

66794668

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

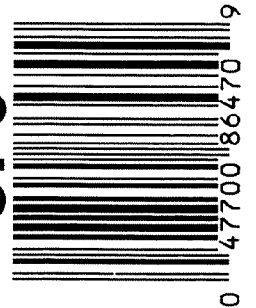
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794668

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794668

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/11/08	SPD
490	MAGNAFLUX BOLT		11/17/08	m12
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11-17-08	DS
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

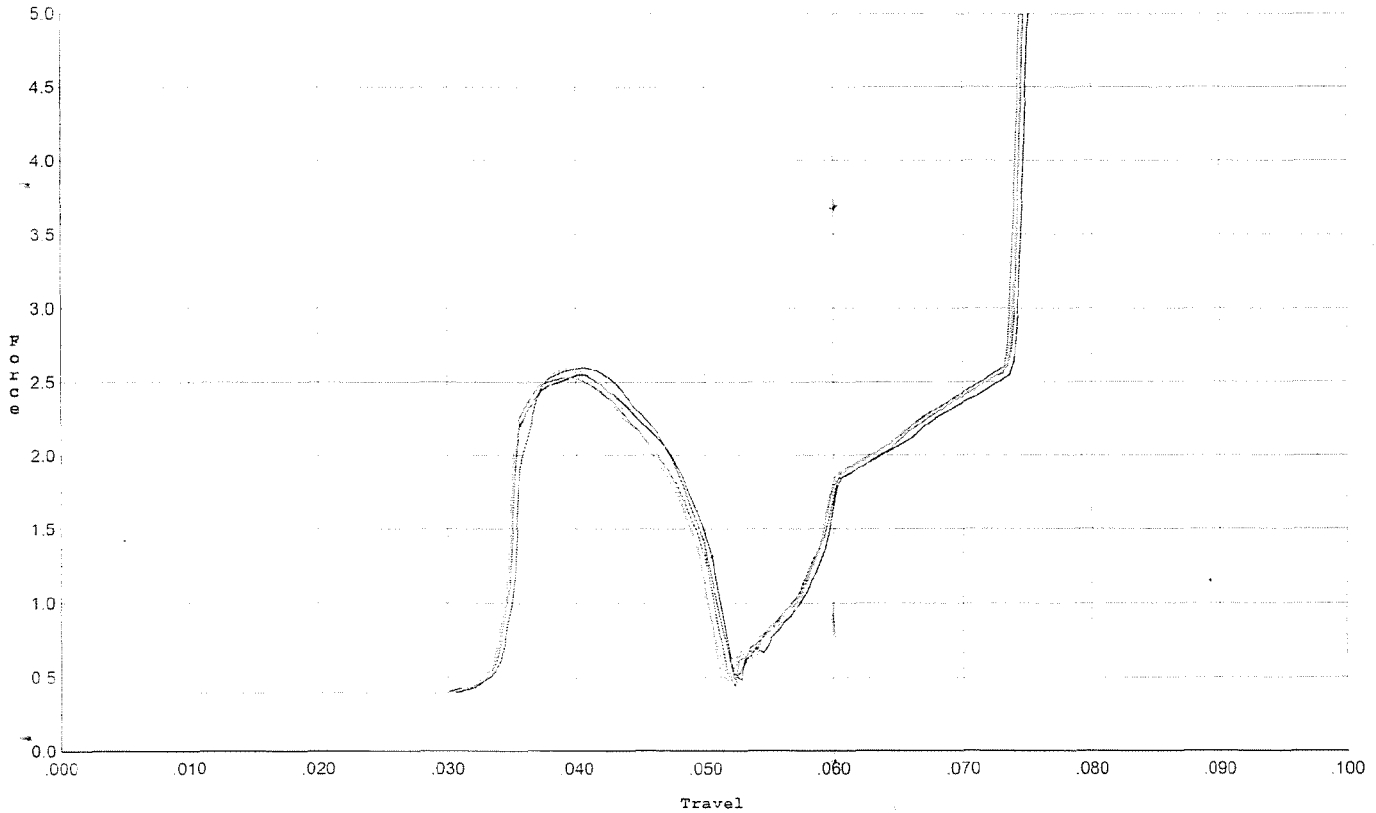
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	290
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-2-09	290
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-2-09	290
	J) ASSEMBLE STOCK		1-14-09	RLW
	K) ASSEMBLE SWIVEL STUDS		2-2-09	290
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	290
670	FINAL INSPECTION A) HEADSPACE		2-2-09	290
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.68</u> <u>2.71</u> <u>2.68</u>	1-10-09	290
	C) FUNCTION		2-2-09	290
690	PACK		2/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



