

6679 4675

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

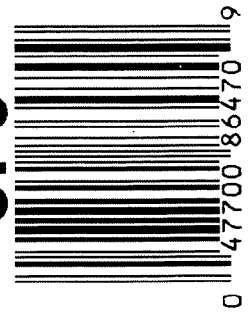
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794675

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

0679 4675

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	ESM
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(12)	11-17-08	SP
490	MAGNAFLUX BOLT		11-17-08	SP
500	ROLLMARK CALIBER		11-17-08	RT
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/20/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/20/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/20/08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	ESM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

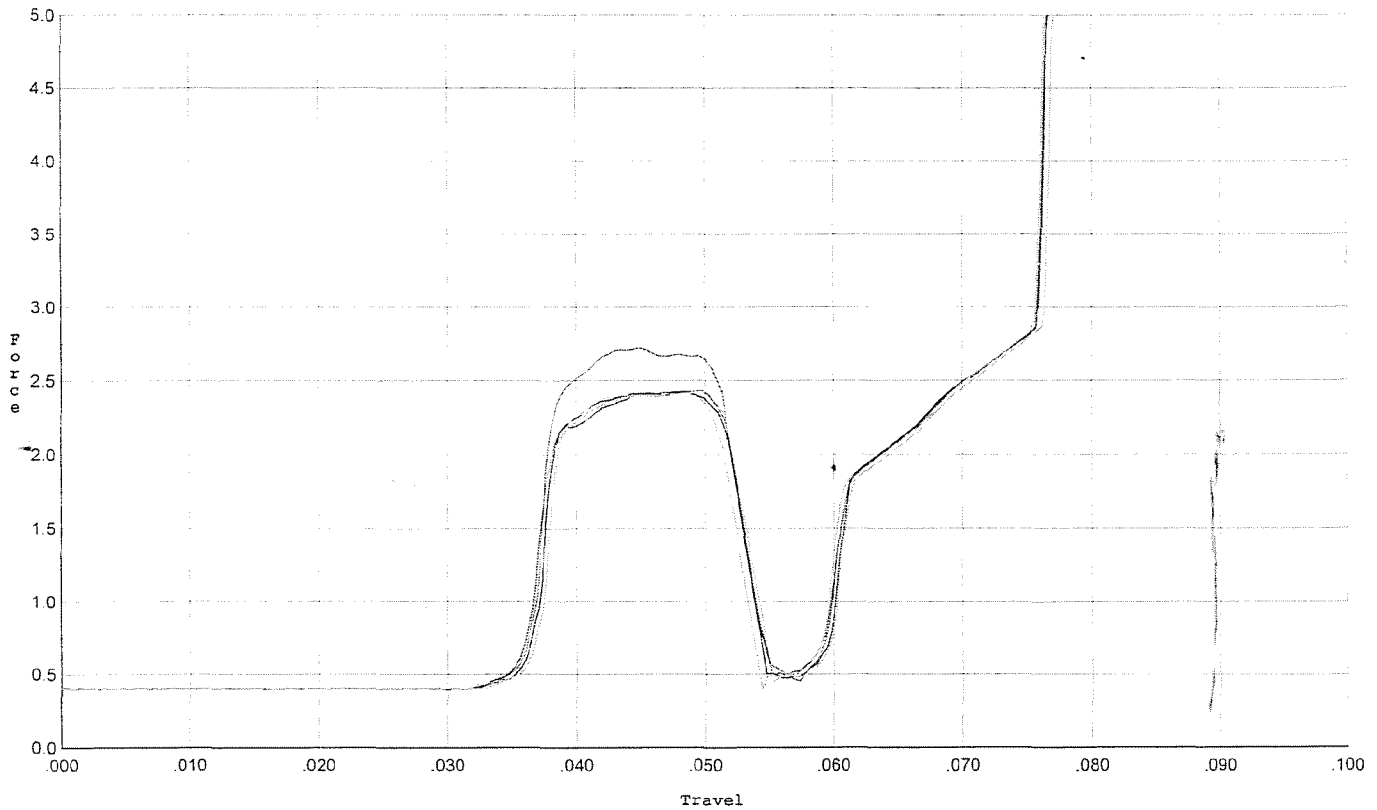
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>42</u> <u>40</u> <u>40</u>	1-20-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-20-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-20-09	LJ
	J) ASSEMBLE STOCK		1-13-09	Rsn
	K) ASSEMBLE SWIVEL STUDS		1-20-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	WJ
670	FINAL INSPECTION A) HEADSPACE		1-20-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.58</u> <u>2.63</u> <u>2.65</u> <u>2.64</u>	1-20-09	LJ
	C) FUNCTION		1-20-09	LJ
690	PACK		1-22-09	Rsn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



