

G6794683

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

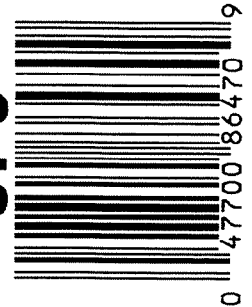
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794683

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4683

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(K)	11/17/08	(K)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

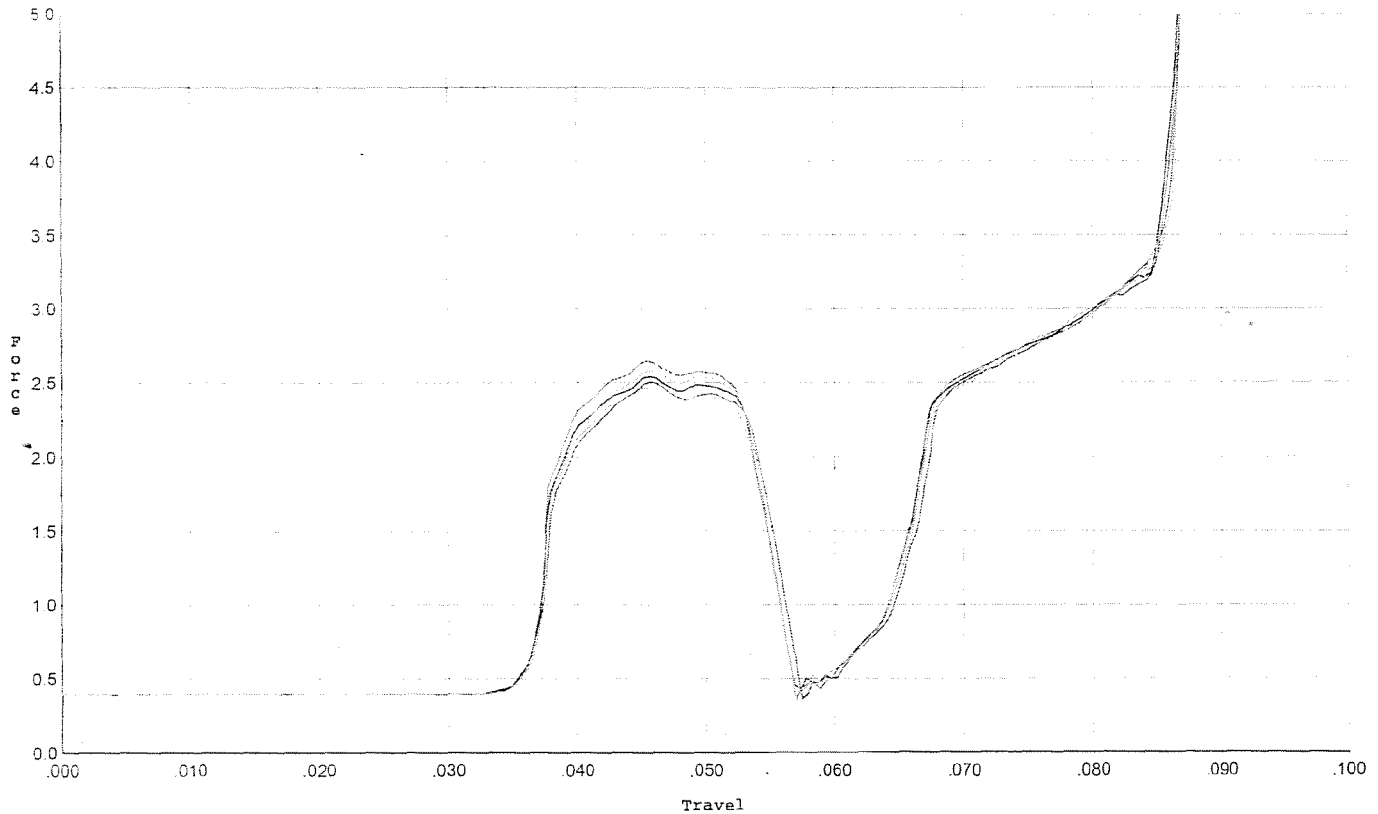
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-29-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	1-29-09	RJ
	J) ASSEMBLE STOCK		1-15-09	RJ
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WZ
670	FINAL INSPECTION A) HEADSPACE		1-29-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.74</u> <u>2.77</u> <u>2.74</u> <u>2.78</u>	1-29-09	RJ
	C) FUNCTION		1-29-09	RJ
690	PACK		1/30/09	Fey

