

G6794707

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

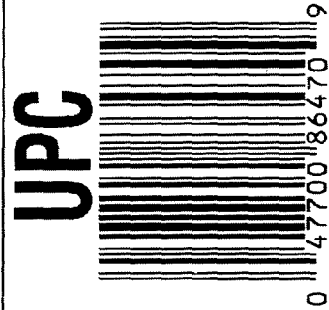


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794707



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794707

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	(K)
490	MAGNAFLUX BOLT		11/4/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

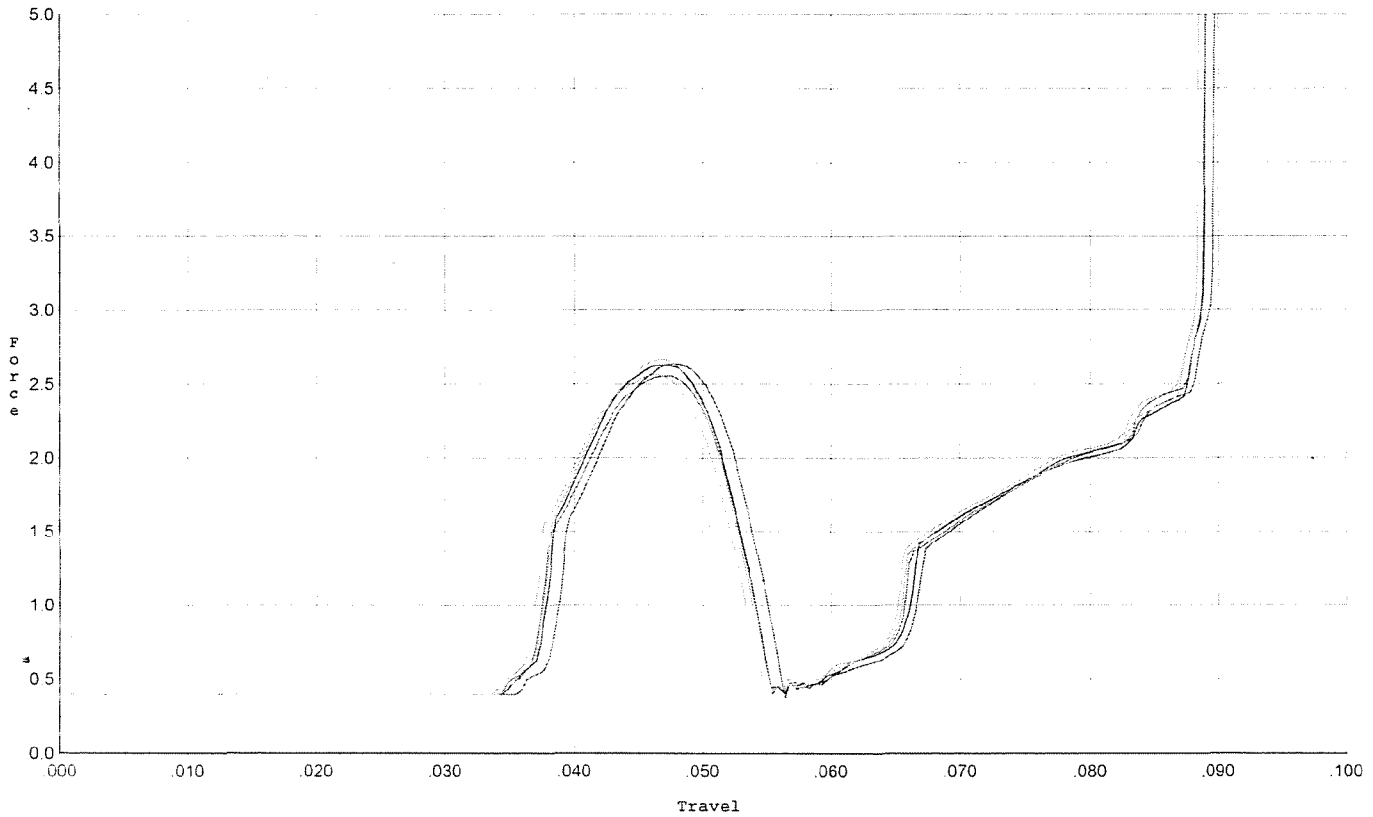
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	1-6-09	L.H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	1-6-09	L.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	1-6-09	L.H.
	J) ASSEMBLE STOCK		11-24-08	RP
	K) ASSEMBLE SWIVEL STUDS		1-6-09	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.40</u> <u>2.43</u> <u>2.43</u> <u>2.45</u>	1-6-09	TL
	C) FUNCTION		1-6-09	L.H.
690	PACK		1/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



