

66794692

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



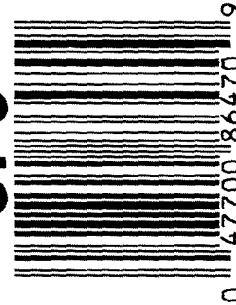
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794692

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794692

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	BSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	11-17-08	(K)
490	MAGNAFLUX BOLT		11-17-08	MR
500	ROLLMARK CALIBER		11-17-08	RT
520	GOFF BLAST BBL / REC		11-17-08	DS
542	APPLY COATINGS (BARREL ACTION)		7/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

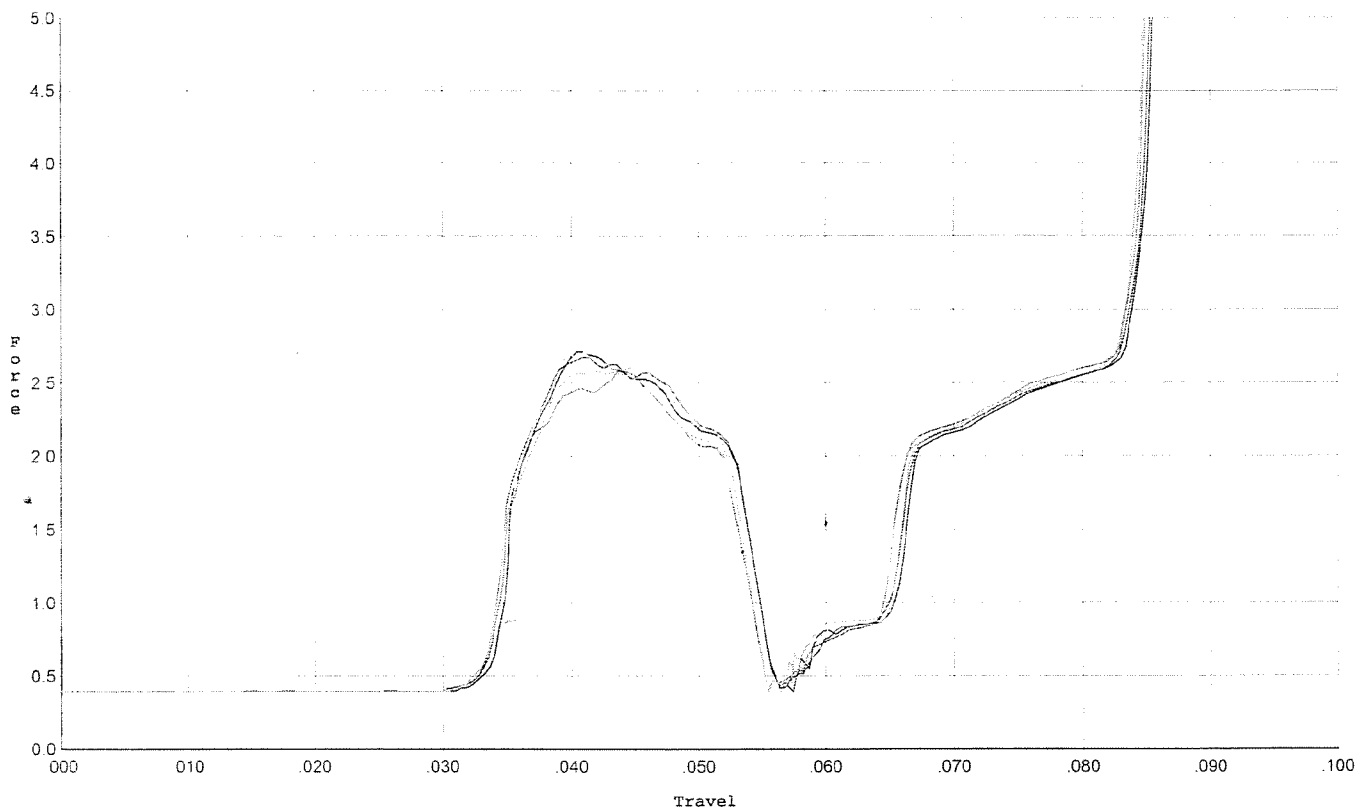
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-28-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-28-09	LJN
	J) ASSEMBLE STOCK		1-15-09	FSN
	K) ASSEMBLE SWIVEL STUDS		1-28-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	NJN
670	FINAL INSPECTION A) HEADSPACE		1-28-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.70</u> <u>2.66</u> <u>2.68</u> <u>2.65</u>	1-28-09	LJN
	C) FUNCTION		1-28-09	LJN
690	PACK		1/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



