

G6794673

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

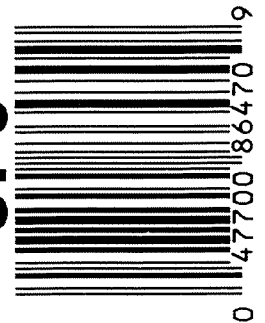
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794673

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794673

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	Rsn
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	RT
490	MAGNAFLUX BOLT		11/17/08	ma
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

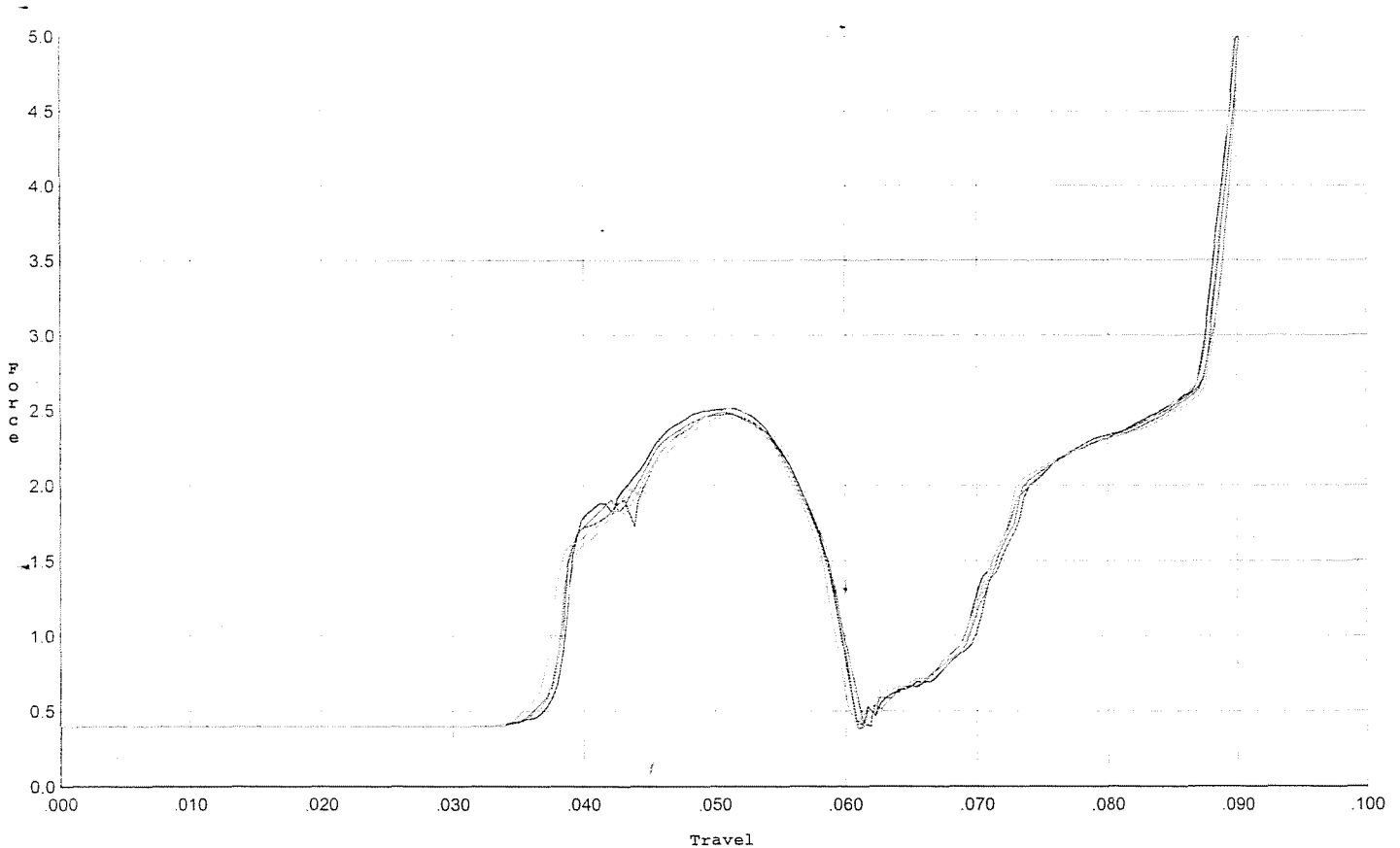
STATION	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE		<u>40</u> <u>40</u> <u>40</u>	1-27-09	LW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-27-09	RW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	1-27-09	LW
	J) ASSEMBLE STOCK			1-14-09	RW
	K) ASSEMBLE SWIVEL STUDS			1-27-09	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-26-09	WW
670	FINAL INSPECTION A) HEADSPACE			1-27-09	LW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>245</u> <u>241</u> <u>251</u> <u>245</u>	1-27-09	LW
	C) FUNCTION			1-27-09	RW
690	PACK			1/27/09	FW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



