

56794718

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



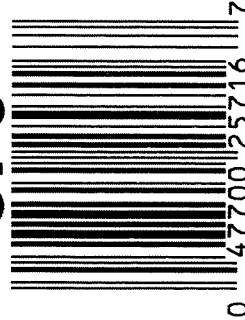
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794718

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794718

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-8-08	BSL
475	DRILL AND TAP SIGHT HOLES	2008	10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	10/11/08	(H)
490	MAGNAFLUX BOLT		10/17/08	MIC
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10/15	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-11-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

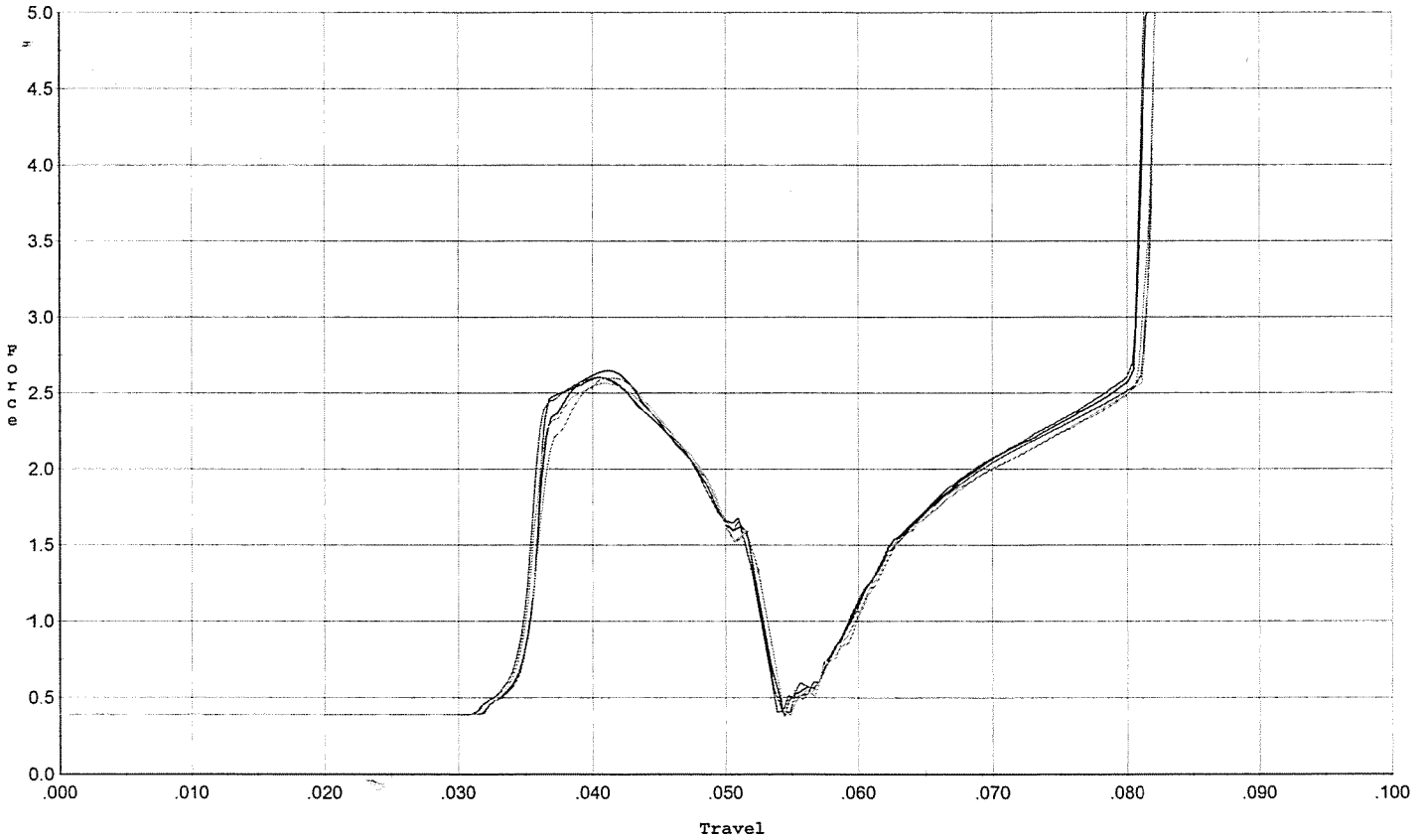
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>4.5</u> <u>4.5</u>	11-17-08	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	11-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-17-08	TL
	J) ASSEMBLE STOCK			11-11-08	PSN
	K) ASSEMBLE SWIVEL STUDS			11-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	11-12-08	TL
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			11-12-08	JS
670	FINAL INSPECTION A) HEADSPACE			11-17-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.18</u> <u>2.15</u> <u>2.17</u> <u>2.16</u>	11-12-08	TL
	C) FUNCTION			11-17-08	TL
690	PACK			12-1-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



