

G56794710

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



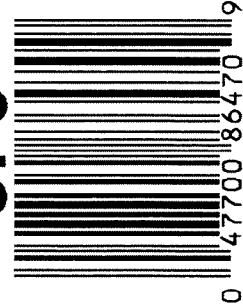
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794710

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794710

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/14/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	SP
542	APPLY COATINGS (BARREL ACTION)		11/13	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

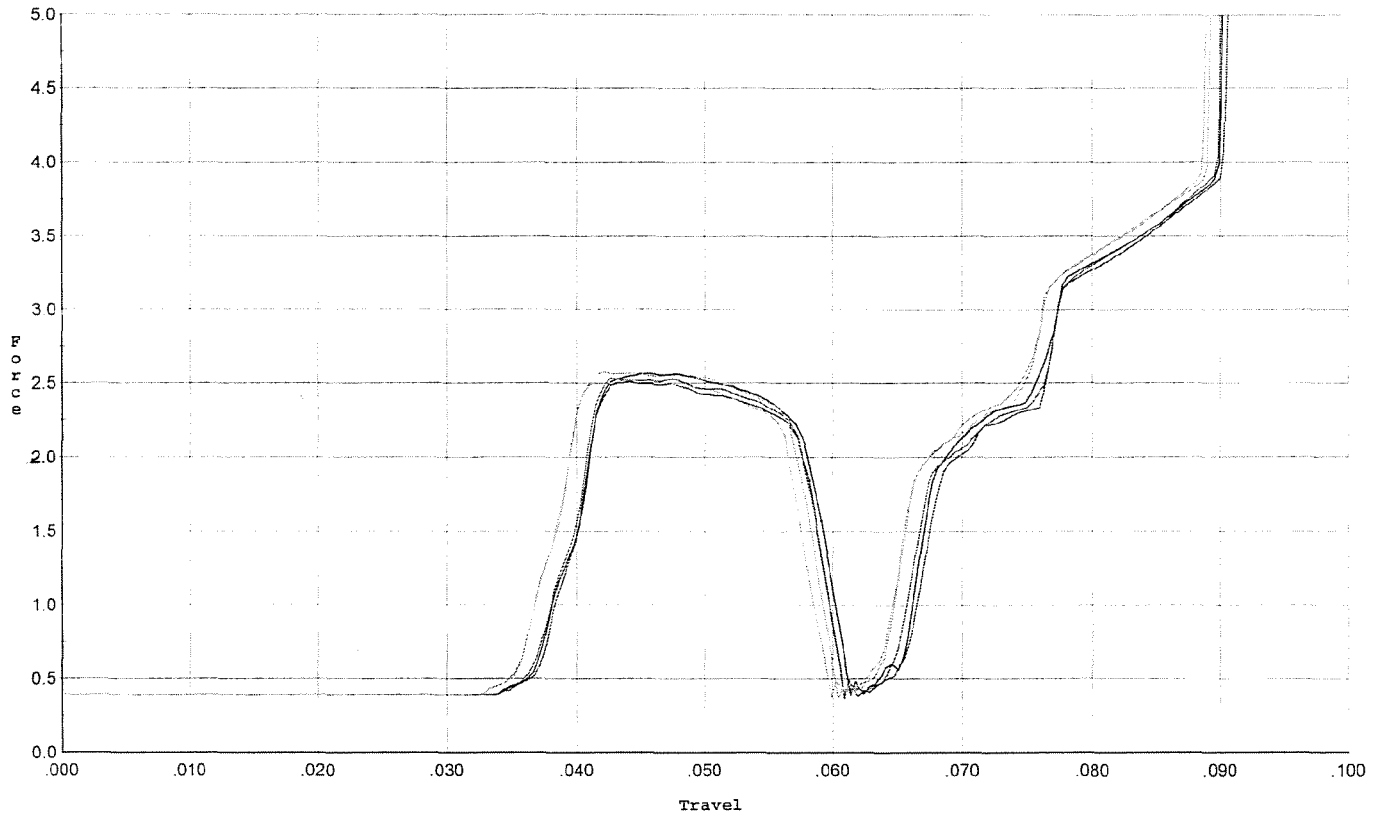
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>5.0</u> <u>5.0</u>	12-18-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>5.0</u> <u>6.0</u>	12-18-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-18-08	R.D.
	J) ASSEMBLE STOCK		11-26-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	S.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.76</u> <u>2.76</u> <u>2.79</u> <u>2.86</u>	12-17-08	TL
	C) FUNCTION		12-18-08	S.D.
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