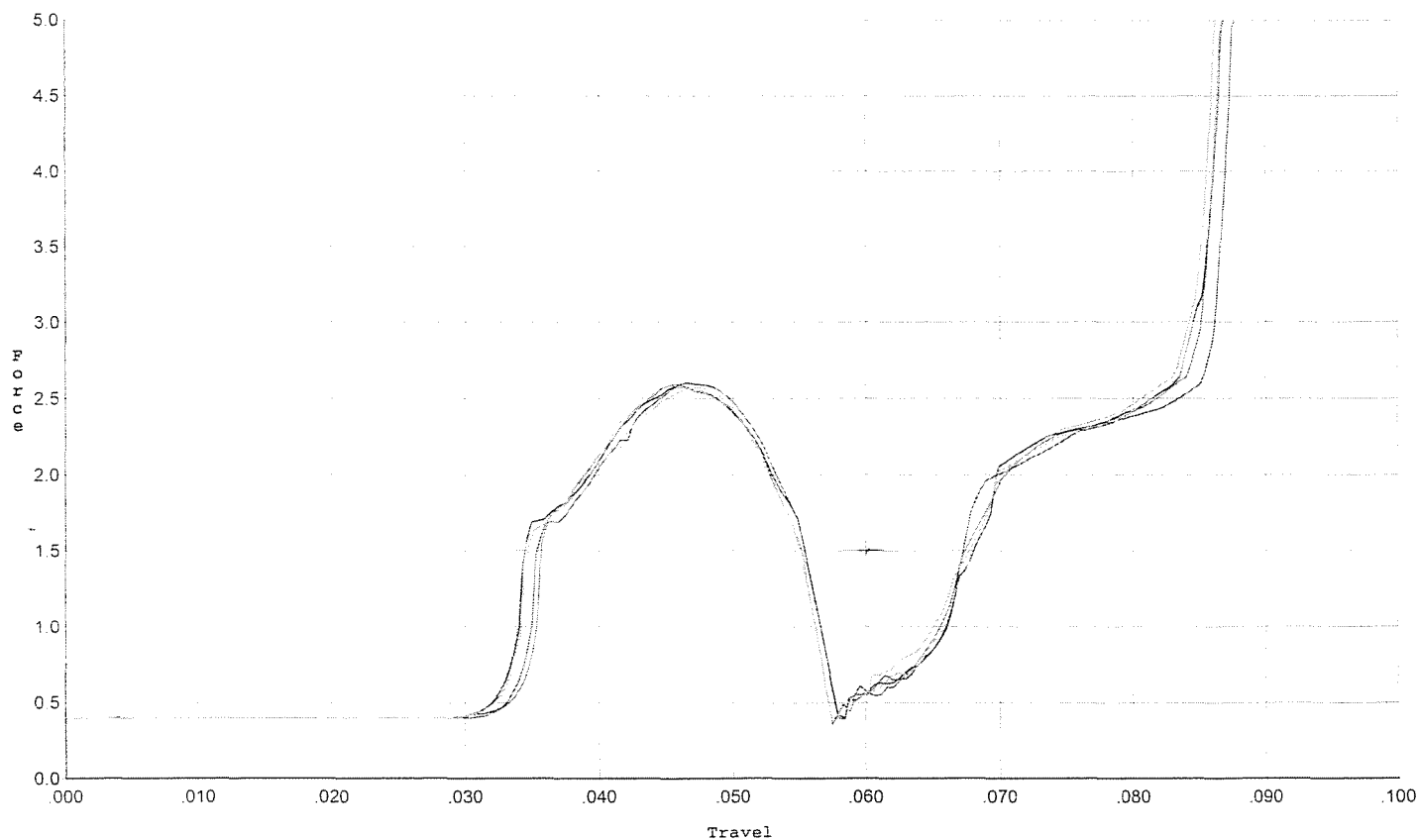
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.059	0.038	0.038	0.058		Set Trigger
2	2.513	0.059	0.038	0.038	0.059		Set Trigger
3	2.485	0.059	0.037	0.038	0.059		Set Trigger
4	2.515	0.059	0.038	0.038	0.058		Set Trigger
5	2.454	0.058	0.037	0.038	0.058		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



