

G679 4701

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

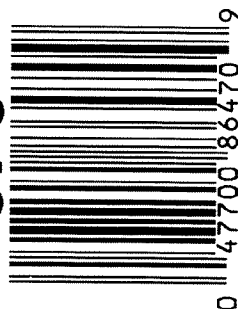


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794701

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794701

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	RT
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/17/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		11-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-30-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

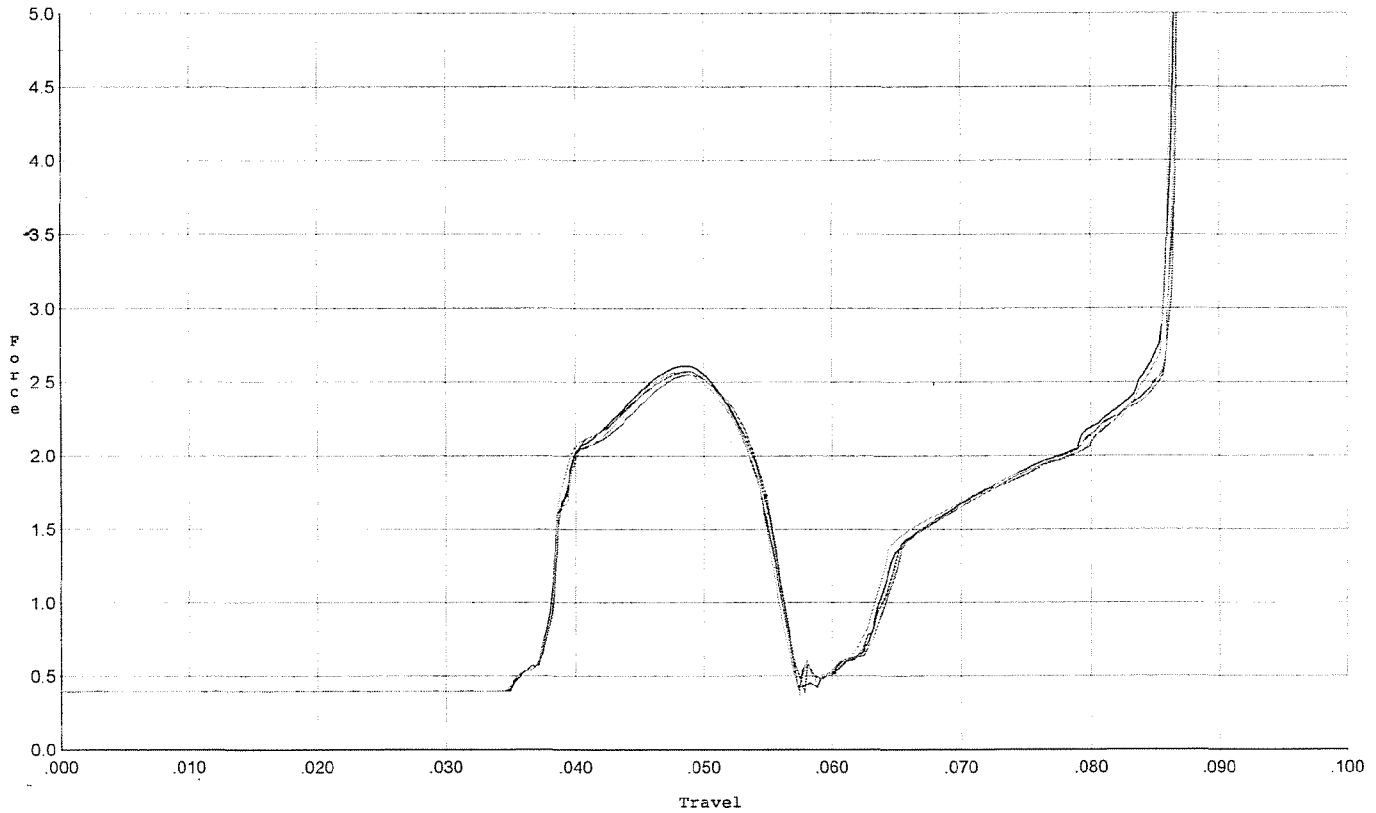
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-7-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	1-7-09	LN
	J) ASSEMBLE STOCK		12-30-08	LT
	K) ASSEMBLE SWIVEL STUDS		1-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	LPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.55</u> <u>2.51</u> <u>2.60</u> <u>2.48</u>	1-7-09	TC
	C) FUNCTION		1-7-09	LN
690	PACK		1-20-09	Par

