

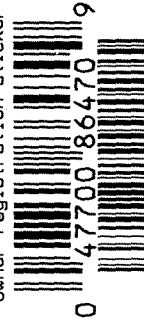
56794689

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



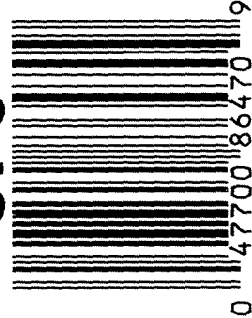
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794689

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794689

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	MR
490	MAGNAFLUX BOLT		11/17/08	RT
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

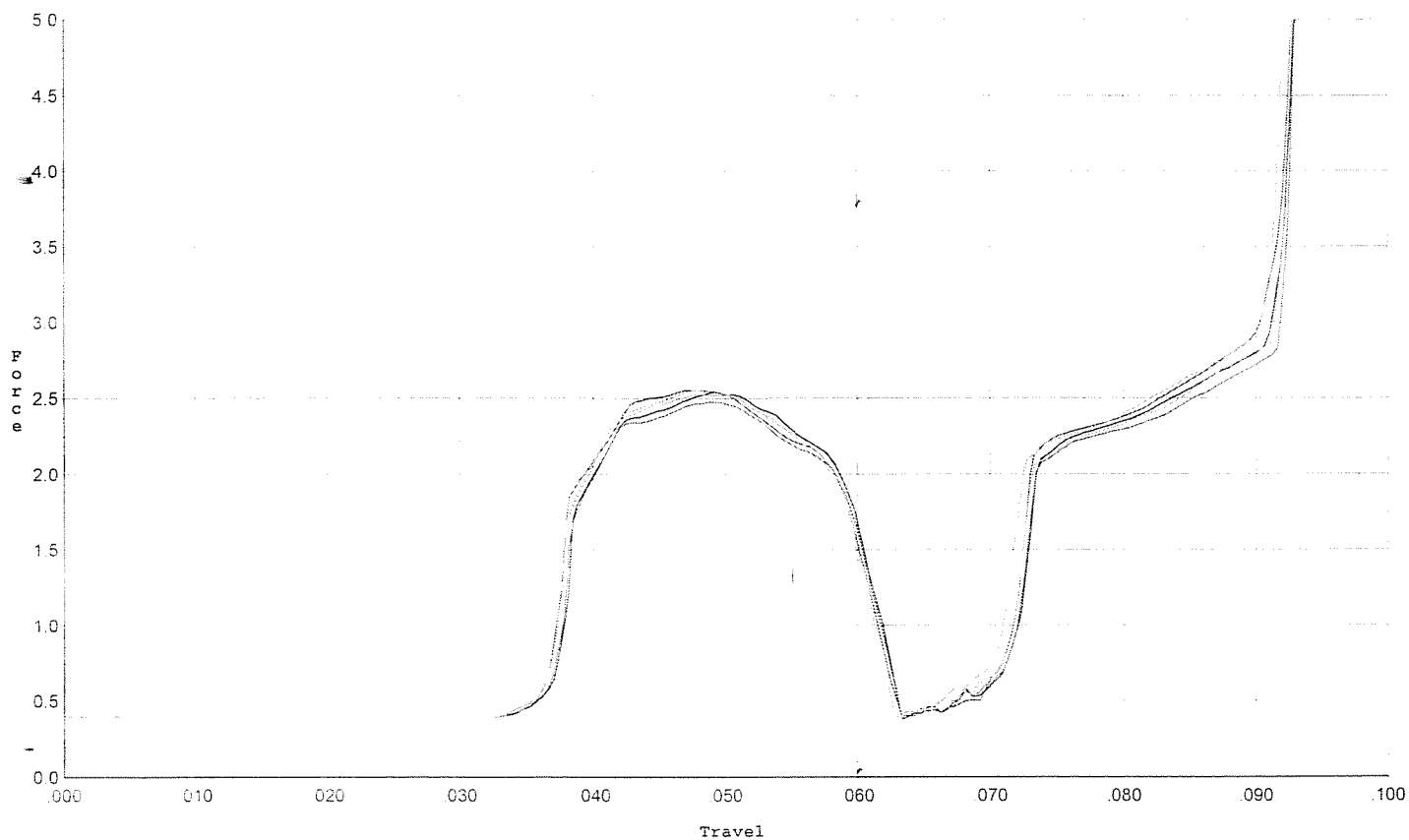
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-28-09	L.N.
	J) ASSEMBLE STOCK		1-13-09	L.P.N.
	K) ASSEMBLE SWIVEL STUDS		1-28-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-27-09	L.P.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>249</u> <u>243</u> <u>241</u> <u>252</u>	1-28-09	L.N.
	C) FUNCTION		1-28-09	L.N.
690	PACK		1/29/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