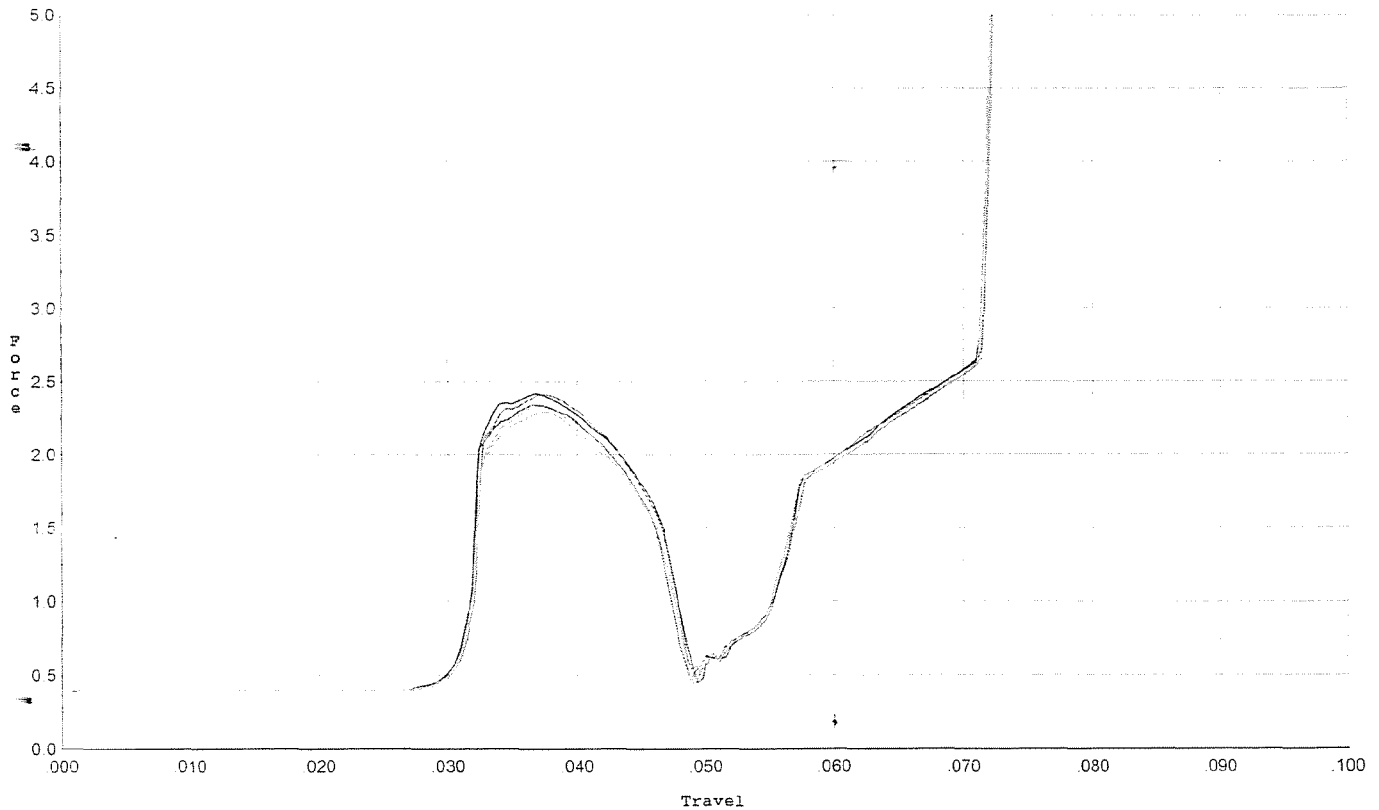
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.050	0.034	0.032	0.048		Set Trigger
2	2.549	0.051	0.034	0.032	0.049		Set Trigger
3	2.528	0.050	0.034	0.031	0.047		Set Trigger
4	2.593	0.049	0.034	0.032	0.047		Set Trigger
5	2.529	0.050	0.034	0.032	0.047		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



