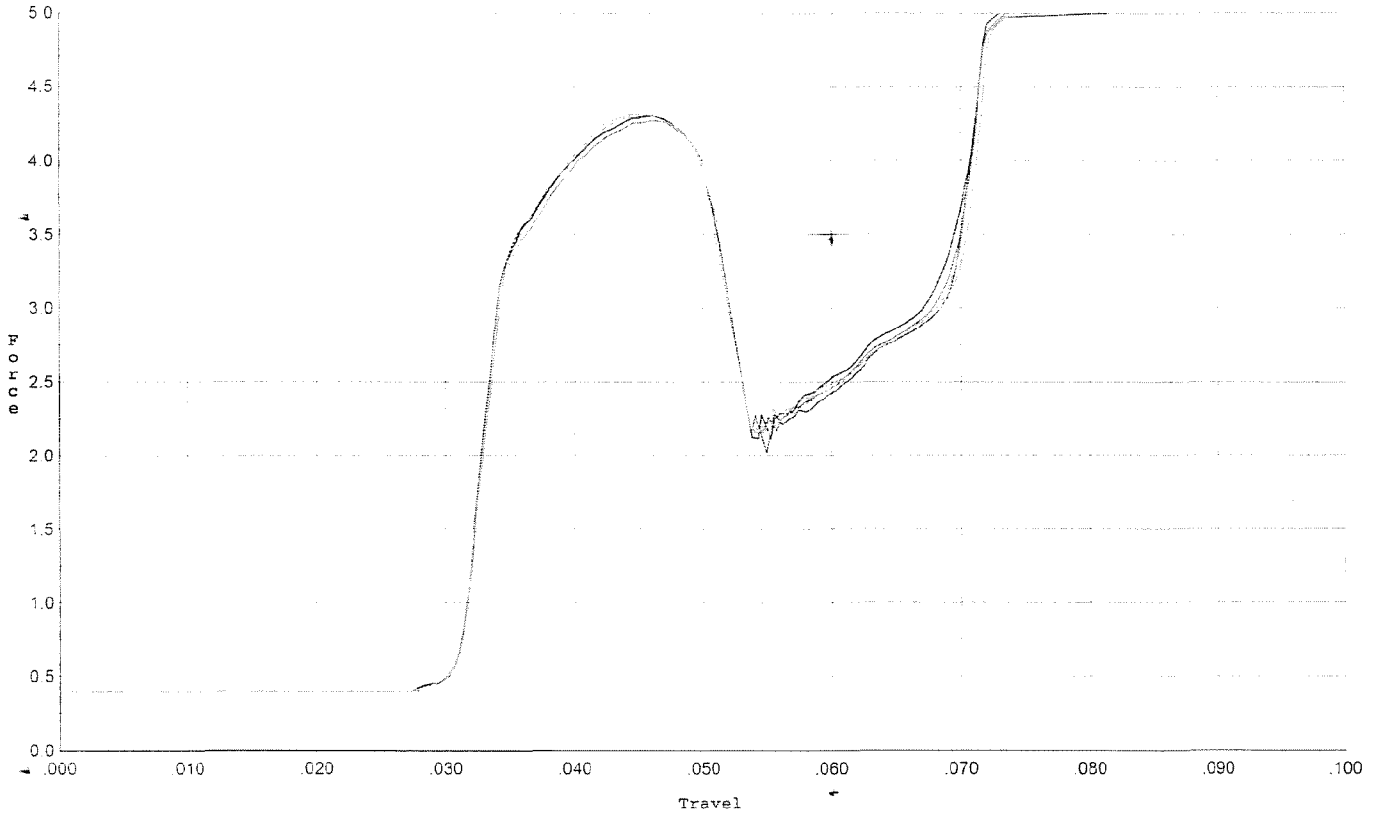
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.052	0.032	0.033	0.089		Set Trigger
2	4.396	0.053	0.032	0.033	0.090		Set Trigger
3	4.388	0.052	0.032	0.033	0.088		Set Trigger
4	4.392	0.052	0.032	0.033	0.089		Set Trigger
5	4.279	0.053	0.032	0.033	0.088		Set Trigger

