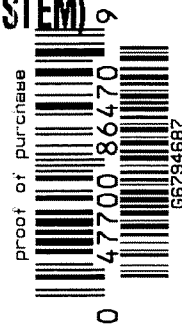


Q6794687

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



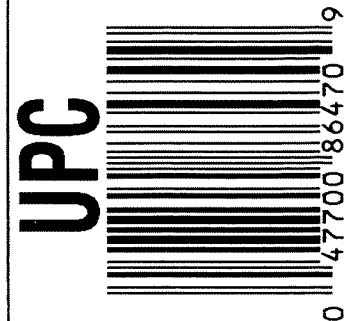
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794687



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794687

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES	12-2-08	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (SP)	12/9/08	(SP)
490	MAGNAFLUX BOLT		12/9/08	m/r
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DC
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

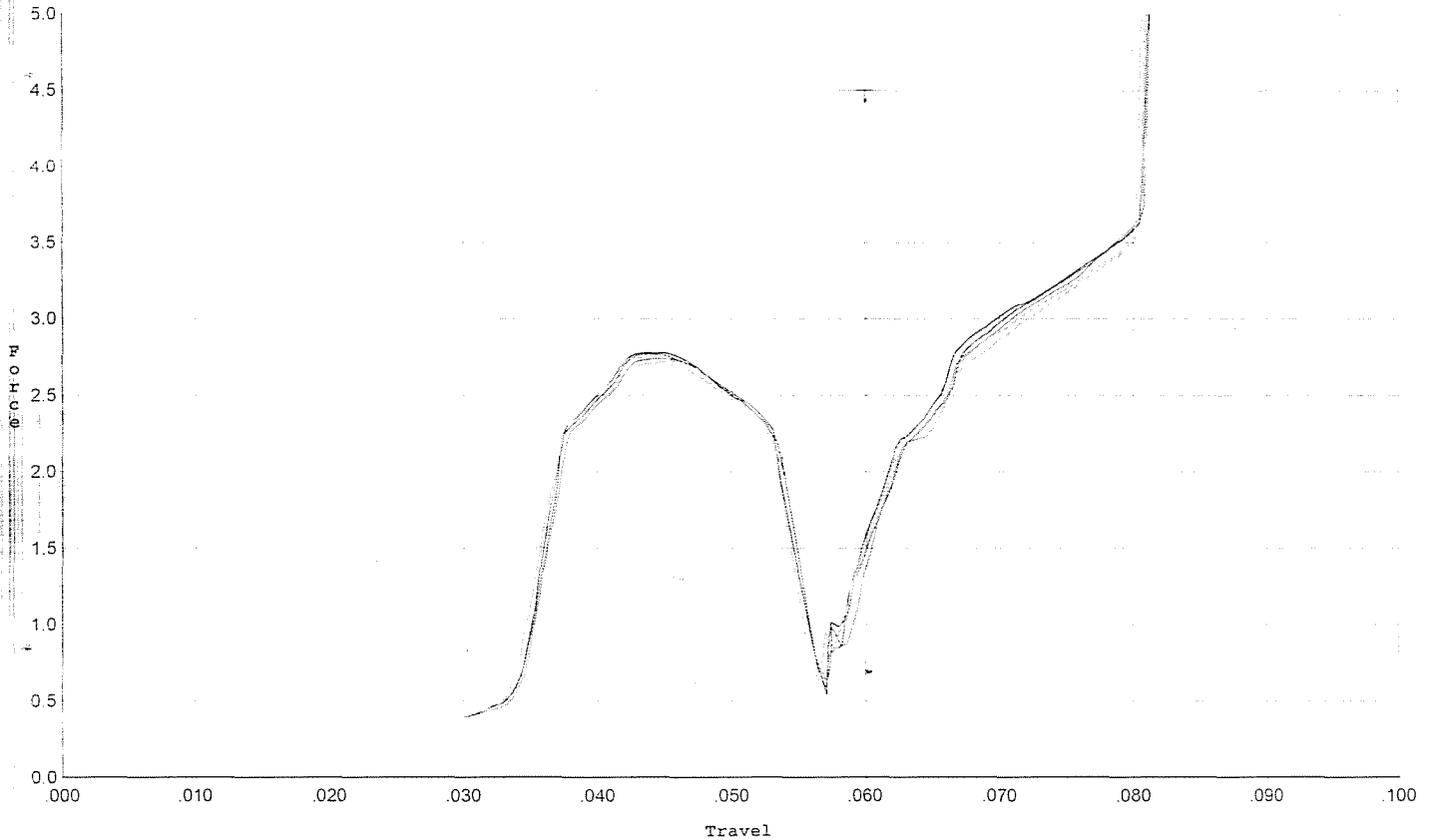
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.0</u> <u>4.0</u>	2-11-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-11-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-11-09	LH
	J) ASSEMBLE STOCK		1-16-09	LPH
	K) ASSEMBLE SWIVEL STUDS		2-11-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-11-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.55</u> <u>2.46</u> <u>2.62</u> <u>2.47</u>	2-4-09	NW
	C) FUNCTION		2-11-09	LH
690	PACK		2/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