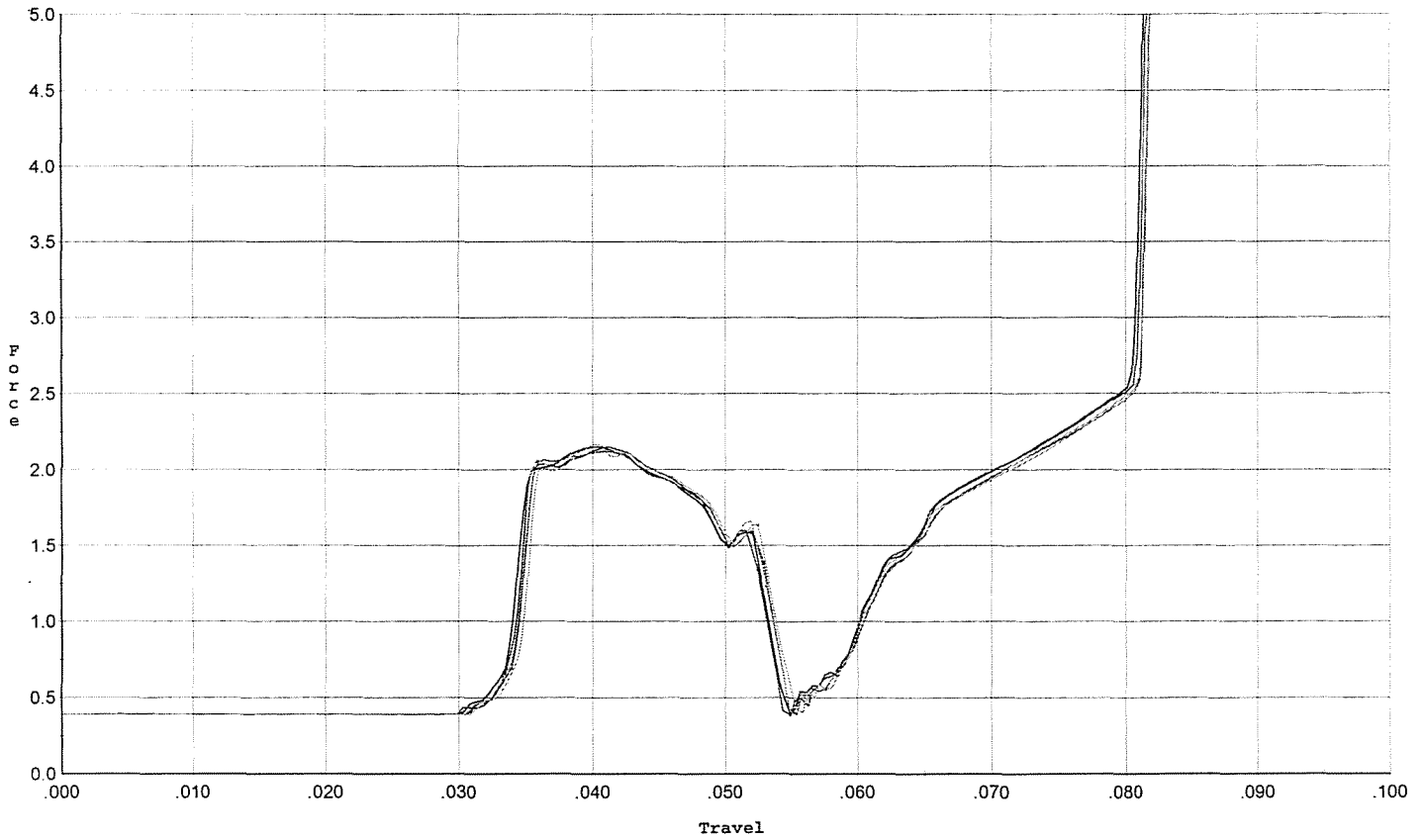
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.052	0.035	0.035	0.050		Set Trigger
2	2.648	0.052	0.032	0.036	0.050		Set Trigger
3	2.606	0.052	0.034	0.035	0.051		Set Trigger
4	2.563	0.052	0.034	0.035	0.052		Set Trigger
5	2.601	0.052	0.035	0.036	0.051		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



