

G6794719

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



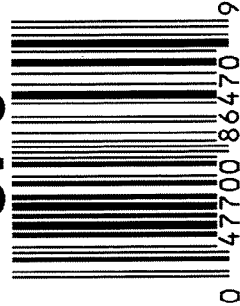
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794719

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794719

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RIZ
475	DRILL AND TAP SIGHT HOLES	NOV 11 2008	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	11/6/08	(B)
490	MAGNAFLUX BOLT		11/4/08	NR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

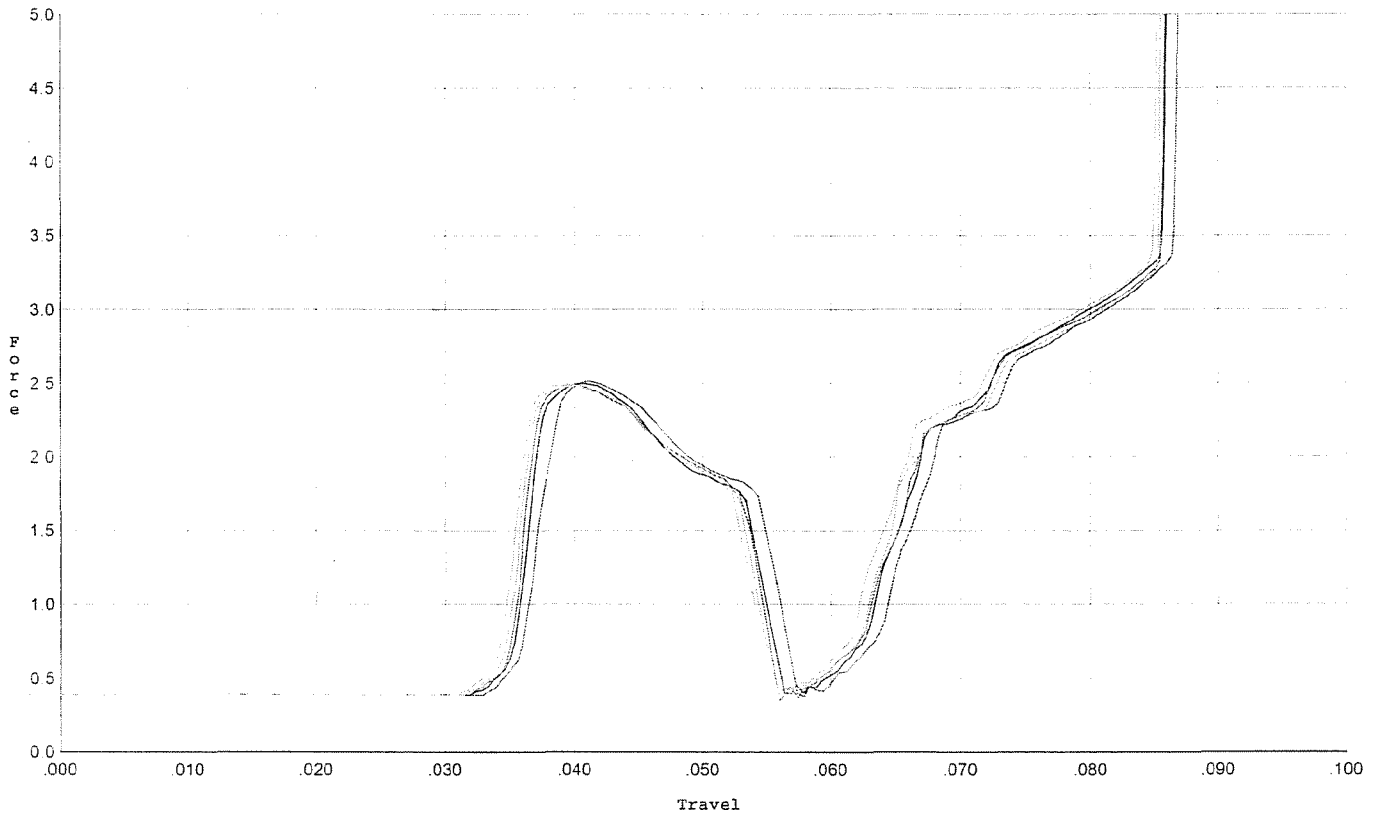
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-5-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-5-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	1-5-09	L.H.
	J) ASSEMBLE STOCK		11-25-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-5-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	12-31-08	RP
660	INSPECT FOR LIVE AMMO		12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.35</u> <u>2.31</u> <u>2.28</u> <u>2.30</u>	1-5-09	TC
	C) FUNCTION		1-5-09	L.N.
690	PACK		1-8-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