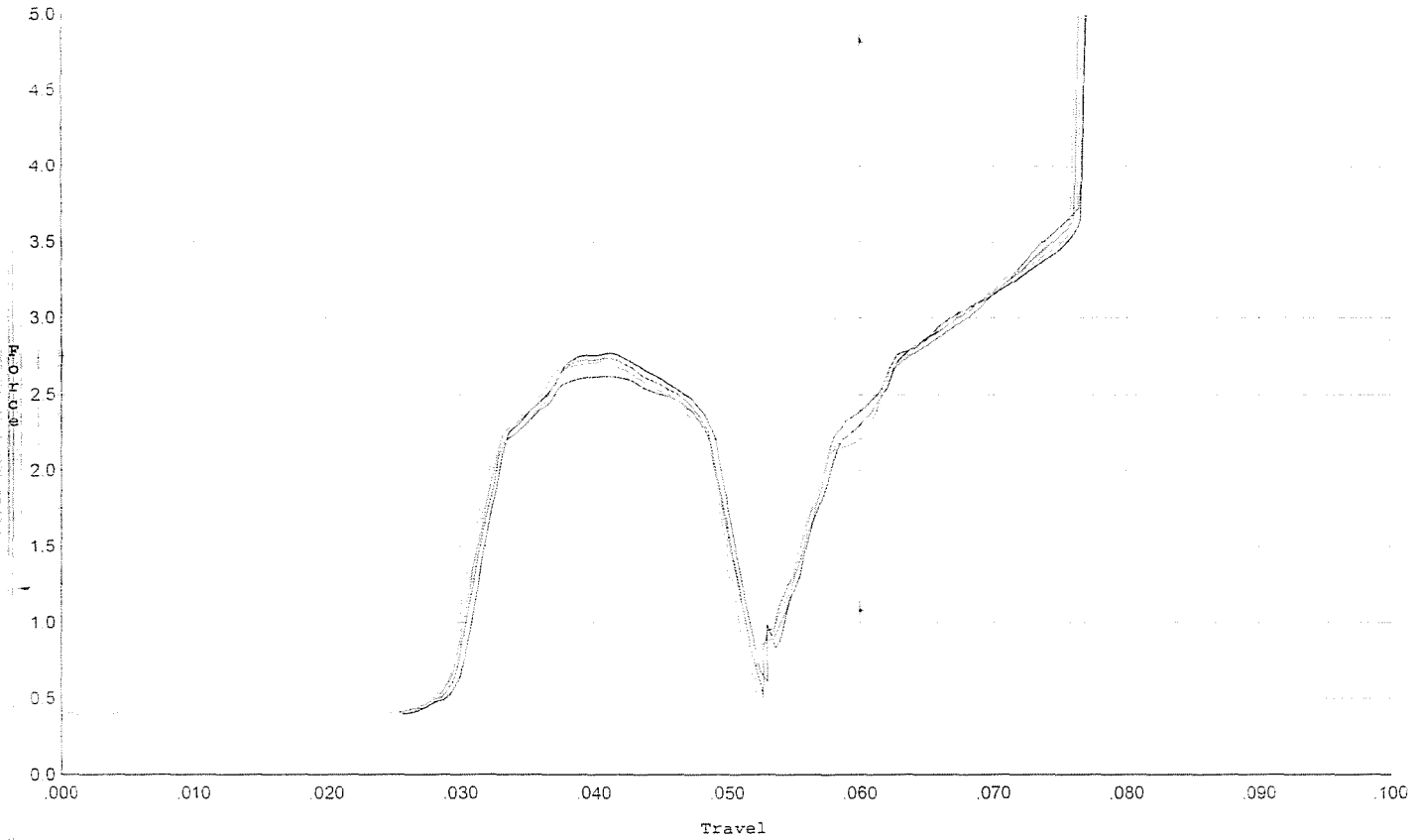
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.769	0.054	0.034	0.033	0.061		Set Trigger
2	2.779	0.053	0.034	0.034	0.059		Set Trigger
3	2.739	0.054	0.034	0.033	0.060		Set Trigger
4	2.753	0.053	0.034	0.033	0.060		Set Trigger
5	2.715	0.053	0.034	0.033	0.059		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



