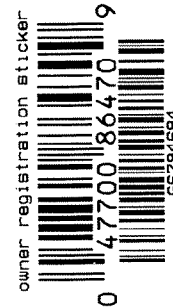
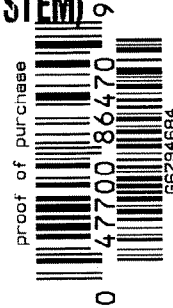


66794684

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



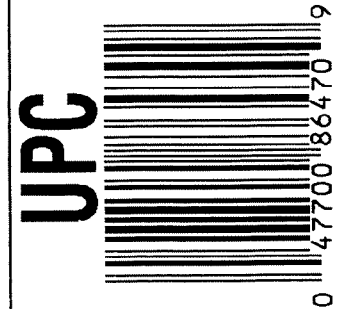
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794684



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794684

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RBN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(R)	11/17/08	(R)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	SG
542	APPLY COATINGS (BARREL ACTION)		11-20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

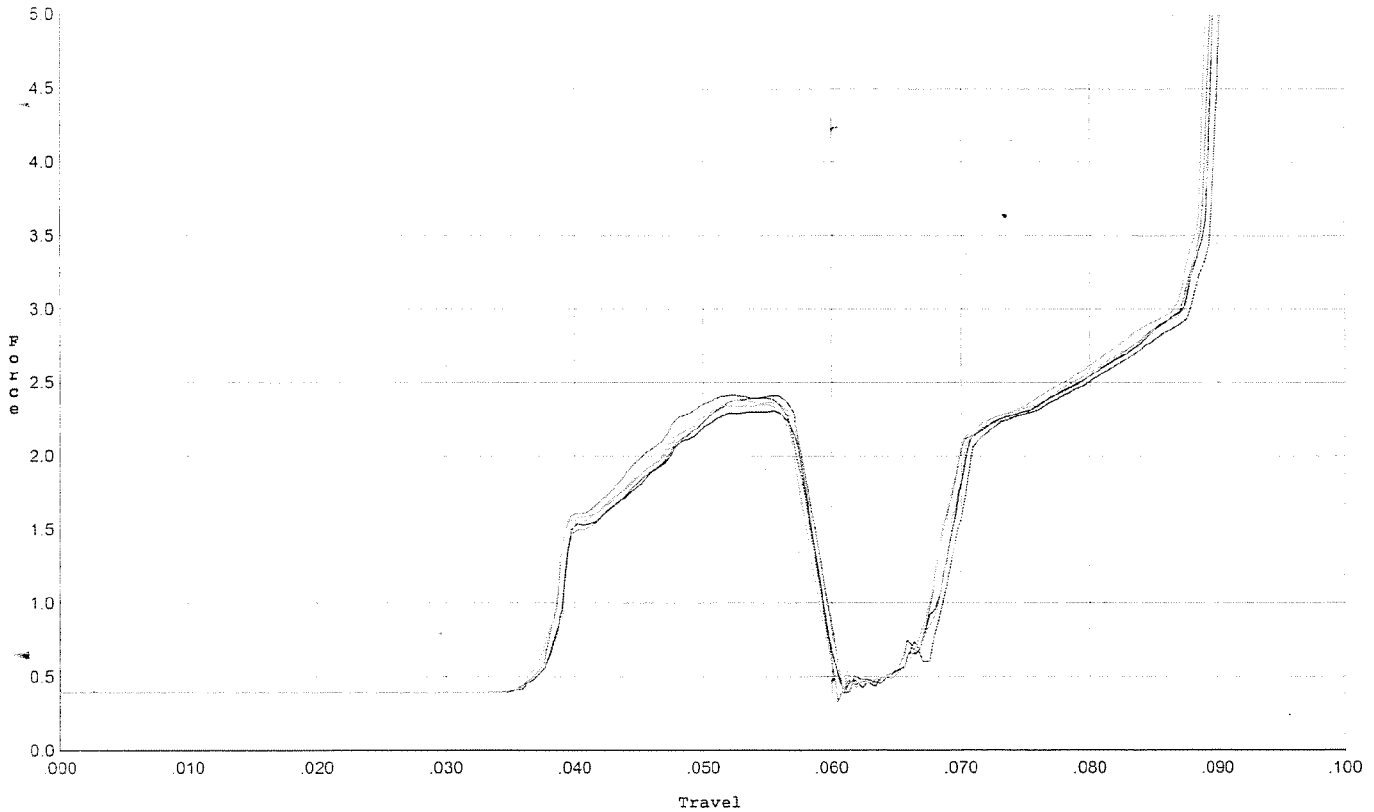
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-28-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-28-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-28-09	LN
	J) ASSEMBLE STOCK		1-13-09	LPA
	K) ASSEMBLE SWIVEL STUDS		1-28-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	LPA
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.68</u> <u>2.57</u> <u>2.51</u> <u>2.62</u>	1-28-09	LN
	C) FUNCTION		1-28-09	LN
690	PACK		1/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



