

G6794716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

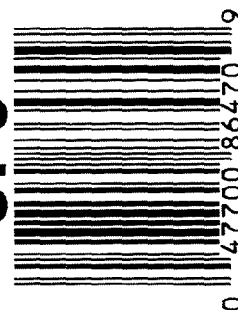
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794716

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794716

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RIZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	Ⓟ
490	MAGNAFLUX BOLT		11/14/08	MR
500	ROLLMARK CALIBER		11/16/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DC
542	APPLY COATINGS (BARREL ACTION)		11/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

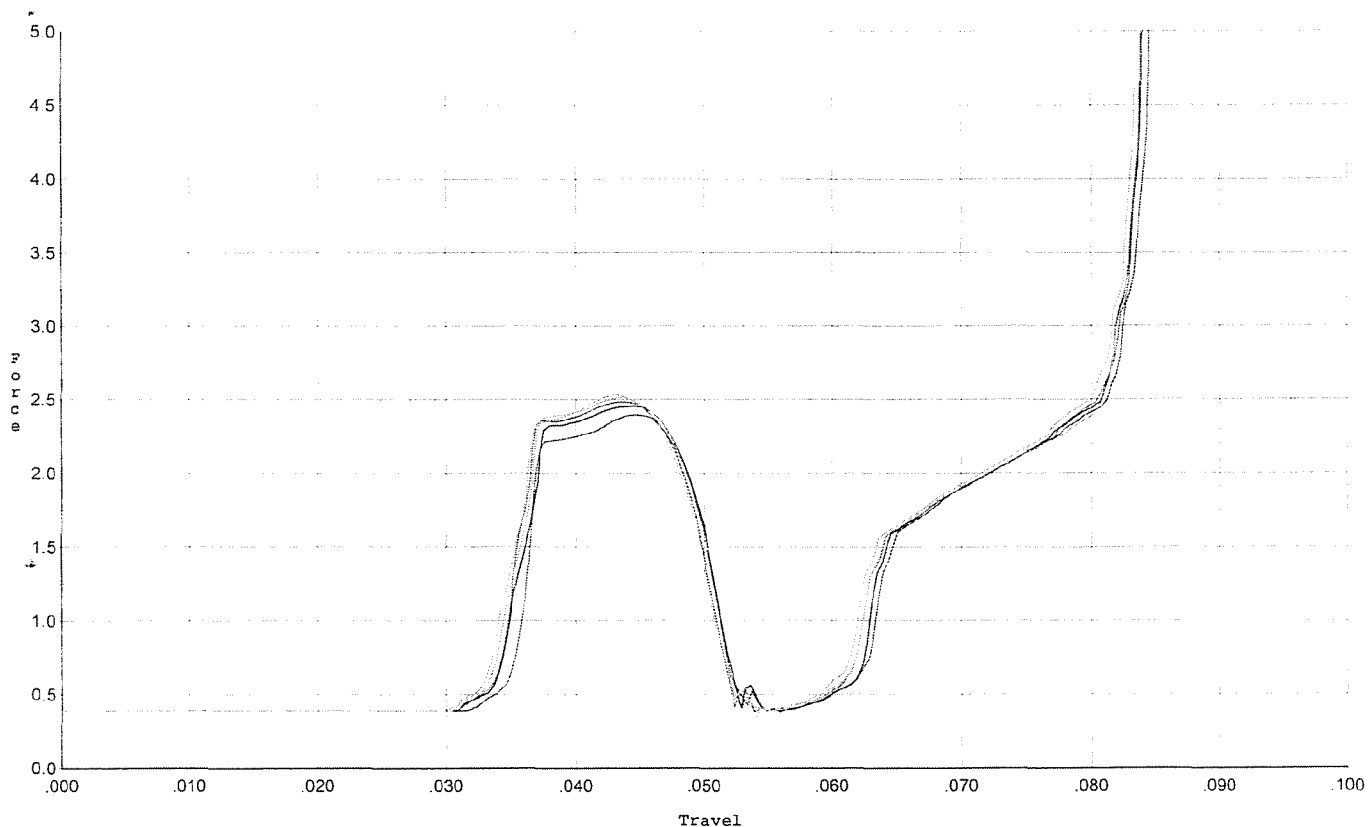
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>40</u> <u>30</u>	12-16-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-16-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-16-08	L.N.
	J) ASSEMBLE STOCK		11-26-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-16-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.23</u> <u>2.27</u> <u>2.40</u> <u>2.32</u>	12-16-08	TL
	C) FUNCTION		12-16-08	L.N.
690	PACK		12/19/08	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