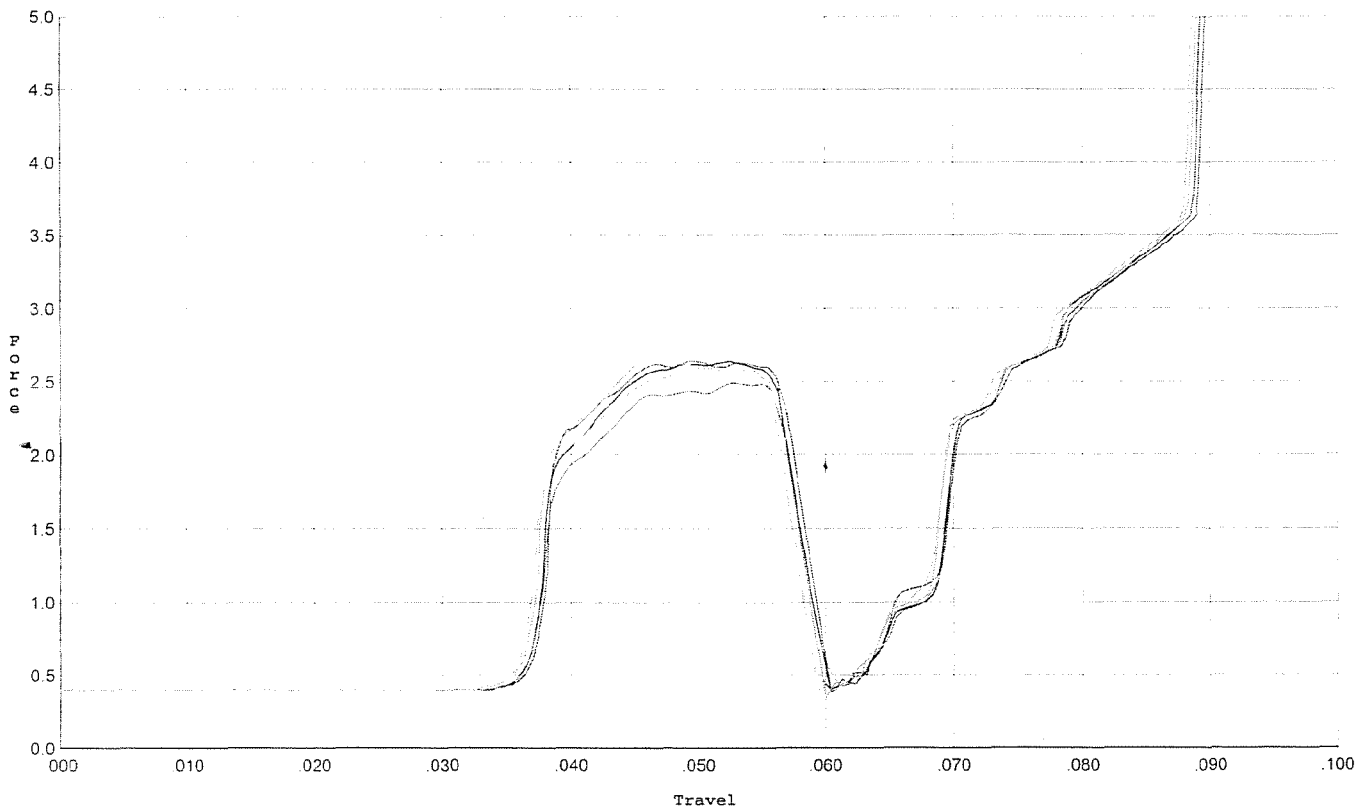
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.053	0.033	0.036	0.059		Set Trigger
2	2.715	0.053	0.034	0.036	0.057		Set Trigger
3	2.583	0.053	0.034	0.036	0.056		Set Trigger
4	2.710	0.053	0.033	0.036	0.058		Set Trigger
5	2.584	0.052	0.033	0.037	0.055		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



