

G679 4702

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



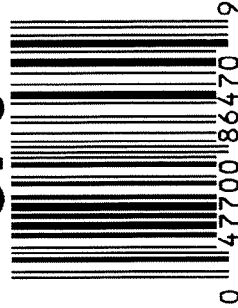
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794702

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794702

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE		12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/19/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

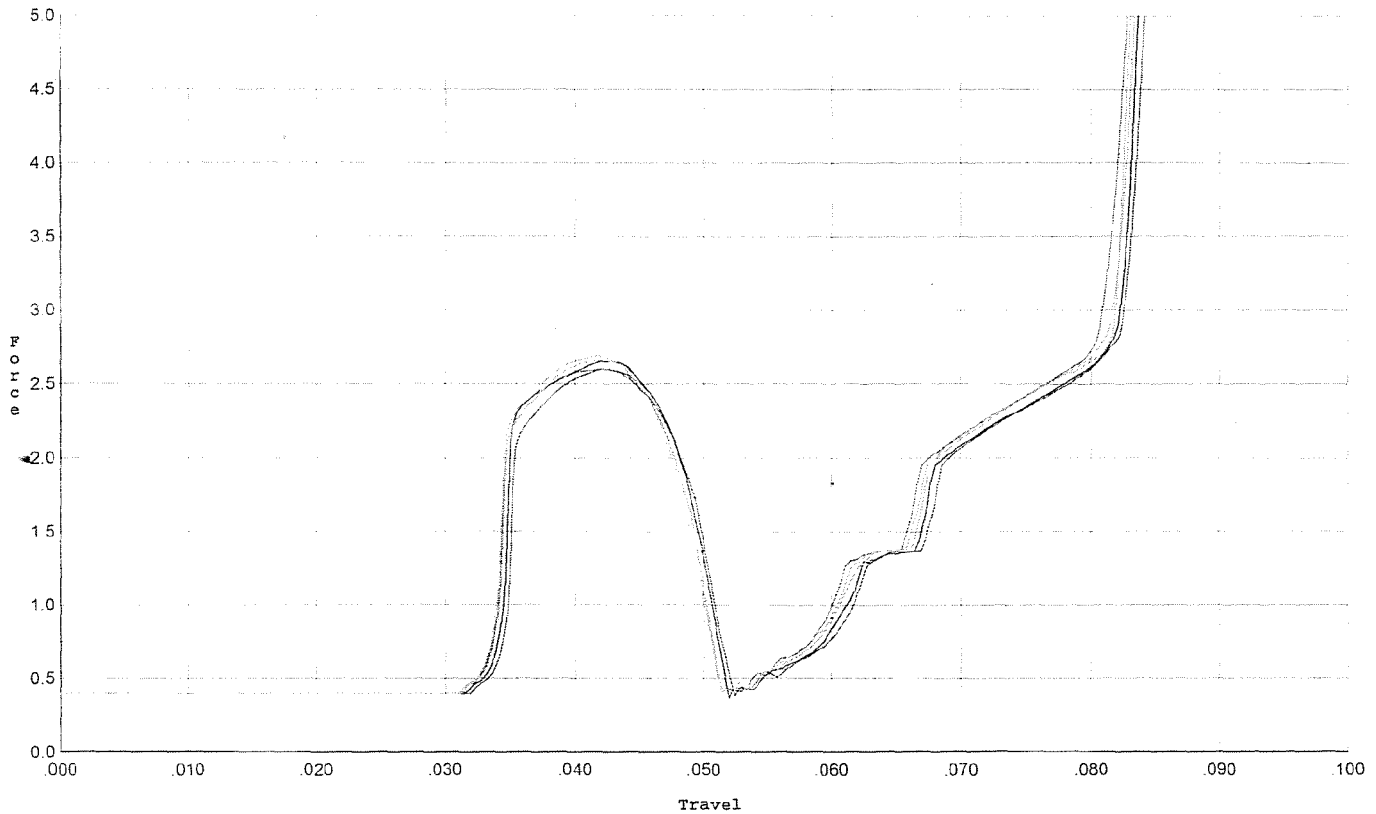
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-12-09	L.N.
