

66794672

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



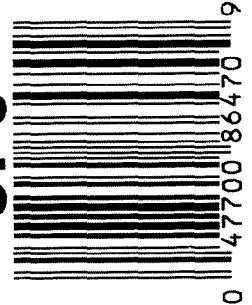
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794672

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794672

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(X)	11/17/08	(X)
490	MAGNAFLUX BOLT		11/17/08	MT
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DS
542	APPLY COATINGS (BARREL ACTION)		1/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

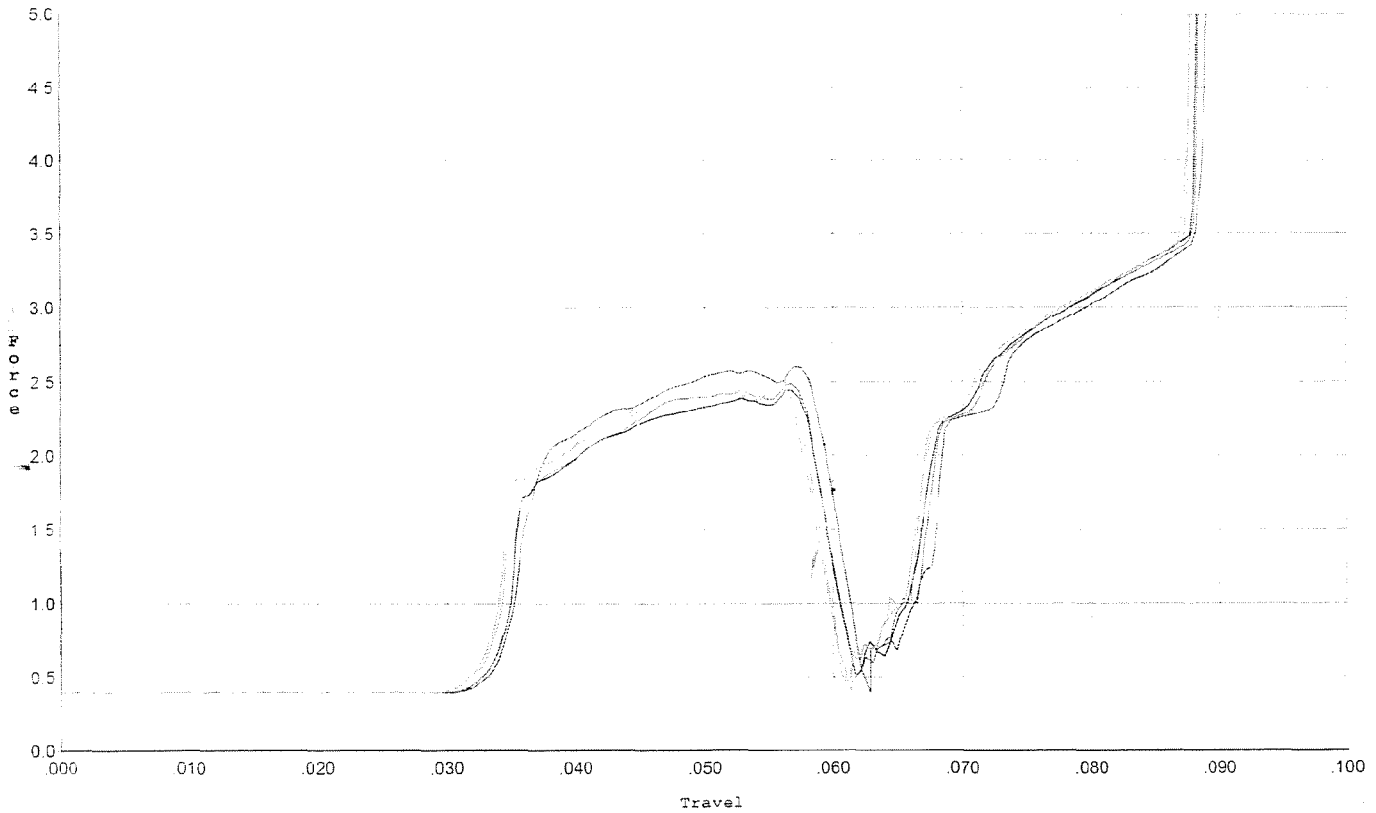
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6.5</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-13-09	SPD
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	SPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.59</u> <u>2.61</u> <u>2.60</u> <u>2.53</u>	1-30-09	TL
	C) FUNCTION		1-31-09	TL
690	PACK		2/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



