

G-6794705

2

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



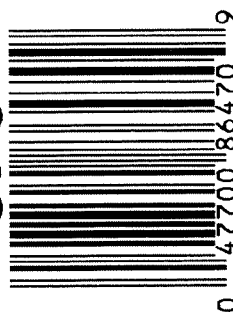
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6794705**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794705

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 11-4-08  | SPJ     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 11-4-08  | SP      |
| 440  | PROOF                                                          |                     | 11-4-08  | SPJ     |
| 460  | CHECK HEADSPACE                                                |                     | 11-4-08  | SPJ     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 11-4-08  | SPJ     |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 11-5-08  | Rgn     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 11-5-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 11/6/08  | (B)     |
| 490  | MAGNAFLUX BOLT                                                 |                     | 11/9/08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 11/6/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 11/9/08  | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 1/20     |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 11-24-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 11-24-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 11-24-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 1-20-09  | Rgn     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

F004 REV 5/2006

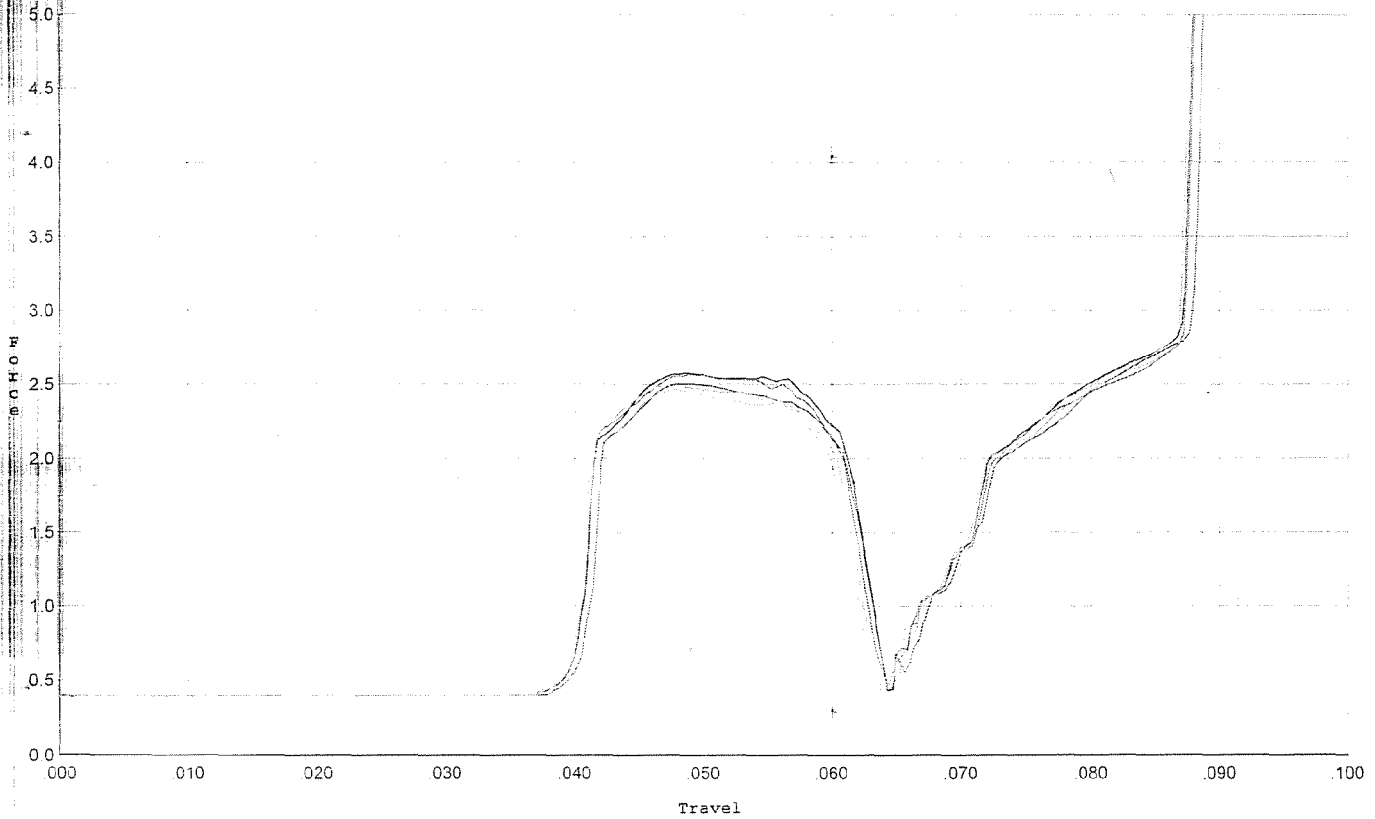
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 2-5-09  | LN      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>5.0</u> <u>5.0</u>                            | 2-5-09  | LN      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 2-5-09  | LN      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 1-20-09 | Rbr     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 2-5-09  | LN      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 1-28-09 | TL      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-28-09 | NW      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 2-5-09  | LN      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.48</u> <u>2.51</u> <u>2.41</u> <u>2.44</u> <u>2.41</u> | 1-30-09 | NW      |
|              | C) FUNCTION                                                              |                                                             | 2-5-09  | LN      |
| 690          | PACK                                                                     |                                                             | 2-20-09 | TL      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/19/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