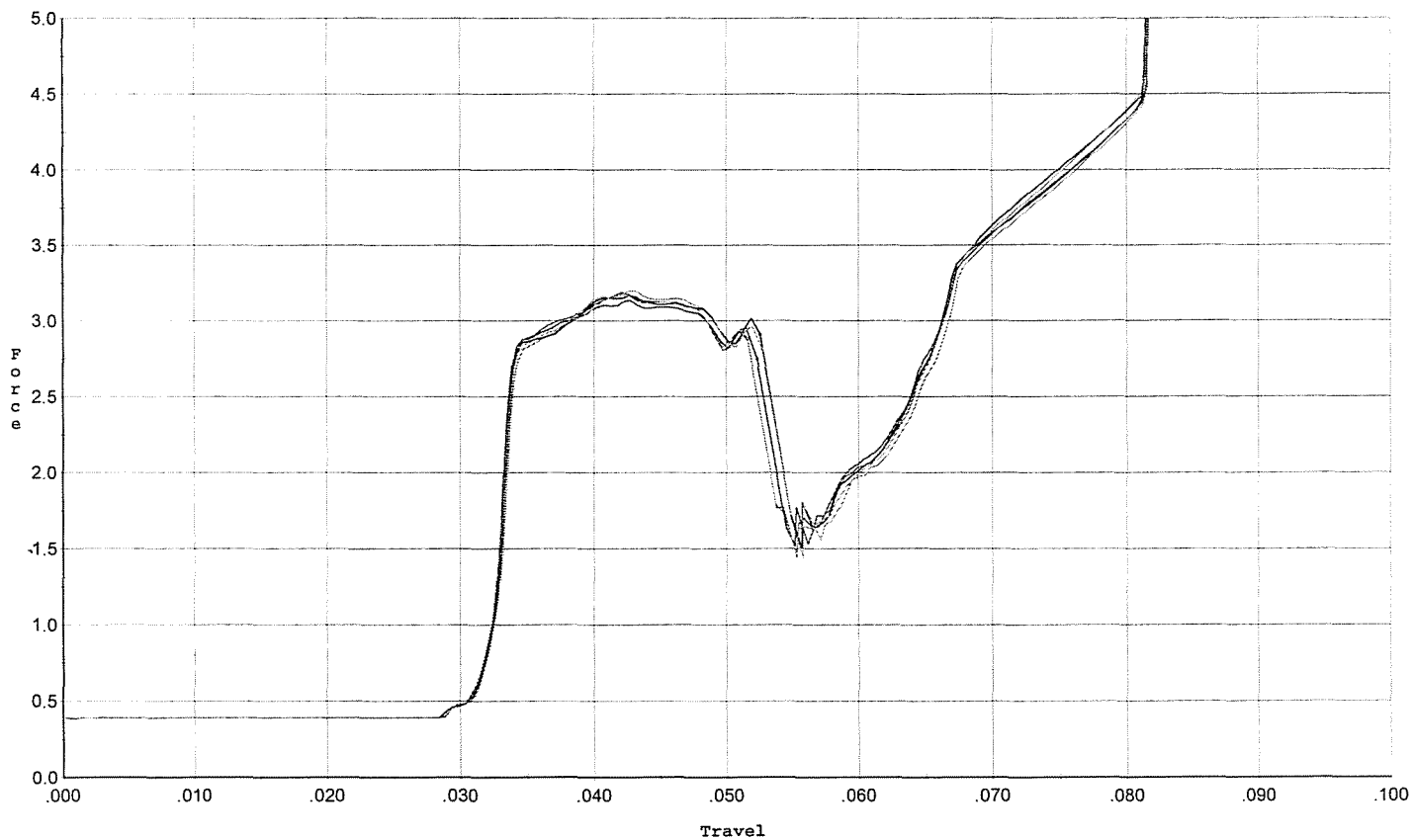
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.150	0.052	0.033	0.035	0.048		Set Trigger
2	2.152	0.052	0.033	0.034	0.048		Set Trigger
3	2.121	0.053	0.033	0.035	0.049		Set Trigger
4	2.128	0.053	0.034	0.035	0.048		Set Trigger
5	2.167	0.053	0.033	0.035	0.049		Set Trigger

