

GC794680

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



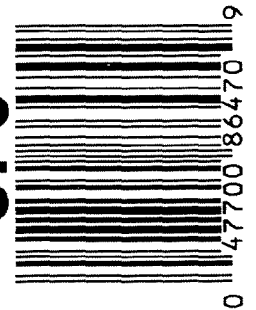
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794680

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794680

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(K)	11-17-08	(K)
490	MAGNAFLUX BOLT		11-17-08	MR
500	ROLLMARK CALIBER		11-17-08	RT
520	GOFF BLAST BBL / REC		11-17-08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20-	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

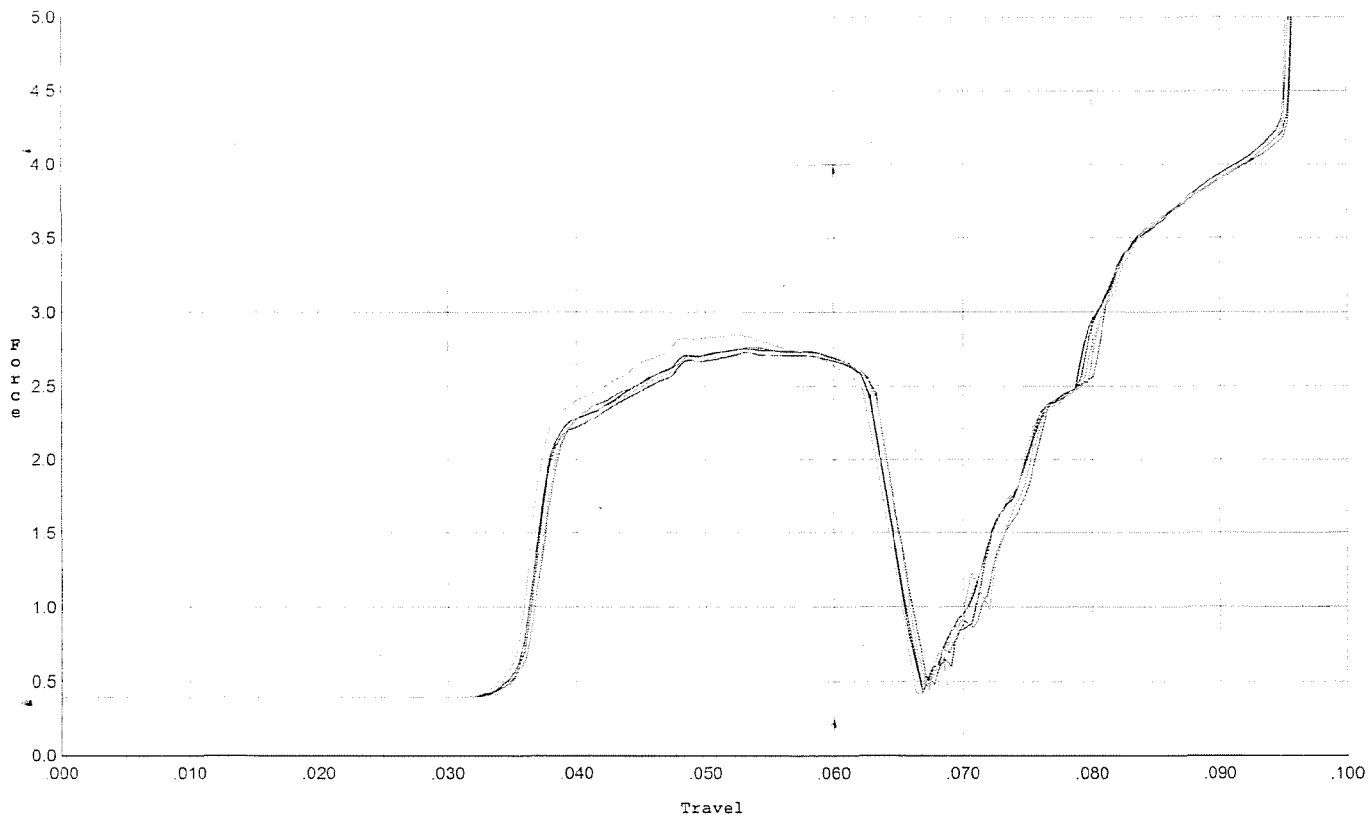
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-15-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W W
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.72</u> <u>2.80</u> <u>2.75</u> <u>2.68</u>	1-30-09	W W
	C) FUNCTION		1-31-09	TL
690	PACK		2/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