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



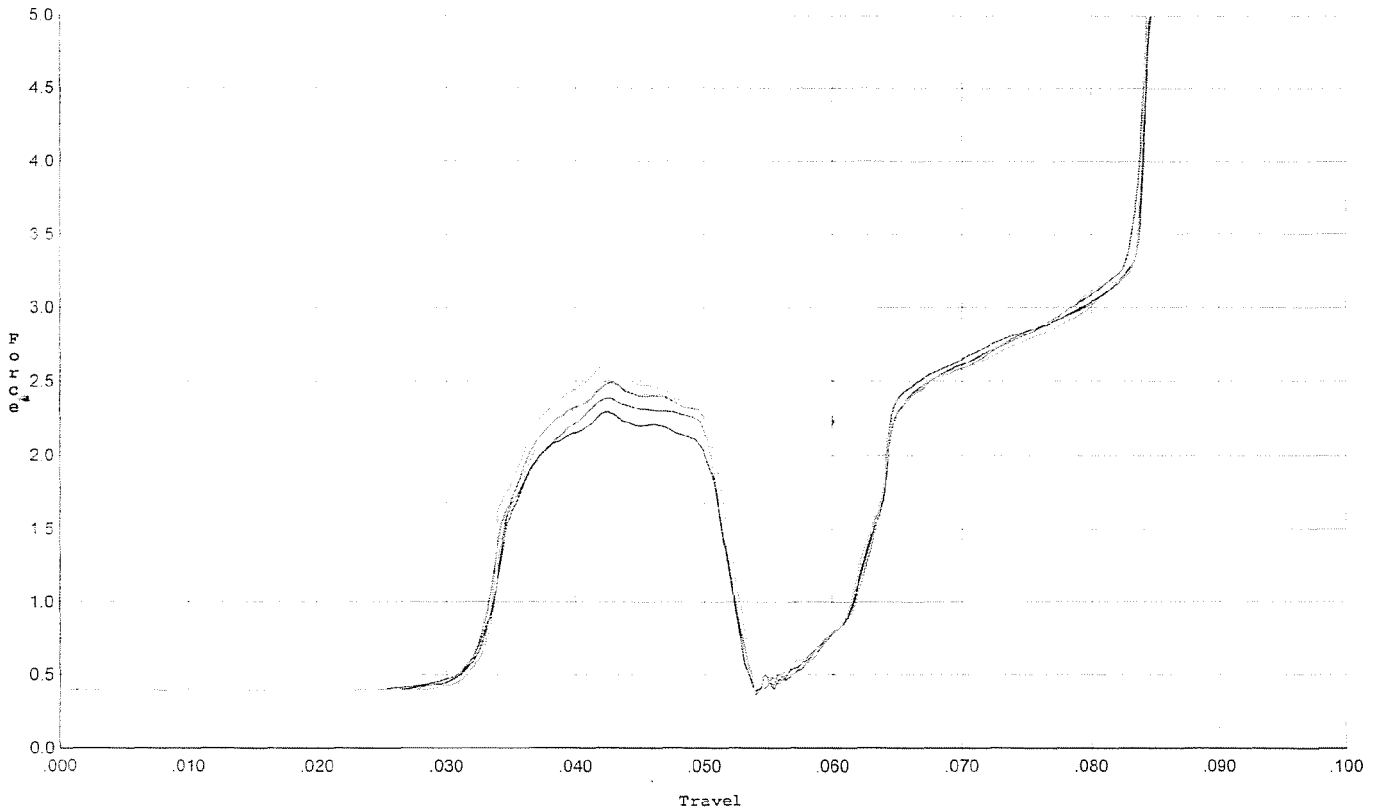
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.055	0.036	0.038	0.055		Set Trigger
2	2.541	0.054	0.036	0.037	0.055		Set Trigger
3	2.645	0.054	0.036	0.038	0.056		Set Trigger
4	2.581	0.054	0.036	0.038	0.055		Set Trigger
5	2.466	0.055	0.036	0.038	0.054		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