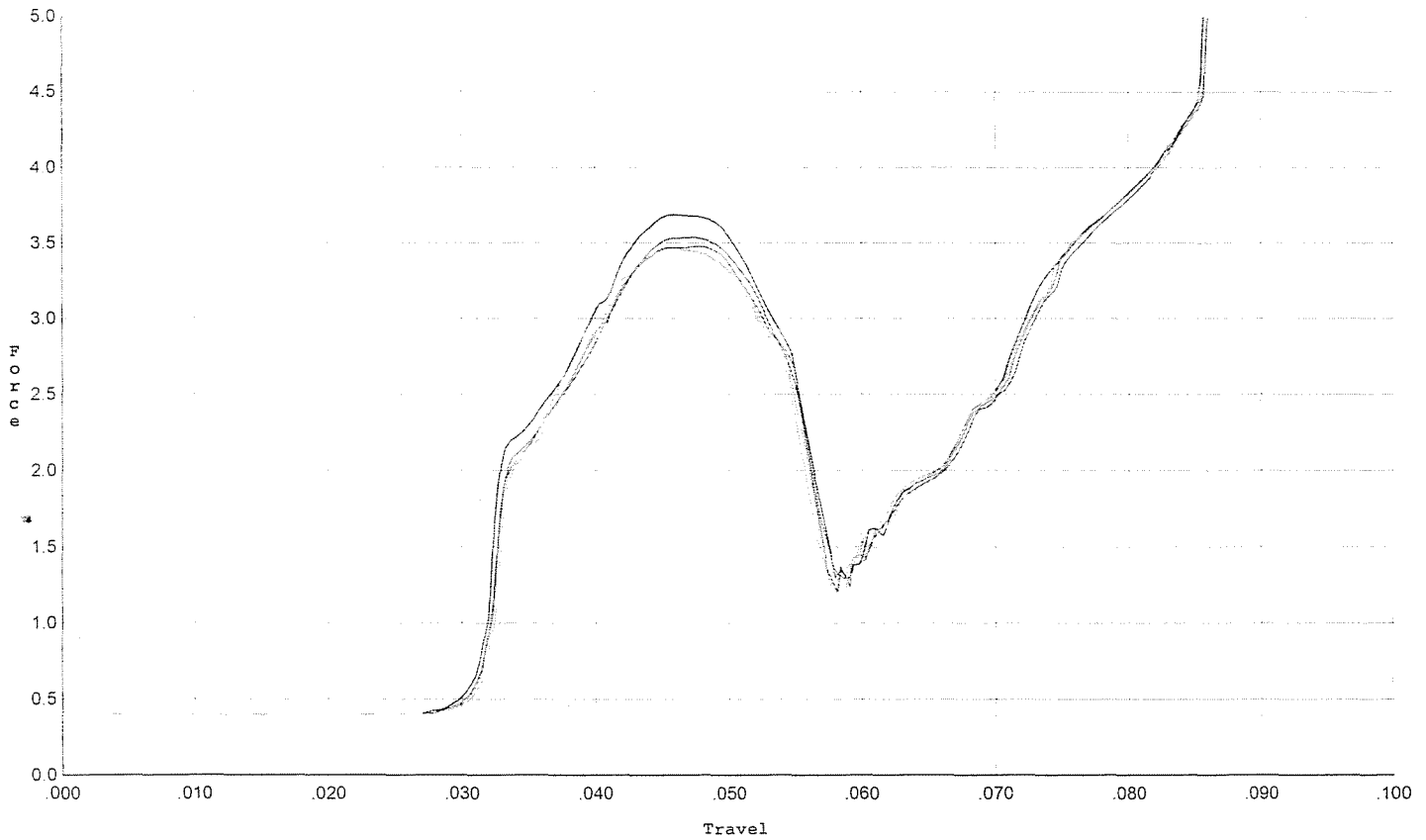
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.056	0.034	0.037	0.060		Set Trigger
2	2.575	0.056	0.033	0.036	0.061		Set Trigger
3	2.592	0.055	0.034	0.036	0.058		Set Trigger
4	2.582	0.055	0.033	0.036	0.059		Set Trigger
5	2.572	0.055	0.033	0.036	0.059		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