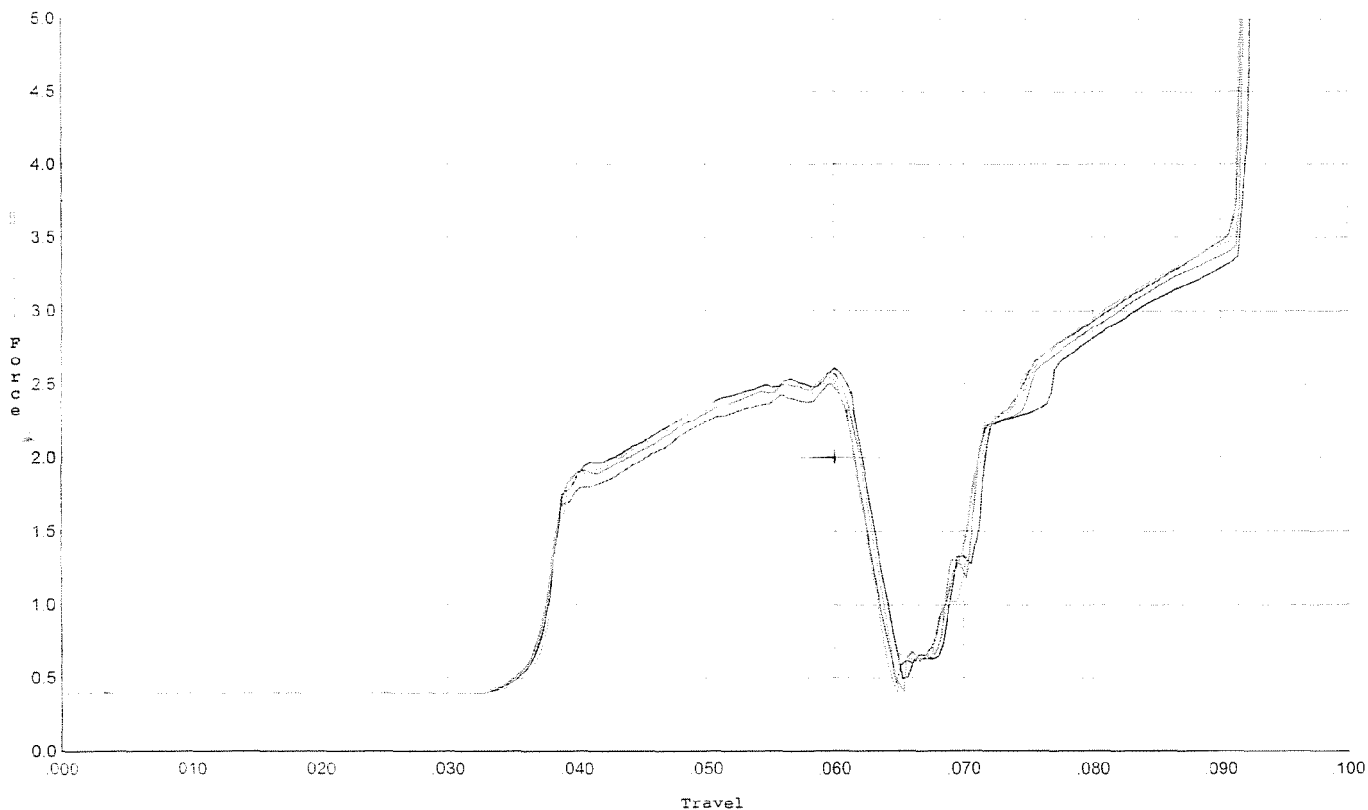
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.059	0.034	0.035	0.071		Set Trigger
2	2.445	0.058	0.034	0.035	0.065		Set Trigger
3	2.487	0.058	0.034	0.035	0.066		Set Trigger
4	2.504	0.058	0.033	0.035	0.067		Set Trigger
5	2.492	0.058	0.033	0.034	0.067		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



