

G6794688

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



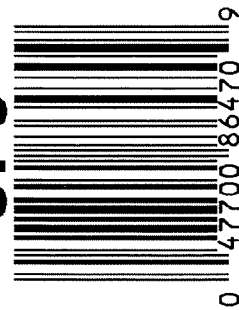
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794688

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794688

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(X)	11/17/08	(X)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

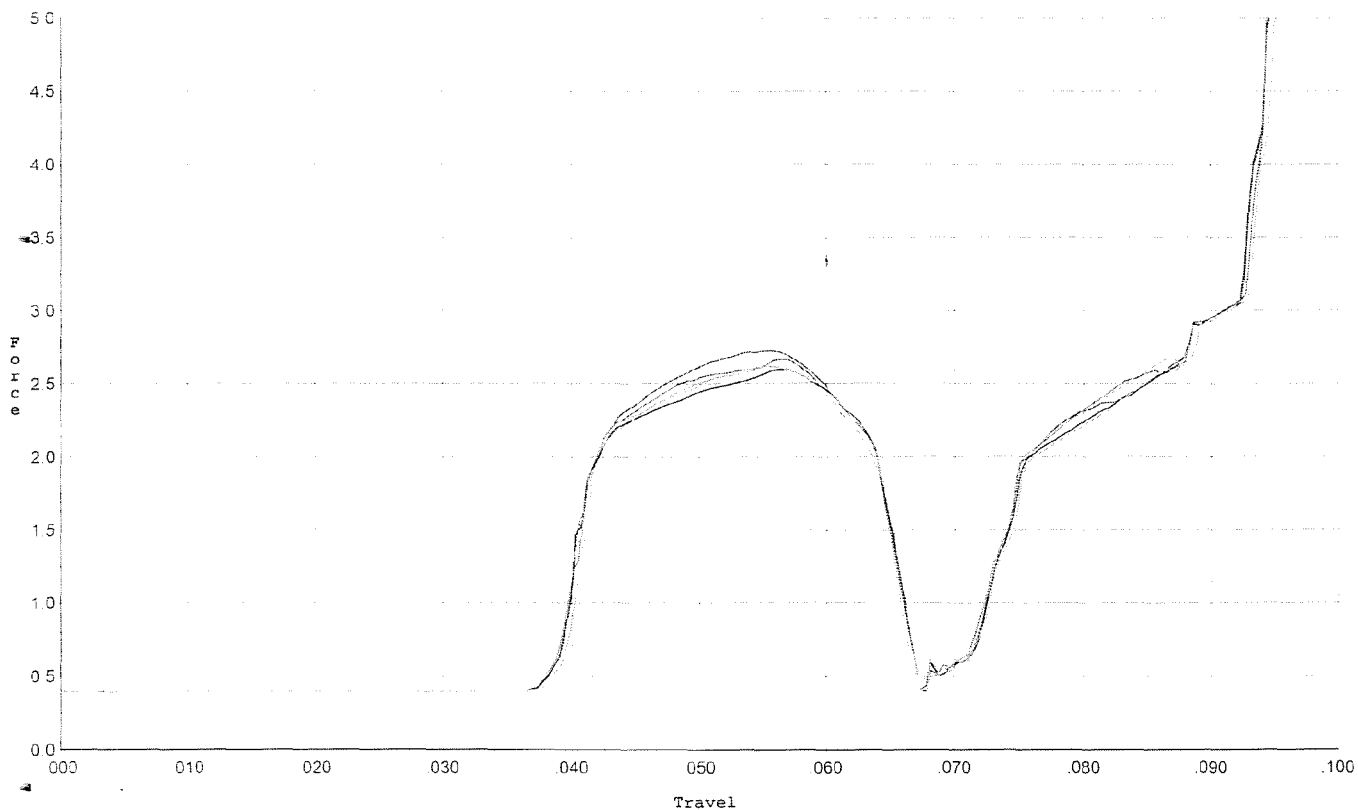
OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	RN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	1-29-09	RN
	J) ASSEMBLE STOCK			1-15-09	RN
	K) ASSEMBLE SWIVEL STUDS			1-29-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TK
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-28-09	TK
670	FINAL INSPECTION A) HEADSPACE			1-29-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>241</u> <u>253</u> <u>242</u> <u>240</u> <u>241</u>	1-29-09	RN
	C) FUNCTION			1-29-09	RN
690	PACK			1/30/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



