

56794720

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



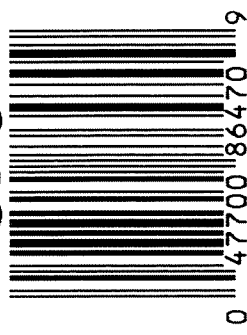
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794720

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794720

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/5/08	SP
542	APPLY COATINGS (BARREL ACTION)		11/1/08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-1-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

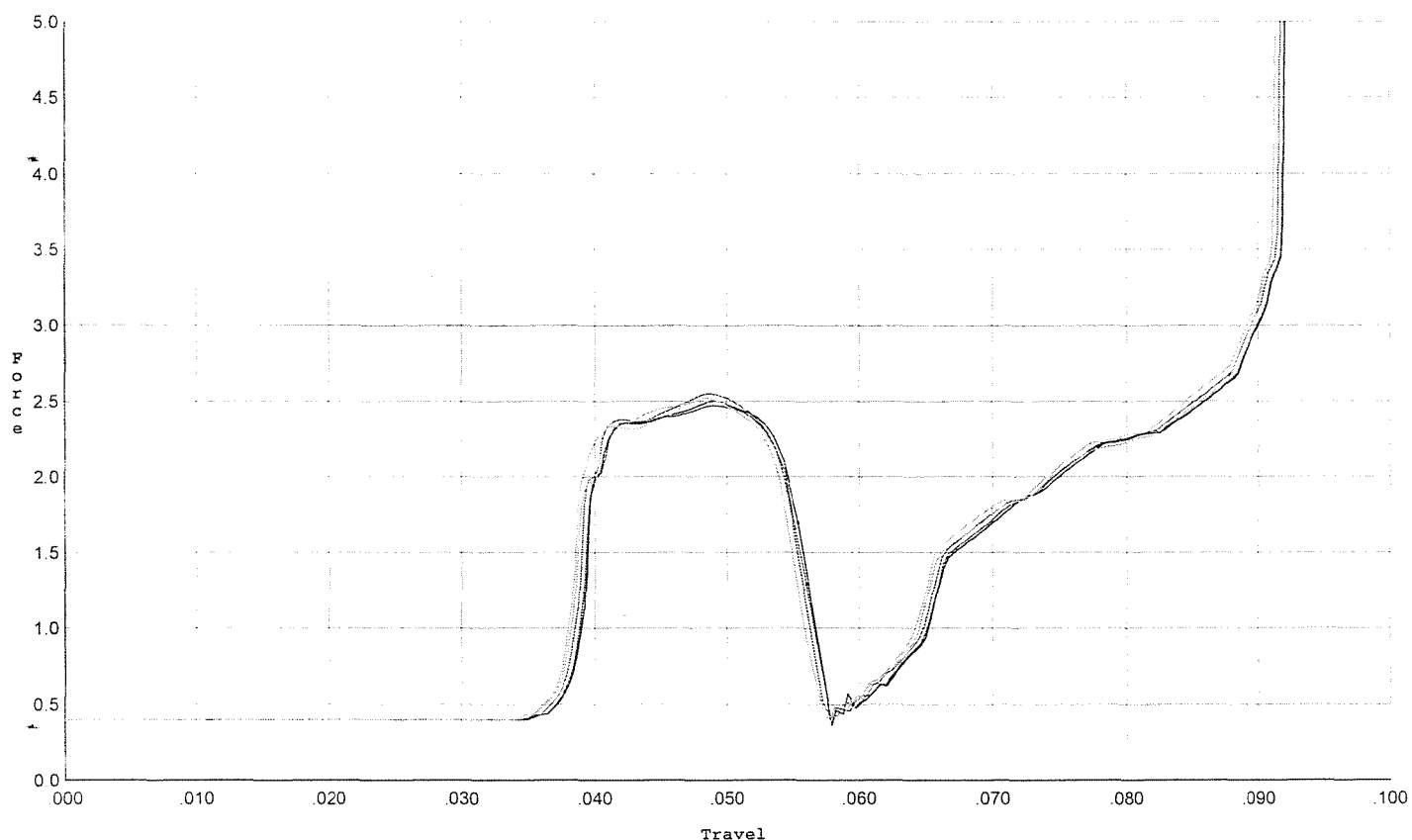
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-18-08	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-18-08	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	12-18-08	RP
	J) ASSEMBLE STOCK		12-01-08	RSW
	K) ASSEMBLE SWIVEL STUDS		12-18-08	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	12-16-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.79</u> <u>2.77</u> <u>2.74</u> <u>2.81</u>	12-17-08	TL
	C) FUNCTION		12-18-08	RP
690	PACK		12-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