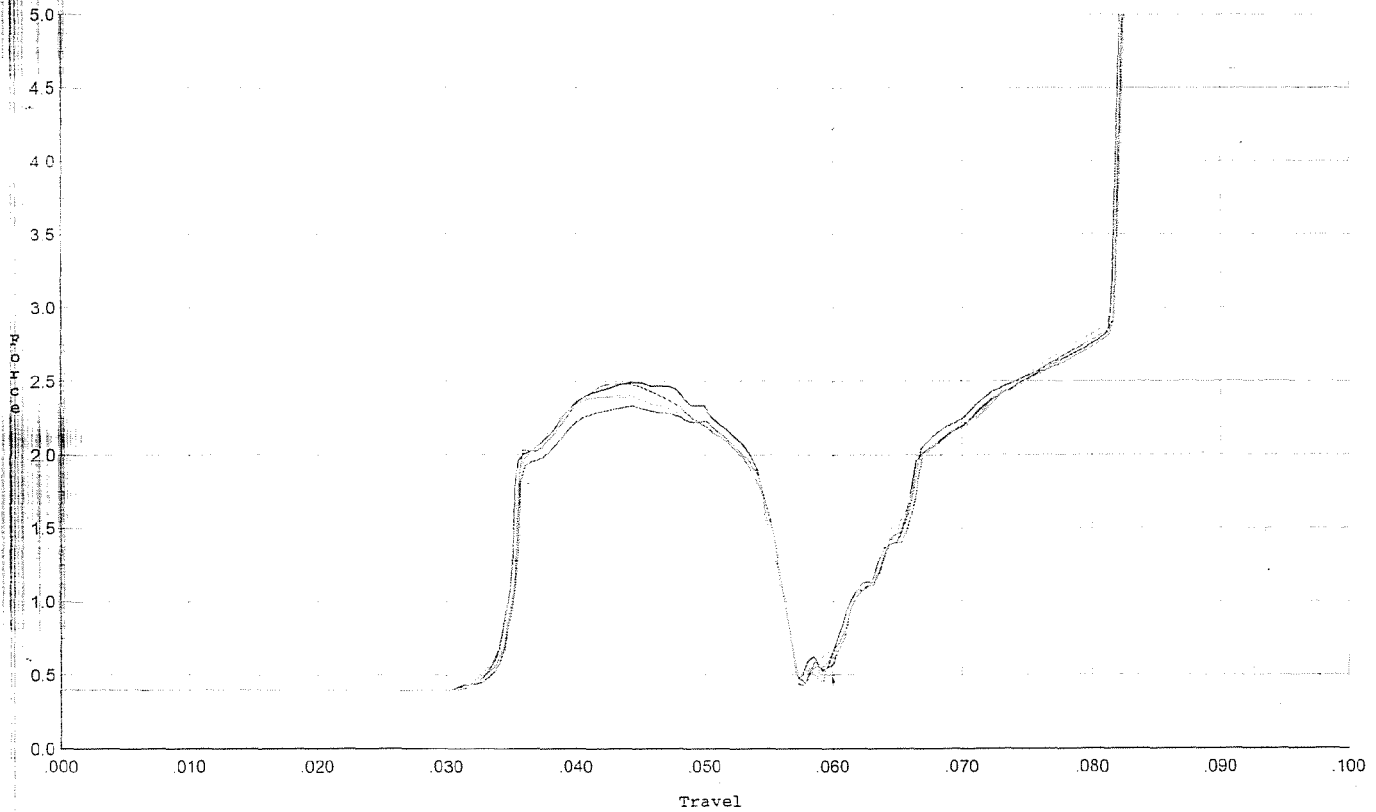
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.507      | 0.062             | 0.040           | 0.033      | 0.065             |           | Set Trigger |
| 2 | 2.574      | 0.062             | 0.040           | 0.032      | 0.067             |           | Set Trigger |
| 3 | 2.562      | 0.061             | 0.040           | 0.033      | 0.065             |           | Set Trigger |
| 4 | 2.463      | 0.060             | 0.040           | 0.033      | 0.063             |           | Set Trigger |
| 5 | 2.492      | 0.060             | 0.040           | 0.034      | 0.062             |           | Set Trigger |