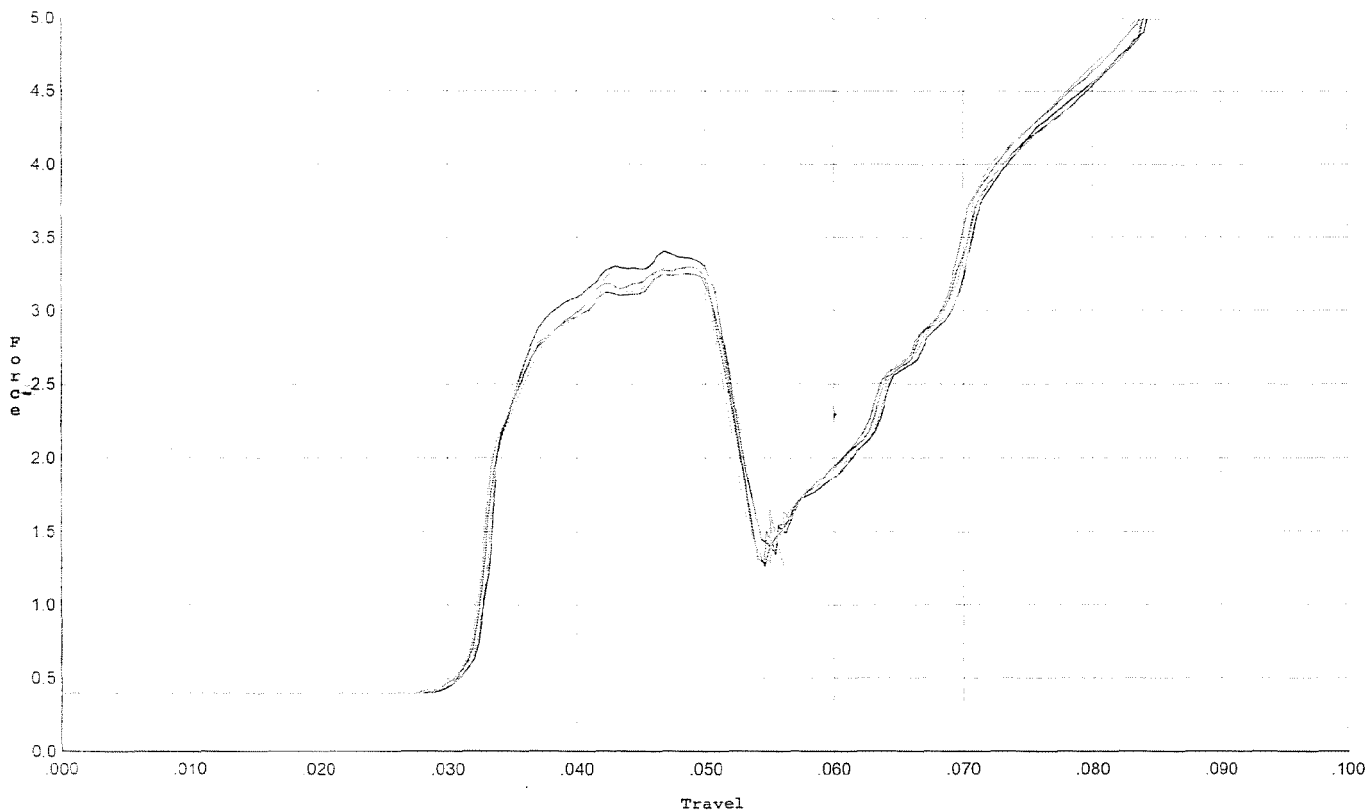
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.050	0.032	0.038	0.050		Set Trigger
2	2.295	0.051	0.032	0.038	0.050		Set Trigger
3	2.493	0.051	0.032	0.037	0.053		Set Trigger
4	2.612	0.050	0.032	0.037	0.053		Set Trigger
5	2.509	0.051	0.033	0.037	0.053		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