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



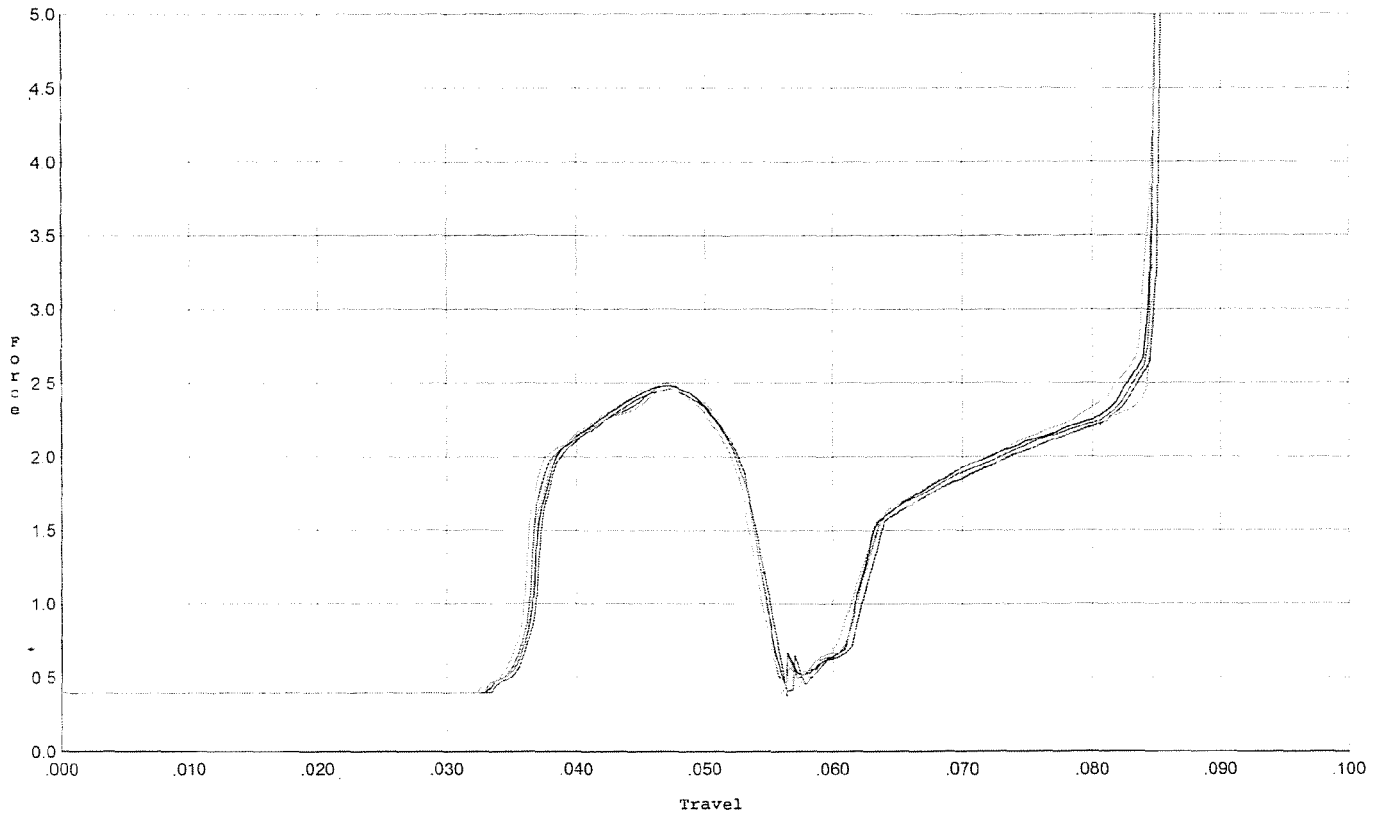
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.055	0.035	0.038	0.053		Set Trigger
2	2.609	0.056	0.035	0.037	0.054		Set Trigger
3	2.548	0.055	0.035	0.038	0.053		Set Trigger
4	2.580	0.055	0.035	0.037	0.053		Set Trigger
5	2.569	0.054	0.035	0.038	0.053		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