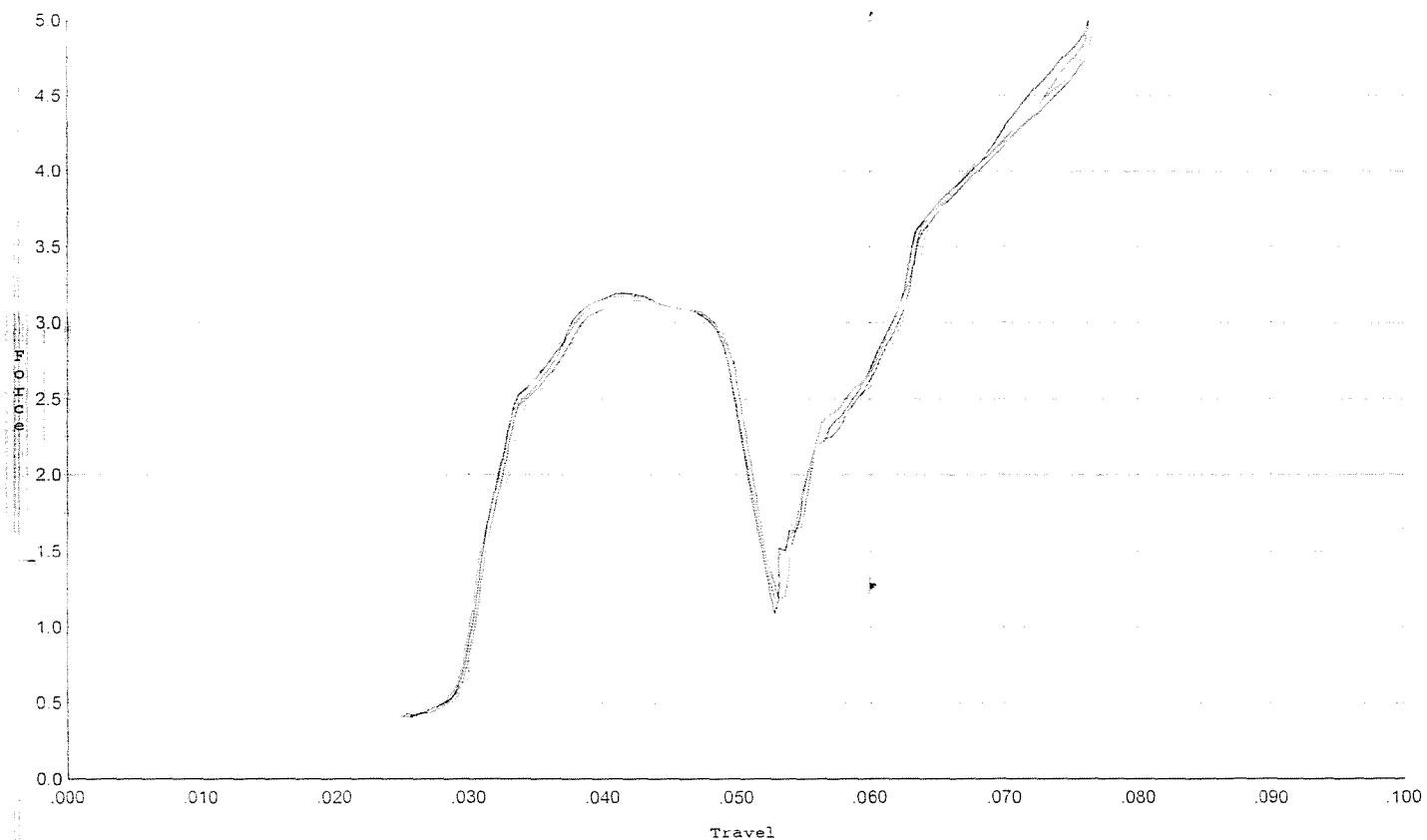
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.049	0.030	0.032	0.056		Set Trigger
2	2.771	0.049	0.030	0.032	0.058		Set Trigger
3	2.738	0.050	0.029	0.031	0.059		Set Trigger
4	2.718	0.048	0.029	0.032	0.057		Set Trigger
5	2.711	0.049	0.029	0.032	0.057		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



