

96794704

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



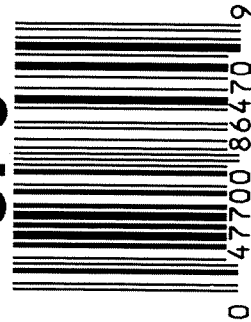
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794704

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794704

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12/9/08	SP
490	MAGNAFLUX BOLT		12-9-08	TR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>2.5</u> <u>2.5</u>	1-22-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3.5</u>	1-22-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.024</u> <u>.0245</u>	1-22-09	W
	J) ASSEMBLE STOCK		1-14-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-22-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.55</u> <u>2.61</u> <u>2.66</u> <u>2.73</u> <u>2.45</u>	1-21	WW
	C) FUNCTION		1-22-09	WW
690	PACK		1-23-09	BSR

F004 REV 5/2006

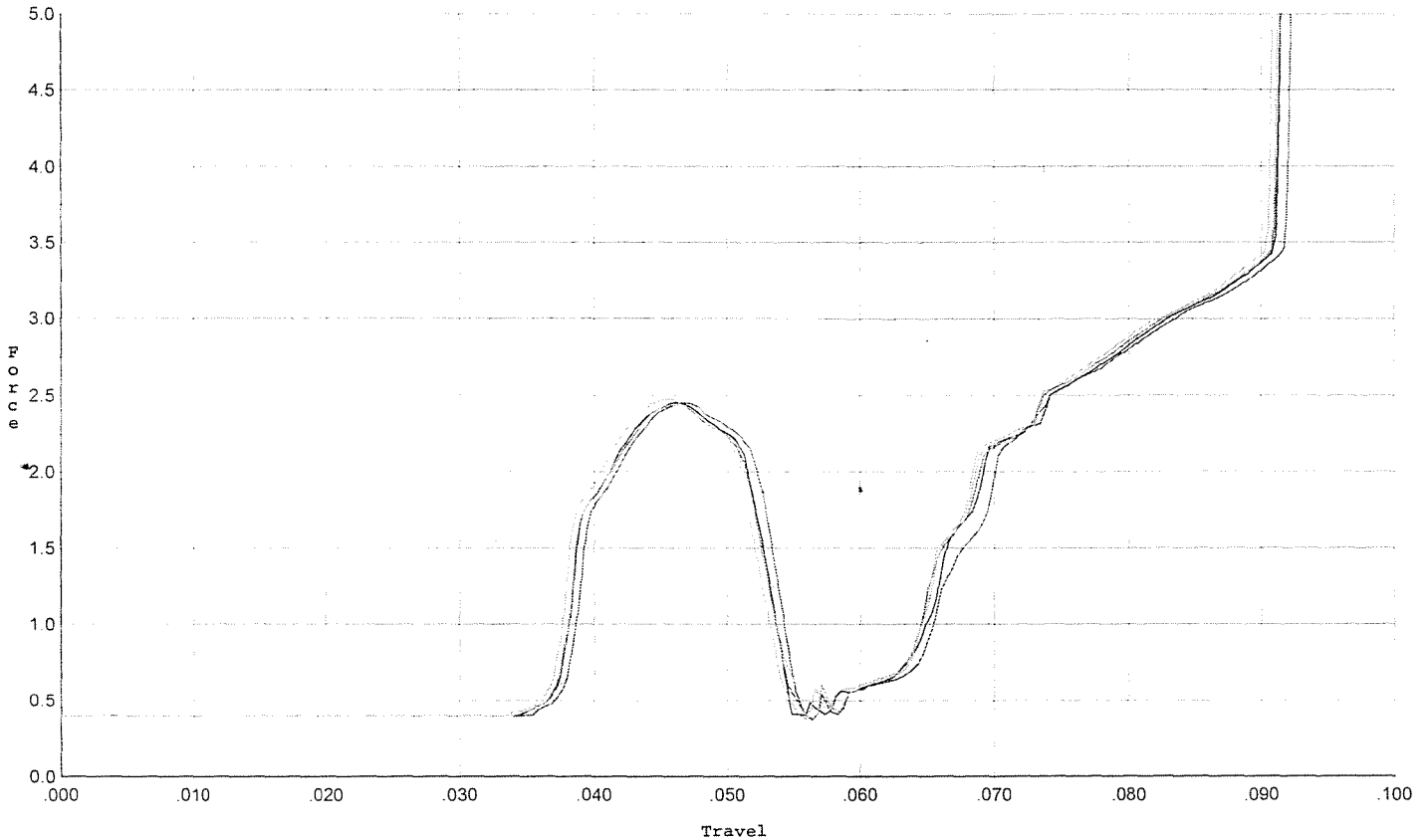
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400074589