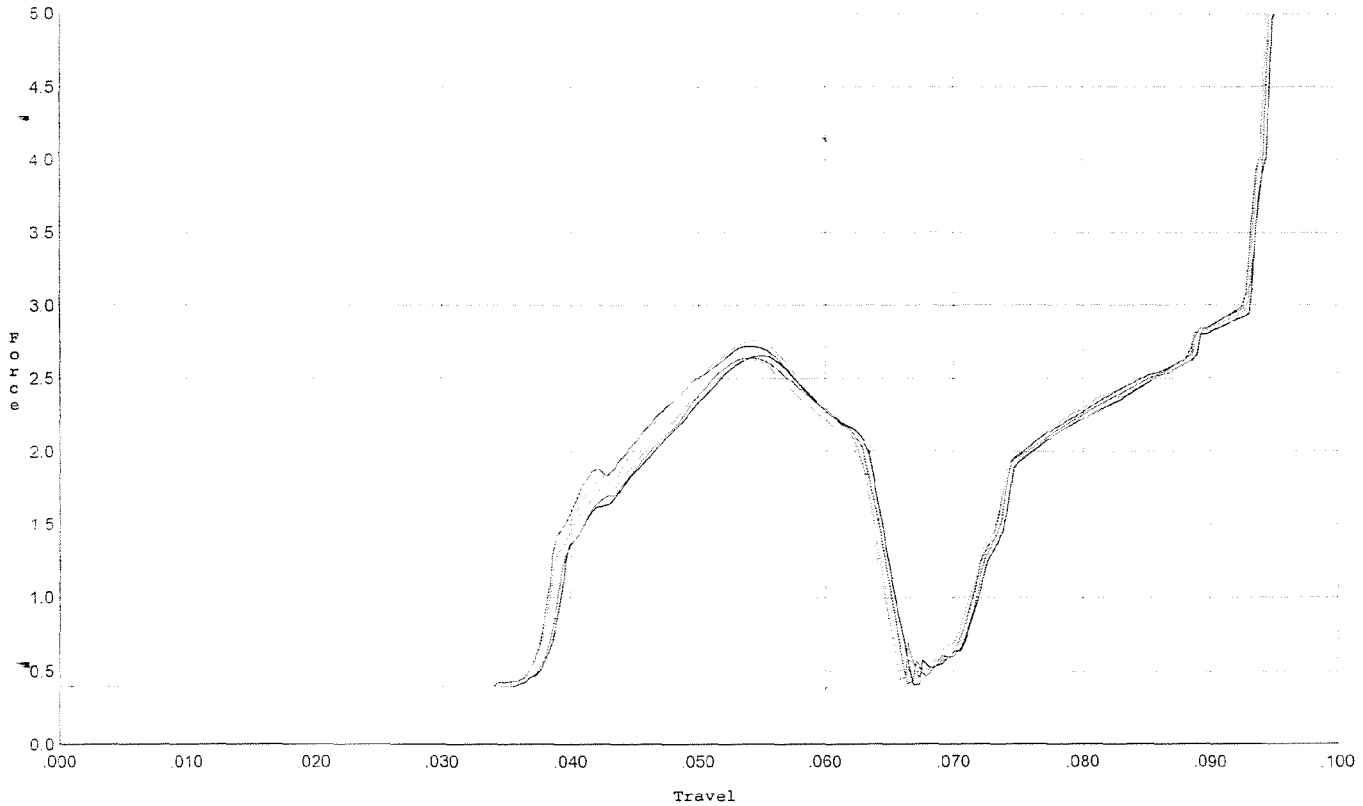
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.725	0.065	0.039	0.036	0.076		Set Trigger
2	2.599	0.065	0.039	0.036	0.074		Set Trigger
3	2.669	0.064	0.039	0.037	0.074		Set Trigger
4	2.622	0.065	0.039	0.037	0.074		Set Trigger
5	2.618	0.064	0.039	0.037	0.073		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