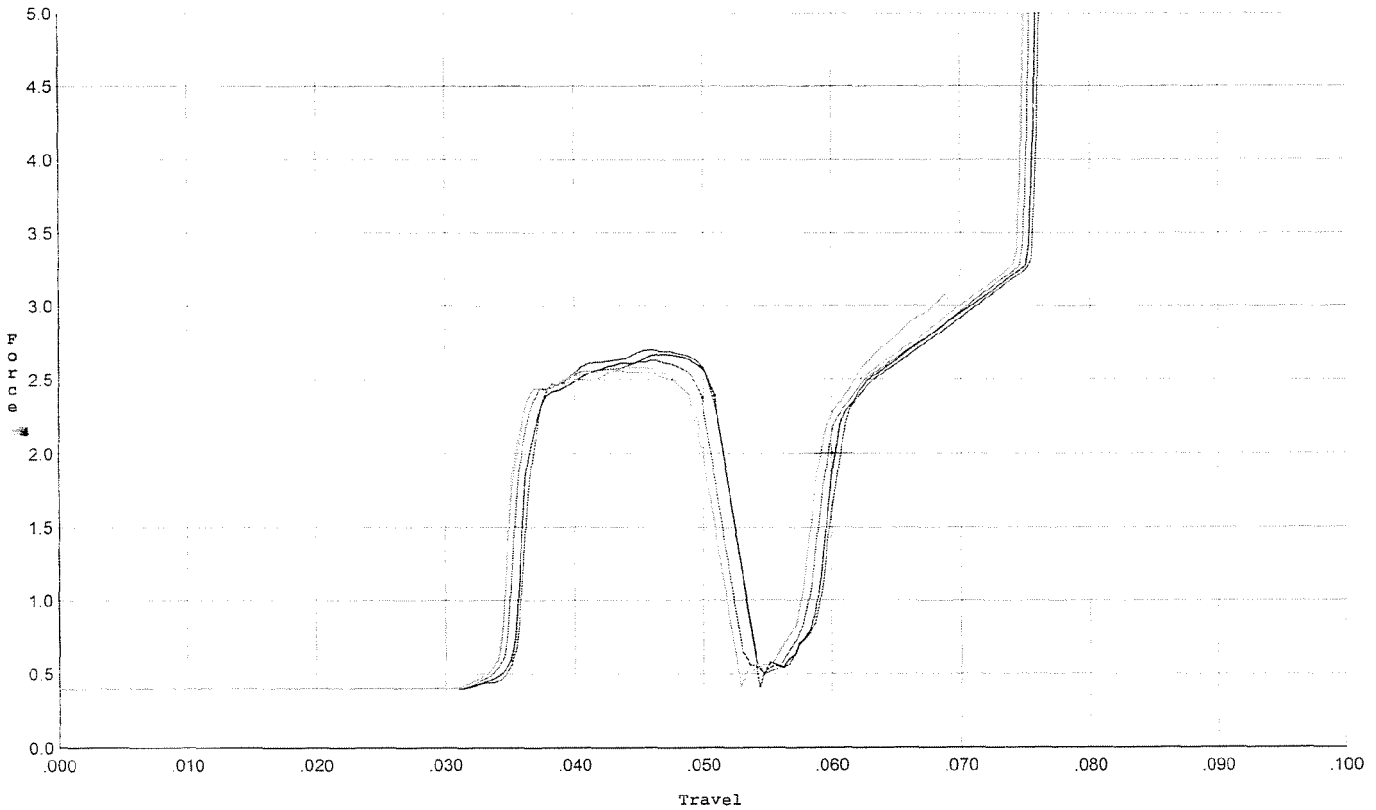
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.052	0.036	0.031	0.050		Set Trigger
2	2.425	0.052	0.036	0.031	0.050		Set Trigger
3	2.720	0.051	0.036	0.031	0.053		Set Trigger
4	2.431	0.053	0.037	0.031	0.051		Set Trigger
5	2.415	0.051	0.036	0.031	0.049		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