A-2.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



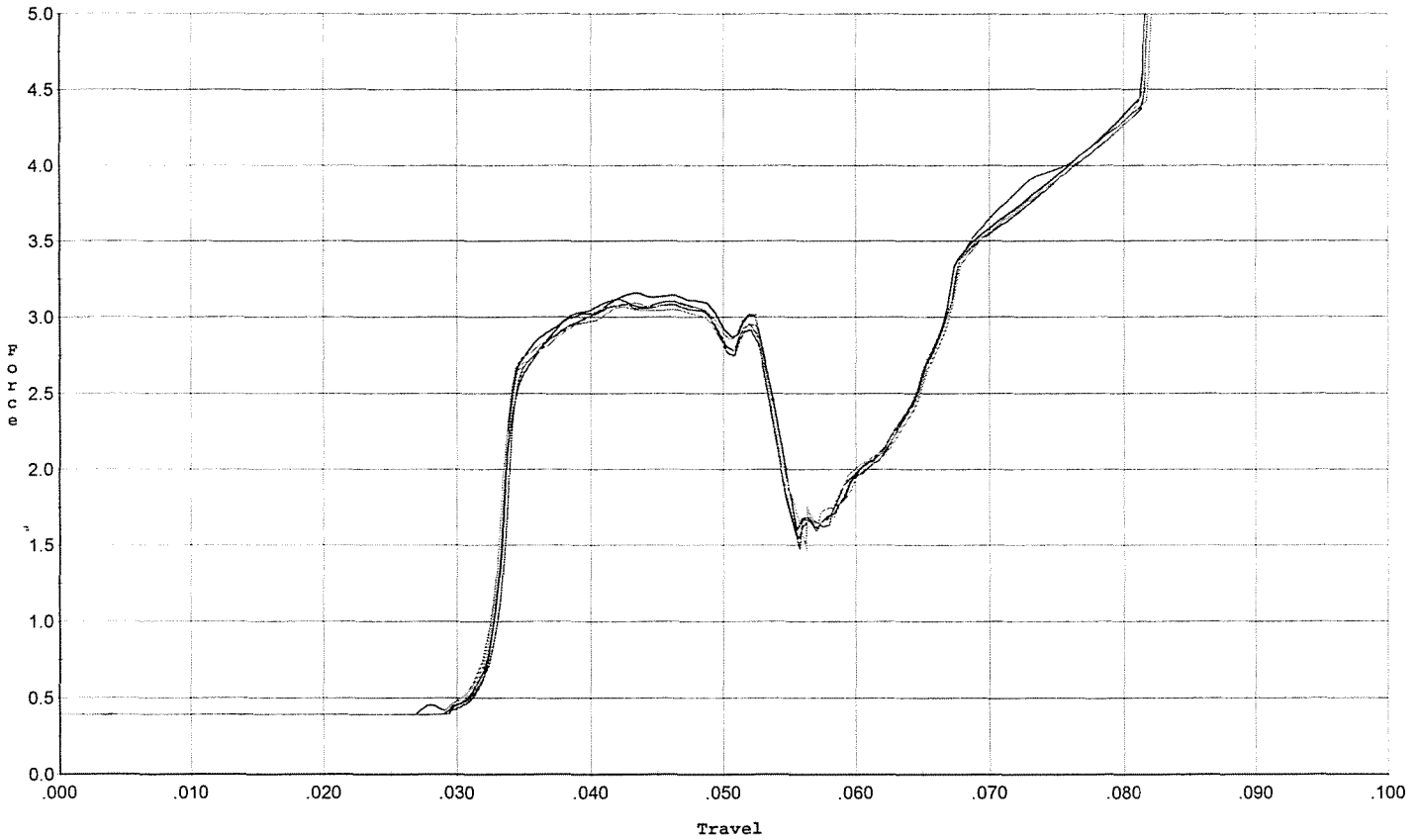
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.052	0.031	0.033	0.072		Set Trigger
2	3.166	0.053	0.031	0.032	0.073		Set Trigger
3	3.190	0.052	0.031	0.033	0.071		Set Trigger
4	3.172	0.052	0.031	0.033	0.071		Set Trigger
5	3.200	0.053	0.032	0.033	0.073		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