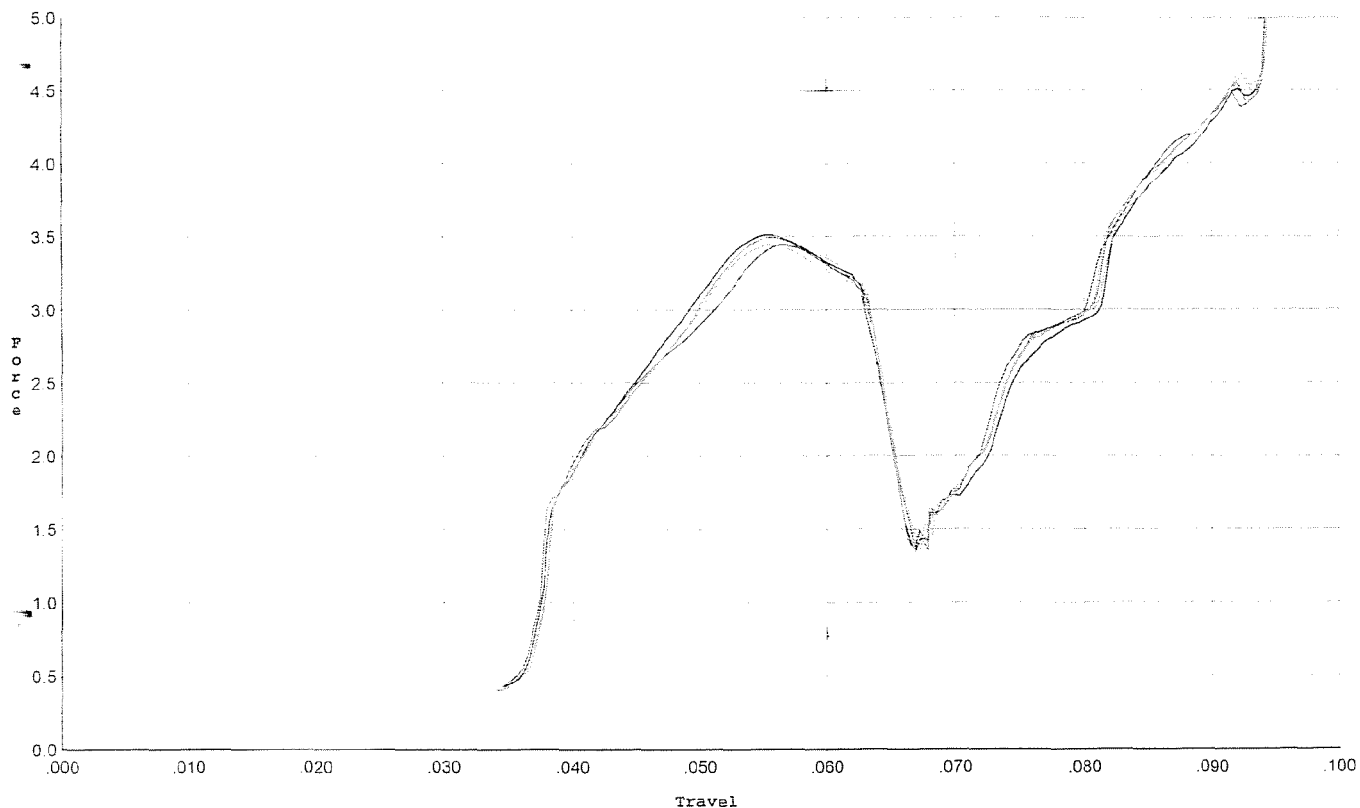
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.719	0.063	0.037	0.037	0.071		Set Trigger
2	2.655	0.063	0.038	0.038	0.068		Set Trigger
3	2.637	0.064	0.038	0.037	0.069		Set Trigger
4	2.759	0.063	0.037	0.038	0.071		Set Trigger
5	2.626	0.064	0.037	0.037	0.069		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