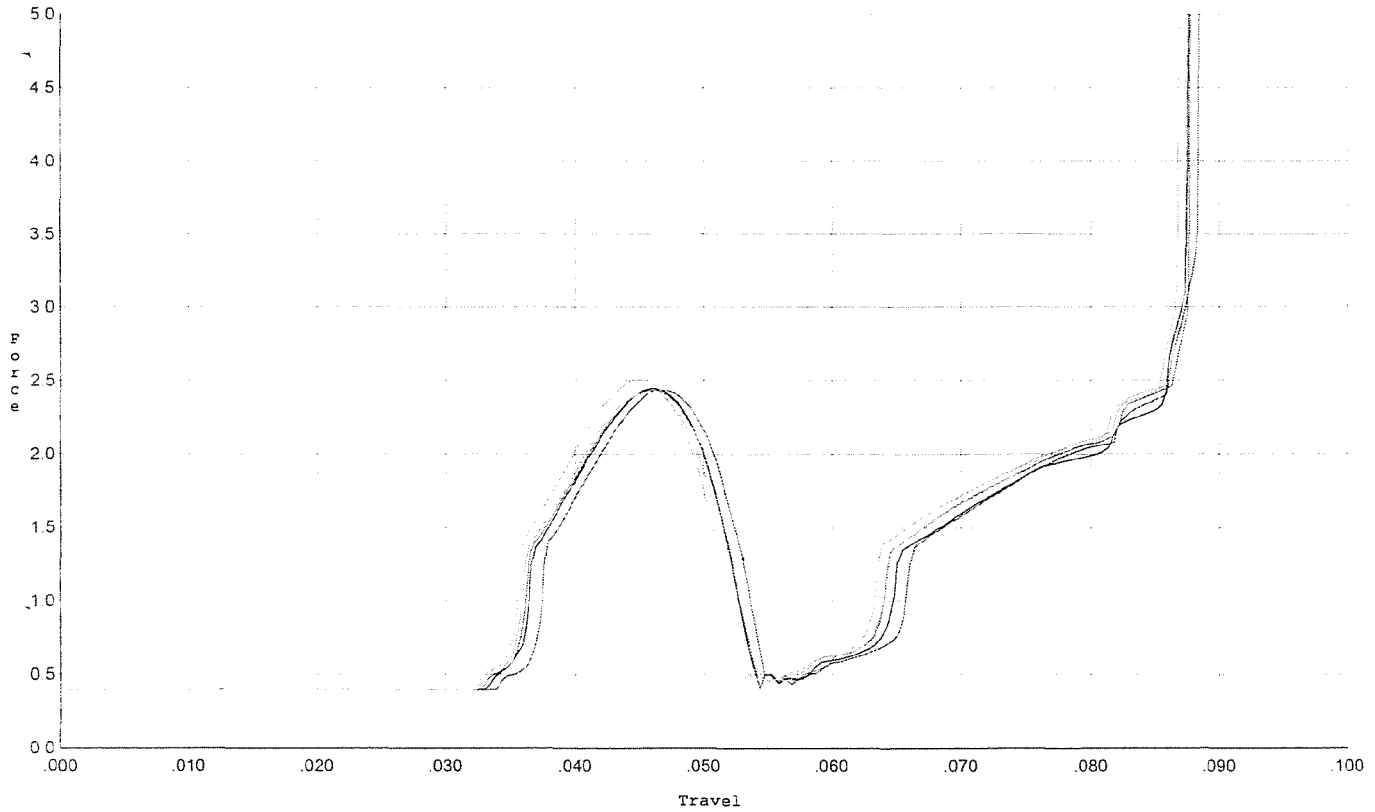
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.055	0.036	0.040	0.050		Set Trigger
2	2.629	0.054	0.037	0.040	0.050		Set Trigger
3	2.558	0.054	0.035	0.040	0.049		Set Trigger
4	2.667	0.053	0.037	0.040	0.049		Set Trigger
5	2.564	0.052	0.034	0.040	0.048		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