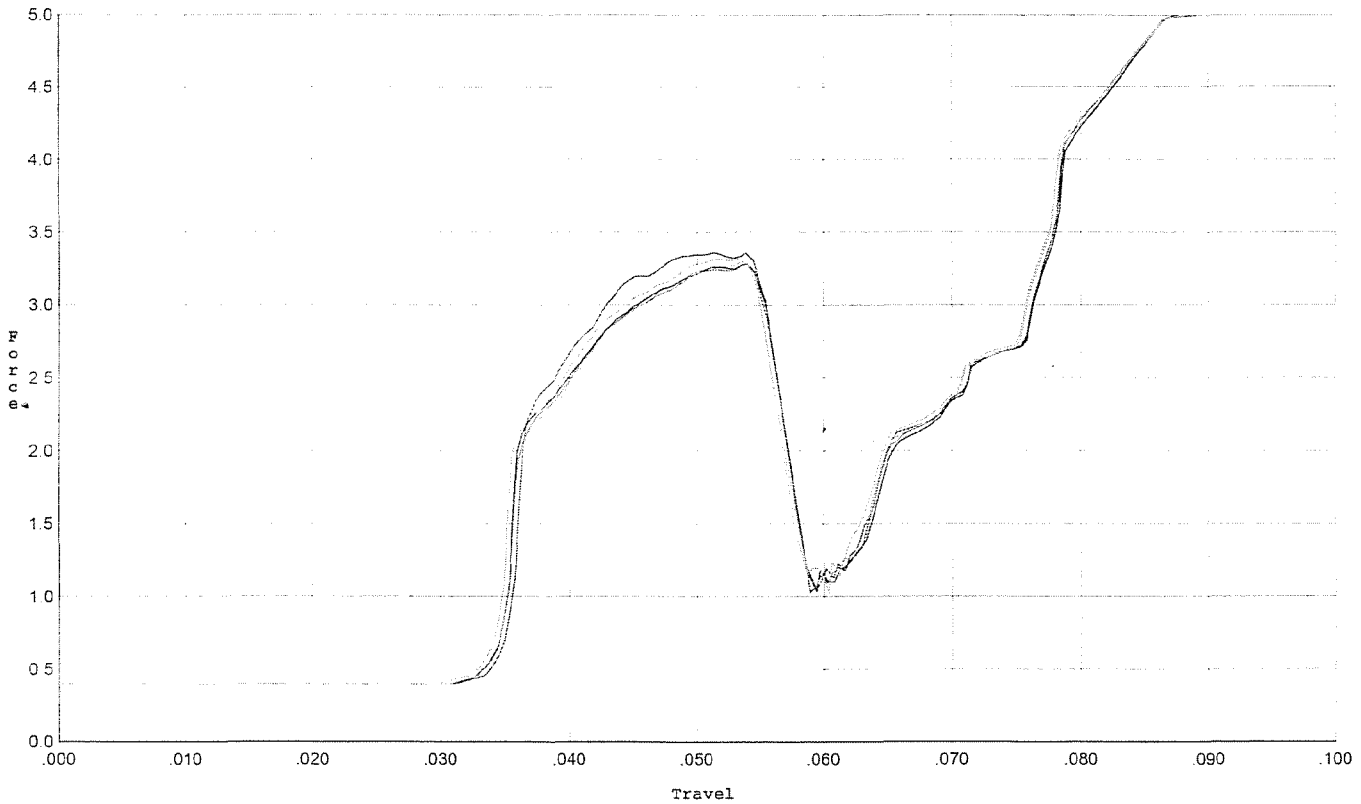
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.057	0.037	0.038	0.063		Set Trigger
2	2.639	0.056	0.037	0.038	0.062		Set Trigger
3	2.495	0.057	0.037	0.038	0.059		Set Trigger
4	2.588	0.057	0.036	0.037	0.062		Set Trigger
5	2.631	0.056	0.036	0.037	0.062		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