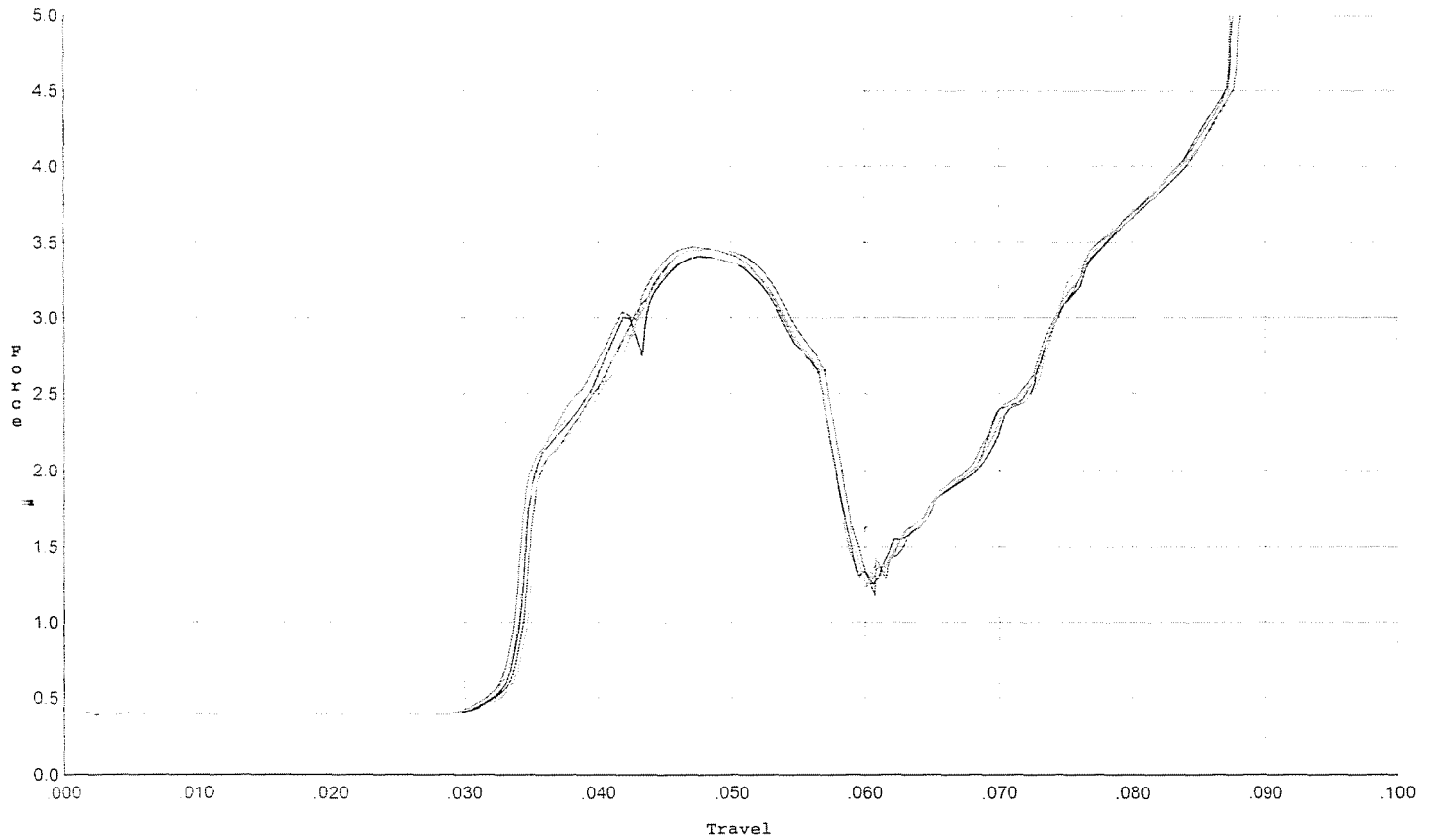
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.536	0.055	0.031	0.034	0.080		Set Trigger
2	3.687	0.055	0.031	0.033	0.083		Set Trigger
3	3.477	0.055	0.031	0.034	0.080		Set Trigger
4	3.455	0.055	0.031	0.034	0.078		Set Trigger
5	3.463	0.056	0.032	0.034	0.080		Set Trigger