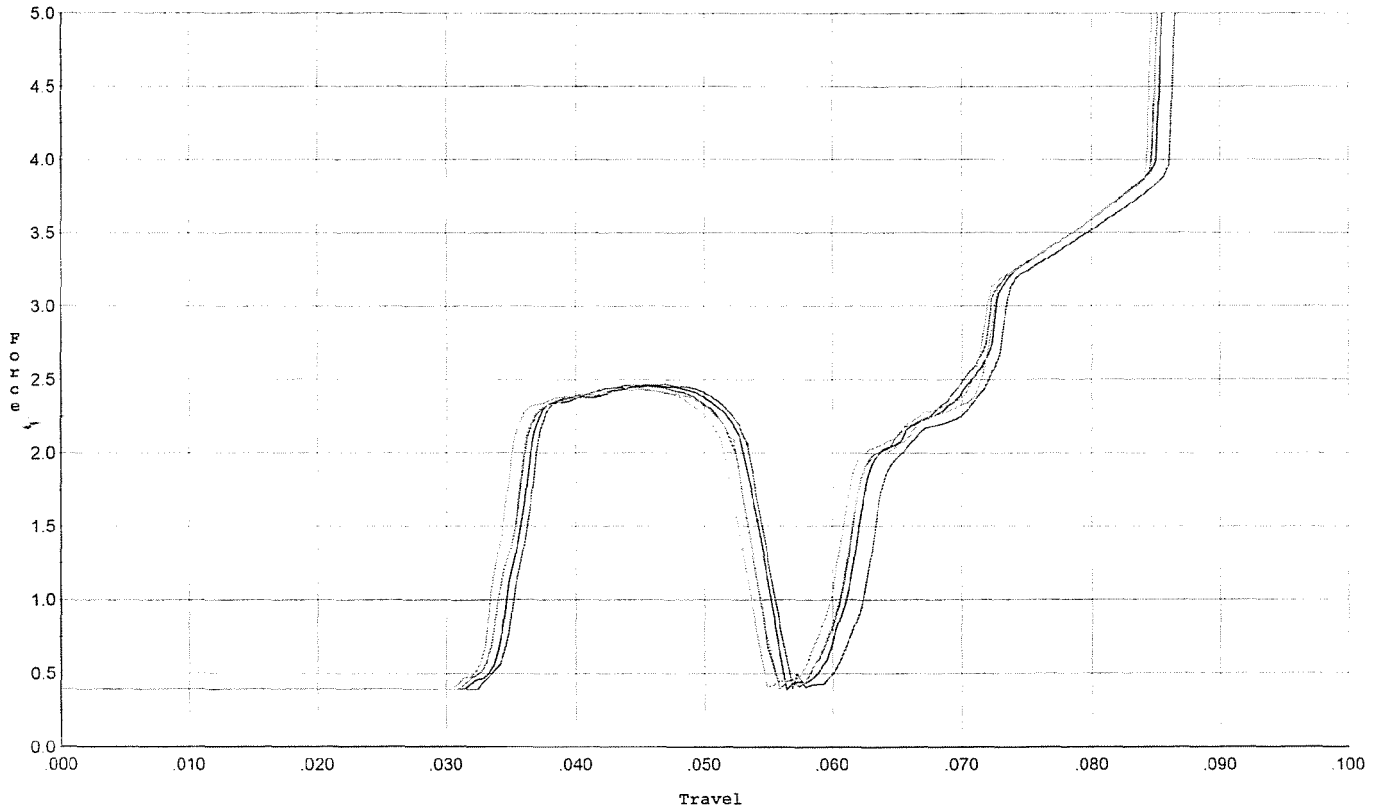
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.058	0.037	0.038	0.061		Set Trigger
2	2.571	0.059	0.037	0.037	0.063		Set Trigger
3	2.533	0.058	0.037	0.038	0.062		Set Trigger
4	2.577	0.058	0.036	0.037	0.064		Set Trigger
5	2.516	0.056	0.036	0.037	0.060		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