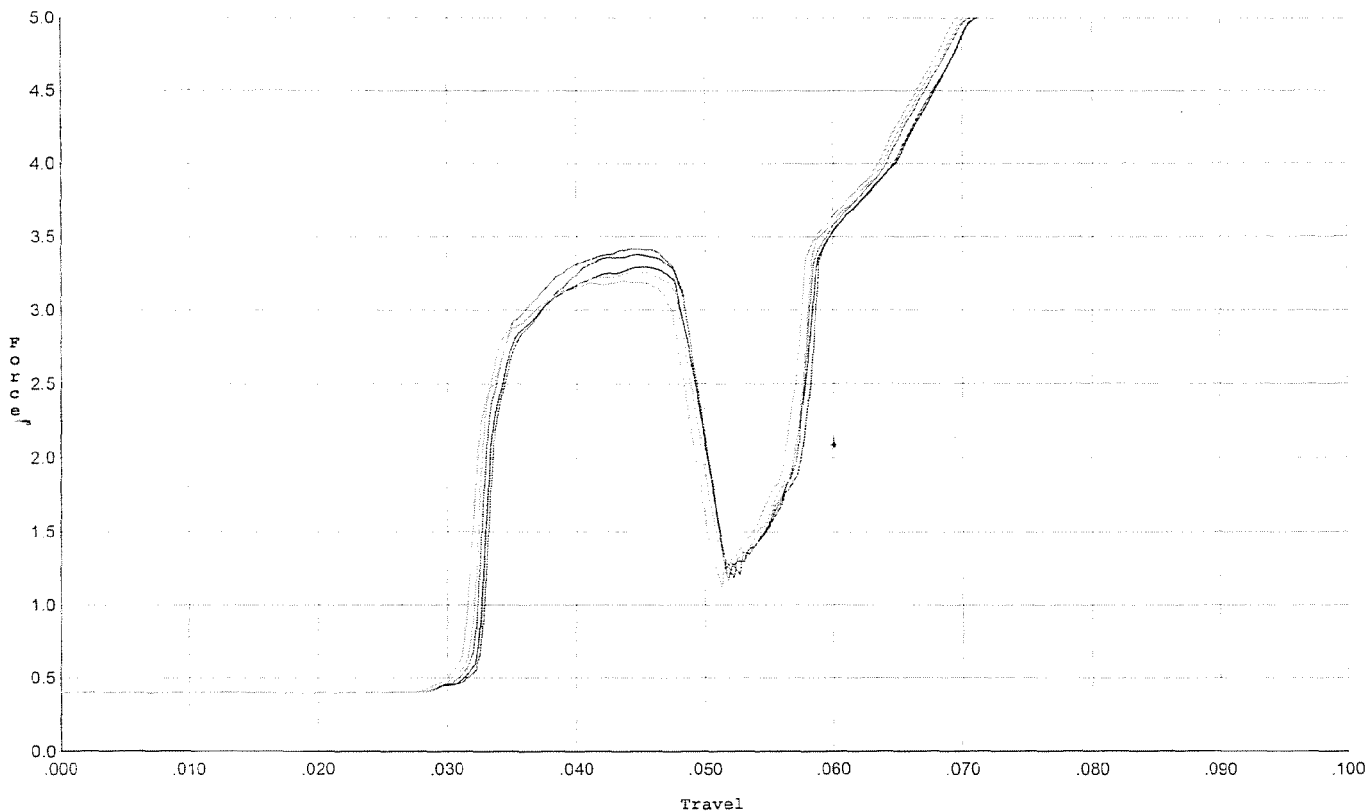
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.051	0.035	0.031	0.054		Set Trigger
2	2.672	0.051	0.035	0.030	0.054		Set Trigger
3	2.629	0.050	0.035	0.031	0.052		Set Trigger
4	2.585	0.050	0.034	0.031	0.052		Set Trigger
5	2.561	0.050	0.034	0.031	0.051		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



