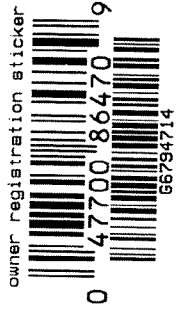


G6794714

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

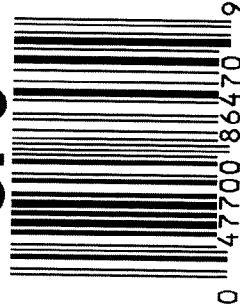
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794714

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794714

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE		12-2-08	RSN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	RT
490	MAGNAFLUX BOLT		12/9/08	RT
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

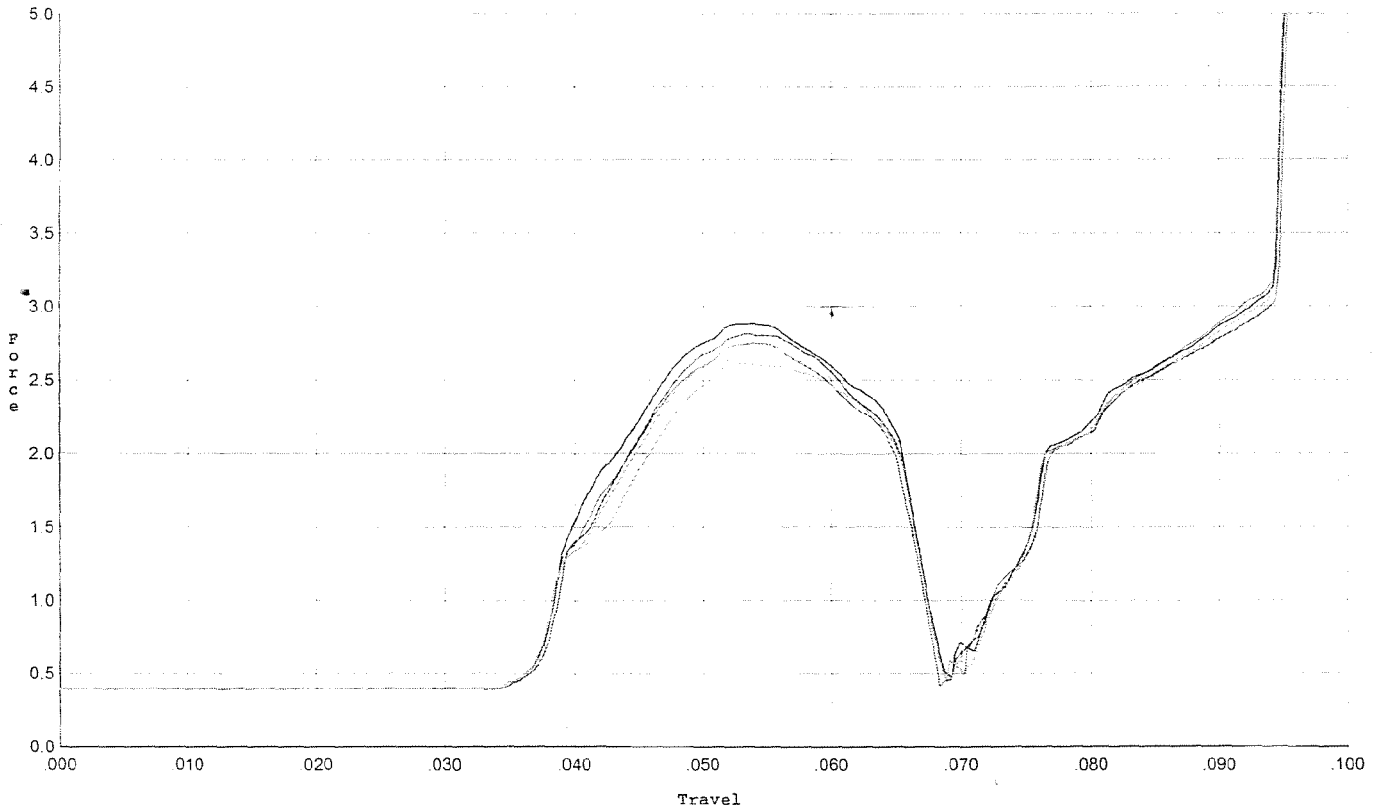
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.40</u> <u>6.40</u> <u>6.40</u>	1-16-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-16-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-16-09	L.N.
	J) ASSEMBLE STOCK		1-7-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		1-16-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	L.N.
670	FINAL INSPECTION A) HEADSPACE		1-16-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.33</u> <u>2.28</u> <u>2.25</u> <u>2.28</u>	1-16-09	TL
	C) FUNCTION		1-16-09	L.N.
690	PACK		1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