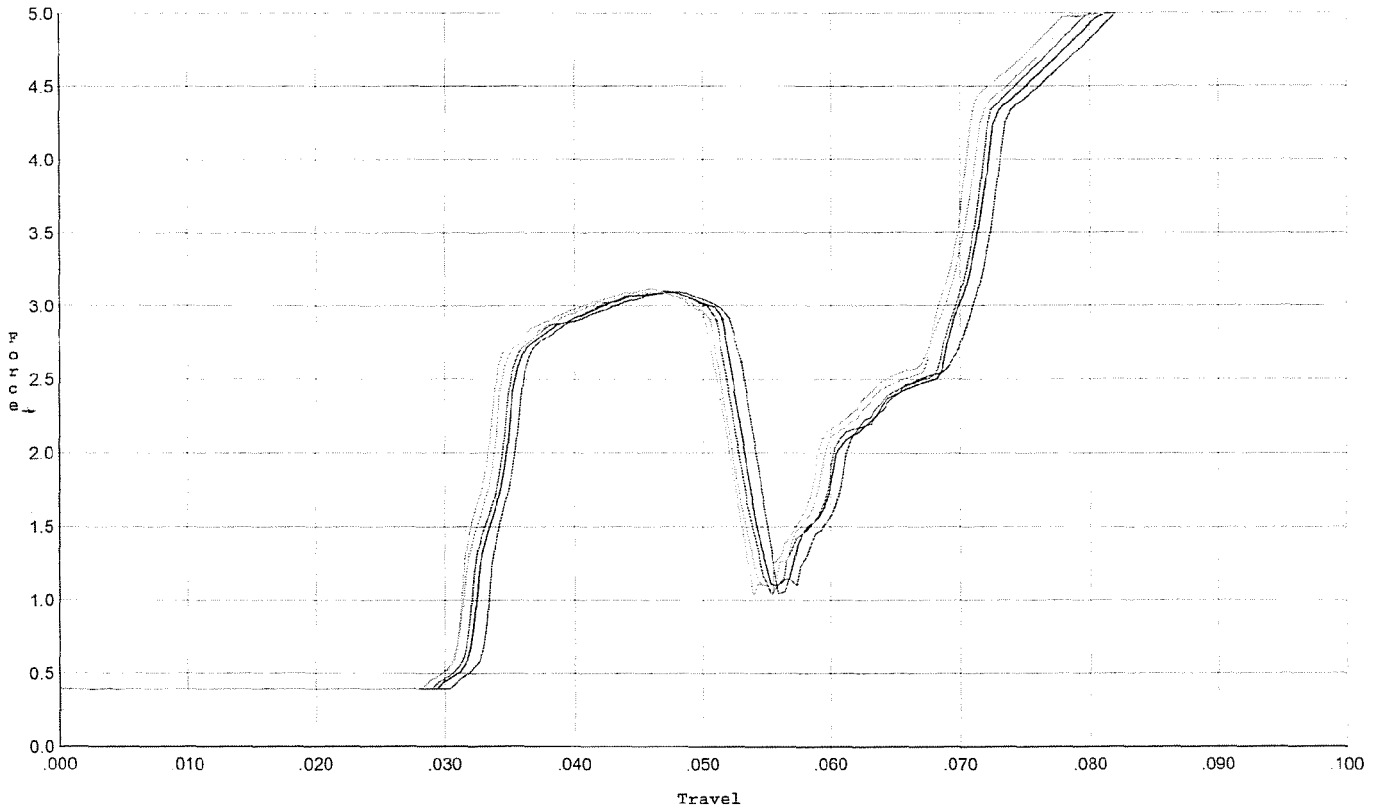
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.053	0.035	0.037	0.056		Set Trigger
2	2.453	0.054	0.034	0.036	0.058		Set Trigger
3	2.461	0.052	0.033	0.036	0.056		Set Trigger
4	2.433	0.052	0.033	0.036	0.056		Set Trigger
5	2.443	0.053	0.033	0.036	0.057		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .50 lbs.