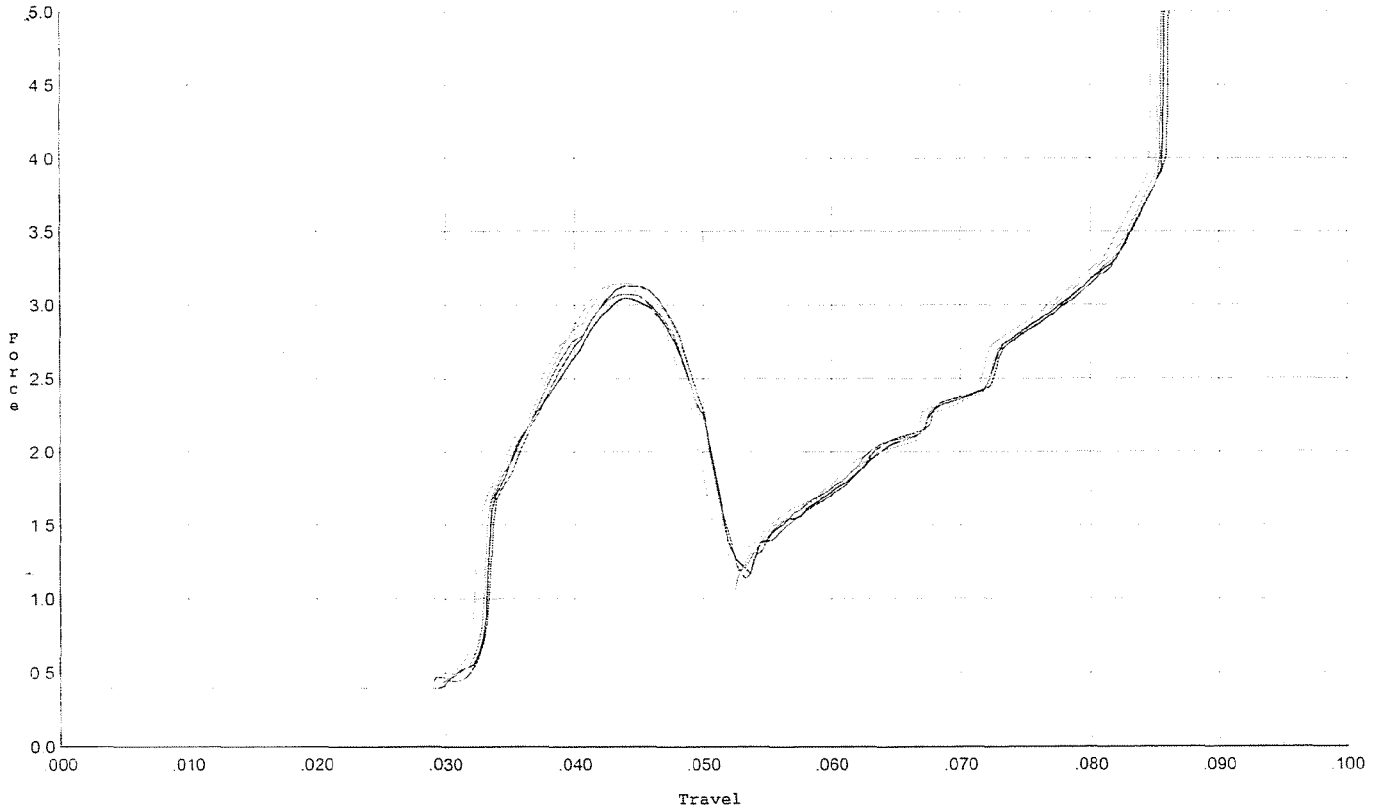
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.053	0.034	0.040	0.047		Set Trigger
2	2.442	0.052	0.034	0.040	0.046		Set Trigger
3	2.432	0.052	0.033	0.041	0.047		Set Trigger
4	2.418	0.052	0.035	0.040	0.047		Set Trigger
5	2.507	0.051	0.033	0.040	0.046		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