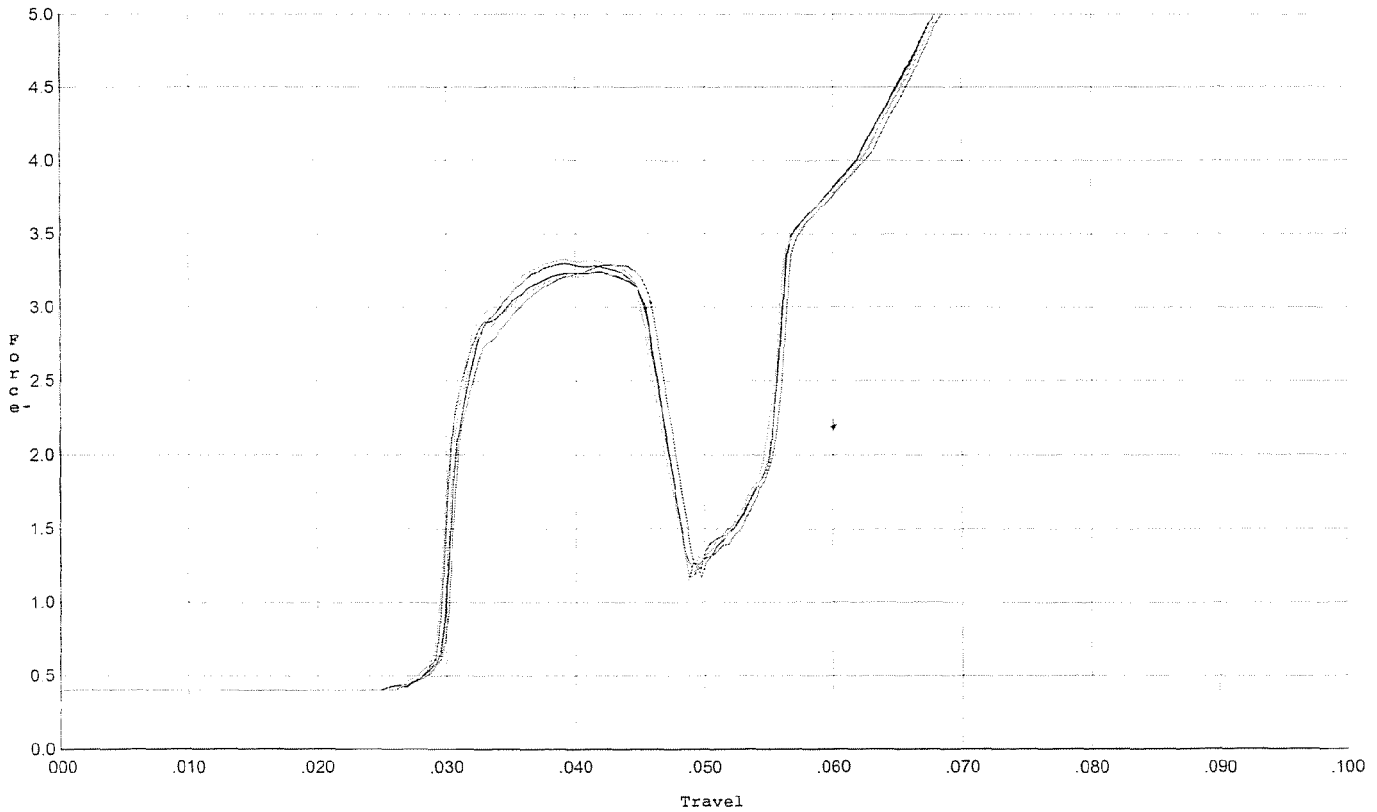
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.380	0.048	0.033	0.029	0.063		Set Trigger
2	3.293	0.049	0.032	0.029	0.063		Set Trigger
3	3.416	0.048	0.032	0.029	0.065		Set Trigger
4	3.259	0.048	0.032	0.029	0.062		Set Trigger
5	3.197	0.047	0.031	0.029	0.062		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



