

G6794678

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

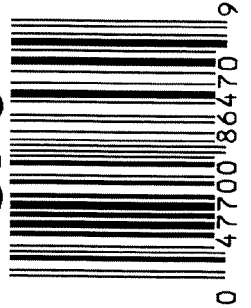
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794678

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794678

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/17/08	
490	MAGNAFLUX BOLT		11/17/08	MIC
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

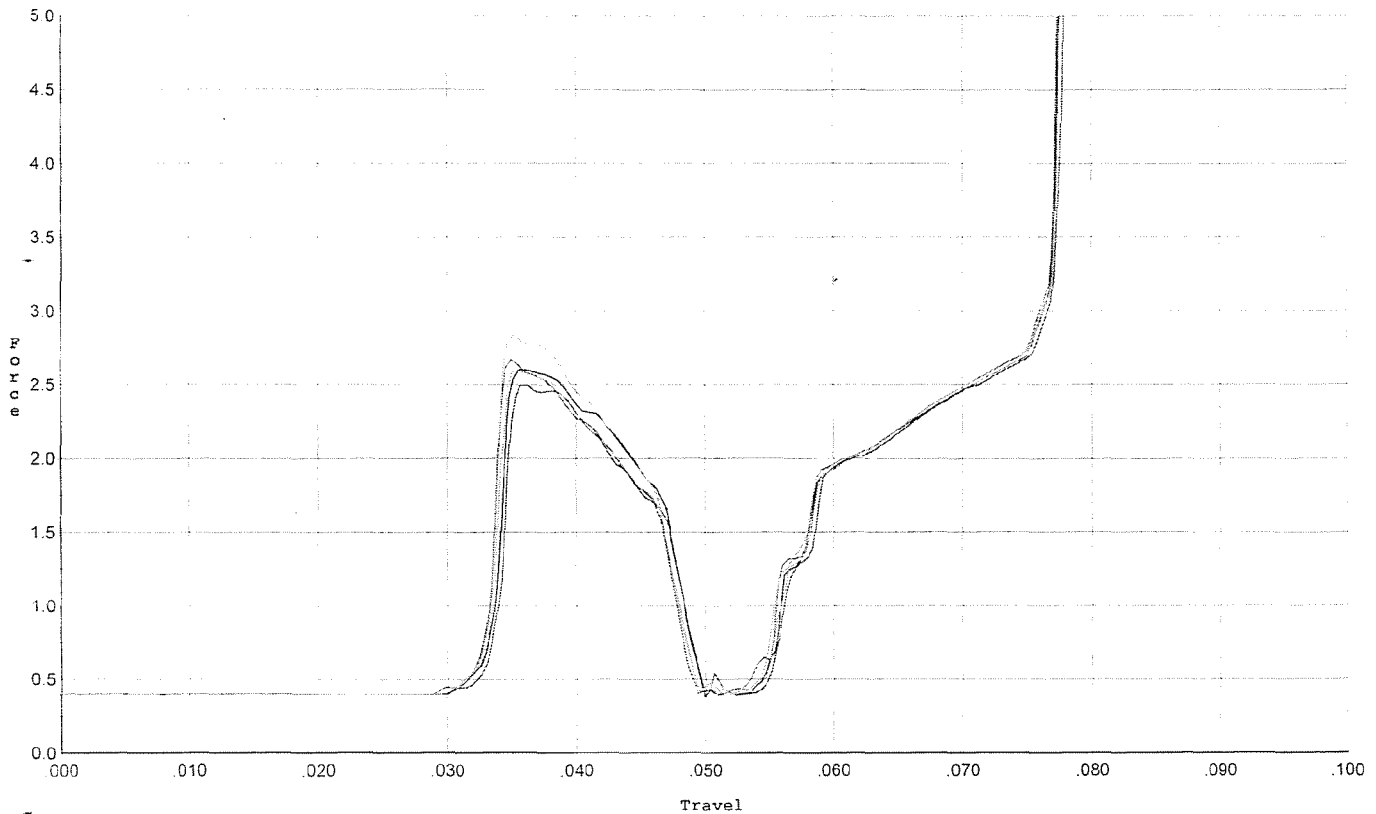
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-28-09	L.N.
	J) ASSEMBLE STOCK		1-13-09	ESW
	K) ASSEMBLE SWIVEL STUDS		1-28-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.60</u> <u>2.73</u> <u>2.68</u> <u>2.65</u>	1-28-09	L.N.
	C) FUNCTION		1-28-09	L.N.
690	PACK		1/30/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