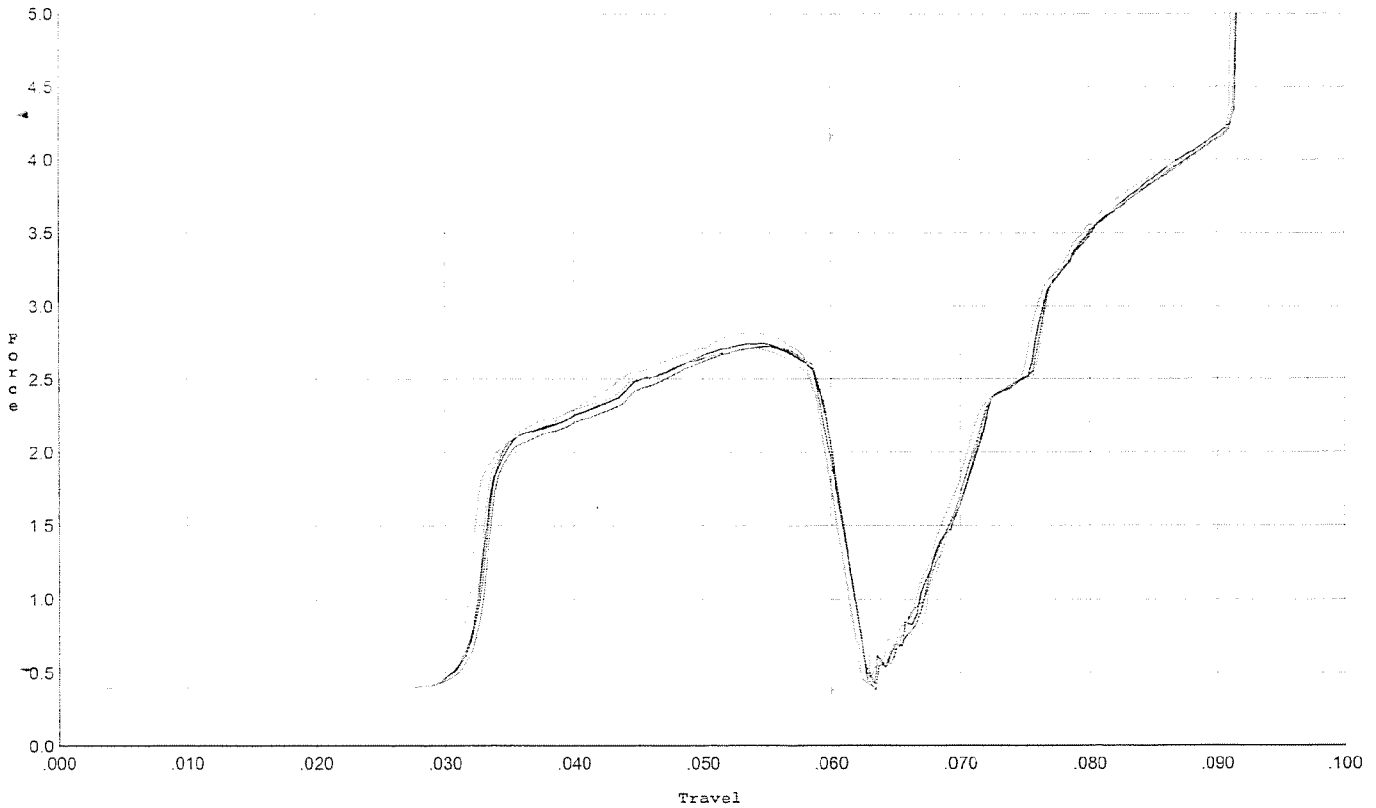
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.063	0.036	0.037	0.081		Set Trigger
2	2.750	0.063	0.035	0.037	0.082		Set Trigger
3	2.762	0.063	0.036	0.037	0.083		Set Trigger
4	2.845	0.064	0.035	0.036	0.086		Set Trigger
5	2.728	0.063	0.036	0.037	0.082		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