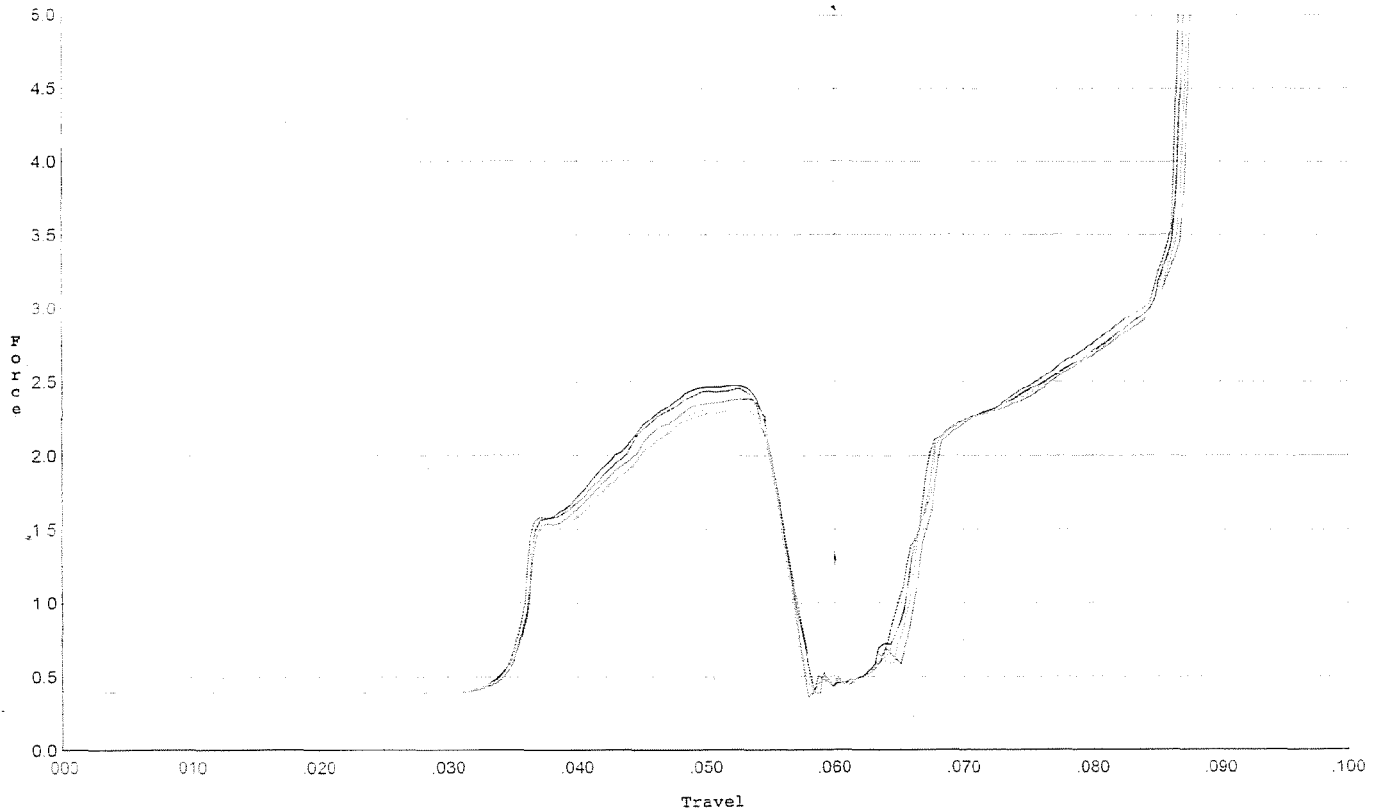
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.059	0.038	0.038	0.055		Set Trigger
2	2.309	0.057	0.038	0.038	0.053		Set Trigger
3	2.416	0.058	0.038	0.038	0.056		Set Trigger
4	2.380	0.057	0.038	0.038	0.054		Set Trigger
5	2.350	0.057	0.037	0.038	0.053		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



