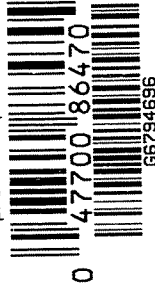


G6794696

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

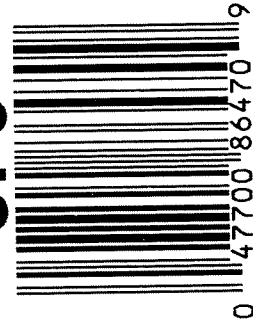


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794696

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794696

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	RSU
475	DRILL AND TAP SIGHT HOLES	1000	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/6/08	md
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	JK
542	APPLY COATINGS (BARREL ACTION)		11-20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RSU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

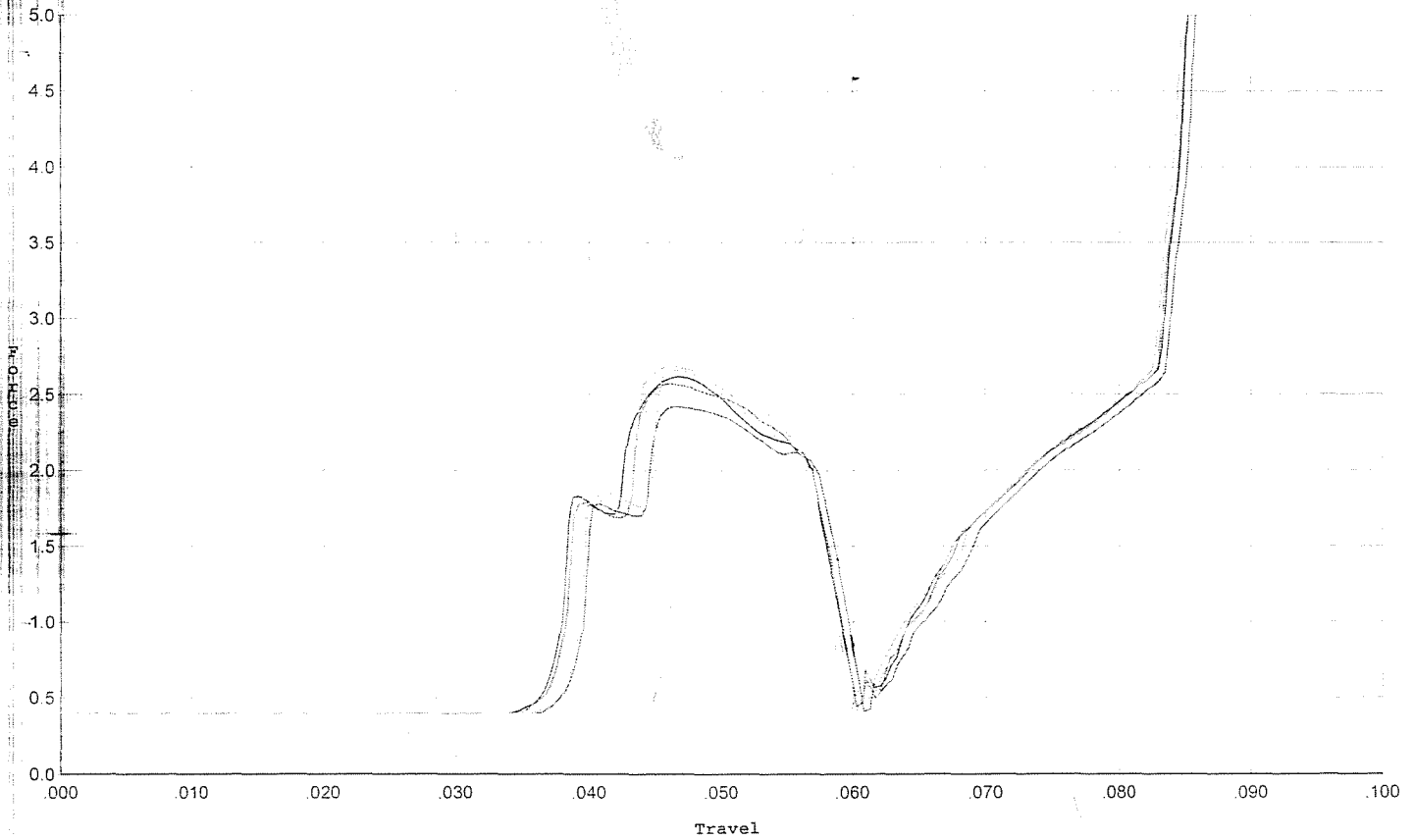
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-5-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-5-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	2-5-09	LN		
	J) ASSEMBLE STOCK					1-20-09	RBN		
	K) ASSEMBLE SWIVEL STUDS					2-5-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-28-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
660	INSPECT FOR LIVE AMMO					1-28-09	LN		
670	FINAL INSPECTION A) HEADSPACE					2-5-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u>	<u>2.56</u>	<u>2.54</u>	<u>2.56</u>	<u>2.64</u>	2-2-08	LN
	C) FUNCTION					2-5-09	LN		
690	PACK					2-19-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