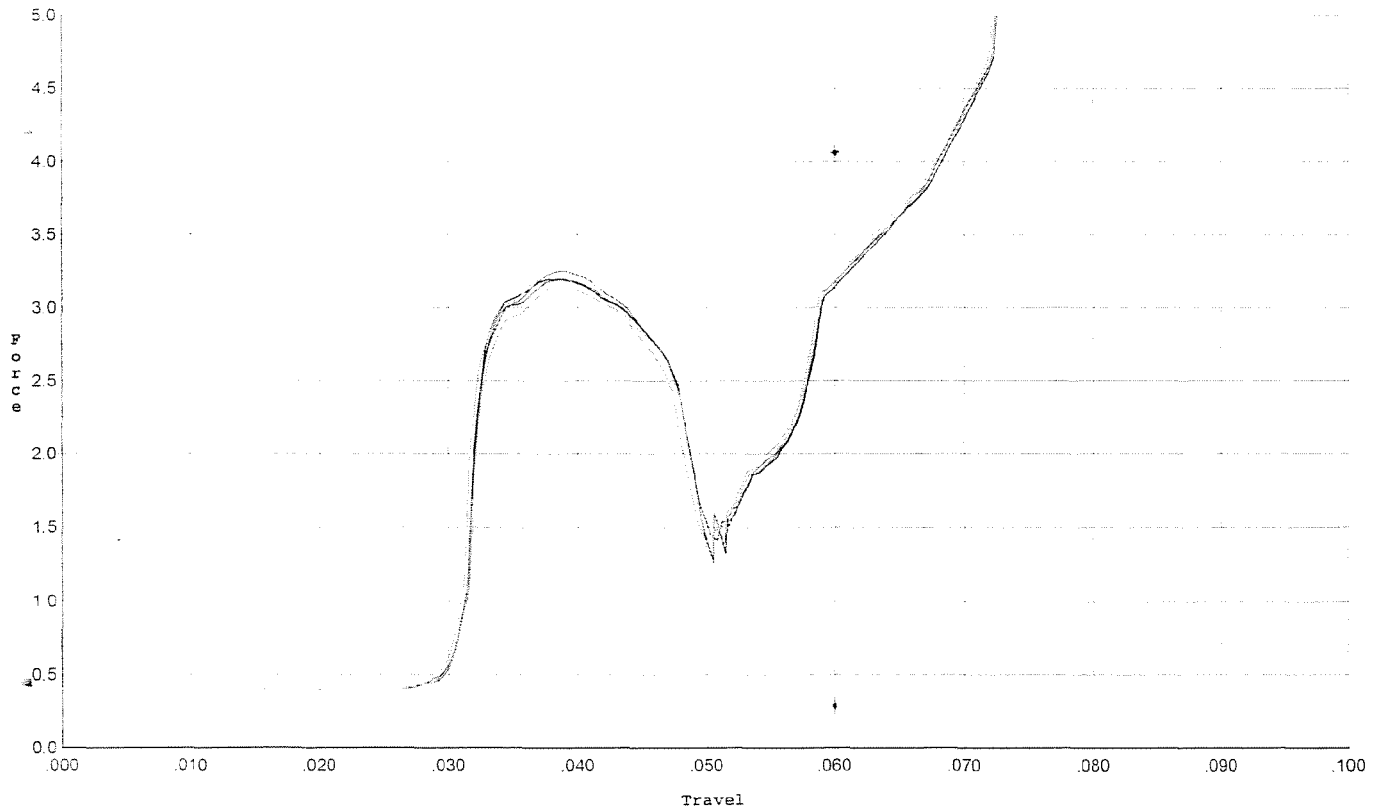
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.339	0.046	0.031	0.032	0.043		Set Trigger
2	2.414	0.047	0.031	0.032	0.045		Set Trigger
3	2.408	0.047	0.031	0.032	0.045		Set Trigger
4	2.331	0.047	0.031	0.032	0.044		Set Trigger
5	2.293	0.047	0.031	0.032	0.043		Set Trigger