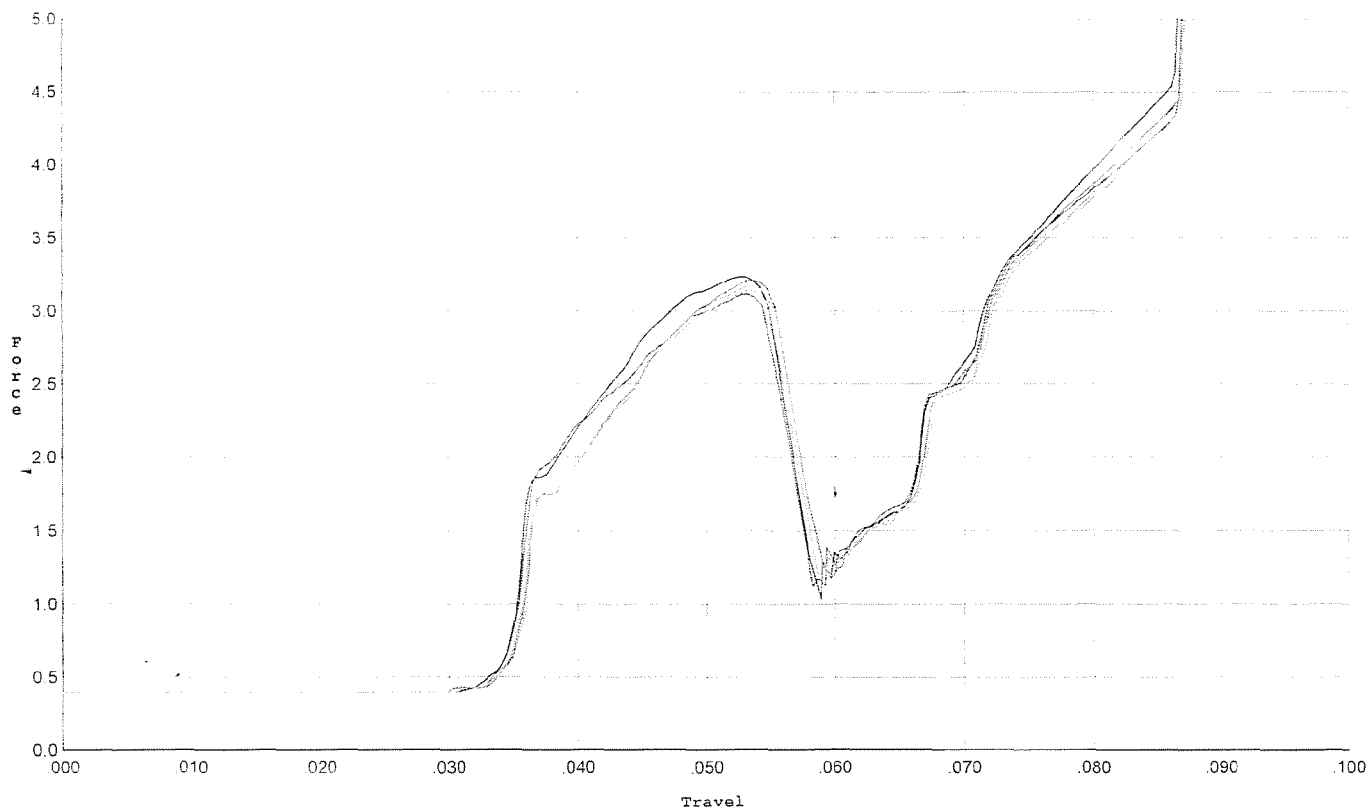
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.055	0.035	0.036	0.055		Set Trigger
2	2.472	0.055	0.035	0.037	0.055		Set Trigger
3	2.383	0.055	0.035	0.037	0.053		Set Trigger
4	2.345	0.055	0.035	0.037	0.052		Set Trigger
5	2.314	0.055	0.035	0.037	0.052		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