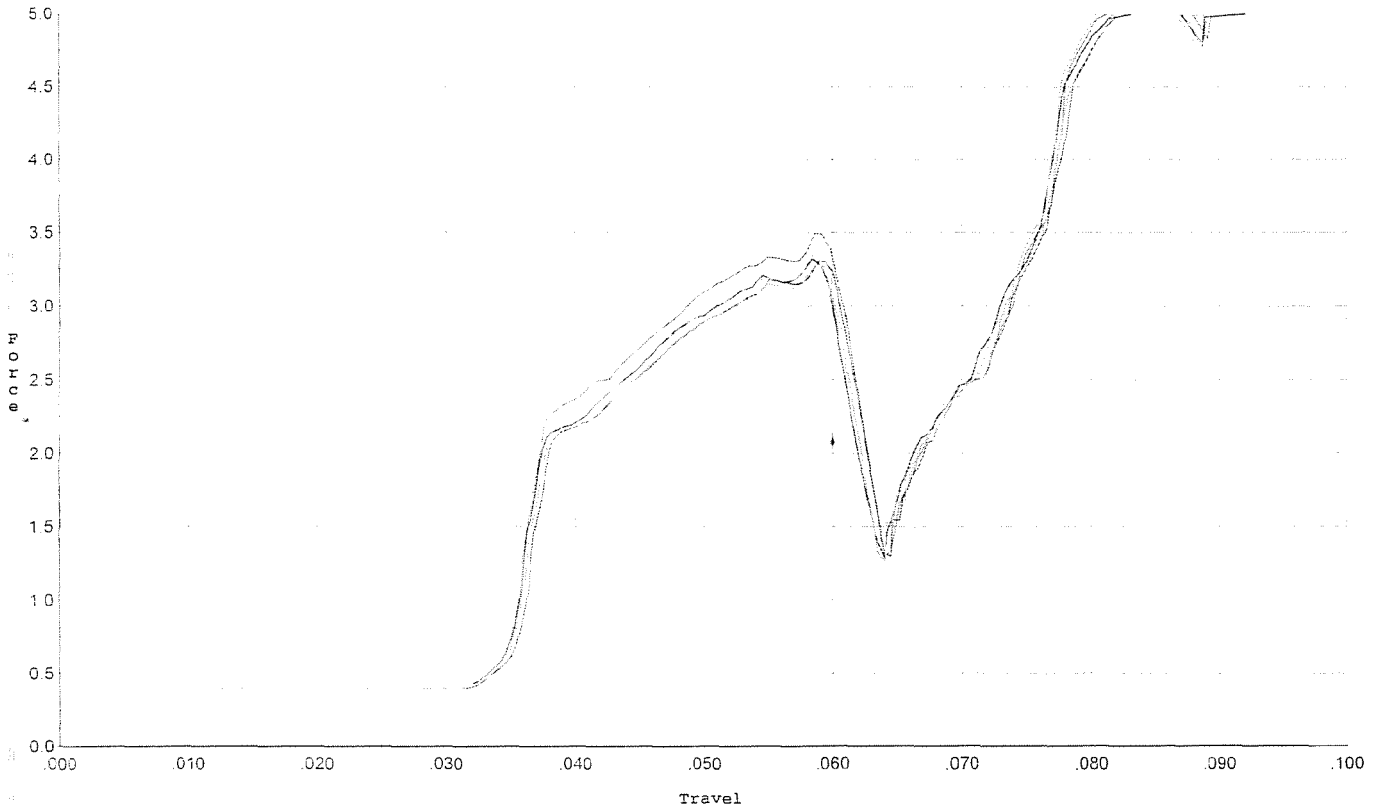
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.061	0.036	0.036	0.066		Set Trigger
2	2.608	0.061	0.037	0.036	0.069		Set Trigger
3	2.581	0.062	0.037	0.036	0.069		Set Trigger
4	2.552	0.062	0.037	0.036	0.069		Set Trigger
5	2.566	0.061	0.037	0.036	0.068		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