A-2.52

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/19/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



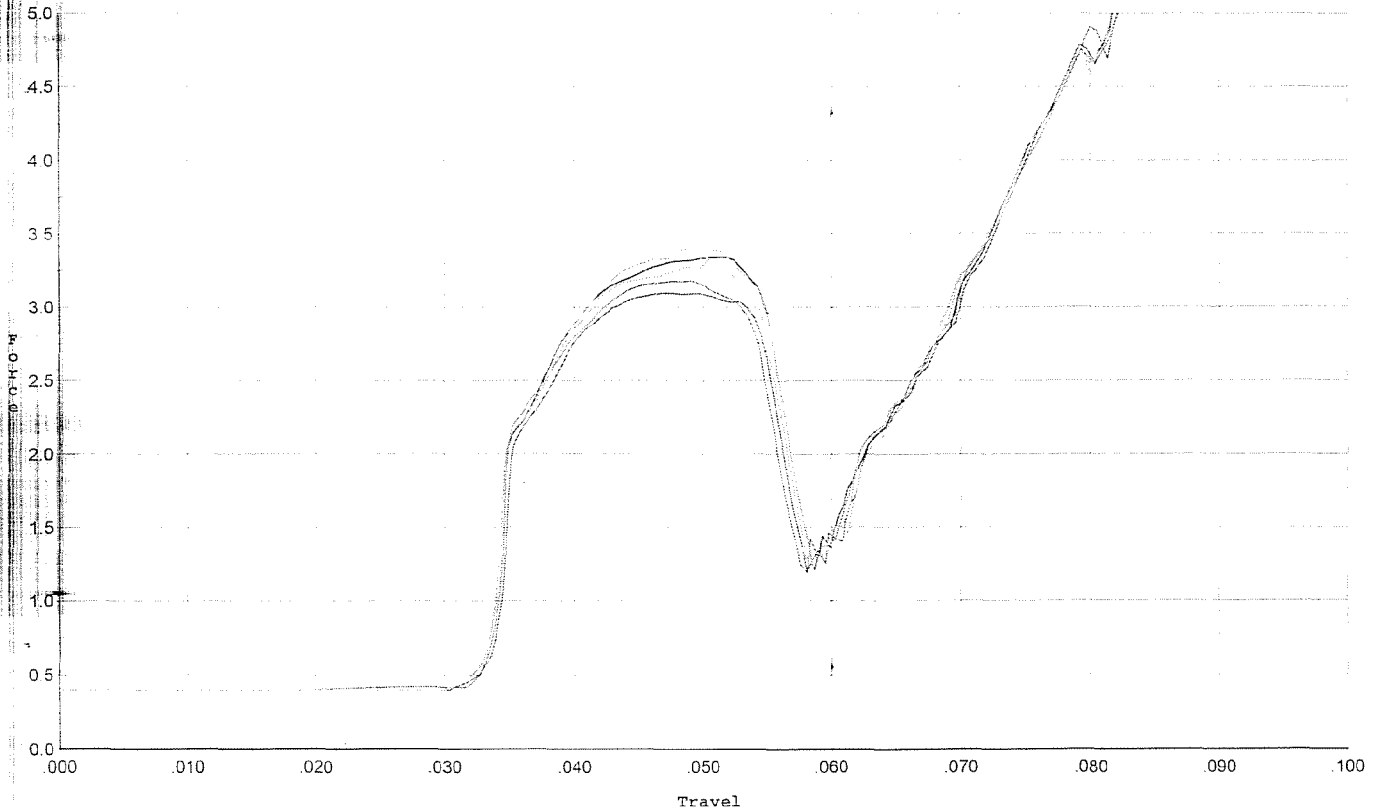
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.331      | 0.056             | 0.034           | 0.034      | 0.057             |           | Set Trigger |
| 2 | 2.493      | 0.054             | 0.034           | 0.034      | 0.058             |           | Set Trigger |
| 3 | 2.485      | 0.055             | 0.034           | 0.034      | 0.059             |           | Set Trigger |
| 4 | 2.393      | 0.056             | 0.034           | 0.034      | 0.058             |           | Set Trigger |
| 5 | 2.408      | 0.054             | 0.034           | 0.034      | 0.057             |           | Set Trigger |