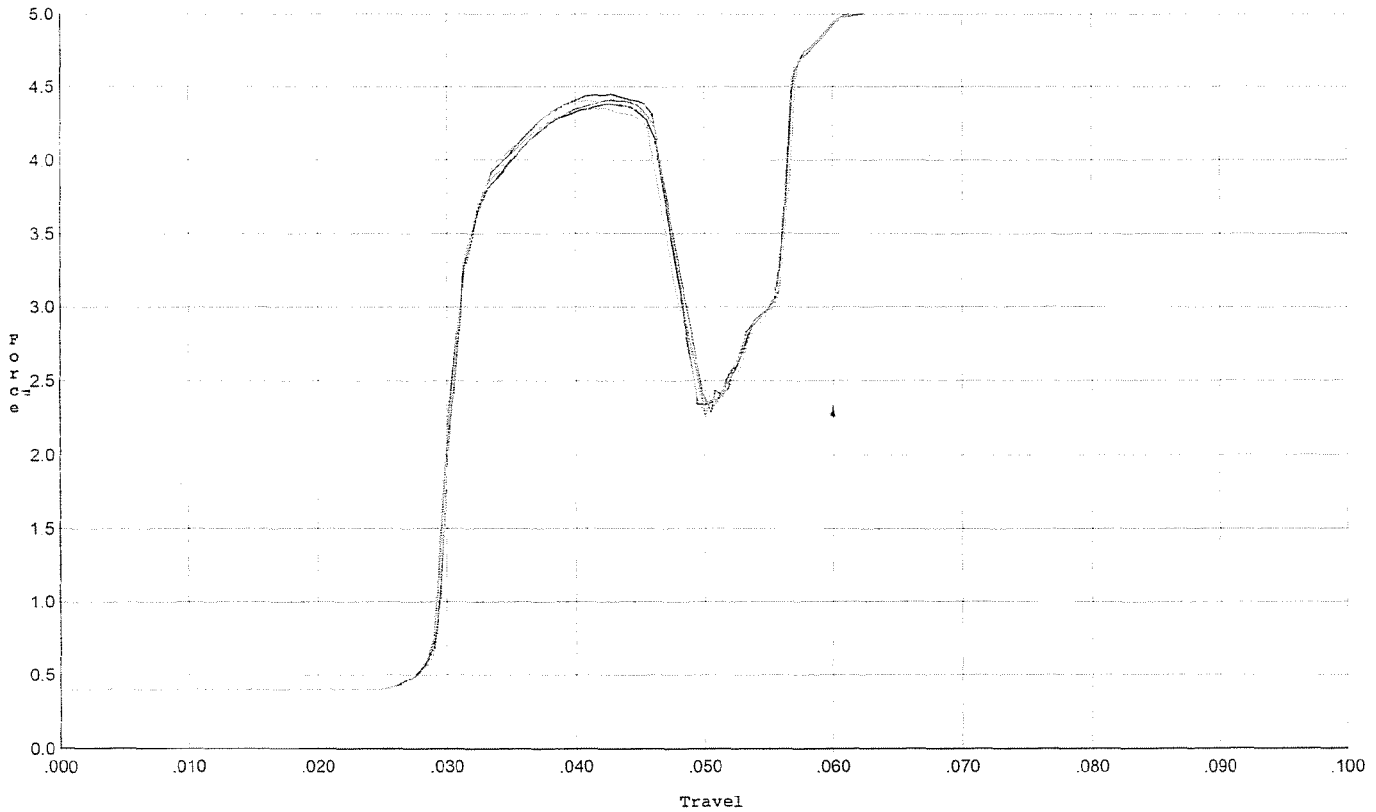
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.046	0.029	0.029	0.062		Set Trigger
2	3.241	0.045	0.030	0.029	0.060		Set Trigger
3	3.284	0.046	0.030	0.029	0.061		Set Trigger
4	3.324	0.045	0.029	0.029	0.061		Set Trigger
5	3.231	0.046	0.029	0.029	0.061		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