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



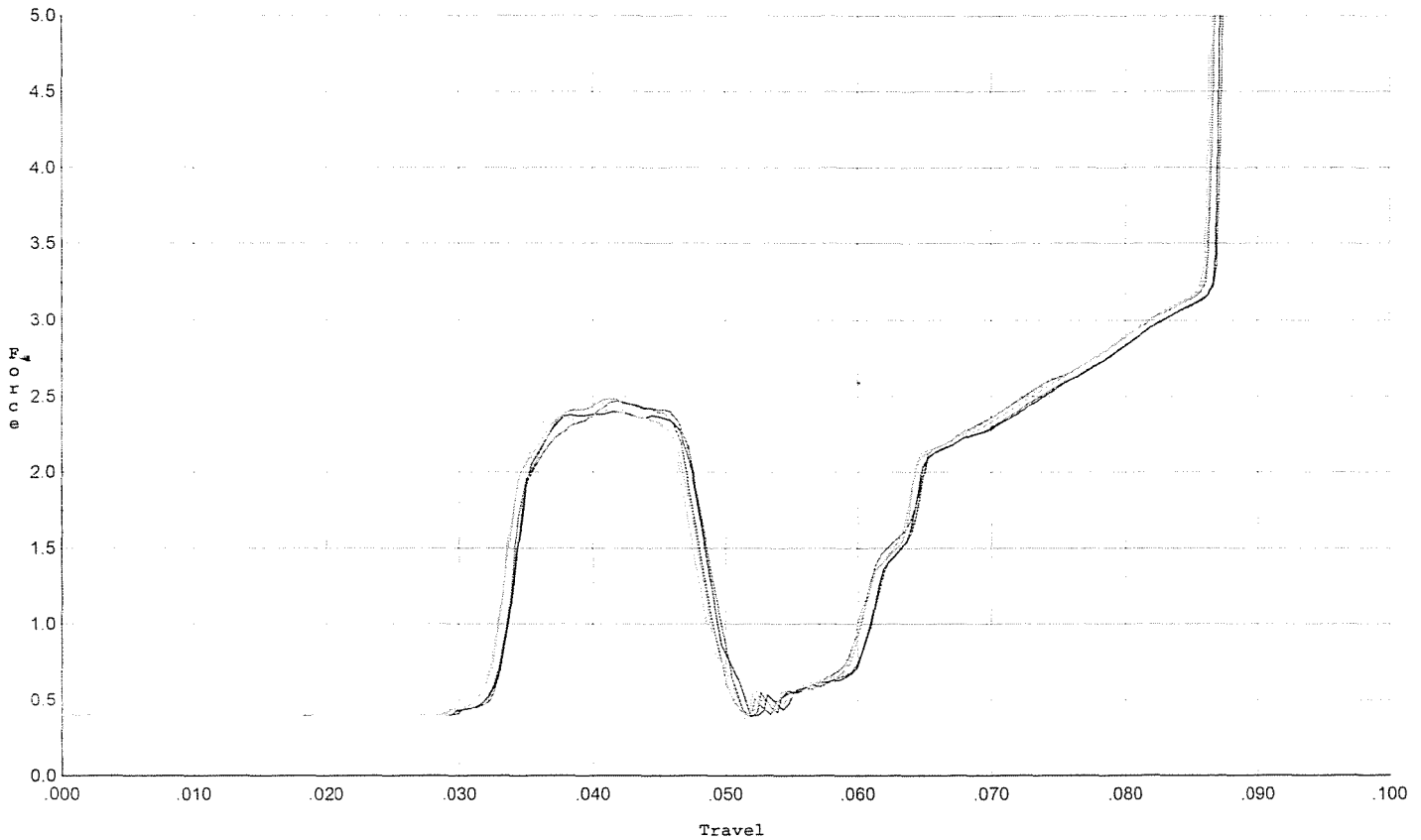
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.053	0.038	0.043	0.047		Set Trigger
2	2.455	0.053	0.037	0.043	0.047		Set Trigger
3	2.439	0.051	0.037	0.043	0.045		Set Trigger
4	2.444	0.052	0.037	0.043	0.045		Set Trigger
5	2.478	0.051	0.037	0.043	0.045		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