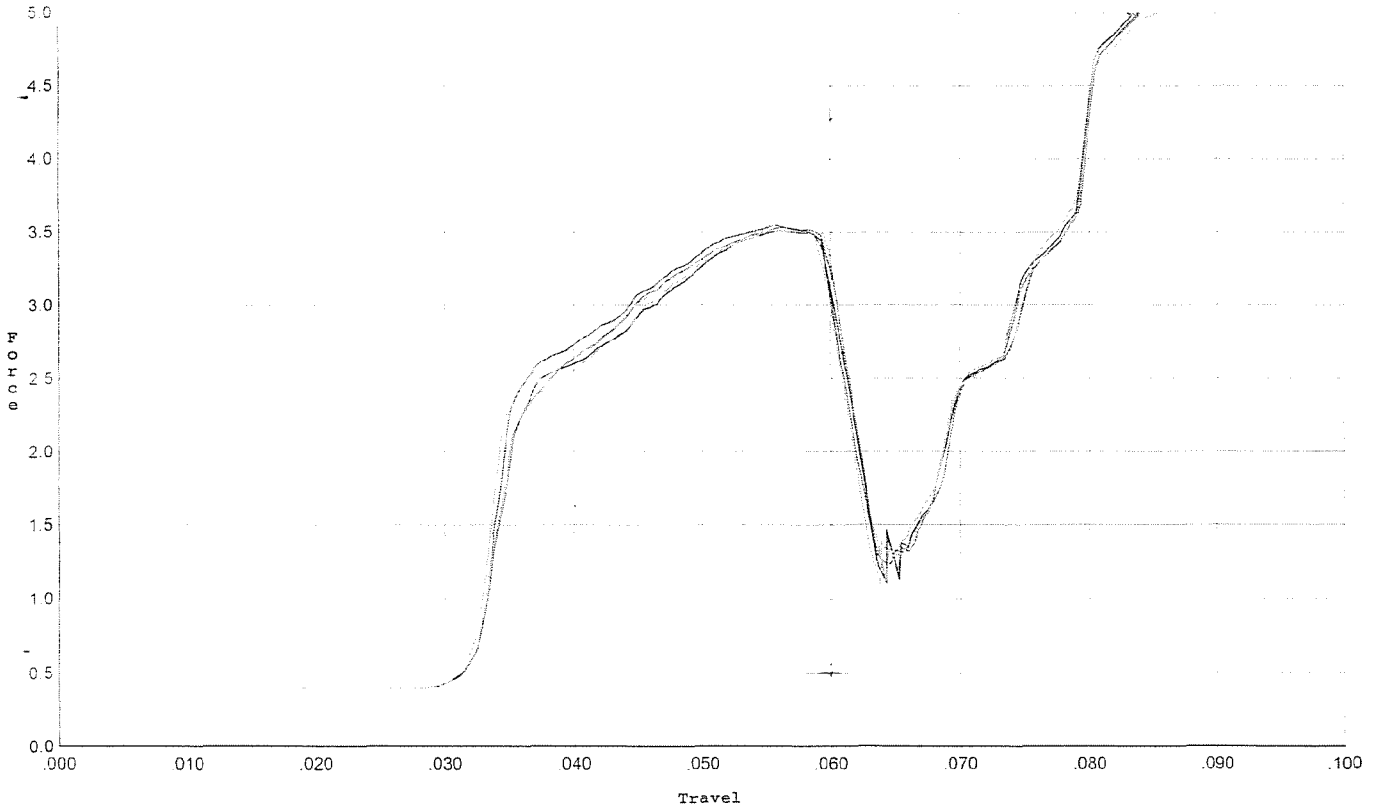
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.745	0.060	0.032	0.035	0.079		Set Trigger
2	2.723	0.060	0.032	0.035	0.078		Set Trigger
3	2.726	0.059	0.032	0.035	0.077		Set Trigger
4	2.706	0.059	0.032	0.035	0.077		Set Trigger
5	2.825	0.059	0.031	0.035	0.080		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