	J) ASSEMBLE STOCK		1-7-09	RP
	K) ASSEMBLE SWIVEL STUDS		1-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-7-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>242</u> <u>247</u> <u>242</u> <u>248</u>	1-8-9	RP
	C) FUNCTION		1-12-09	L.N.
690	PACK		1/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



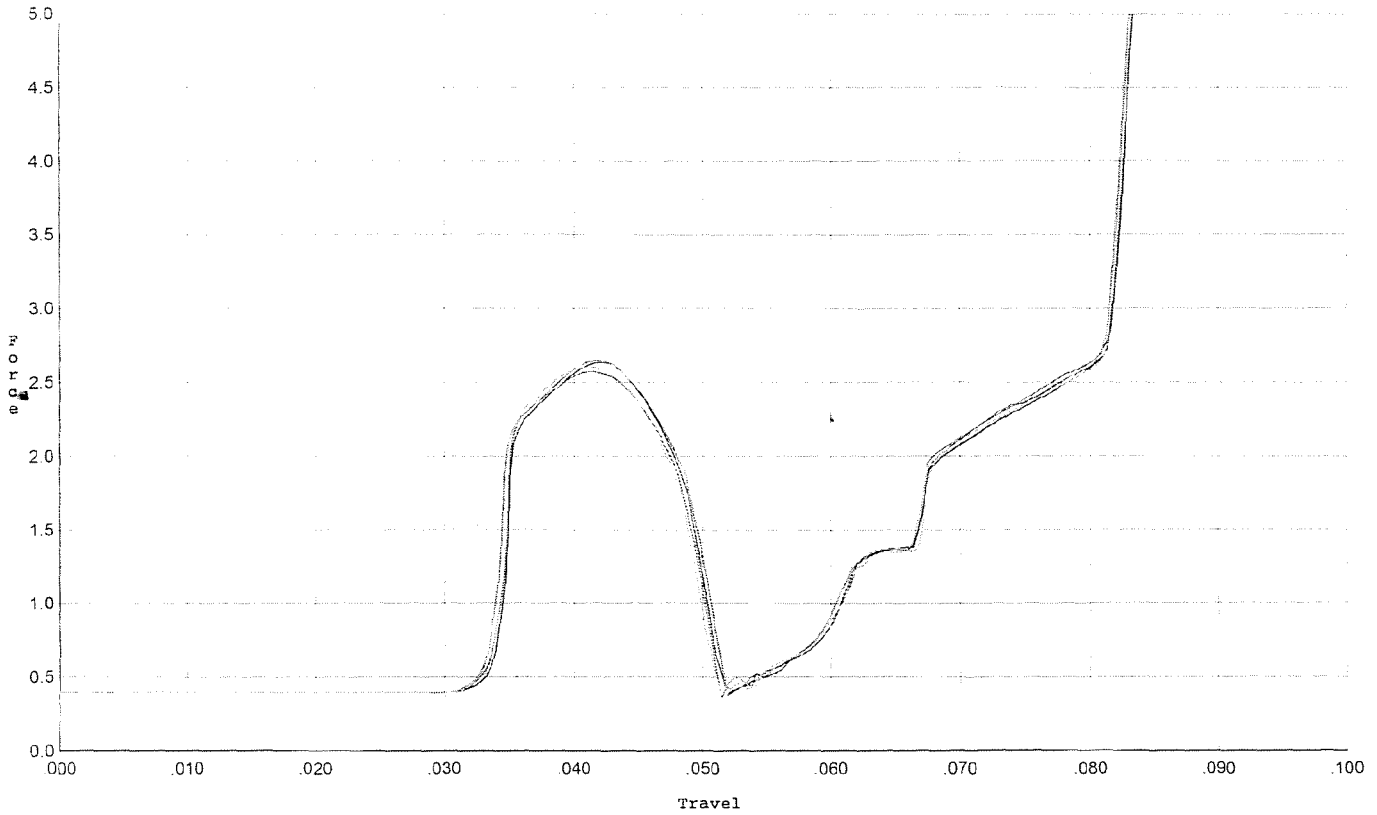
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.049	0.034	0.038	0.048		Set Trigger