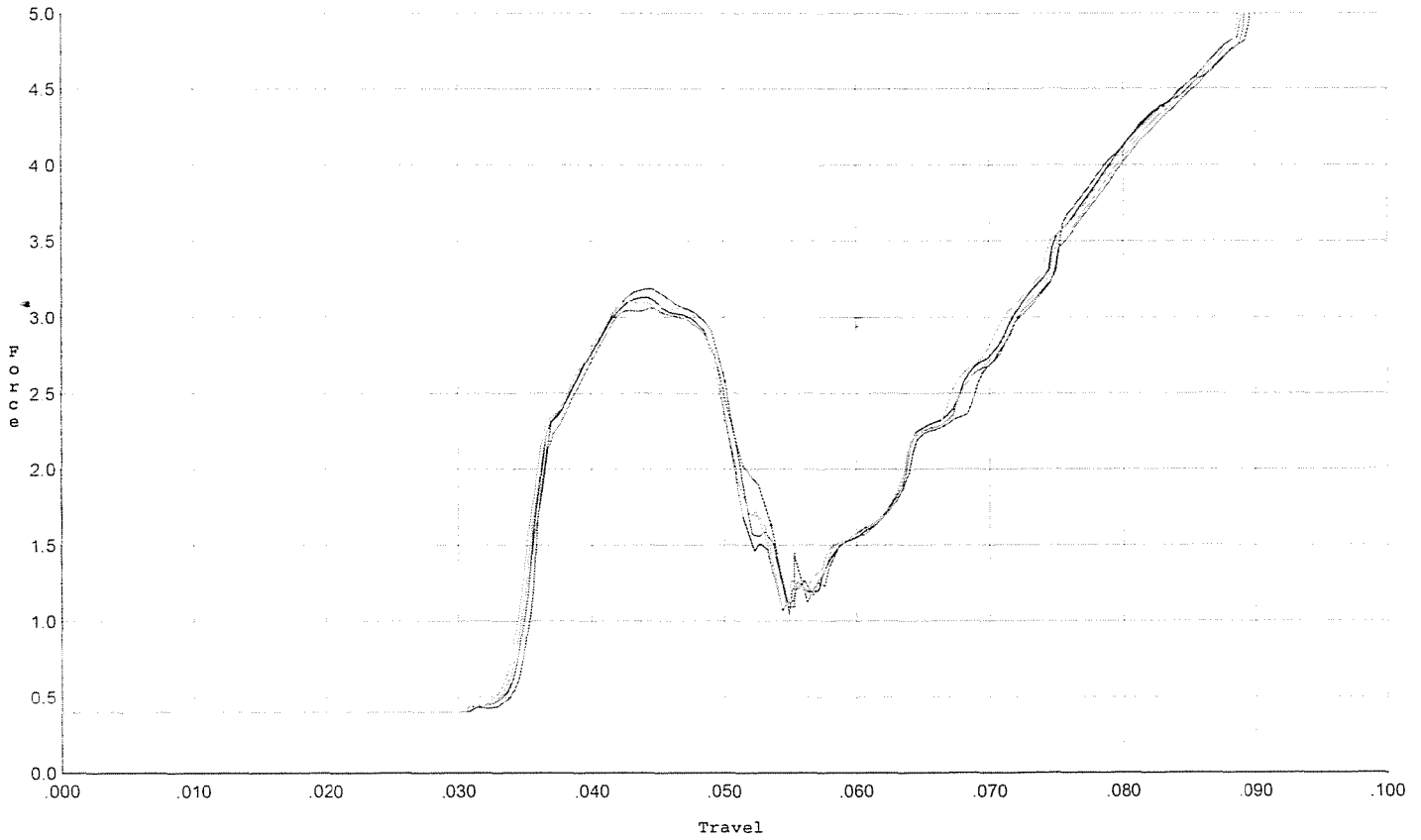
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.047	0.033	0.043	0.045		Set Trigger
2	2.400	0.047	0.033	0.042	0.045		Set Trigger
3	2.486	0.047	0.033	0.043	0.045		Set Trigger
4	2.457	0.046	0.032	0.043	0.045		Set Trigger
5	2.410	0.047	0.032	0.042	0.046		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