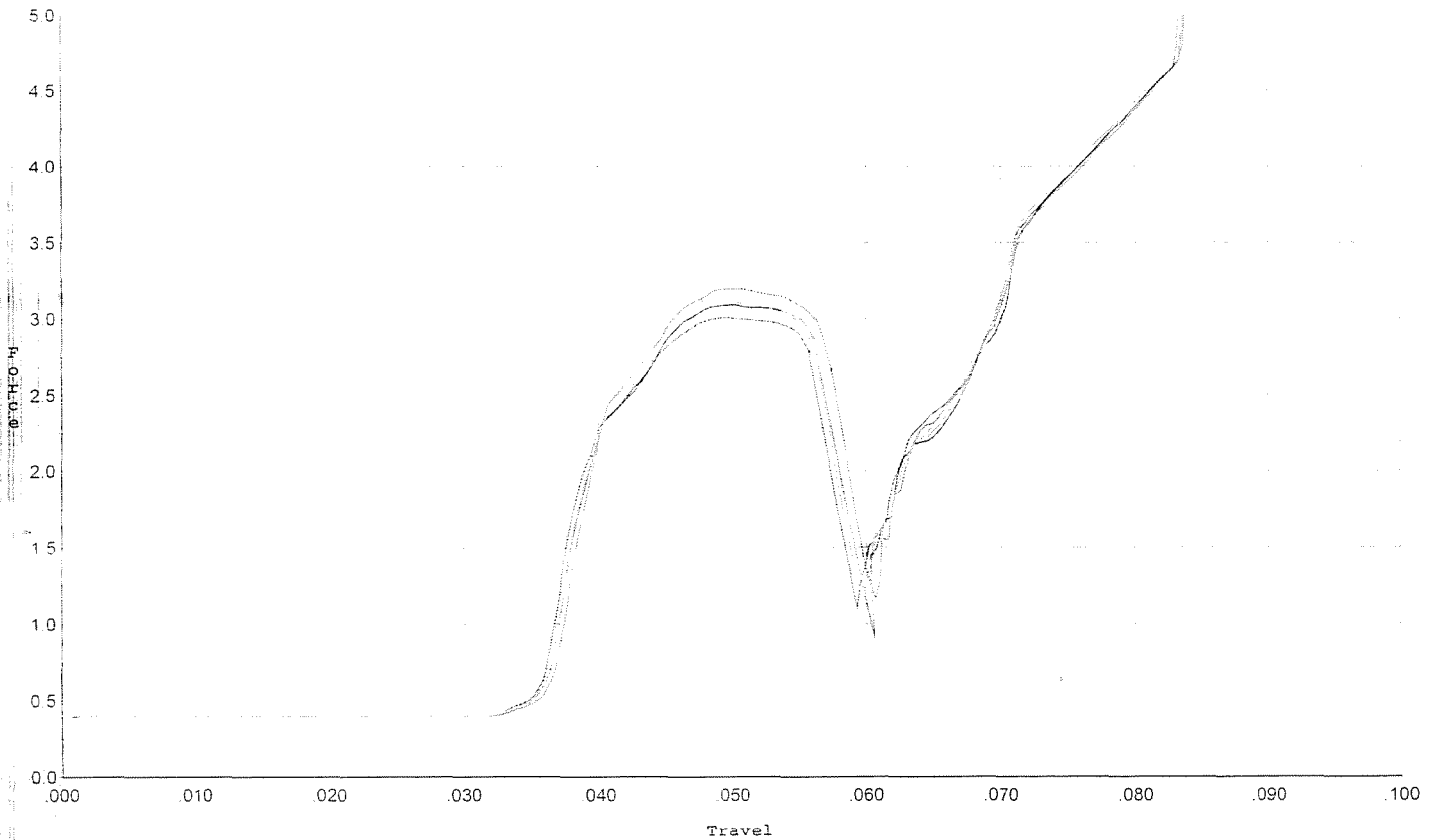
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.050	0.029	0.031	0.067		Set Trigger
2	3.197	0.049	0.029	0.031	0.067		Set Trigger
3	3.181	0.049	0.029	0.031	0.067		Set Trigger
4	3.199	0.051	0.030	0.031	0.068		Set Trigger
5	3.250	0.051	0.030	0.031	0.069		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