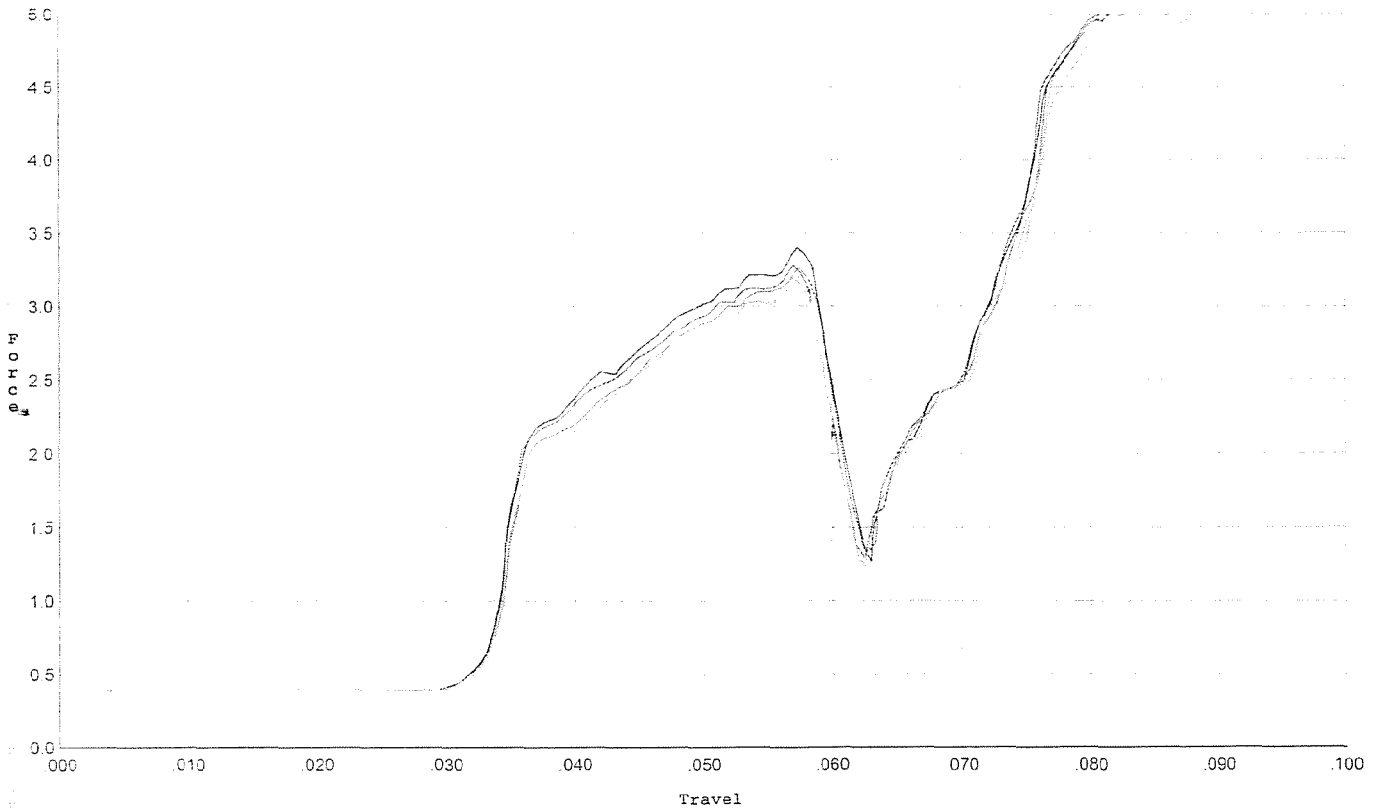
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.062	0.035	0.034	0.084		Set Trigger
2	3.319	0.060	0.035	0.035	0.081		Set Trigger
3	3.491	0.061	0.035	0.034	0.088		Set Trigger
4	3.345	0.061	0.035	0.034	0.084		Set Trigger
5	3.278	0.061	0.035	0.035	0.082		Set Trigger