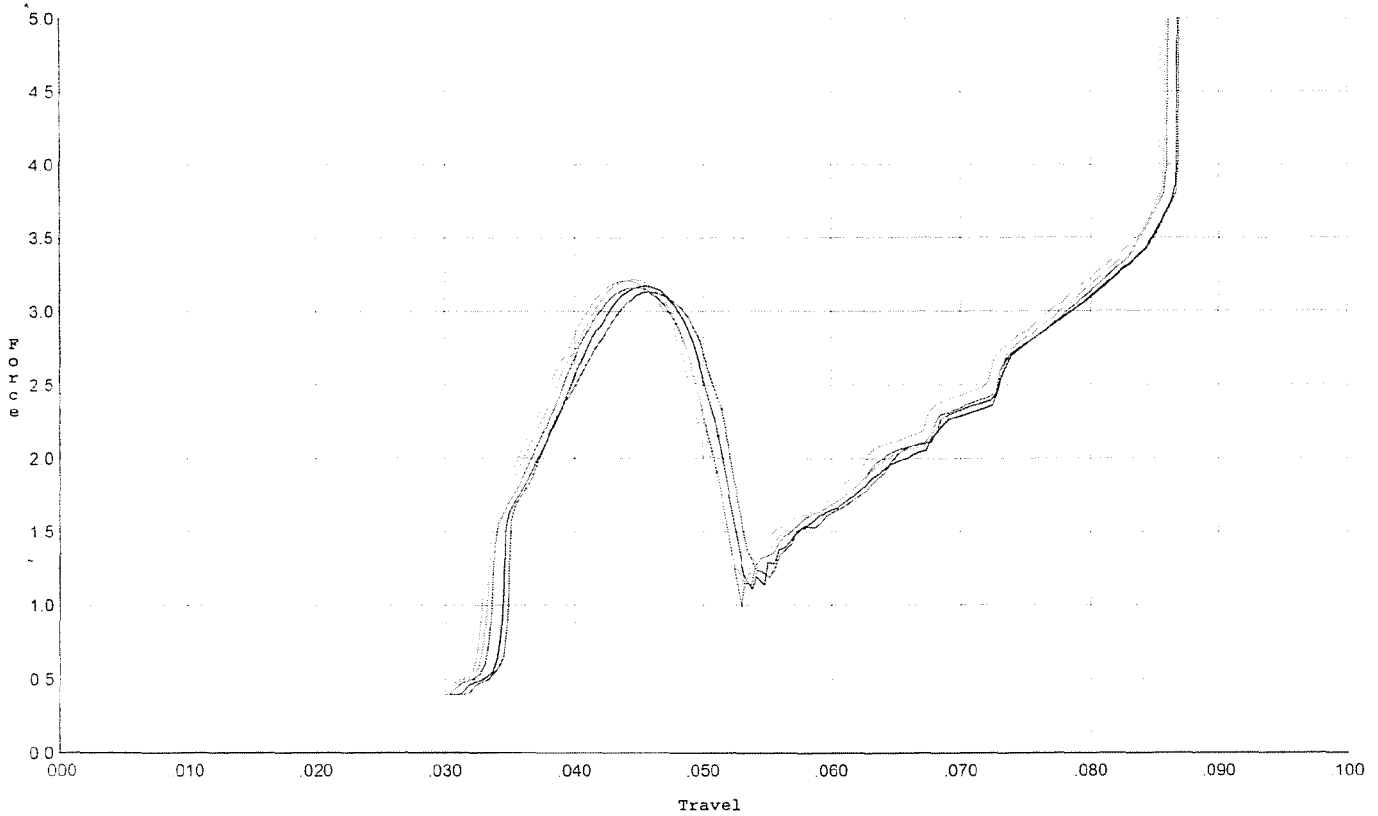
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.050	0.029	0.038	0.058		Set Trigger
2	3.047	0.050	0.033	0.038	0.057		Set Trigger
3	3.075	0.050	0.032	0.038	0.058		Set Trigger
4	3.150	0.050	0.032	0.038	0.059		Set Trigger
5	3.141	0.049	0.032	0.038	0.057		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