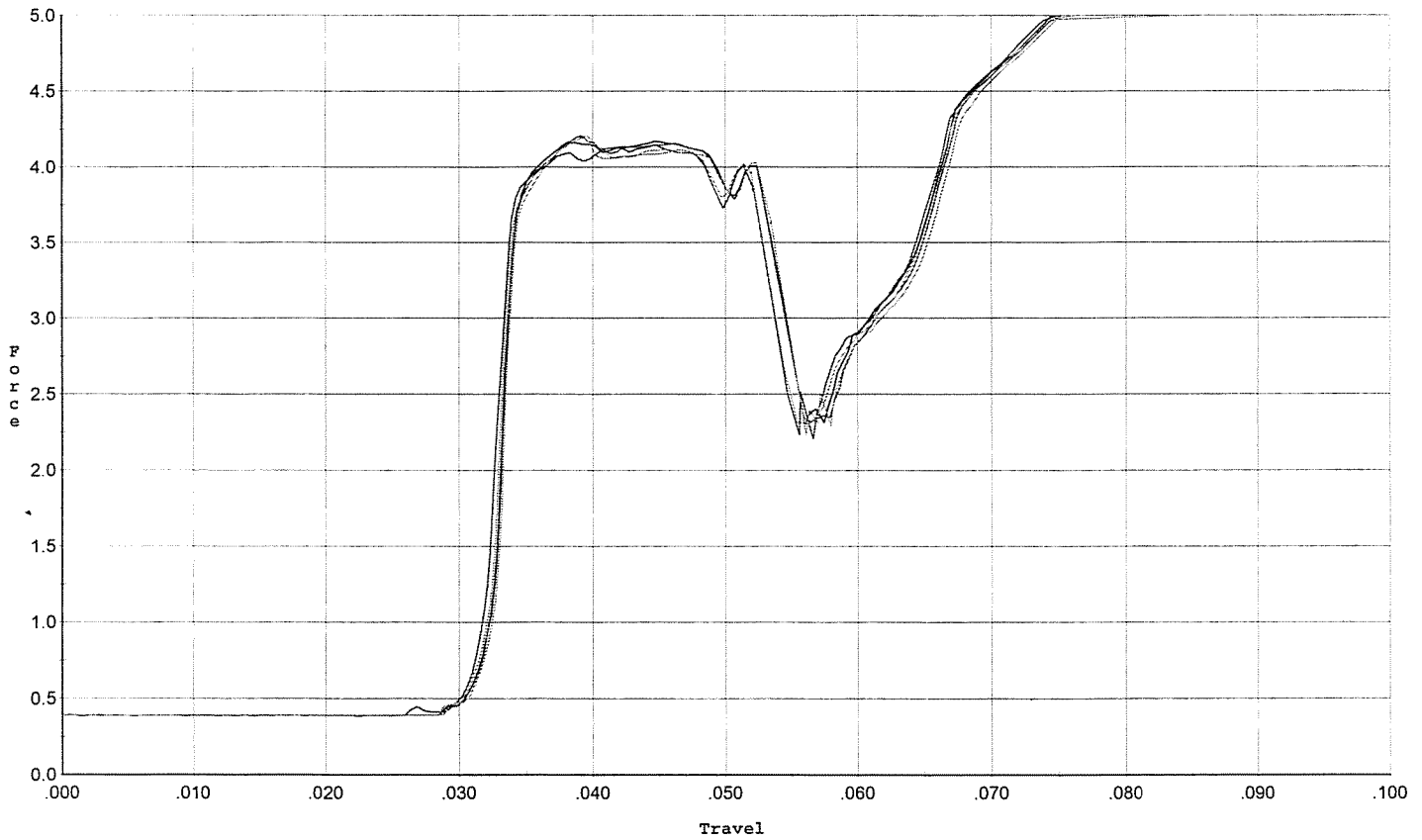
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.053	0.032	0.033	0.072		Set Trigger
2	3.157	0.054	0.032	0.033	0.075		Set Trigger
3	3.083	0.053	0.032	0.033	0.071		Set Trigger
4	3.077	0.053	0.032	0.033	0.071		Set Trigger
5	3.093	0.052	0.031	0.033	0.072		Set Trigger