A-235

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



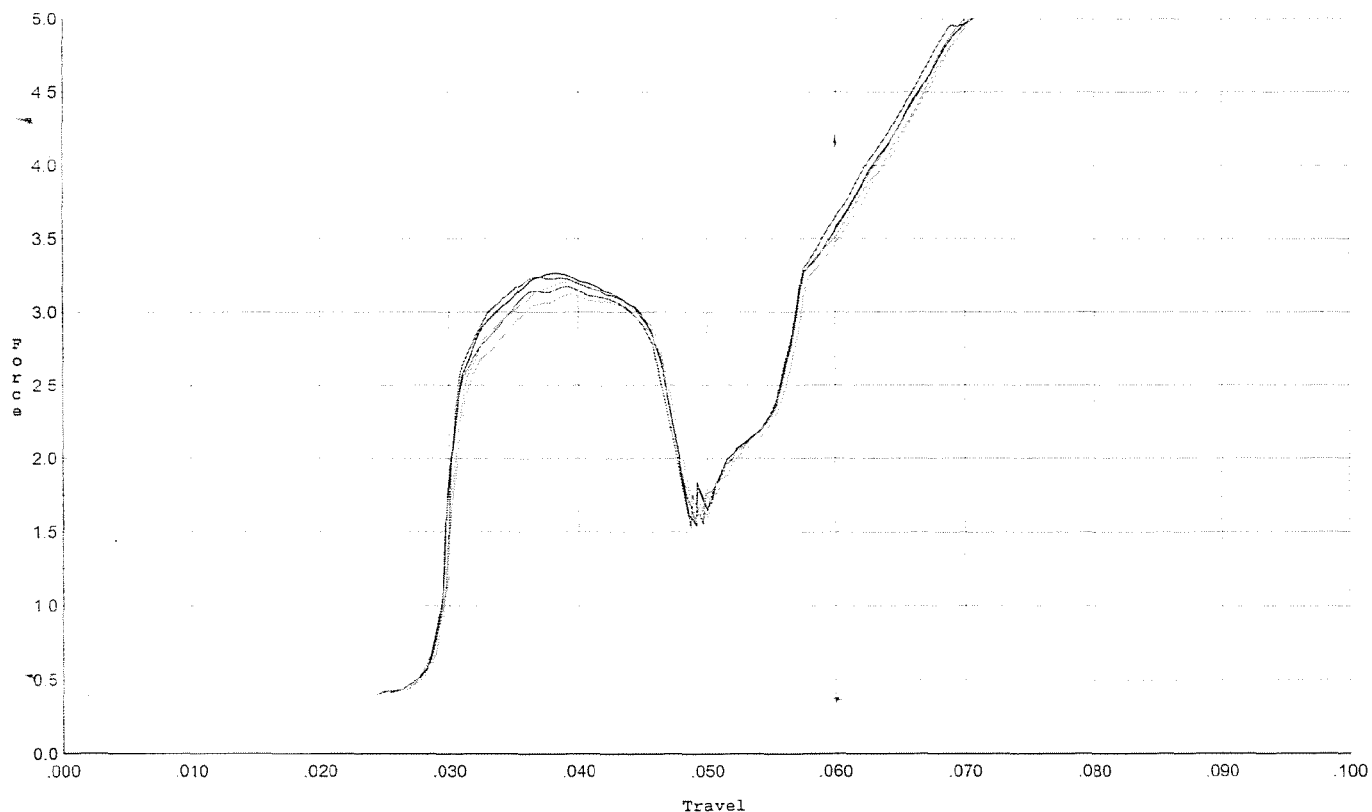
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.048	0.030	0.030	0.061		Set Trigger
2	3.196	0.048	0.030	0.030	0.061		Set Trigger
3	3.250	0.048	0.030	0.030	0.062		Set Trigger
4	3.209	0.047	0.030	0.030	0.060		Set Trigger
5	3.143	0.048	0.030	0.030	0.060		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