A-2.42

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/19/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs ini +/- .75 lb



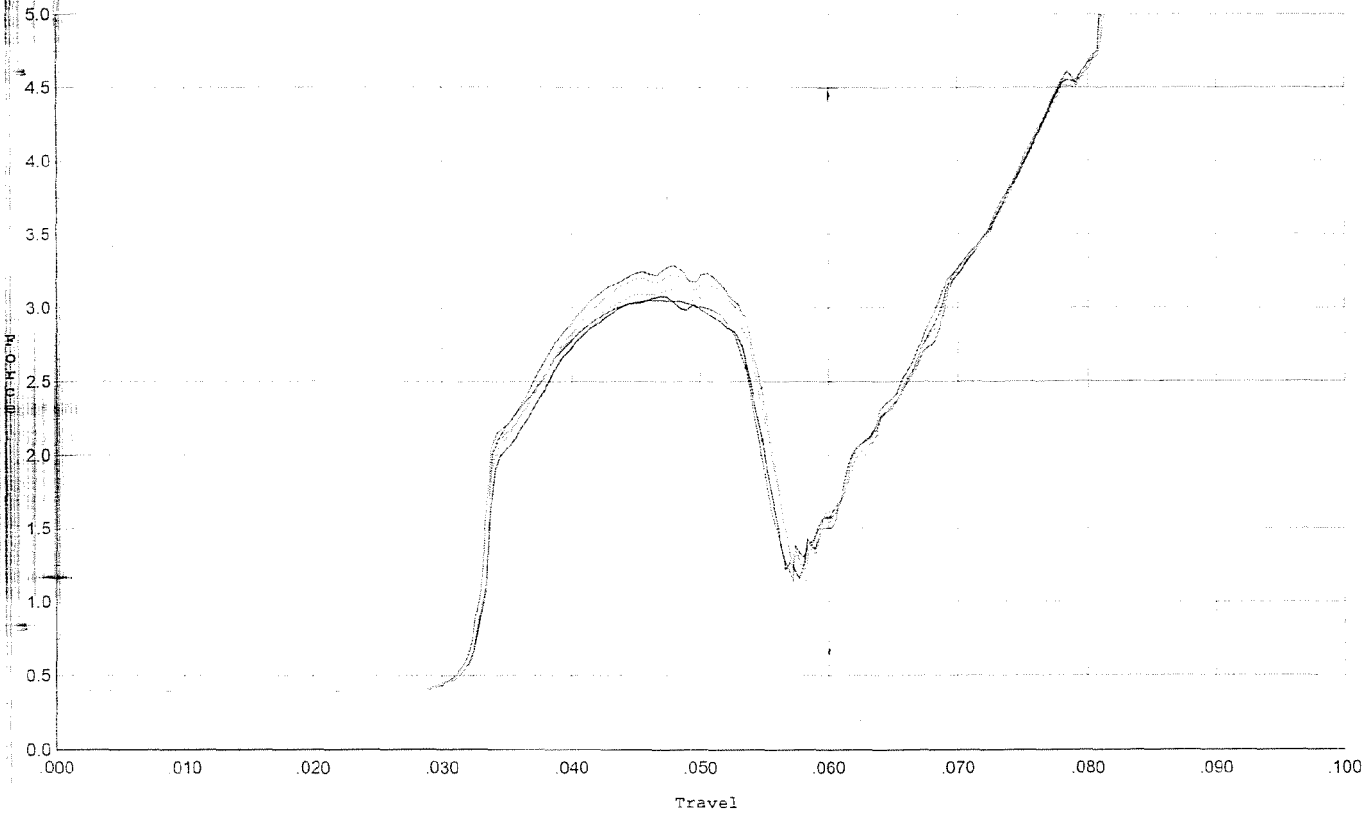
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.096      | 0.055             | 0.034           | 0.032      | 0.073             |           | Set Trigger |
| 2 | 3.342      | 0.055             | 0.033           | 0.031      | 0.078             |           | Set Trigger |
| 3 | 3.179      | 0.054             | 0.033           | 0.032      | 0.073             |           | Set Trigger |
| 4 | 3.326      | 0.056             | 0.033           | 0.031      | 0.078             |           | Set Trigger |
| 5 | 3.402      | 0.055             | 0.033           | 0.031      | 0.078             |           | Set Trigger |