12-3-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



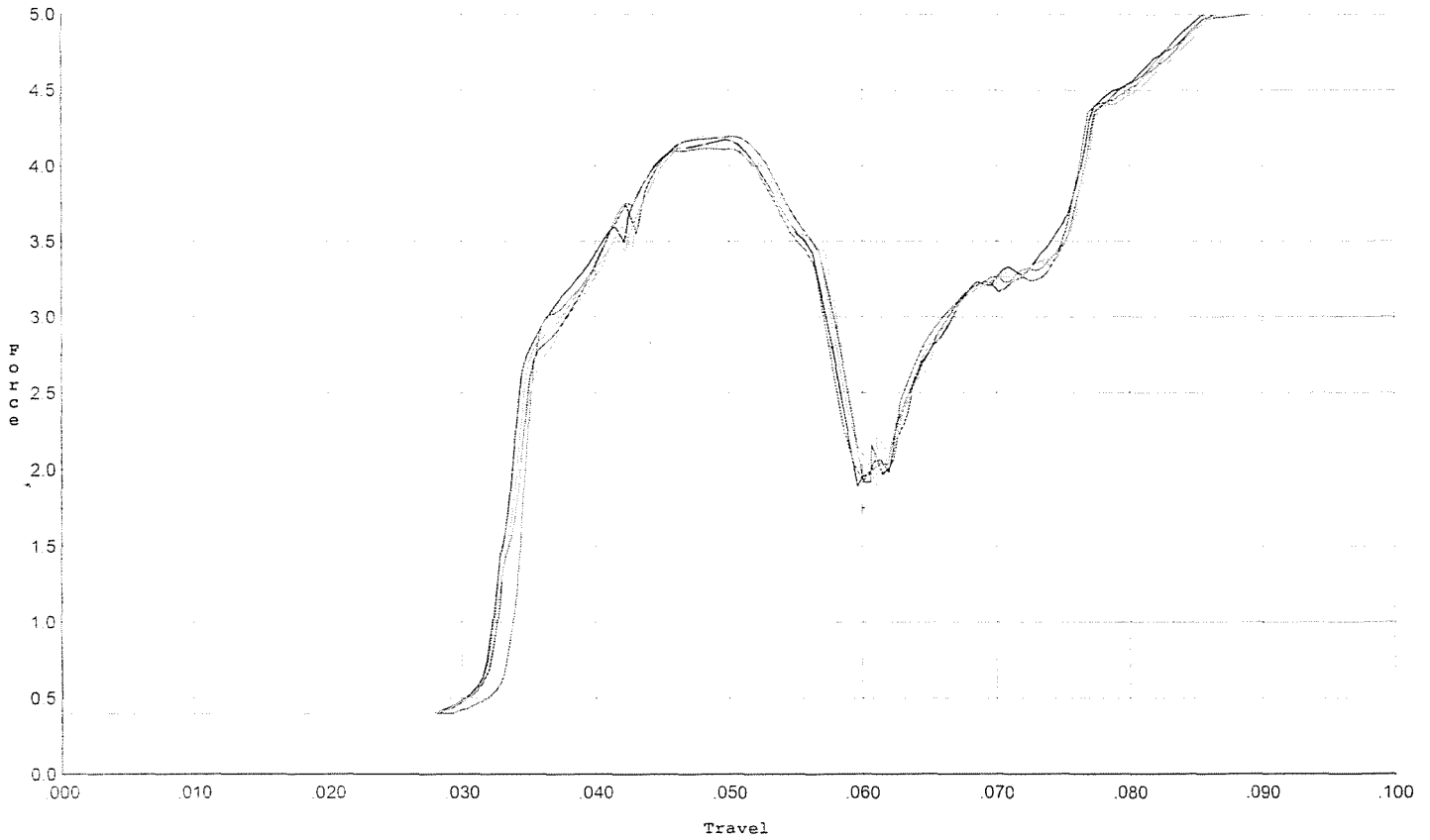
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.057	0.034	0.035	0.080		Set Trigger
2	3.407	0.056	0.033	0.035	0.079		Set Trigger
3	3.470	0.056	0.033	0.034	0.081		Set Trigger
4	3.450	0.057	0.033	0.035	0.079		Set Trigger
5	3.400	0.057	0.034	0.035	0.079		Set Trigger

