

G679 4723

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



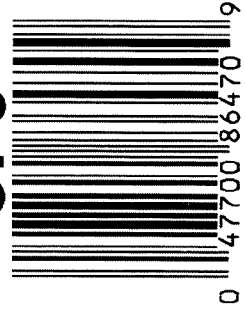
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794723

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794723

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SP
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SP
460	CHECK HEADSPACE		10-21-08	SP
470	DIS-ASSEMBLE ACTION		10-21-08	SP
472	SERIALIZE BOLT HANDLE		10-22-08	BSH
475	DRILL AND TAP SIGHT HOLES		10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/24/08	
490	MAGNAFLUX BOLT		10/24/08	MR
500	ROLLMARK CALIBER		10/24/08	RT
520	GOFF BLAST BBL / REC		10/24/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

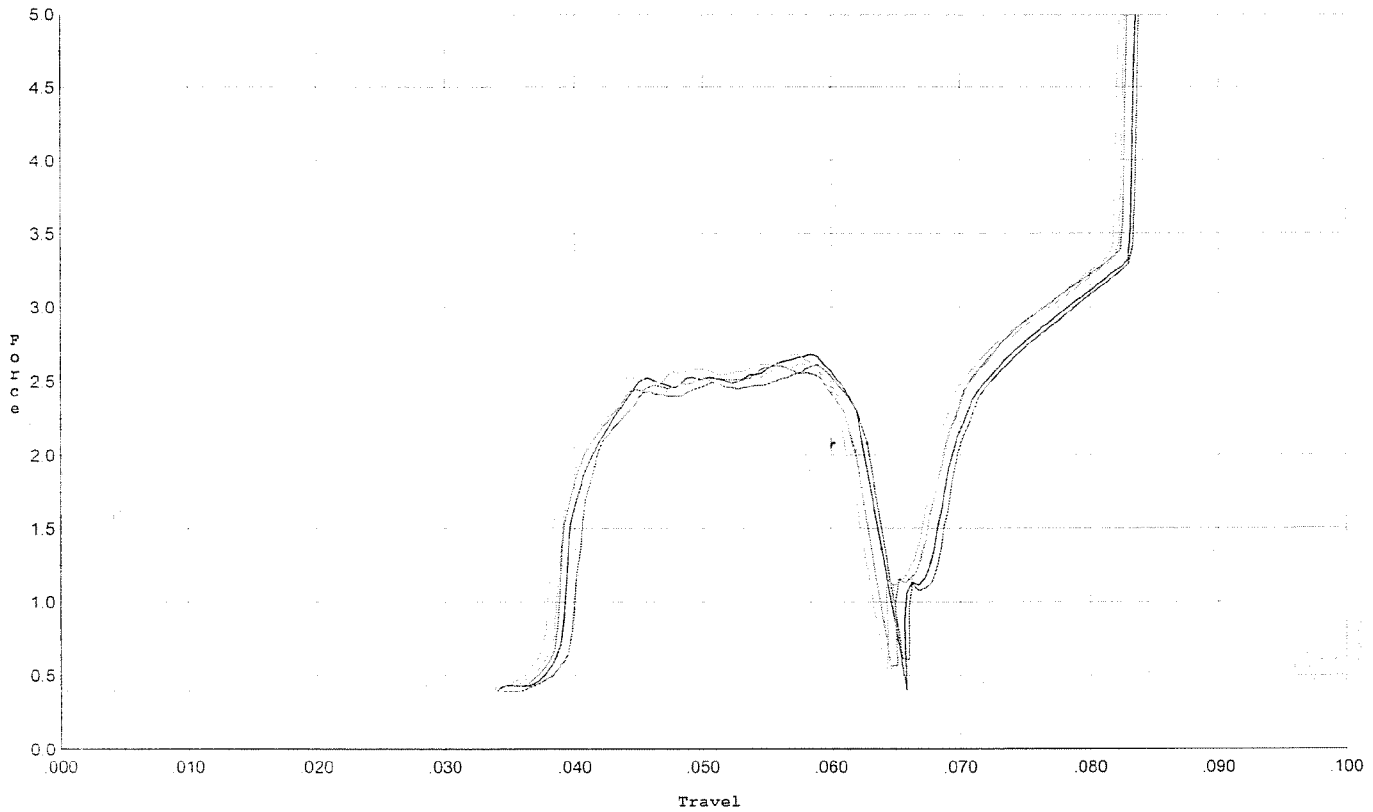
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>7.0</u>	1-16-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	1-16-09	LJ
	J) ASSEMBLE STOCK		1-8-09	LJ
	K) ASSEMBLE SWIVEL STUDS		1-16-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	LJ
670	FINAL INSPECTION A) HEADSPACE		1-16-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.37</u> <u>2.38</u> <u>2.40</u> <u>2.44</u>	1-16-09	TL
	C) FUNCTION		1-16-09	LJ
690	PACK		1/20/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



