

66794686

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

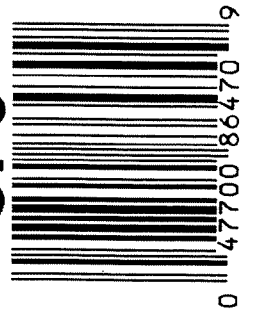
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794686

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794686

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	RSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(K)	11/17/08	(K)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

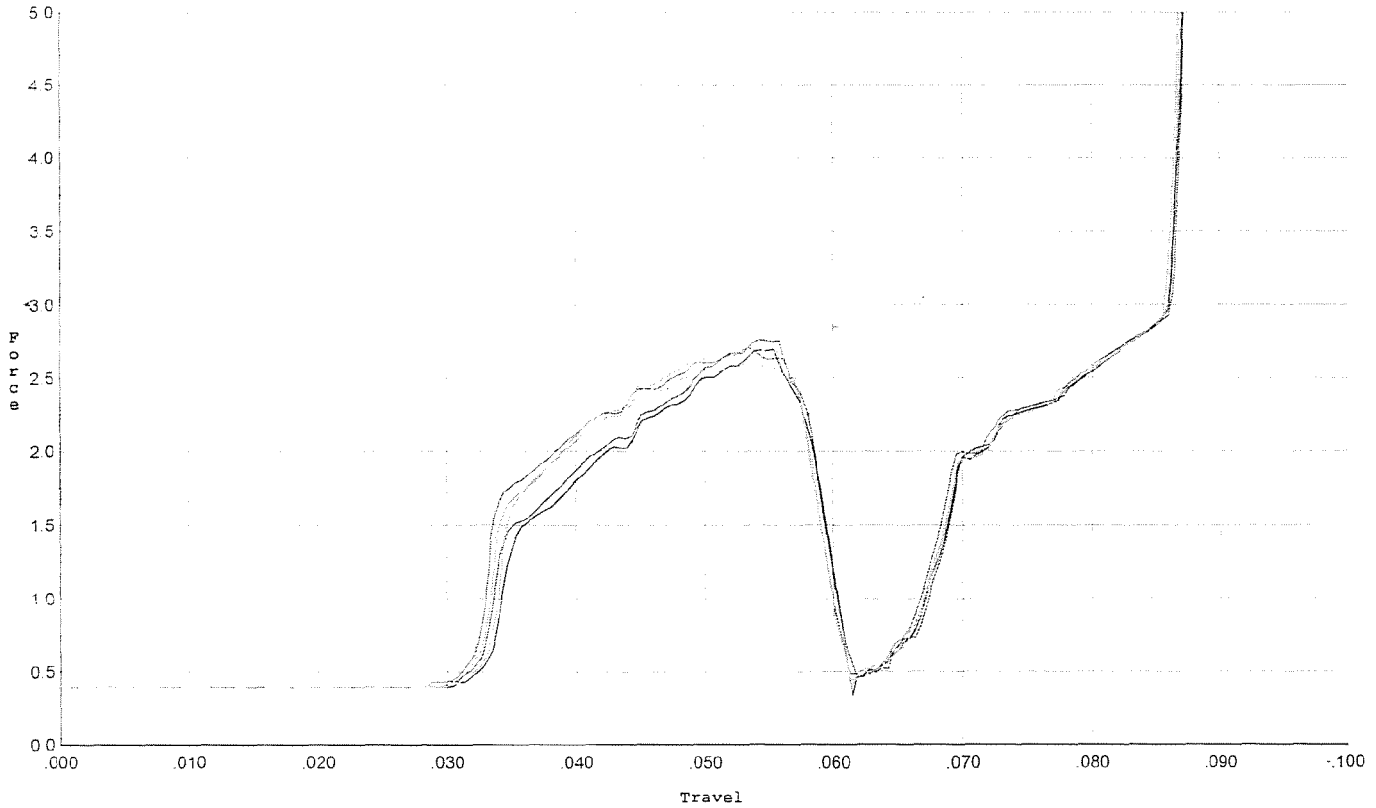
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-28-09	R.N.
	J) ASSEMBLE STOCK		1-14-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-28-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>256</u> <u>264</u> <u>235</u> <u>261</u>	1-28-09	R.N.
	C) FUNCTION		1-28-09	R.N.
690	PACK		1/29/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