A-3.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



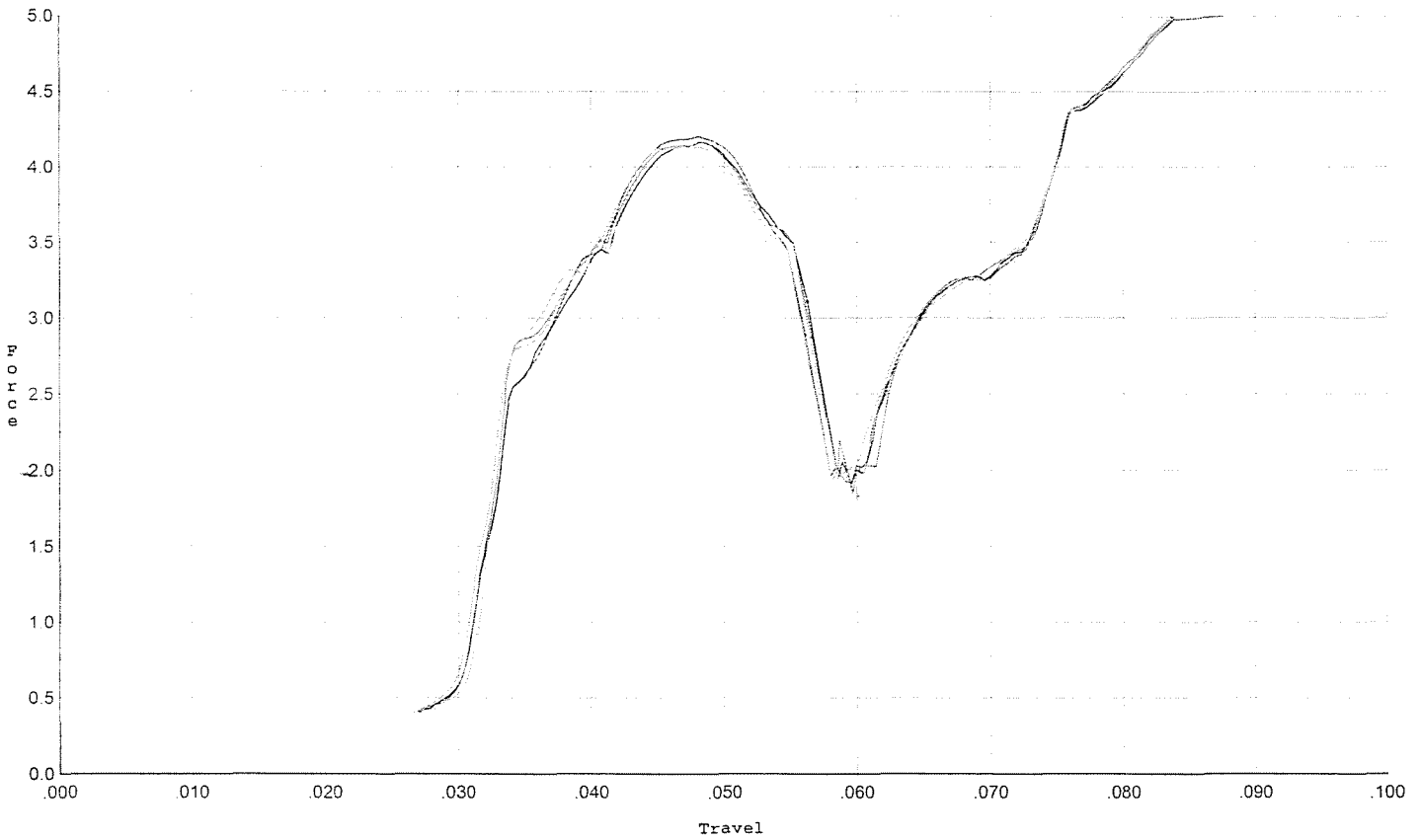
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.058	0.032	0.033	0.102		Set Trigger
2	4.174	0.058	0.032	0.033	0.101		Set Trigger
3	4.115	0.056	0.033	0.034	0.095		Set Trigger
4	4.198	0.057	0.032	0.033	0.100		Set Trigger
5	4.148	0.057	0.032	0.033	0.098		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