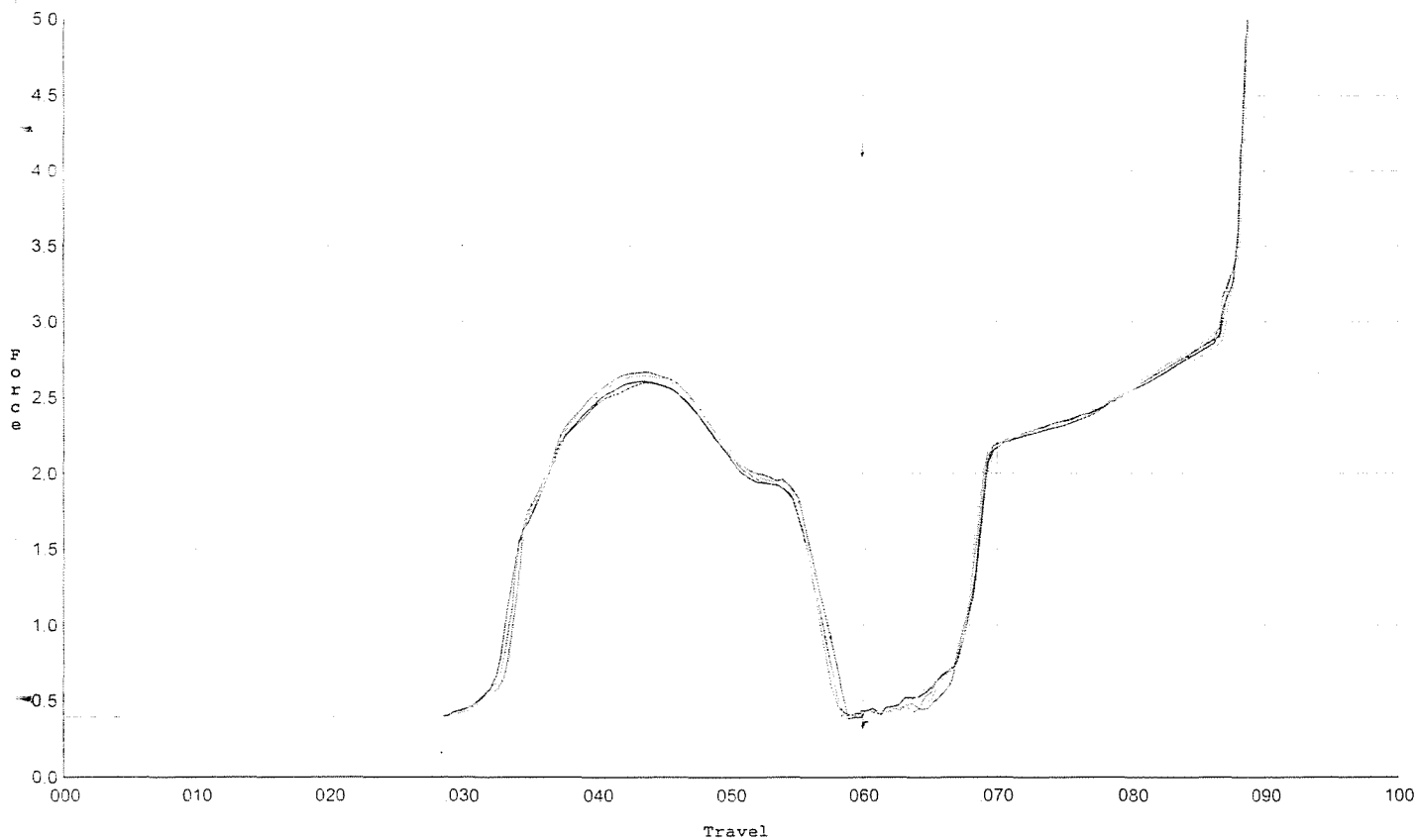
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.061	0.037	0.038	0.068		Set Trigger
2	2.541	0.062	0.037	0.038	0.068		Set Trigger
3	2.474	0.062	0.037	0.038	0.067		Set Trigger
4	2.555	0.059	0.036	0.038	0.065		Set Trigger
5	2.527	0.059	0.036	0.038	0.065		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 20 cycles+/- .50 lb