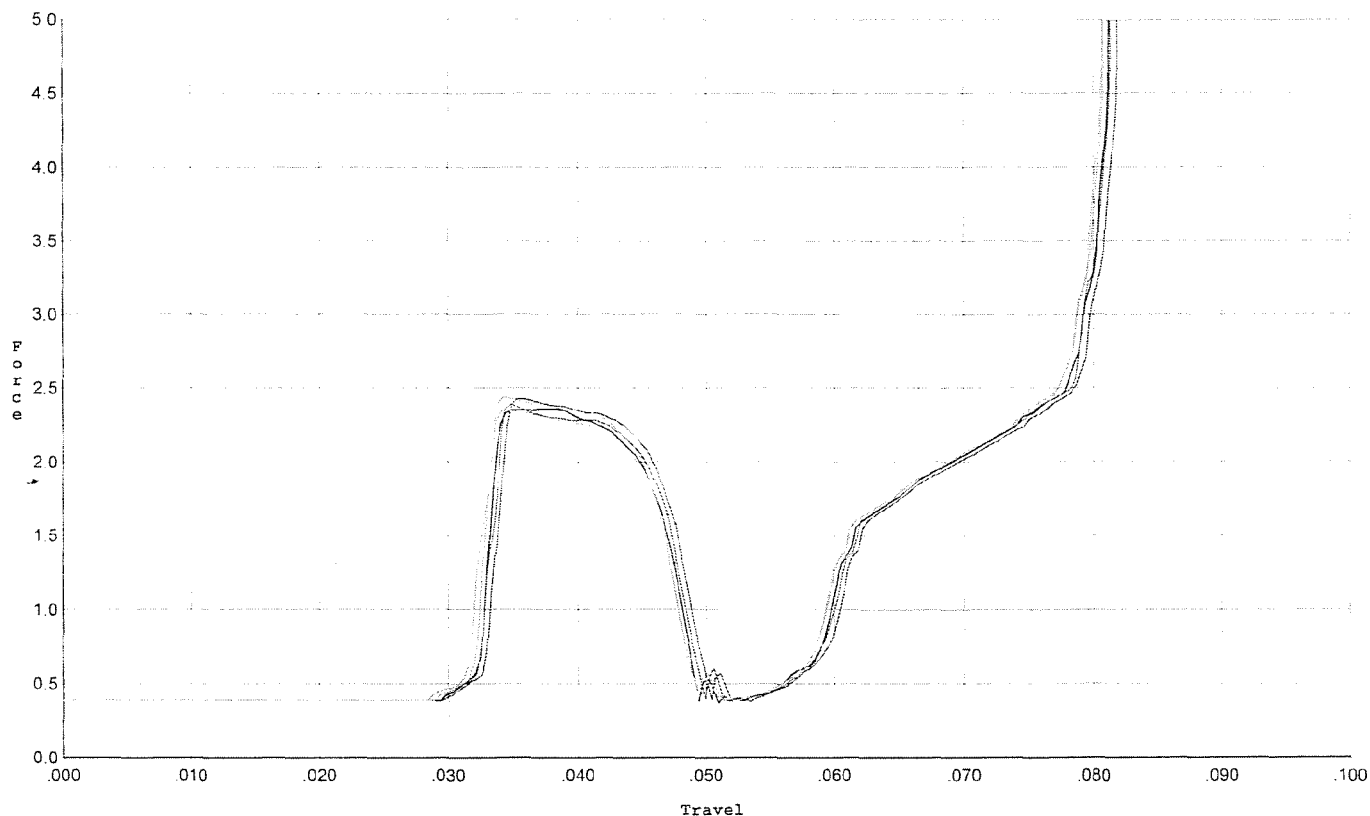
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.050	0.035	0.038	0.046		Set Trigger
2	2.455	0.050	0.034	0.038	0.047		Set Trigger
3	2.484	0.049	0.034	0.038	0.047		Set Trigger
4	2.517	0.050	0.034	0.037	0.049		Set Trigger
5	2.534	0.050	0.033	0.037	0.048		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