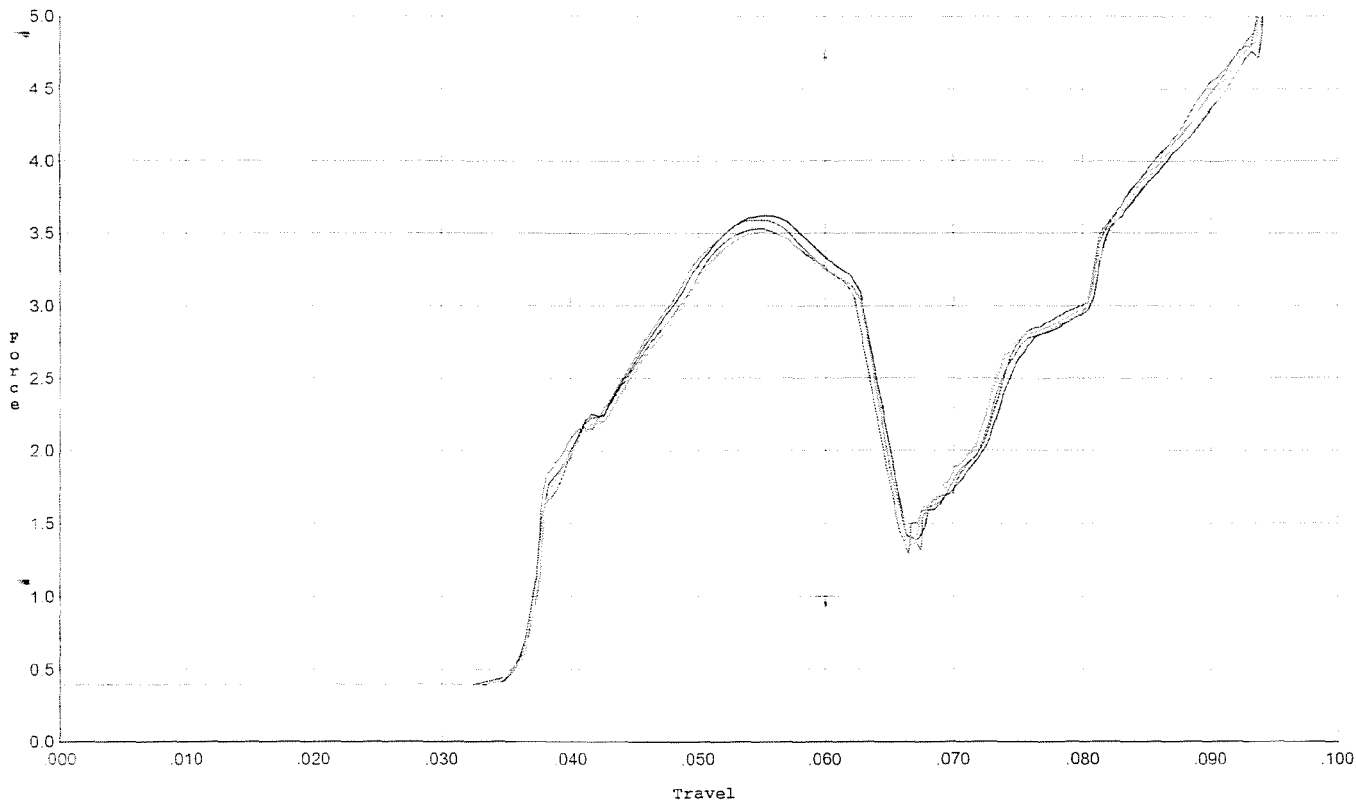
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.445	0.064	0.037	0.035	0.090		Set Trigger
2	3.512	0.064	0.037	0.035	0.091		Set Trigger
3	3.494	0.063	0.037	0.035	0.089		Set Trigger
4	3.445	0.064	0.037	0.035	0.089		Set Trigger
5	3.506	0.063	0.037	0.035	0.090		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