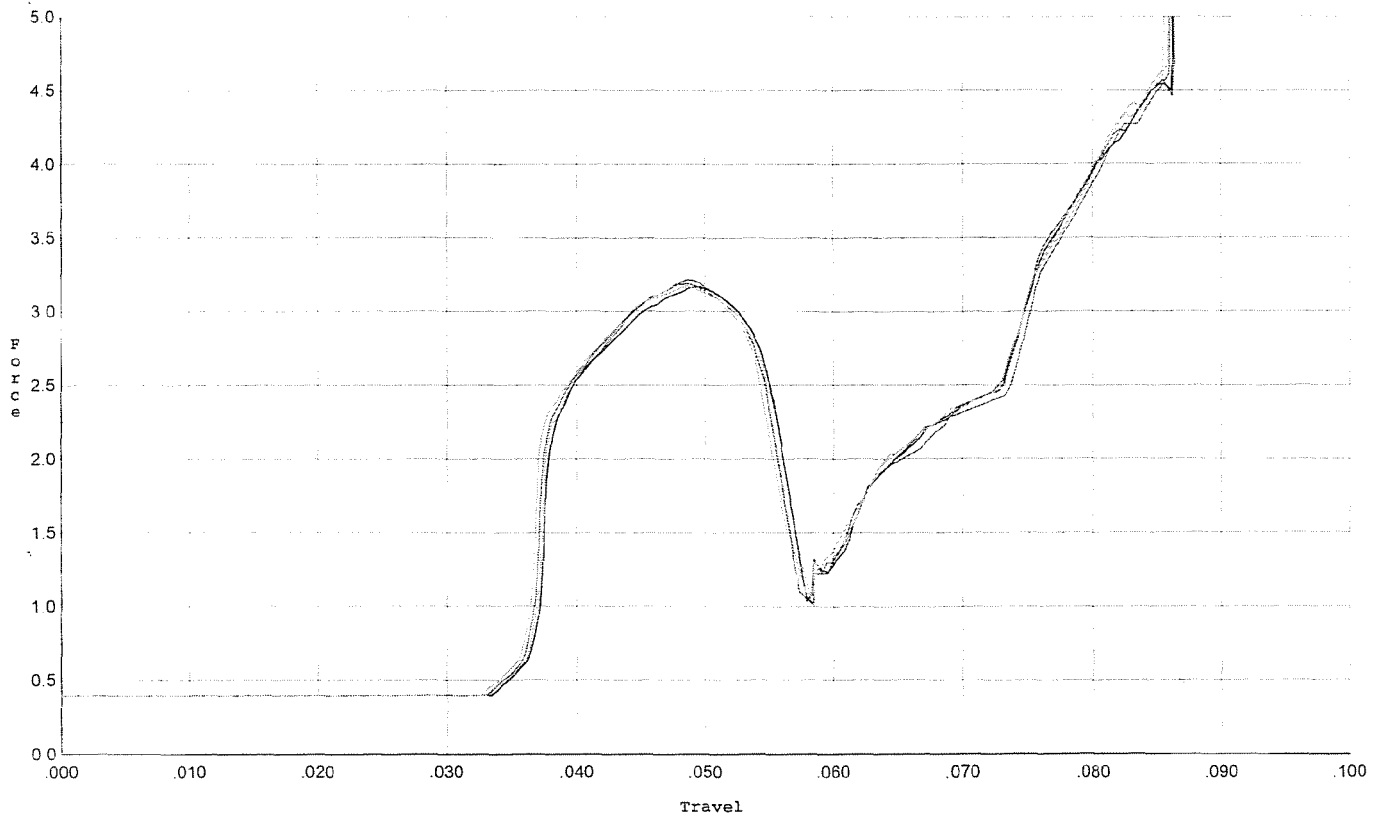
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.055	0.036	0.037	0.053		Set Trigger
2	2.482	0.053	0.036	0.037	0.052		Set Trigger
3	2.482	0.053	0.033	0.037	0.053		Set Trigger
4	2.495	0.053	0.036	0.037	0.053		Set Trigger
5	2.464	0.053	0.035	0.036	0.052		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