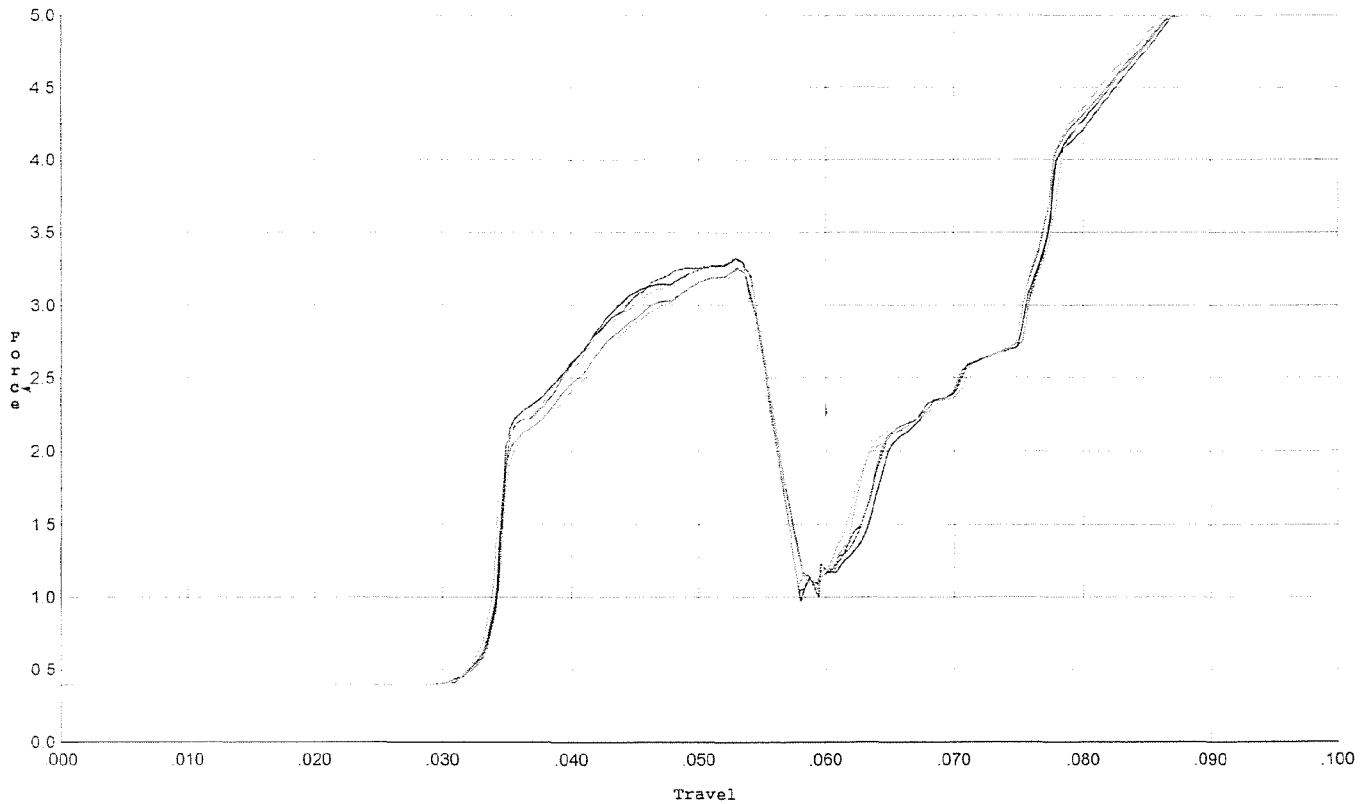
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.360	0.055	0.034	0.036	0.075		Set Trigger
2	3.283	0.055	0.034	0.036	0.074		Set Trigger
3	3.278	0.056	0.034	0.036	0.073		Set Trigger
4	3.296	0.055	0.034	0.036	0.071		Set Trigger
5	3.318	0.055	0.033	0.035	0.073		Set Trigger