2	2.655	0.050	0.034	0.038	0.050		Set Trigger
3	2.597	0.049	0.033	0.038	0.049		Set Trigger
4	2.661	0.049	0.033	0.038	0.049		Set Trigger
5	2.685	0.050	0.033	0.038	0.050		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



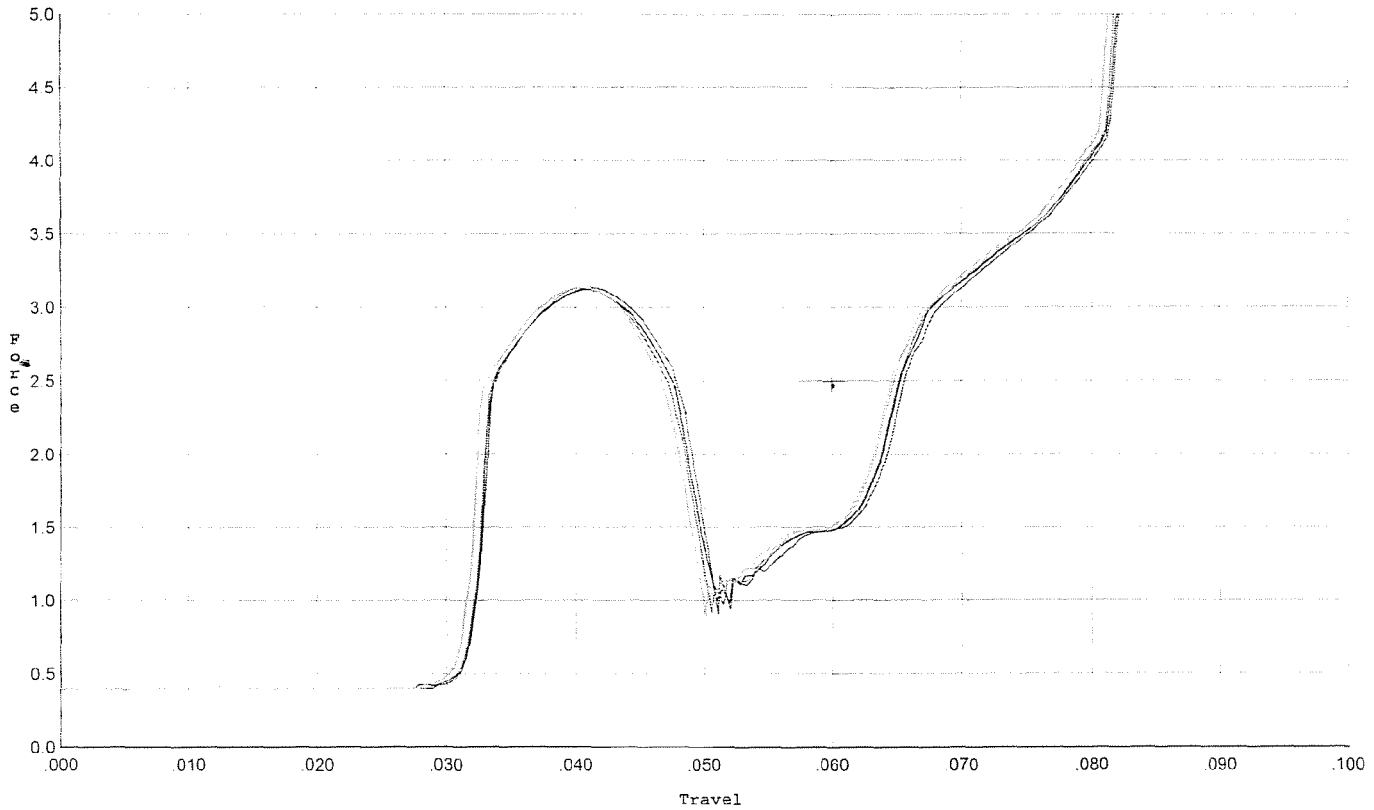
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.050	0.034	0.038	0.050		Set Trigger
2	2.633	0.049	0.034	0.038	0.048		Set Trigger
3	2.574	0.049	0.033	0.038	0.049		Set Trigger