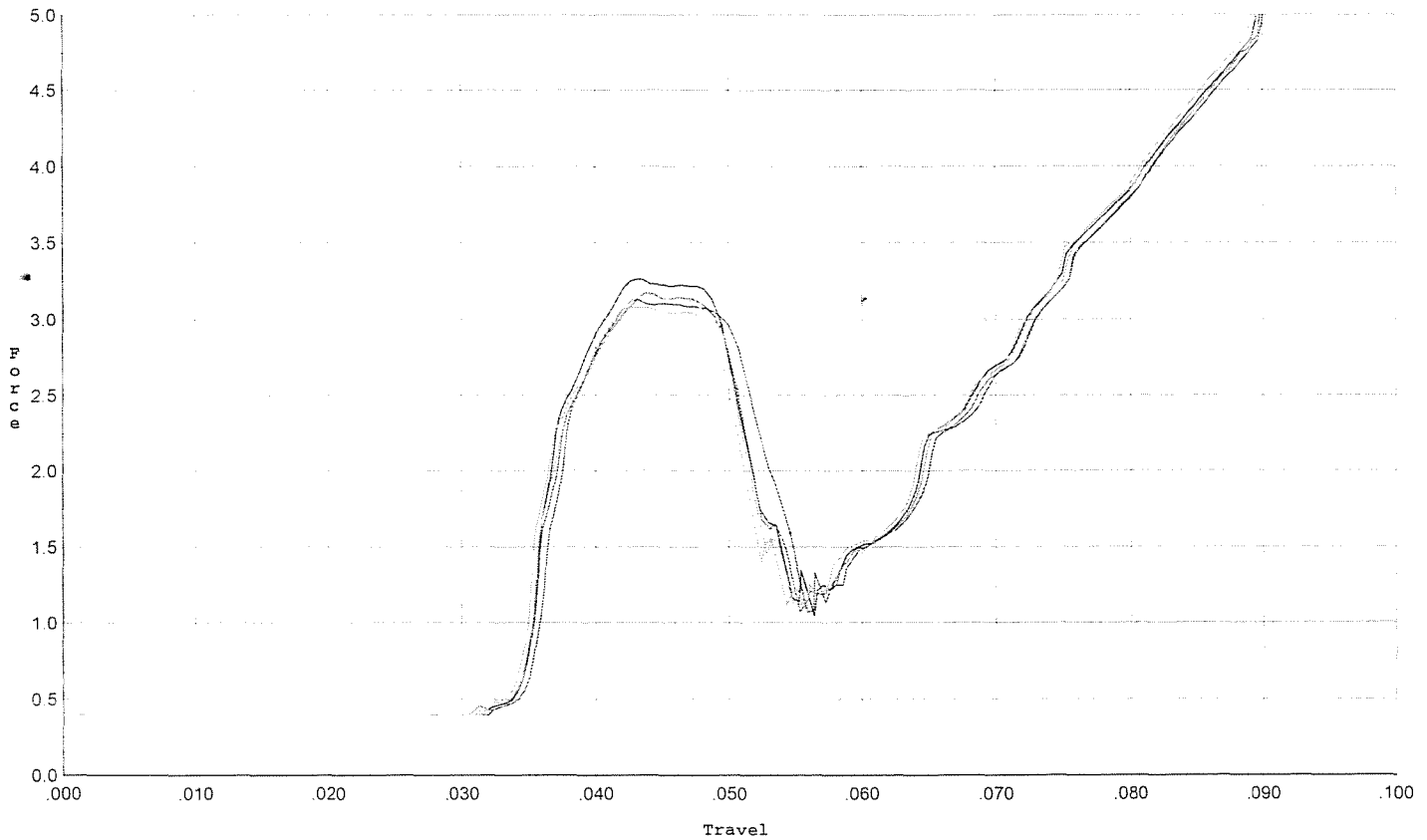
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.050	0.035	0.041	0.057		Set Trigger
2	3.131	0.049	0.034	0.041	0.056		Set Trigger
3	3.061	0.054	0.034	0.039	0.061		Set Trigger
4	3.111	0.049	0.034	0.041	0.056		Set Trigger
5	3.107	0.050	0.034	0.041	0.057		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