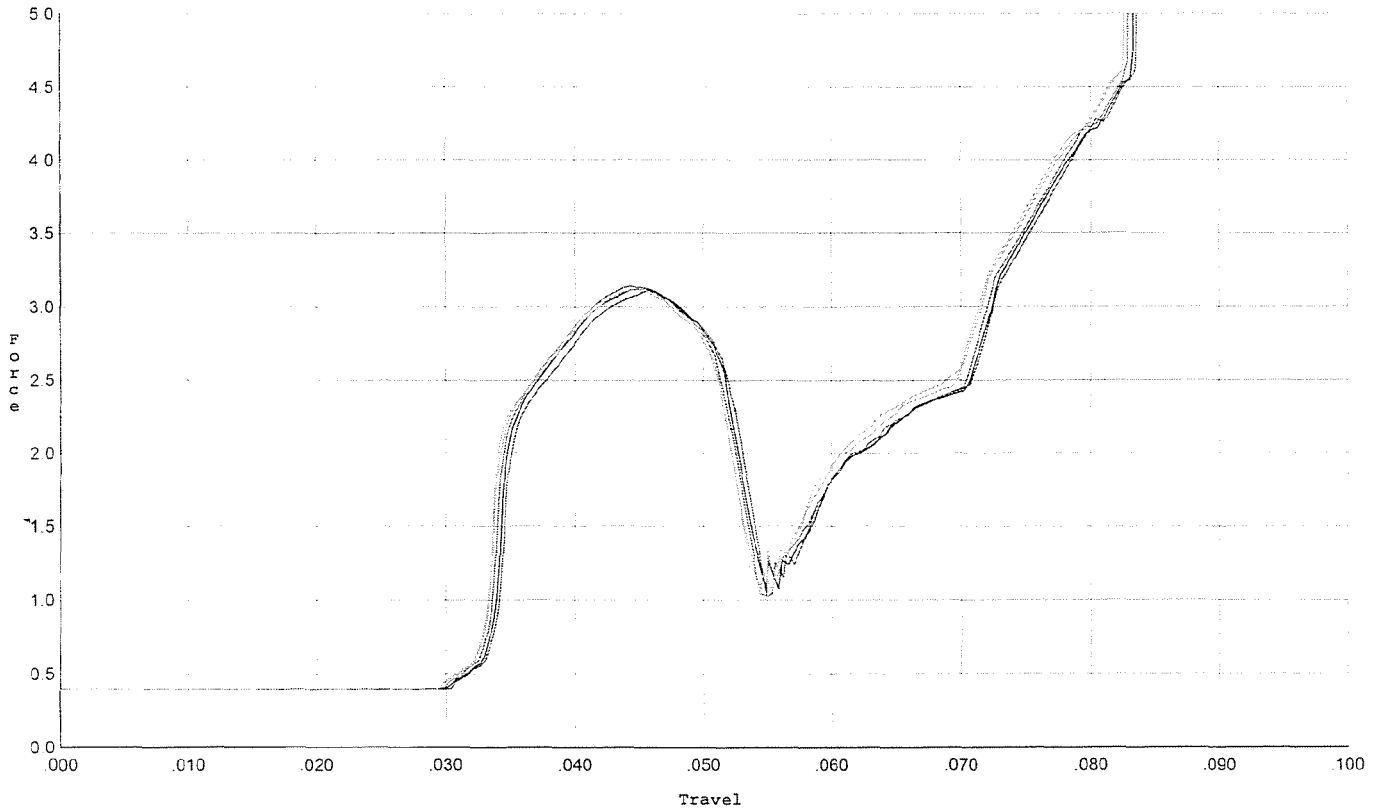
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.217	0.055	0.036	0.036	0.068		Set Trigger
2	3.166	0.055	0.036	0.036	0.067		Set Trigger
3	3.191	0.055	0.036	0.036	0.067		Set Trigger
4	3.171	0.054	0.036	0.036	0.066		Set Trigger
5	3.182	0.054	0.036	0.036	0.066		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