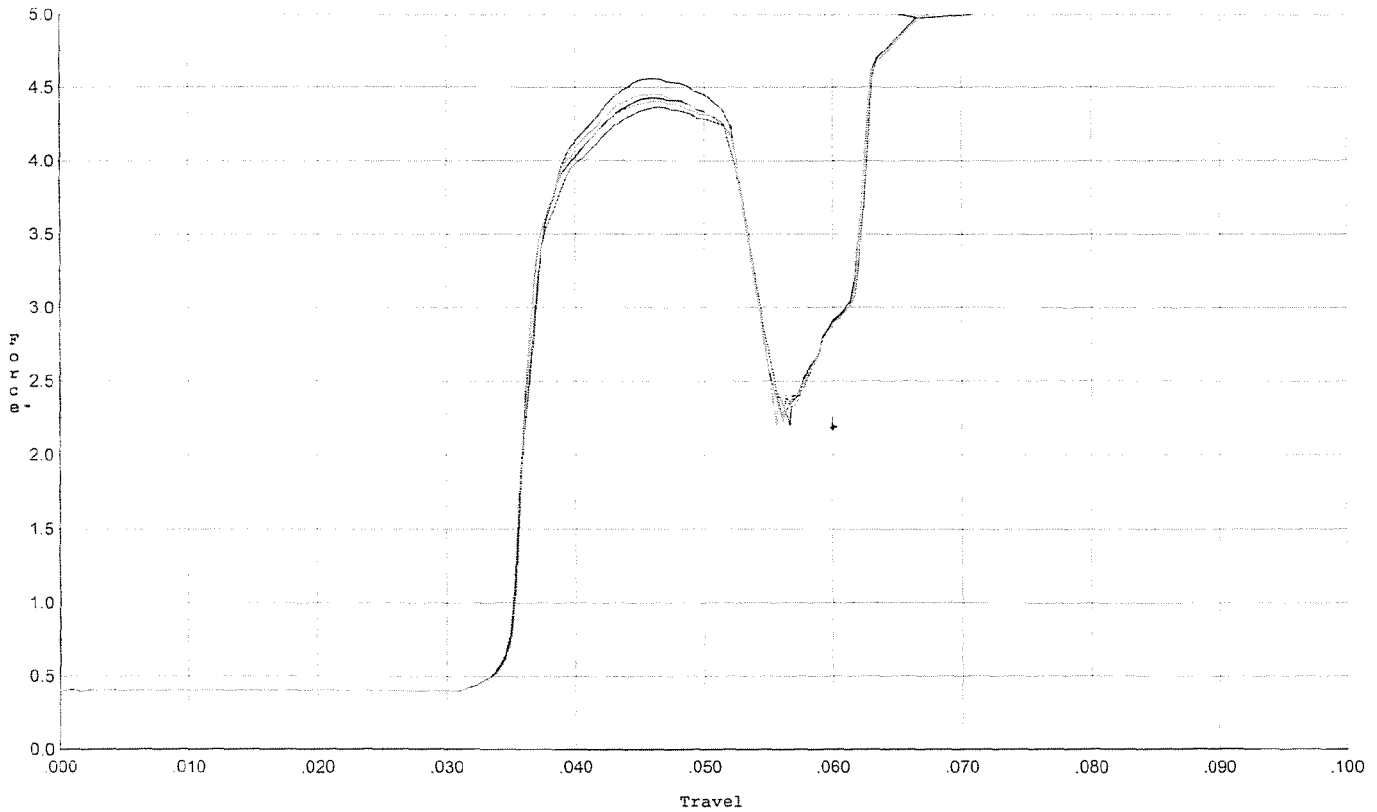
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.447	0.046	0.029	0.022	0.082		Set Trigger
2	4.380	0.046	0.029	0.022	0.082		Set Trigger
3	4.409	0.046	0.029	0.022	0.081		Set Trigger
4	4.351	0.046	0.029	0.023	0.080		Set Trigger
5	4.404	0.046	0.029	0.022	0.081		Set Trigger