A-3-26

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/19/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



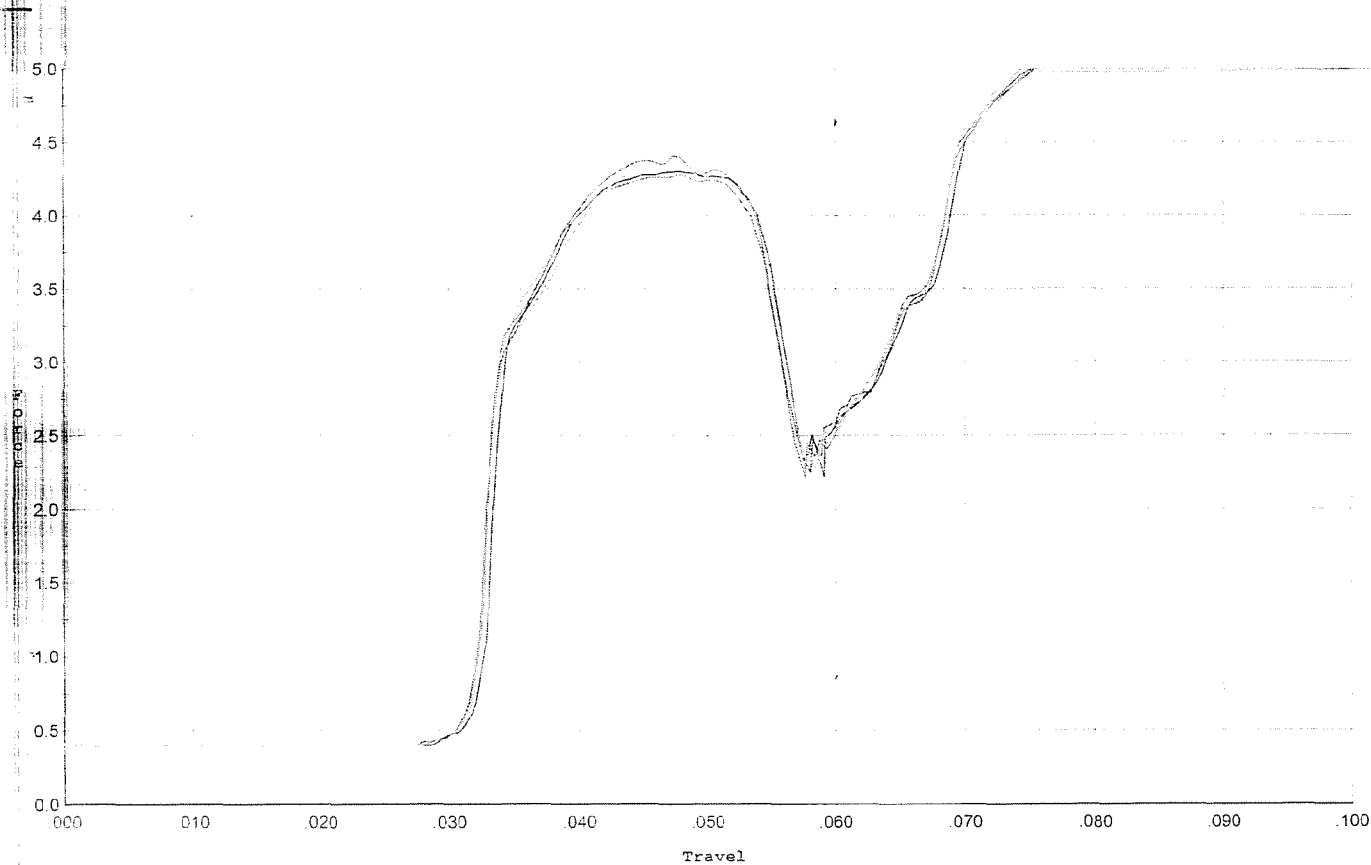
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.050      | 0.054             | 0.032           | 0.032      | 0.070             |           | Set Trigger |
| 2 | 3.080      | 0.055             | 0.032           | 0.032      | 0.072             |           | Set Trigger |
| 3 | 3.288      | 0.055             | 0.032           | 0.031      | 0.077             |           | Set Trigger |
| 4 | 3.123      | 0.055             | 0.032           | 0.032      | 0.074             |           | Set Trigger |
| 5 | 3.228      | 0.055             | 0.032           | 0.032      | 0.075             |           | Set Trigger |