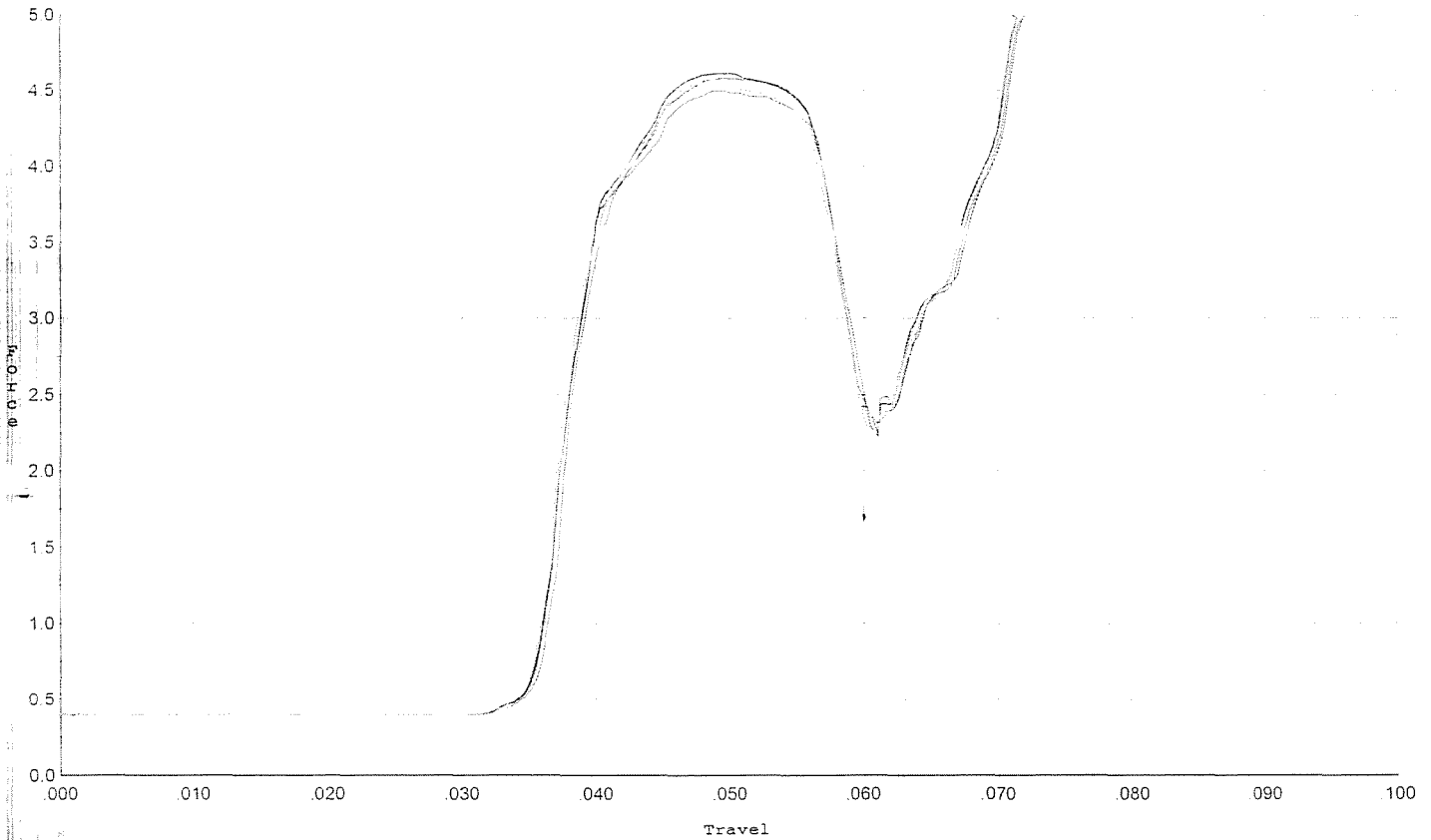
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.056	0.036	0.032	0.067		Set Trigger
2	3.093	0.056	0.036	0.032	0.069		Set Trigger
3	3.201	0.057	0.037	0.031	0.072		Set Trigger
4	3.113	0.058	0.036	0.032	0.071		Set Trigger
5	3.134	0.056	0.036	0.032	0.070		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