A-330

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



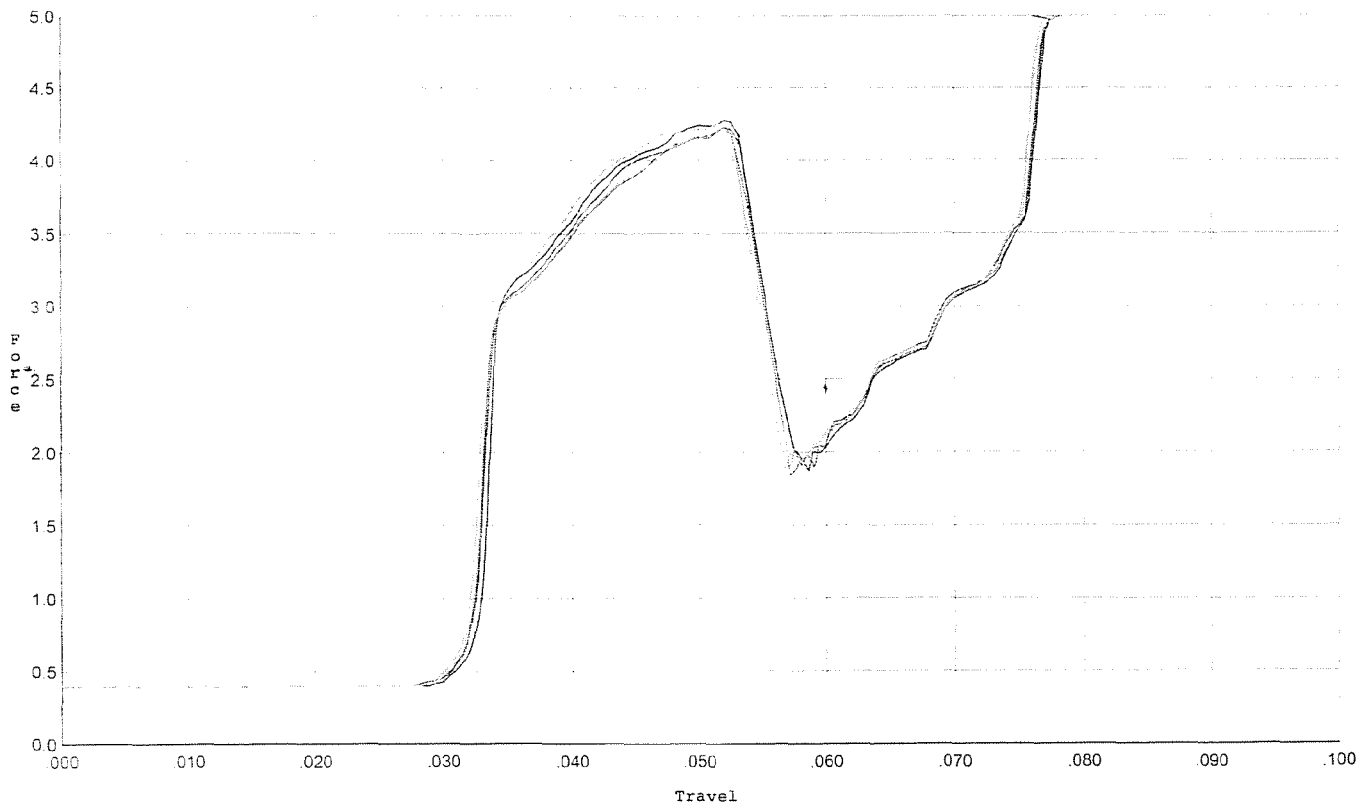
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.054	0.033	0.035	0.073		Set Trigger
2	3.326	0.055	0.033	0.035	0.074		Set Trigger
3	3.261	0.055	0.033	0.035	0.071		Set Trigger
4	3.251	0.054	0.033	0.035	0.070		Set Trigger
5	3.319	0.056	0.033	0.035	0.074		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