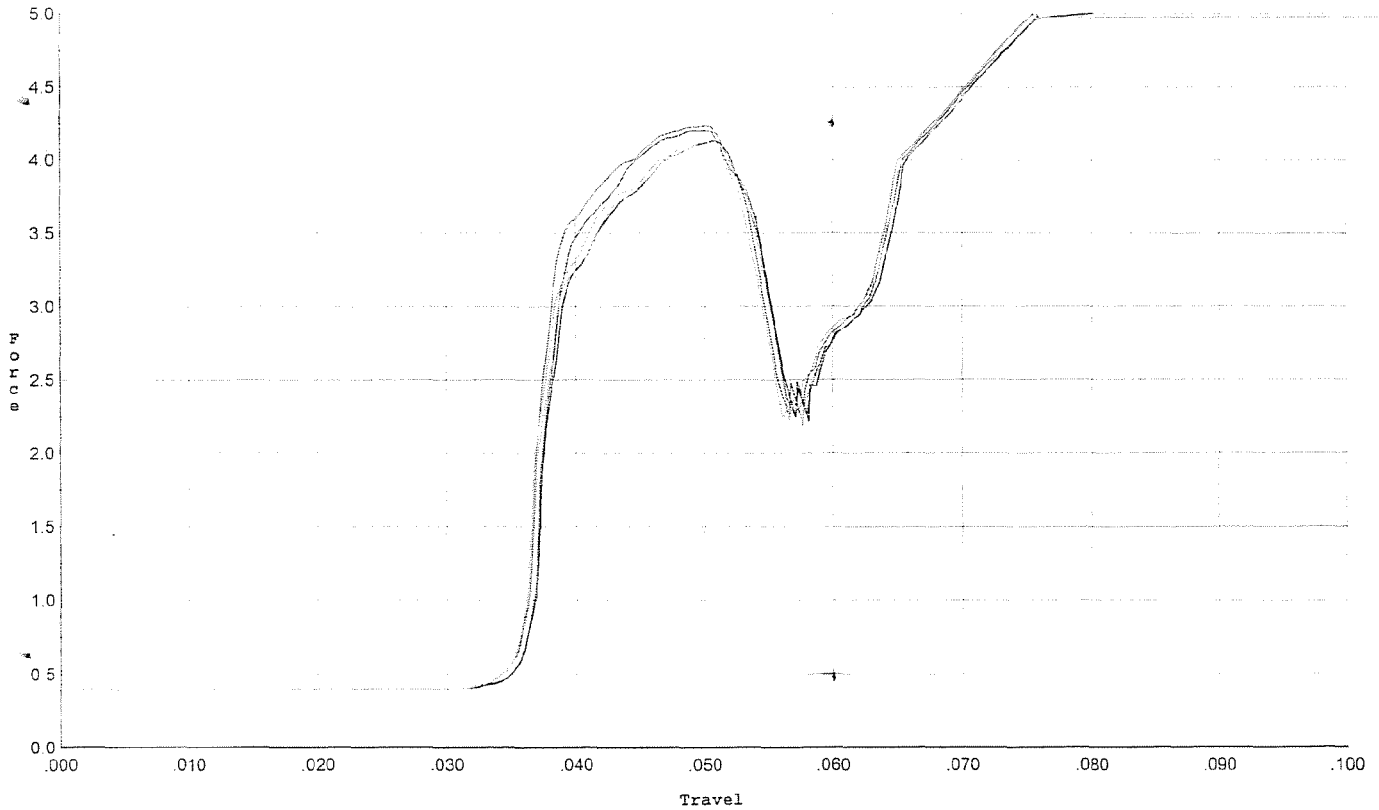
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.046	0.029	0.029	0.063		Set Trigger
2	3.266	0.047	0.029	0.029	0.064		Set Trigger
3	3.175	0.047	0.028	0.029	0.063		Set Trigger
4	3.201	0.048	0.029	0.029	0.064		Set Trigger
5	3.118	0.046	0.029	0.029	0.061		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