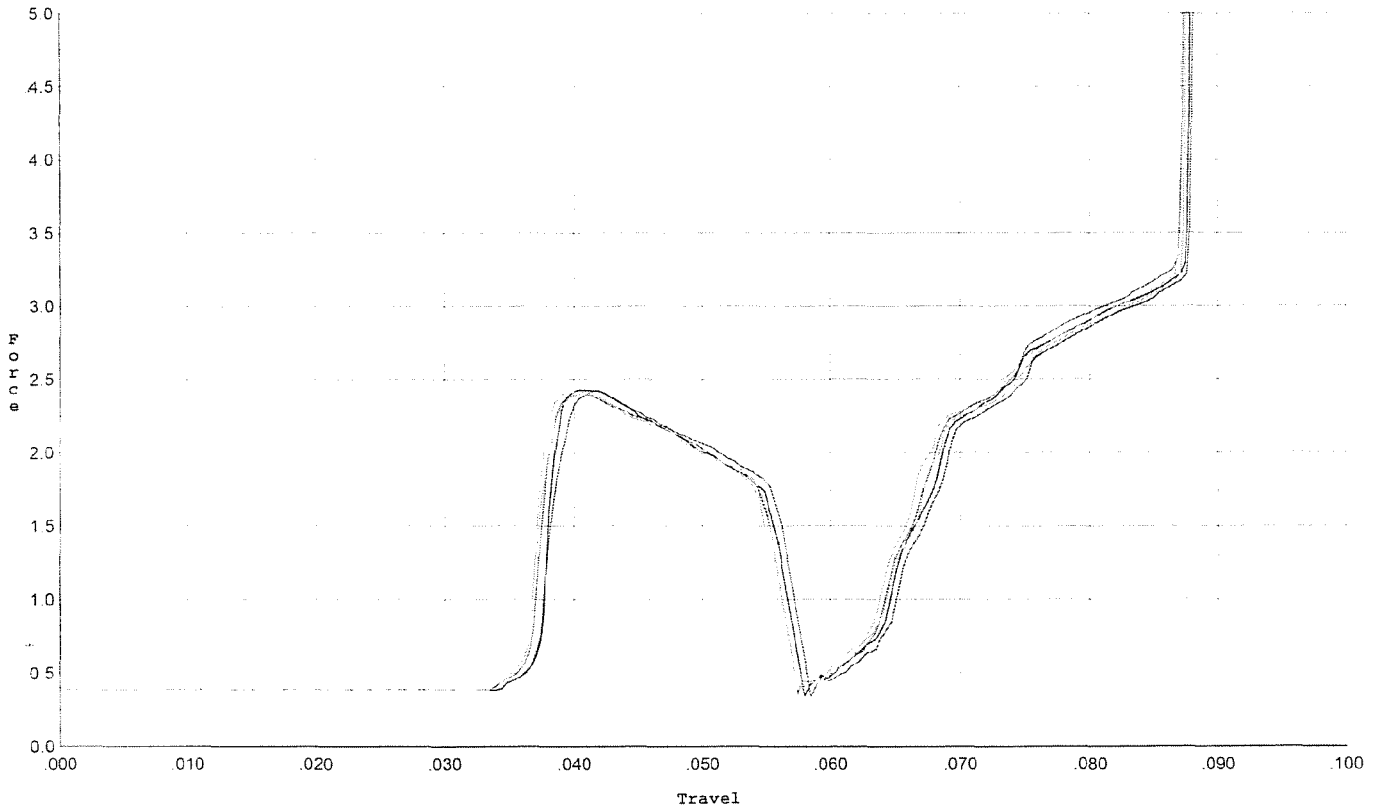
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.036	0.037	0.054		Set Trigger
2	2.497	0.053	0.035	0.037	0.052		Set Trigger
3	2.490	0.054	0.035	0.037	0.053		Set Trigger
4	2.486	0.053	0.034	0.036	0.052		Set Trigger
5	2.482	0.054	0.034	0.036	0.054		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