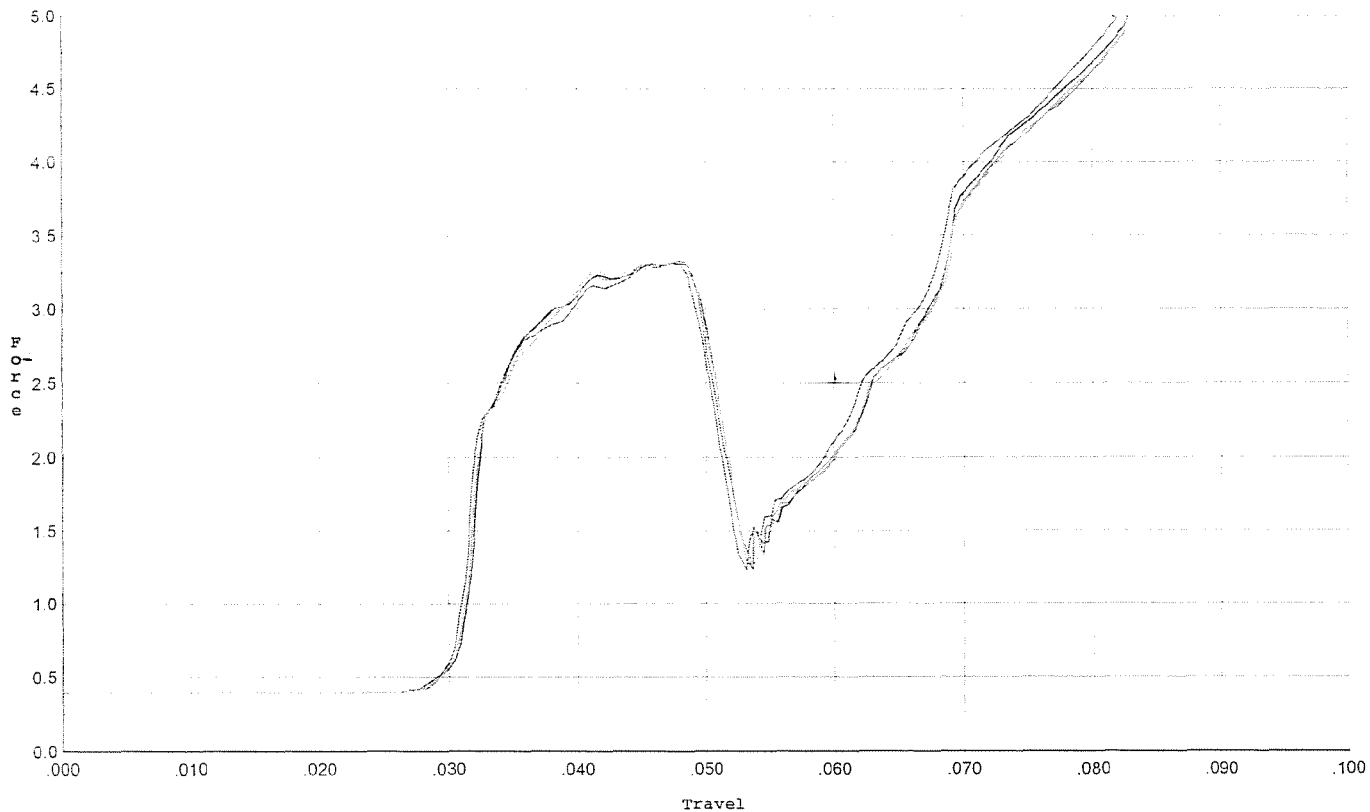
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.051	0.031	0.035	0.068		Set Trigger
2	3.405	0.051	0.032	0.035	0.069		Set Trigger
3	3.298	0.052	0.032	0.035	0.070		Set Trigger
4	3.250	0.050	0.031	0.035	0.067		Set Trigger
5	3.313	0.052	0.032	0.035	0.071		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