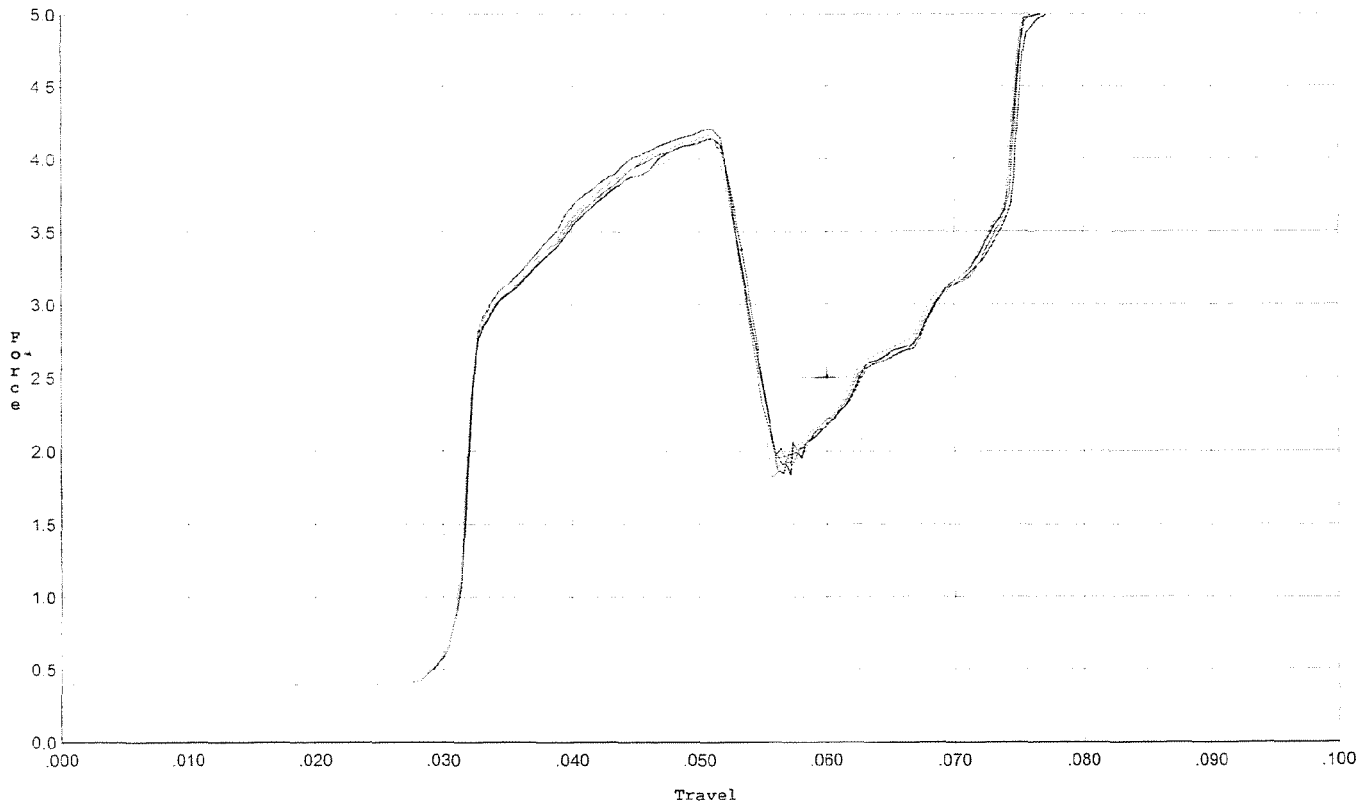
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.053	0.032	0.033	0.092		Set Trigger
2	4.277	0.053	0.032	0.033	0.092		Set Trigger
3	4.223	0.054	0.032	0.033	0.092		Set Trigger
4	4.217	0.053	0.032	0.033	0.090		Set Trigger
5	4.252	0.053	0.031	0.033	0.093		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