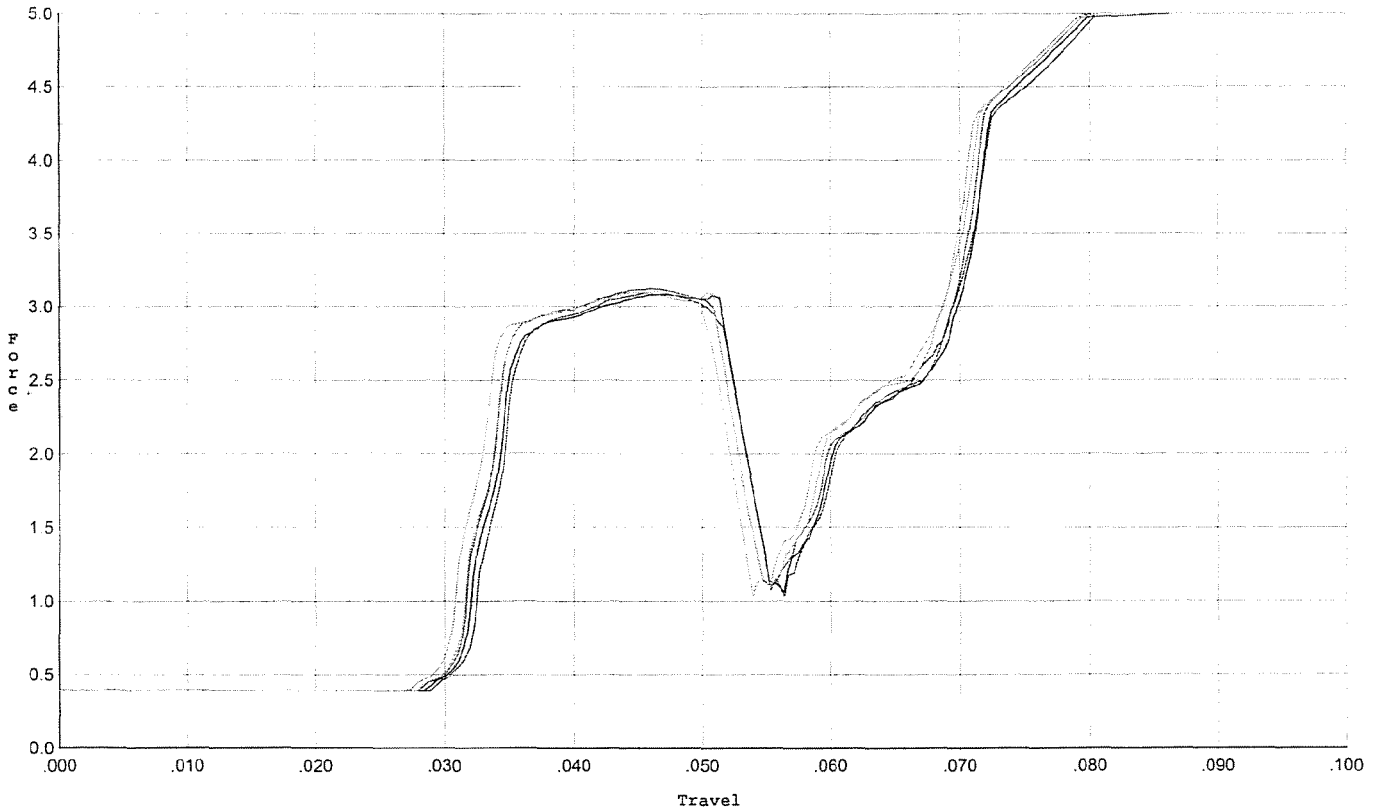
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.053	0.033	0.035	0.069		Set Trigger
2	3.093	0.052	0.032	0.035	0.067		Set Trigger
3	3.102	0.051	0.032	0.034	0.067		Set Trigger
4	3.096	0.051	0.031	0.034	0.067		Set Trigger
5	3.114	0.051	0.031	0.034	0.069		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

→ Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .50 lbs.