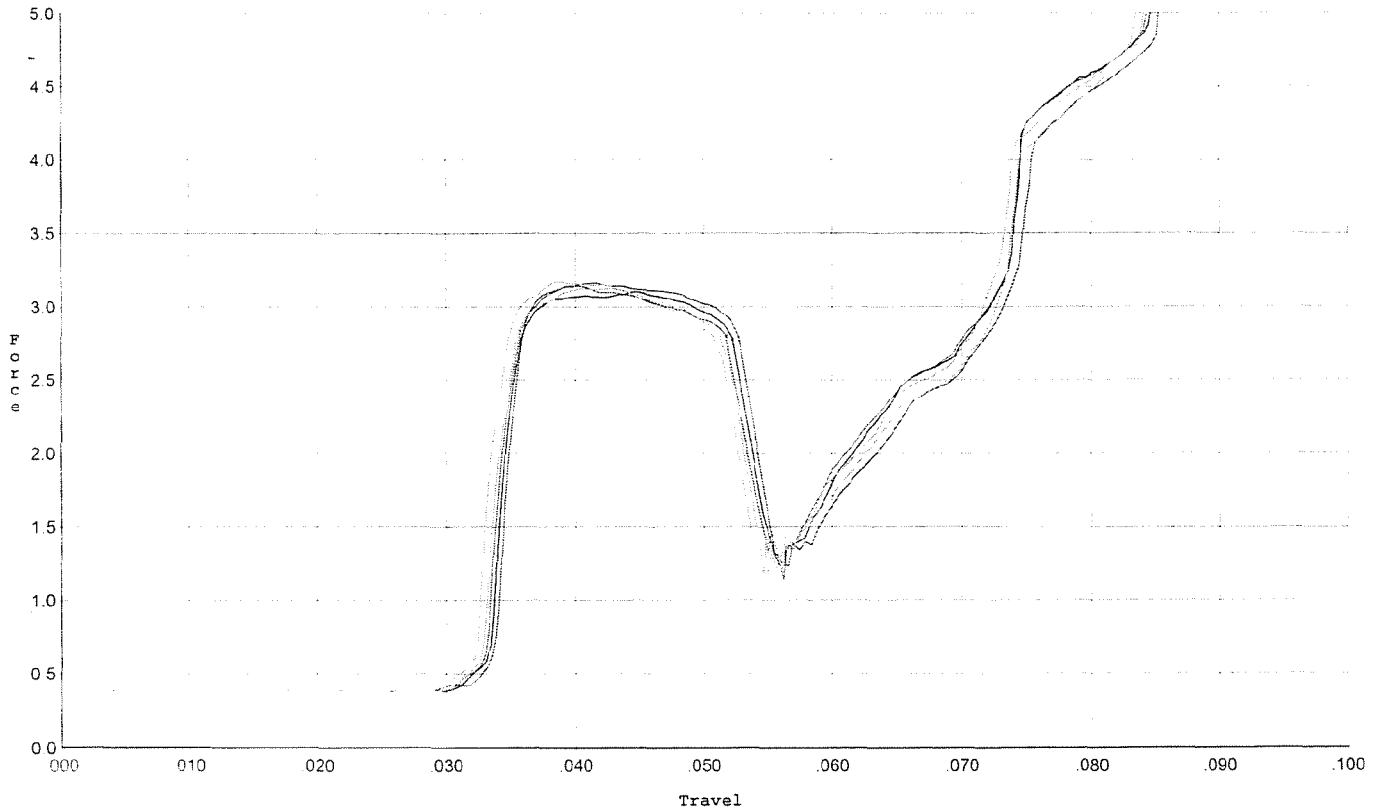
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.056	0.037	0.038	0.054		Set Trigger
2	2.425	0.056	0.037	0.038	0.053		Set Trigger
3	2.394	0.055	0.036	0.037	0.053		Set Trigger
4	2.398	0.055	0.036	0.037	0.053		Set Trigger
5	2.418	0.054	0.036	0.037	0.052		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