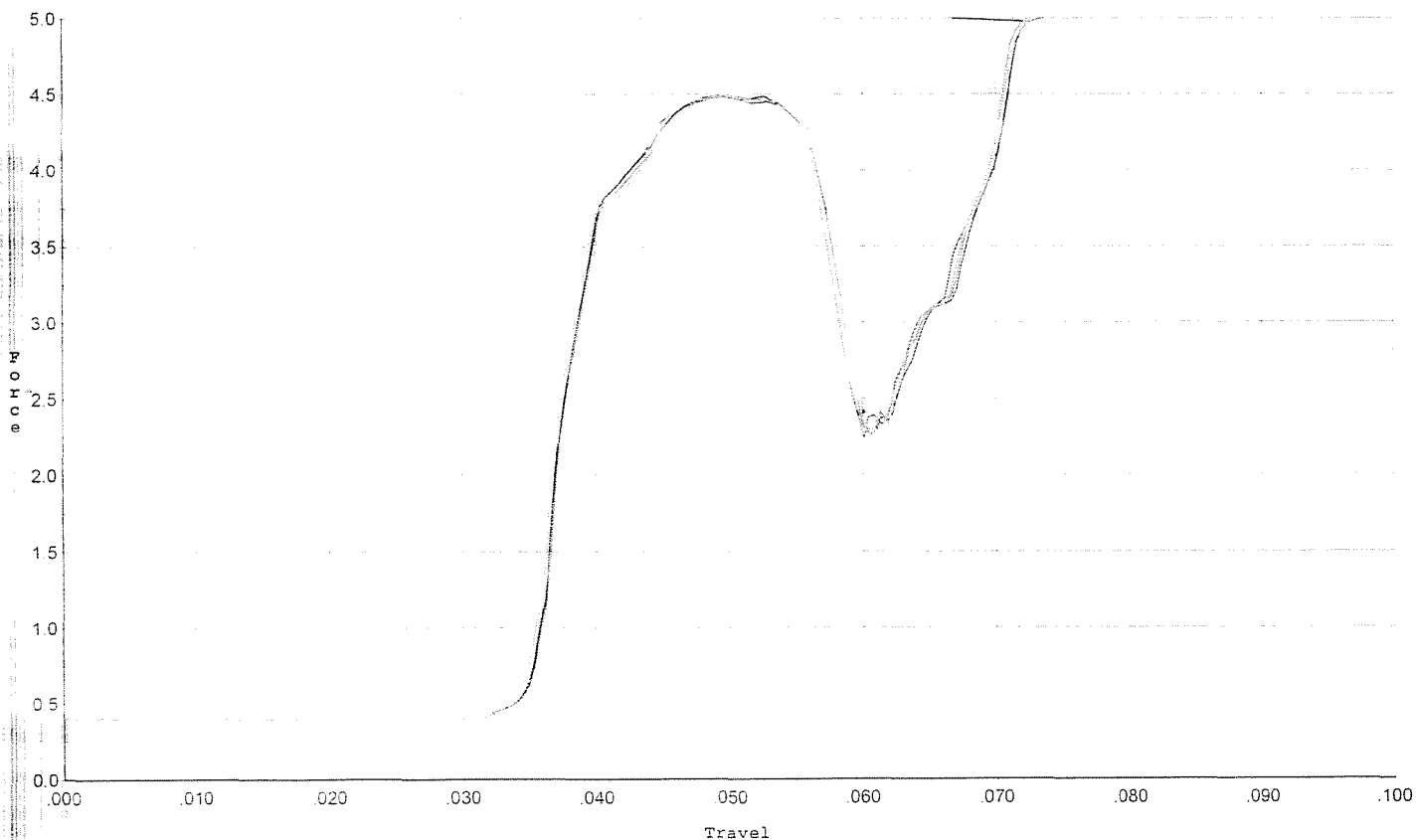
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.581	0.057	0.035	0.027	0.100		Set Trigger
2	4.610	0.057	0.035	0.027	0.101		Set Trigger
3	4.495	0.057	0.036	0.027	0.098		Set Trigger
4	4.548	0.058	0.035	0.027	0.101		
5	4.568	0.057	0.035	0.028	0.100		