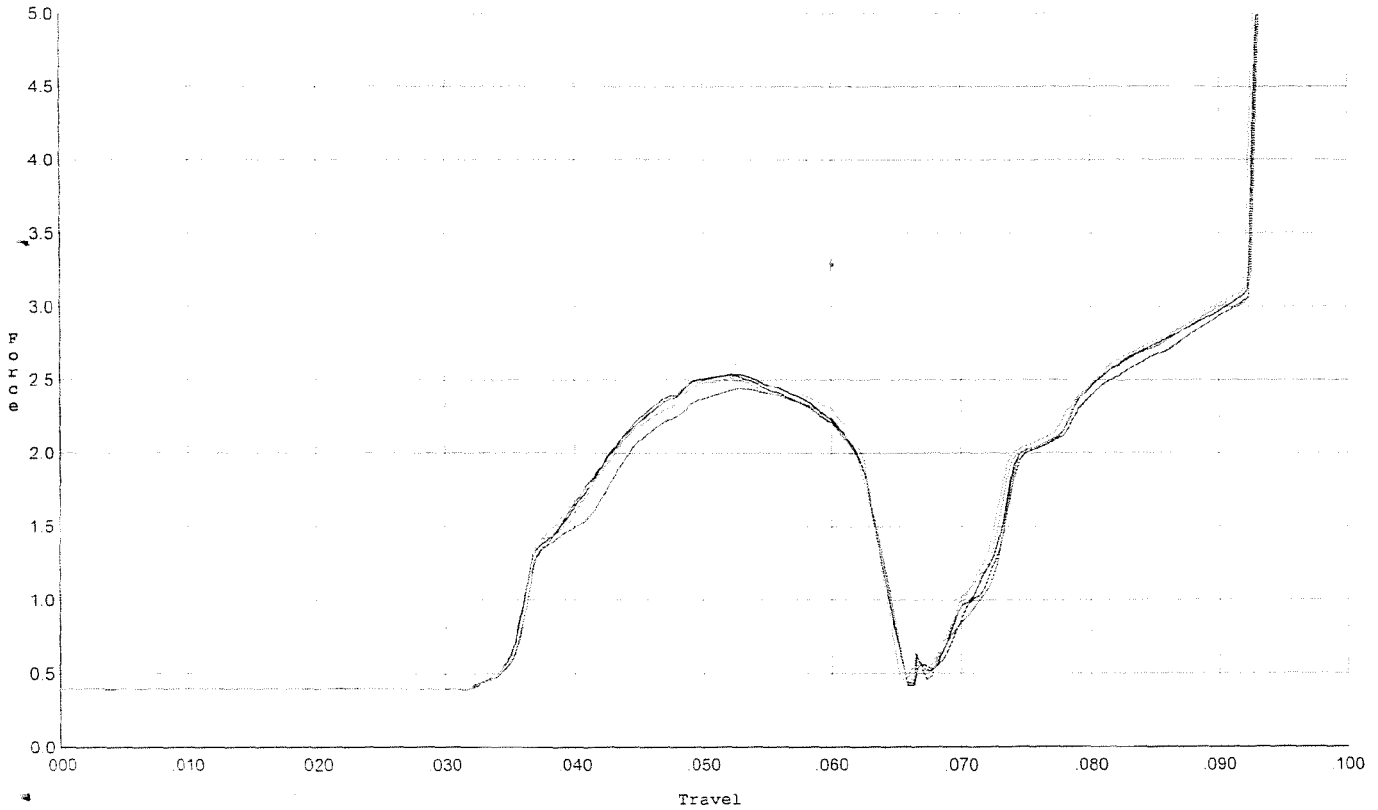
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.815	0.066	0.038	0.036	0.078		Set Trigger
2	2.886	0.065	0.037	0.036	0.081		Set Trigger
3	2.750	0.066	0.037	0.036	0.078		Set Trigger
4	2.739	0.066	0.037	0.036	0.077		Set Trigger
5	2.616	0.066	0.037	0.035	0.075		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