4	2.641	0.049	0.034	0.038	0.048		Set Trigger
5	2.600	0.048	0.033	0.038	0.048		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



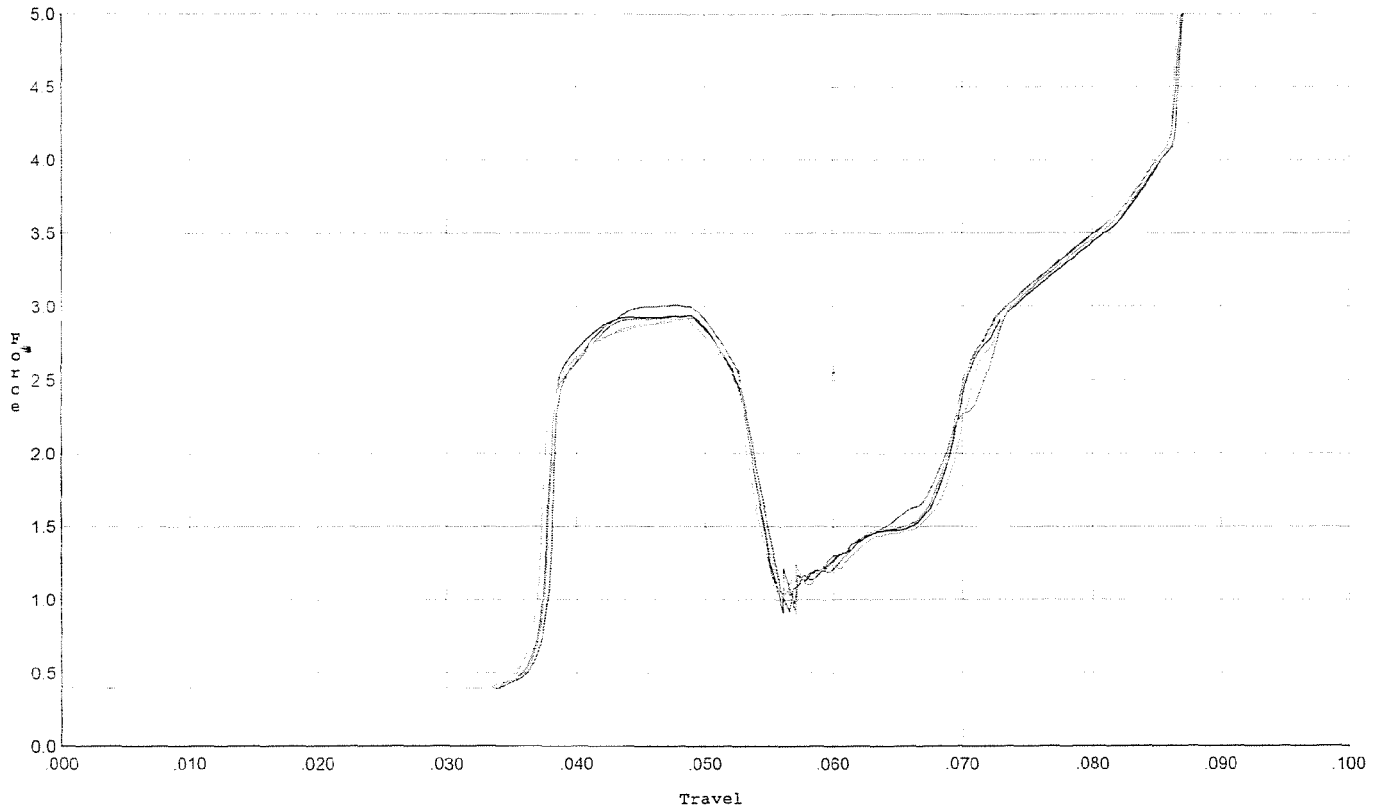
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.137	0.049	0.032	0.036	0.059		Set Trigger
2	3.122	0.048	0.032	0.036	0.057		Set Trigger
3	3.131	0.048	0.031	0.036	0.058		Set Trigger
4	3.137	0.048	0.031	0.036	0.058		Set Trigger