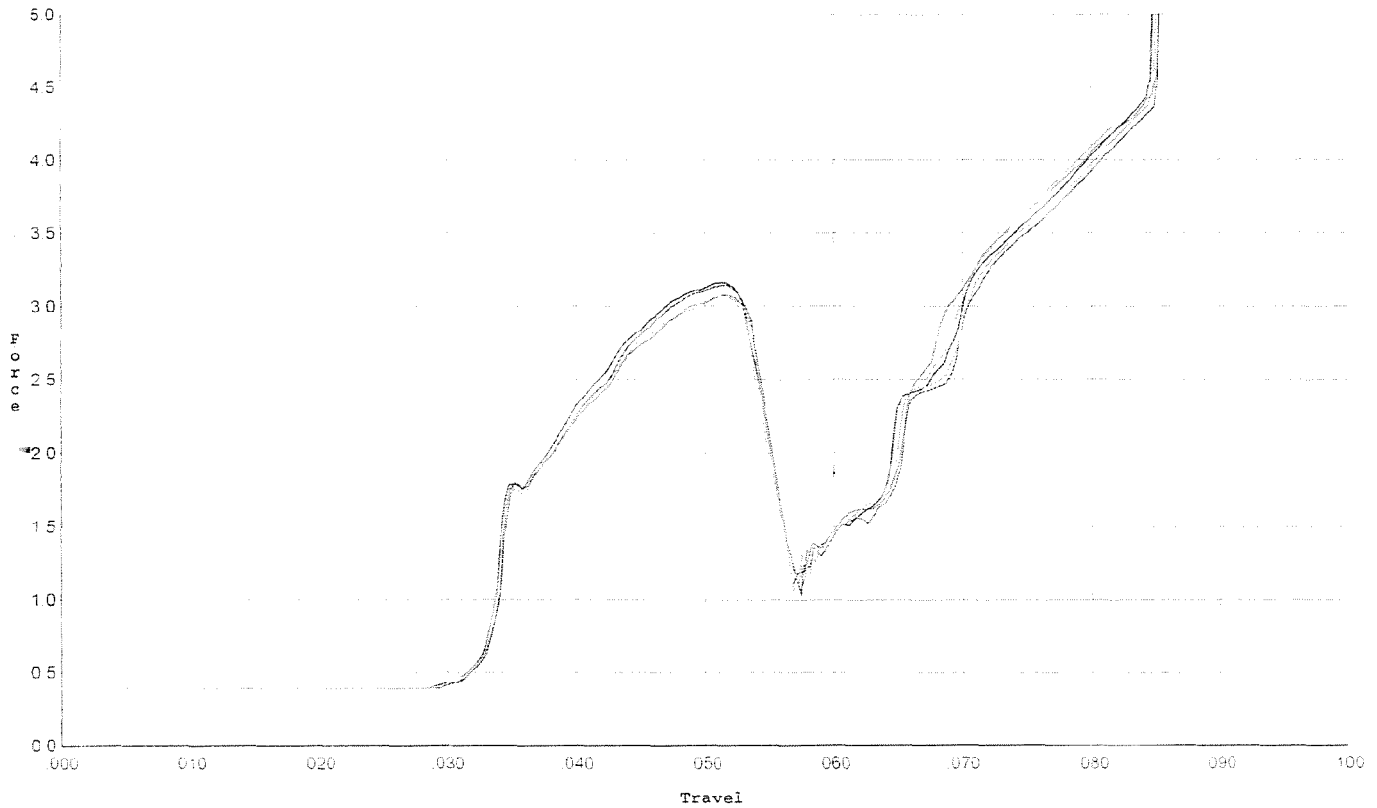
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.056	0.034	0.035	0.068		Set Trigger
2	3.232	0.055	0.034	0.035	0.068		Set Trigger
3	3.207	0.055	0.035	0.036	0.067		Set Trigger
4	3.142	0.057	0.035	0.036	0.067		Set Trigger
5	3.169	0.055	0.035	0.036	0.066		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