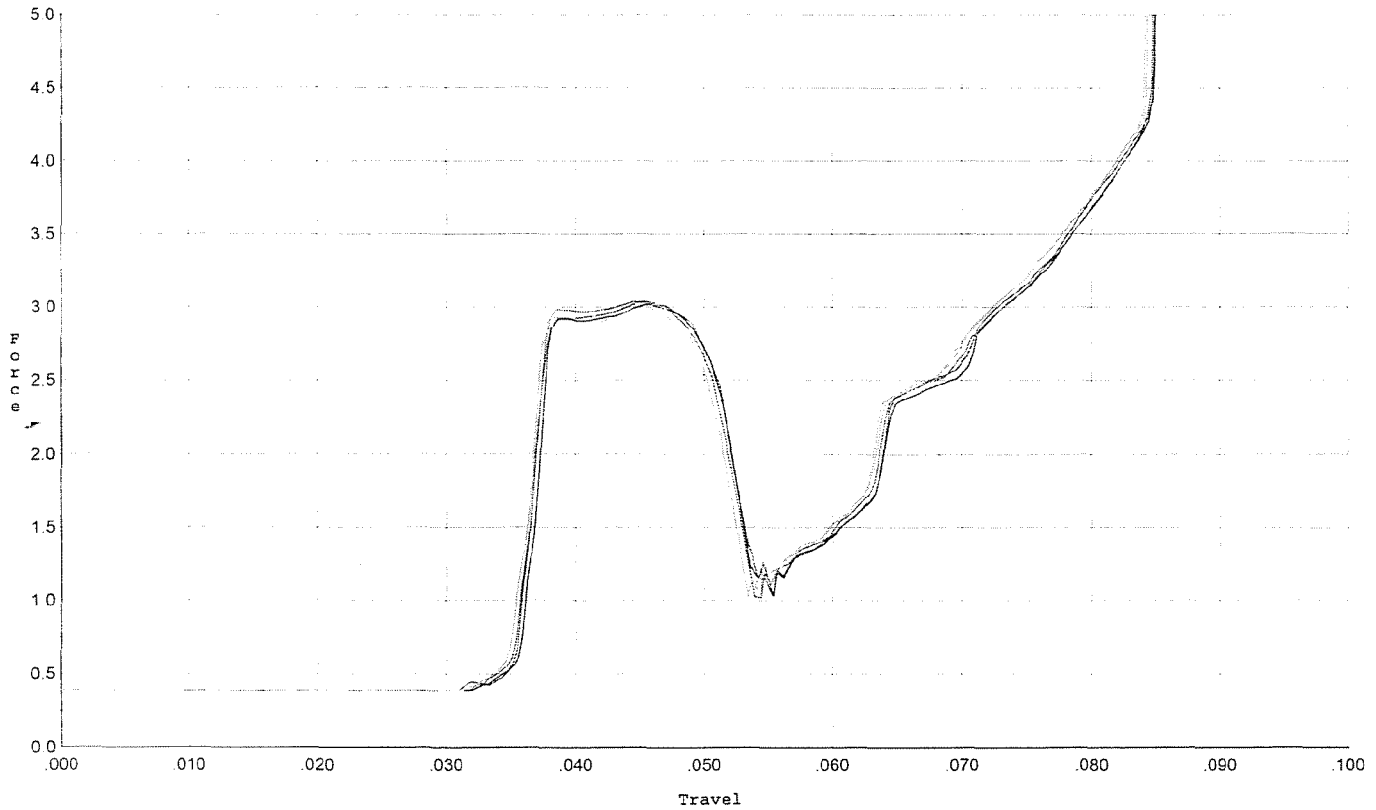
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.048	0.033	0.038	0.045		Set Trigger
2	2.358	0.047	0.032	0.038	0.044		Set Trigger
3	2.393	0.047	0.032	0.038	0.044		Set Trigger
4	2.357	0.047	0.032	0.038	0.044		Set Trigger
5	2.439	0.047	0.032	0.038	0.045		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
 → GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