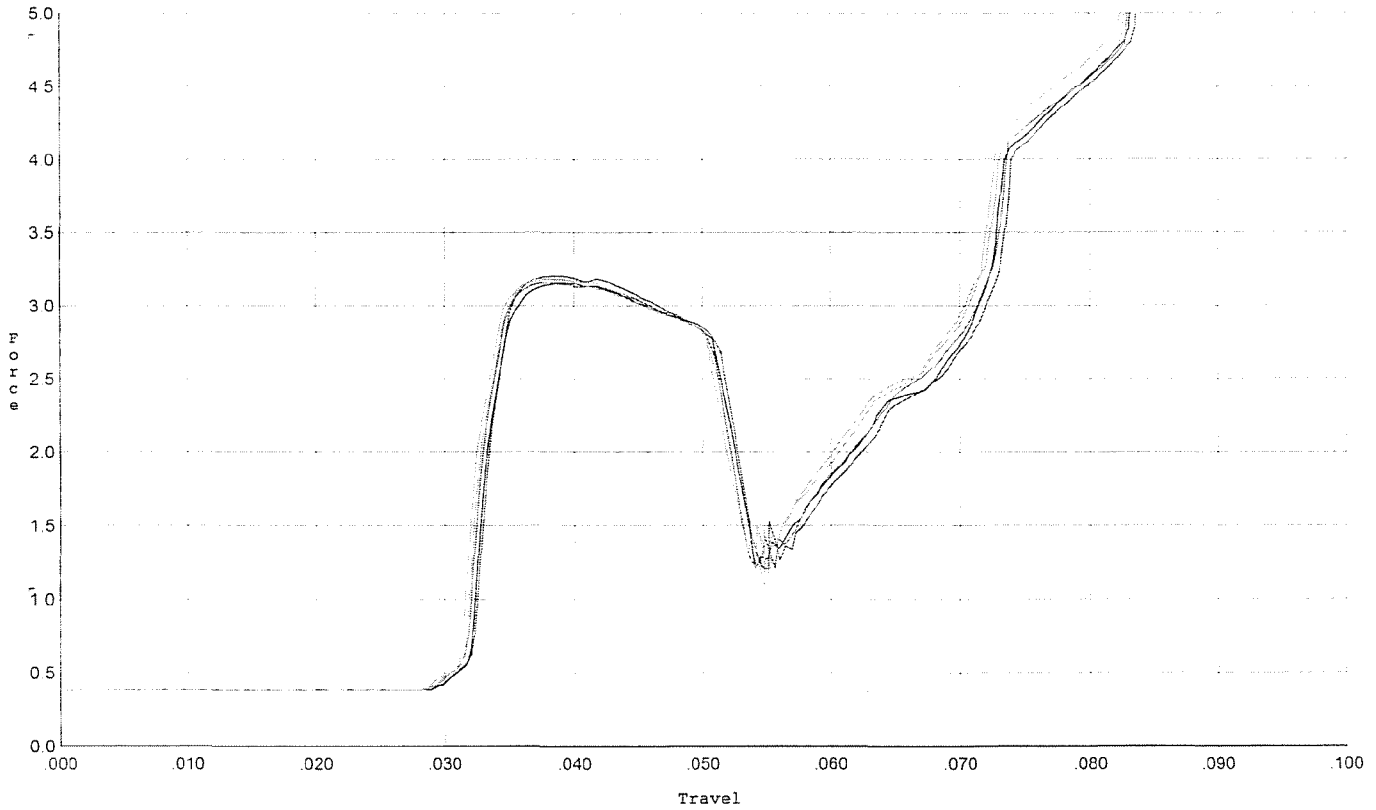
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.053	0.034	0.035	0.070		Set Trigger
2	3.105	0.052	0.033	0.035	0.069		Set Trigger
3	3.142	0.052	0.033	0.035	0.068		Set Trigger
4	3.125	0.052	0.033	0.034	0.069		Set Trigger
5	3.174	0.052	0.032	0.034	0.069		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