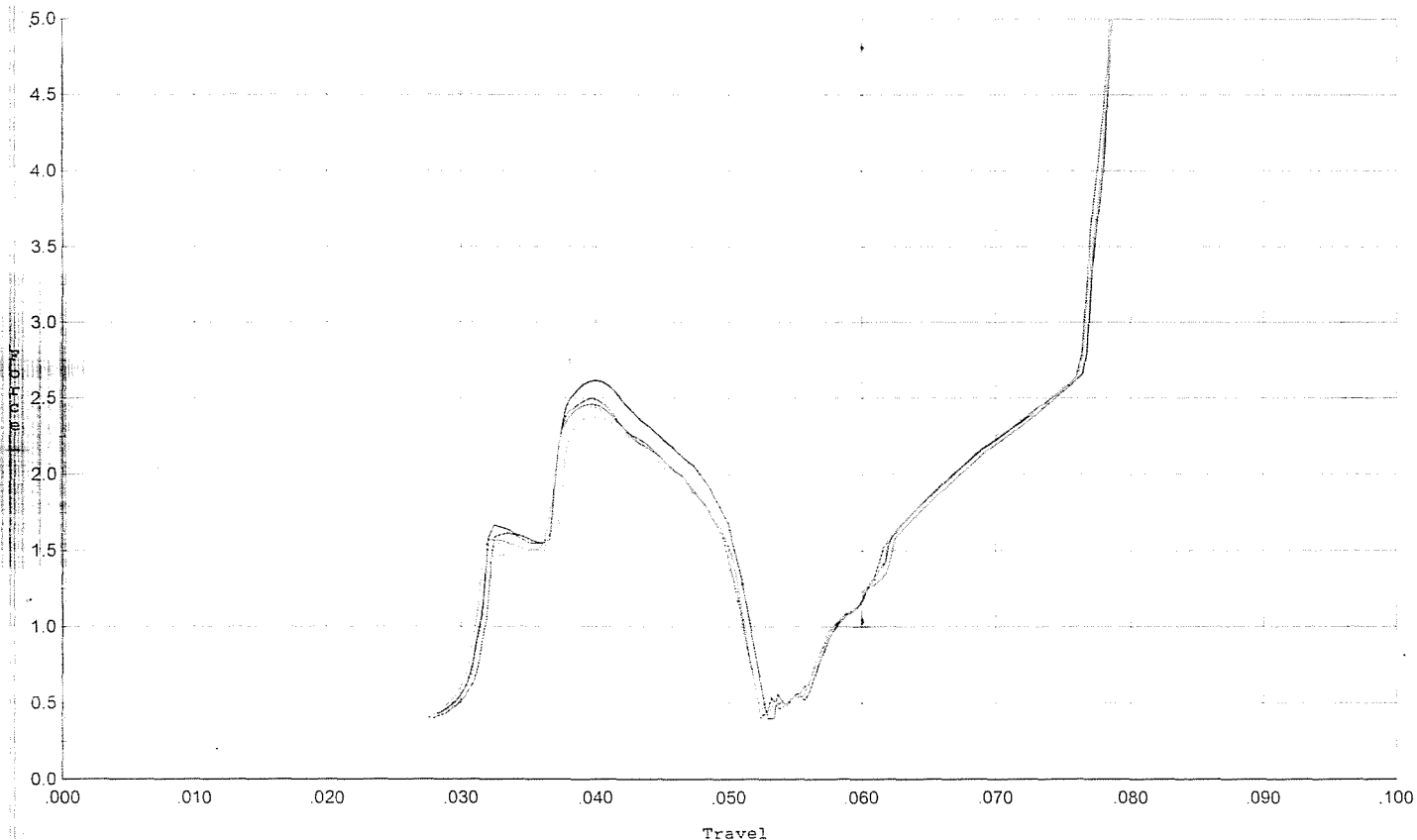
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.059	0.039	0.034	0.056		Set Trigger
2	2.615	0.057	0.037	0.034	0.058		Set Trigger
3	2.570	0.058	0.037	0.034	0.059		Set Trigger
4	2.686	0.057	0.037	0.034	0.059		Set Trigger
5	2.656	0.057	0.038	0.034	0.055		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