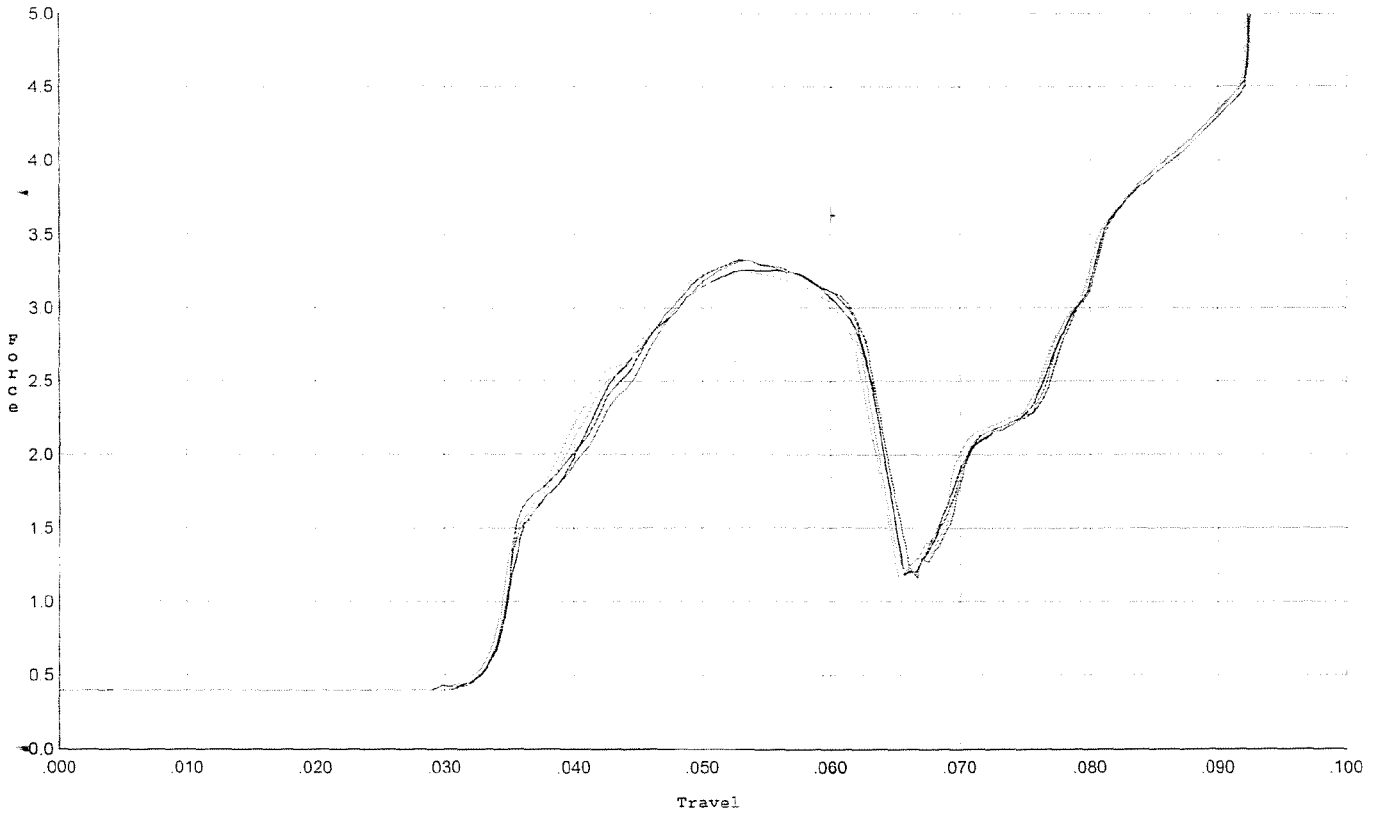
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.064	0.035	0.036	0.073		Set Trigger
2	2.536	0.063	0.035	0.036	0.072		Set Trigger
3	2.442	0.063	0.035	0.036	0.069		Set Trigger
4	2.497	0.063	0.035	0.036	0.072		Set Trigger
5	2.512	0.063	0.035	0.036	0.072		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