A-437

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



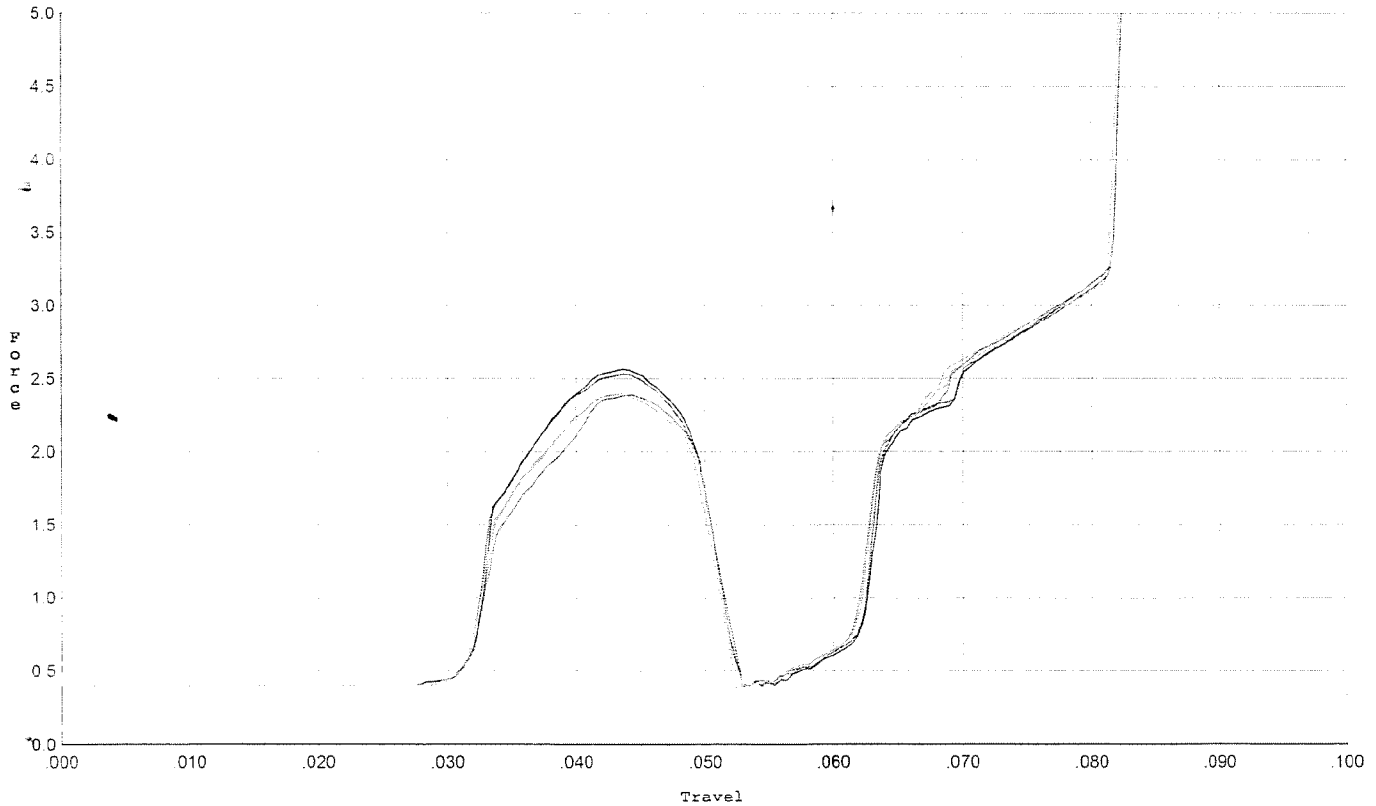
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.050	0.031	0.033	0.084		Set Trigger
2	4.309	0.051	0.031	0.033	0.087		Set Trigger
3	4.268	0.051	0.031	0.033	0.086		Set Trigger
4	4.320	0.050	0.031	0.033	0.084		Set Trigger
5	4.312	0.051	0.031	0.033	0.087		Set Trigger