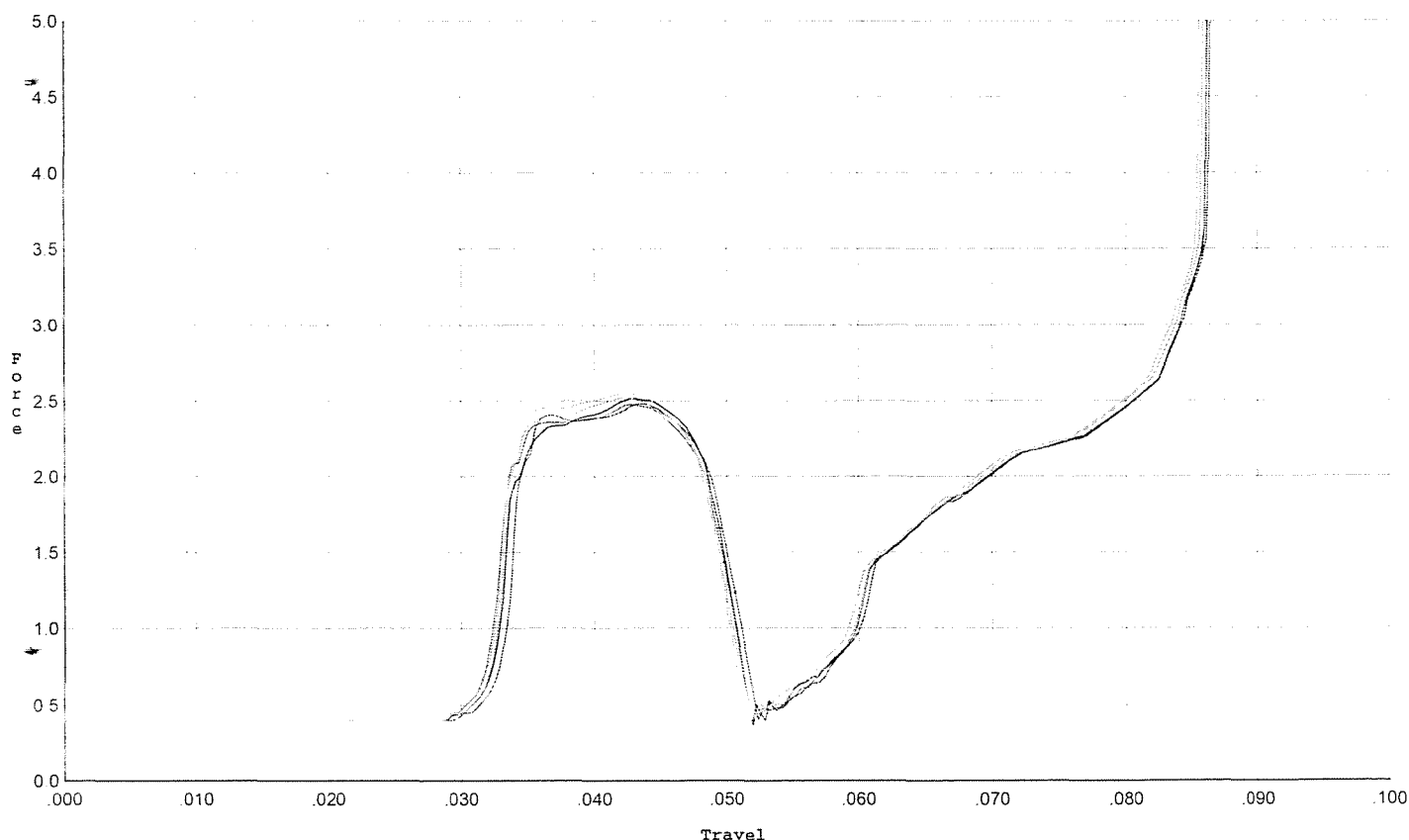
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.056	0.038	0.041	0.054		Set Trigger
2	2.502	0.055	0.038	0.041	0.054		Set Trigger
3	2.552	0.055	0.038	0.041	0.054		Set Trigger
4	2.506	0.054	0.037	0.041	0.052		Set Trigger
5	2.526	0.054	0.037	0.041	0.053		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