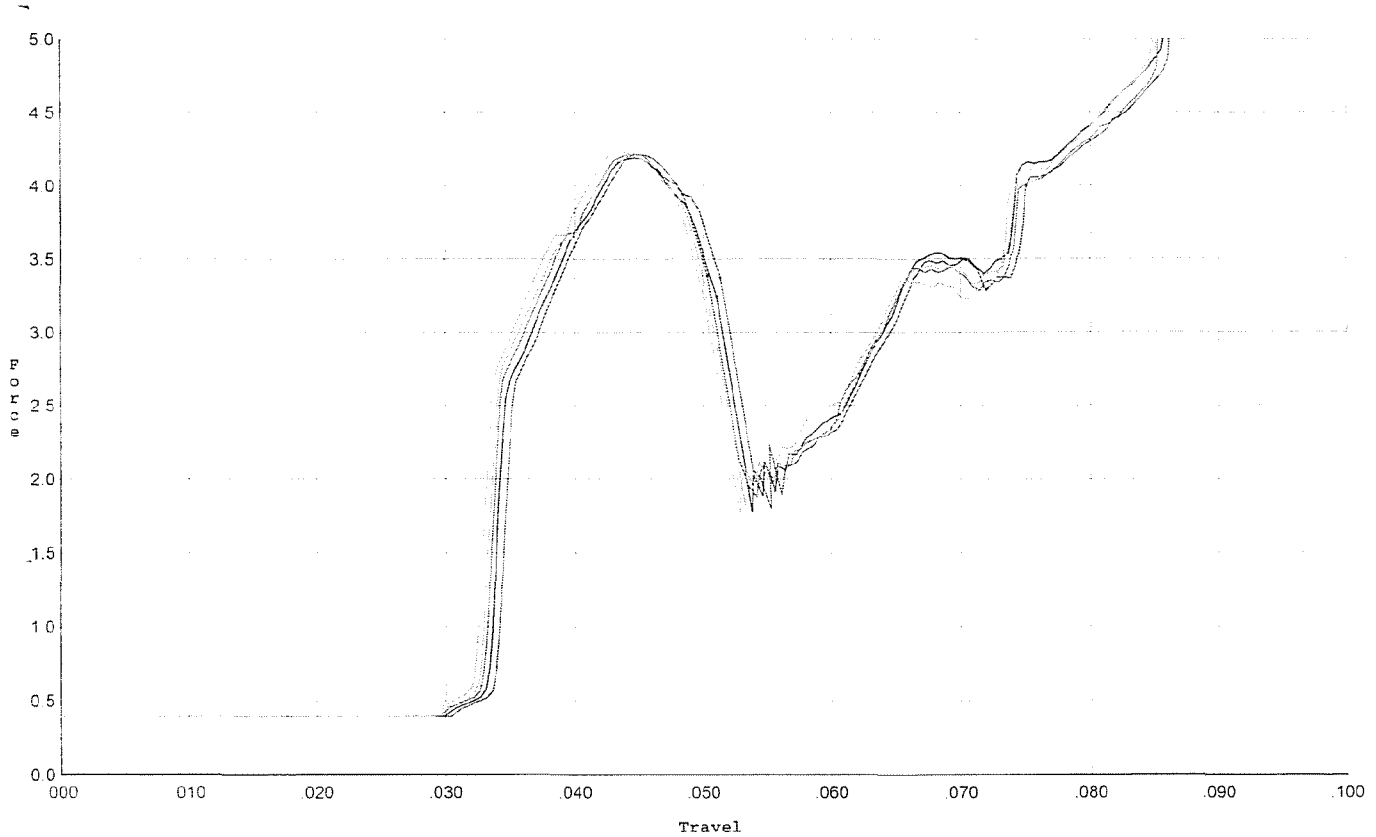
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.051	0.035	0.038	0.058		Set Trigger
2	3.171	0.051	0.034	0.039	0.058		Set Trigger
3	3.158	0.051	0.033	0.038	0.059		Set Trigger
4	3.215	0.050	0.033	0.038	0.058		Set Trigger
5	3.206	0.050	0.032	0.038	0.058		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