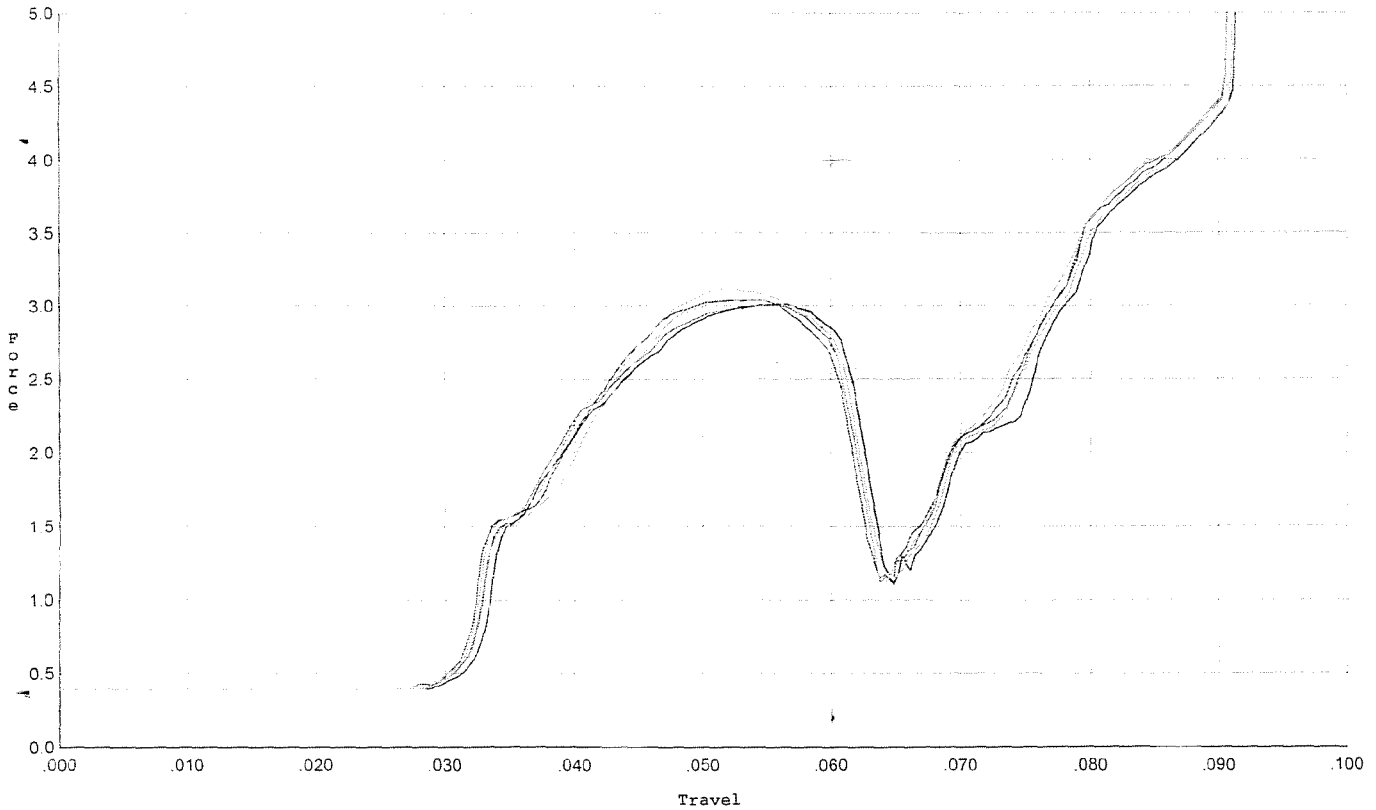
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.328	0.063	0.034	0.034	0.092		Set Trigger
2	3.258	0.063	0.034	0.034	0.091		Set Trigger
3	3.322	0.063	0.034	0.034	0.090		Set Trigger
4	3.333	0.062	0.034	0.034	0.091		Set Trigger
5	3.242	0.063	0.033	0.034	0.091		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