A-439

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



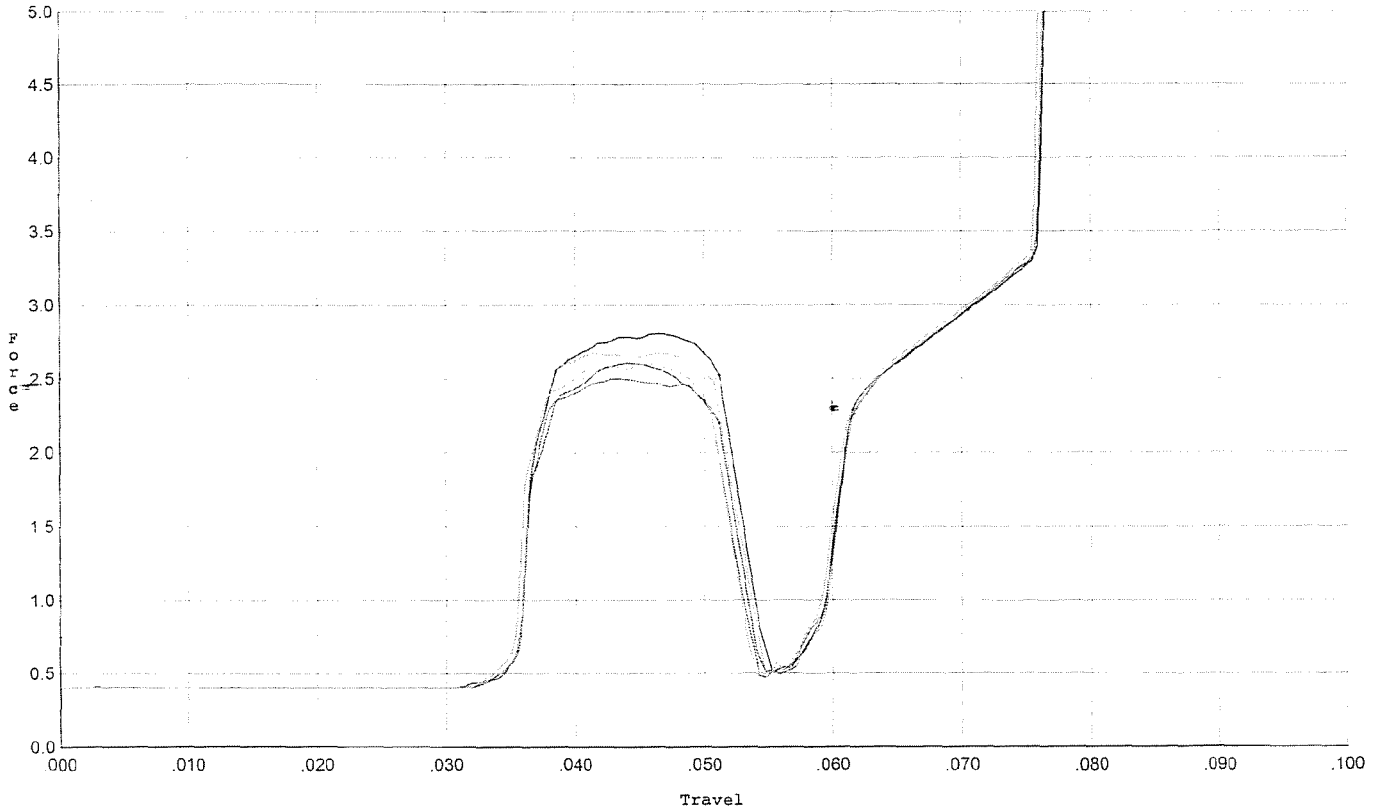
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.556	0.052	0.035	0.022	0.087		Set Trigger
2	4.426	0.053	0.035	0.023	0.087		Set Trigger
3	4.362	0.052	0.035	0.023	0.085		Set Trigger
4	4.408	0.053	0.035	0.024	0.087		Set Trigger
5	4.453	0.052	0.035	0.023	0.087		Set Trigger