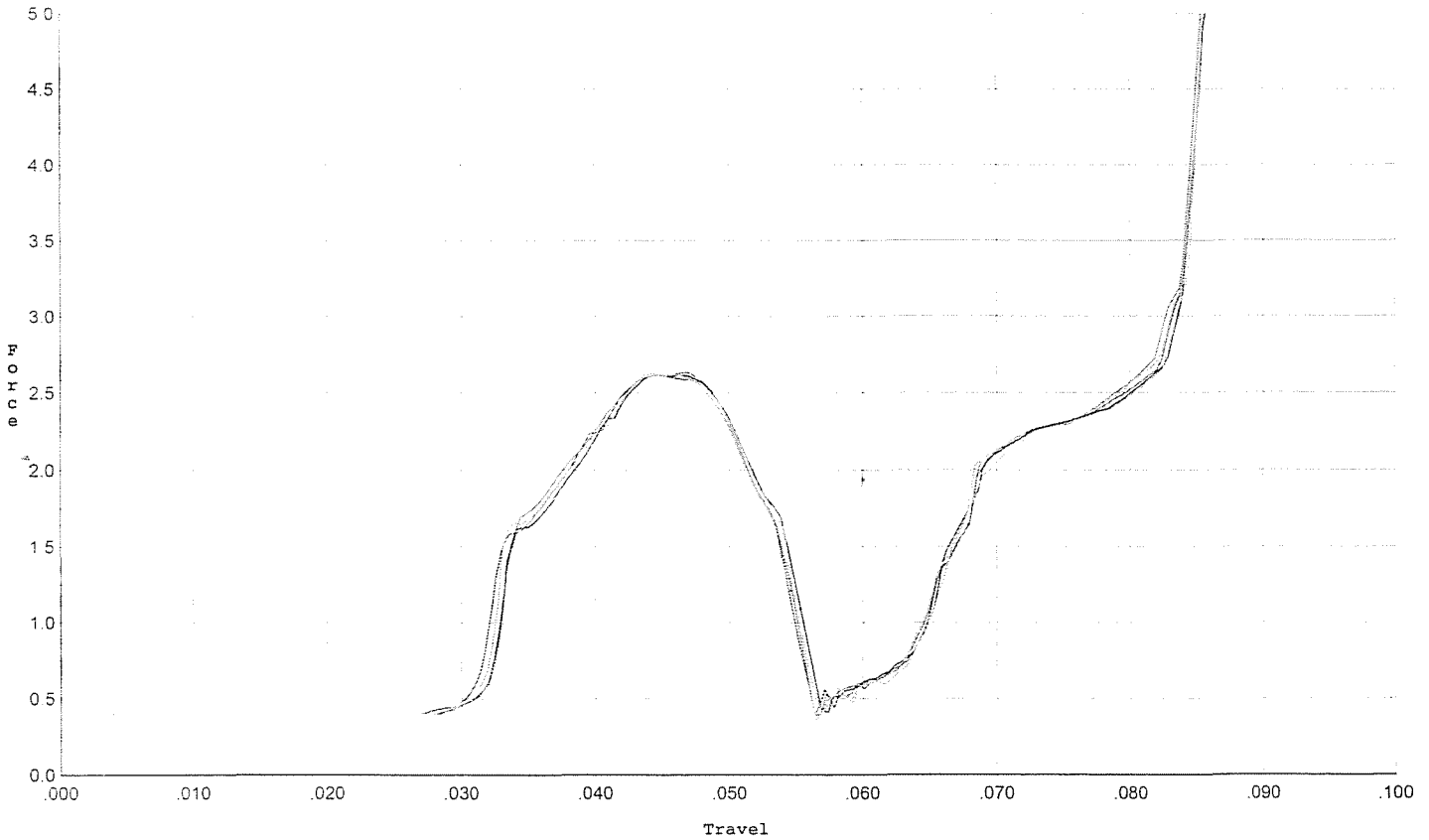
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.056	0.030	0.033	0.097		Set Trigger
2	4.164	0.056	0.030	0.033	0.098		Set Trigger
3	4.167	0.057	0.030	0.032	0.100		Set Trigger
4	4.135	0.055	0.031	0.033	0.096		Set Trigger
5	4.141	0.056	0.030	0.032	0.099		Set Trigger