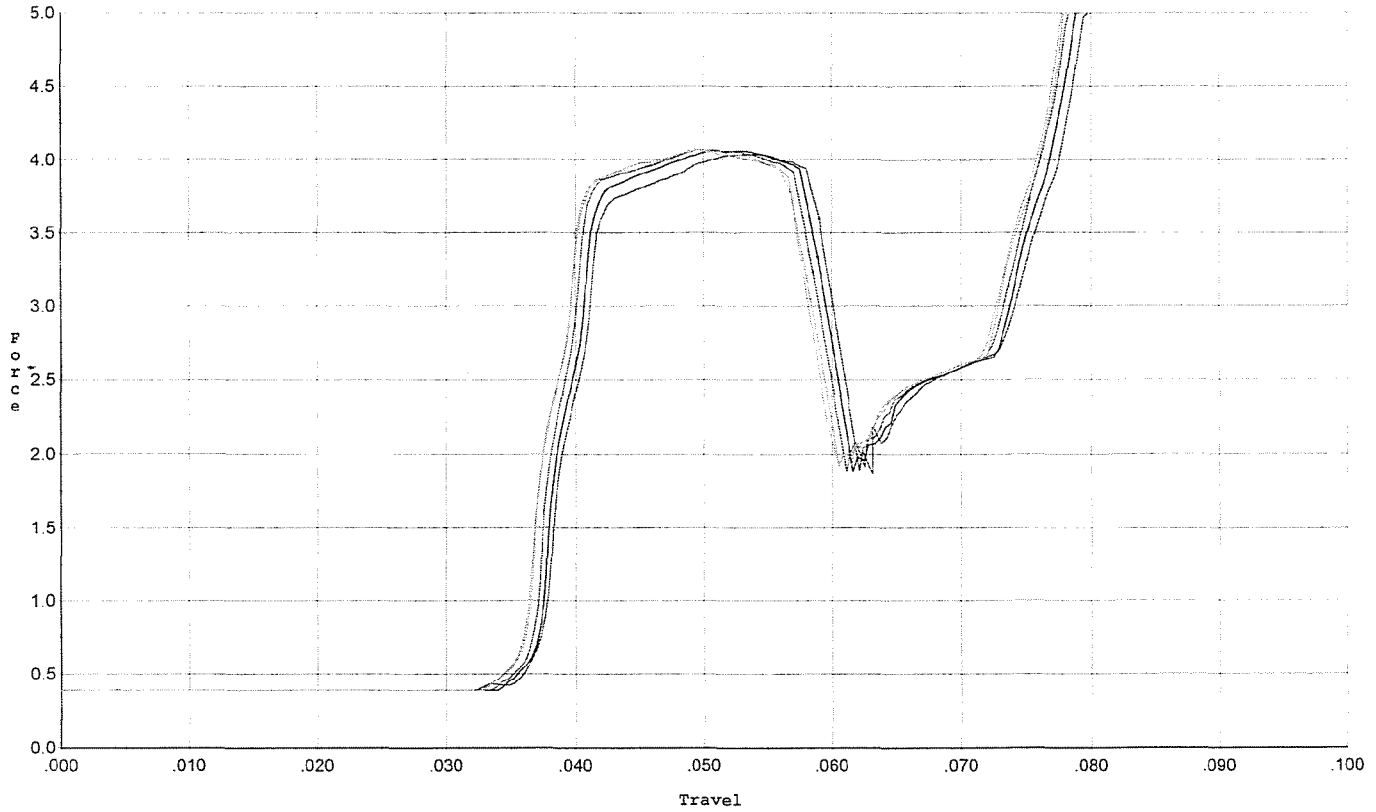
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.053	0.032	0.034	0.071		Set Trigger
2	3.083	0.051	0.031	0.034	0.069		Set Trigger
3	3.121	0.051	0.031	0.034	0.069		Set Trigger
4	3.104	0.051	0.031	0.034	0.069		Set Trigger
5	3.095	0.051	0.030	0.033	0.070		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