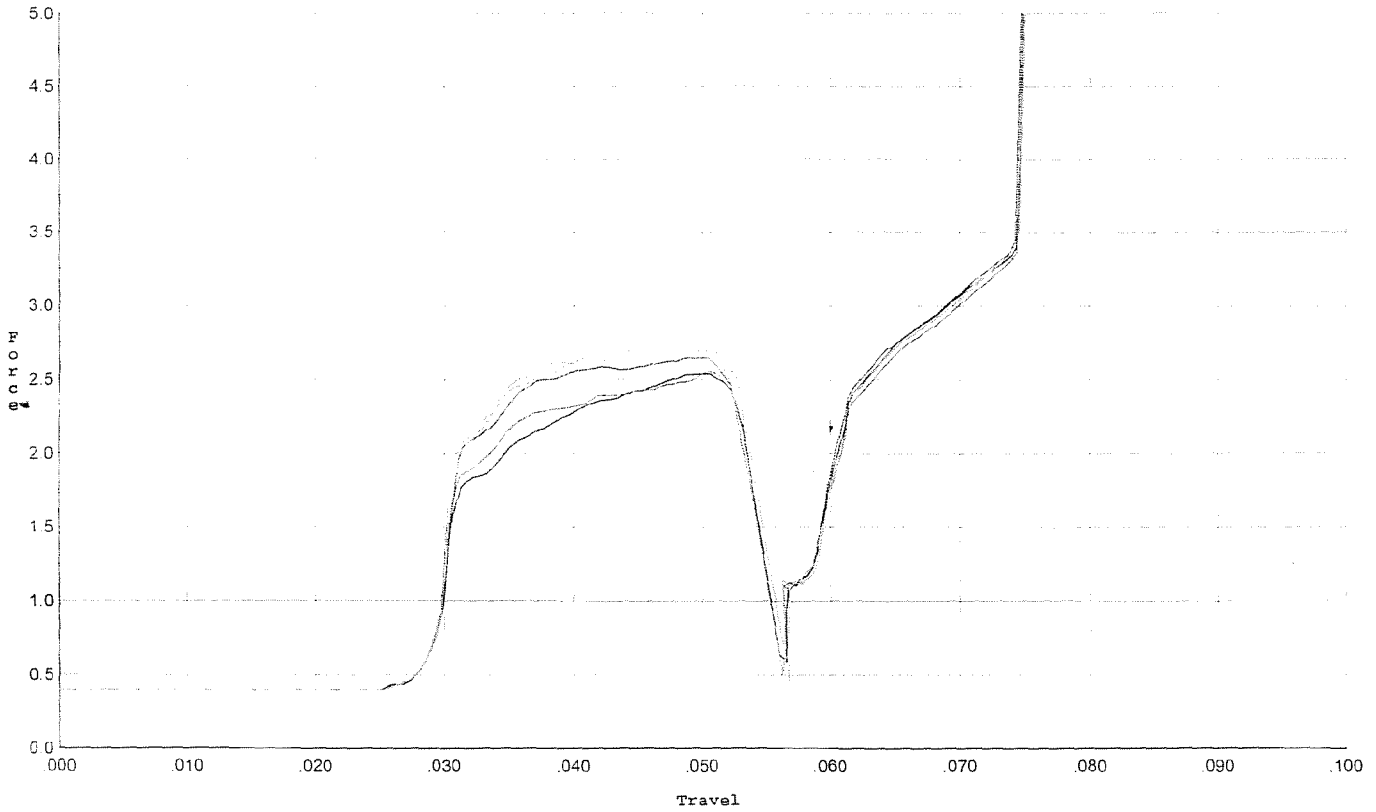
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.063	0.040	0.027	0.070		Set Trigger
2	2.682	0.064	0.039	0.026	0.074		Set Trigger
3	2.606	0.062	0.038	0.027	0.071		Set Trigger
4	2.617	0.062	0.038	0.027	0.072		Set Trigger
5	2.680	0.062	0.037	0.027	0.073		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