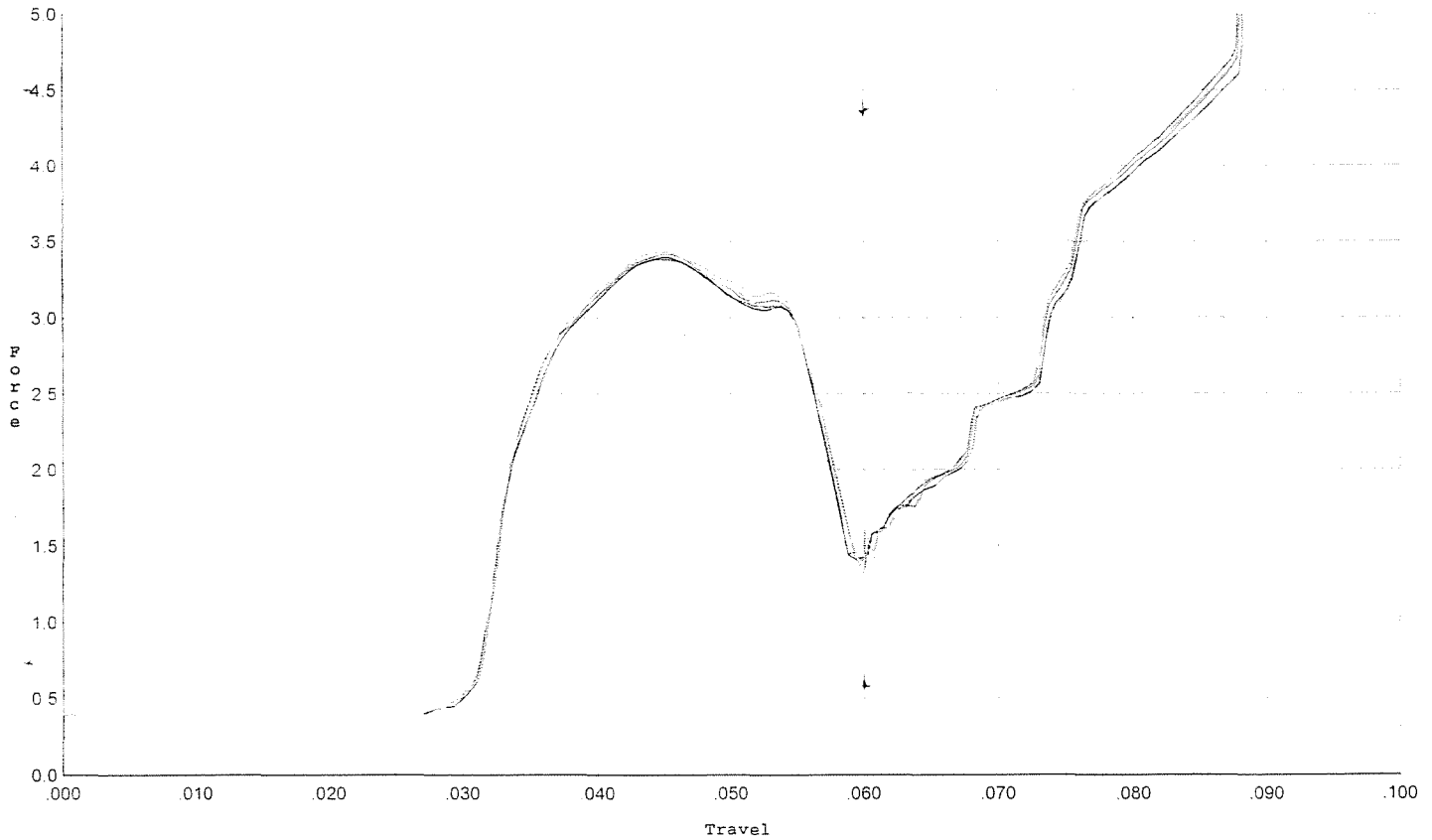
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.058	0.033	0.036	0.065		Set Trigger
2	2.607	0.056	0.032	0.037	0.062		Set Trigger
3	2.668	0.056	0.033	0.037	0.063		Set Trigger
4	2.645	0.055	0.033	0.037	0.063		Set Trigger
5	2.642	0.057	0.033	0.037	0.064		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