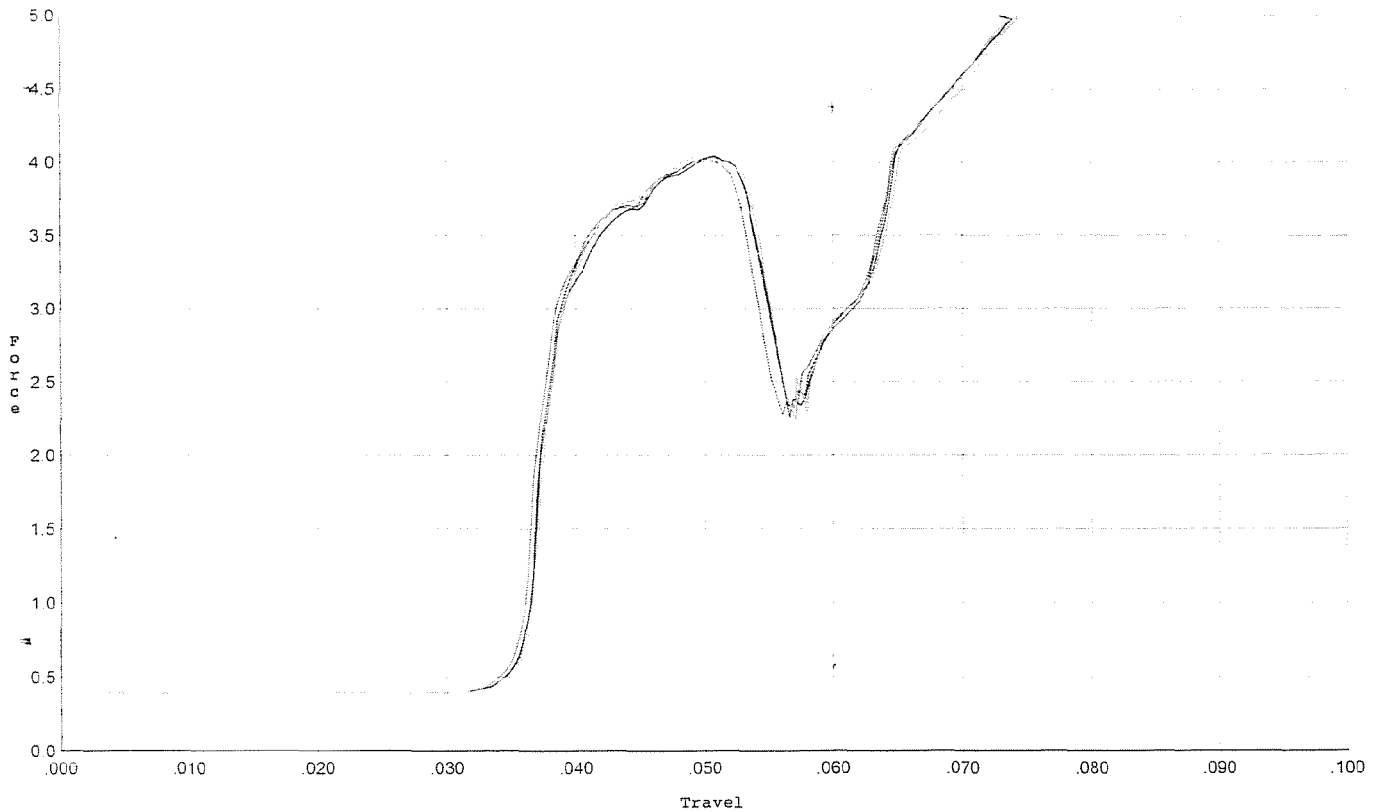
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.054	0.036	0.028	0.082		Set Trigger
2	4.134	0.054	0.036	0.028	0.080		Set Trigger
3	4.236	0.053	0.035	0.028	0.082		Set Trigger
4	4.136	0.054	0.035	0.028	0.081		Set Trigger
5	4.147	0.055	0.036	0.028	0.081		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