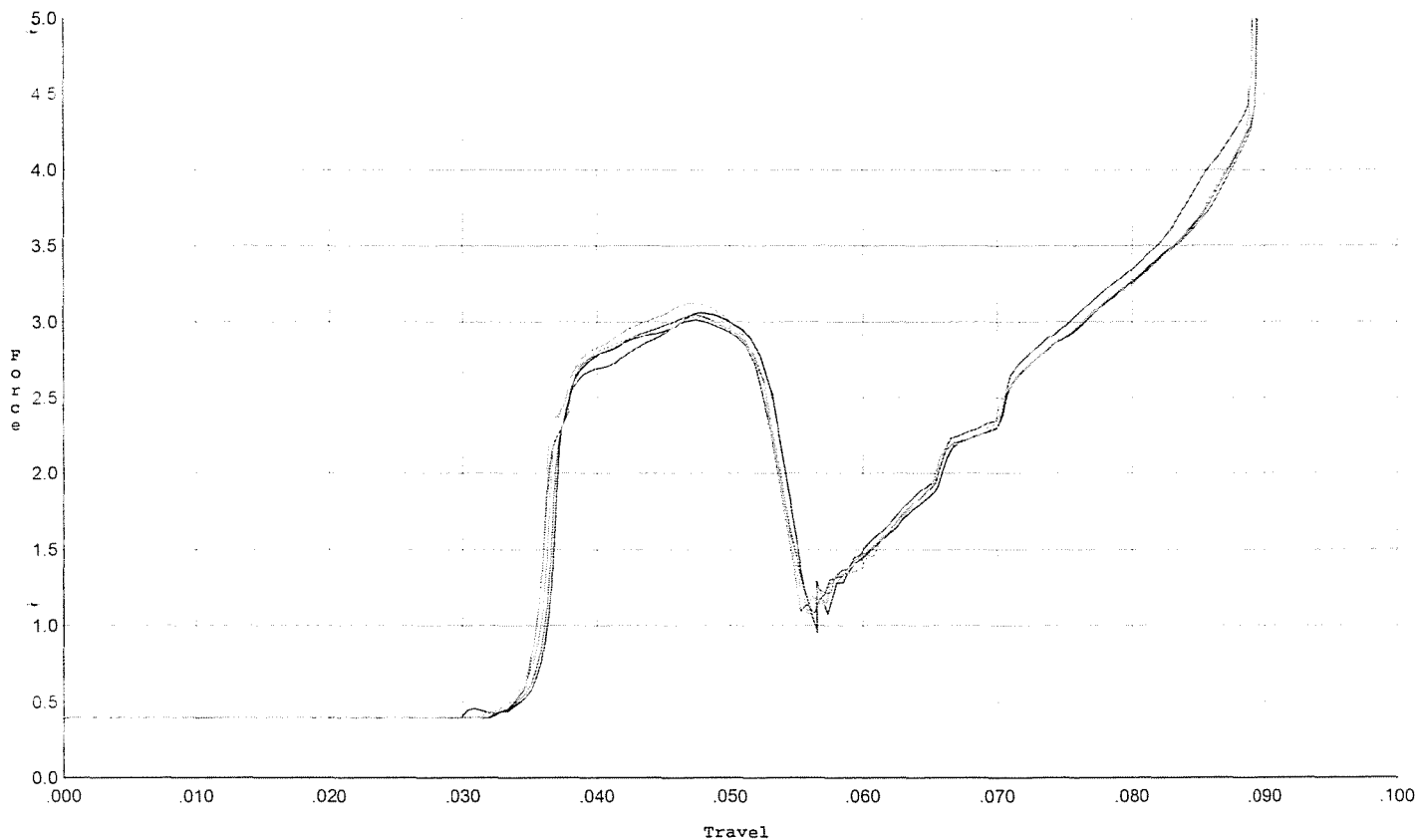
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.051	0.033	0.040	0.052		Set Trigger
2	2.514	0.049	0.032	0.040	0.051		Set Trigger
3	2.478	0.050	0.032	0.040	0.052		Set Trigger
4	2.553	0.049	0.032	0.040	0.051		Set Trigger
5	2.524	0.049	0.032	0.040	0.051		Set Trigger

avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



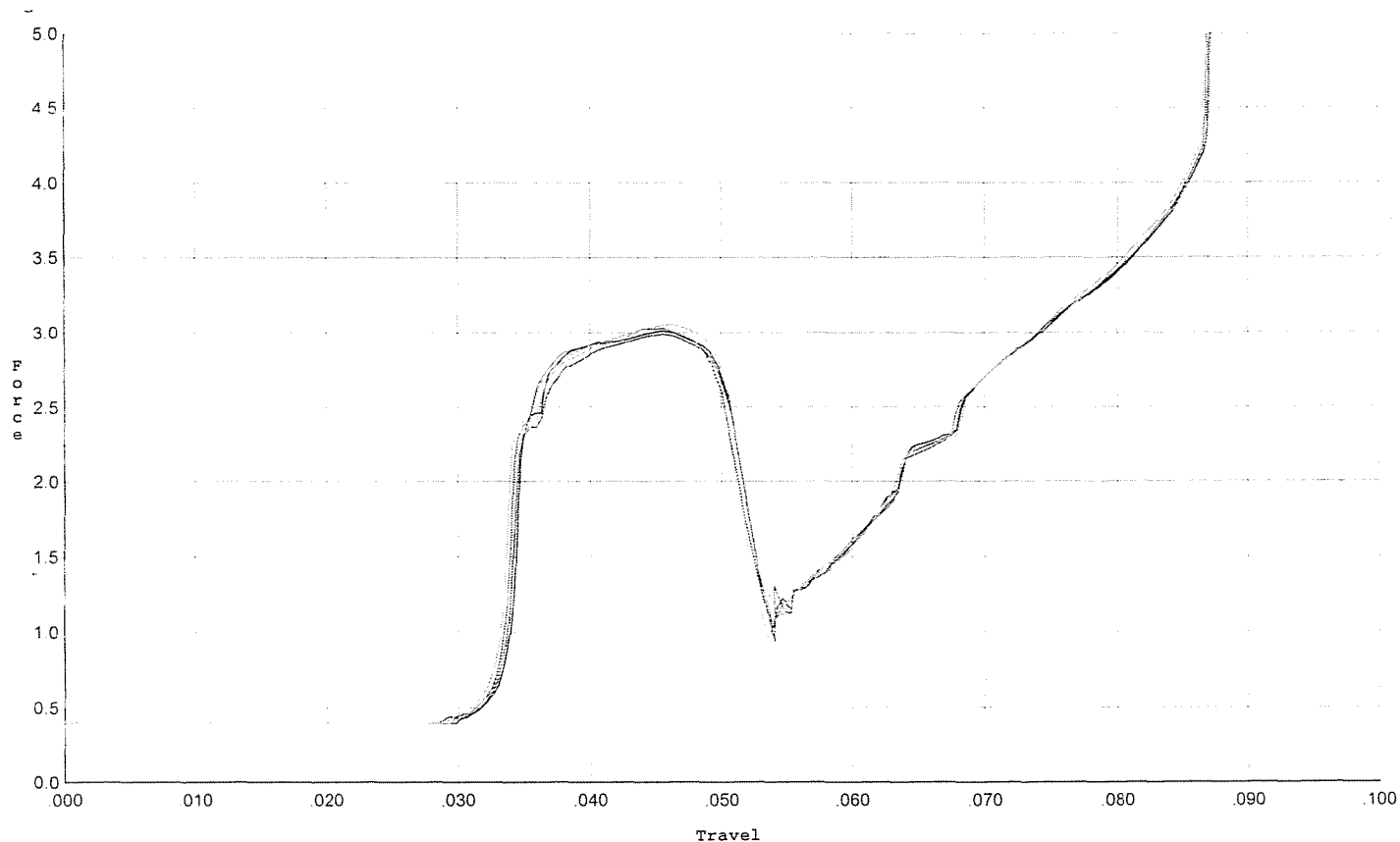
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.053	0.035	0.039	0.063		Set Trigger
2	3.064	0.053	0.035	0.038	0.063		Set Trigger
3	3.047	0.053	0.035	0.038	0.062		Set Trigger
4	3.034	0.053	0.035	0.038	0.063		Set Trigger
5	3.120	0.053	0.035	0.038	0.064		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