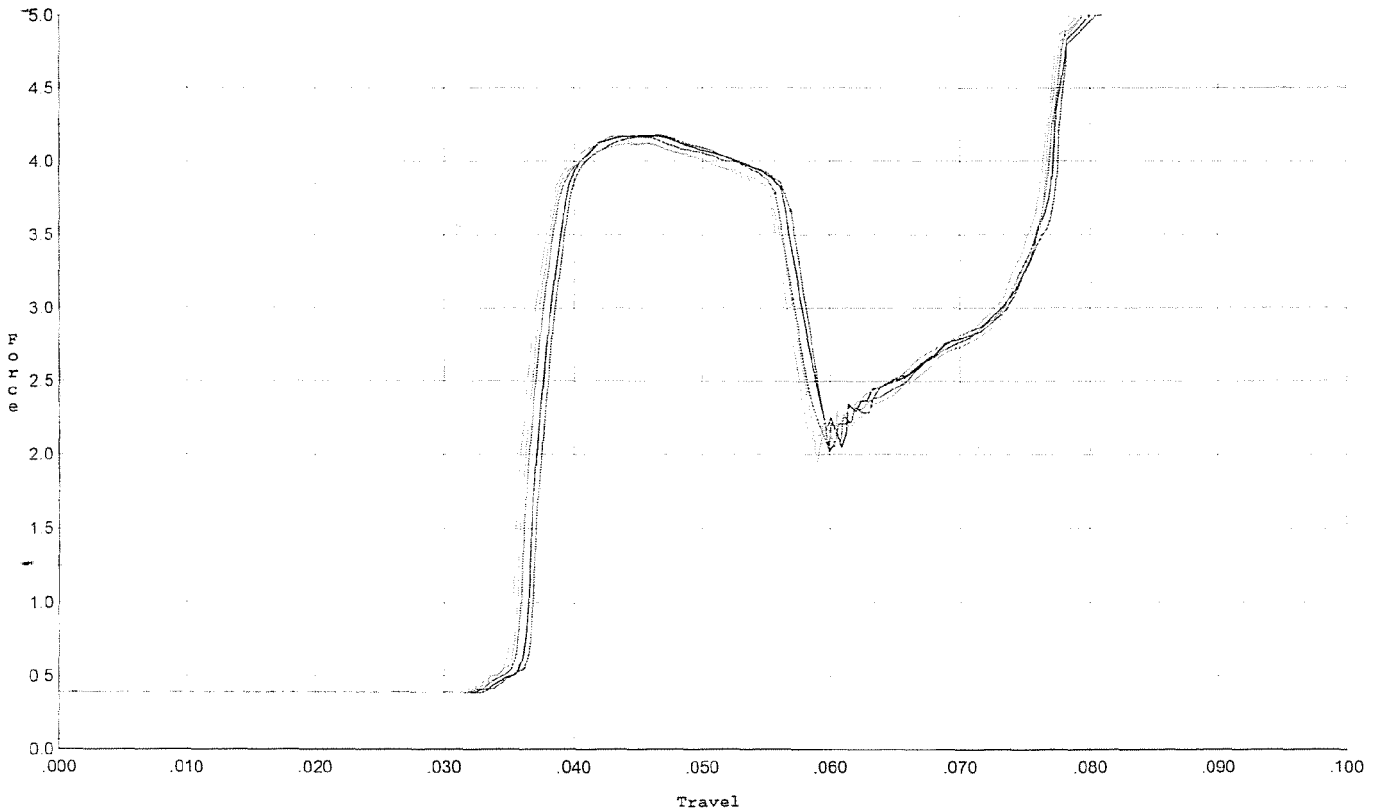
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.051	0.032	0.034	0.069		Set Trigger
2	3.157	0.052	0.032	0.034	0.070		Set Trigger
3	3.157	0.051	0.032	0.034	0.069		Set Trigger
4	3.180	0.051	0.032	0.033	0.069		Set Trigger
5	3.188	0.050	0.031	0.034	0.068		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