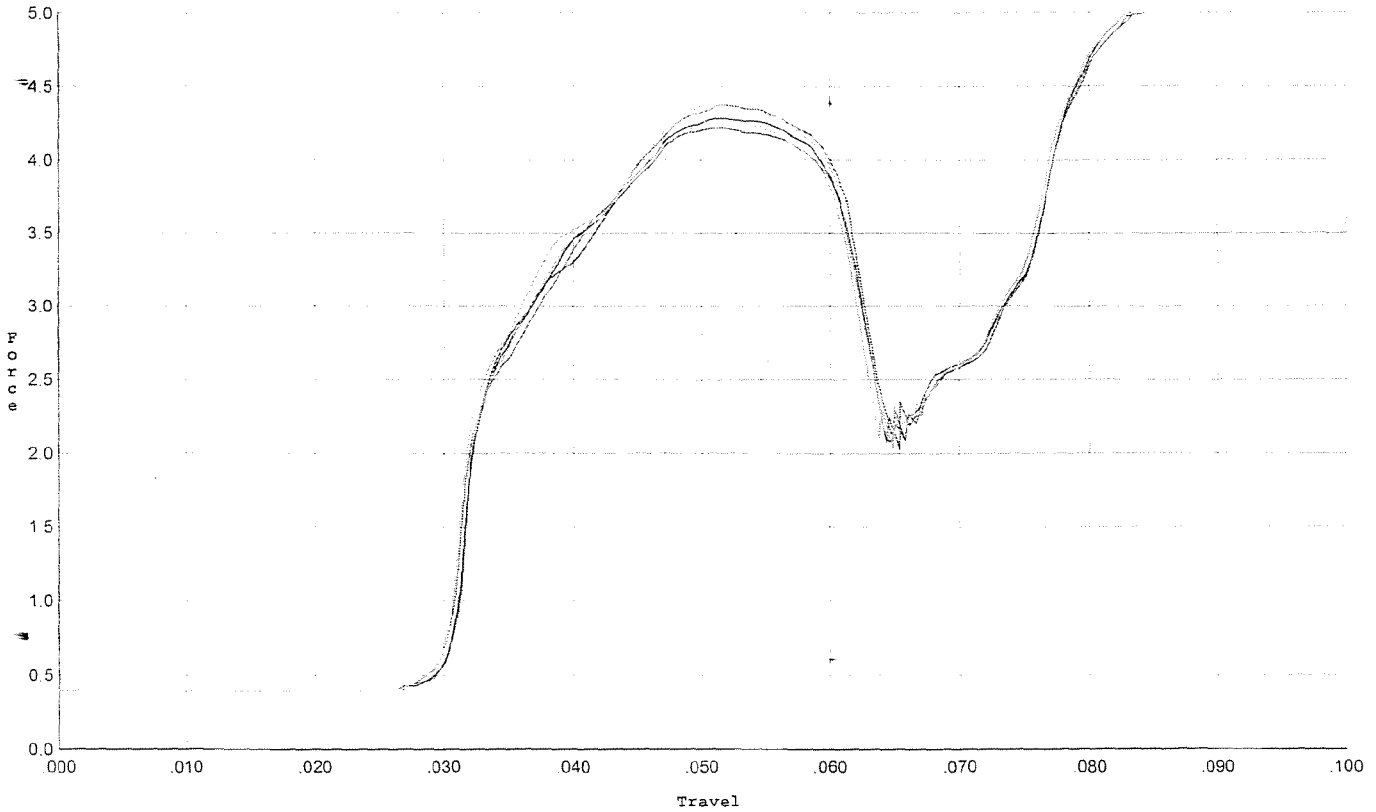
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.061	0.031	0.034	0.085		Set Trigger
2	3.012	0.062	0.033	0.034	0.085		Set Trigger
3	3.011	0.062	0.032	0.033	0.085		Set Trigger
4	3.036	0.061	0.032	0.034	0.084		Set Trigger
5	3.111	0.062	0.032	0.033	0.087		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