A-3-15

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/19/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



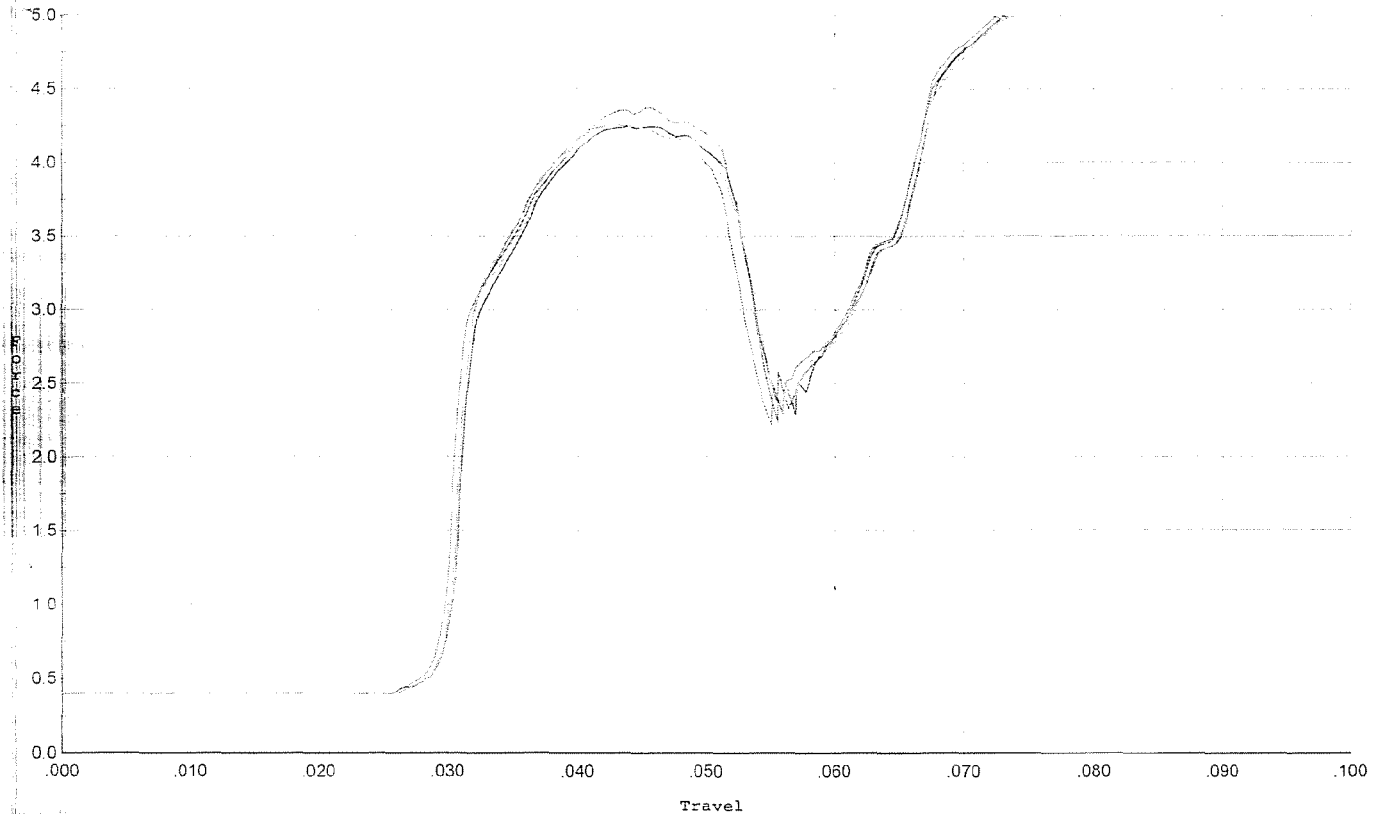
|   | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.406      | 0.054             | 0.031           | 0.030      | 0.100             |           | Set Trigger |
| 2 | 4.299      | 0.055             | 0.032           | 0.030      | 0.101             |           | Set Trigger |
| 3 | 4.280      | 0.054             | 0.031           | 0.030      | 0.100             |           | Set Trigger |
| 4 | 4.375      | 0.055             | 0.031           | 0.030      | 0.102             |           | Set Trigger |
| 5 | 4.261      | 0.054             | 0.031           | 0.030      | 0.100             |           | Set Trigger |

A-4.32

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/19/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