A. 4.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



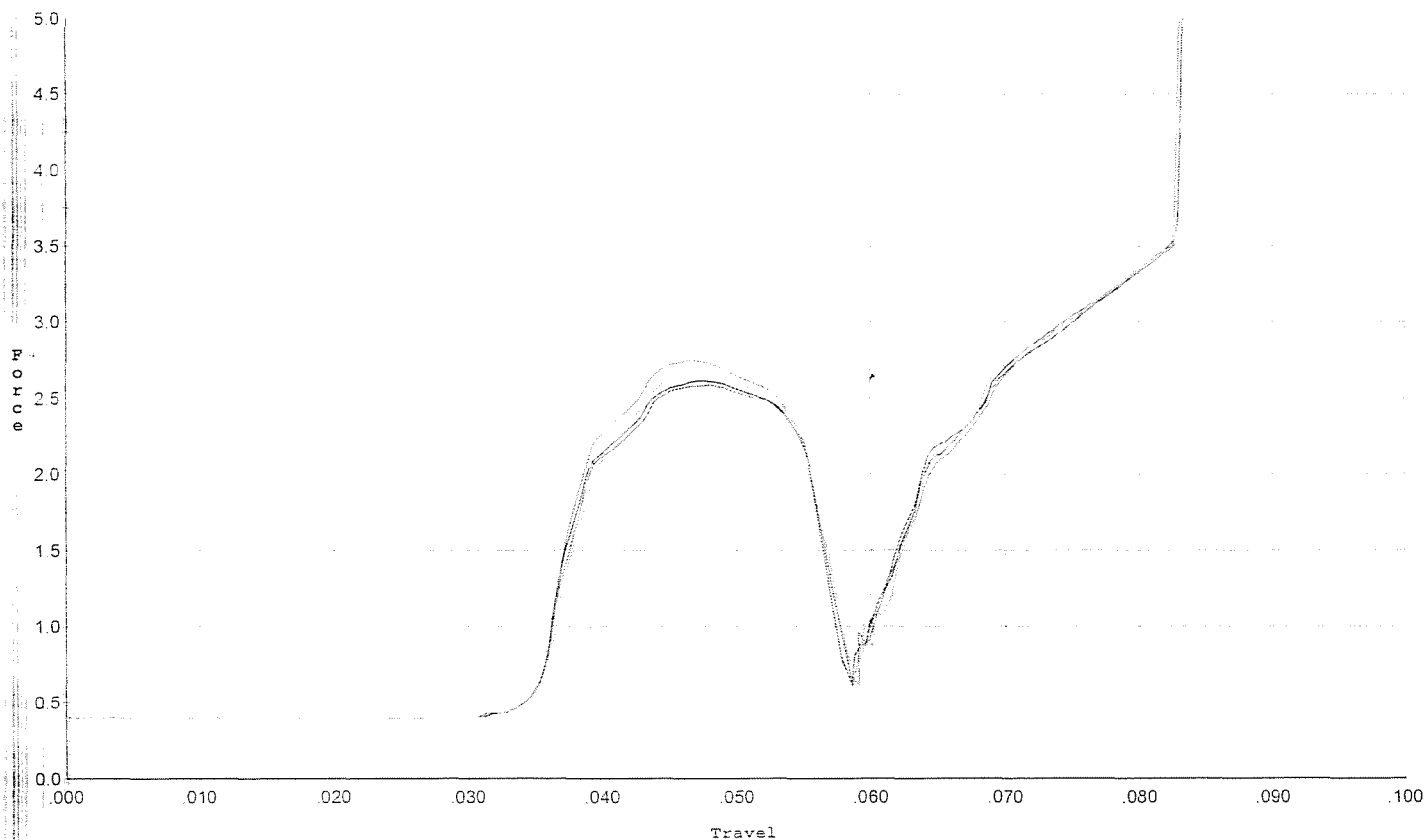
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.483	0.056	0.035	0.029	0.098		Set Trigger
2	4.491	0.057	0.035	0.029	0.101		Set Trigger
3	4.479	0.057	0.035	0.029	0.100		Set Trigger
4	4.493	0.056	0.035	0.029	0.099		Set Trigger
5	4.470	0.057	0.035	0.029	0.100		Set Trigger