A. 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



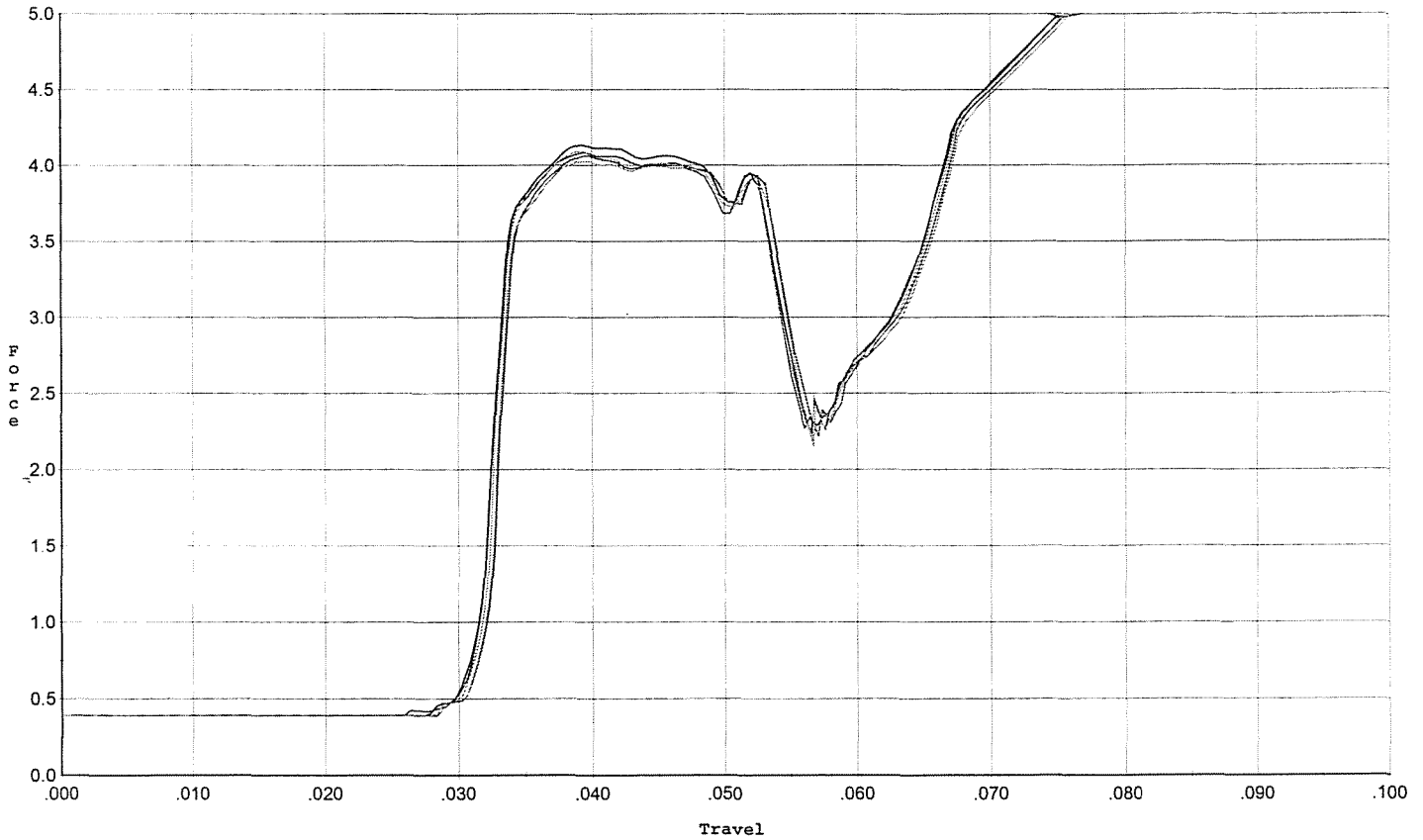
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.052	0.031	0.028	0.093		Set Trigger
2	4.170	0.054	0.031	0.028	0.097		Set Trigger
3	4.209	0.052	0.031	0.028	0.094		Set Trigger
4	4.199	0.052	0.031	0.029	0.092		Set Trigger
5	4.208	0.053	0.029	0.028	0.096		Set Trigger