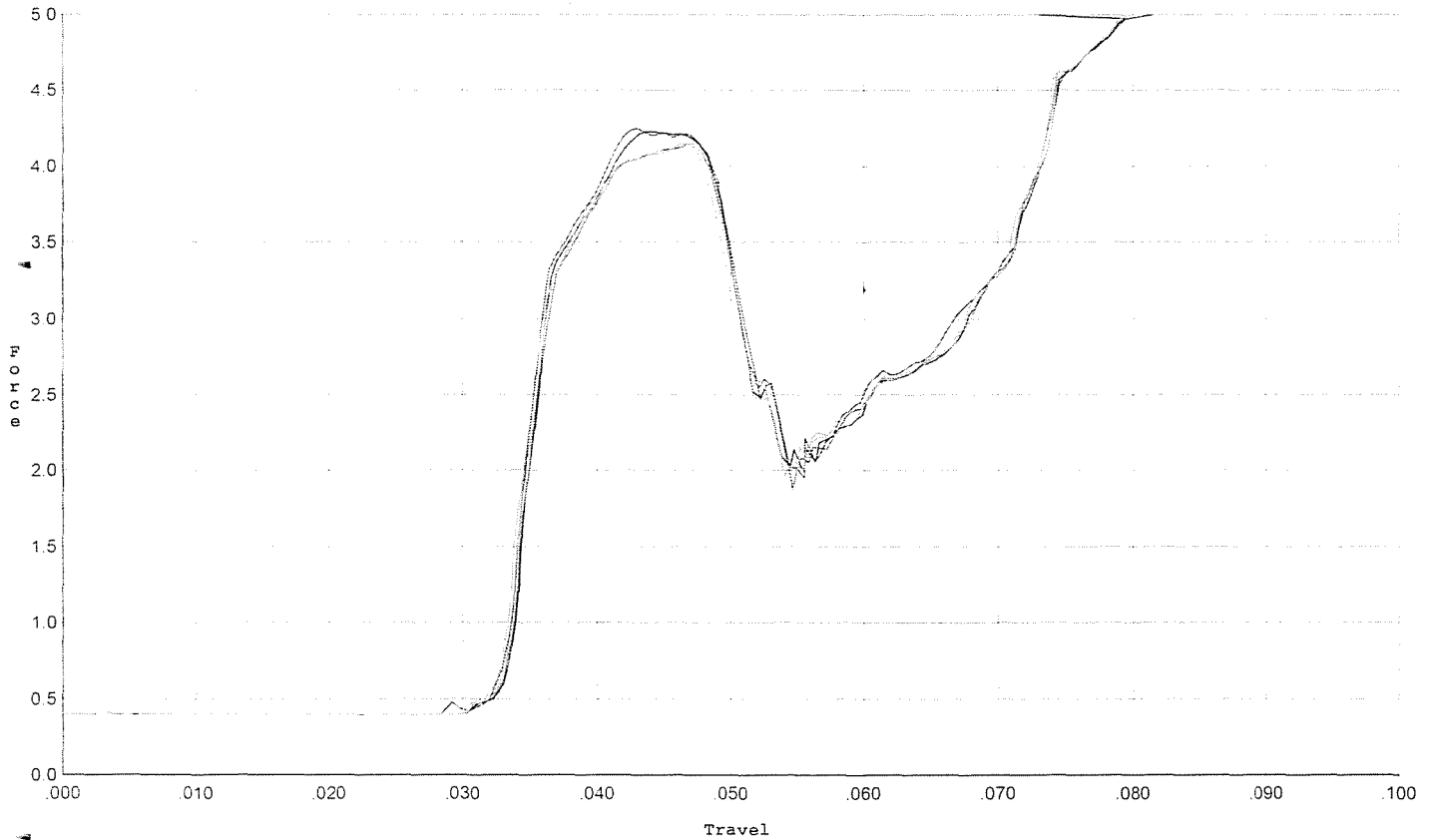
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.055	0.035	0.039	0.064		Set Trigger
2	3.264	0.049	0.035	0.040	0.058		Set Trigger
3	3.175	0.051	0.034	0.041	0.058		Set Trigger
4	3.162	0.050	0.035	0.041	0.056		Set Trigger
5	3.084	0.051	0.034	0.040	0.058		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