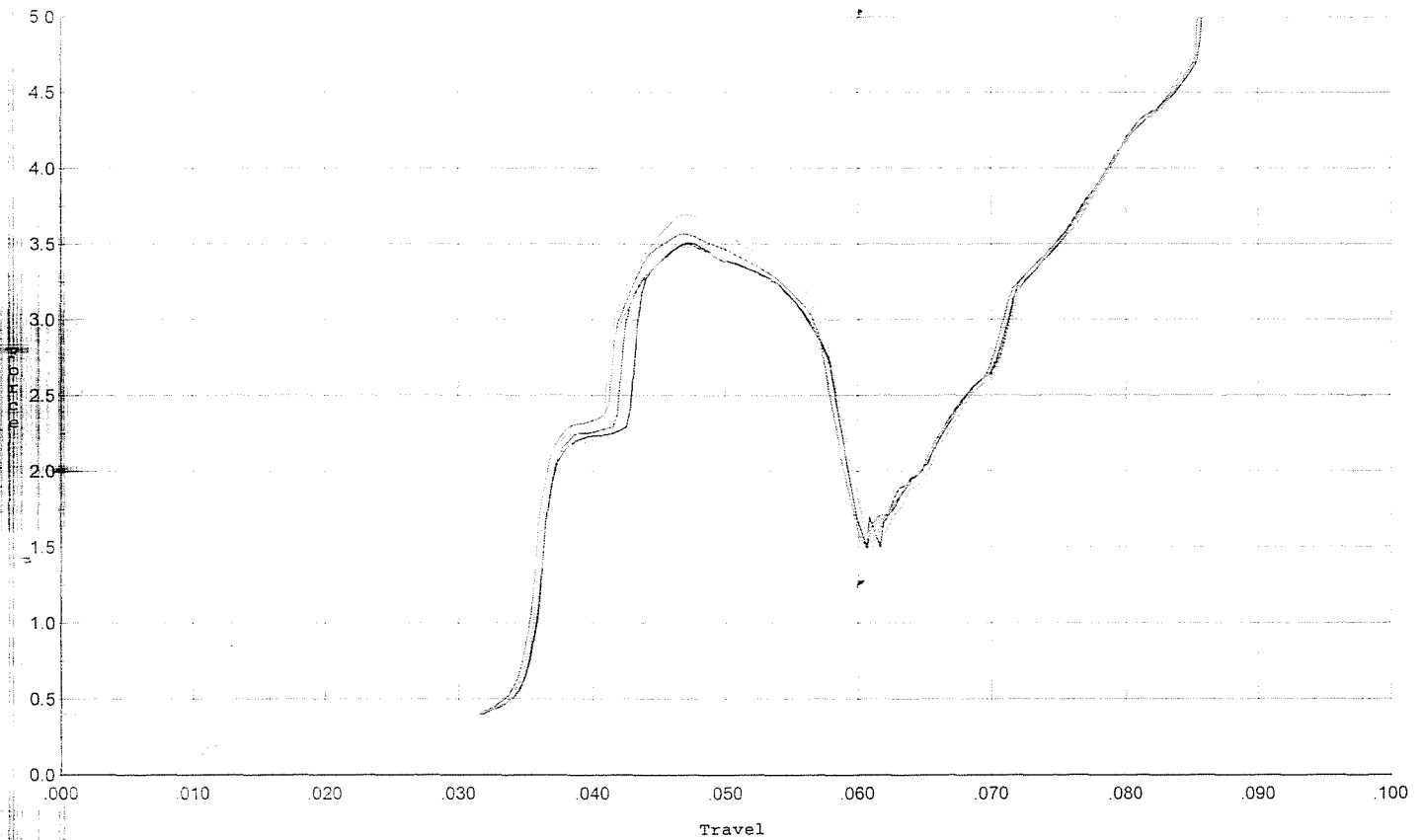
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.051	0.031	0.034	0.050		Set Trigger
2	2.617	0.051	0.031	0.033	0.053		Set Trigger
3	2.461	0.050	0.030	0.034	0.050		Set Trigger
4	2.442	0.050	0.030	0.034	0.050		Set Trigger
5	2.376	0.050	0.031	0.034	0.047		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