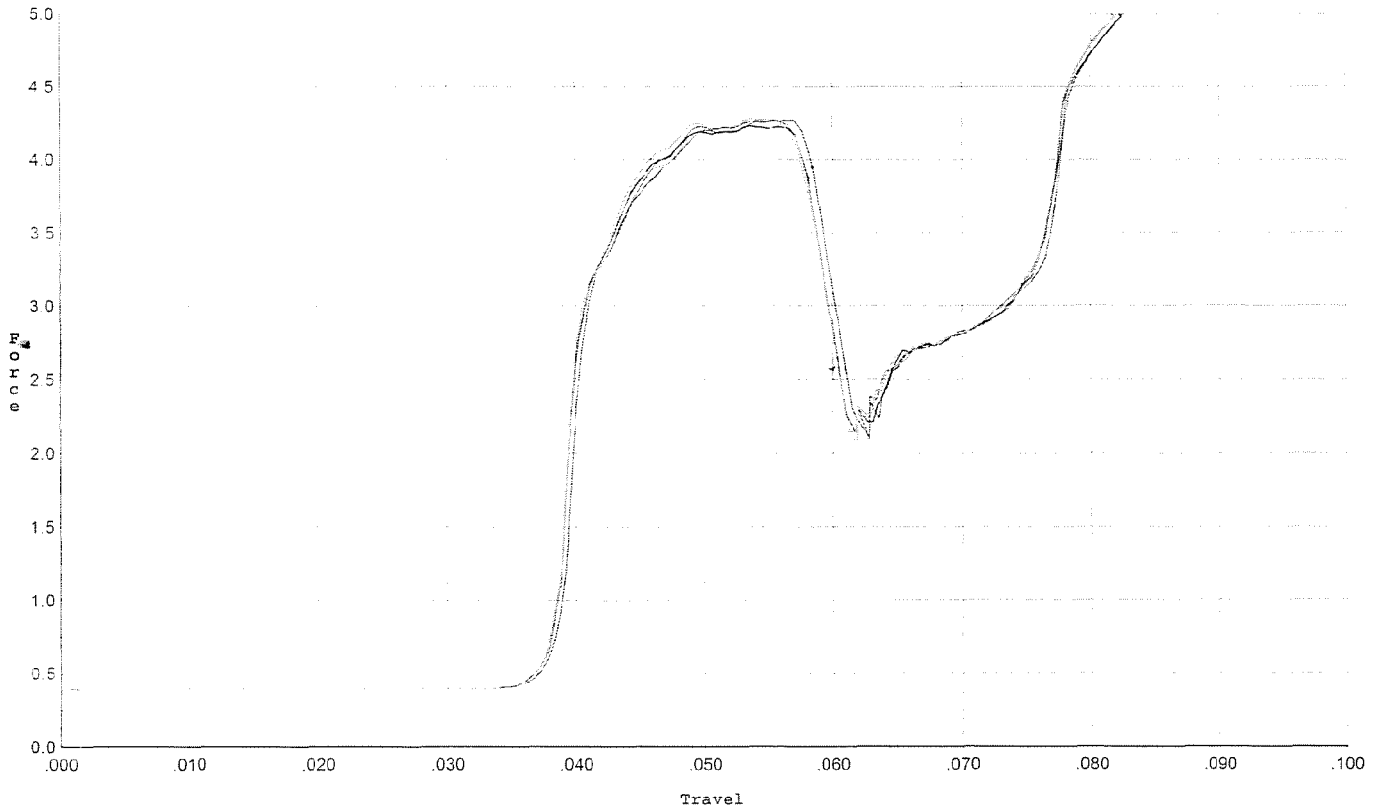
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.316	0.050	0.030	0.035	0.068		Set Trigger
2	3.308	0.050	0.031	0.034	0.069		Set Trigger
3	3.327	0.049	0.030	0.035	0.067		Set Trigger
4	3.307	0.050	0.031	0.034	0.069		Set Trigger
5	3.336	0.051	0.030	0.034	0.070		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