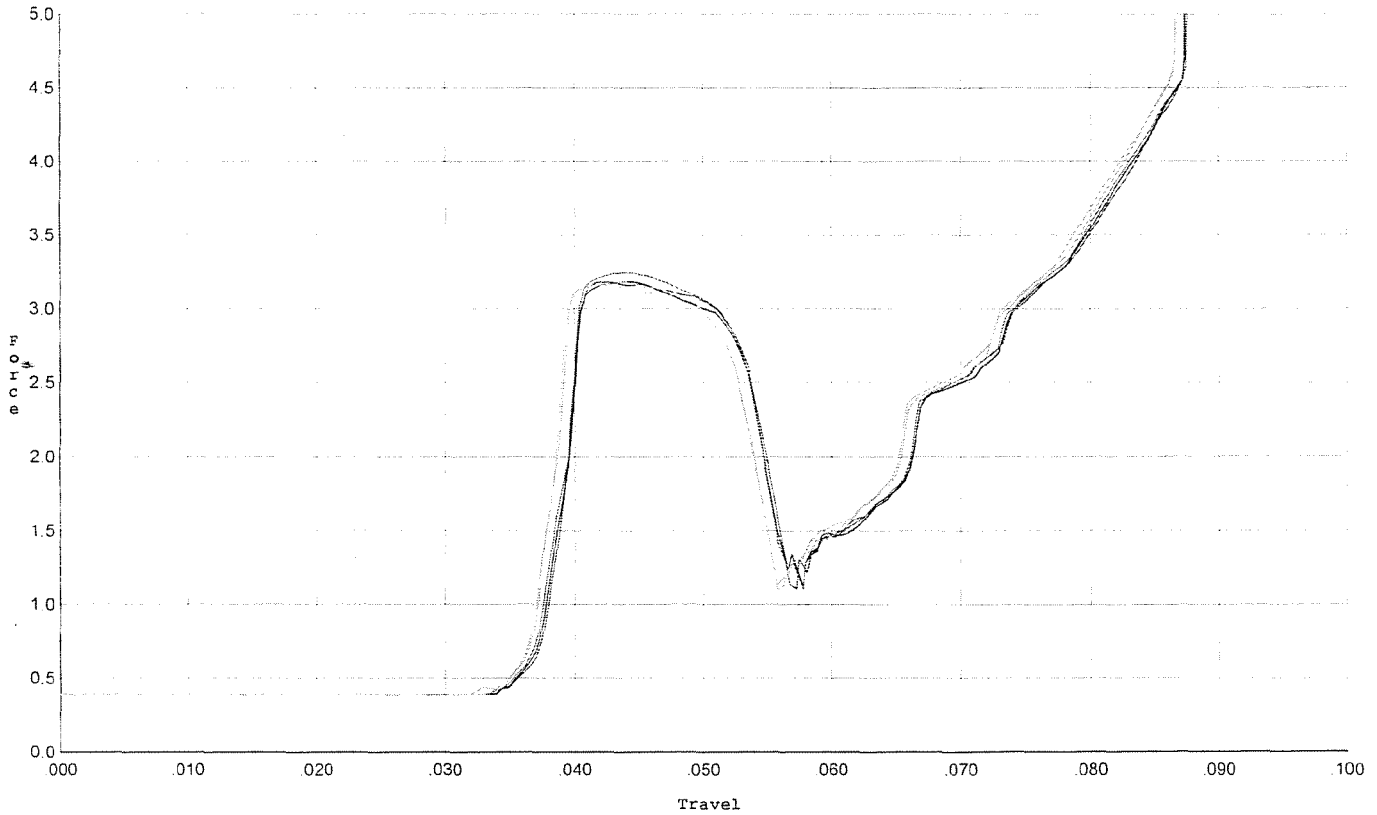
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.051	0.035	0.037	0.058		Set Trigger
2	3.018	0.051	0.036	0.037	0.058		Set Trigger
3	3.038	0.052	0.035	0.037	0.059		Set Trigger
4	2.993	0.051	0.035	0.037	0.058		Set Trigger
5	3.031	0.051	0.035	0.037	0.058		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