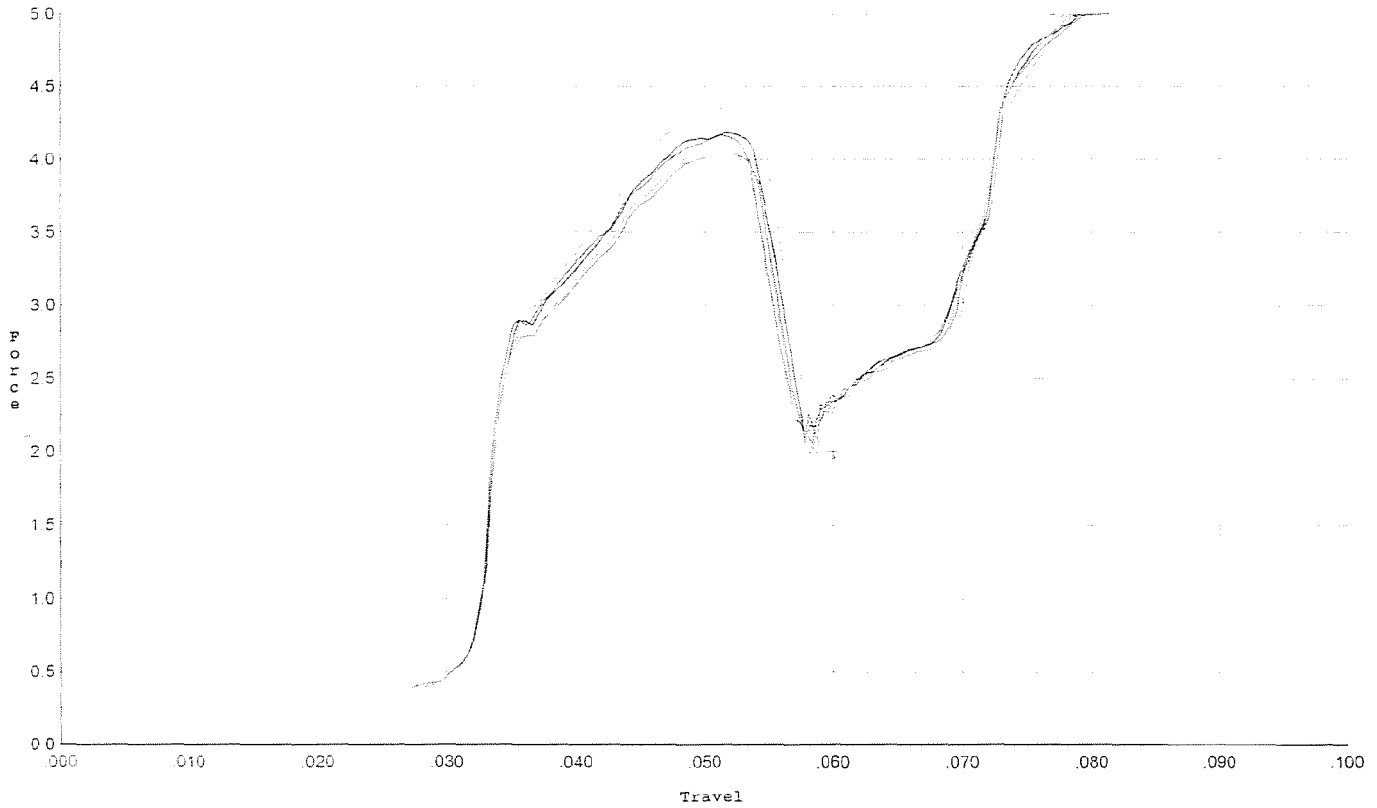
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.054	0.033	0.035	0.066		Set Trigger
2	3.164	0.054	0.033	0.034	0.067		Set Trigger
3	3.080	0.054	0.033	0.035	0.065		Set Trigger
4	3.071	0.053	0.033	0.035	0.064		Set Trigger
5	3.074	0.054	0.033	0.034	0.066		Set Trigger