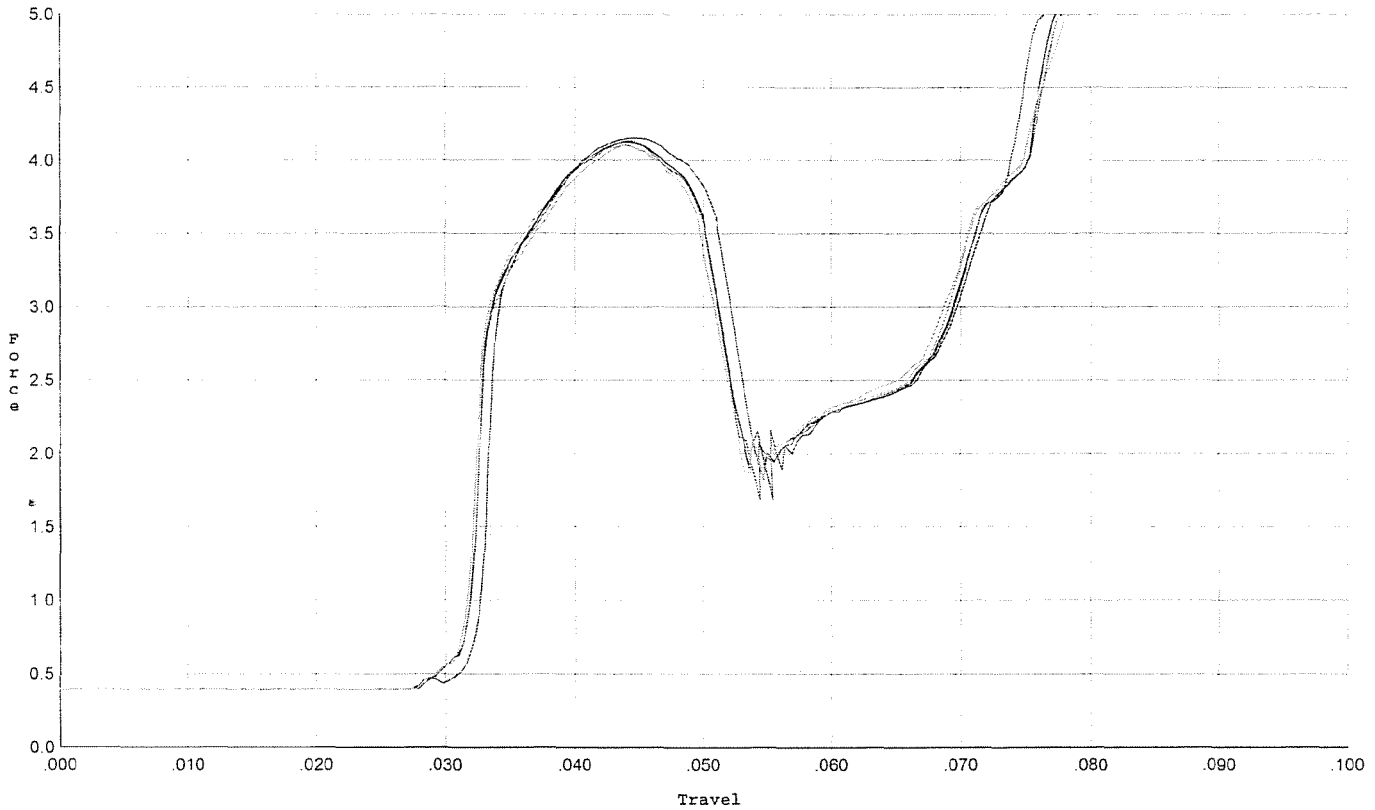
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.053	0.033	0.035	0.065		Set Trigger
2	3.120	0.052	0.033	0.035	0.064		Set Trigger
3	3.141	0.052	0.033	0.034	0.065		Set Trigger
4	3.124	0.051	0.032	0.034	0.064		Set Trigger
5	3.126	0.051	0.033	0.034	0.063		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