A-334

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



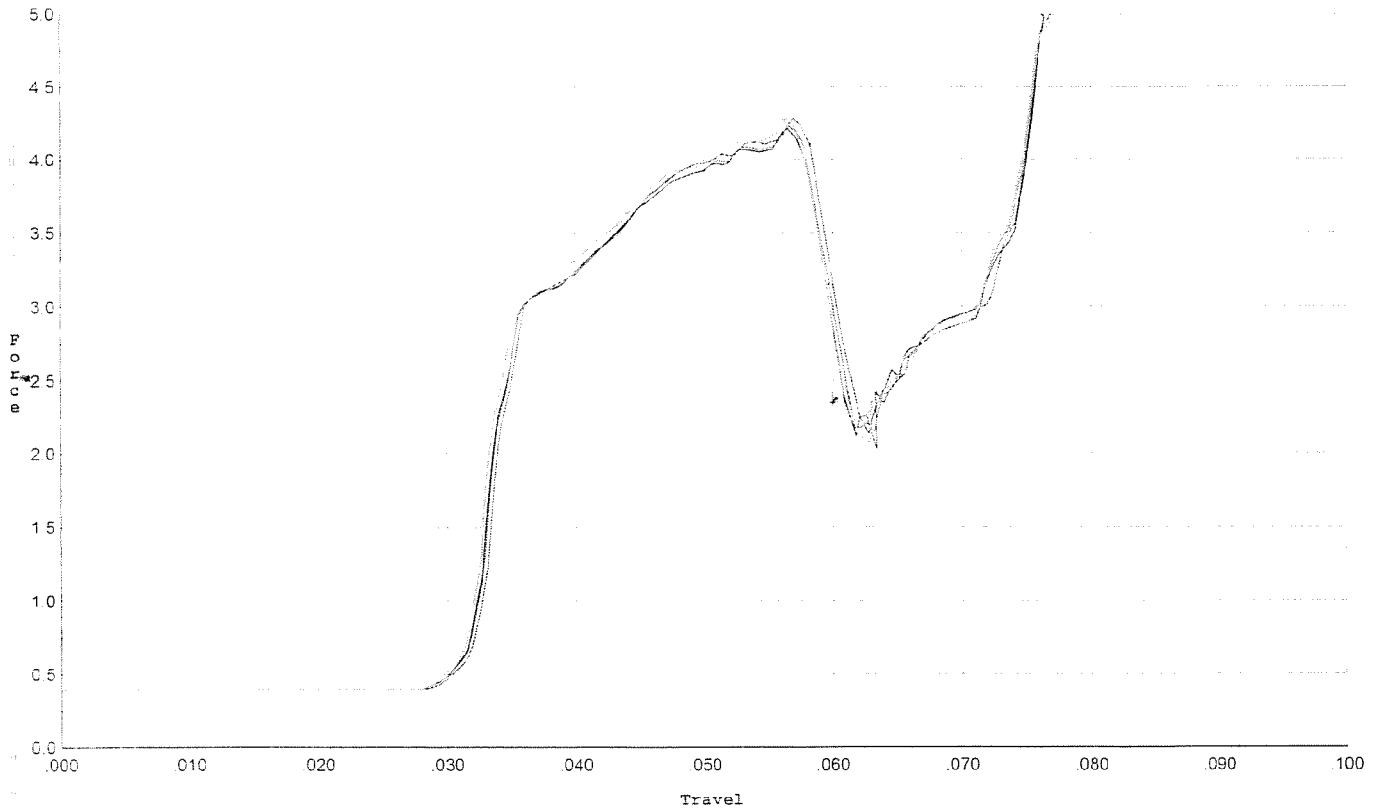
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.058	0.033	0.034	0.080		Set Trigger
2	3.401	0.059	0.033	0.034	0.082		Set Trigger
3	3.266	0.059	0.033	0.034	0.079		Set Trigger
4	3.185	0.058	0.033	0.034	0.077		Set Trigger
5	3.212	0.060	0.033	0.034	0.080		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