A- 3-10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



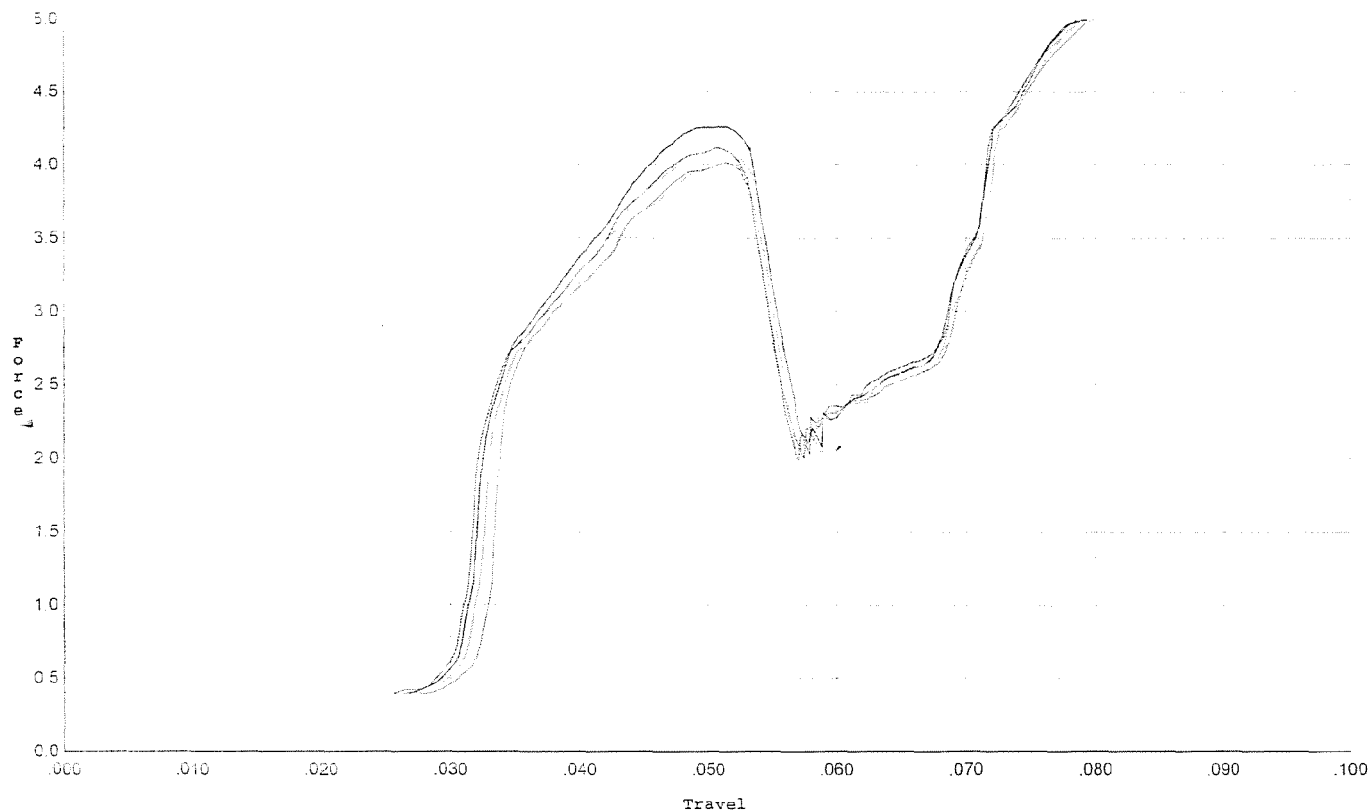
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.053	0.032	0.033	0.089		Set Trigger
2	4.185	0.055	0.032	0.033	0.094		Set Trigger
3	4.056	0.054	0.032	0.033	0.088		Set Trigger
4	4.054	0.054	0.032	0.033	0.089		Set Trigger
5	4.361	0.055	0.032	0.032	0.097		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