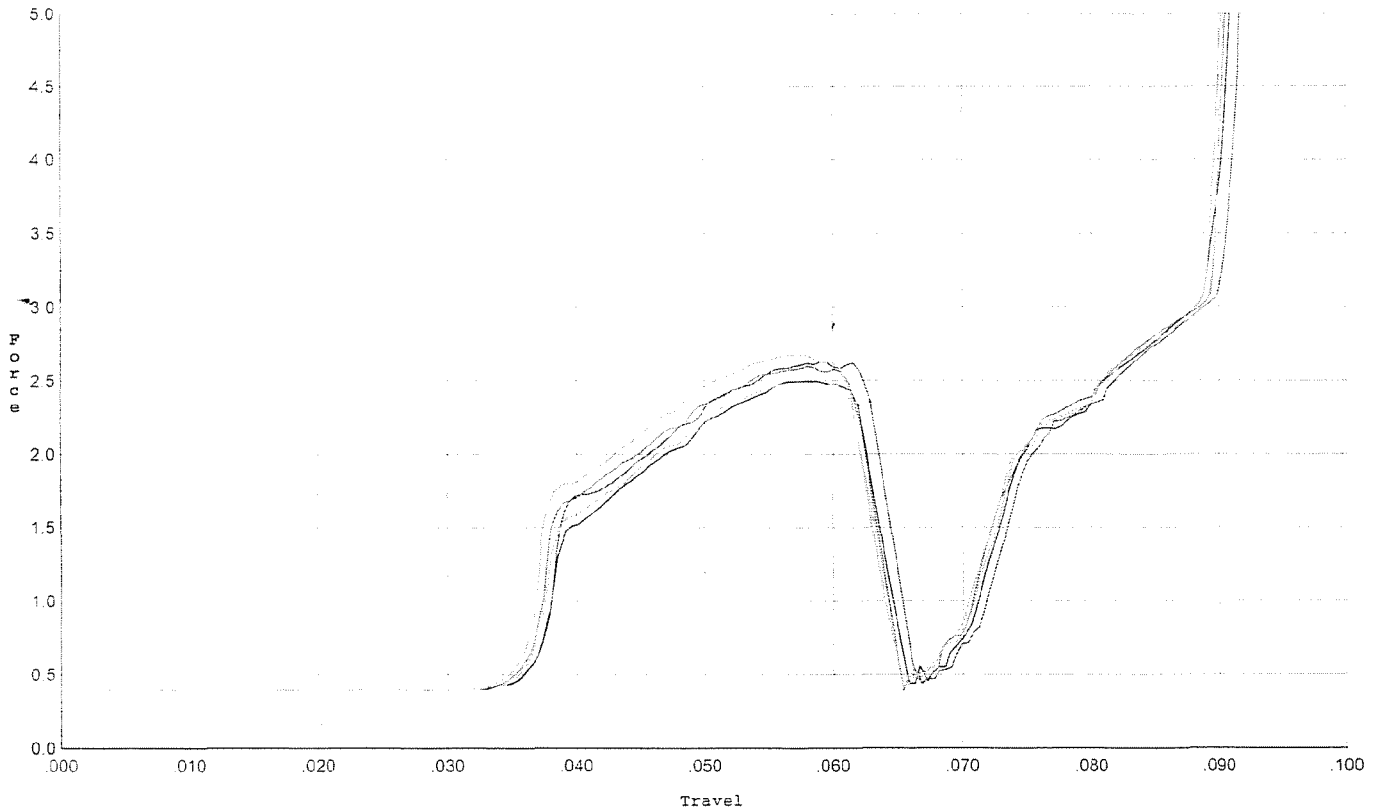
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.759	0.058	0.033	0.034	0.068		Set Trigger
2	2.696	0.058	0.034	0.034	0.066		Set Trigger
3	2.710	0.057	0.032	0.033	0.070		Set Trigger
4	2.636	0.059	0.033	0.034	0.070		Set Trigger
5	2.747	0.057	0.033	0.034	0.070		Set Trigger