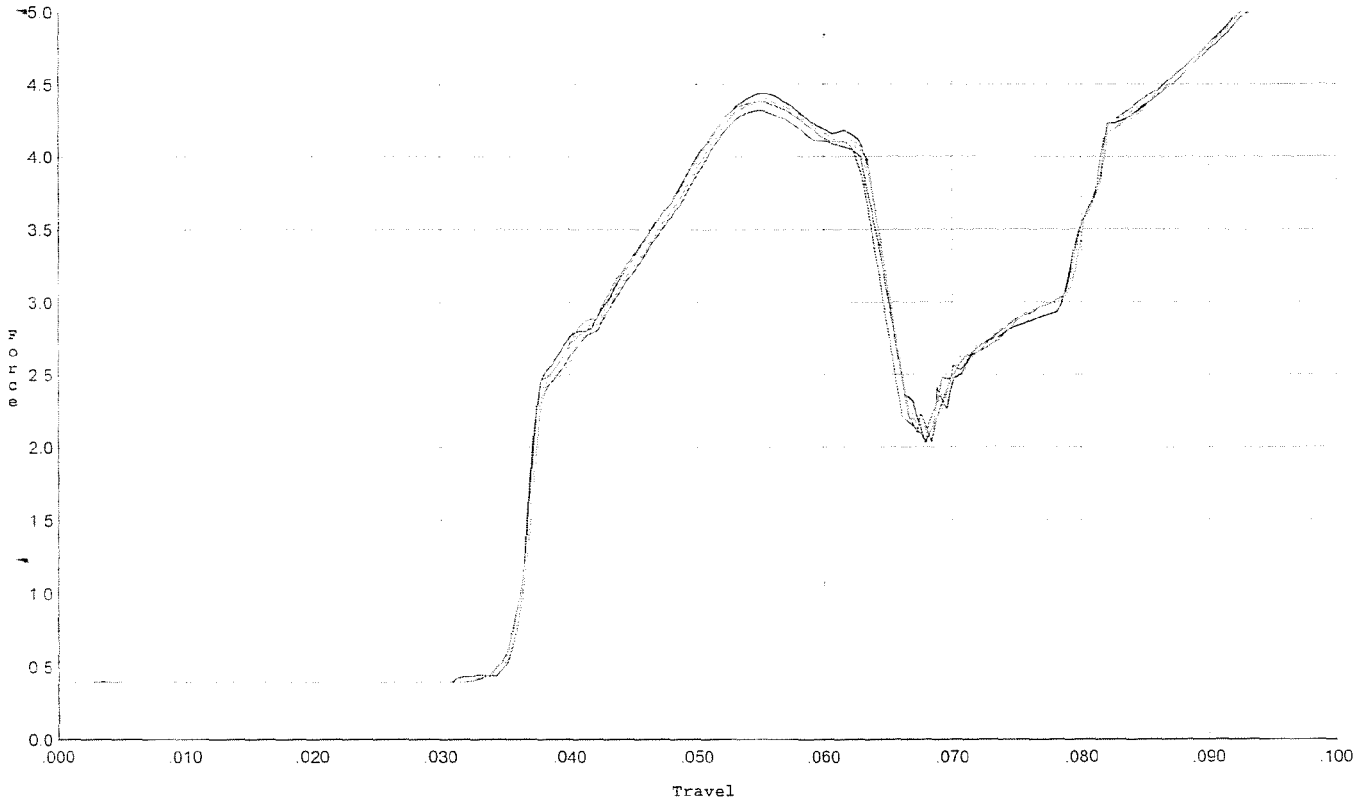
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.526	0.063	0.036	0.035	0.090		Set Trigger
2	3.620	0.064	0.036	0.035	0.094		Set Trigger
3	3.592	0.062	0.036	0.036	0.090		Set Trigger
4	3.537	0.063	0.036	0.035	0.090		Set Trigger
5	3.508	0.063	0.037	0.036	0.090		Set Trigger