17-4-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



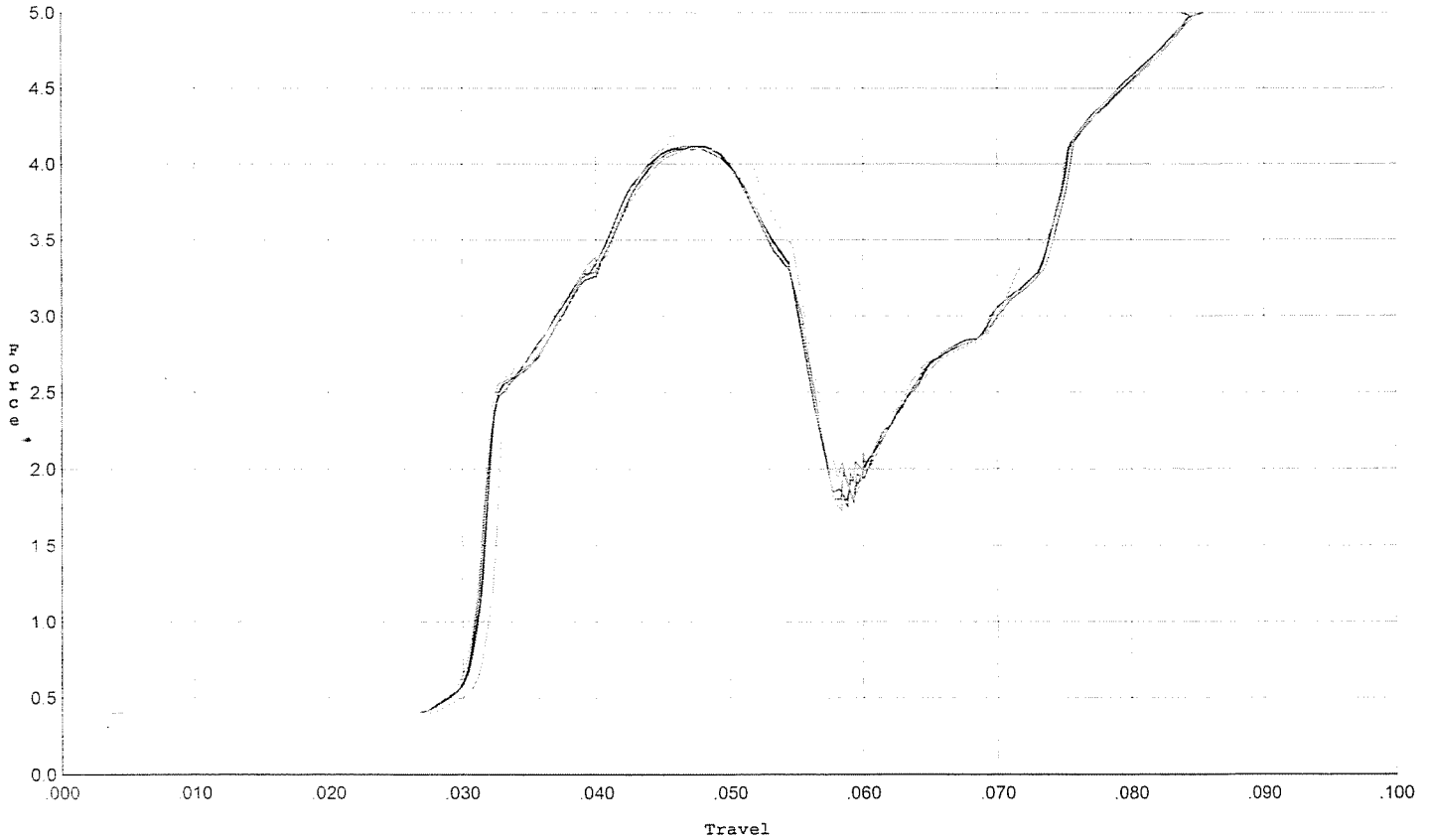
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.053	0.031	0.037	0.059		Set Trigger
2	2.613	0.055	0.032	0.036	0.061		Set Trigger
3	2.629	0.055	0.032	0.036	0.060		Set Trigger
4	2.626	0.054	0.032	0.036	0.059		Set Trigger
5	2.617	0.054	0.032	0.036	0.060		Set Trigger

14-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.056	0.030	0.032	0.095		Set Trigger
2	4.115	0.054	0.030	0.032	0.093		Set Trigger
3	4.101	0.056	0.030	0.032	0.096		Set Trigger
4	4.331	0.055	0.030	0.032	0.097		Set Trigger
5	4.105	0.055	0.031	0.033	0.094		Set Trigger

12-4-15