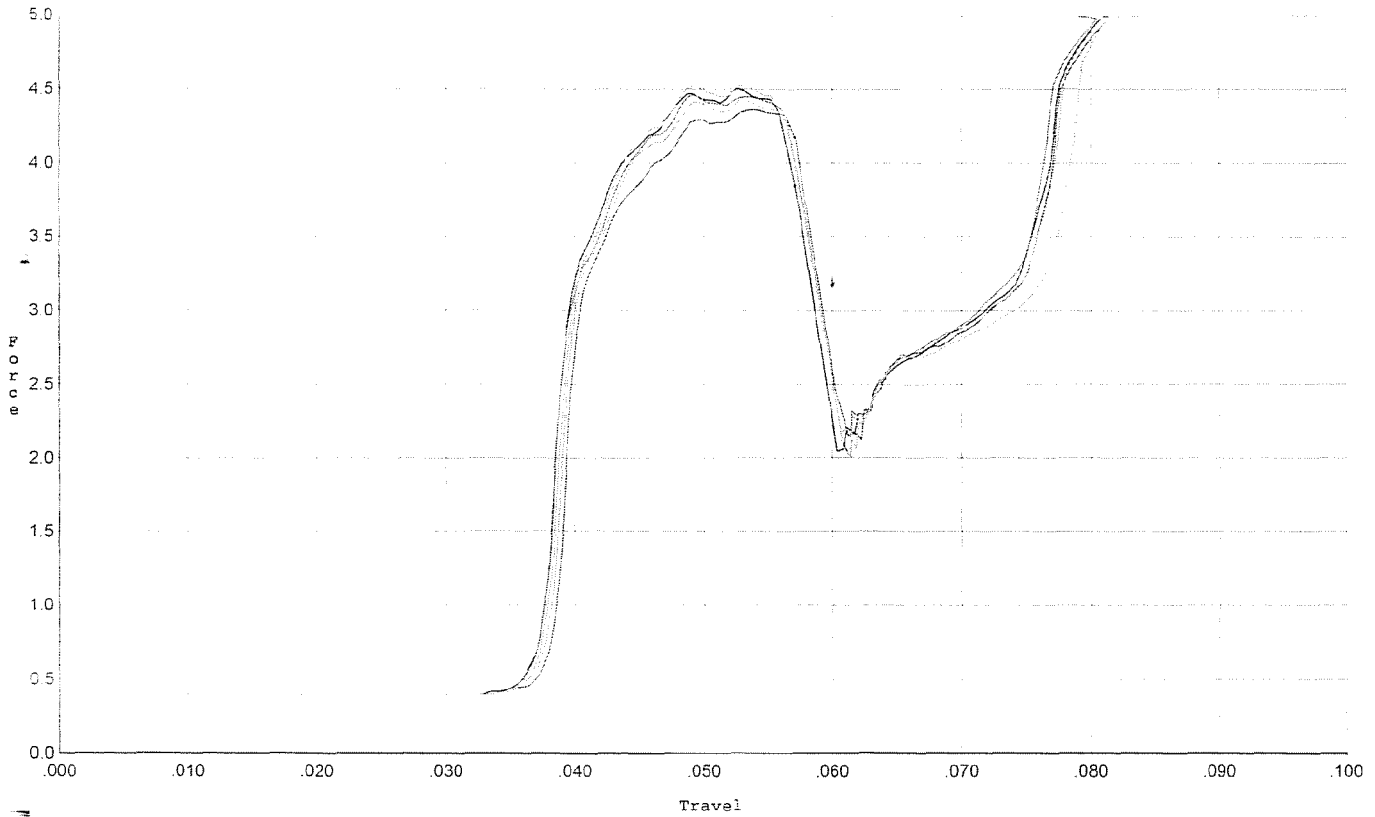
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.058	0.038	0.035	0.093		Set Trigger
2	4.231	0.058	0.038	0.035	0.092		Set Trigger
3	4.271	0.058	0.038	0.035	0.093		Set Trigger
4	4.240	0.059	0.037	0.036	0.093		Set Trigger
5	4.277	0.058	0.038	0.035	0.093		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 50 cycles+/- 1.0 lb