A. 2.71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



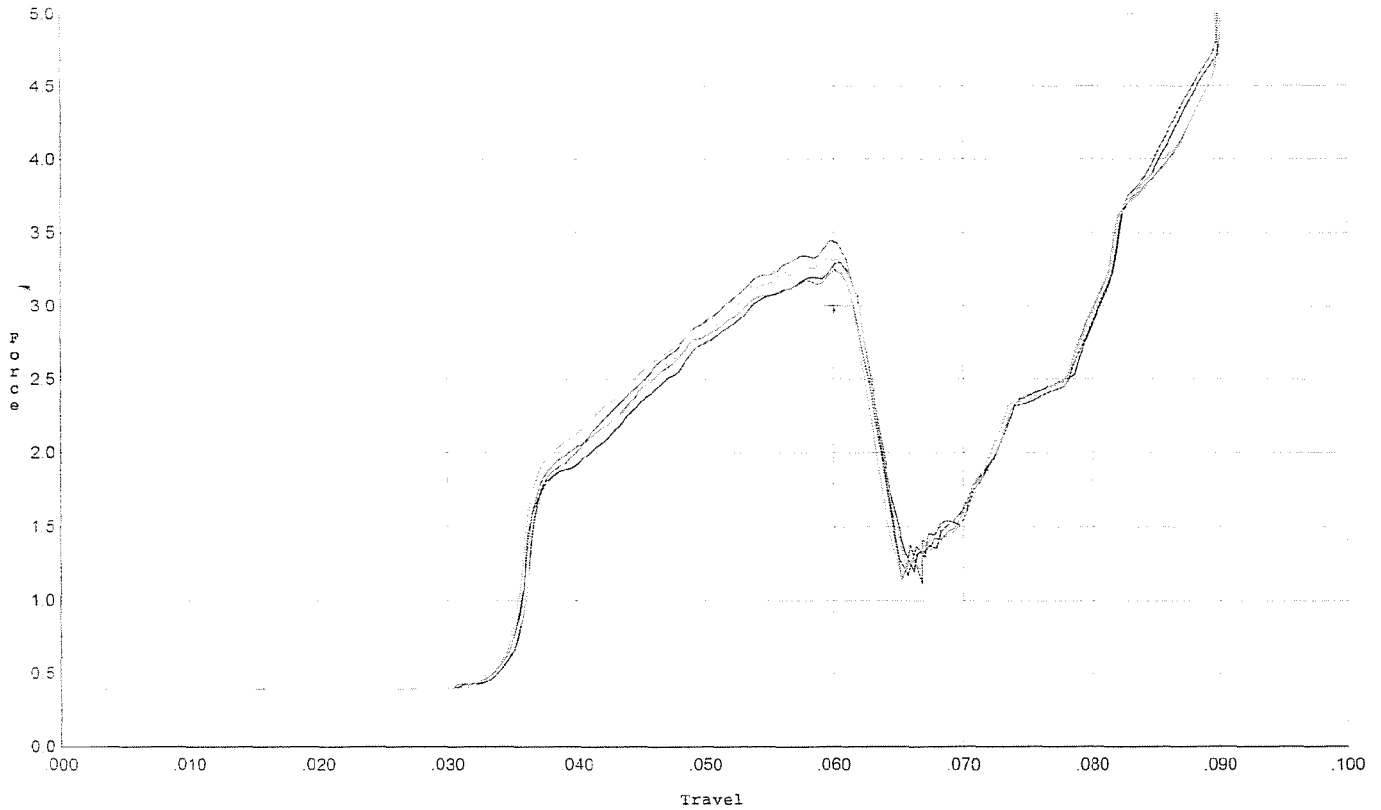
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.063	0.037	0.034	0.072		Set Trigger
2	2.496	0.062	0.037	0.034	0.067		Set Trigger
3	2.599	0.062	0.036	0.034	0.071		Set Trigger
4	2.491	0.063	0.037	0.034	0.069		Set Trigger
5	2.674	0.061	0.036	0.034	0.072		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