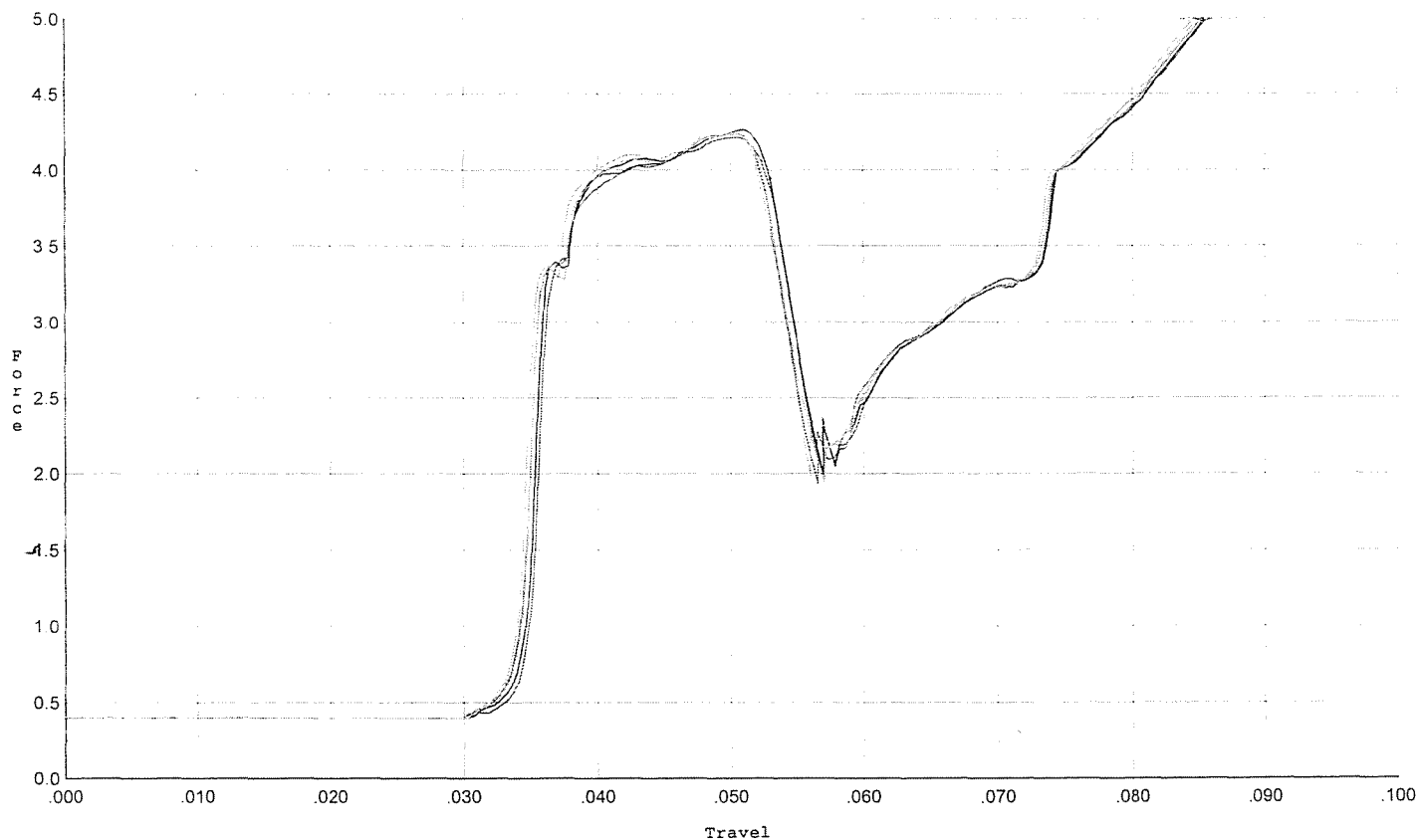
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.051	0.033	0.038	0.061		Set Trigger
2	3.012	0.051	0.033	0.038	0.062		Set Trigger
3	3.026	0.050	0.033	0.038	0.061		Set Trigger
4	3.053	0.051	0.033	0.038	0.062		Set Trigger
5	3.039	0.050	0.032	0.038	0.062		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