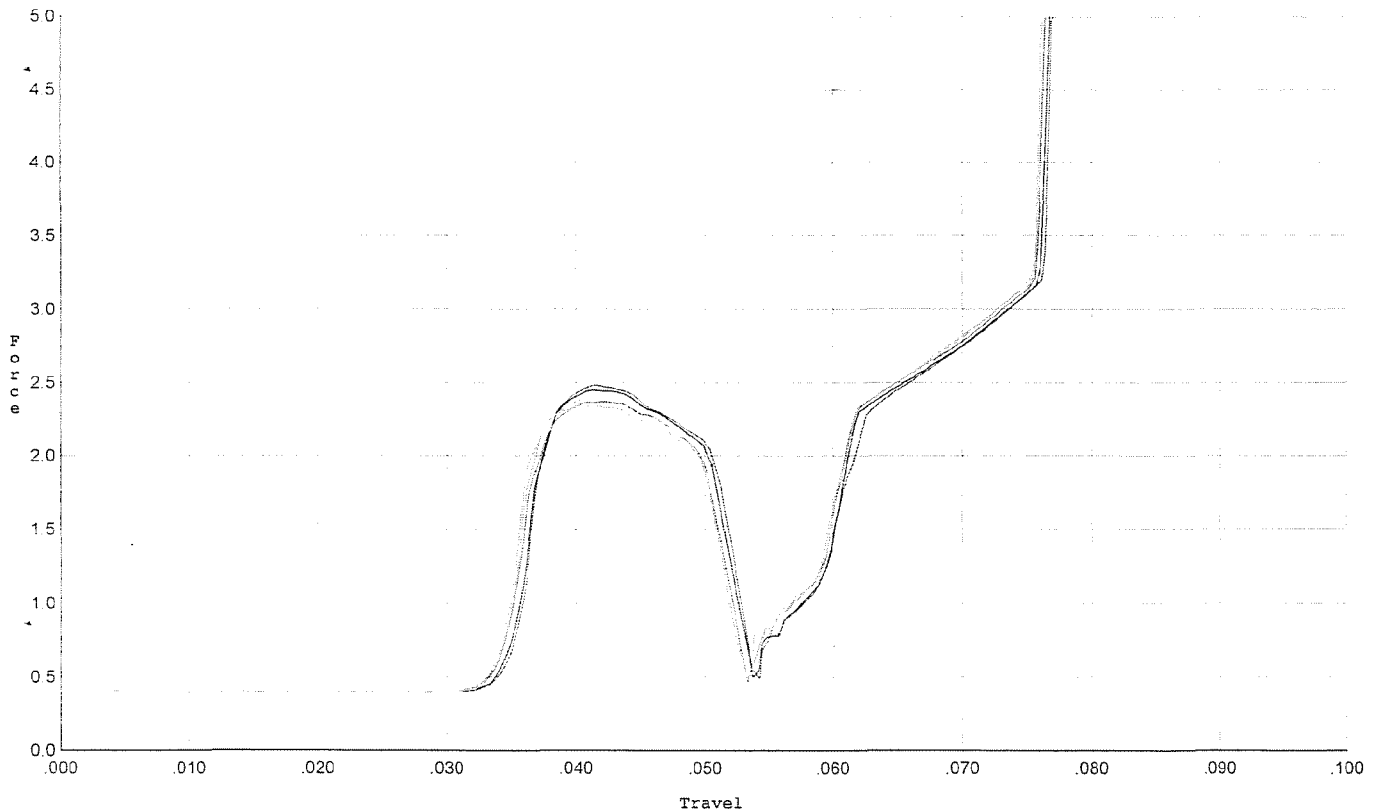
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.053	0.036	0.028	0.078		Set Trigger
2	4.042	0.055	0.036	0.027	0.080		Set Trigger
3	4.015	0.053	0.035	0.028	0.077		Set Trigger
4	4.101	0.054	0.036	0.028	0.080		Set Trigger
5	4.077	0.054	0.036	0.028	0.080		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