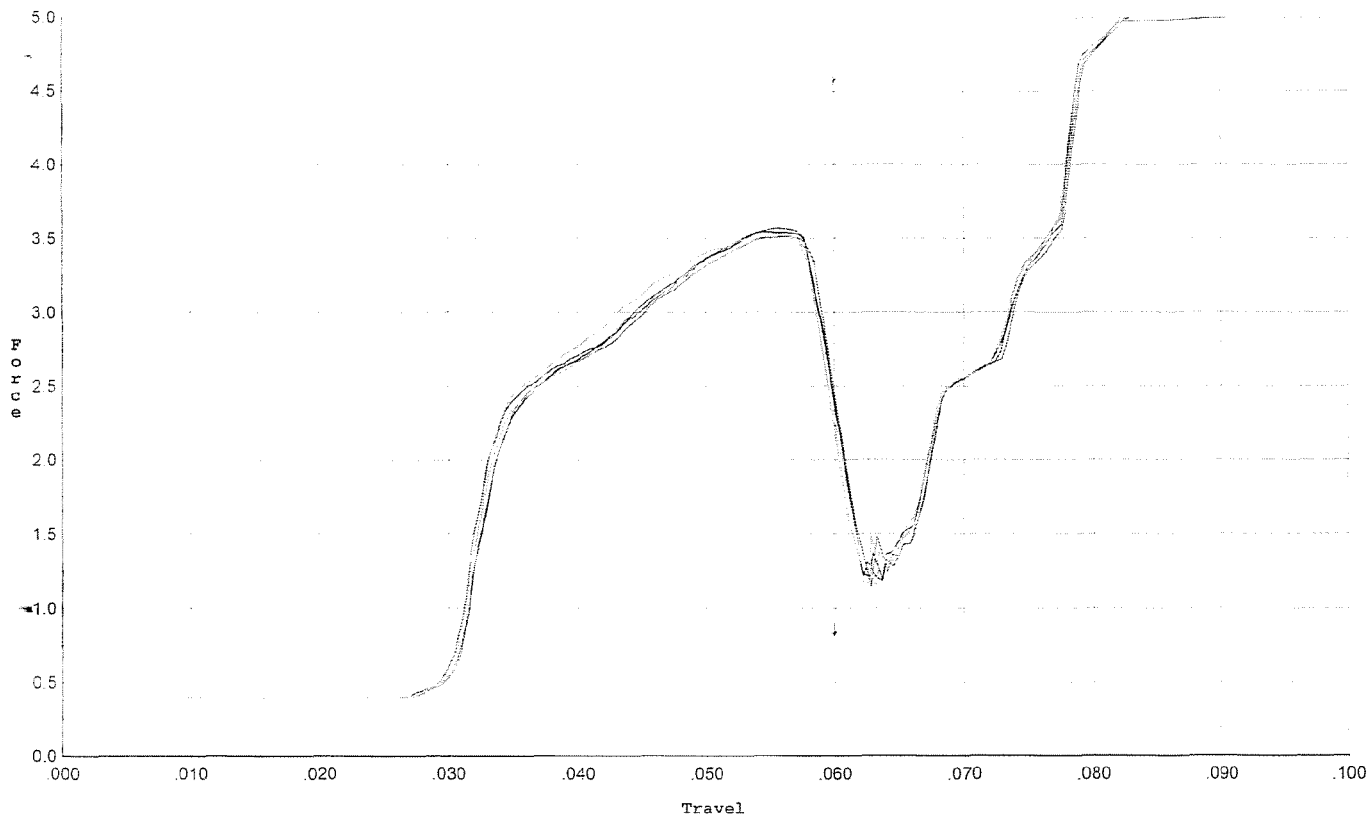
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.547	0.059	0.032	0.034	0.094		Set Trigger
2	3.512	0.061	0.032	0.034	0.095		Set Trigger
3	3.532	0.060	0.032	0.034	0.094		Set Trigger
4	3.509	0.060	0.032	0.034	0.094		Set Trigger
5	3.577	0.060	0.032	0.034	0.094		Set Trigger