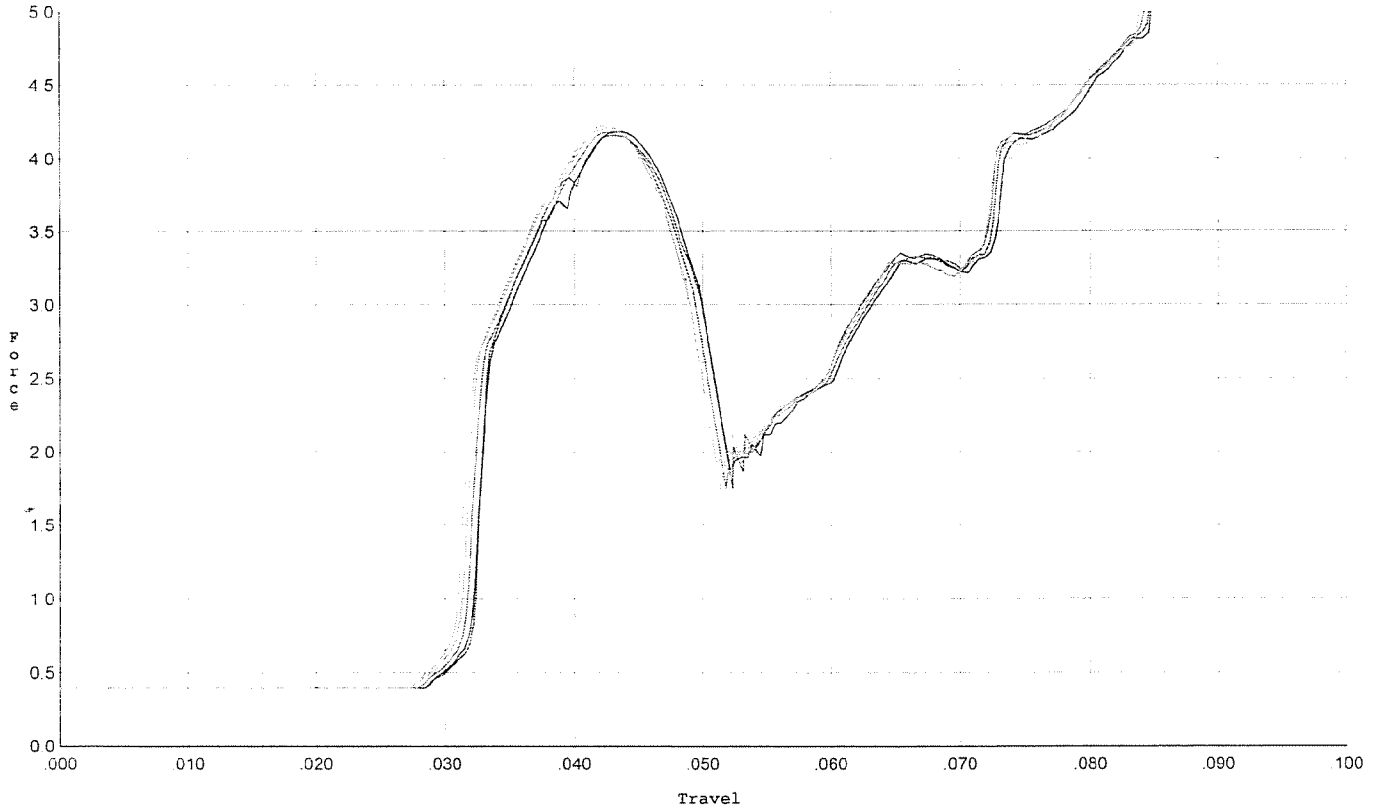
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.051	0.034	0.035	0.077		Set Trigger
2	4.191	0.051	0.033	0.035	0.077		Set Trigger
3	4.220	0.050	0.033	0.035	0.077		Set Trigger
4	4.193	0.051	0.033	0.035	0.078		Set Trigger
5	4.228	0.050	0.032	0.035	0.078		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