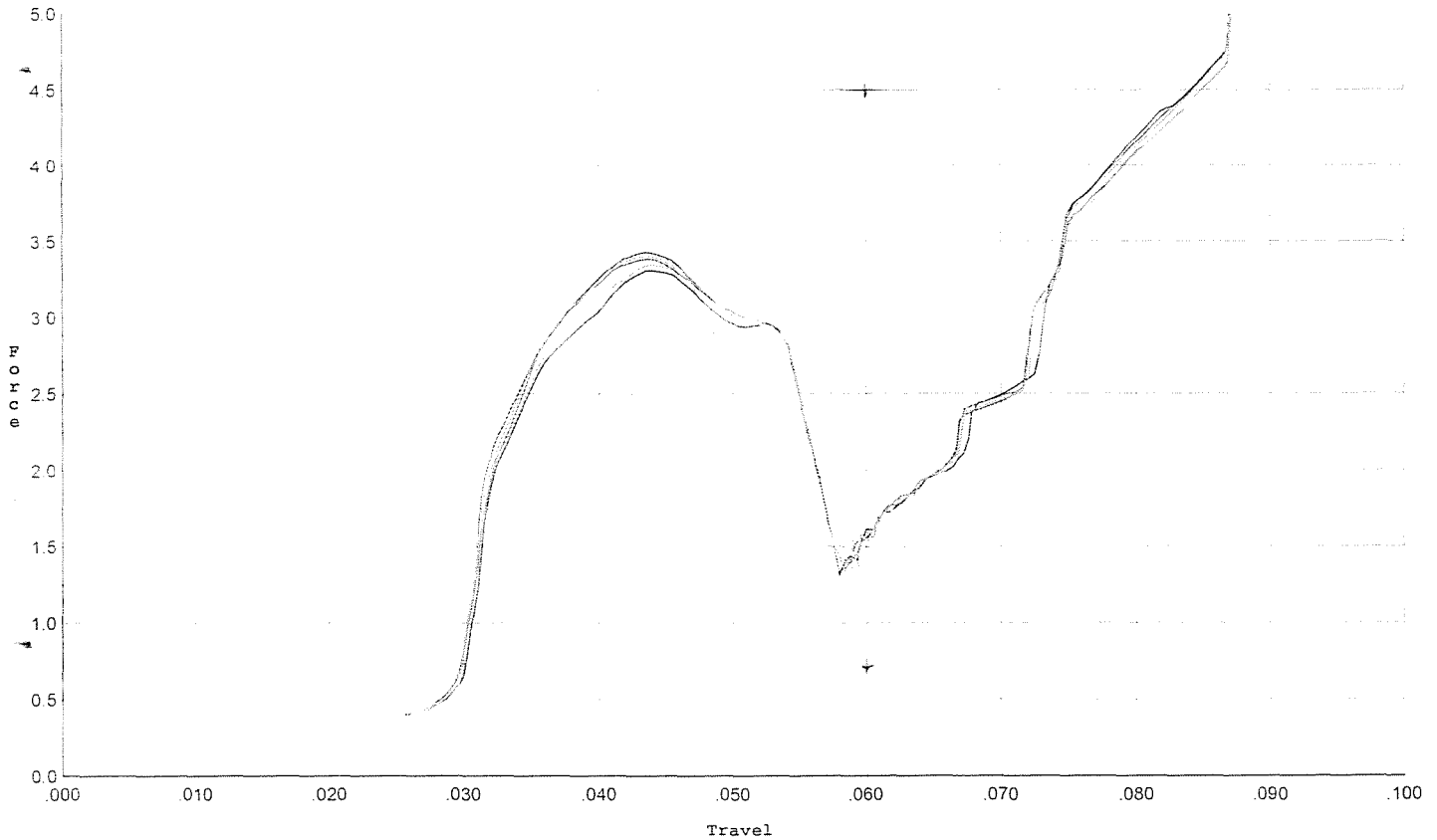
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.381	0.057	0.031	0.034	0.087		Set Trigger
2	3.398	0.057	0.031	0.034	0.086		Set Trigger
3	3.417	0.057	0.031	0.034	0.086		Set Trigger
4	3.429	0.057	0.031	0.034	0.087		Set Trigger
5	3.416	0.057	0.031	0.034	0.087		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