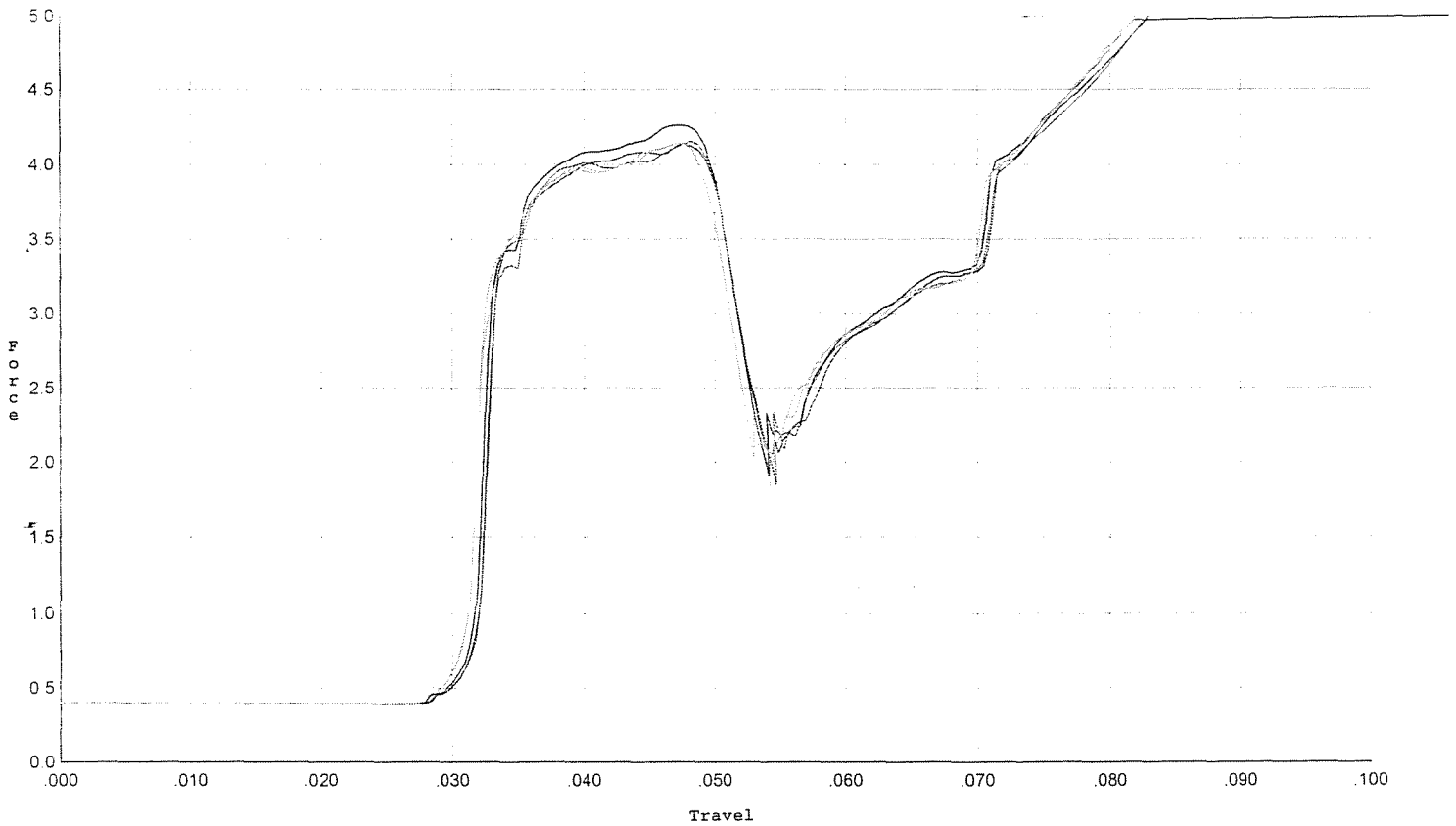
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.053	0.034	0.036	0.087		Set Trigger
2	4.267	0.053	0.034	0.036	0.088		Set Trigger
3	4.243	0.053	0.033	0.036	0.087		Set Trigger
4	4.234	0.052	0.033	0.035	0.087		Set Trigger
5	4.242	0.053	0.033	0.035	0.089		Set Trigger