5	3.134	0.048	0.031	0.036	0.058		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



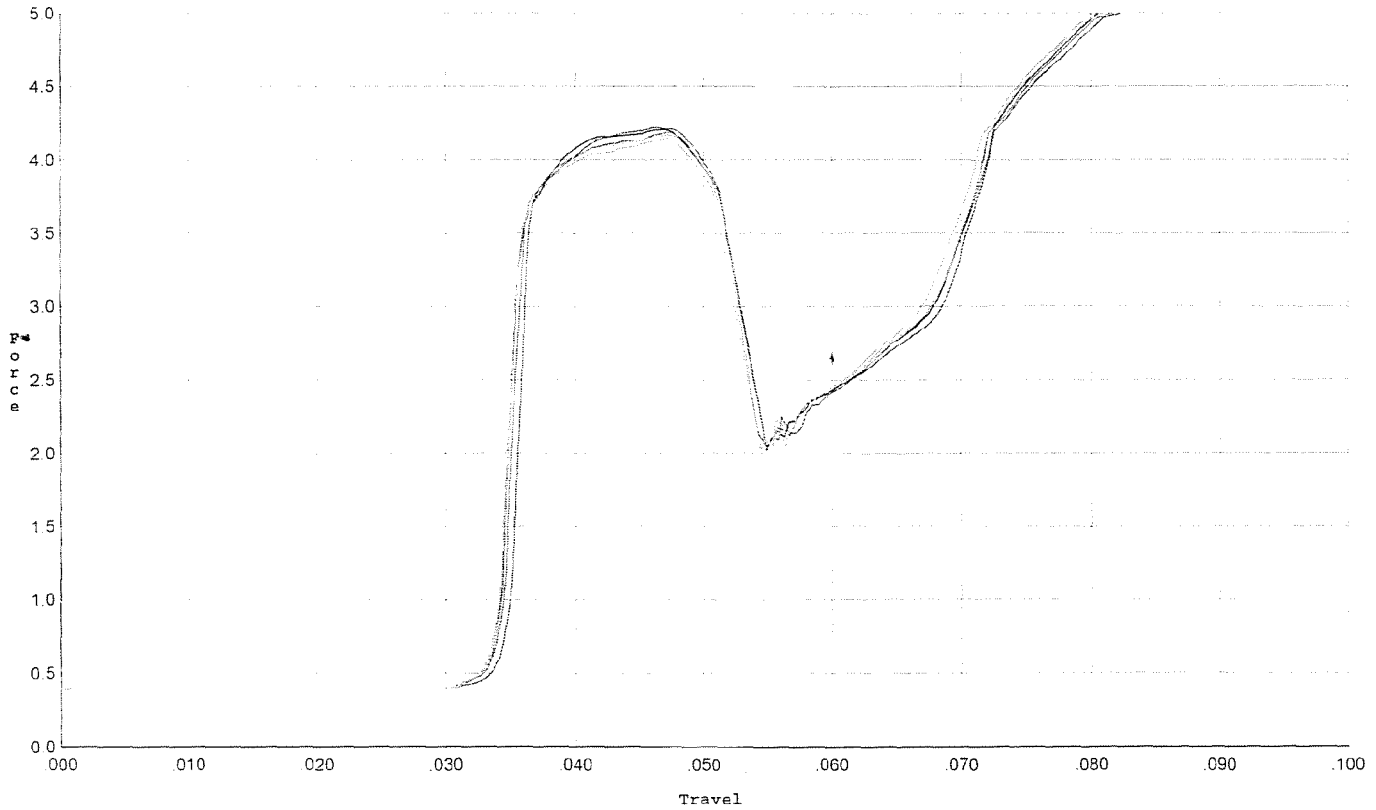
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.053	0.037	0.038	0.058		Set Trigger
2	2.938	0.053	0.037	0.038	0.059		Set Trigger
3	2.931	0.053	0.037	0.038	0.058		Set Trigger
4	2.914	0.053	0.037	0.038	0.058		Set Trigger
5	2.918	0.052	0.036	0.038	0.058		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs, ini, +/- 1.0 lbs.