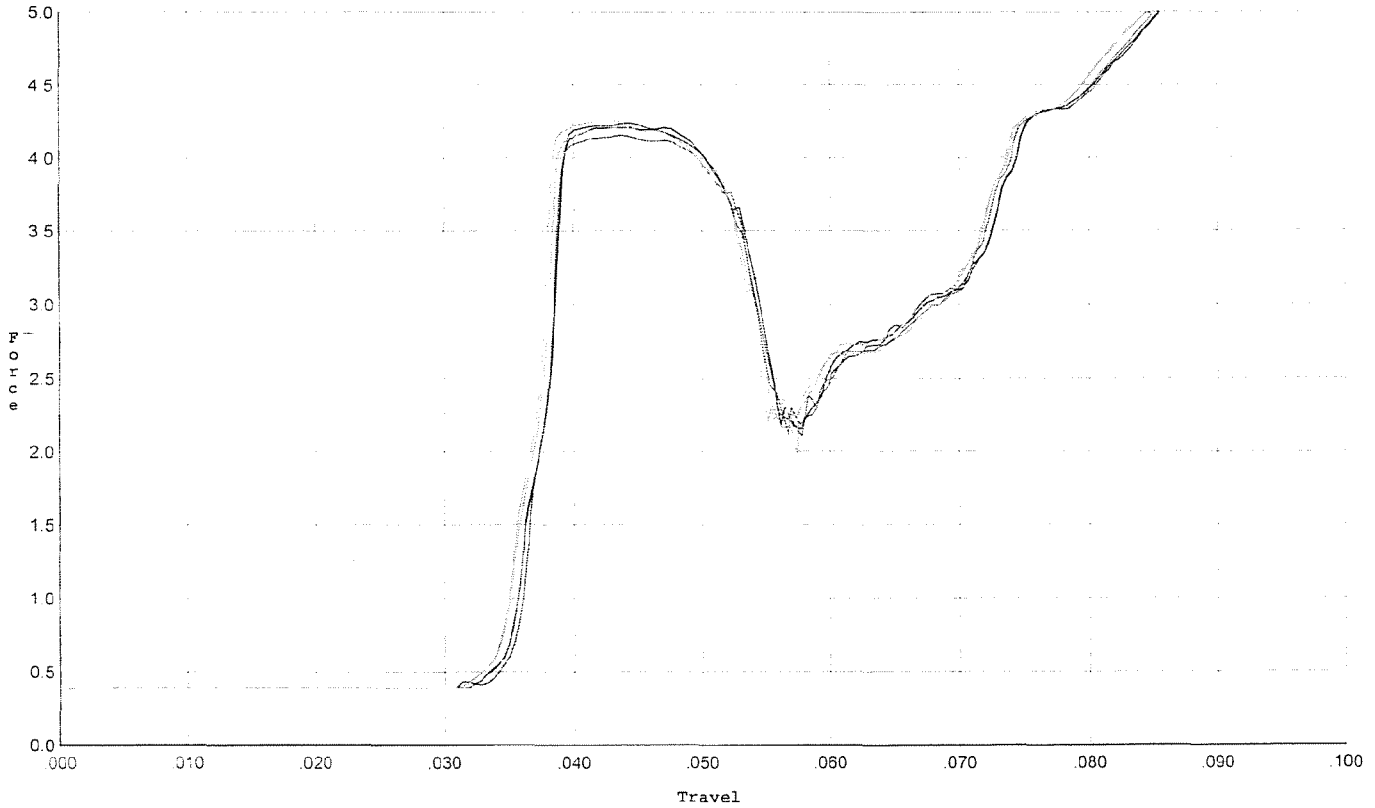
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.055	0.037	0.038	0.064		Set Trigger
2	3.183	0.054	0.037	0.038	0.062		Set Trigger
3	3.247	0.054	0.037	0.038	0.063		Set Trigger
4	3.163	0.054	0.036	0.037	0.063		Set Trigger
5	3.182	0.054	0.036	0.037	0.063		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.