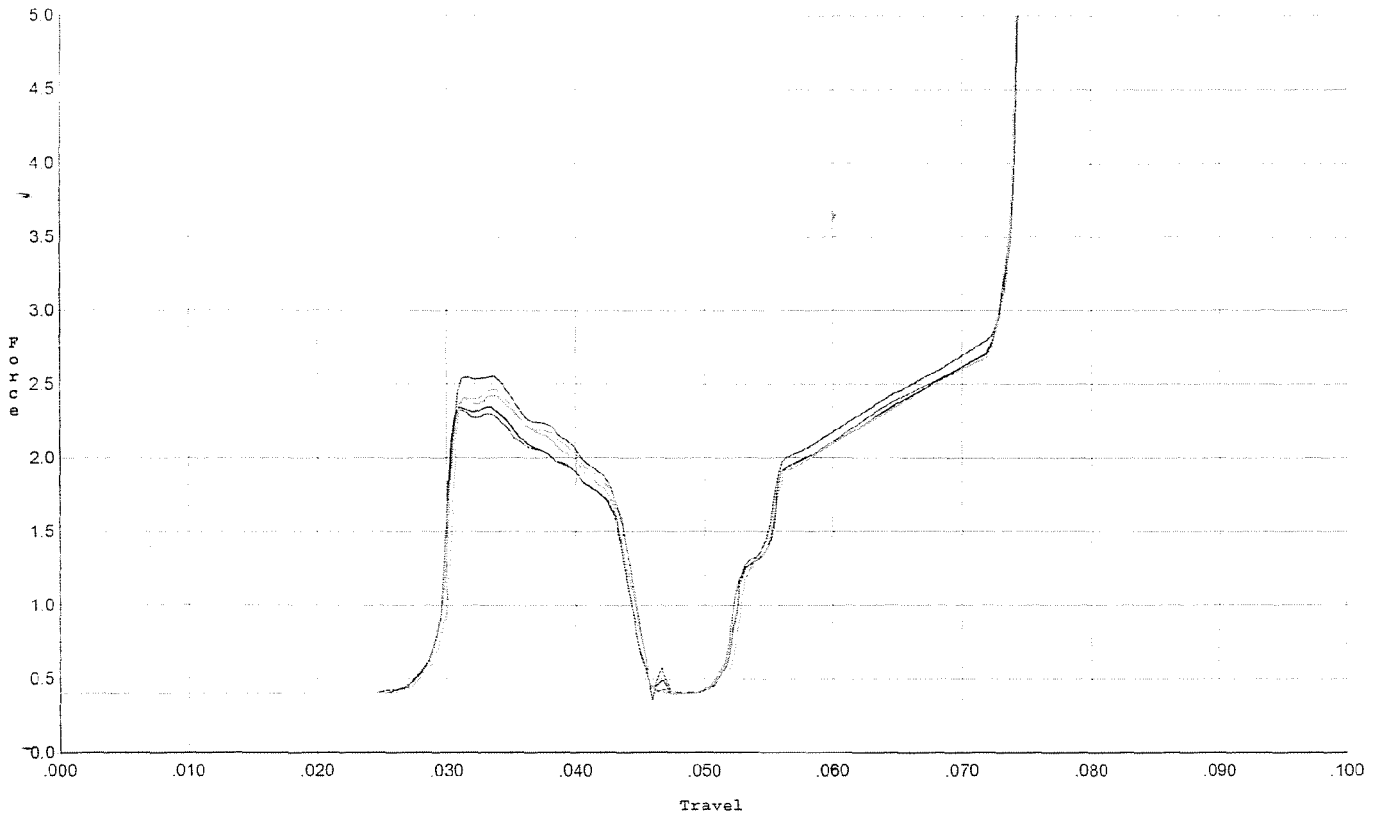
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.047	0.033	0.035	0.042		Set Trigger
2	2.601	0.047	0.033	0.034	0.044		Set Trigger
3	2.669	0.047	0.033	0.034	0.043		Set Trigger
4	2.598	0.046	0.033	0.035	0.043		Set Trigger
5	2.836	0.046	0.033	0.034	0.045		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