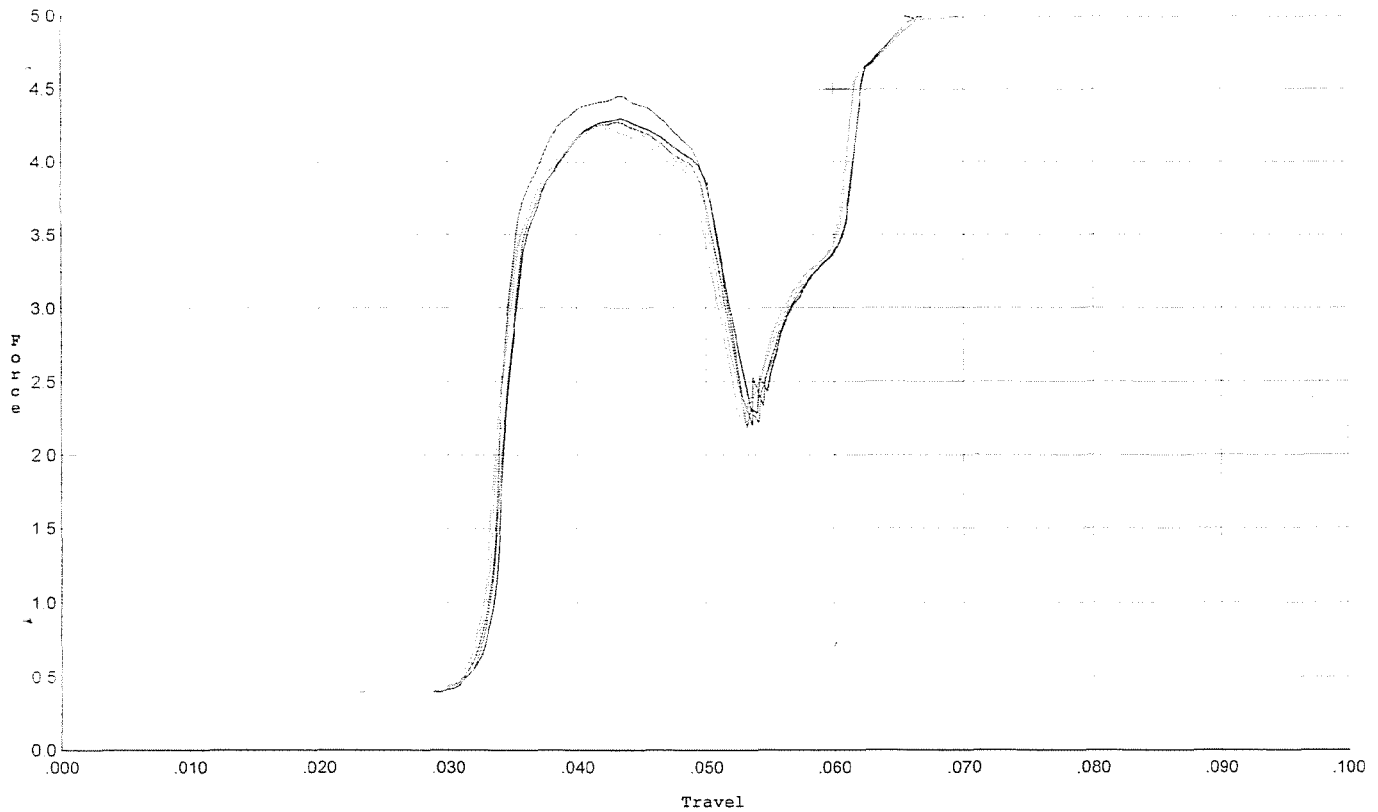
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.051	0.035	0.032	0.050		Set Trigger
2	2.448	0.051	0.034	0.032	0.048		Set Trigger
3	2.367	0.052	0.034	0.032	0.049		Set Trigger
4	2.390	0.050	0.034	0.032	0.048		Set Trigger
5	2.344	0.050	0.034	0.032	0.048		Set Trigger

A-2-40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.450	0.050	0.032	0.028	0.084		Set Trigger
2	4.298	0.050	0.033	0.028	0.081		Set Trigger
3	4.272	0.051	0.032	0.028	0.082		Set Trigger
4	4.262	0.050	0.032	0.028	0.080		Set Trigger
5	4.231	0.051	0.032	0.028	0.082		Set Trigger