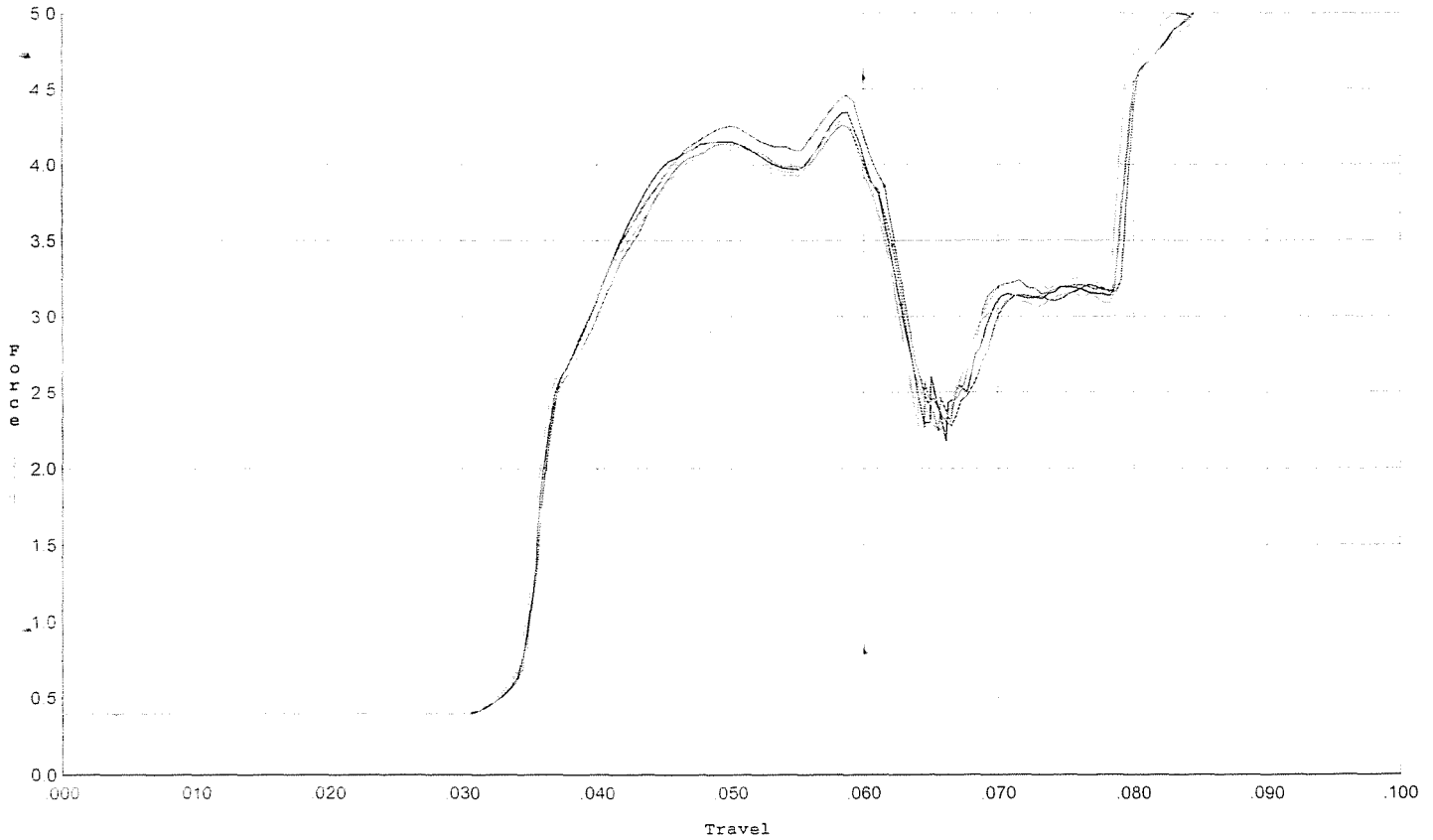
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.427	0.057	0.030	0.033	0.087		Set Trigger
2	3.309	0.057	0.030	0.034	0.084		Set Trigger
3	3.385	0.057	0.030	0.034	0.086		Set Trigger
4	3.345	0.056	0.030	0.034	0.084		Set Trigger
5	3.402	0.056	0.030	0.034	0.085		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