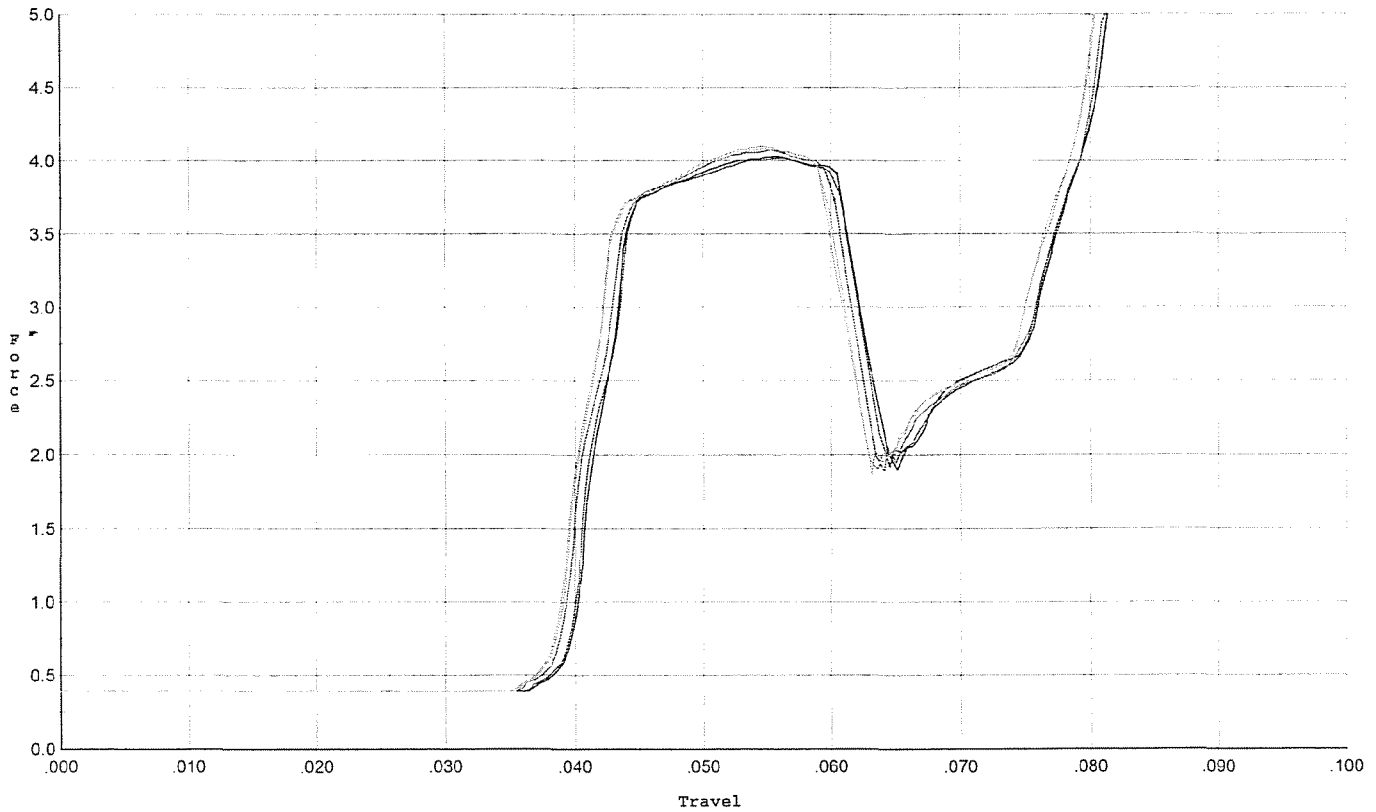
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.059	0.037	0.029	0.094		Set Trigger
2	4.058	0.059	0.037	0.028	0.095		Set Trigger
3	4.067	0.059	0.036	0.029	0.095		Set Trigger
4	4.063	0.058	0.036	0.028	0.095		Set Trigger
5	4.072	0.057	0.036	0.028	0.092		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