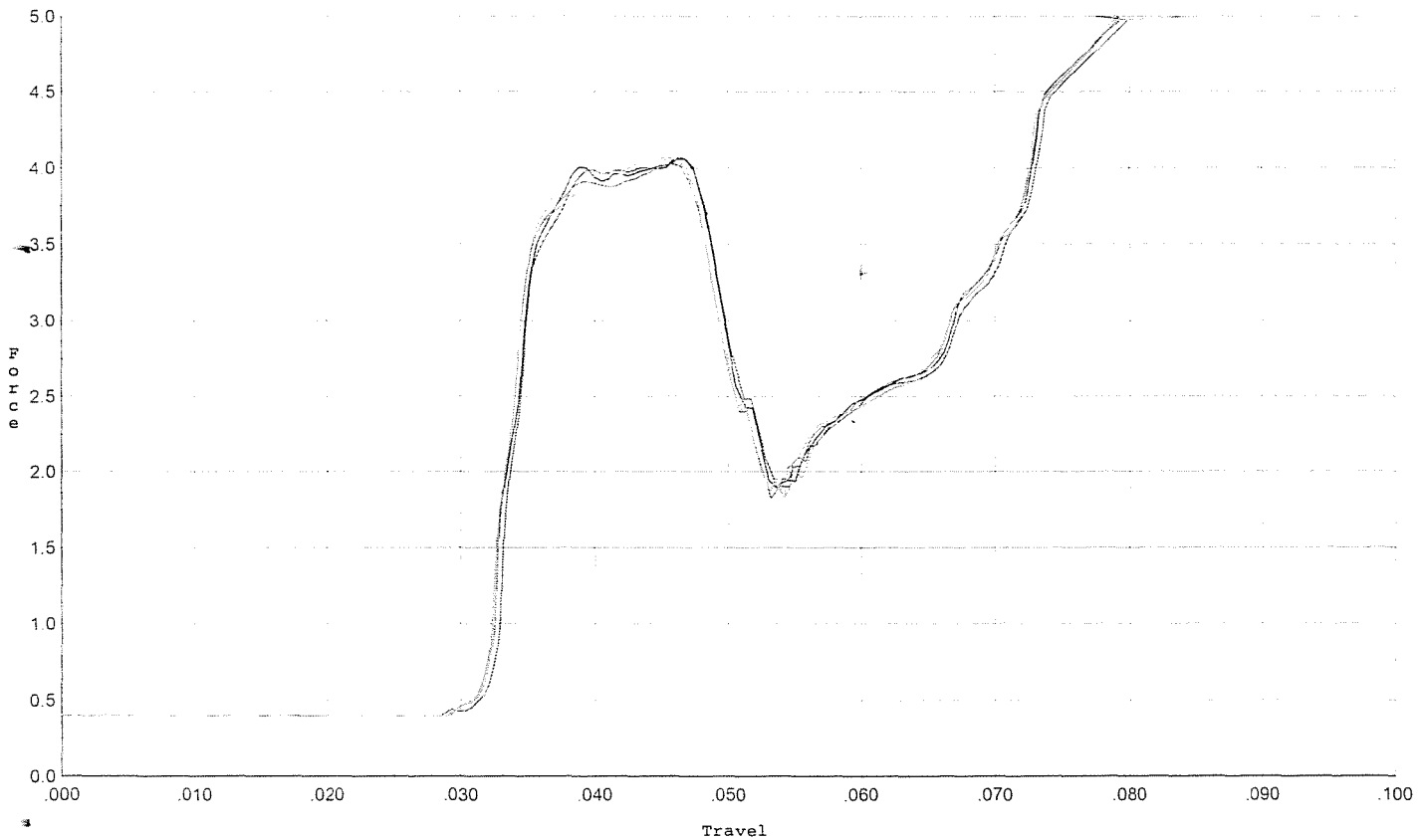
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.049	0.032	0.035	0.074		Set Trigger
2	4.230	0.049	0.033	0.036	0.073		Set Trigger
3	4.148	0.049	0.033	0.036	0.073		Set Trigger
4	4.153	0.050	0.033	0.036	0.074		Set Trigger
5	4.149	0.049	0.033	0.035	0.072		Set Trigger