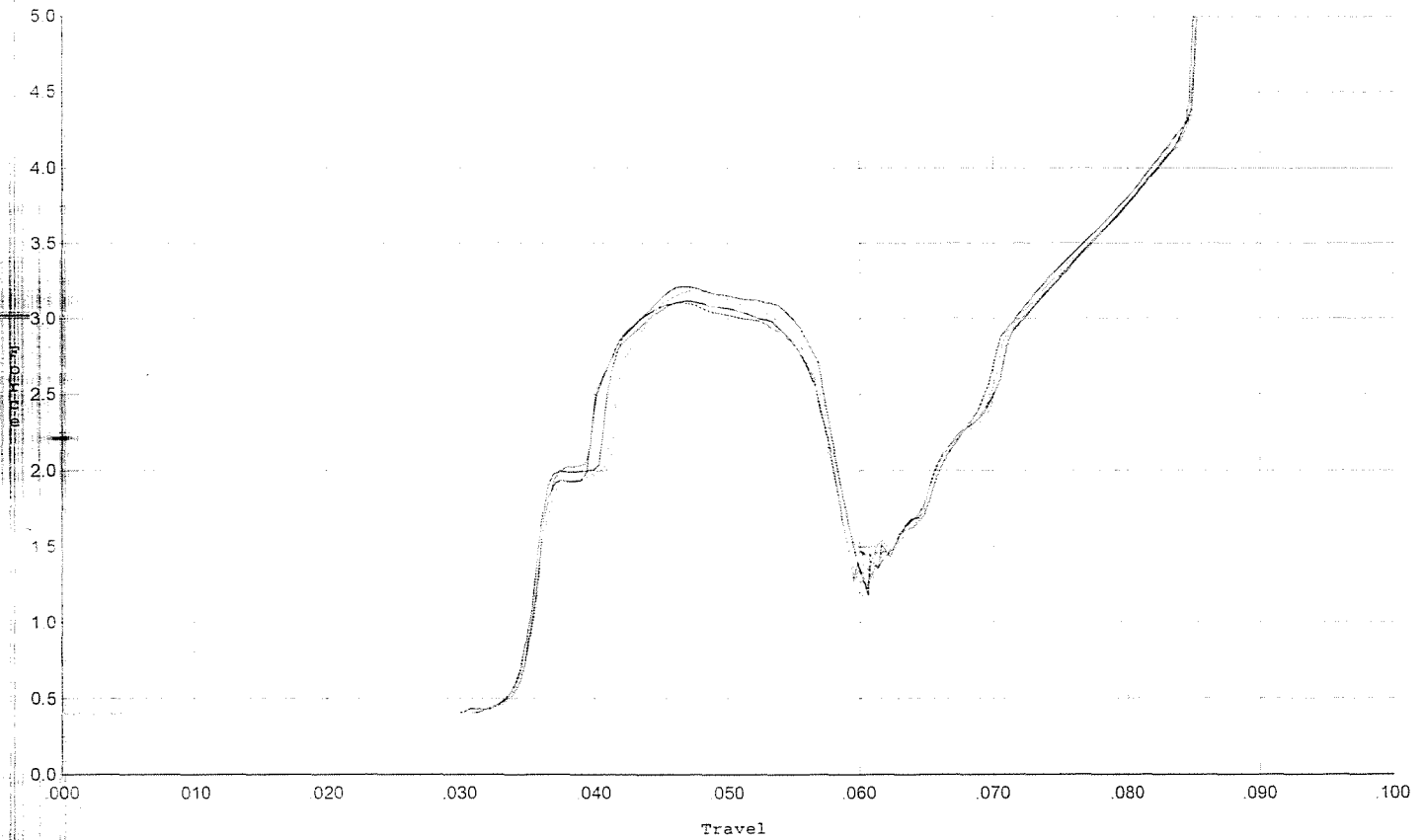
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.499	0.058	0.035	0.033	0.080		Set Trigger
2	3.511	0.058	0.035	0.033	0.079		Set Trigger
3	3.567	0.057	0.034	0.033	0.081		Set Trigger
4	3.693	0.058	0.035	0.033	0.083		Set Trigger
5	3.485	0.057	0.035	0.033	0.079		Set Trigger