A-3.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



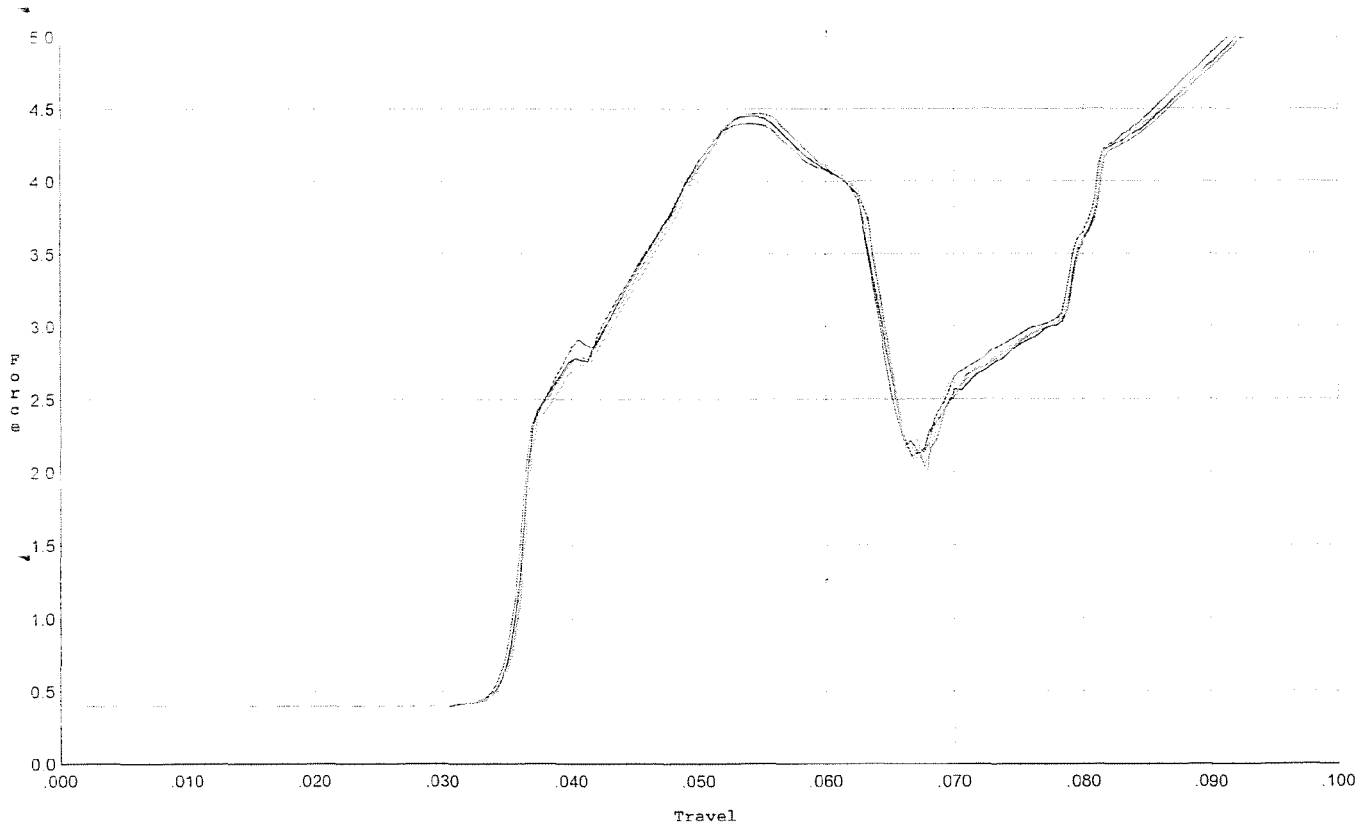
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.064	0.035	0.033	0.114		Set Trigger
2	4.439	0.063	0.035	0.033	0.116		Set Trigger
3	4.380	0.063	0.035	0.034	0.114		Set Trigger
4	4.403	0.064	0.035	0.033	0.115		Set Trigger
5	4.385	0.064	0.036	0.034	0.114		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