A-353

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



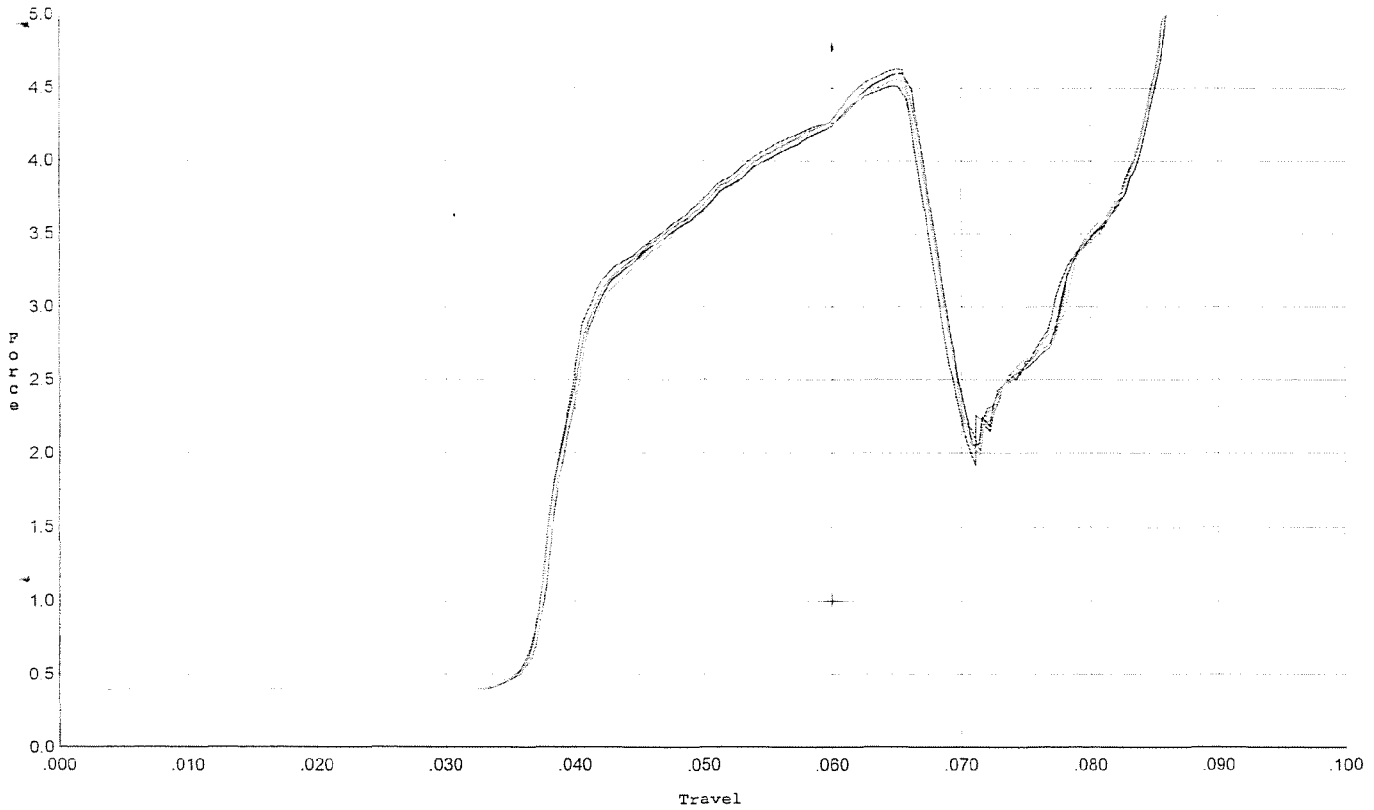
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.569	0.059	0.030	0.033	0.095		Set Trigger
2	3.544	0.059	0.031	0.033	0.094		Set Trigger
3	3.512	0.058	0.031	0.034	0.092		Set Trigger
4	3.509	0.058	0.030	0.033	0.091		Set Trigger
5	3.534	0.058	0.031	0.033	0.093		Set Trigger