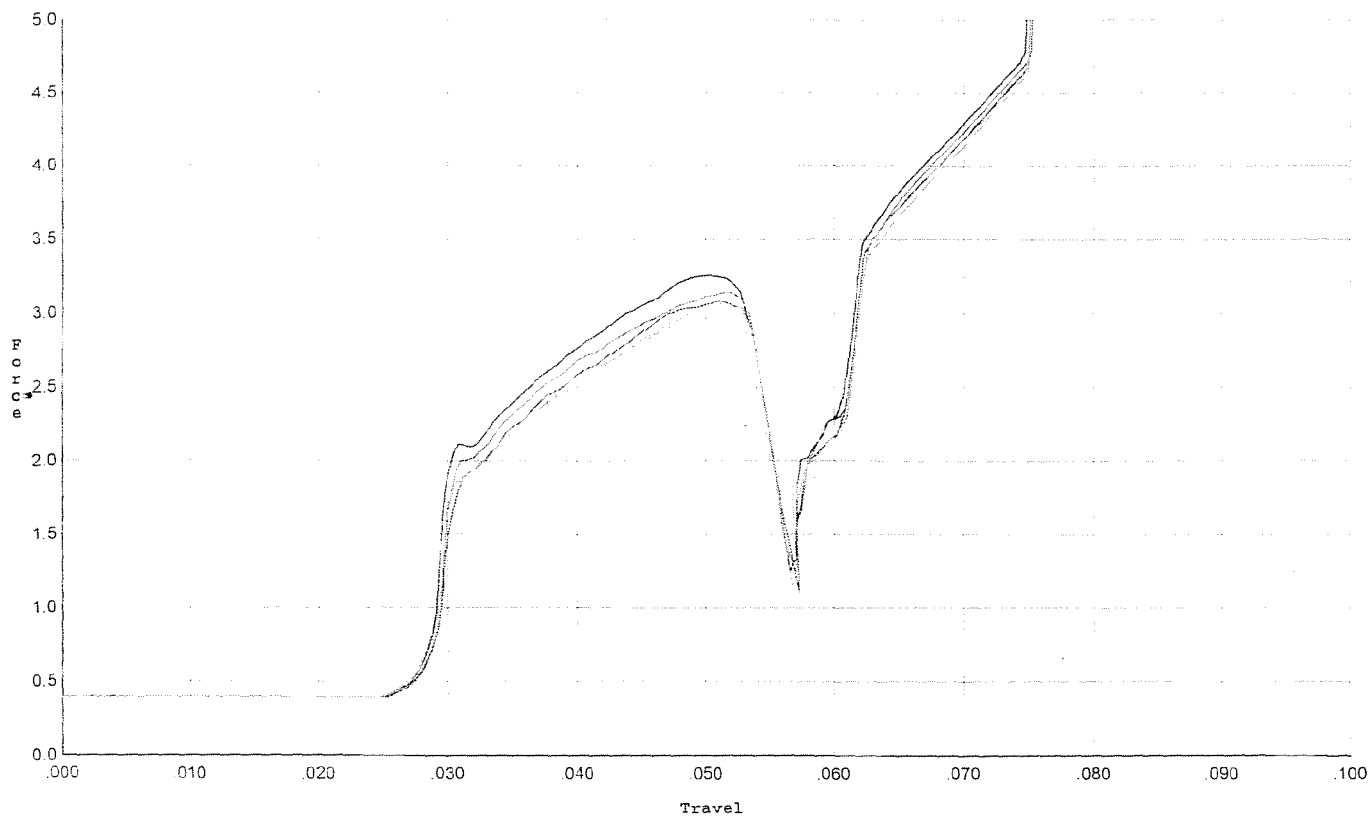
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.054	0.029	0.027	0.070		Set Trigger
2	2.542	0.053	0.029	0.027	0.065		Set Trigger
3	2.558	0.054	0.029	0.027	0.066		Set Trigger
4	2.705	0.054	0.029	0.027	0.071		Set Trigger
5	2.710	0.055	0.029	0.027	0.073		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