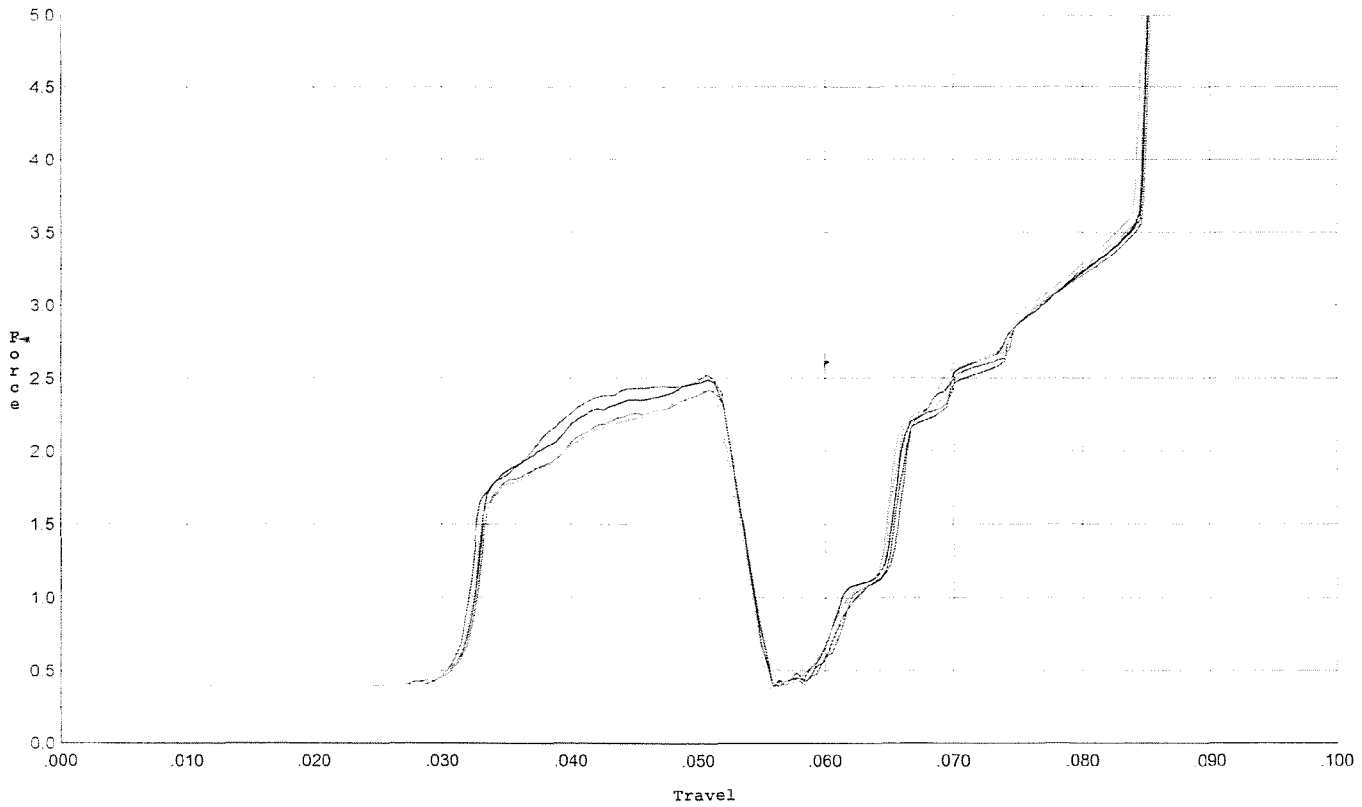
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.053	0.030	0.032	0.093		Set Trigger
2	4.143	0.052	0.030	0.032	0.088		Set Trigger
3	4.139	0.052	0.030	0.032	0.089		Set Trigger
4	4.164	0.052	0.030	0.032	0.090		Set Trigger
5	4.171	0.052	0.030	0.032	0.091		Set Trigger