A.3.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



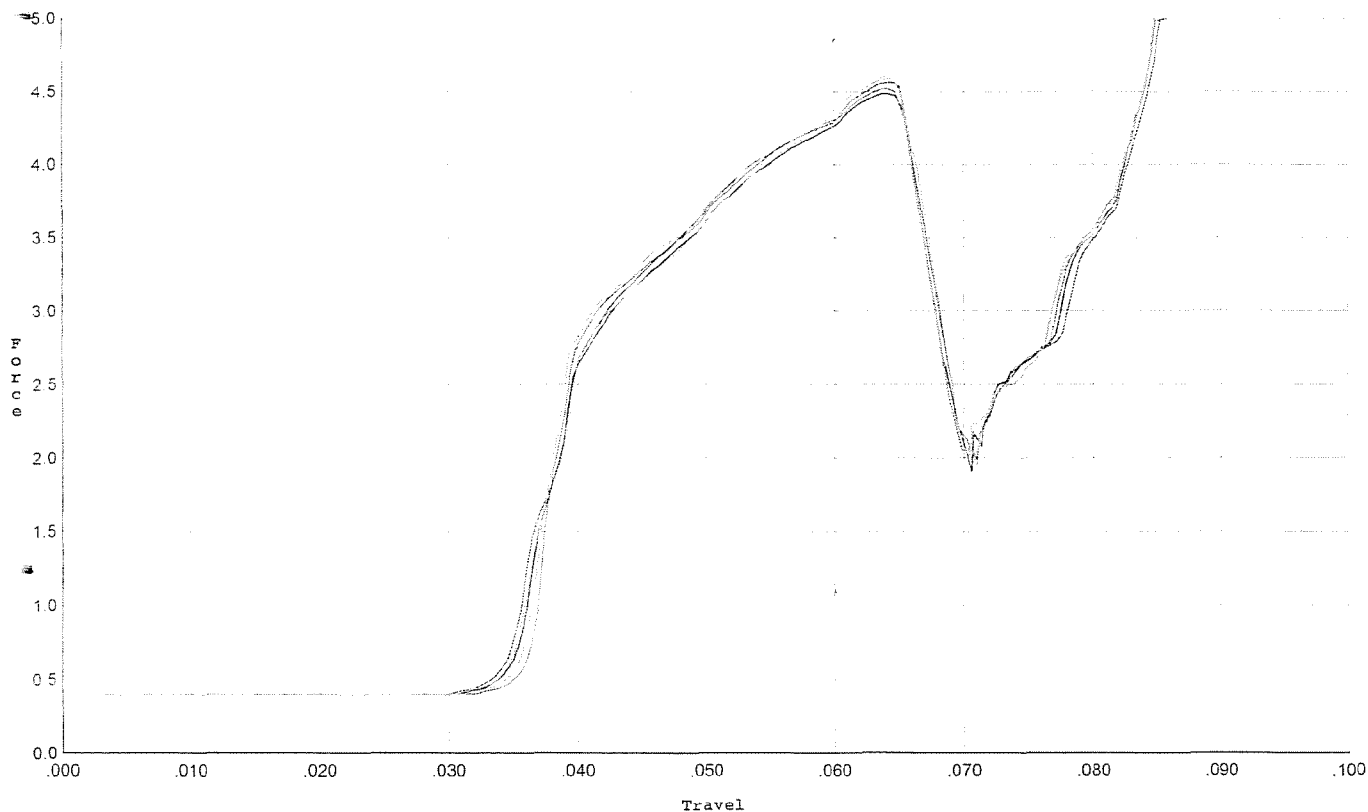
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.516	0.066	0.036	0.027	0.124		Set Trigger
2	4.601	0.066	0.037	0.026	0.124		Set Trigger
3	4.631	0.067	0.037	0.026	0.126		Set Trigger
4	4.562	0.067	0.037	0.026	0.126		Set Trigger
5	4.601	0.066	0.037	0.026	0.124		Set Trigger