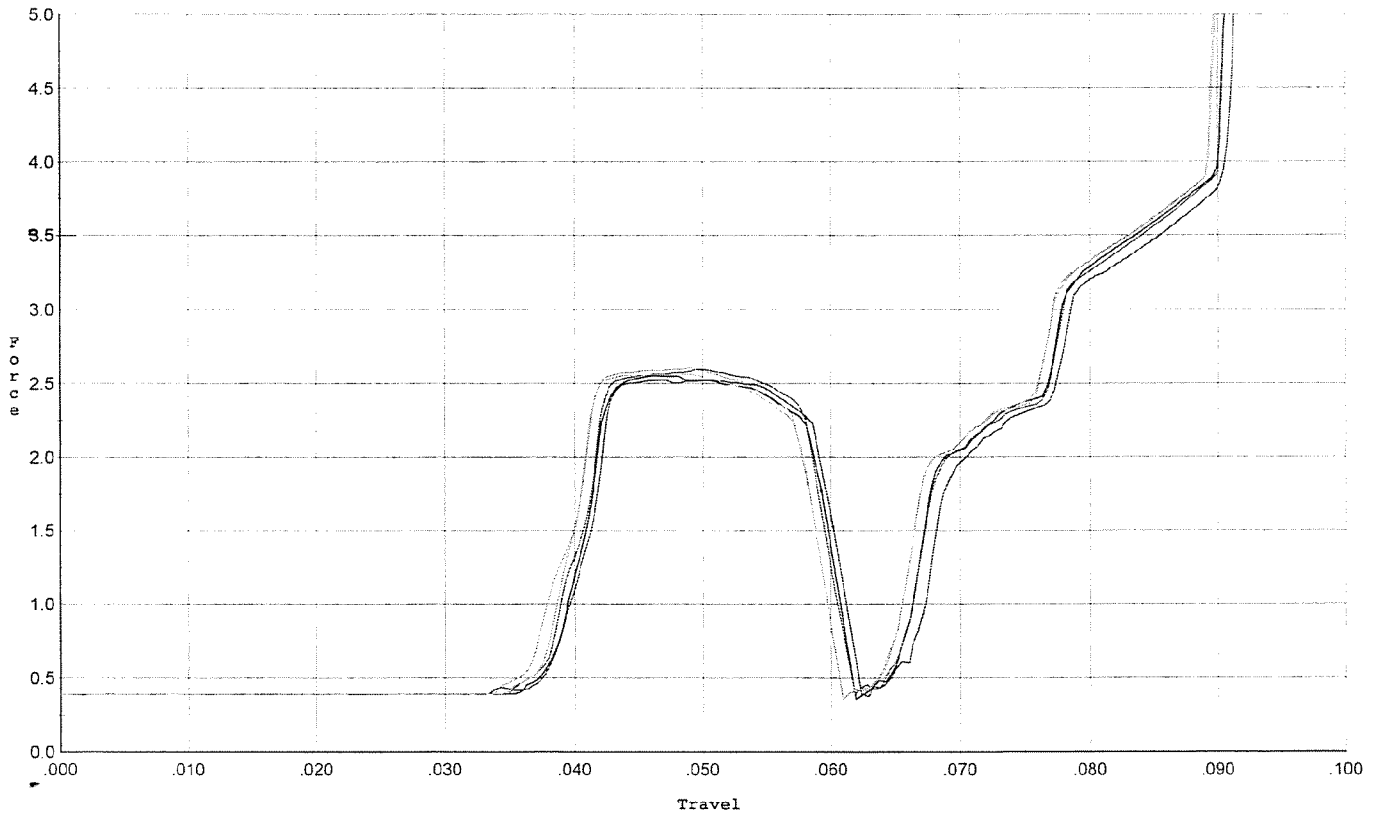
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.061	0.039	0.030	0.094		Set Trigger
2	4.031	0.061	0.039	0.030	0.093		Set Trigger
3	4.073	0.060	0.039	0.029	0.094		Set Trigger
4	4.084	0.060	0.038	0.029	0.094		Set Trigger
5	4.096	0.059	0.038	0.028	0.092		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