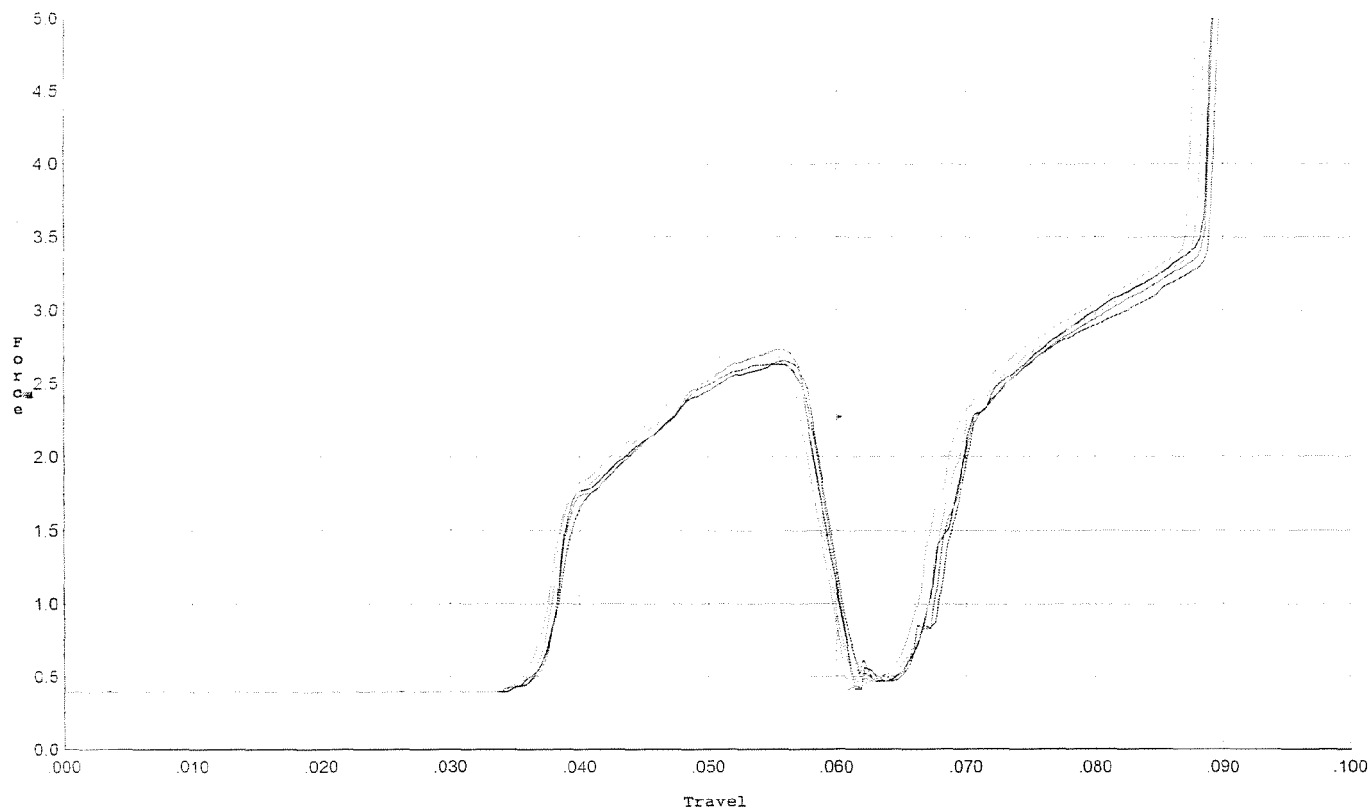
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.053	0.030	0.032	0.089		Set Trigger
2	4.258	0.053	0.031	0.032	0.092		Set Trigger
3	4.011	0.053	0.032	0.033	0.084		Set Trigger
4	4.085	0.054	0.031	0.032	0.089		Set Trigger
5	4.017	0.054	0.031	0.032	0.088		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