4.458

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



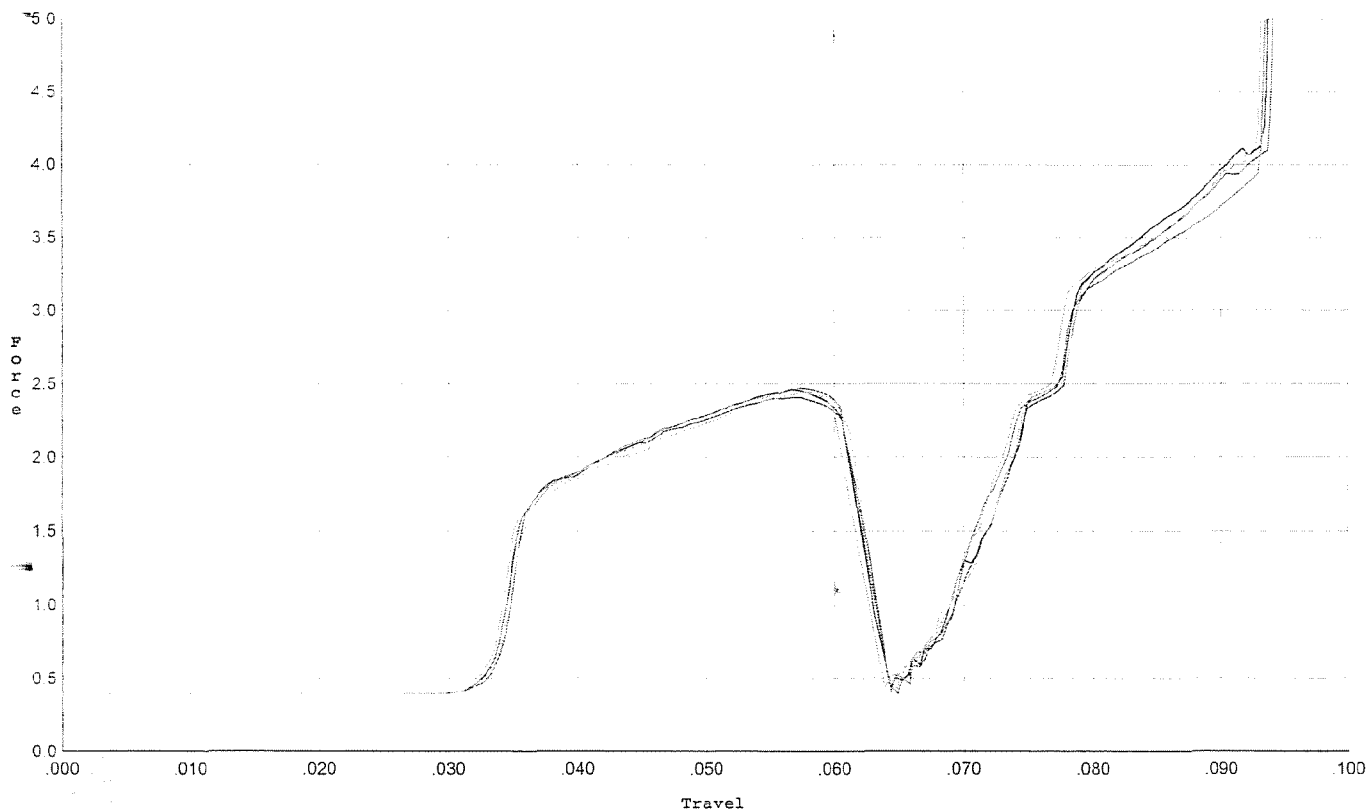
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.561	0.065	0.035	0.027	0.122		Set Trigger
2	4.484	0.065	0.035	0.027	0.121		Set Trigger
3	4.518	0.065	0.036	0.026	0.122		Set Trigger
4	4.589	0.065	0.036	0.026	0.123		Set Trigger
5	4.612	0.066	0.035	0.026	0.125		Set Trigger