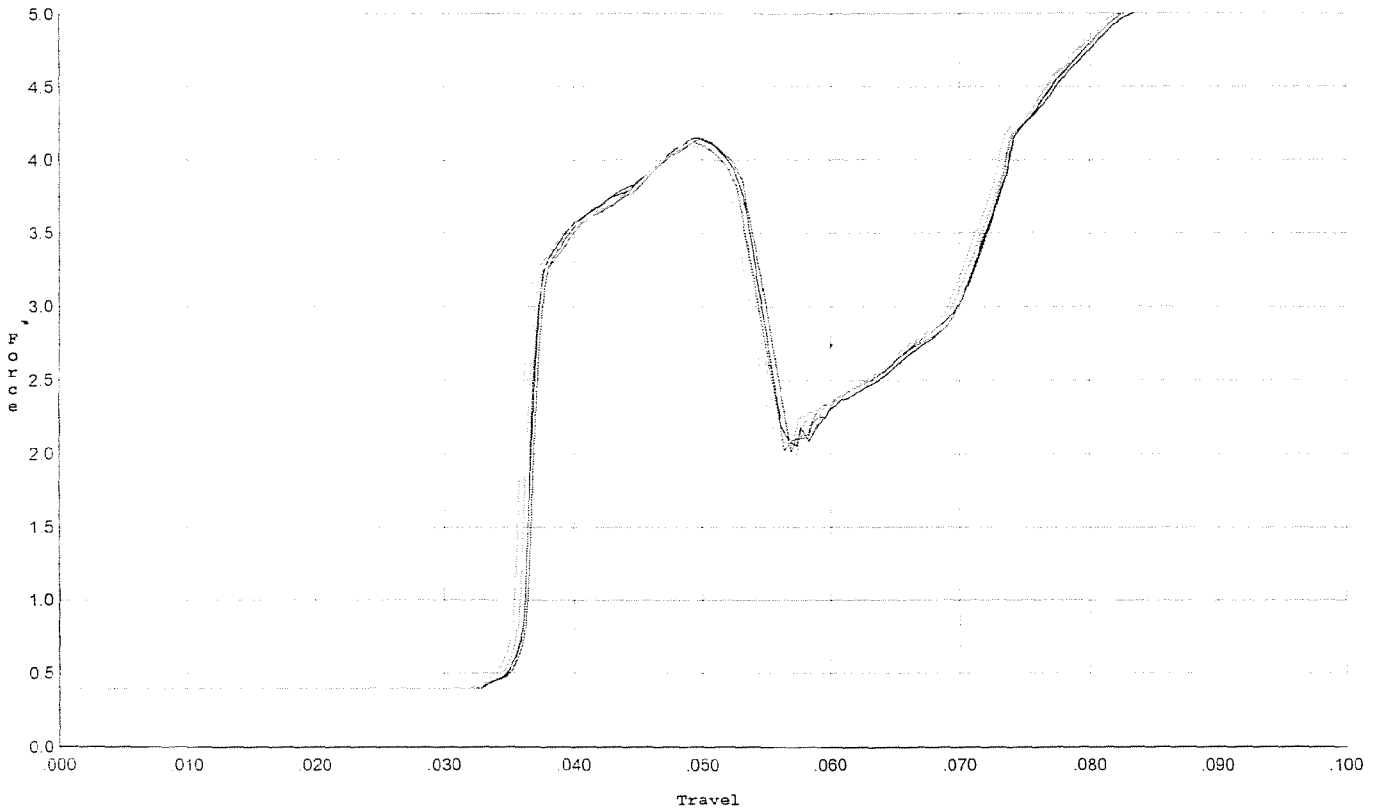
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.053	0.034	0.035	0.084		Set Trigger
2	4.205	0.051	0.033	0.035	0.083		Set Trigger
3	4.187	0.051	0.034	0.035	0.082		Set Trigger
4	4.172	0.051	0.033	0.035	0.082		Set Trigger
5	4.145	0.053	0.033	0.035	0.084		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



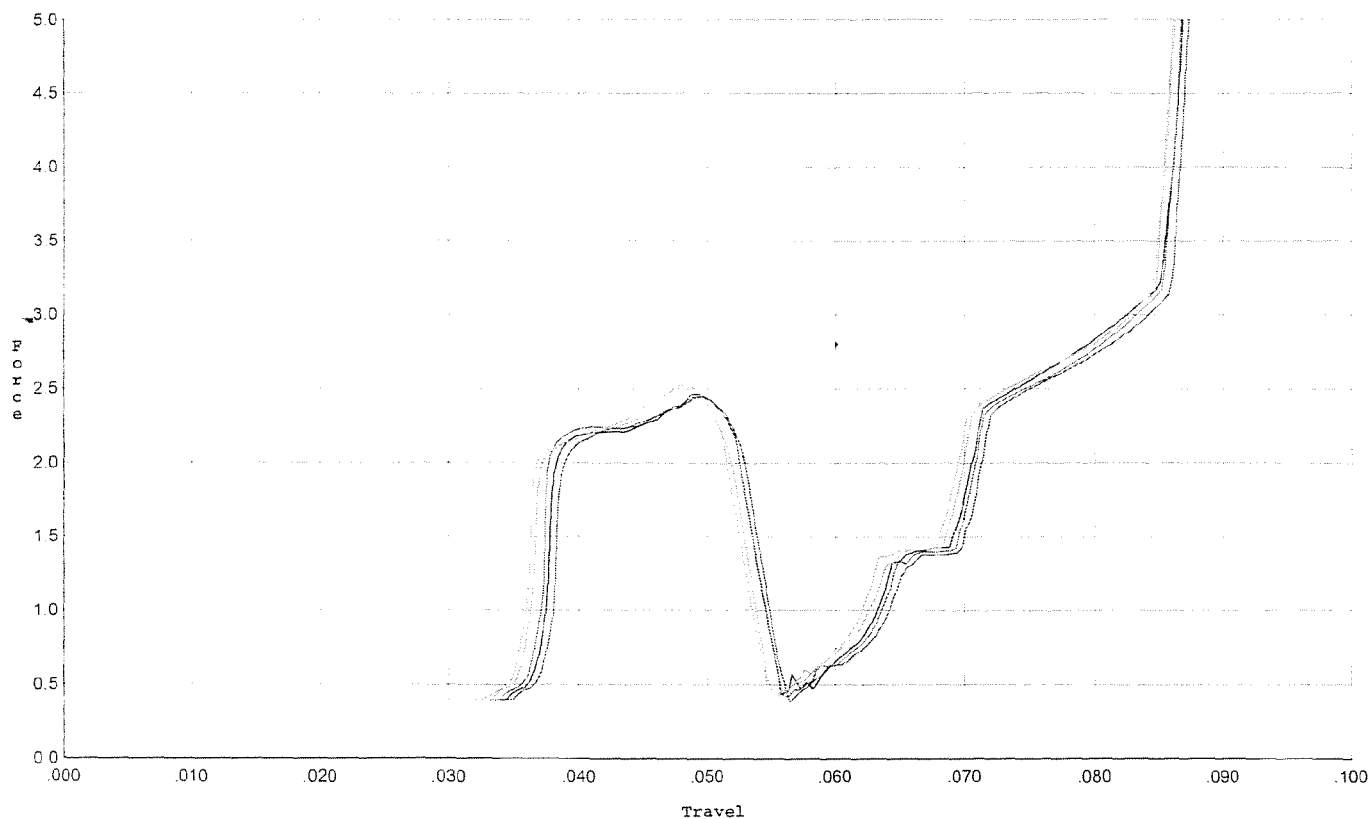