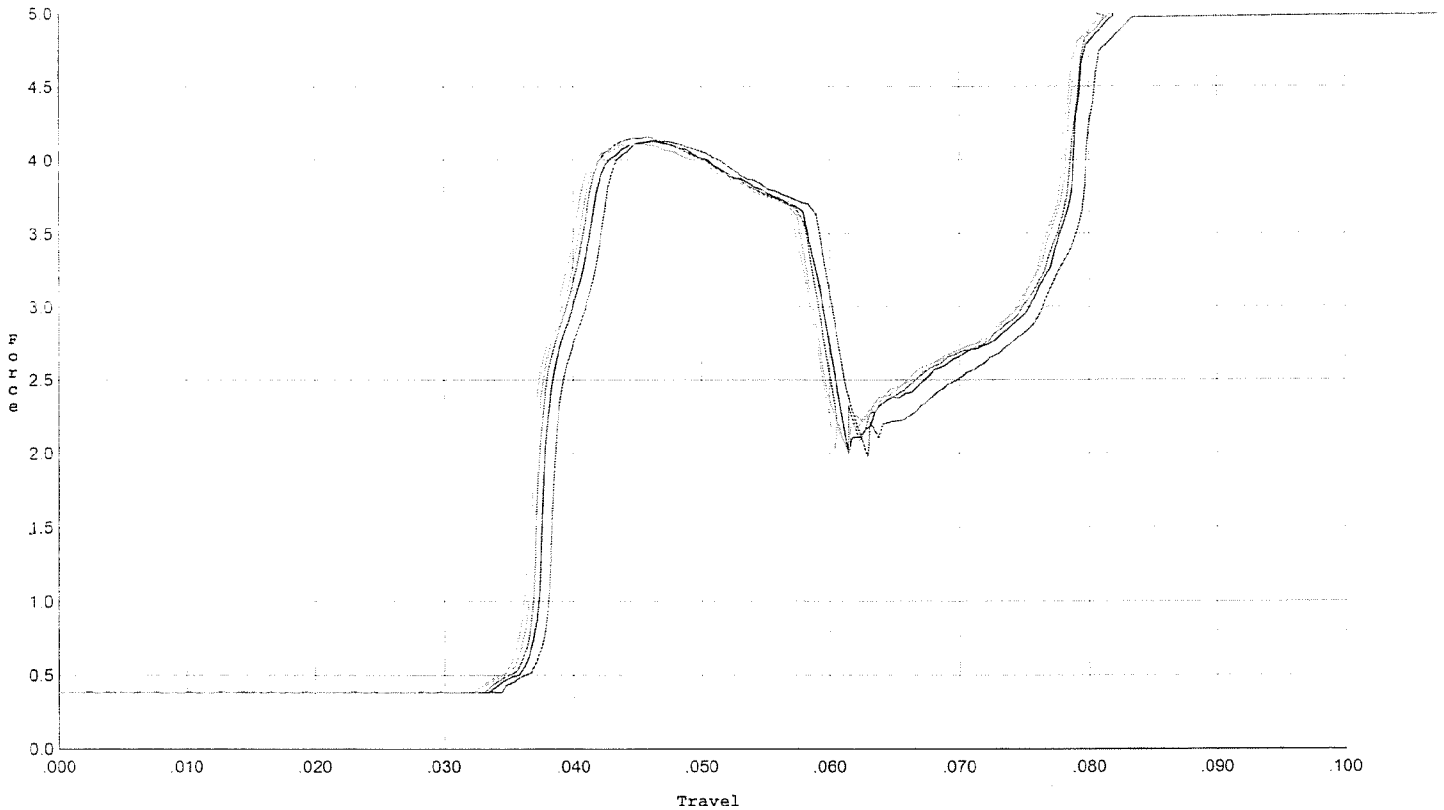
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.057	0.036	0.029	0.094		Set Trigger
2	4.175	0.056	0.036	0.029	0.093		Set Trigger
3	4.179	0.056	0.036	0.030	0.093		Set Trigger
4	4.123	0.056	0.035	0.029	0.094		Set Trigger
5	4.140	0.055	0.035	0.030	0.093		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