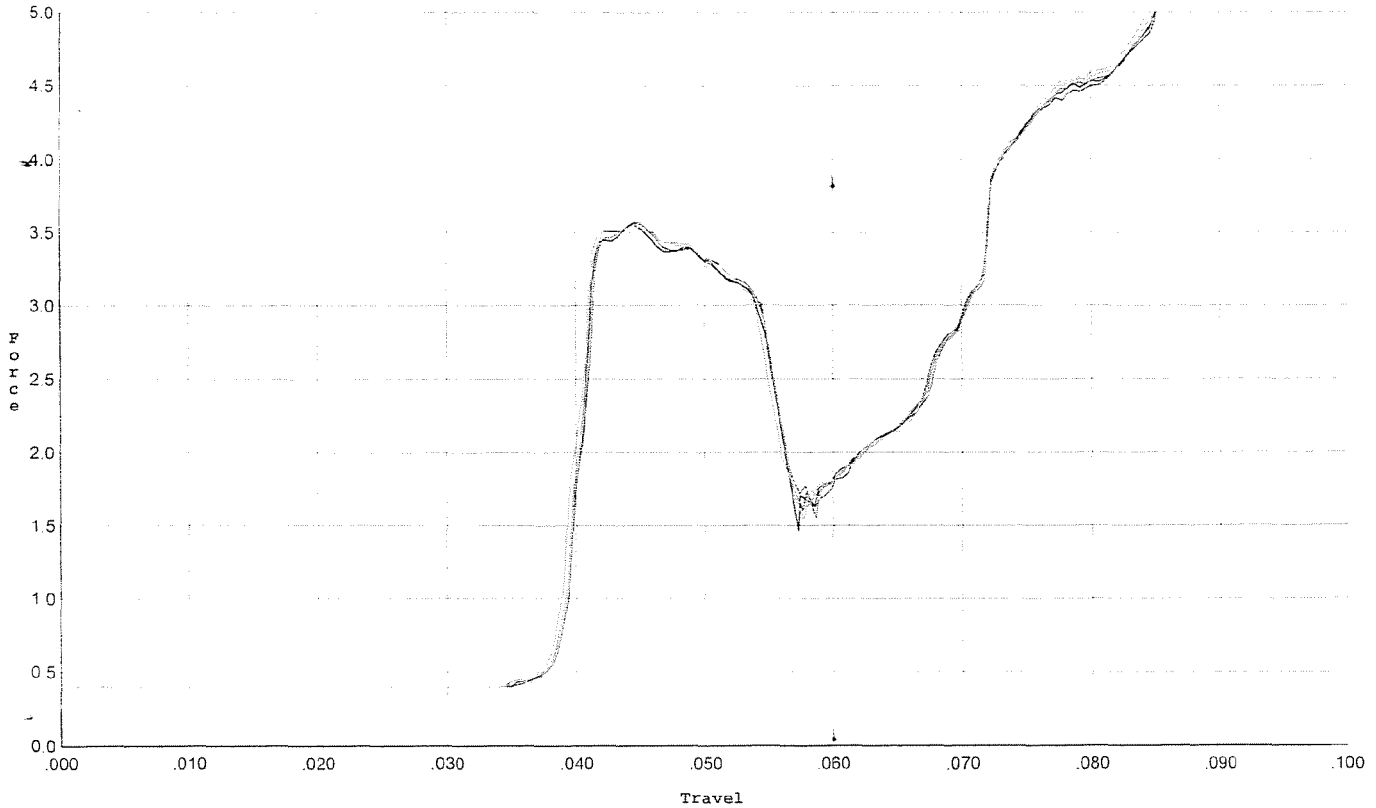
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.044	0.029	0.034	0.043		Set Trigger
2	2.347	0.043	0.029	0.035	0.040		Set Trigger
3	2.328	0.043	0.029	0.035	0.040		Set Trigger
4	2.467	0.044	0.029	0.034	0.042		Set Trigger
5	2.424	0.044	0.029	0.034	0.042		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