A-455

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



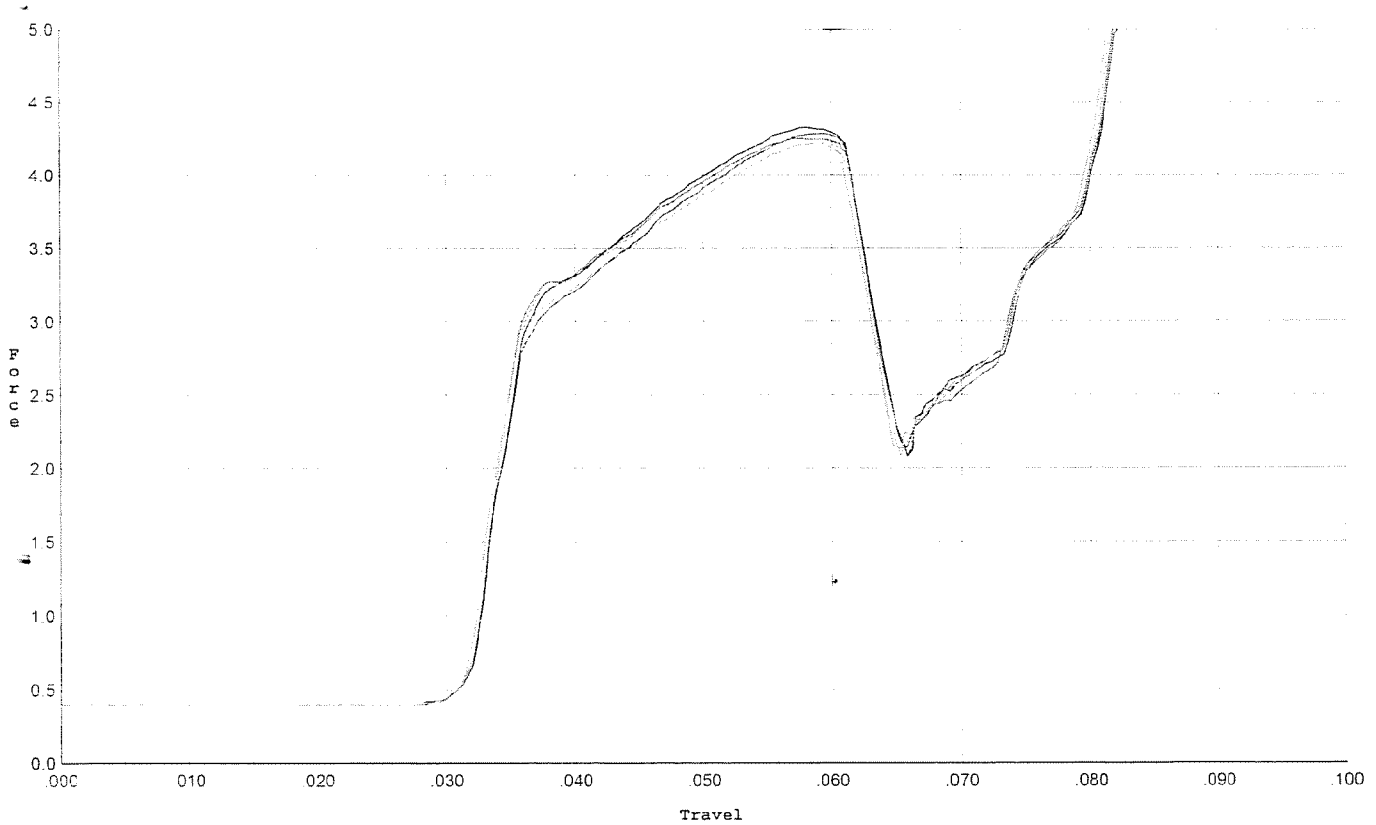
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.062	0.034	0.037	0.071		Set Trigger
2	2.460	0.061	0.033	0.037	0.070		Set Trigger
3	2.472	0.060	0.033	0.036	0.070		Set Trigger
4	2.445	0.061	0.034	0.037	0.070		Set Trigger
5	2.469	0.060	0.033	0.037	0.070		Set Trigger

A-2.415

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.061	0.032	0.031	0.117		Set Trigger
2	4.327	0.061	0.032	0.031	0.119		Set Trigger
3	4.252	0.061	0.032	0.031	0.119		Set Trigger
4	4.233	0.061	0.032	0.031	0.119		Set Trigger
5	4.216	0.062	0.032	0.031	0.119		Set Trigger

A- 4.26