A - 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



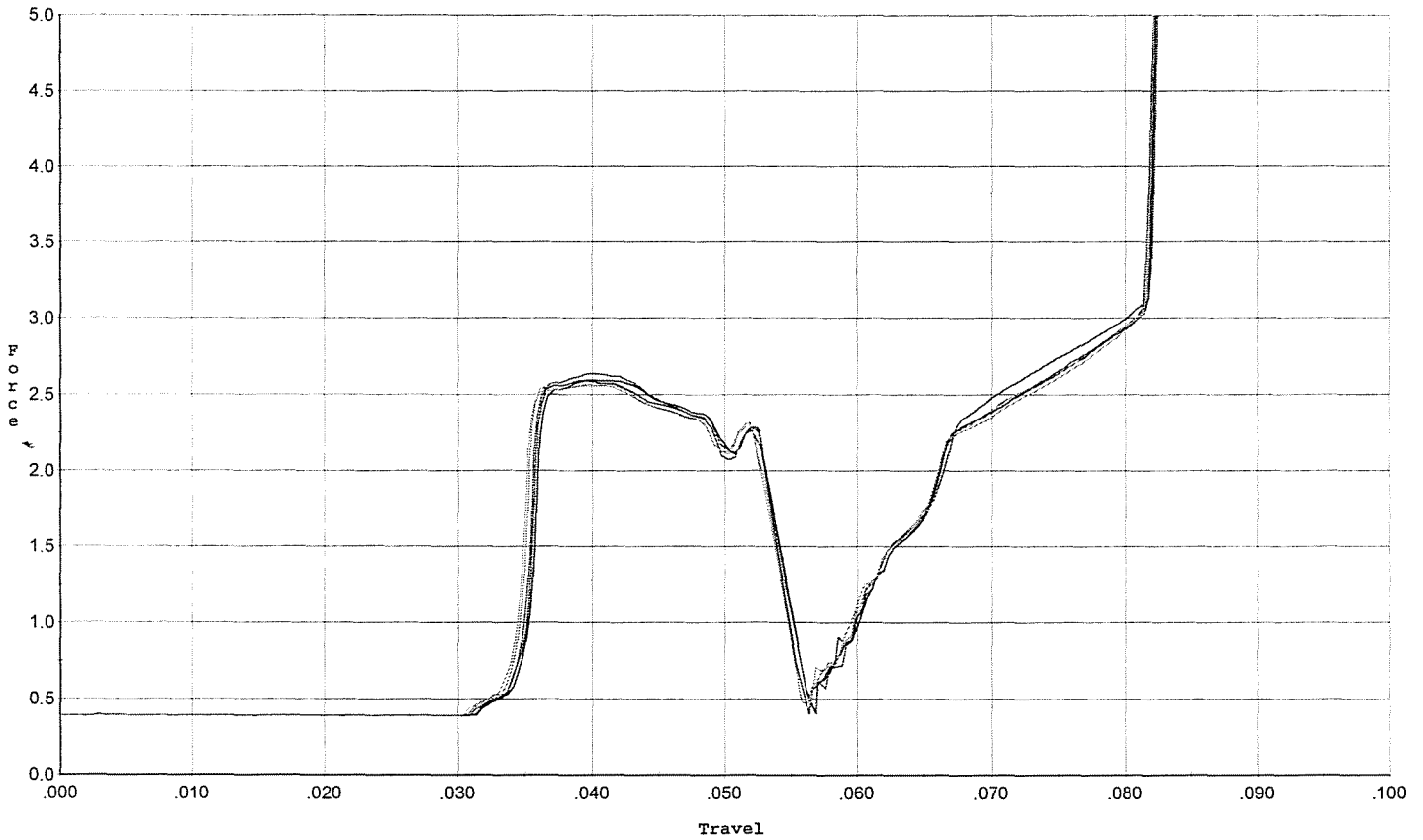
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.053	0.031	0.029	0.094		Set Trigger
2	4.136	0.053	0.030	0.029	0.095		Set Trigger
3	4.061	0.053	0.031	0.029	0.094		Set Trigger
4	4.091	0.053	0.031	0.029	0.094		Set Trigger
5	4.023	0.053	0.031	0.029	0.094		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