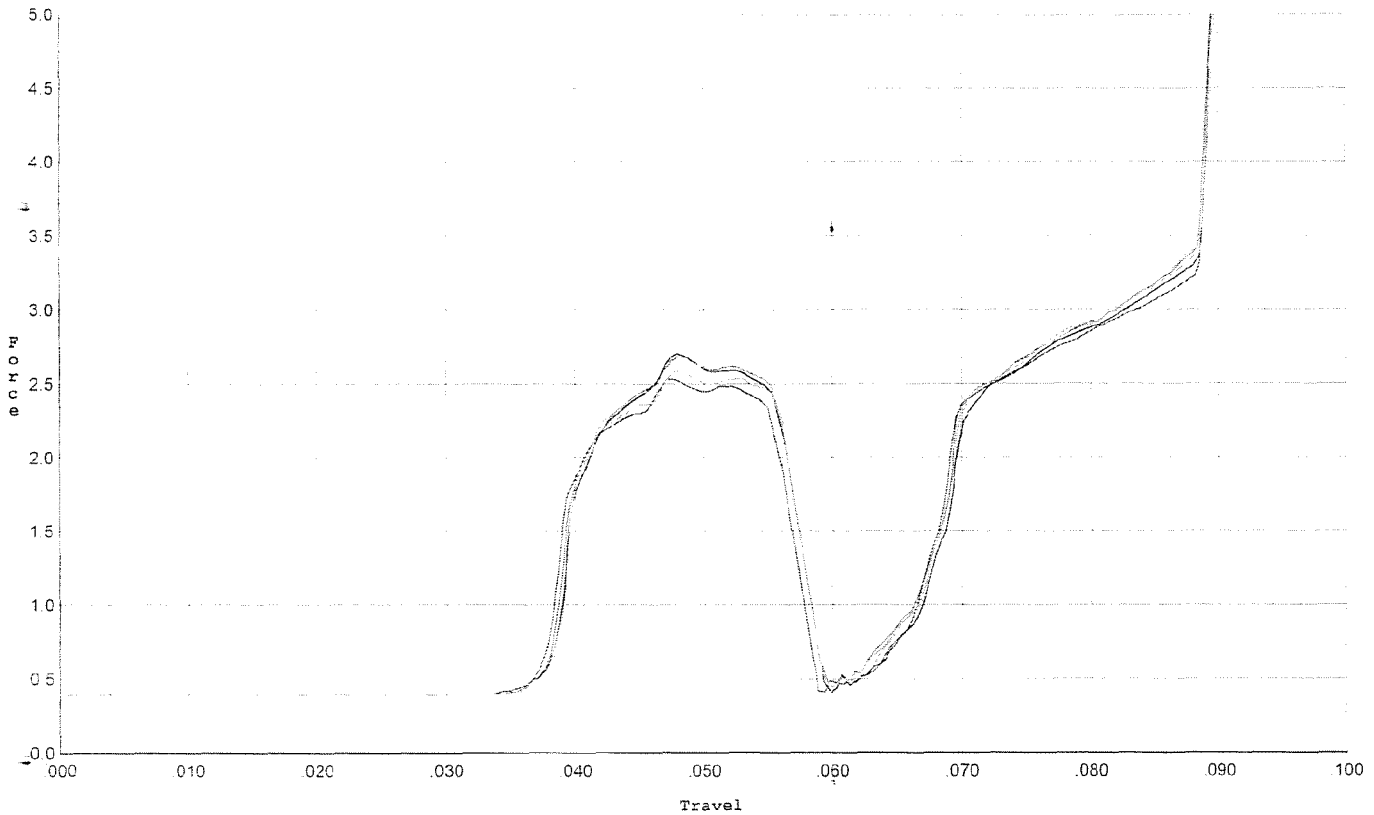
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.362	0.057	0.038	0.036	0.091		Set Trigger
2	4.505	0.057	0.037	0.036	0.095		Set Trigger
3	4.458	0.058	0.037	0.035	0.097		Set Trigger
4	4.528	0.058	0.037	0.036	0.098		Set Trigger
5	4.428	0.058	0.037	0.036	0.095		Set Trigger