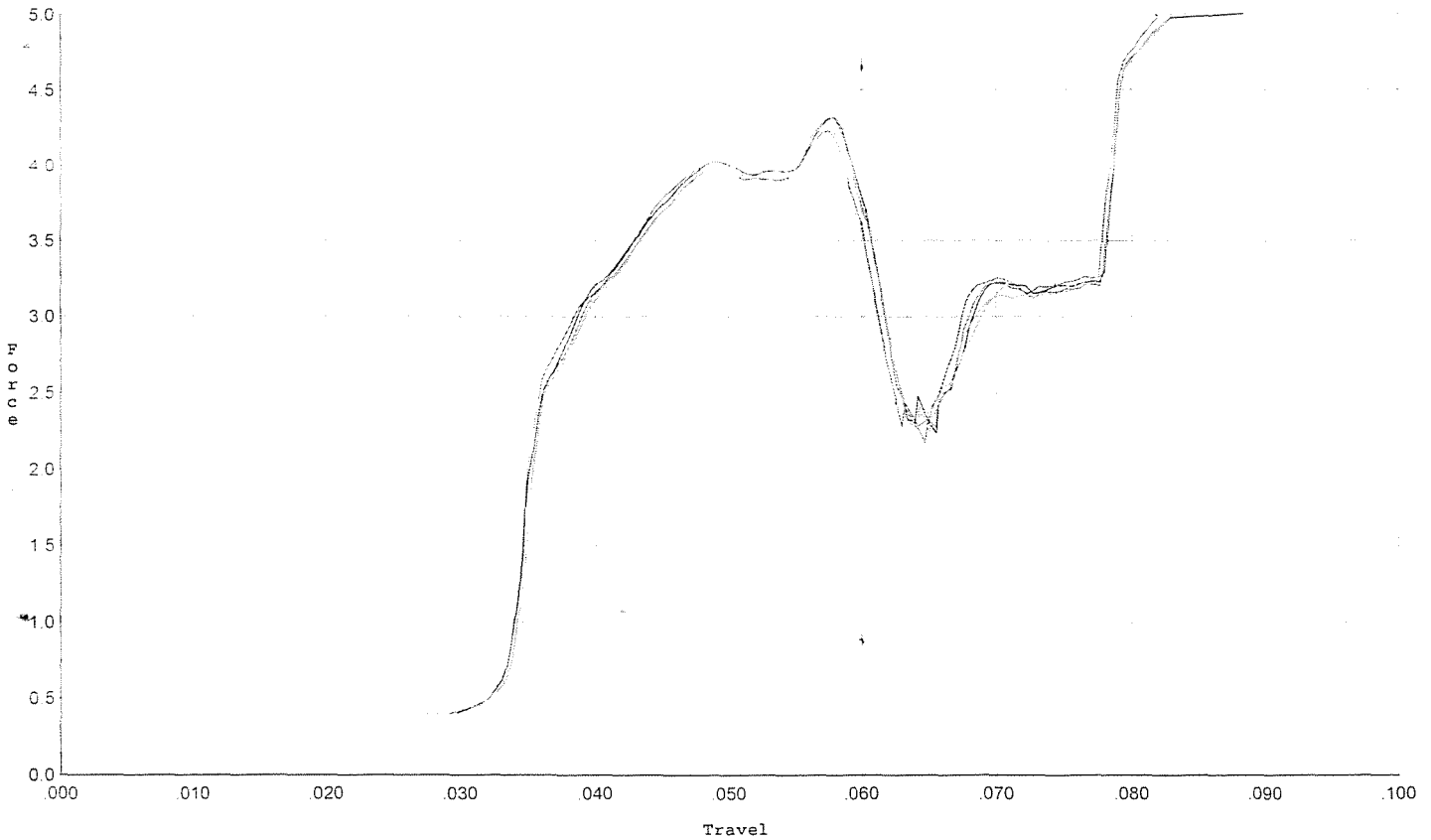
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.465	0.062	0.034	0.033	0.115		Set Trigger
2	4.345	0.063	0.034	0.033	0.116		Set Trigger
3	4.264	0.062	0.034	0.033	0.114		Set Trigger
4	4.296	0.062	0.034	0.033	0.113		Set Trigger
5	4.272	0.062	0.034	0.033	0.113		Set Trigger