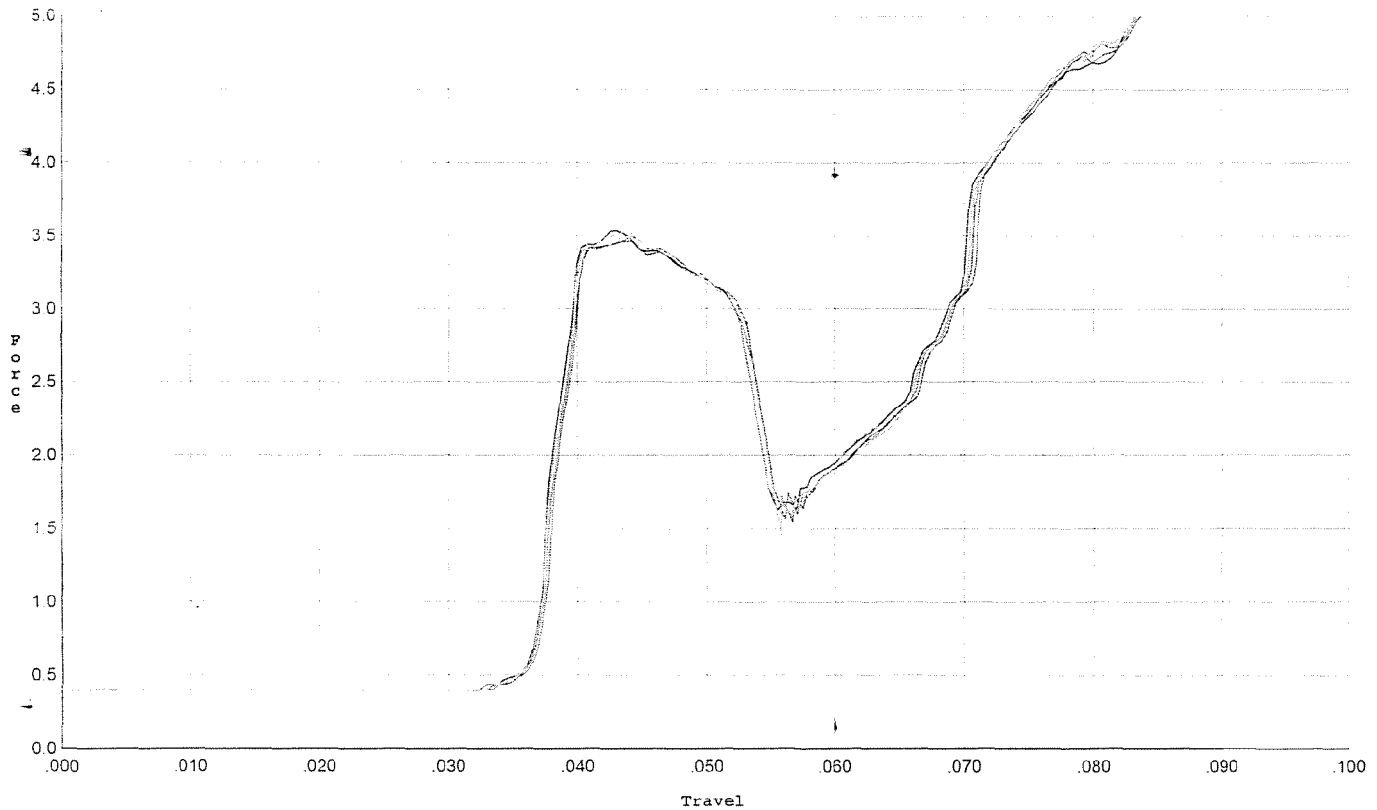
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.563	0.054	0.039	0.035	0.066		Set Trigger
2	3.547	0.055	0.038	0.035	0.067		Set Trigger
3	3.570	0.054	0.039	0.035	0.066		Set Trigger
4	3.538	0.055	0.038	0.035	0.067		Set Trigger
5	3.562	0.054	0.038	0.035	0.066		Set Trigger