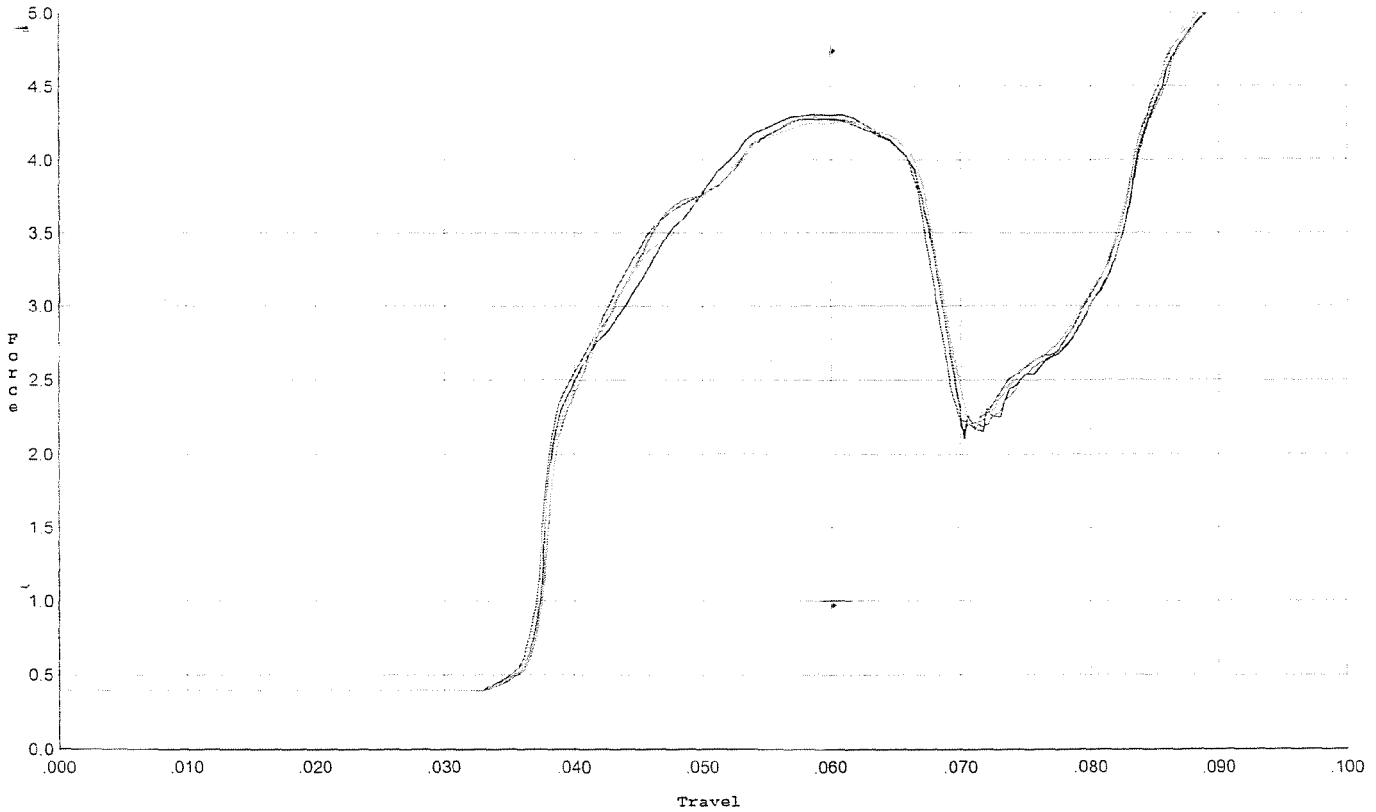
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.062	0.030	0.031	0.124		Set Trigger
2	4.285	0.062	0.030	0.031	0.125		Set Trigger
3	4.375	0.061	0.030	0.032	0.124		Set Trigger
4	4.413	0.061	0.030	0.031	0.124		Set Trigger
5	4.260	0.061	0.030	0.031	0.122		Set Trigger