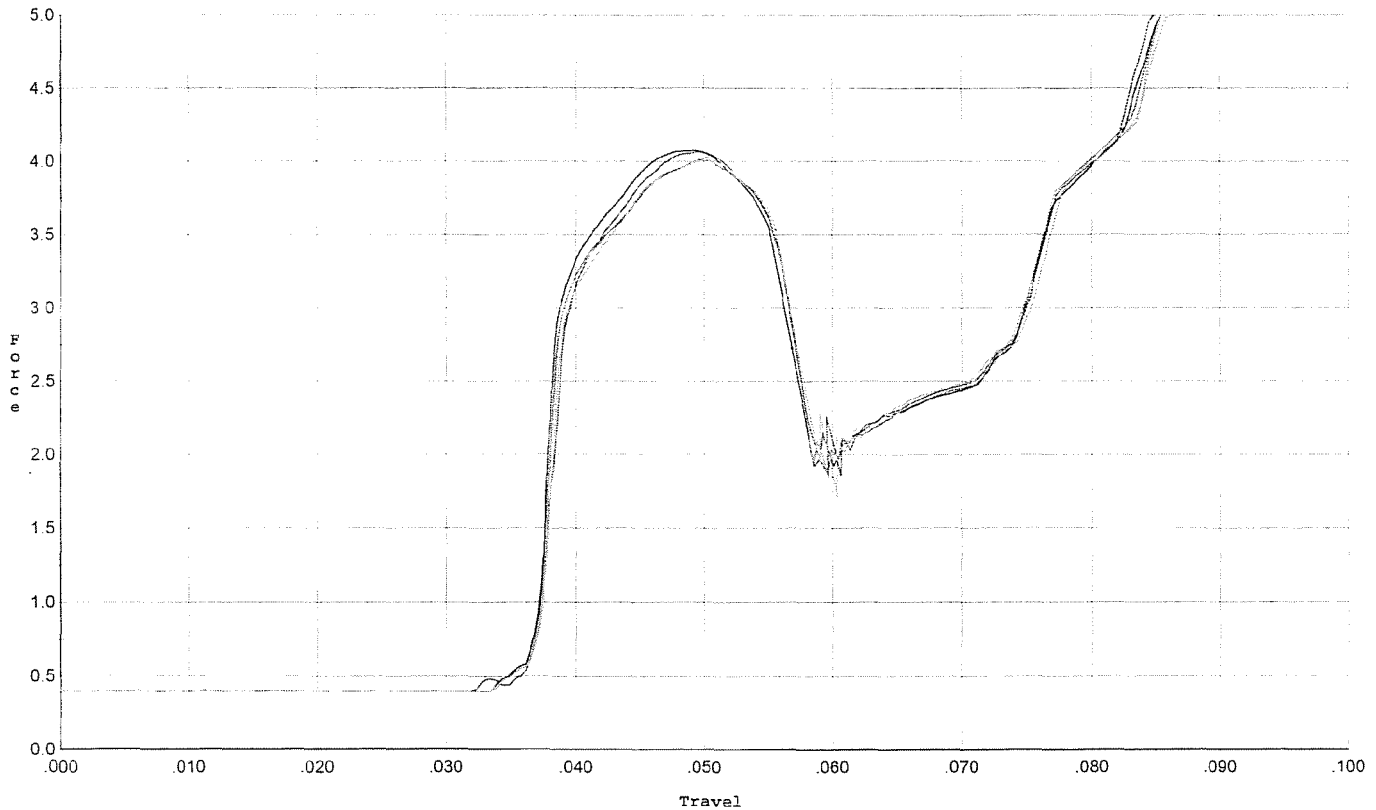
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.051	0.032	0.033	0.084		Set Trigger
2	4.128	0.050	0.031	0.033	0.081		Set Trigger
3	4.137	0.050	0.031	0.033	0.081		Set Trigger
4	4.104	0.051	0.031	0.032	0.083		Set Trigger
5	4.104	0.051	0.031	0.032	0.083		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