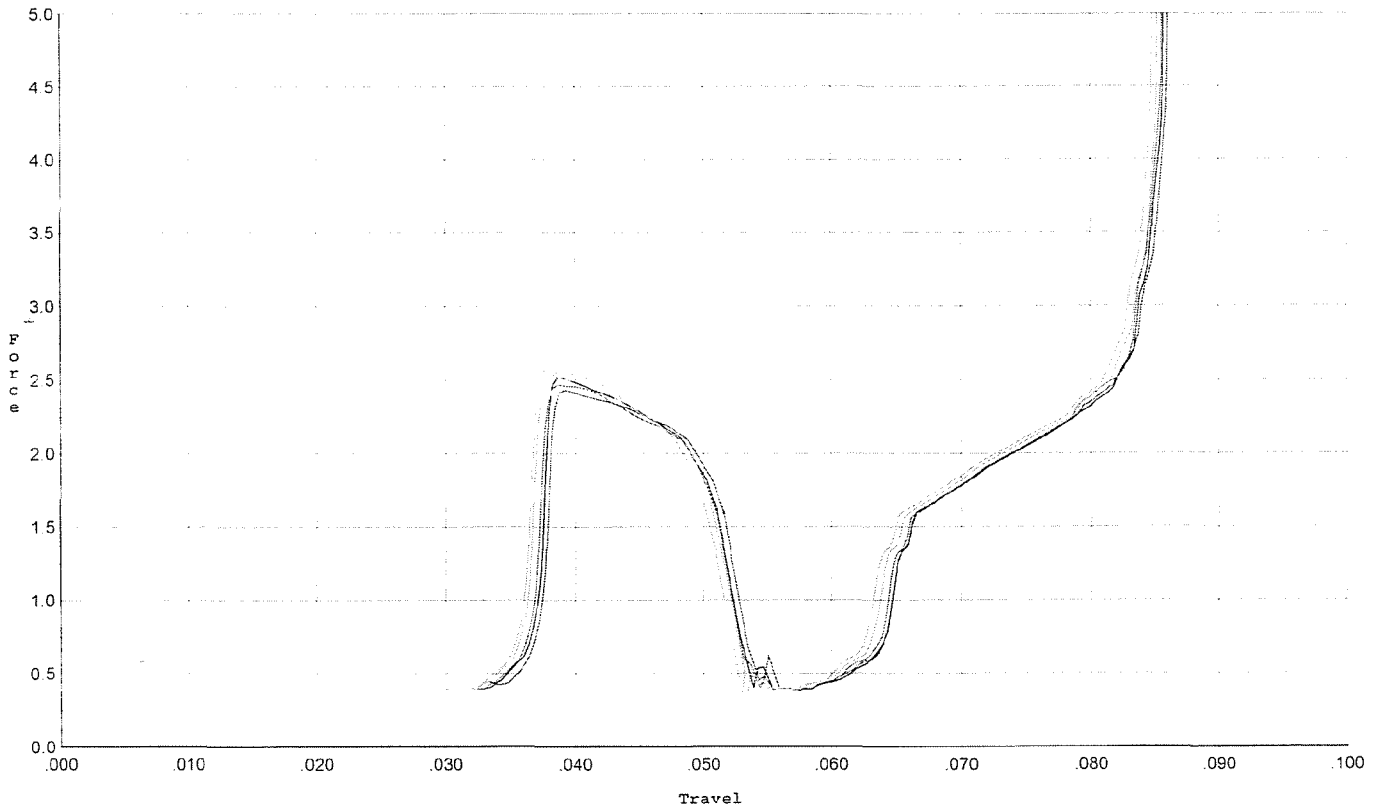


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.053	0.035	0.036	0.081		Set Trigger
2	4.207	0.054	0.035	0.036	0.084		Set Trigger
3	4.155	0.053	0.035	0.036	0.081		Set Trigger
4	4.212	0.054	0.034	0.035	0.084		Set Trigger
5	4.258	0.053	0.034	0.035	0.082		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08
 Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