A-3-55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



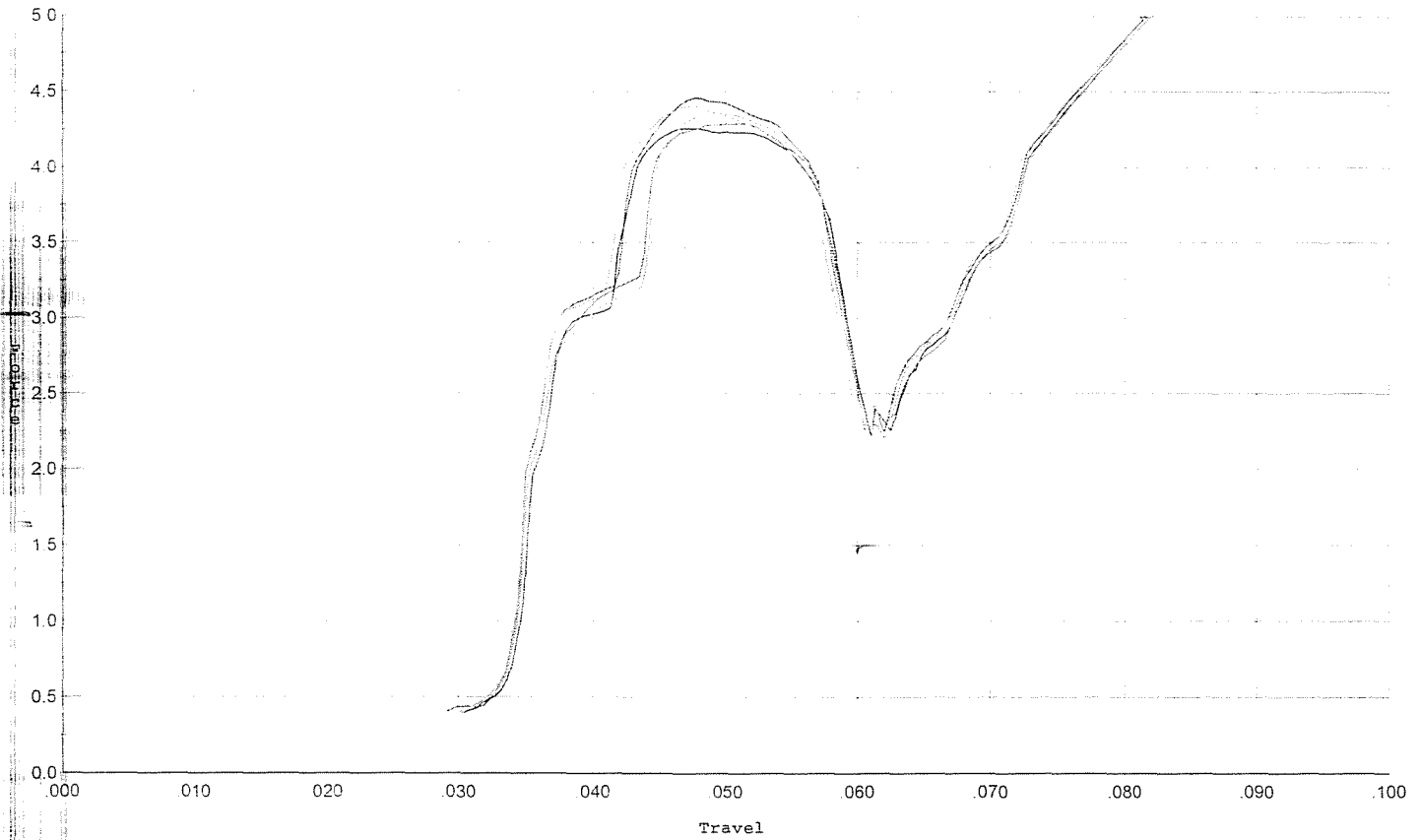
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.057	0.034	0.033	0.075		Set Trigger
2	3.115	0.058	0.035	0.033	0.075		Set Trigger
3	3.104	0.058	0.034	0.033	0.075		Set Trigger
4	3.131	0.057	0.034	0.034	0.072		Set Trigger
5	3.185	0.057	0.035	0.034	0.073		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