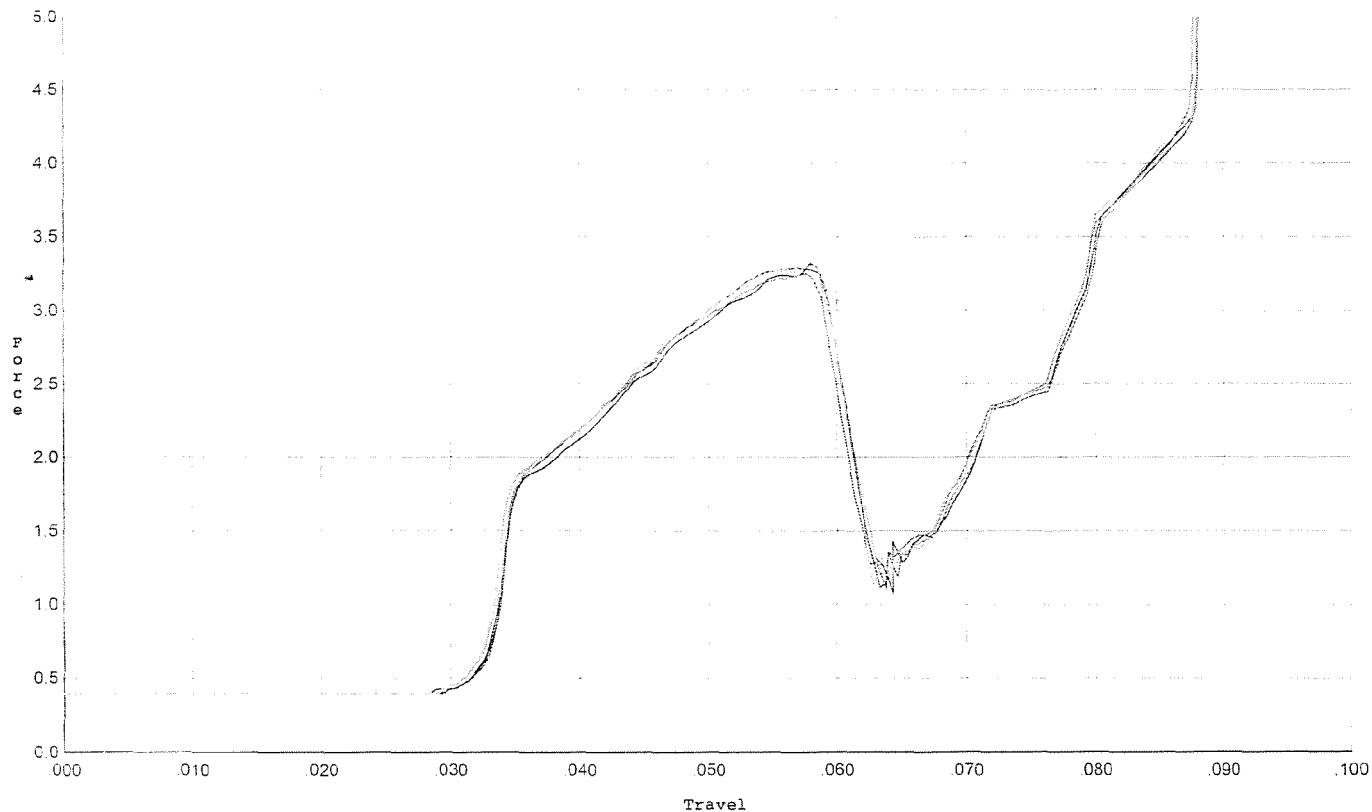
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.447	0.062	0.035	0.032	0.087		Set Trigger
2	3.297	0.062	0.035	0.032	0.083		Set Trigger
3	3.250	0.063	0.035	0.032	0.085		Set Trigger
4	3.319	0.062	0.035	0.032	0.085		Set Trigger
5	3.325	0.061	0.035	0.033	0.086		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