A.4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



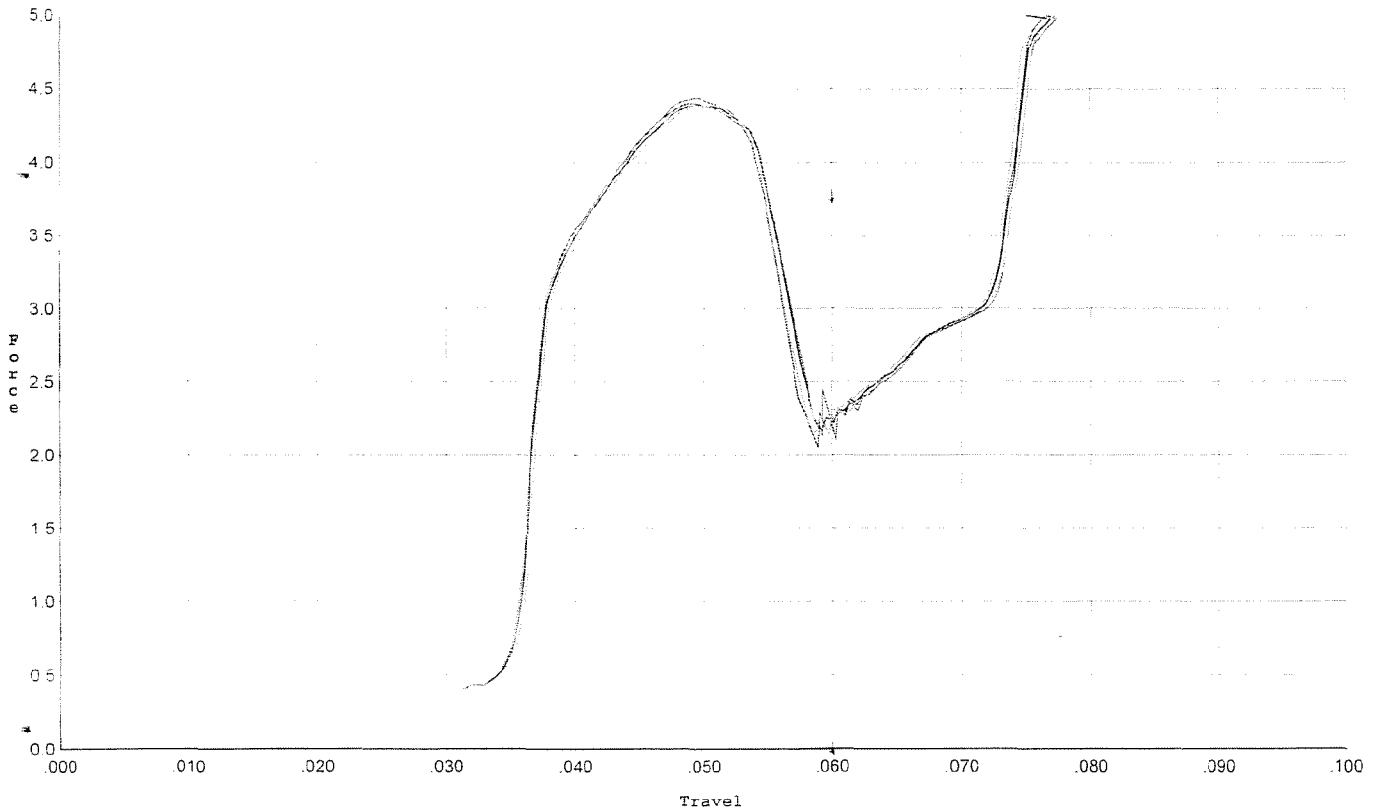
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.050	0.032	0.036	0.051		Set Trigger
2	2.565	0.050	0.032	0.037	0.051		Set Trigger
3	2.386	0.050	0.032	0.037	0.048		Set Trigger
4	2.388	0.050	0.032	0.037	0.050		Set Trigger
5	2.408	0.050	0.032	0.037	0.049		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.055	0.035	0.035	0.090		Set Trigger
2	4.391	0.056	0.035	0.034	0.092		Set Trigger
3	4.437	0.056	0.035	0.034	0.092		Set Trigger
4	4.386	0.055	0.035	0.034	0.090		Set Trigger
5	4.388	0.055	0.035	0.034	0.090		Set Trigger

A-4.40