A.3-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



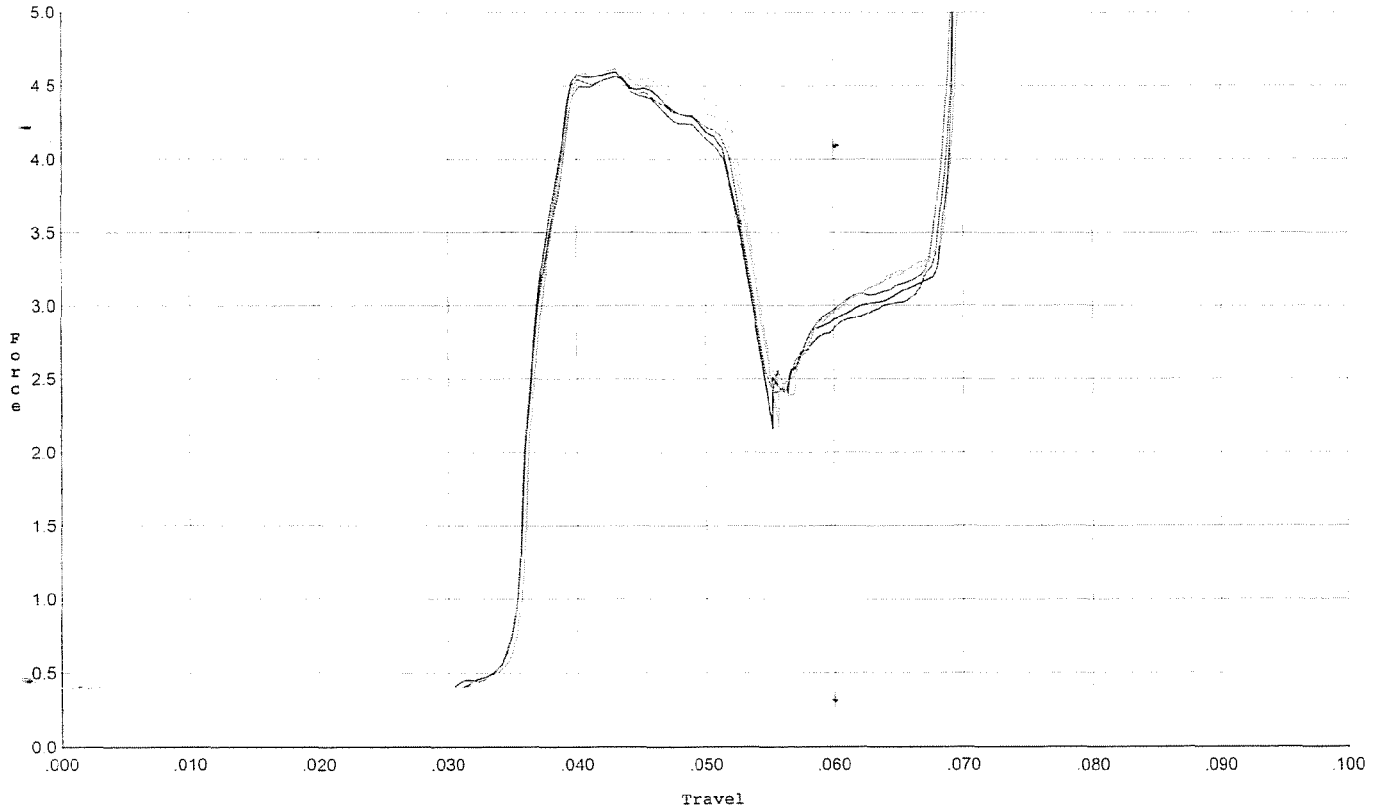
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.461	0.053	0.037	0.035	0.066		Set Trigger
2	3.536	0.053	0.036	0.035	0.066		Set Trigger
3	3.494	0.053	0.037	0.035	0.066		Set Trigger
4	3.526	0.053	0.037	0.035	0.067		Set Trigger
5	3.496	0.053	0.037	0.035	0.065		Set Trigger