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.055	0.036	0.036	0.083		Set Trigger
2	4.155	0.053	0.035	0.036	0.081		Set Trigger
3	4.123	0.054	0.035	0.036	0.082		Set Trigger
4	4.123	0.053	0.035	0.036	0.080		Set Trigger
5	4.113	0.052	0.035	0.036	0.079		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



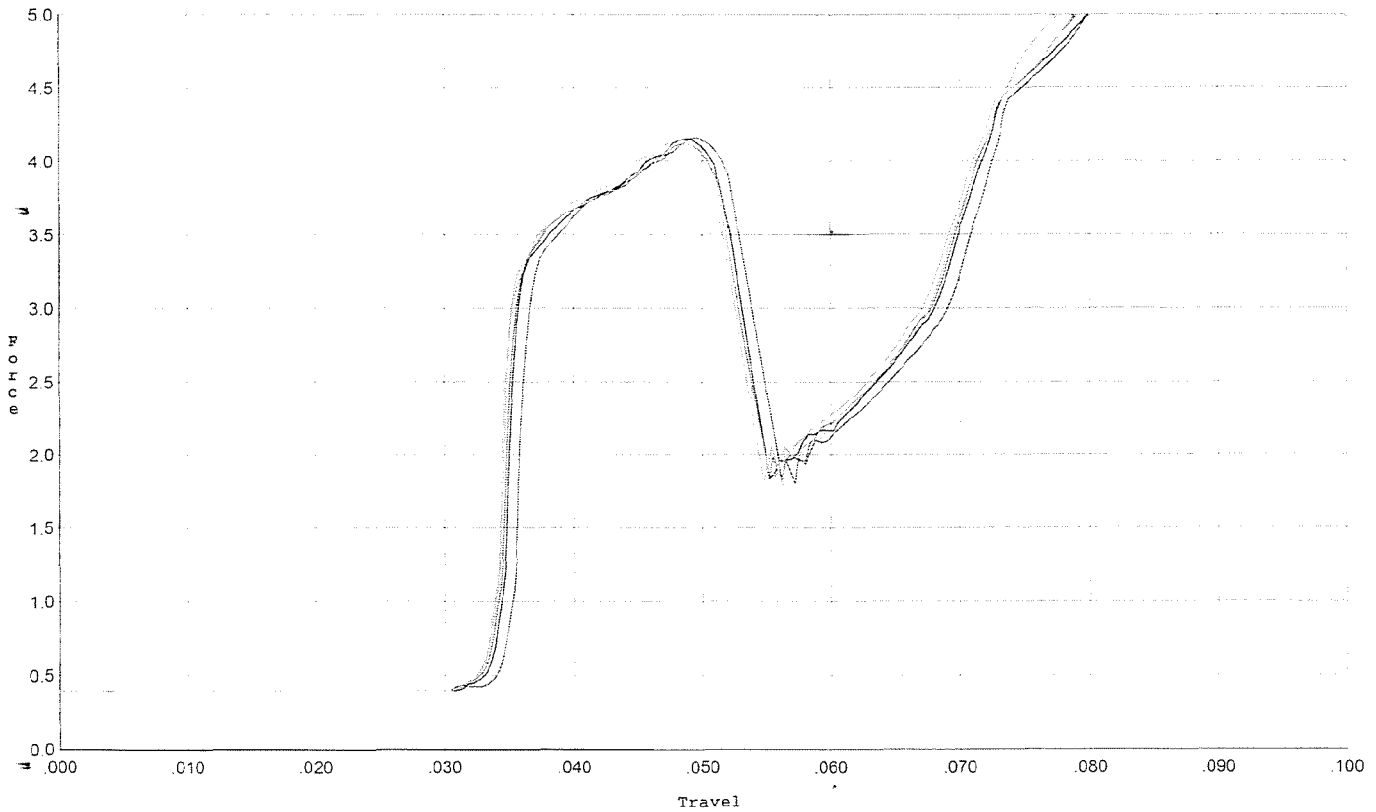
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.053	0.037	0.039	0.050		Set Trigger
2	2.467	0.052	0.037	0.038	0.049		Set Trigger
3	2.442	0.052	0.036	0.038	0.050		Set Trigger
4	2.445	0.052	0.036	0.038	0.050		Set Trigger
5	2.526	0.051	0.035	0.038	0.050		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.052	0.034	0.036	0.080		Set Trigger
2	4.153	0.052	0.034	0.035	0.081		Set Trigger
3	4.124	0.051	0.034	0.035	0.079		Set Trigger
4	4.128	0.051	0.033	0.035	0.080		Set Trigger
5	4.148	0.052	0.033	0.034	0.082		Set Trigger

Aug 4.14