A-4.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



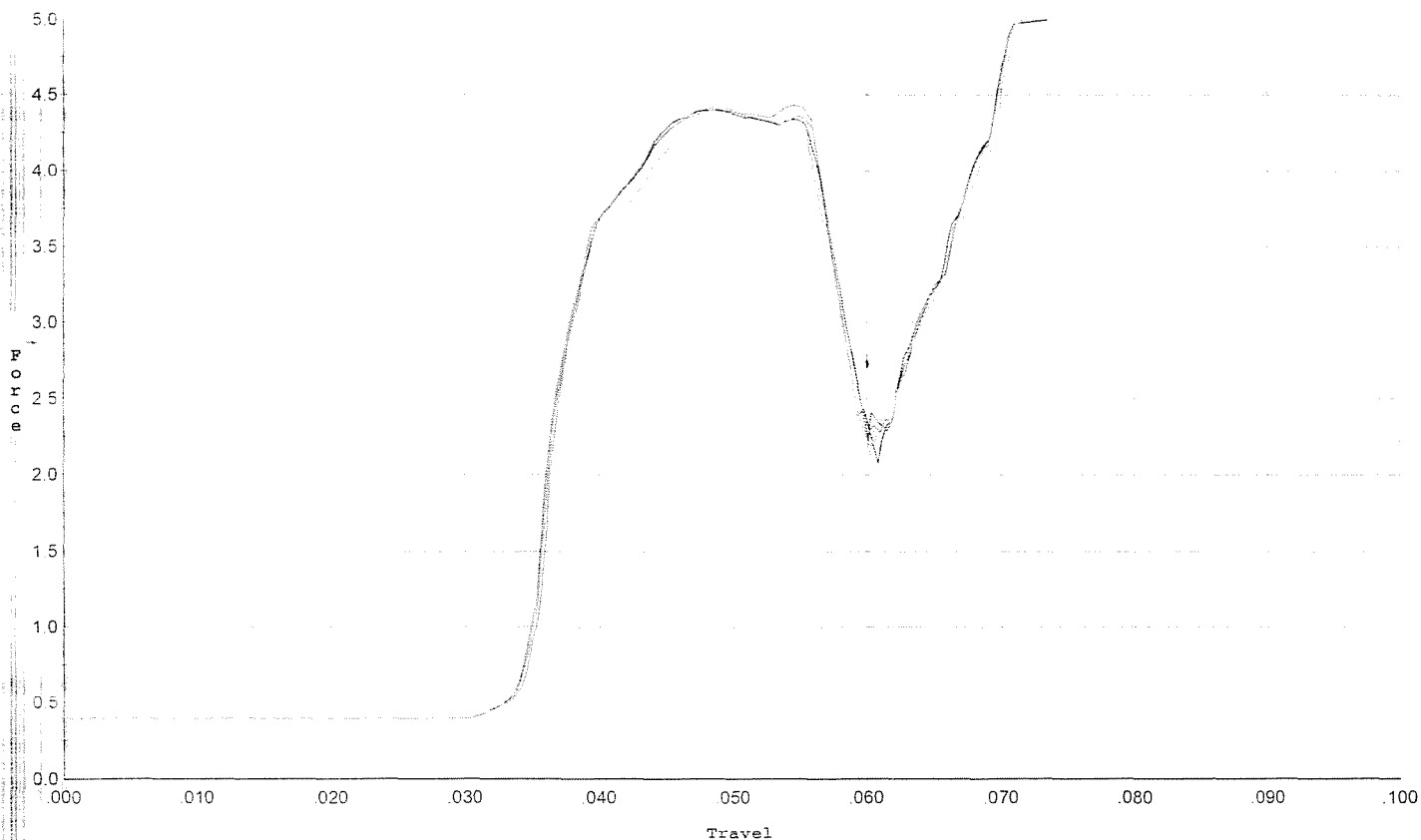
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.055	0.035	0.034	0.059		Set Trigger
2	2.615	0.055	0.035	0.033	0.060		Set Trigger
3	2.748	0.055	0.035	0.034	0.061		Set Trigger
4	2.550	0.056	0.036	0.033	0.060		Set Trigger
5	2.675	0.057	0.035	0.033	0.062		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.056	0.034	0.029	0.099		Set Trigger
2	4.402	0.056	0.034	0.029	0.099		Set Trigger
3	4.407	0.056	0.034	0.029	0.098		Set Trigger
4	4.250	0.057	0.034	0.029	0.099		Set Trigger
5	4.388	0.057	0.034	0.029	0.100		Set Trigger

A 4.37