A-3-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



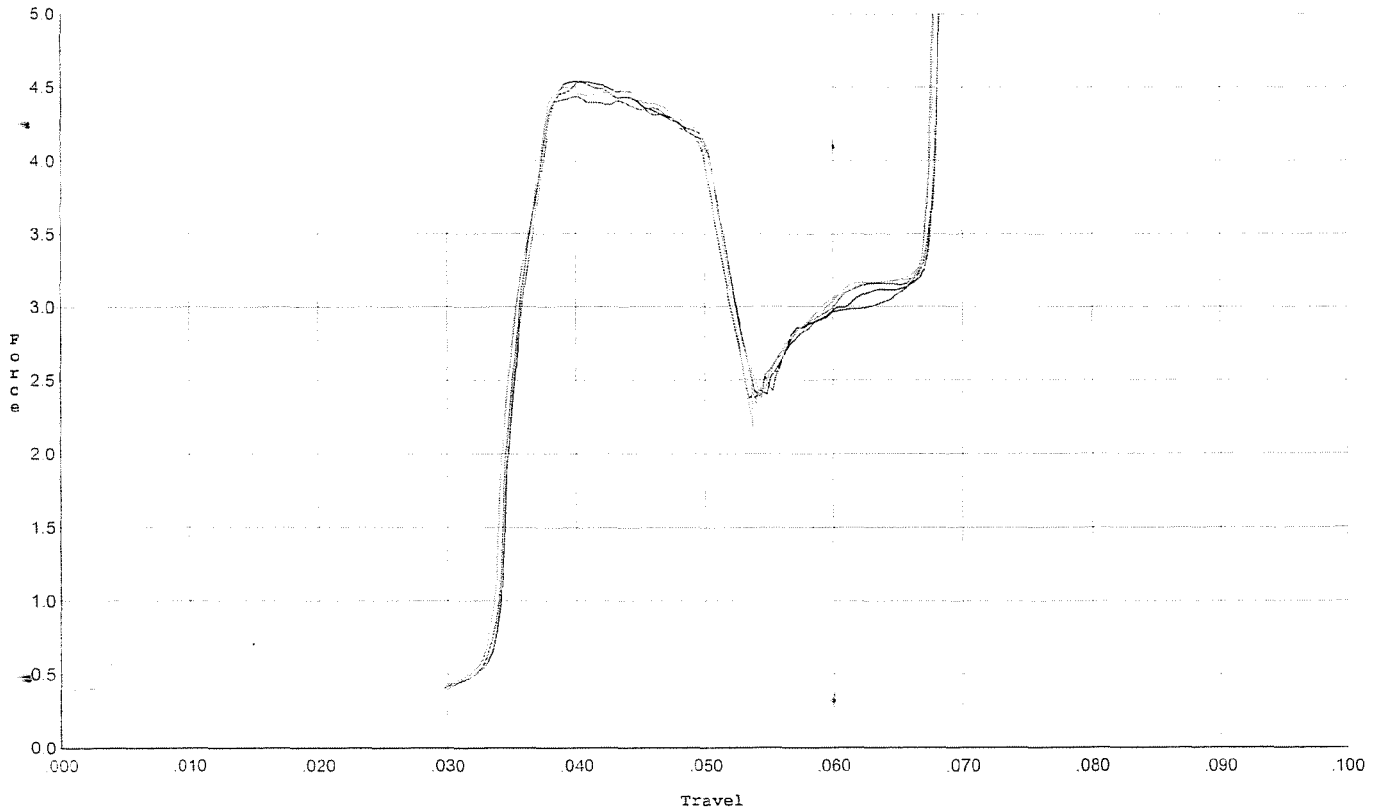
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.561	0.053	0.035	0.020	0.086		Set Trigger
2	4.591	0.053	0.035	0.020	0.087		Set Trigger
3	4.561	0.052	0.035	0.020	0.085		Set Trigger
4	4.607	0.053	0.035	0.020	0.088		Set Trigger
5	4.626	0.052	0.035	0.020	0.087		Set Trigger