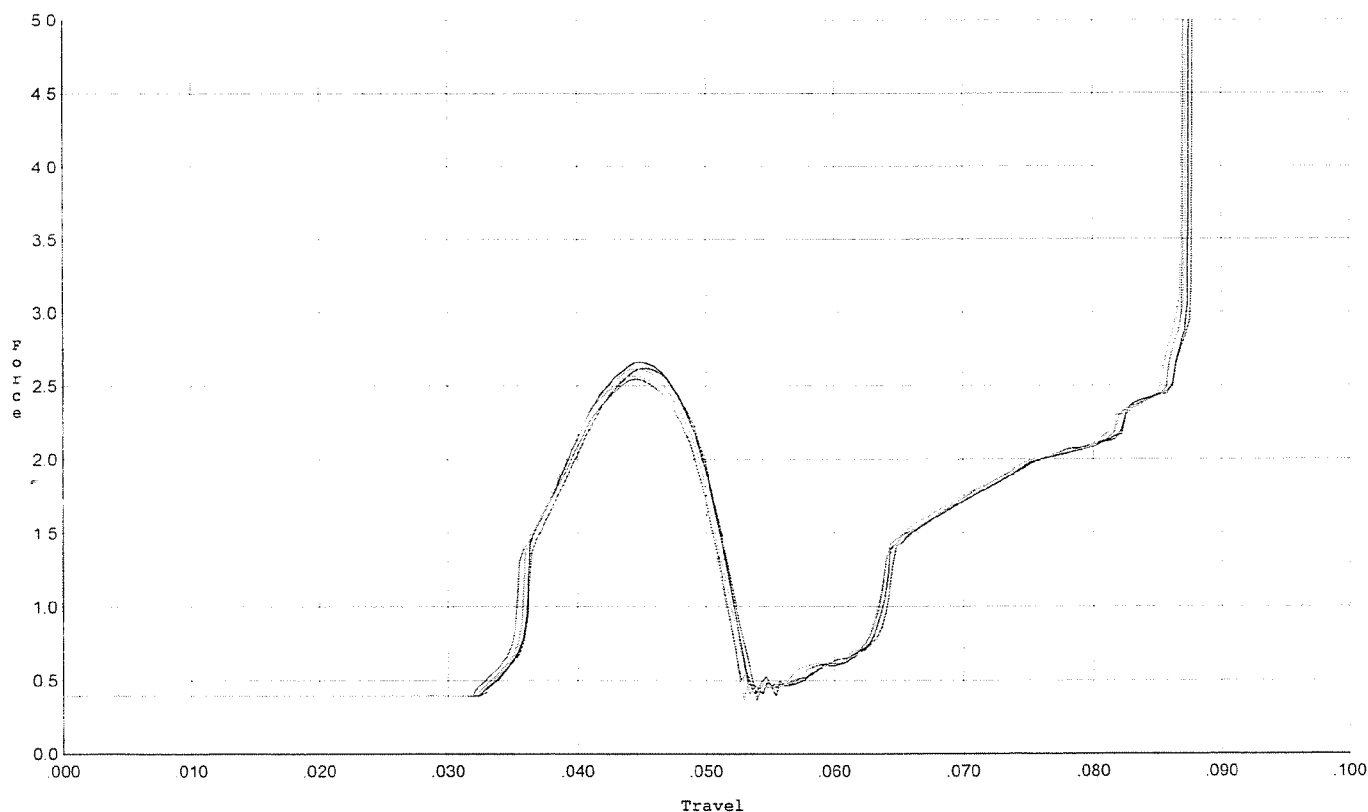
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.050	0.032	0.035	0.077		Set Trigger
2	4.185	0.050	0.032	0.035	0.076		Set Trigger
3	4.184	0.049	0.031	0.035	0.076		Set Trigger
4	4.211	0.049	0.030	0.035	0.076		Set Trigger
5	4.227	0.049	0.031	0.035	0.076		Set Trigger