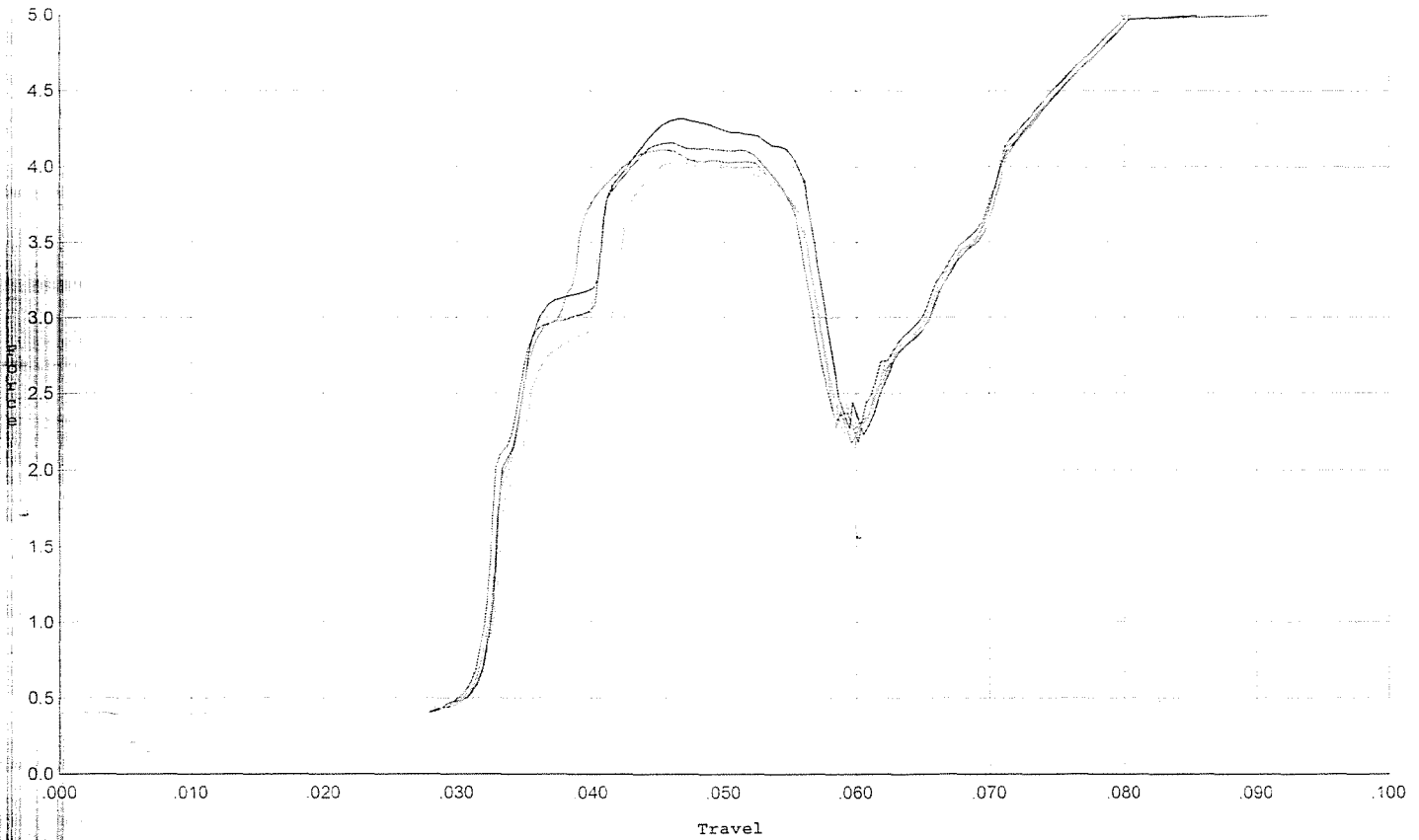
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.461	0.057	0.033	0.031	0.102		Set Trigger
2	4.258	0.058	0.034	0.031	0.101		Set Trigger
3	4.291	0.058	0.034	0.031	0.101		Set Trigger
4	4.357	0.057	0.033	0.032	0.098		Set Trigger
5	4.405	0.058	0.033	0.031	0.104		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