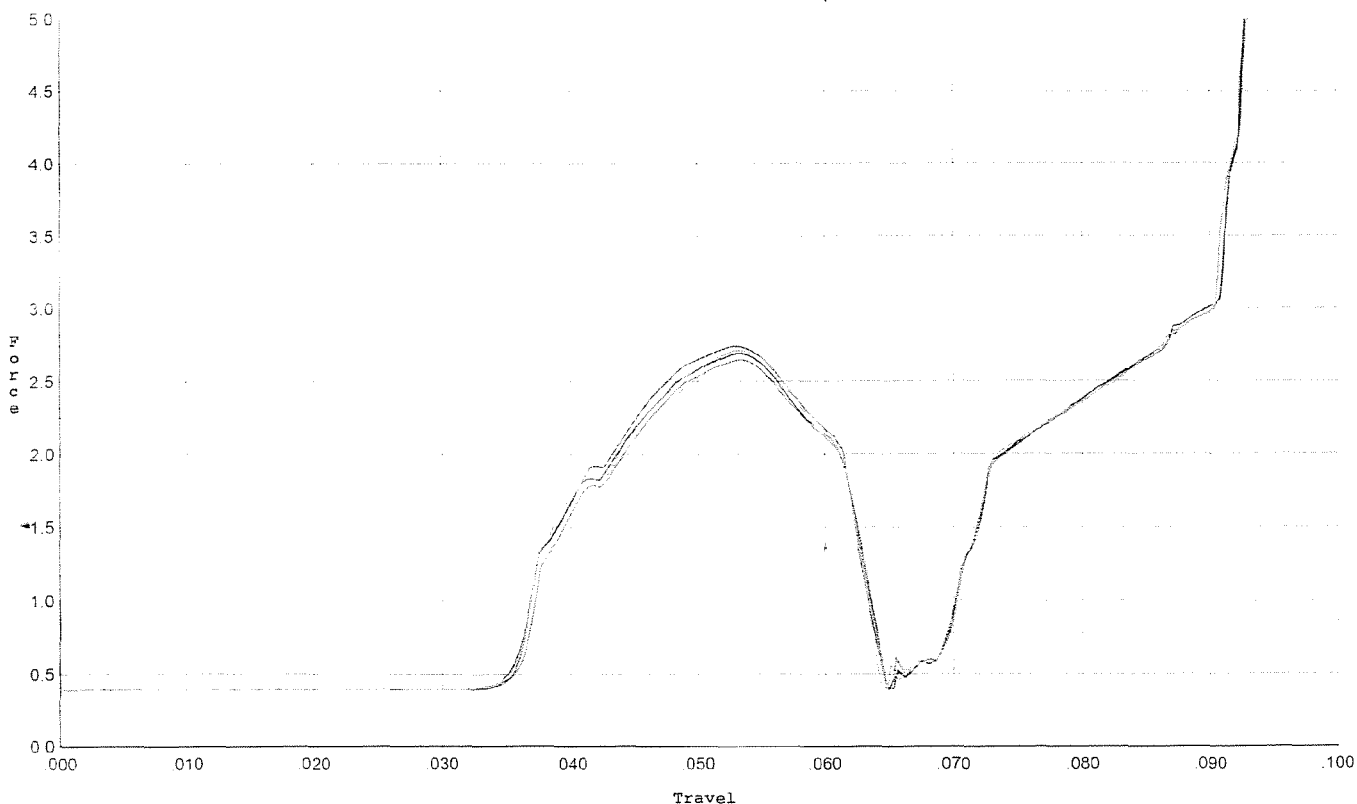
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.400	0.063	0.034	0.034	0.114		Set Trigger
2	4.453	0.063	0.035	0.034	0.114		Set Trigger
3	4.472	0.063	0.035	0.034	0.115		Set Trigger
4	4.396	0.064	0.035	0.033	0.115		Set Trigger
5	4.462	0.064	0.035	0.033	0.117		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