Aug 4/19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



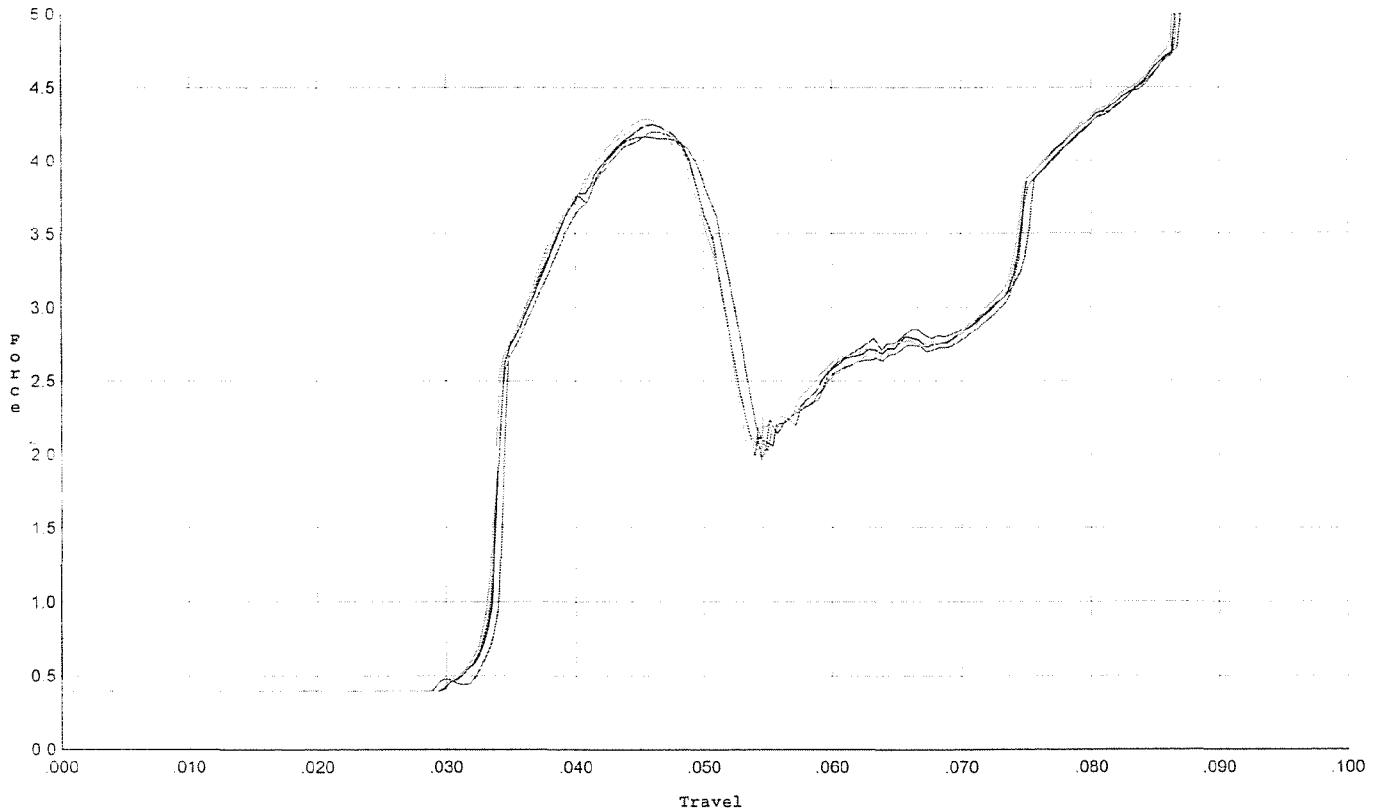
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.051	0.036	0.041	0.048		Set Trigger
2	2.663	0.051	0.035	0.040	0.049		Set Trigger
3	2.545	0.051	0.032	0.040	0.047		Set Trigger
4	2.620	0.052	0.035	0.040	0.049		Set Trigger
5	2.568	0.051	0.035	0.040	0.047		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.052	0.033	0.035	0.082		Set Trigger
2	4.248	0.051	0.033	0.036	0.078		Set Trigger
3	4.193	0.051	0.033	0.036	0.078		Set Trigger
4	4.285	0.051	0.032	0.036	0.080		Set Trigger
5	4.237	0.051	0.032	0.036	0.079		Set Trigger

Avg 4.22