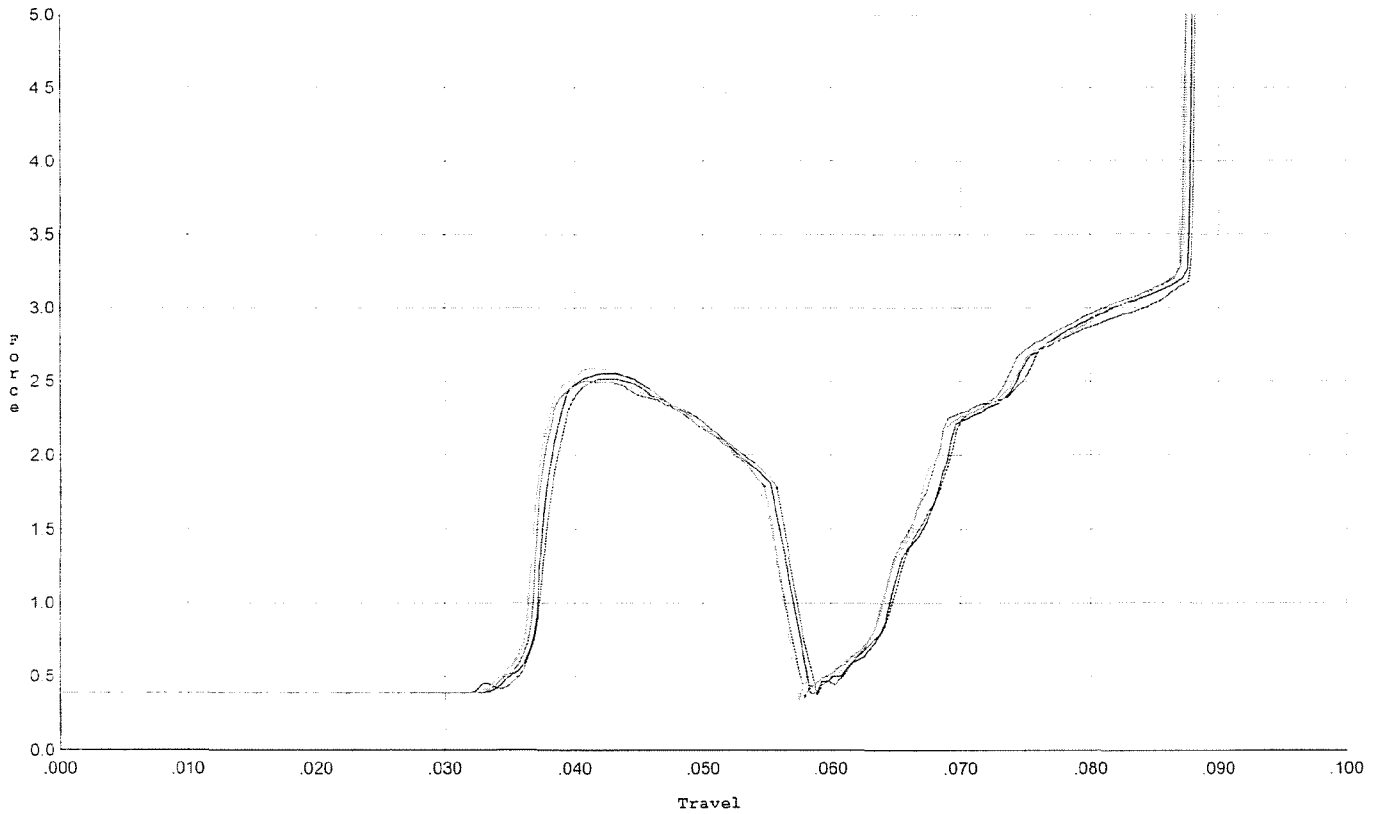


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.059	0.037	0.031	0.095		Set Trigger
2	4.132	0.059	0.037	0.031	0.096		Set Trigger
3	4.155	0.058	0.036	0.031	0.095		Set Trigger
4	4.112	0.057	0.036	0.031	0.094		Set Trigger
5	4.108	0.058	0.035	0.031	0.096		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 11/24/08		