Aug 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



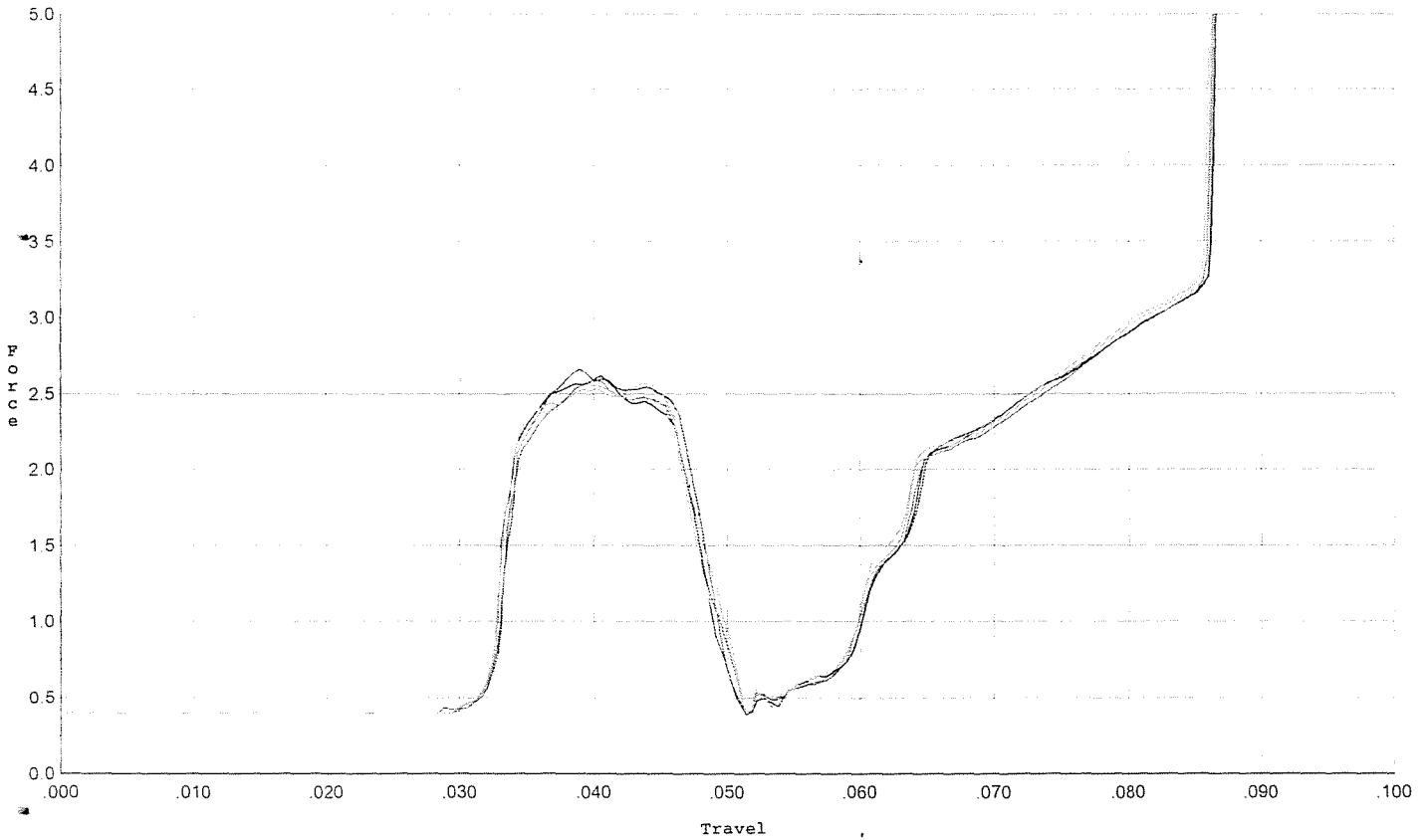
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.048	0.032	0.036	0.073		Set Trigger
2	4.063	0.049	0.032	0.036	0.074		Set Trigger
3	4.024	0.048	0.032	0.036	0.072		Set Trigger
4	4.075	0.048	0.032	0.036	0.072		Set Trigger
5	4.072	0.048	0.032	0.036	0.073		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