A 4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



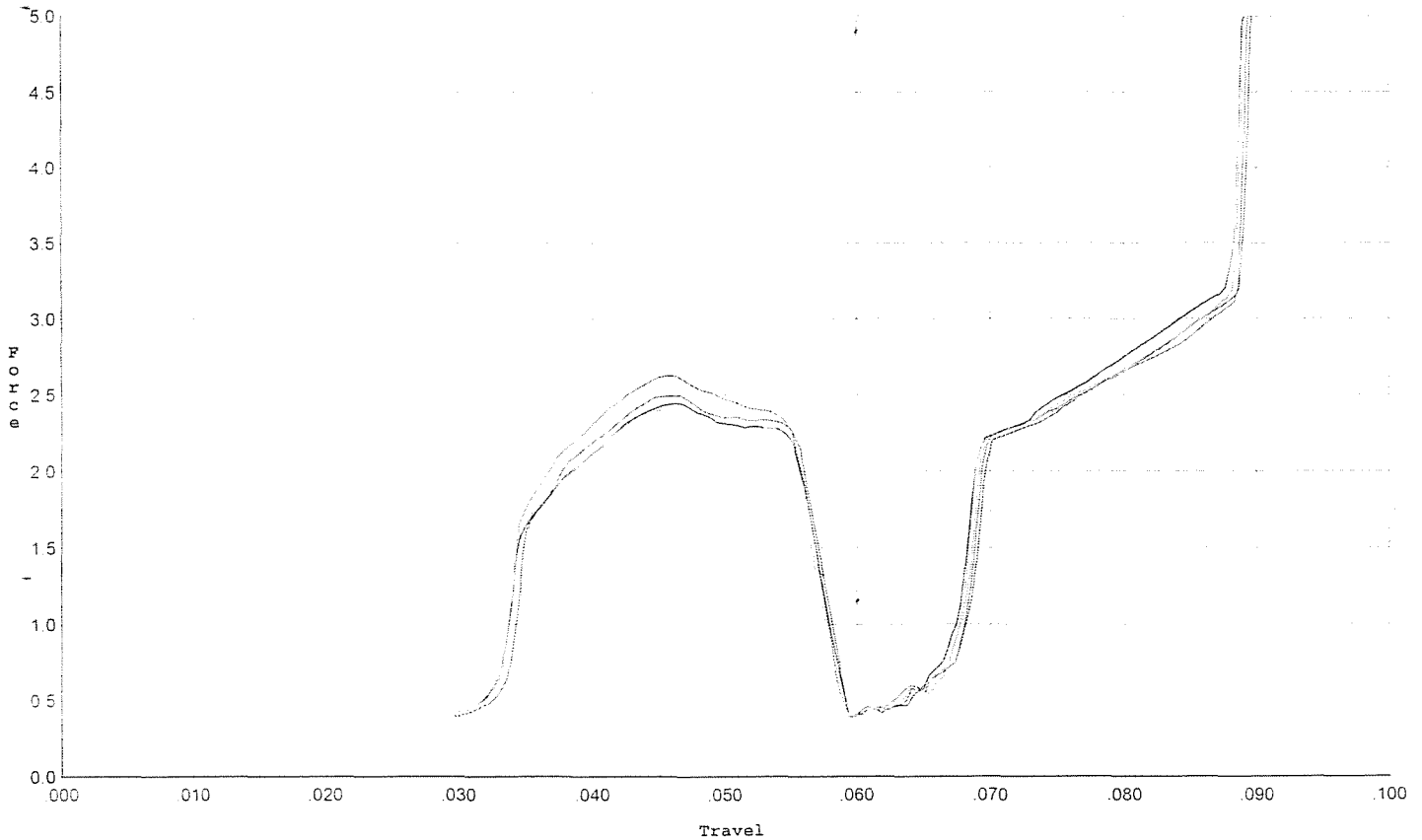
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.060	0.033	0.034	0.107		Set Trigger
2	4.320	0.060	0.033	0.033	0.109		Set Trigger
3	4.320	0.061	0.033	0.033	0.108		Set Trigger
4	4.199	0.061	0.034	0.034	0.108		Set Trigger
5	4.279	0.060	0.033	0.033	0.107		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