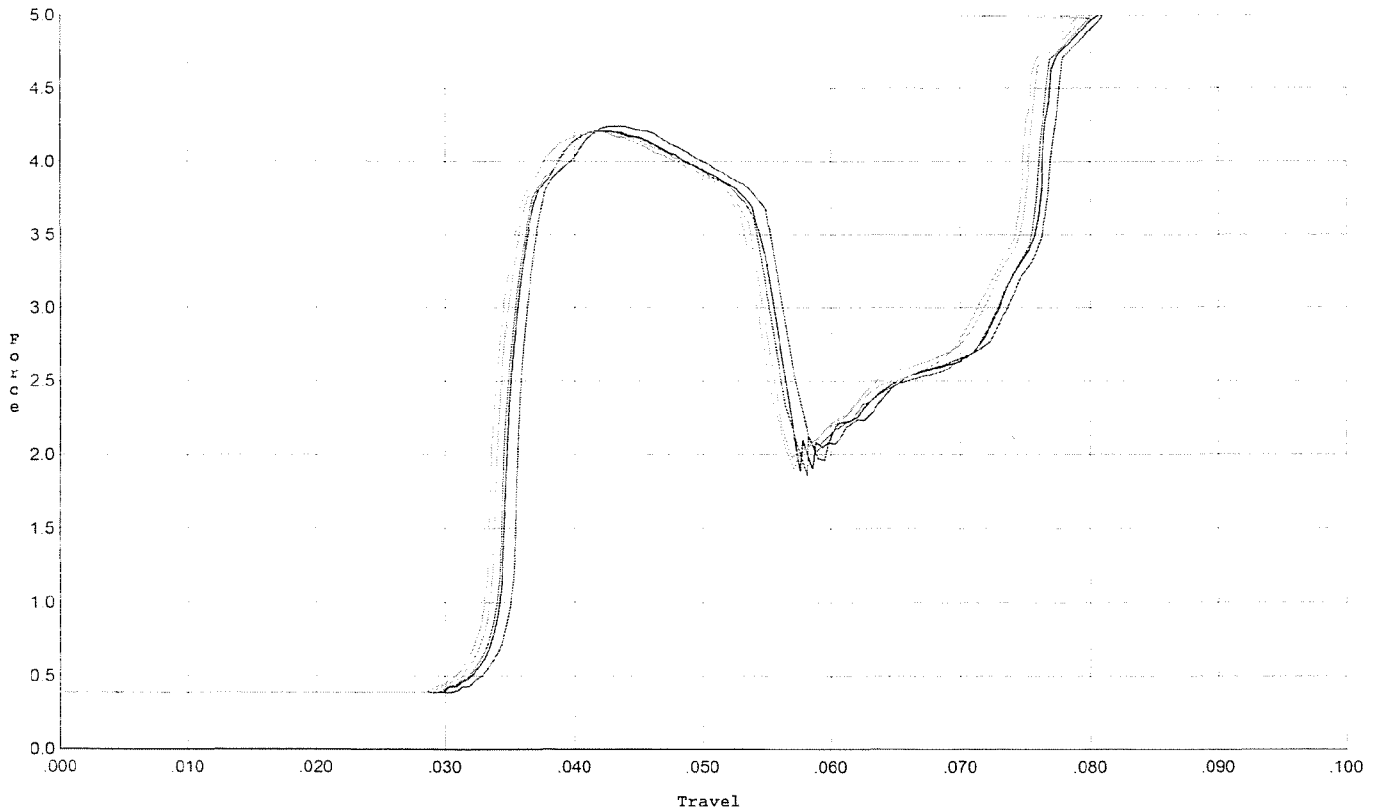
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.056	0.036	0.038	0.056		Set Trigger
2	2.555	0.057	0.036	0.037	0.058		Set Trigger
3	2.504	0.055	0.036	0.037	0.055		Set Trigger
4	2.499	0.055	0.036	0.037	0.056		Set Trigger
5	2.587	0.055	0.036	0.037	0.057		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.055	0.034	0.035	0.093		Set Trigger
2	4.207	0.055	0.033	0.034	0.094		Set Trigger
3	4.211	0.054	0.033	0.034	0.092		Set Trigger
4	4.204	0.054	0.032	0.034	0.092		Set Trigger
5	4.201	0.053	0.032	0.033	0.092		Set Trigger

Avg 4.21