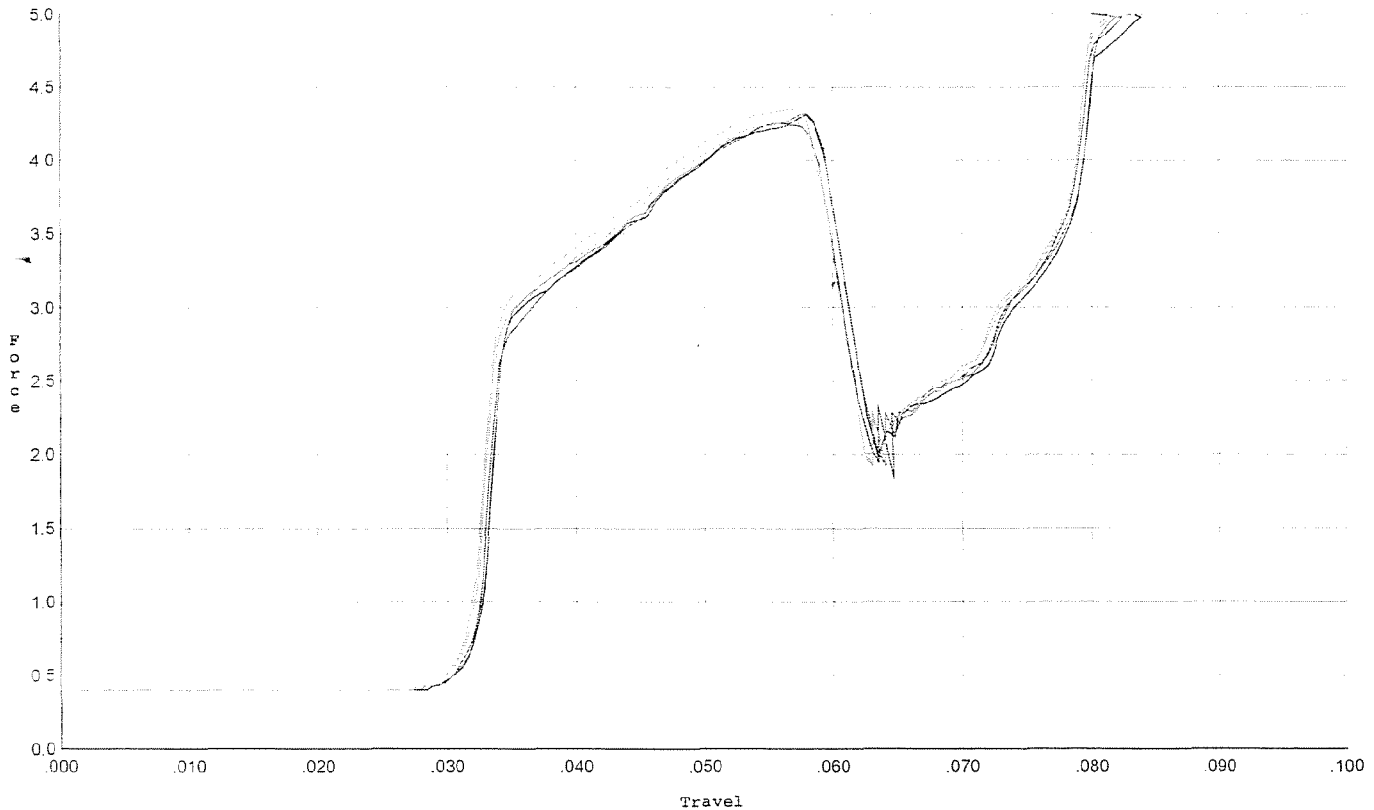
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.286	0.059	0.033	0.033	0.083		Set Trigger
2	3.319	0.059	0.033	0.033	0.082		Set Trigger
3	3.252	0.059	0.033	0.033	0.081		Set Trigger
4	3.337	0.060	0.032	0.032	0.084		Set Trigger
5	3.328	0.059	0.032	0.032	0.083		Set Trigger