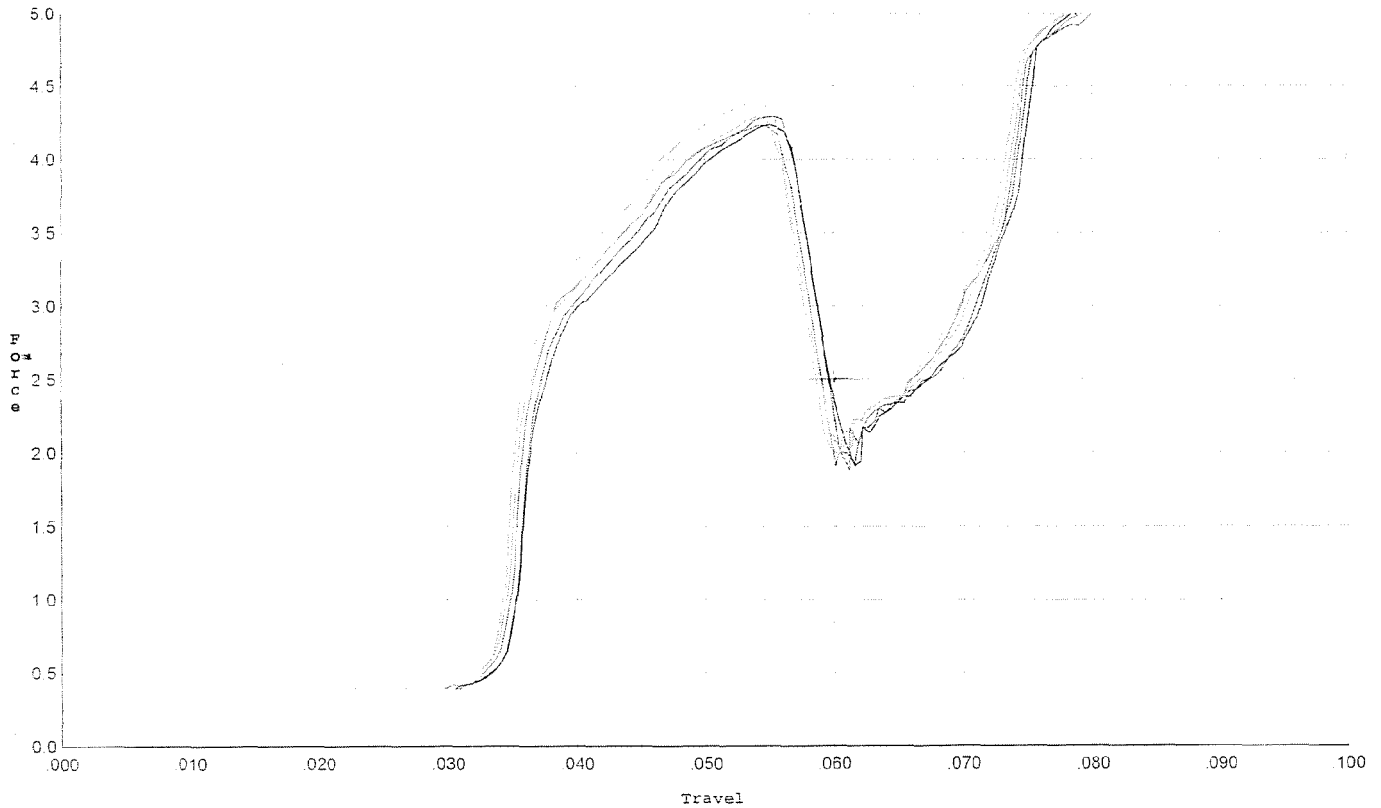
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.058	0.037	0.037	0.060		Set Trigger
2	2.629	0.059	0.037	0.037	0.062		Set Trigger
3	2.734	0.058	0.038	0.037	0.061		Set Trigger
4	2.780	0.057	0.037	0.037	0.062		Set Trigger
5	2.697	0.057	0.036	0.037	0.060		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.057	0.035	0.034	0.094		Set Trigger
2	4.235	0.057	0.035	0.034	0.092		Set Trigger
3	4.231	0.057	0.034	0.034	0.094		Set Trigger
4	4.387	0.056	0.034	0.034	0.095		Set Trigger
5	4.291	0.056	0.034	0.034	0.093		Set Trigger

A-4.28