A. 4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



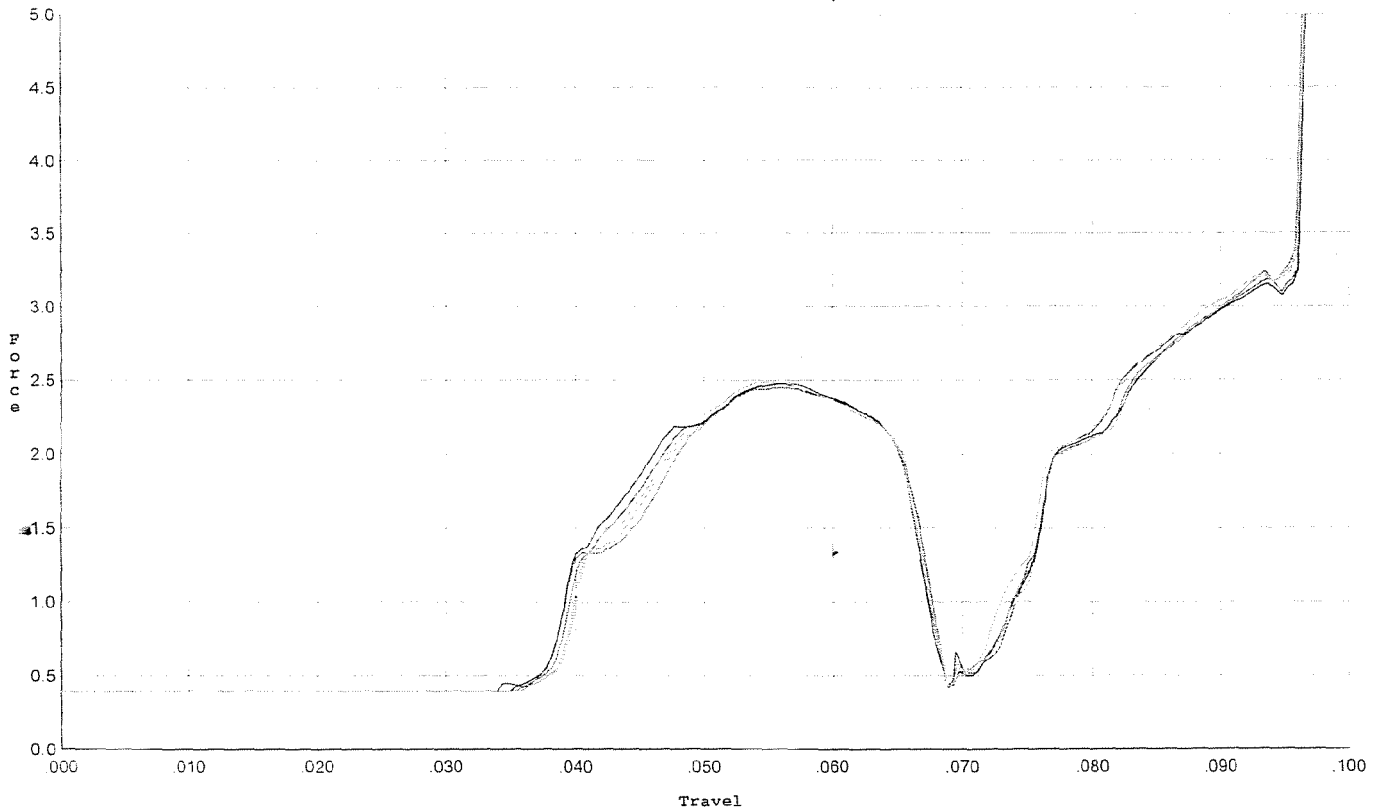
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.067	0.036	0.033	0.124		Set Trigger
2	4.311	0.068	0.037	0.032	0.126		Set Trigger
3	4.291	0.068	0.037	0.033	0.126		Set Trigger
4	4.255	0.067	0.036	0.033	0.125		Set Trigger
5	4.291	0.067	0.037	0.033	0.125		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schulis 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