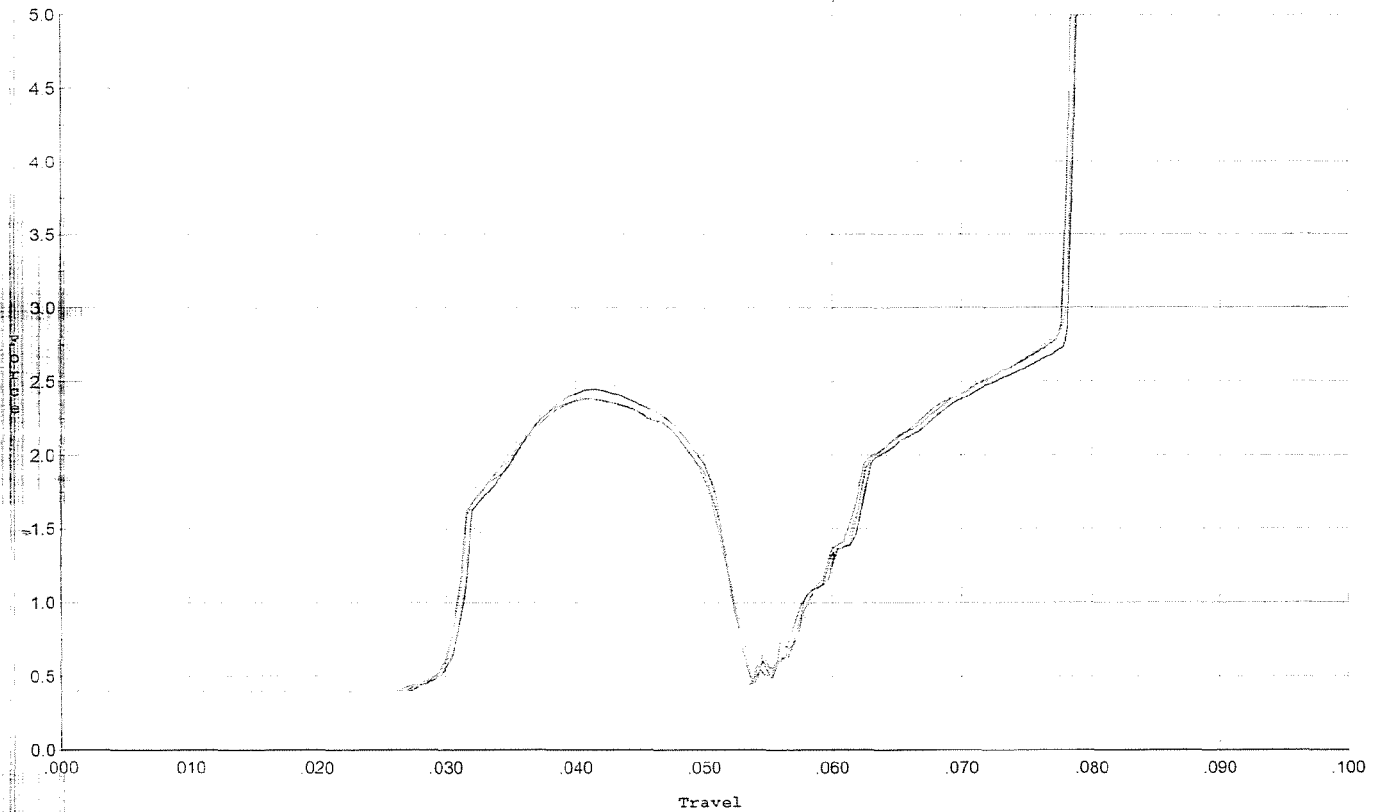
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.376      | 0.052             | 0.029           | 0.029      | 0.099             |           | Set Trigger |
| 2 | 4.247      | 0.052             | 0.030           | 0.030      | 0.097             |           | Set Trigger |
| 3 | 4.258      | 0.051             | 0.029           | 0.030      | 0.095             |           | Set Trigger |
| 4 | 4.342      | 0.054             | 0.030           | 0.030      | 0.101             |           | Set Trigger |
| 5 | 4.259      | 0.053             | 0.029           | 0.030      | 0.098             |           | Set Trigger |

A-4.29

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/19/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



