

G679 4679

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

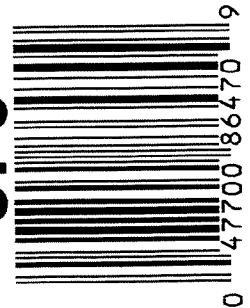
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794679

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4679

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-22-08	KIC
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11-17-08	MR
490	MAGNAFLUX BOLT		11-17-08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-30-08	KIC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	1-7-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	1-7-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-7-09	L.N.
	J) ASSEMBLE STOCK		12-30-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-7-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.32</u> <u>2.22</u> <u>2.30</u> <u>2.22</u>	1-7-09	π
	C) FUNCTION		1-7-09	L.N.
690	PACK		1-22-09	Ben

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 11-19-08

TESTER TUE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	258	232		249	
PULL #2	254	221		236	
PULL #3	255	218		236	
PULL #4	255	220		250	
PULL #5	255	216		240	
TOTAL	1277	1107		1211	
AVERAGE	255	221		242	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	345	321		
PULL #2	344	338		
PULL #3	336	323		
PULL #4	331	320		
PULL #5	332	321		
TOTAL	1688	1623		
AVERAGE	337	324		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	436	460		481
PULL #2	439	462		469
PULL #3	438	452		477
PULL #4	457	453		469
PULL #5	440	467		489
TOTAL	2210	2229		2385
AVERAGE	442	458		477