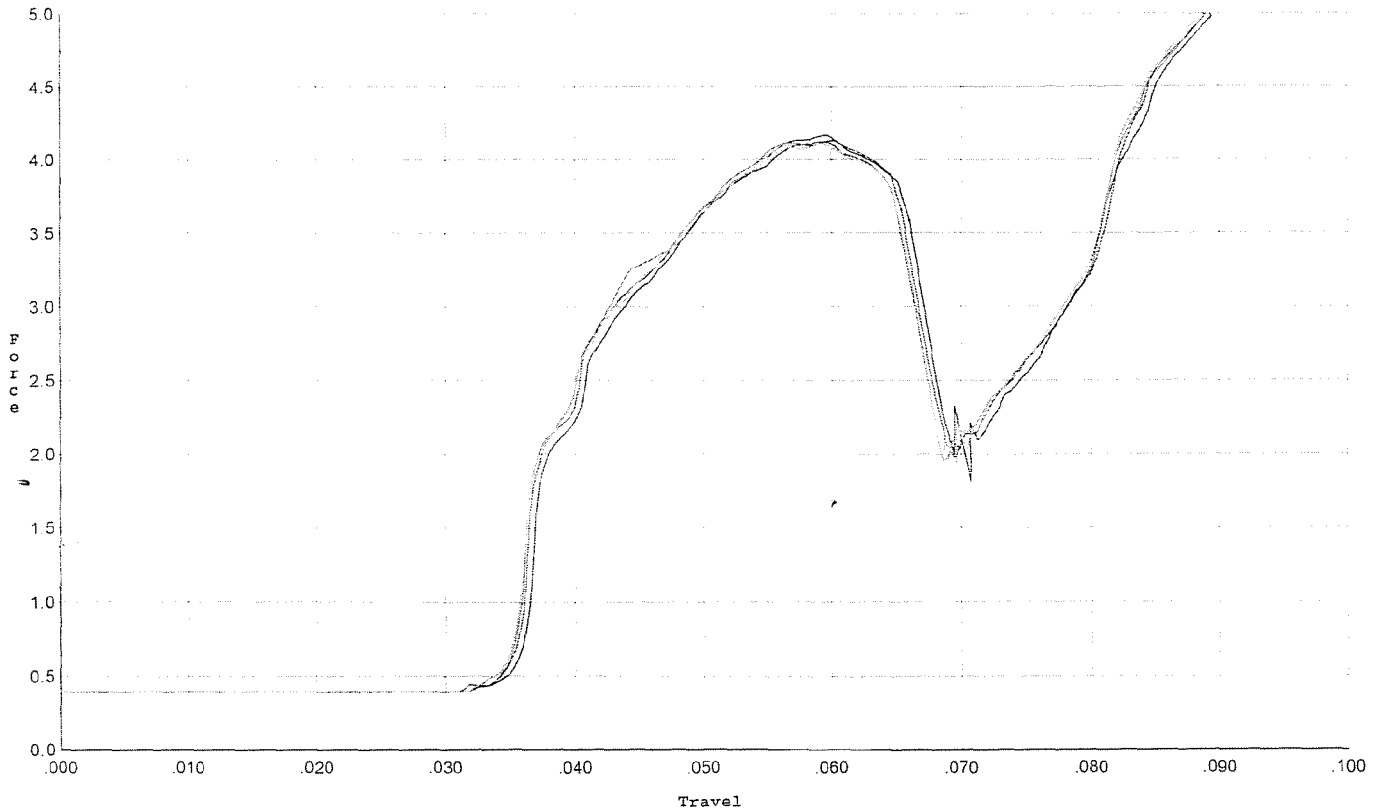
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.067	0.038	0.037	0.073		Set Trigger
2	2.474	0.066	0.038	0.037	0.072		Set Trigger
3	2.450	0.066	0.039	0.037	0.070		Set Trigger
4	2.491	0.067	0.039	0.037	0.072		Set Trigger
5	2.468	0.065	0.039	0.037	0.070		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.065	0.035	0.033	0.117		Set Trigger
2	4.131	0.066	0.036	0.033	0.117		Set Trigger
3	4.126	0.066	0.035	0.033	0.119		Set Trigger
4	4.107	0.066	0.035	0.033	0.118		Set Trigger
5	4.115	0.066	0.035	0.033	0.118		Set Trigger

A-4.13