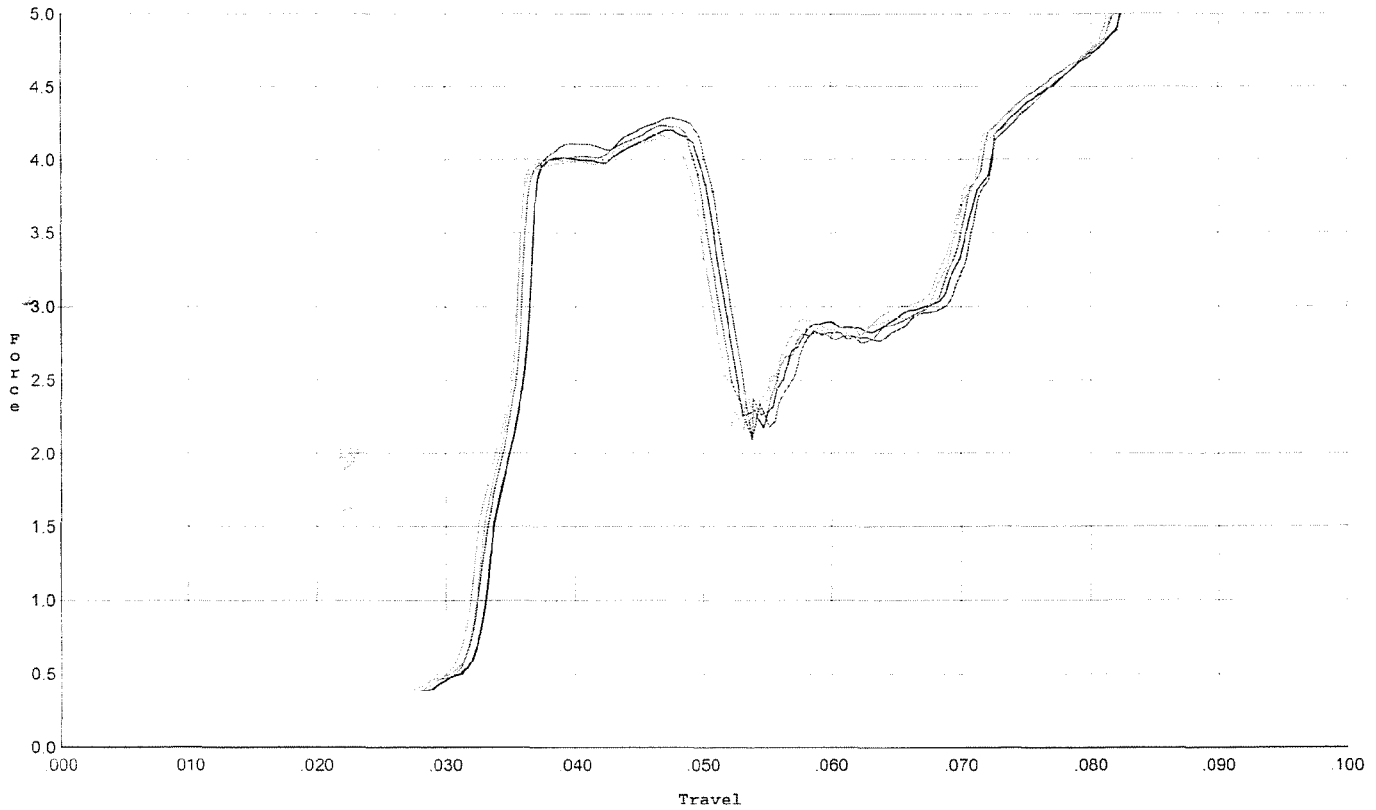
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.052	0.037	0.038	0.046		Set Trigger
2	2.520	0.051	0.036	0.038	0.046		Set Trigger
3	2.469	0.051	0.036	0.038	0.046		Set Trigger
4	2.534	0.052	0.035	0.038	0.048		Set Trigger
5	2.565	0.051	0.035	0.038	0.048		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.051	0.032	0.034	0.082		Set Trigger
2	4.202	0.050	0.032	0.034	0.078		Set Trigger
3	4.236	0.050	0.032	0.034	0.079		Set Trigger
4	4.139	0.049	0.032	0.034	0.077		Set Trigger
5	4.177	0.049	0.031	0.034	0.078		Set Trigger

Avg 4.20