A 3.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



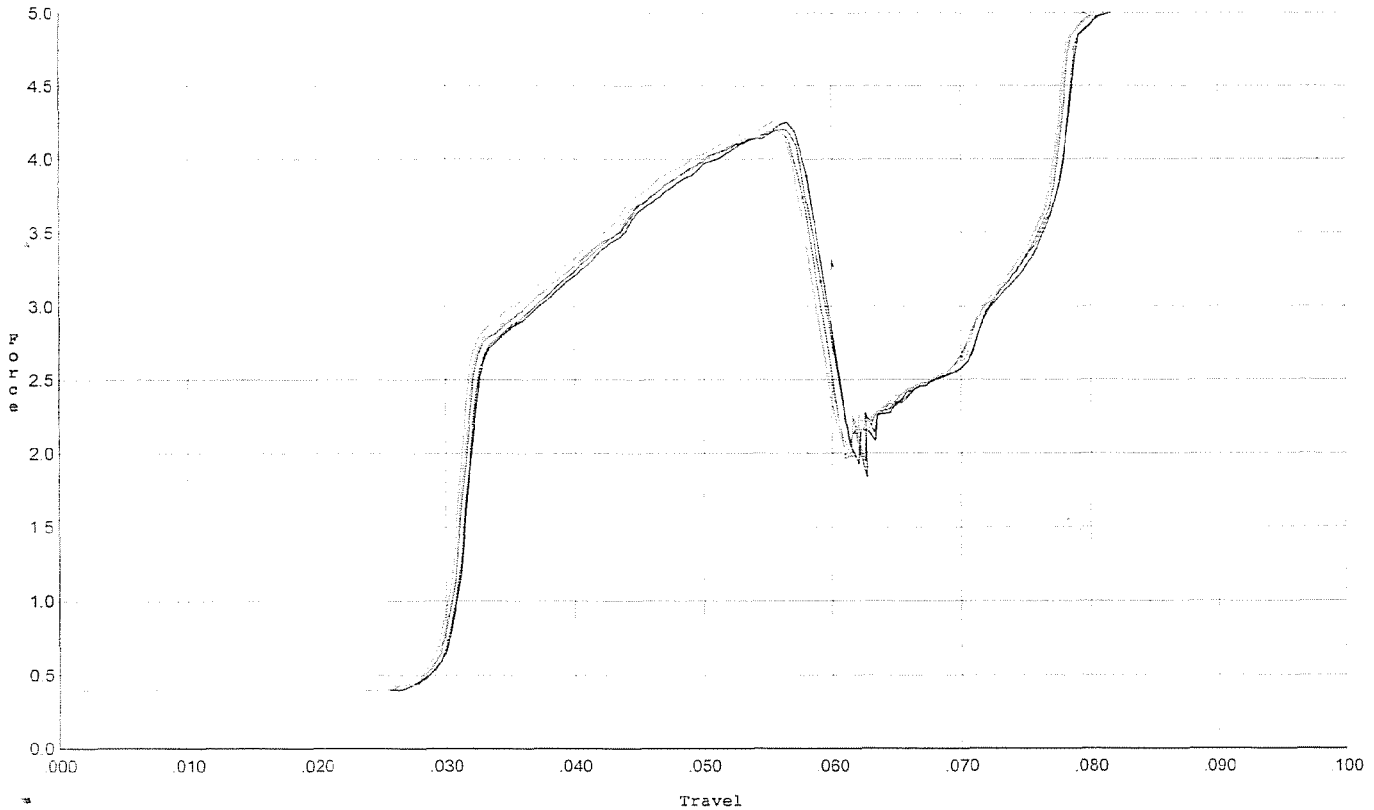
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.059	0.031	0.031	0.110		Set Trigger
2	4.311	0.059	0.032	0.031	0.112		Set Trigger
3	4.320	0.059	0.032	0.031	0.112		Set Trigger
4	4.263	0.059	0.031	0.031	0.112		Set Trigger
5	4.345	0.059	0.031	0.031	0.114		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