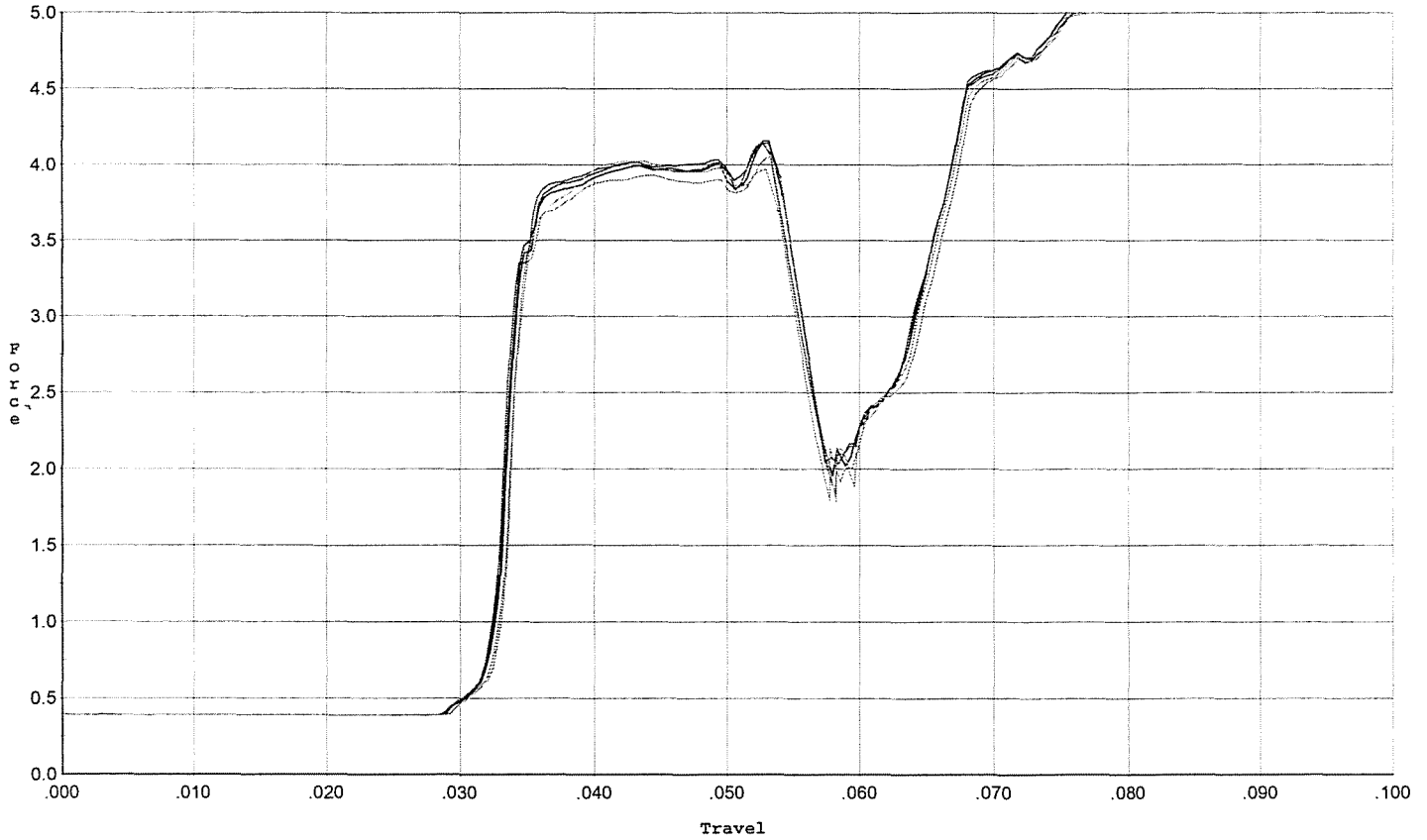
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.053	0.034	0.035	0.057		Set Trigger
2	2.596	0.054	0.034	0.034	0.059		Set Trigger
3	2.637	0.053	0.034	0.035	0.057		Set Trigger
4	2.568	0.054	0.033	0.034	0.059		Set Trigger
5	2.558	0.053	0.034	0.035	0.058		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.054	0.032	0.031	0.097		Set Trigger
2	4.142	0.054	0.032	0.031	0.096		Set Trigger
3	4.143	0.053	0.032	0.031	0.095		Set Trigger
4	4.056	0.054	0.032	0.031	0.095		Set Trigger
5	3.971	0.054	0.032	0.032	0.092		Set Trigger

A-4.09