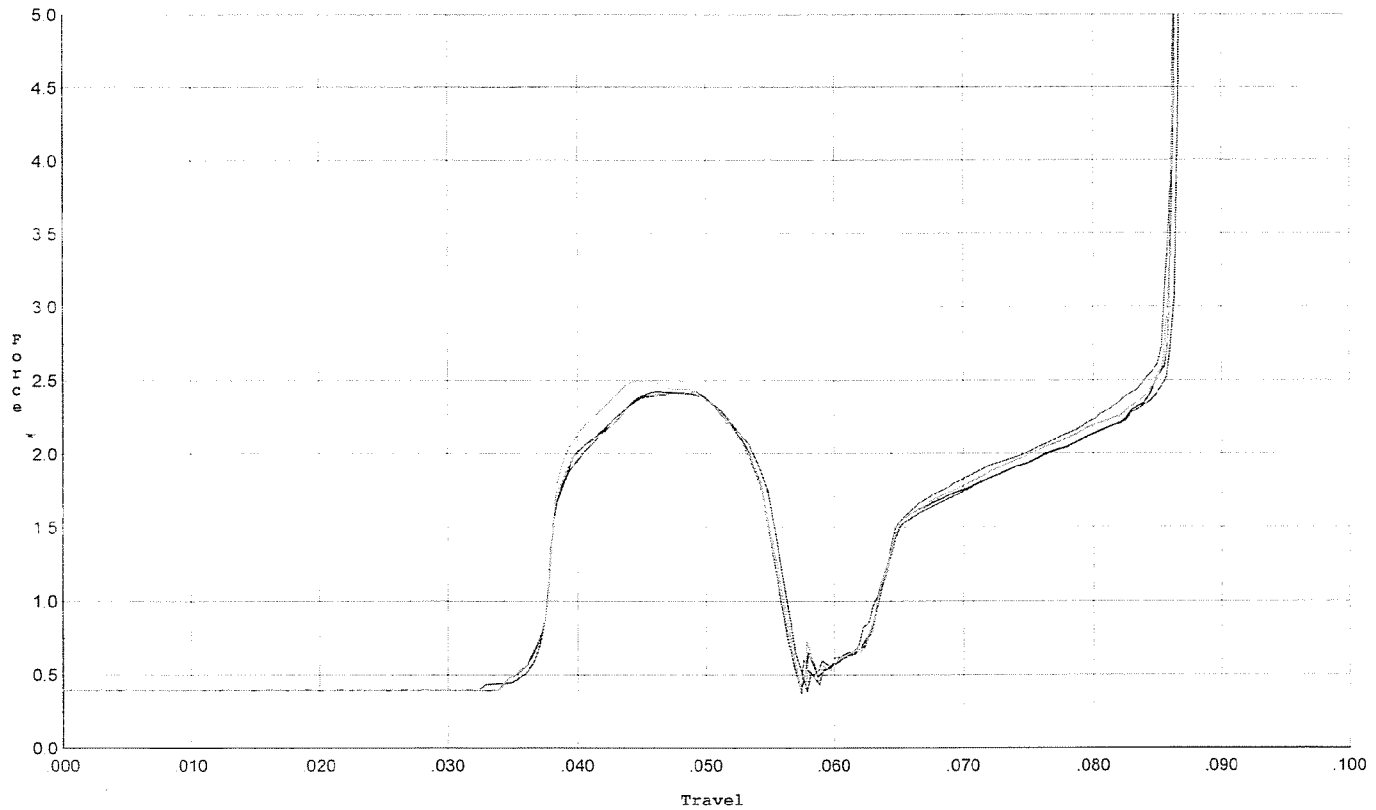
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.056	0.037	0.035	0.083		Set Trigger
2	4.075	0.057	0.036	0.035	0.086		Set Trigger
3	4.014	0.056	0.036	0.035	0.084		Set Trigger
4	4.030	0.056	0.037	0.035	0.083		Set Trigger
5	4.009	0.056	0.037	0.035	0.083		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