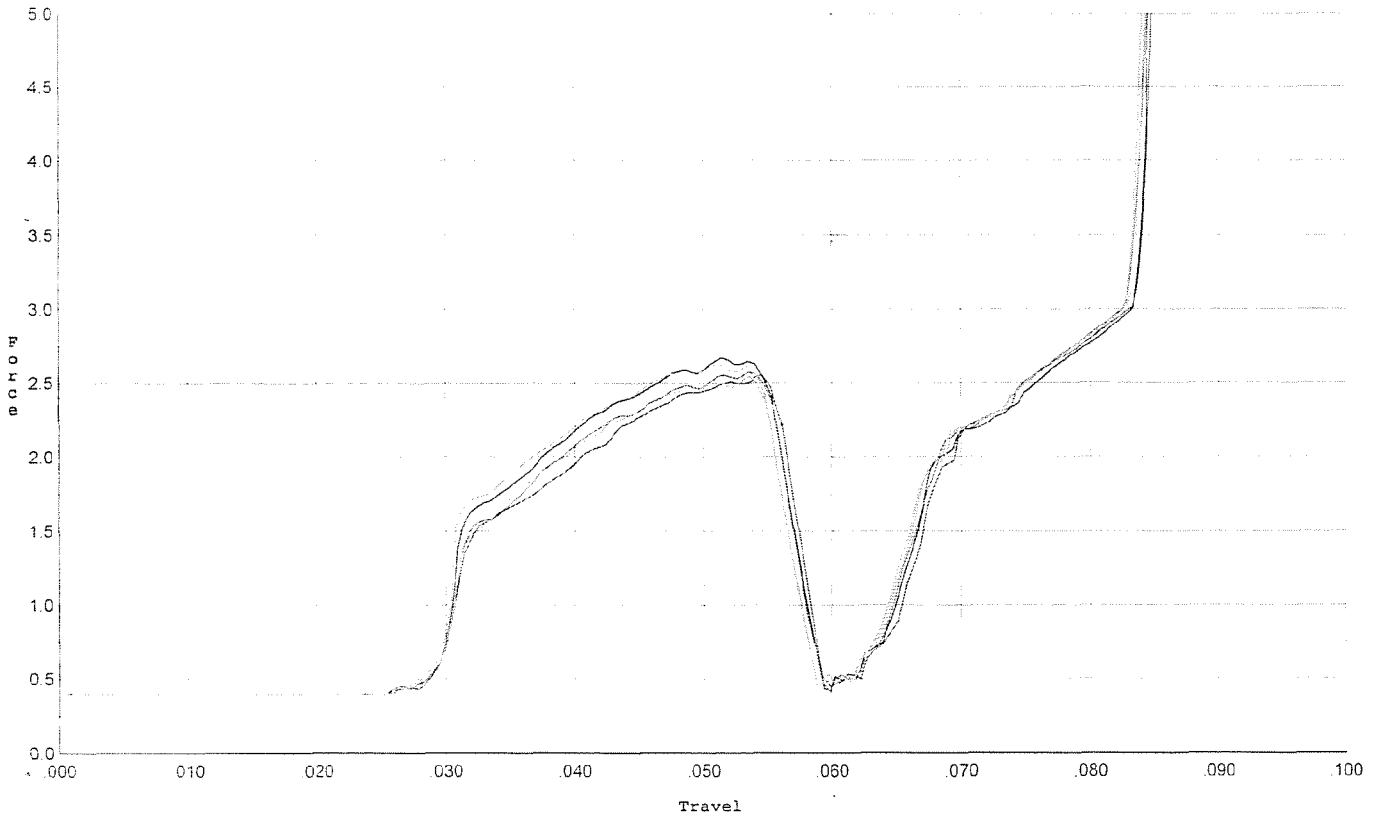
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.059	0.030	0.030	0.111		Set Trigger
2	4.249	0.058	0.030	0.030	0.108		Set Trigger
3	4.196	0.058	0.030	0.030	0.109		Set Trigger
4	4.216	0.057	0.029	0.030	0.106		Set Trigger
5	4.258	0.057	0.029	0.030	0.108		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