A-4.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



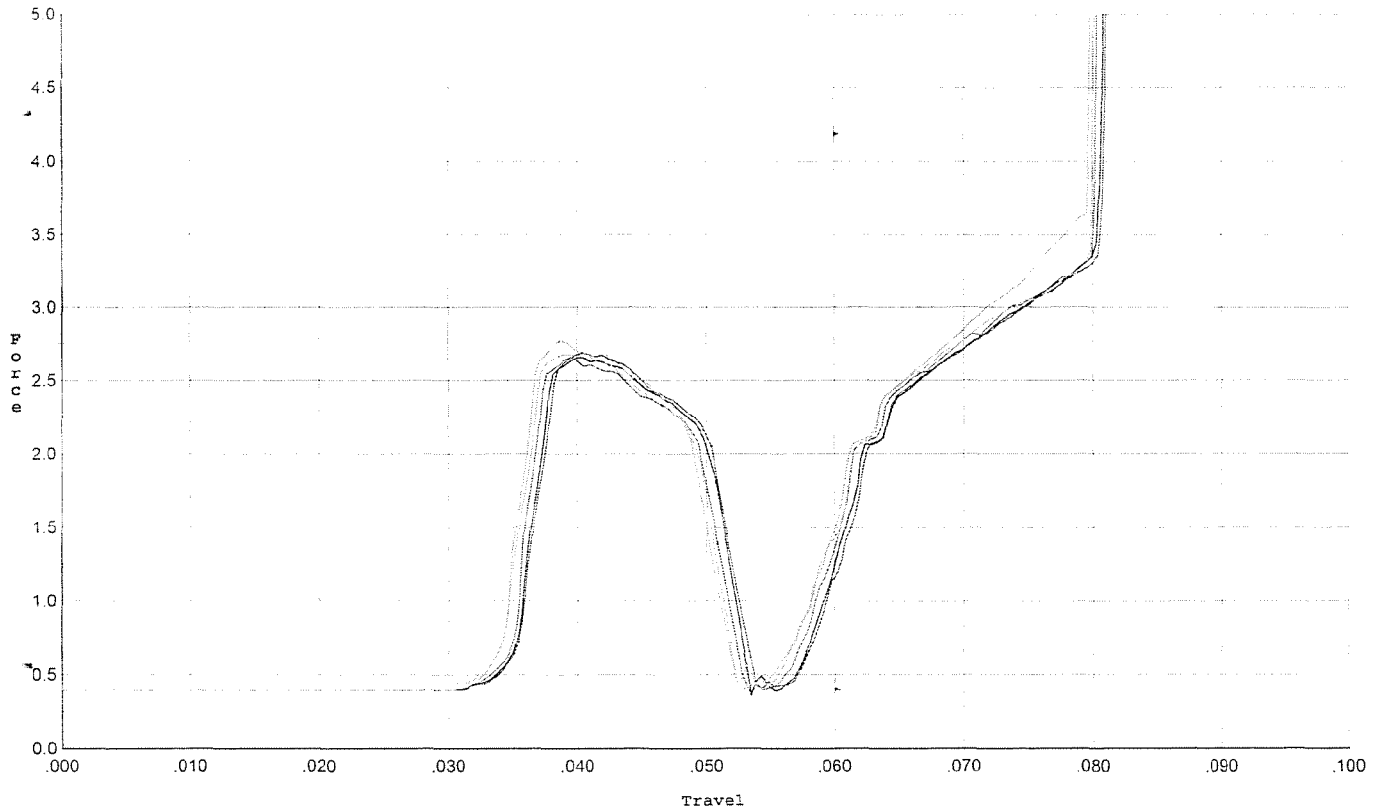
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.530	0.050	0.033	0.021	0.084		Set Trigger
2	4.539	0.050	0.033	0.021	0.083		Set Trigger
3	4.434	0.050	0.033	0.021	0.082		Set Trigger
4	4.484	0.051	0.033	0.021	0.085		Set Trigger
5	4.499	0.050	0.033	0.021	0.083		Set Trigger