Aug 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



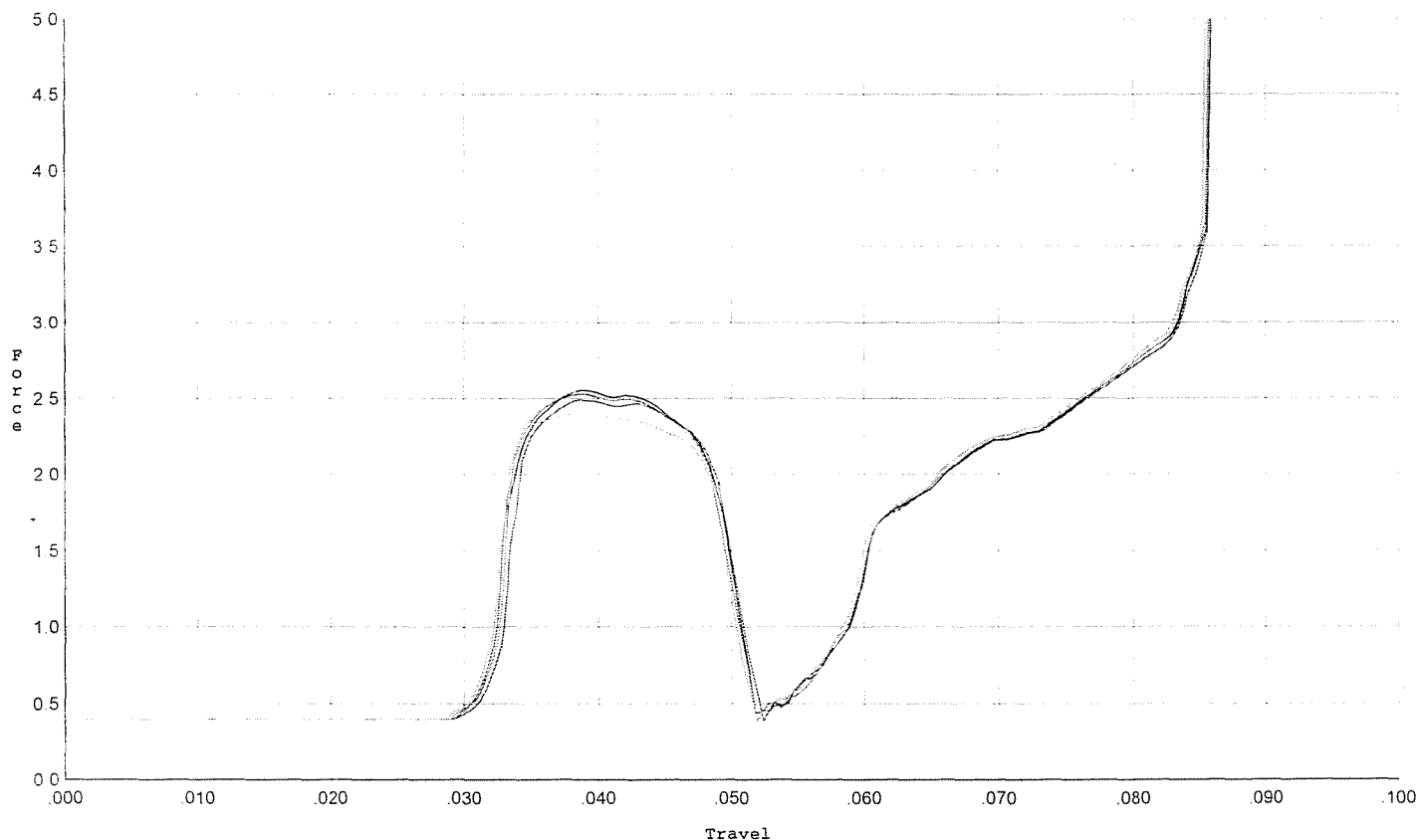
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.050	0.031	0.034	0.084		Set Trigger
2	4.261	0.050	0.031	0.034	0.086		Set Trigger
3	4.153	0.050	0.031	0.034	0.084		Set Trigger
4	4.142	0.050	0.030	0.034	0.085		Set Trigger
5	4.142	0.050	0.030	0.034	0.085		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