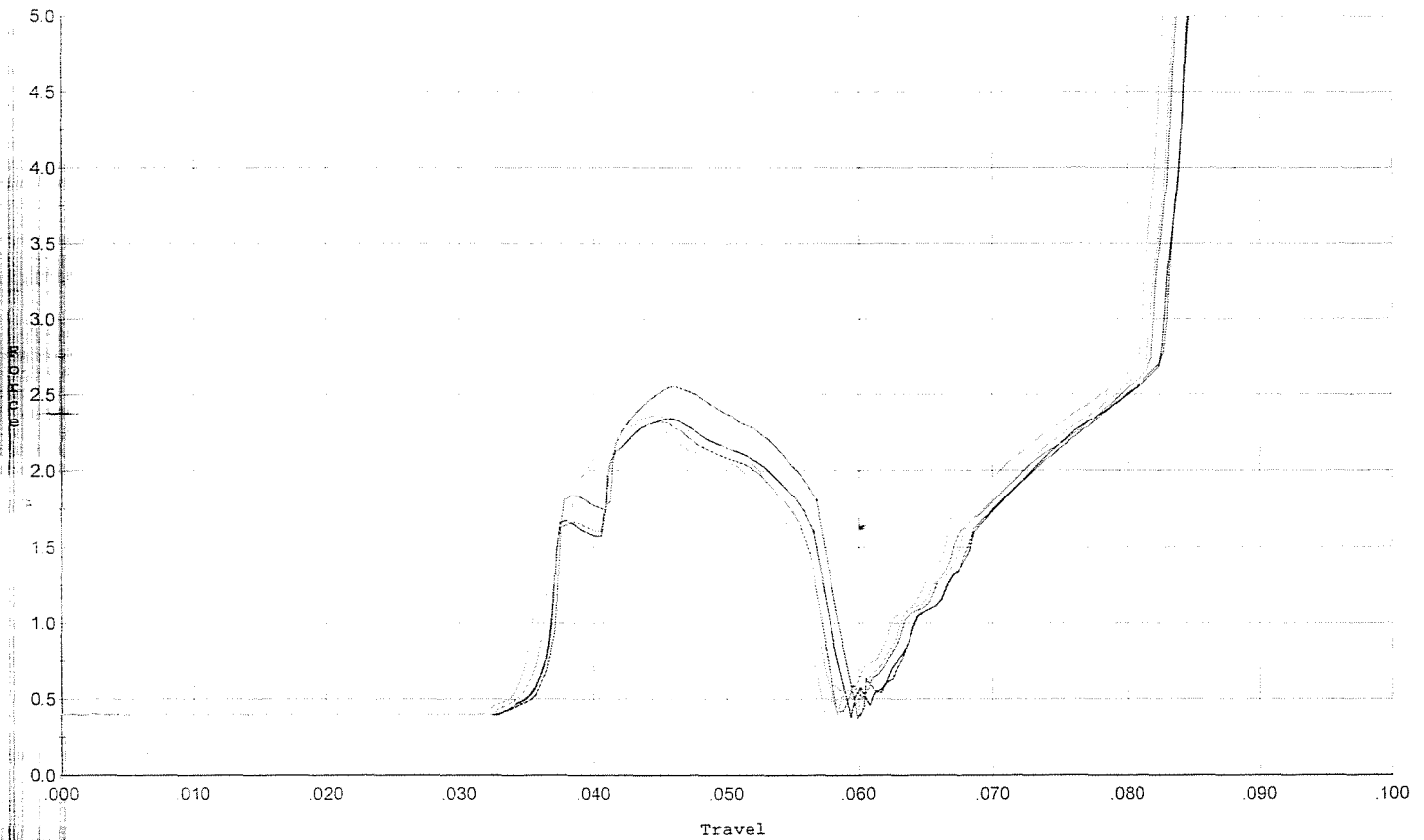
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.055	0.031	0.031	0.097		Set Trigger
2	4.318	0.056	0.032	0.031	0.102		Set Trigger
3	4.112	0.056	0.032	0.031	0.099		Set Trigger
4	4.115	0.056	0.031	0.031	0.098		Set Trigger
5	4.037	0.056	0.032	0.031	0.094		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