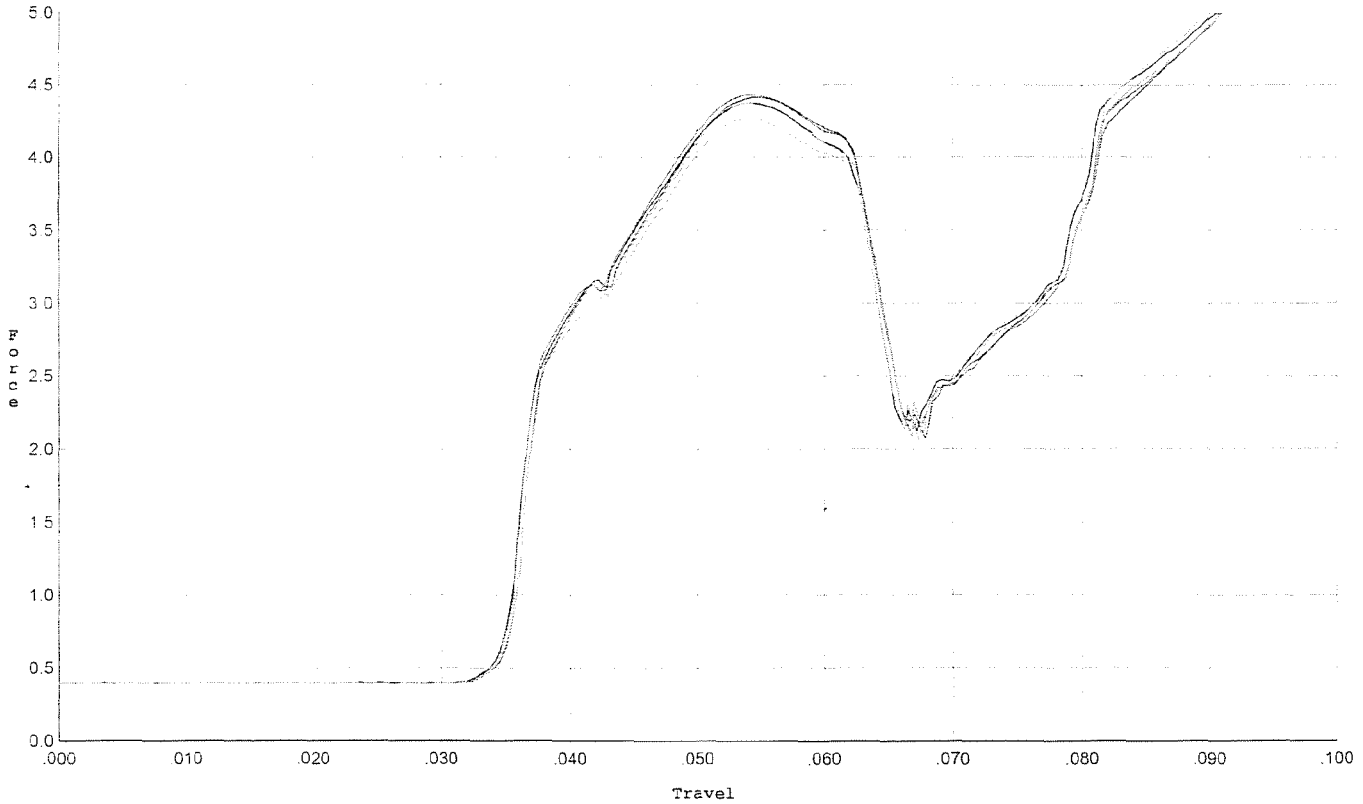
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.744	0.063	0.036	0.036	0.072		Set Trigger
2	2.696	0.062	0.036	0.037	0.070		Set Trigger
3	2.650	0.062	0.036	0.037	0.068		Set Trigger
4	2.715	0.062	0.036	0.037	0.070		Set Trigger
5	2.710	0.062	0.036	0.037	0.069		Set Trigger

A 2-70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.064	0.035	0.034	0.118		Set Trigger
2	4.376	0.063	0.035	0.034	0.115		Set Trigger
3	4.434	0.062	0.035	0.034	0.116		Set Trigger
4	4.264	0.063	0.035	0.034	0.113		Set Trigger
5	4.379	0.064	0.035	0.034	0.117		Set Trigger

A-4.37