A. 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



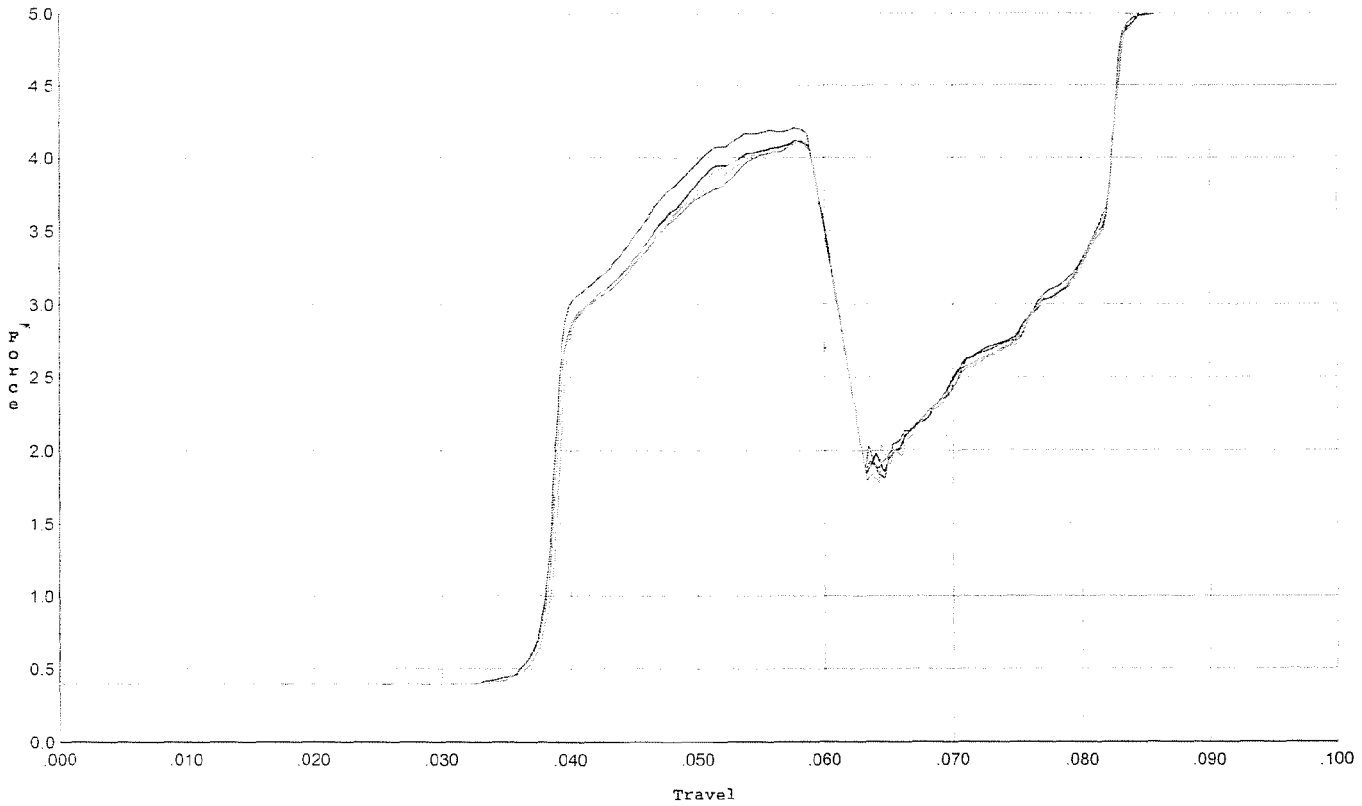
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.052	0.031	0.037	0.058		Set Trigger
2	2.492	0.052	0.032	0.037	0.057		Set Trigger
3	2.420	0.052	0.032	0.037	0.055		Set Trigger
4	2.390	0.052	0.031	0.037	0.054		Set Trigger
5	2.423	0.053	0.032	0.036	0.055		Set Trigger

A.2.45-

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.061	0.037	0.036	0.098		Set Trigger
2	4.121	0.061	0.037	0.036	0.096		Set Trigger
3	4.115	0.061	0.037	0.035	0.095		Set Trigger
4	4.100	0.061	0.037	0.035	0.096		Set Trigger
5	4.120	0.060	0.038	0.035	0.094		Set Trigger

A-4.13