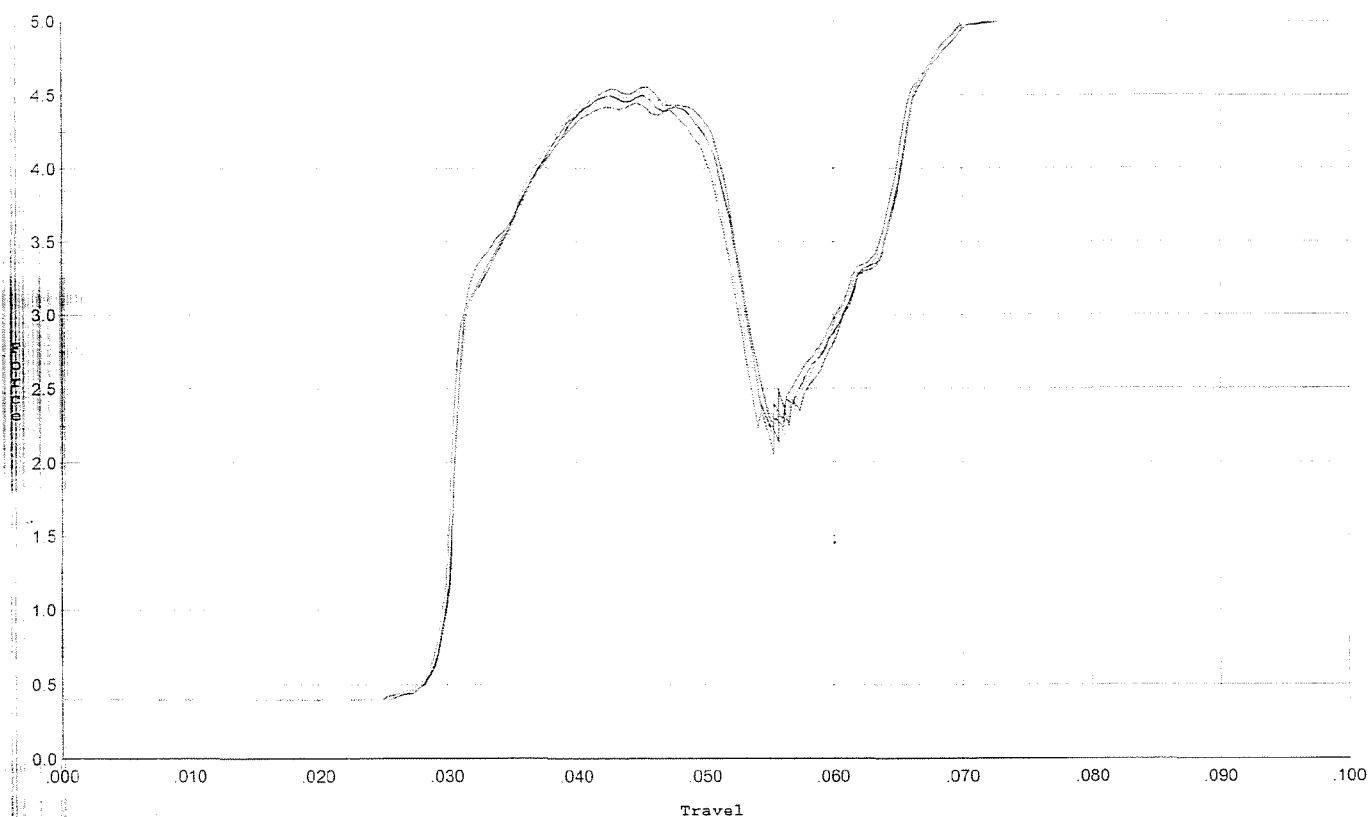
|   | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.382      | 0.051             | 0.030           | 0.032      | 0.055             |           | Set Trigger |
| 2 | 2.449      | 0.051             | 0.030           | 0.032      | 0.055             |           | Set Trigger |
| 3 | 2.387      | 0.051             | 0.030           | 0.032      | 0.056             |           | Set Trigger |
| 4 | 2.482      | 0.051             | 0.030           | 0.032      | 0.056             |           | Set Trigger |
| 5 | 2.428      | 0.051             | 0.030           | 0.032      | 0.056             |           | Set Trigger |

A-2-42

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/19/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.555      | 0.052             | 0.029           | 0.029      | 0.100             |           | Set Trigger |
| 2 | 4.496      | 0.052             | 0.029           | 0.029      | 0.100             |           | Set Trigger |
| 3 | 4.447      | 0.052             | 0.029           | 0.029      | 0.099             |           | Set Trigger |
| 4 | 4.522      | 0.051             | 0.029           | 0.029      | 0.099             |           | Set Trigger |
| 5 | 4.533      | 0.052             | 0.029           | 0.029      | 0.100             |           | Set Trigger |

A-4.51