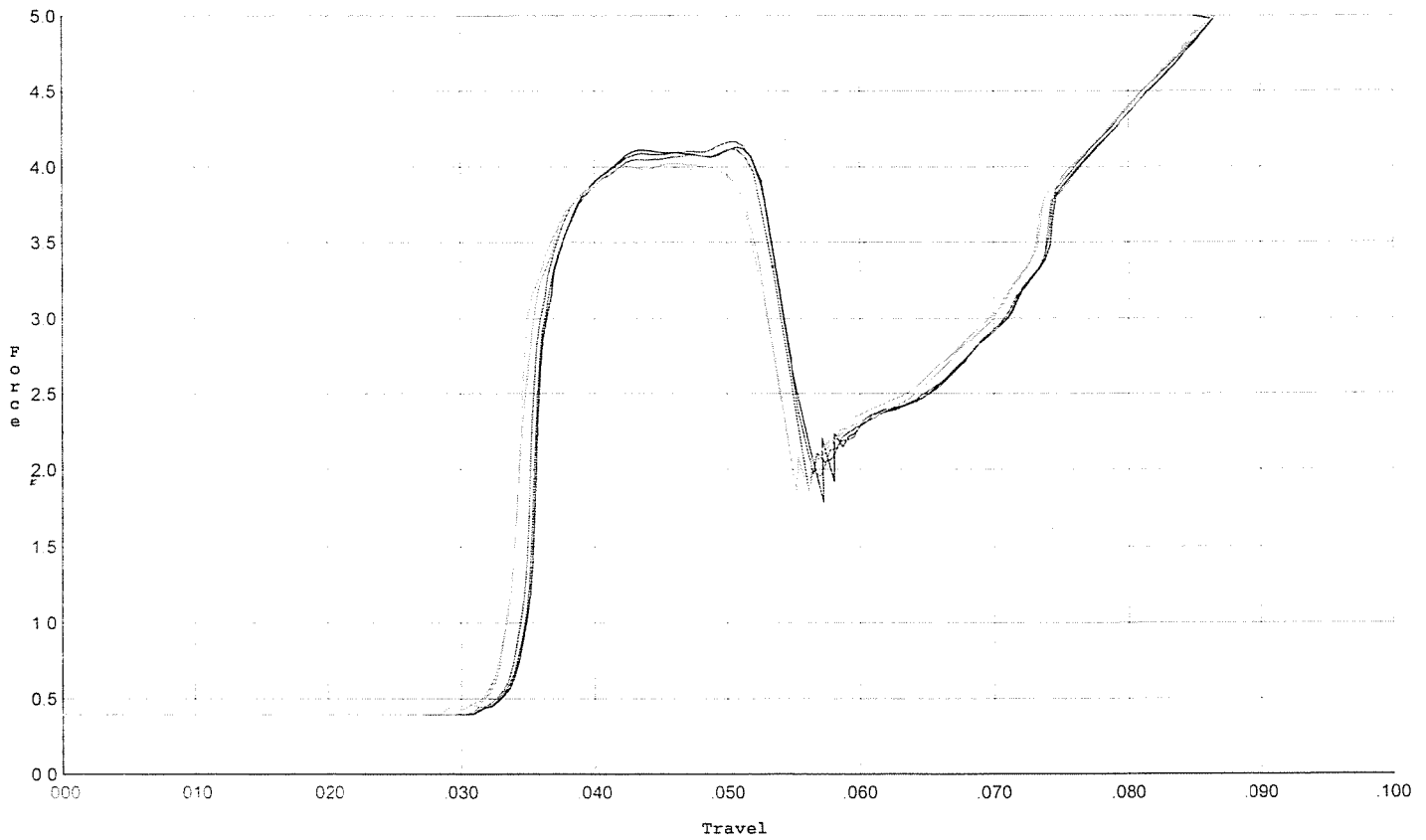
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.049	0.032	0.040	0.051		Set Trigger
2	2.552	0.049	0.031	0.040	0.052		Set Trigger
3	2.529	0.048	0.031	0.040	0.051		Set Trigger
4	2.545	0.049	0.031	0.040	0.052		Set Trigger
5	2.418	0.049	0.031	0.040	0.050		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.053	0.034	0.036	0.085		Set Trigger
2	4.131	0.053	0.034	0.036	0.085		Set Trigger
3	4.118	0.053	0.034	0.036	0.087		Set Trigger
4	4.002	0.053	0.033	0.035	0.085		Set Trigger
5	4.020	0.052	0.033	0.035	0.084		Set Trigger

Avg 4.08