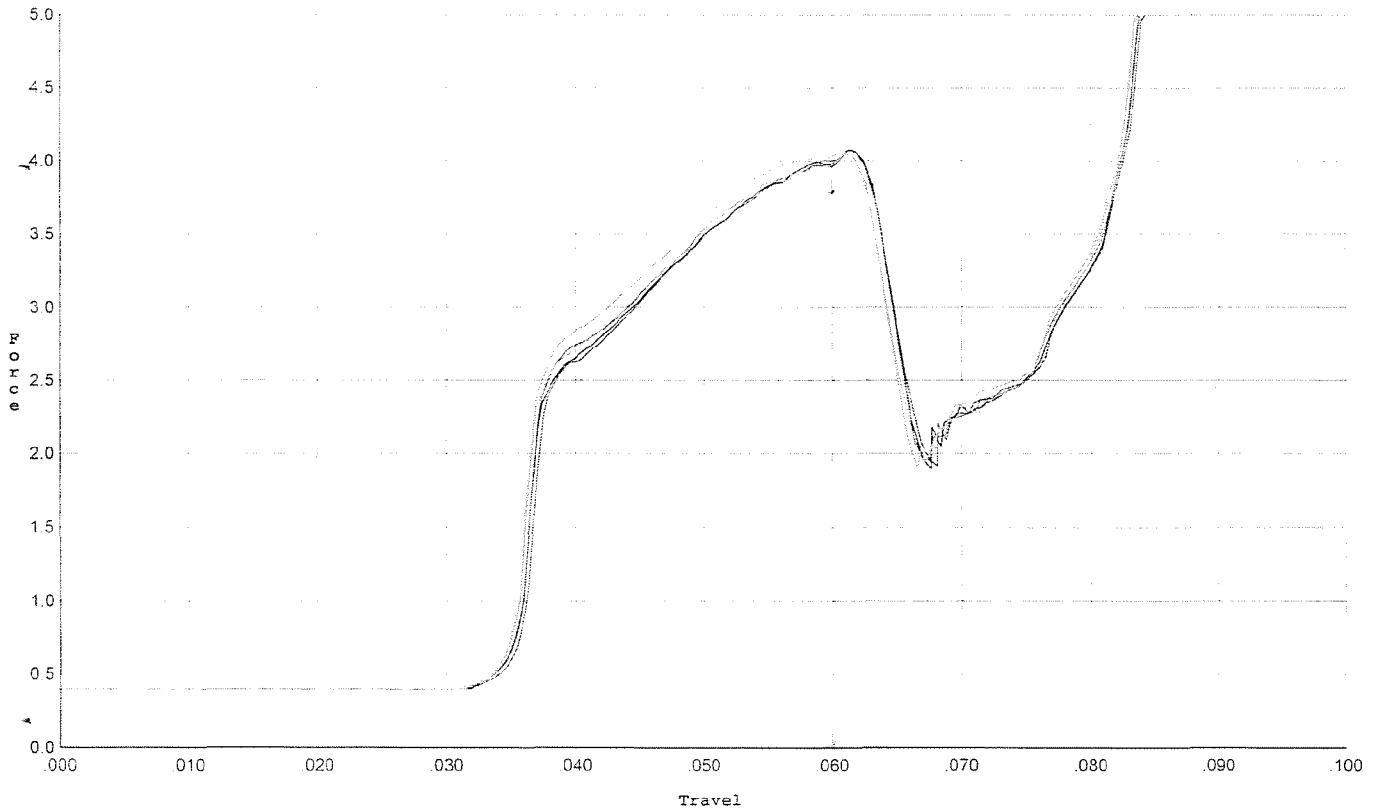
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.056	0.030	0.033	0.066		Set Trigger
2	2.672	0.055	0.030	0.032	0.069		Set Trigger
3	2.577	0.055	0.030	0.033	0.066		Set Trigger
4	2.549	0.055	0.030	0.033	0.065		Set Trigger
5	2.628	0.055	0.029	0.033	0.068		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.063	0.035	0.031	0.107		Set Trigger
2	4.077	0.063	0.035	0.031	0.108		Set Trigger
3	4.069	0.063	0.035	0.031	0.109		Set Trigger
4	4.046	0.063	0.035	0.031	0.107		Set Trigger
5	4.051	0.063	0.035	0.031	0.109		Set Trigger

A-4.06