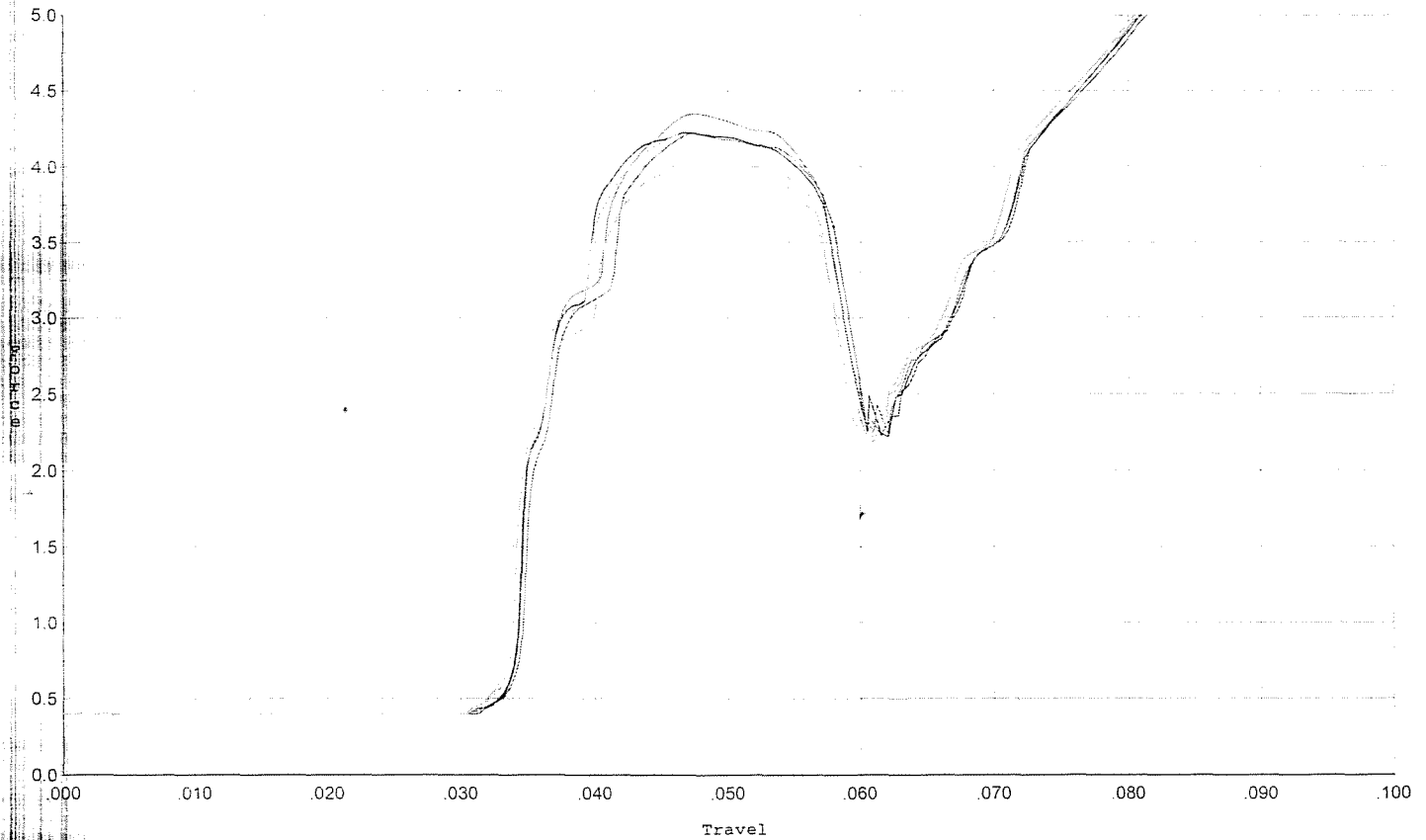
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.057	0.036	0.034	0.058		Set Trigger
2	2.342	0.057	0.036	0.035	0.055		Set Trigger
3	2.320	0.056	0.036	0.035	0.054		Set Trigger
4	2.362	0.056	0.035	0.035	0.056		Set Trigger
5	2.312	0.054	0.035	0.035	0.051		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.058	0.034	0.031	0.101		Set Trigger
2	4.223	0.057	0.034	0.031	0.102		Set Trigger
3	4.348	0.057	0.034	0.031	0.102		Set Trigger
4	4.209	0.057	0.033	0.031	0.101		Set Trigger
5	4.041	0.057	0.033	0.031	0.097		Set Trigger

A-4-20