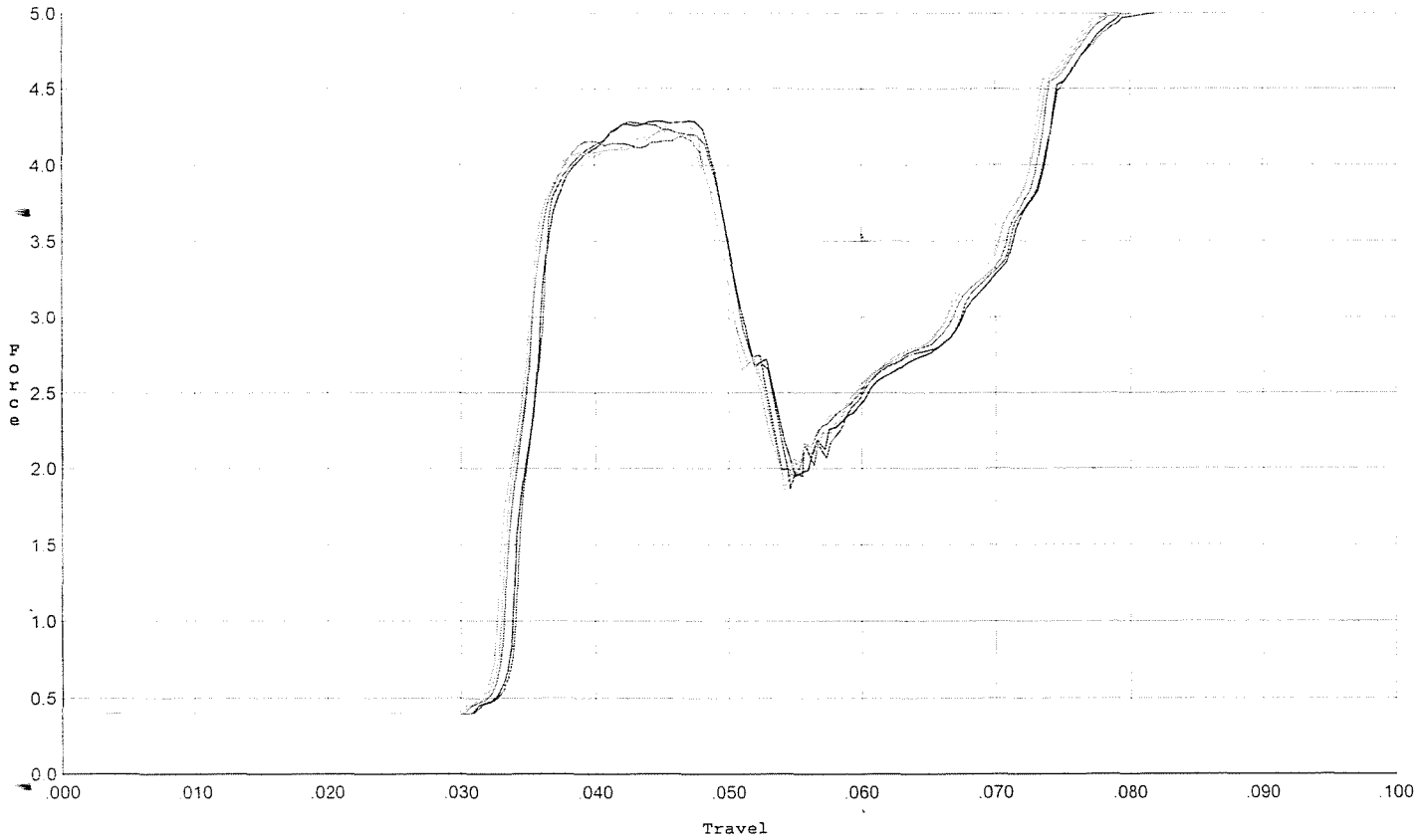
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.048	0.032	0.042	0.049		Set Trigger
2	2.618	0.047	0.032	0.042	0.048		Set Trigger
3	2.593	0.047	0.032	0.042	0.047		Set Trigger
4	2.560	0.046	0.032	0.043	0.046		Set Trigger
5	2.568	0.046	0.032	0.042	0.046		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.049	0.034	0.036	0.075		Set Trigger
2	4.290	0.049	0.033	0.036	0.075		Set Trigger
3	4.185	0.049	0.033	0.036	0.075		Set Trigger
4	4.285	0.049	0.032	0.036	0.076		Set Trigger
5	4.218	0.048	0.032	0.036	0.074		Set Trigger

Avg 4.25