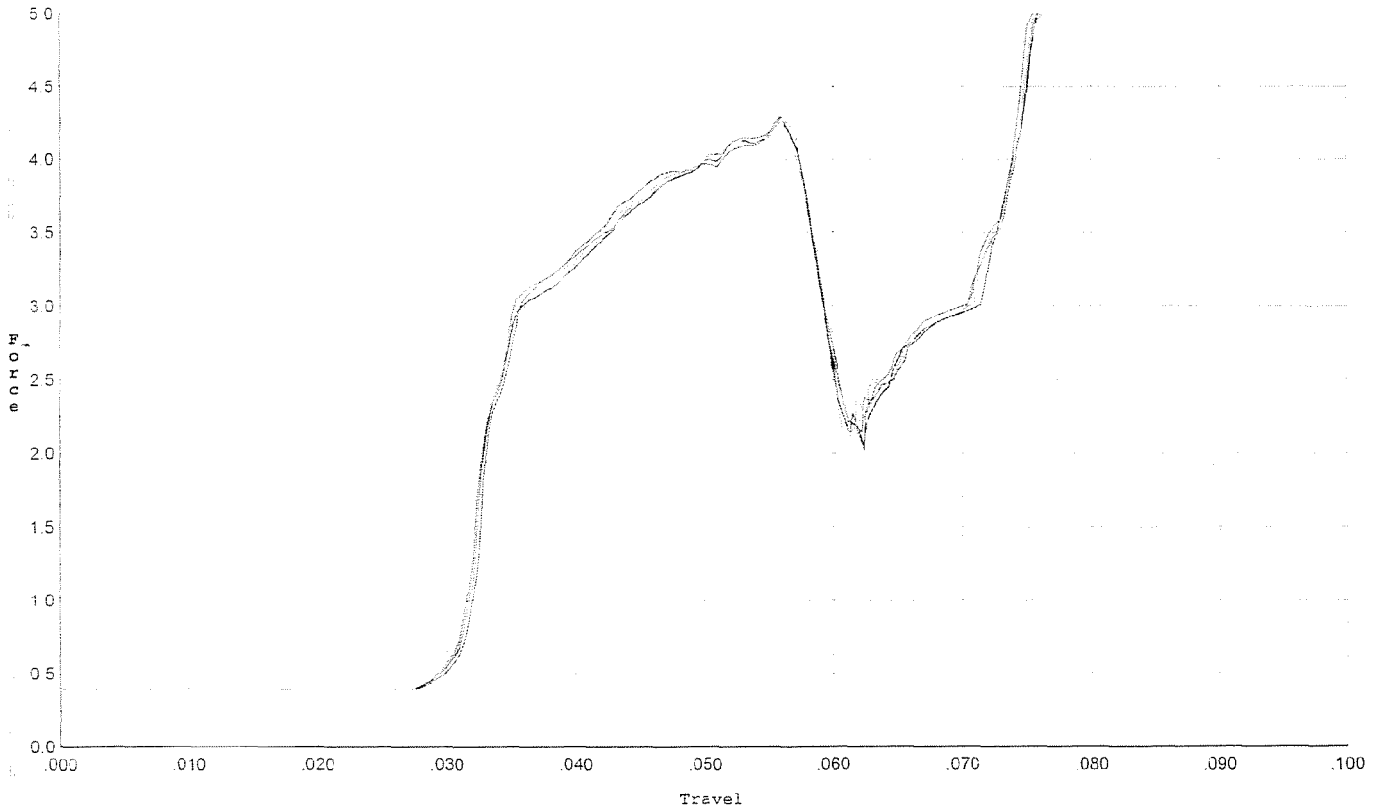
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.058	0.032	0.023	0.106		Set Trigger
2	4.210	0.058	0.031	0.024	0.105		Set Trigger
3	4.234	0.060	0.032	0.024	0.108		Set Trigger
4	4.291	0.058	0.031	0.024	0.107		Set Trigger
5	4.287	0.058	0.031	0.024	0.106		Set Trigger