A. 4.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



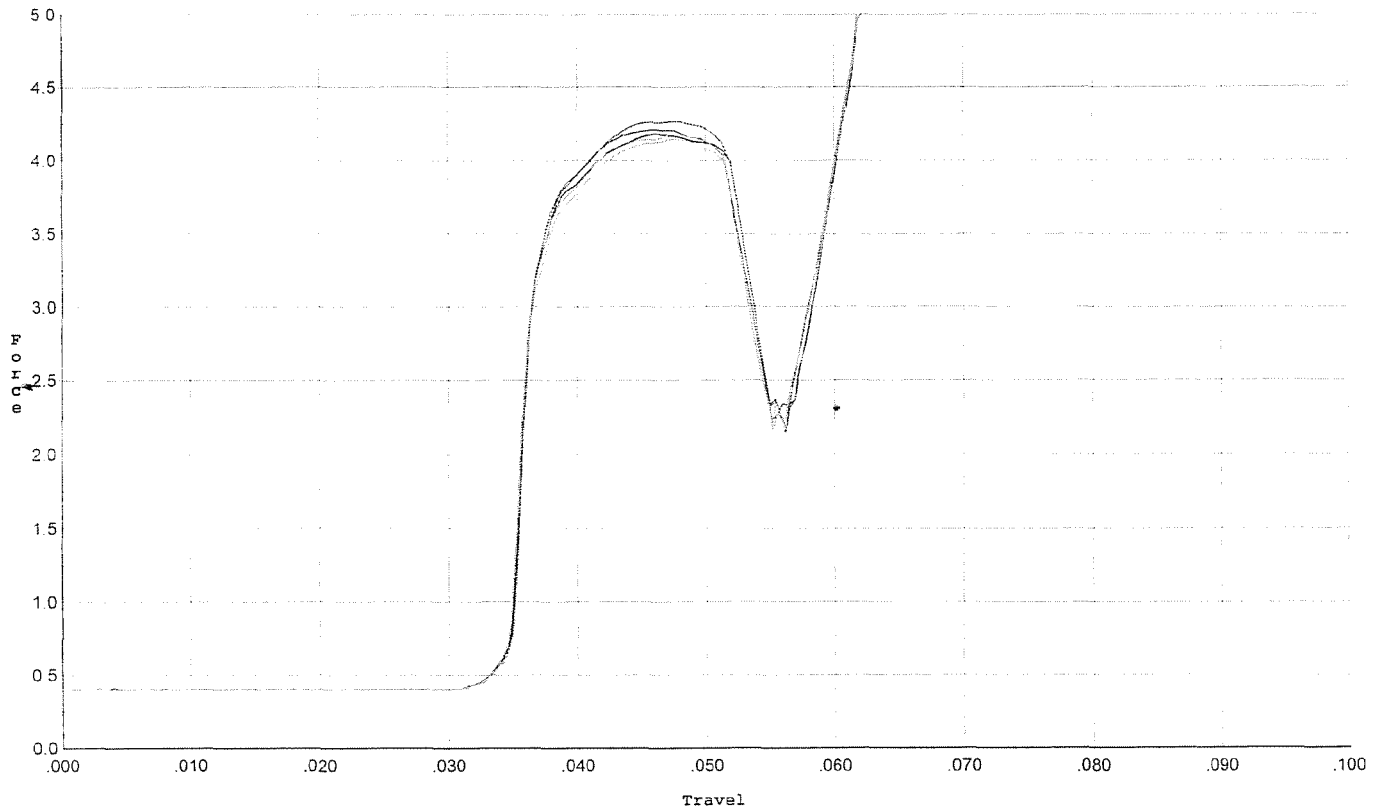
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.051	0.035	0.031	0.052		Set Trigger
2	2.805	0.051	0.036	0.030	0.056		Set Trigger
3	2.499	0.051	0.036	0.031	0.050		Set Trigger
4	2.679	0.051	0.036	0.031	0.054		Set Trigger
5	2.597	0.051	0.035	0.031	0.052		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.053	0.034	0.013	0.085		Set Trigger
2	4.177	0.052	0.034	0.013	0.082		Set Trigger
3	4.264	0.052	0.034	0.013	0.084		Set Trigger
4	4.147	0.051	0.035	0.014	0.080		Set Trigger
5	4.177	0.051	0.034	0.014	0.081		Set Trigger

A-4.19