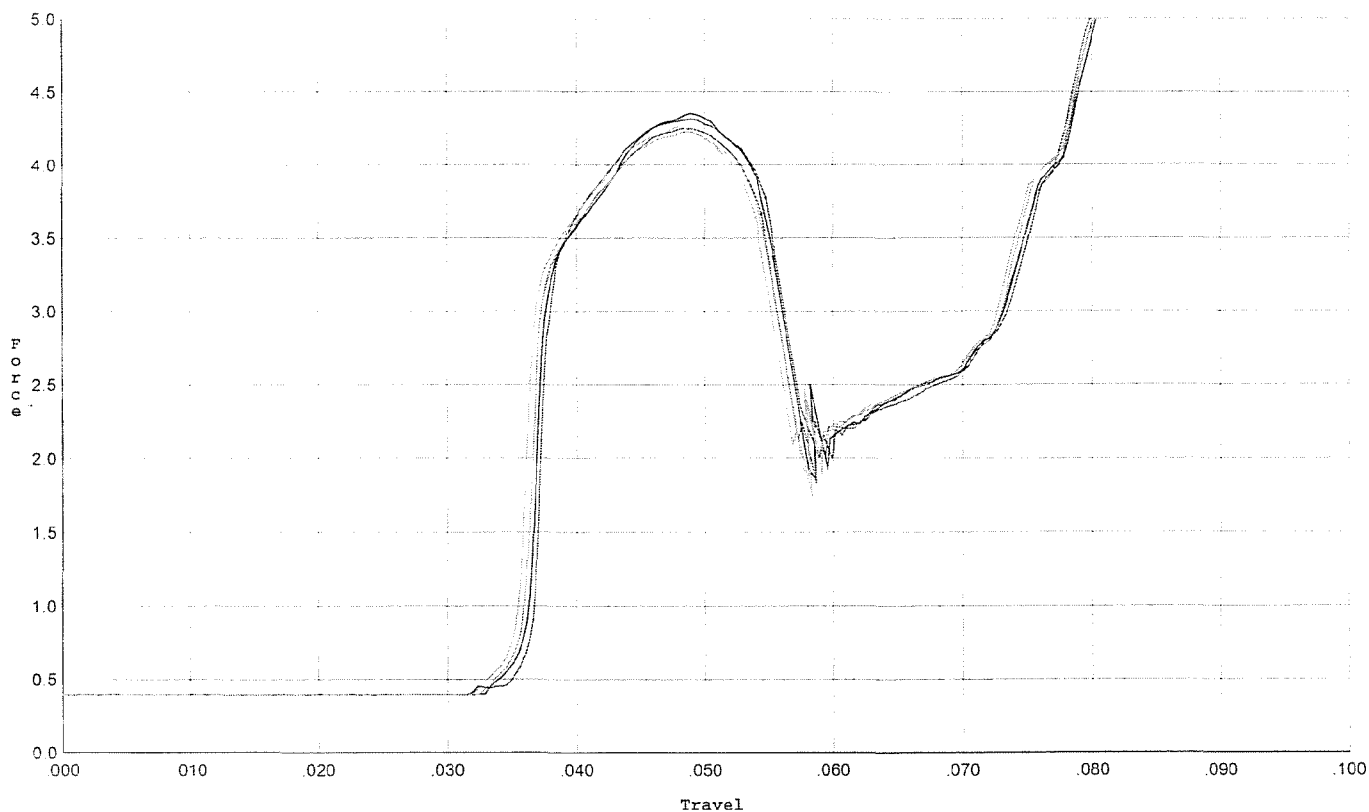
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.055	0.037	0.038	0.053		Set Trigger
2	2.417	0.054	0.037	0.038	0.052		Set Trigger
3	2.418	0.054	0.037	0.038	0.052		Set Trigger
4	2.418	0.056	0.037	0.037	0.054		Set Trigger
5	2.492	0.054	0.037	0.038	0.053		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.055	0.035	0.031	0.088		Set Trigger
2	4.355	0.055	0.033	0.030	0.090		Set Trigger
3	4.252	0.054	0.035	0.031	0.087		Set Trigger
4	4.231	0.055	0.035	0.030	0.088		Set Trigger
5	4.266	0.054	0.035	0.030	0.087		Set Trigger

Avg 4.28