A. 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



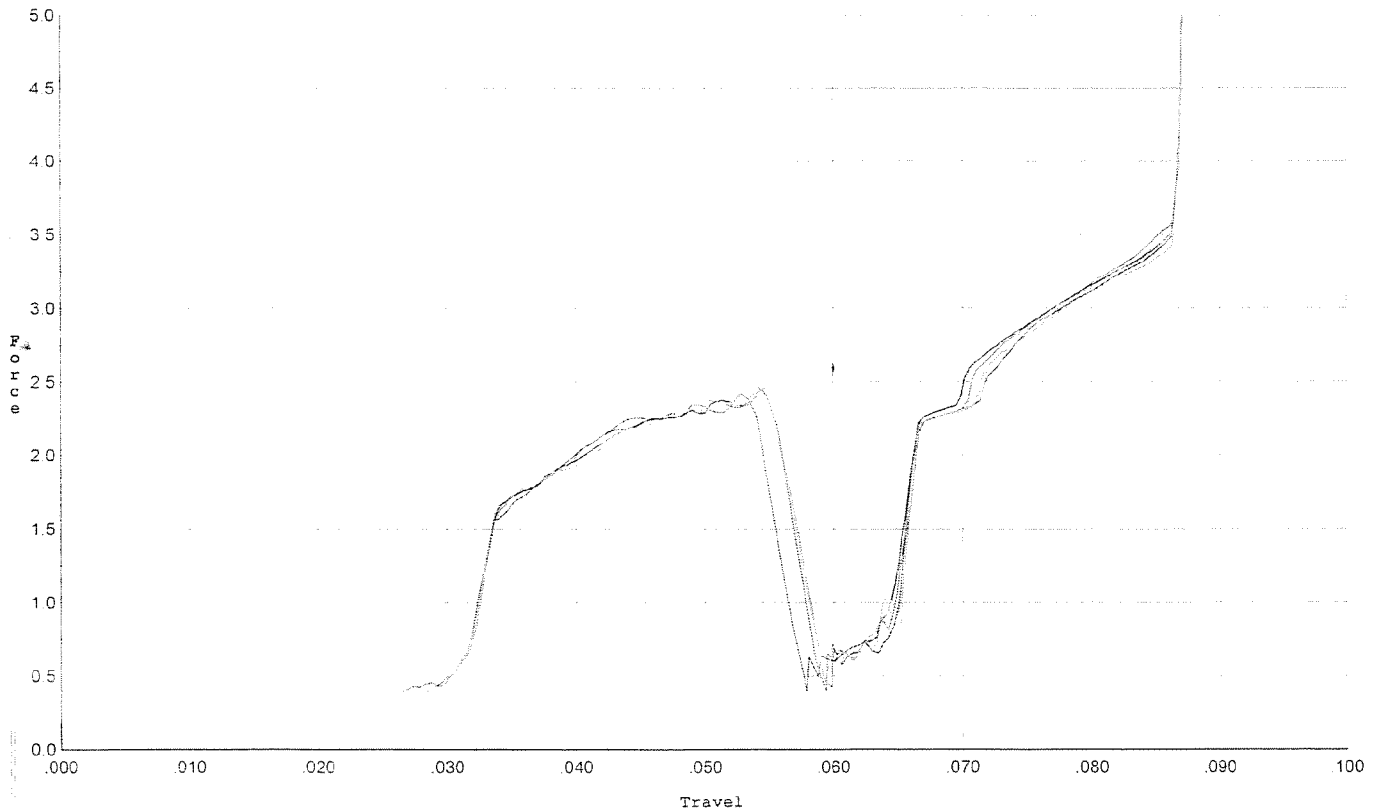
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.265	0.057	0.031	0.025	0.105		Set Trigger
2	4.288	0.057	0.031	0.025	0.105		Set Trigger
3	4.303	0.057	0.031	0.024	0.106		Set Trigger
4	4.277	0.059	0.031	0.024	0.109		Set Trigger
5	4.264	0.058	0.031	0.025	0.106		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