A. 4.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



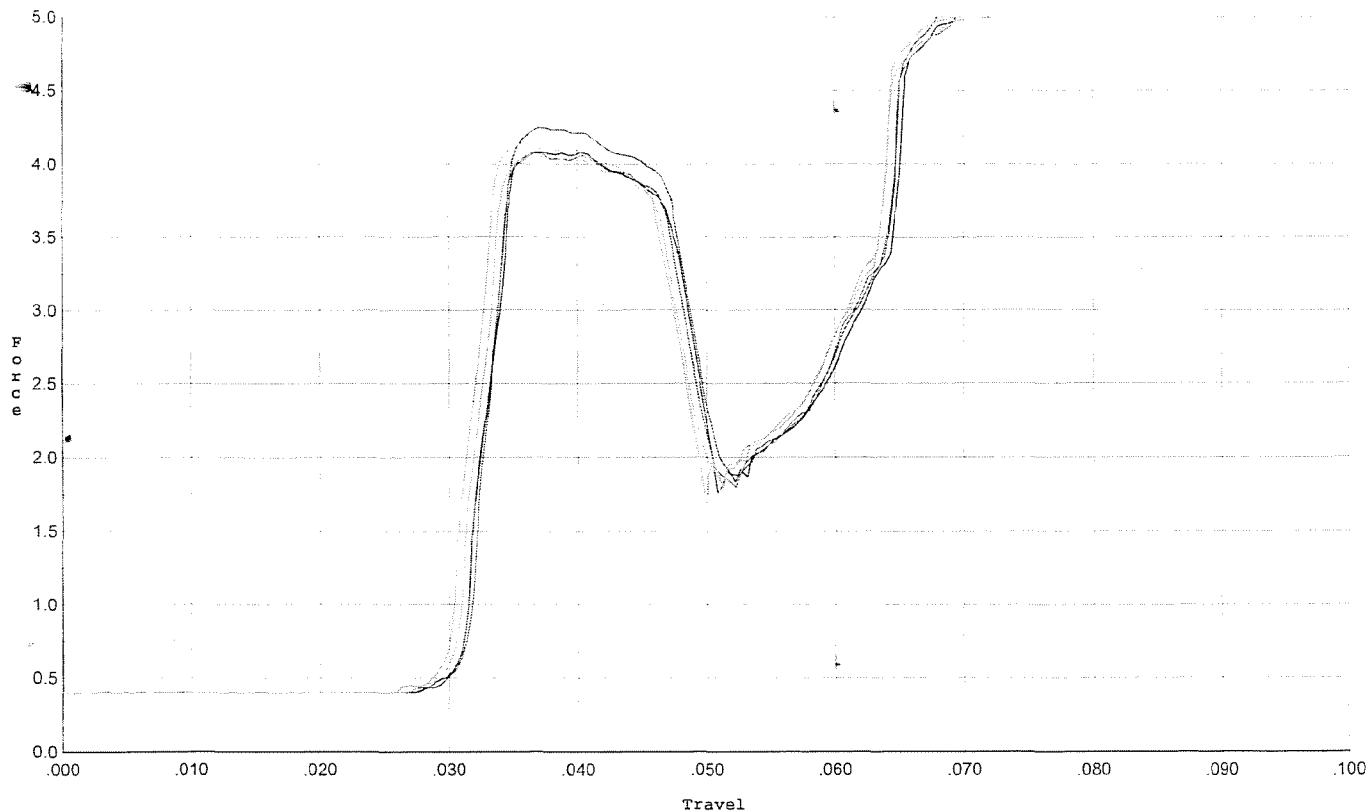
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.050	0.035	0.036	0.050		Set Trigger
2	2.655	0.051	0.035	0.036	0.050		Set Trigger
3	2.655	0.051	0.035	0.035	0.050		Set Trigger
4	2.676	0.050	0.034	0.035	0.050		Set Trigger
5	2.774	0.049	0.034	0.035	0.050		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.047	0.031	0.032	0.075		Set Trigger
2	4.085	0.048	0.031	0.032	0.074		Set Trigger
3	4.077	0.047	0.031	0.032	0.072		Set Trigger
4	4.070	0.047	0.030	0.032	0.072		Set Trigger
5	4.145	0.047	0.030	0.031	0.076		Set Trigger

9-4.12