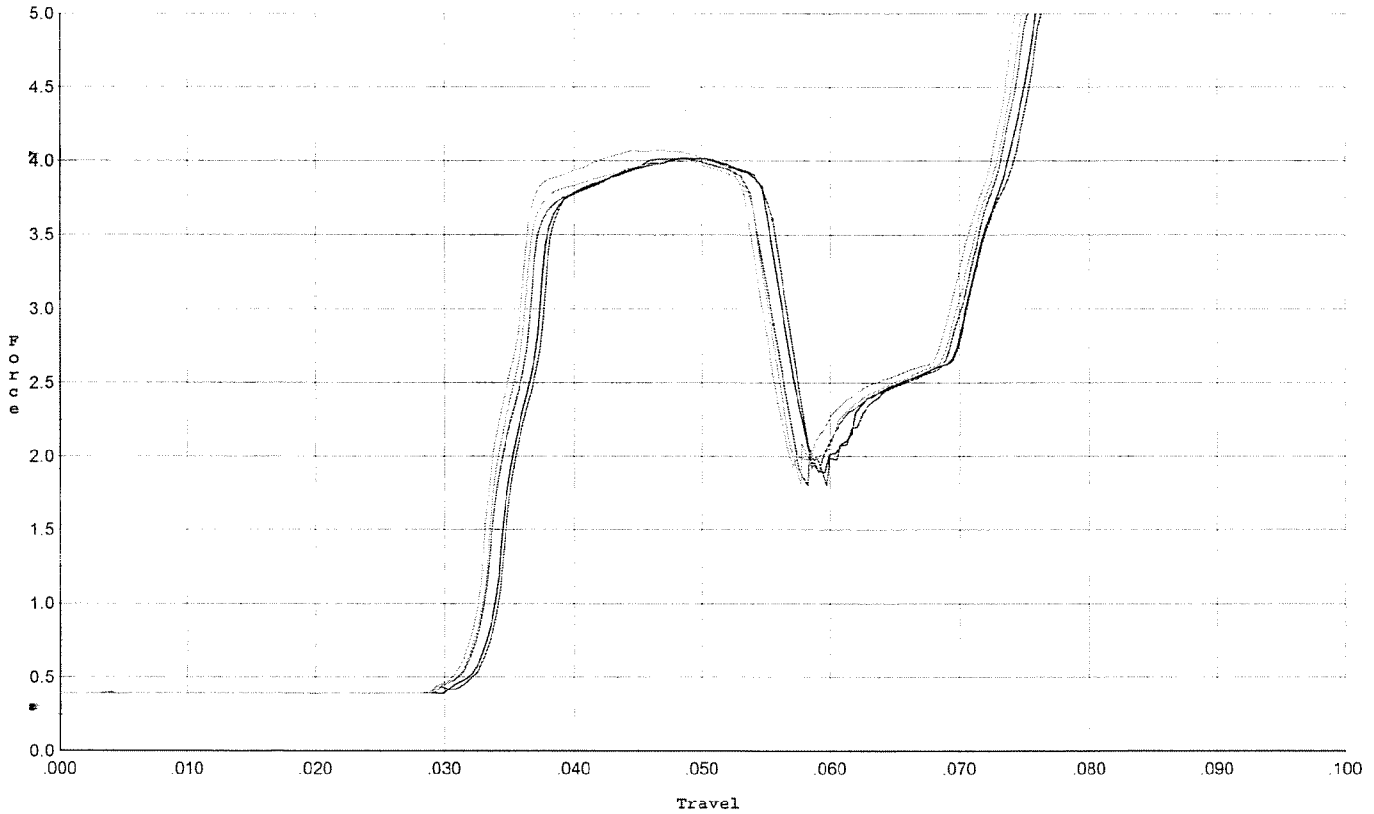
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.060	0.038	0.038	0.063		Set Trigger
2	2.554	0.059	0.038	0.037	0.062		Set Trigger
3	2.596	0.058	0.038	0.038	0.062		Set Trigger
4	2.564	0.058	0.038	0.038	0.062		Set Trigger
5	2.604	0.058	0.037	0.037	0.063		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.056	0.033	0.029	0.092		Set Trigger
2	4.018	0.055	0.033	0.028	0.091		Set Trigger
3	4.003	0.056	0.032	0.028	0.093		Set Trigger
4	3.999	0.054	0.032	0.028	0.091		Set Trigger
5	4.074	0.053	0.032	0.029	0.091		Set Trigger

Avg 4.02