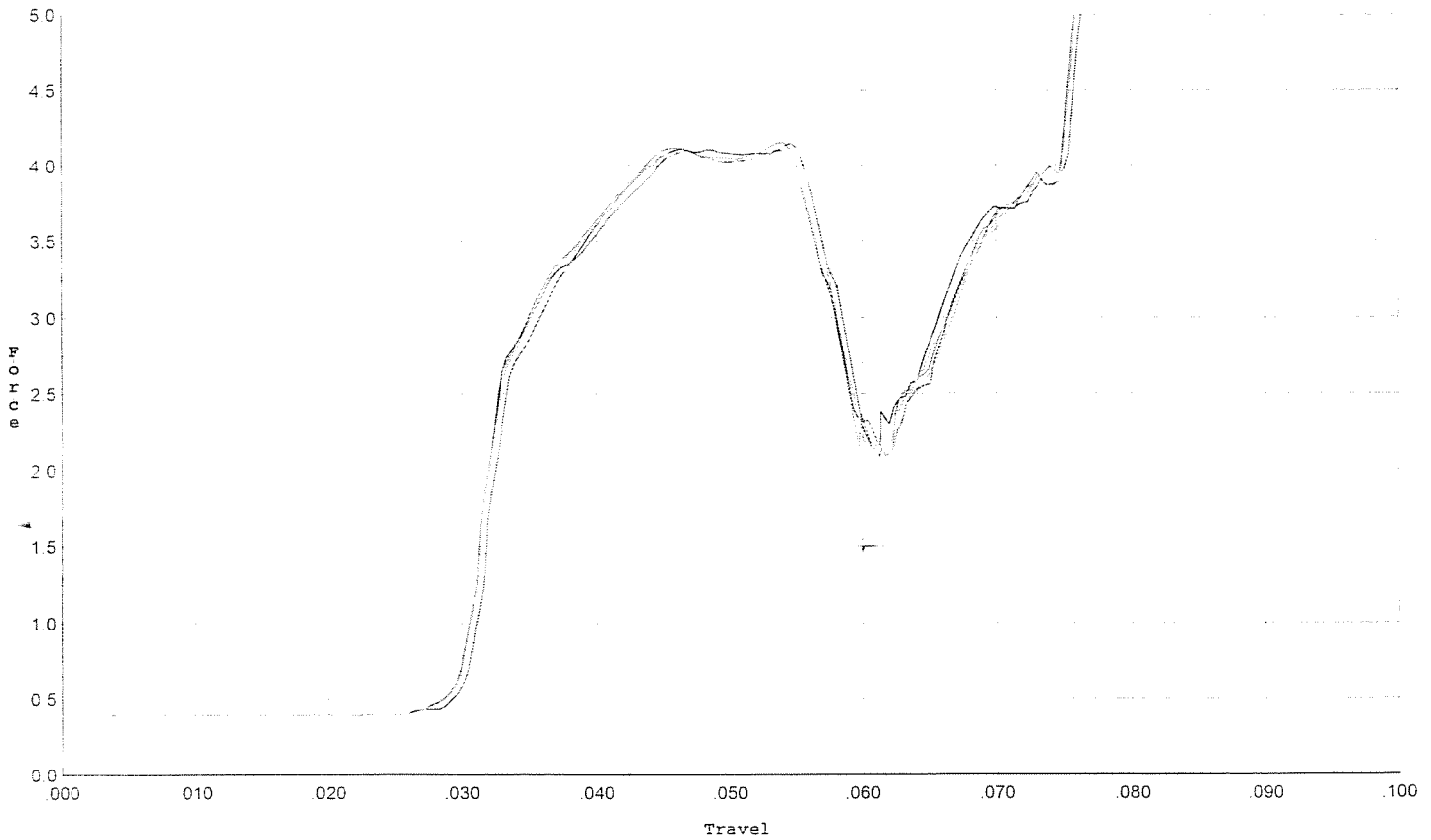
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.057	0.034	0.037	0.064		Set Trigger
2	2.445	0.056	0.033	0.037	0.063		Set Trigger
3	2.628	0.056	0.033	0.037	0.066		Set Trigger
4	2.415	0.057	0.033	0.037	0.063		Set Trigger
5	2.404	0.056	0.033	0.038	0.061		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 bs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.058	0.030	0.032	0.108		Set Trigger
2	4.110	0.058	0.030	0.032	0.108		Set Trigger
3	4.149	0.058	0.030	0.032	0.109		Set Trigger
4	4.127	0.057	0.030	0.032	0.108		Set Trigger
5	4.097	0.058	0.030	0.032	0.108		Set Trigger

A-4.12