A-4.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



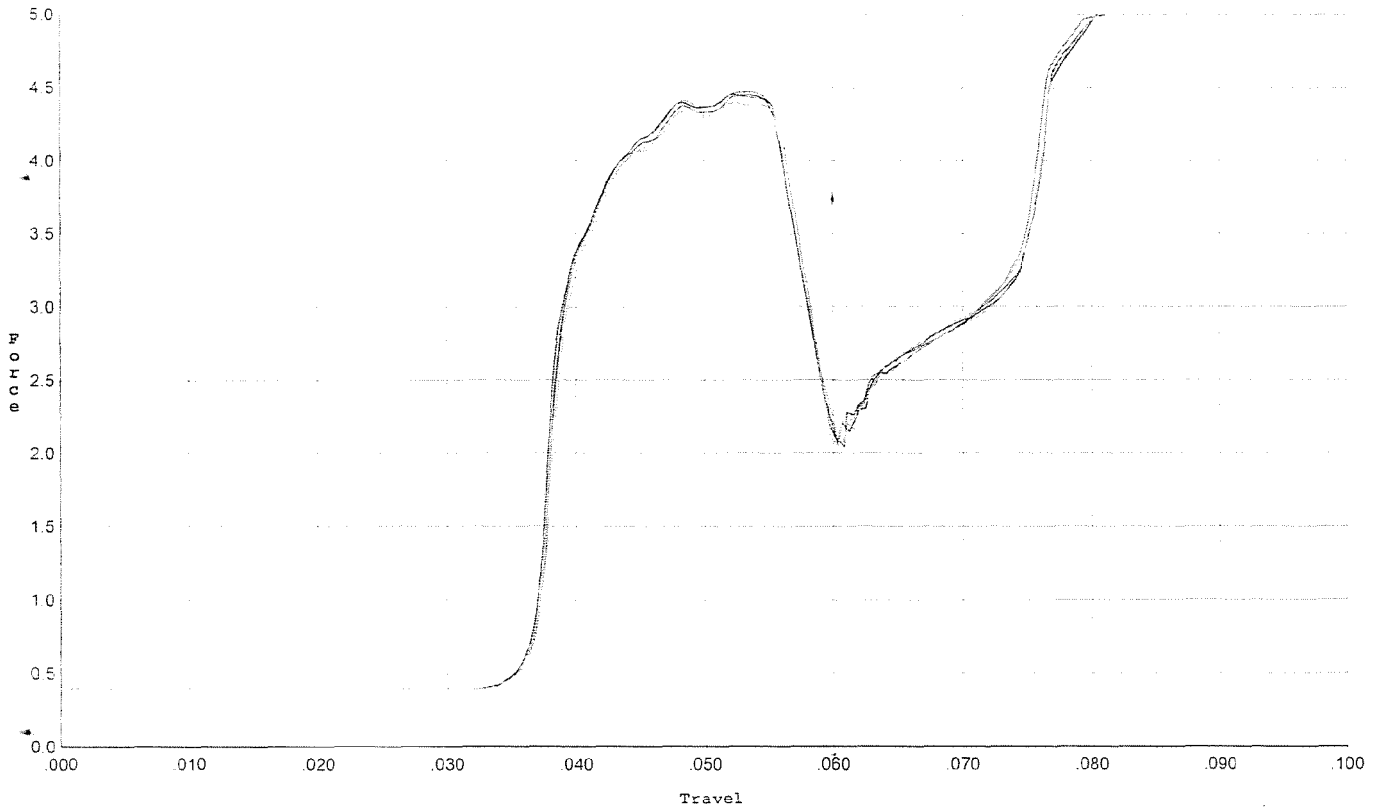
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.056	0.037	0.038	0.056		Set Trigger
2	2.703	0.056	0.038	0.039	0.058		Set Trigger
3	2.682	0.056	0.038	0.038	0.058		Set Trigger
4	2.590	0.056	0.038	0.039	0.057		Set Trigger
5	2.687	0.056	0.038	0.039	0.058		Set Trigger

17.2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.056	0.036	0.036	0.093		Set Trigger
2	4.456	0.055	0.036	0.036	0.092		Set Trigger
3	4.474	0.056	0.036	0.036	0.094		Set Trigger
4	4.397	0.056	0.036	0.036	0.092		Set Trigger
5	4.398	0.057	0.036	0.036	0.093		Set Trigger

A 4.43