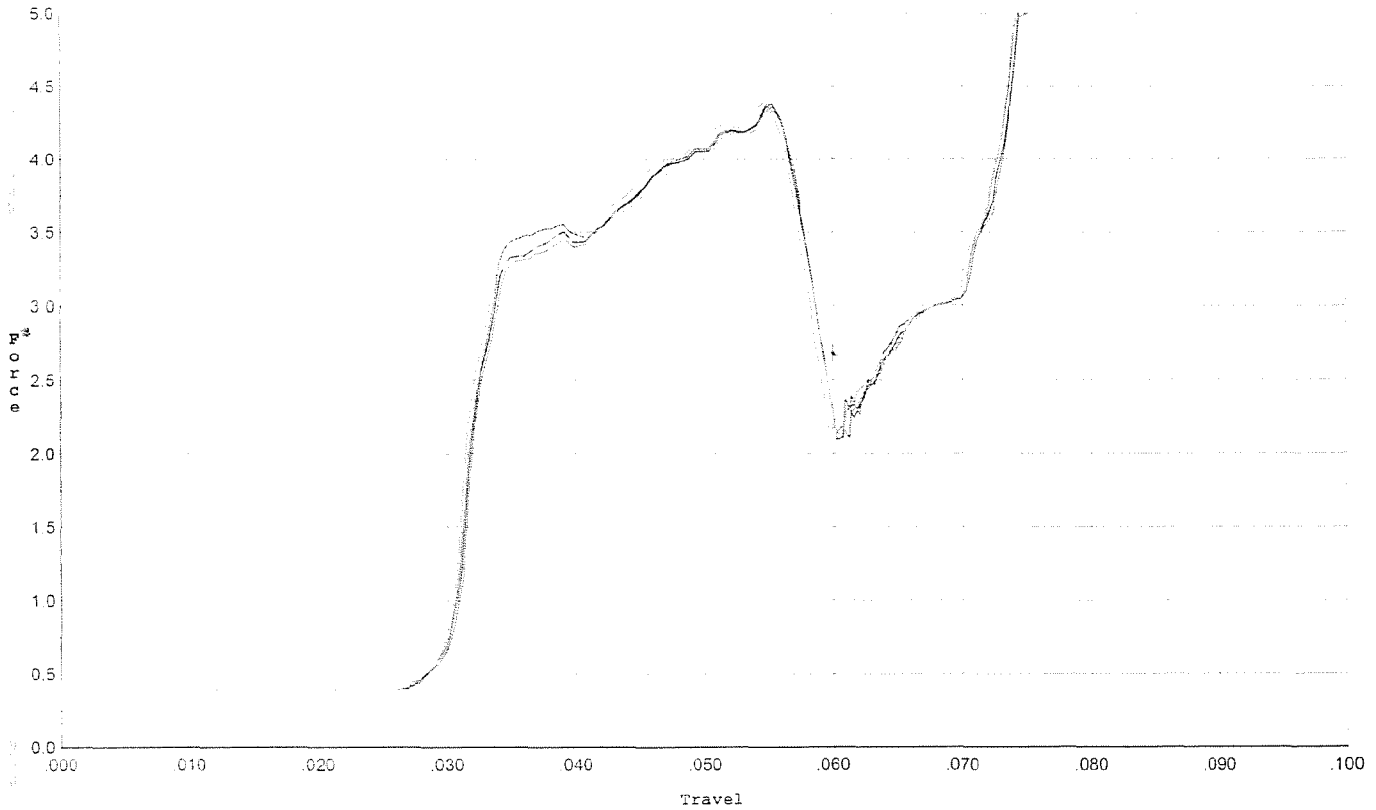
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.054	0.031	0.037	0.059		Set Trigger
2	2.455	0.057	0.032	0.035	0.064		Set Trigger
3	2.461	0.056	0.032	0.035	0.062		Set Trigger
4	2.477	0.055	0.032	0.035	0.062		Set Trigger
5	2.448	0.057	0.031	0.035	0.064		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.380	0.057	0.030	0.023	0.110		Set Trigger
2	4.358	0.058	0.030	0.024	0.110		Set Trigger
3	4.360	0.057	0.030	0.024	0.108		Set Trigger
4	4.328	0.058	0.030	0.023	0.110		Set Trigger
5	4.398	0.056	0.030	0.024	0.108		Set Trigger

A-4.36