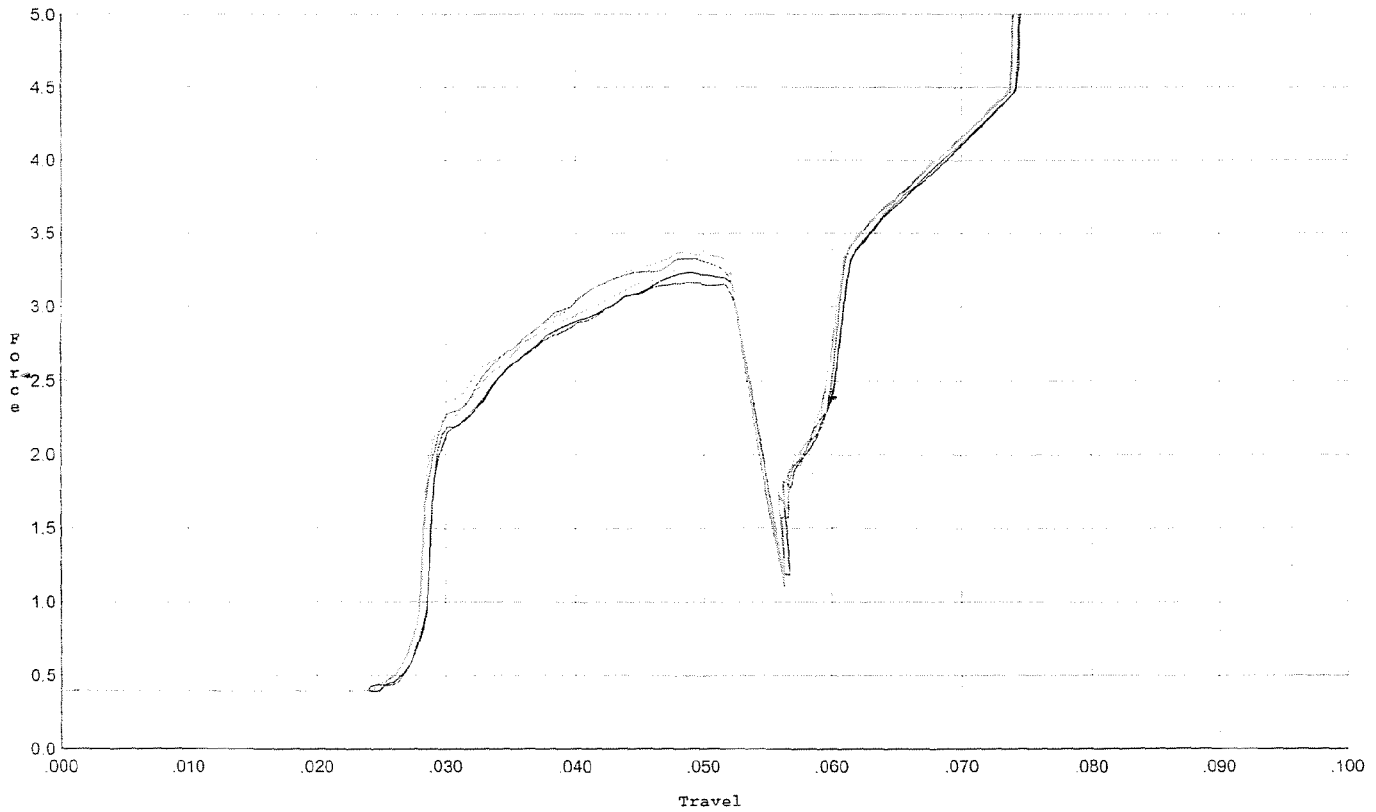
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.054	0.029	0.026	0.075		Set Trigger
2	3.254	0.054	0.028	0.026	0.080		Set Trigger
3	3.142	0.053	0.028	0.026	0.077		Set Trigger
4	2.981	0.055	0.028	0.026	0.076		Set Trigger
5	3.066	0.054	0.028	0.026	0.075		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



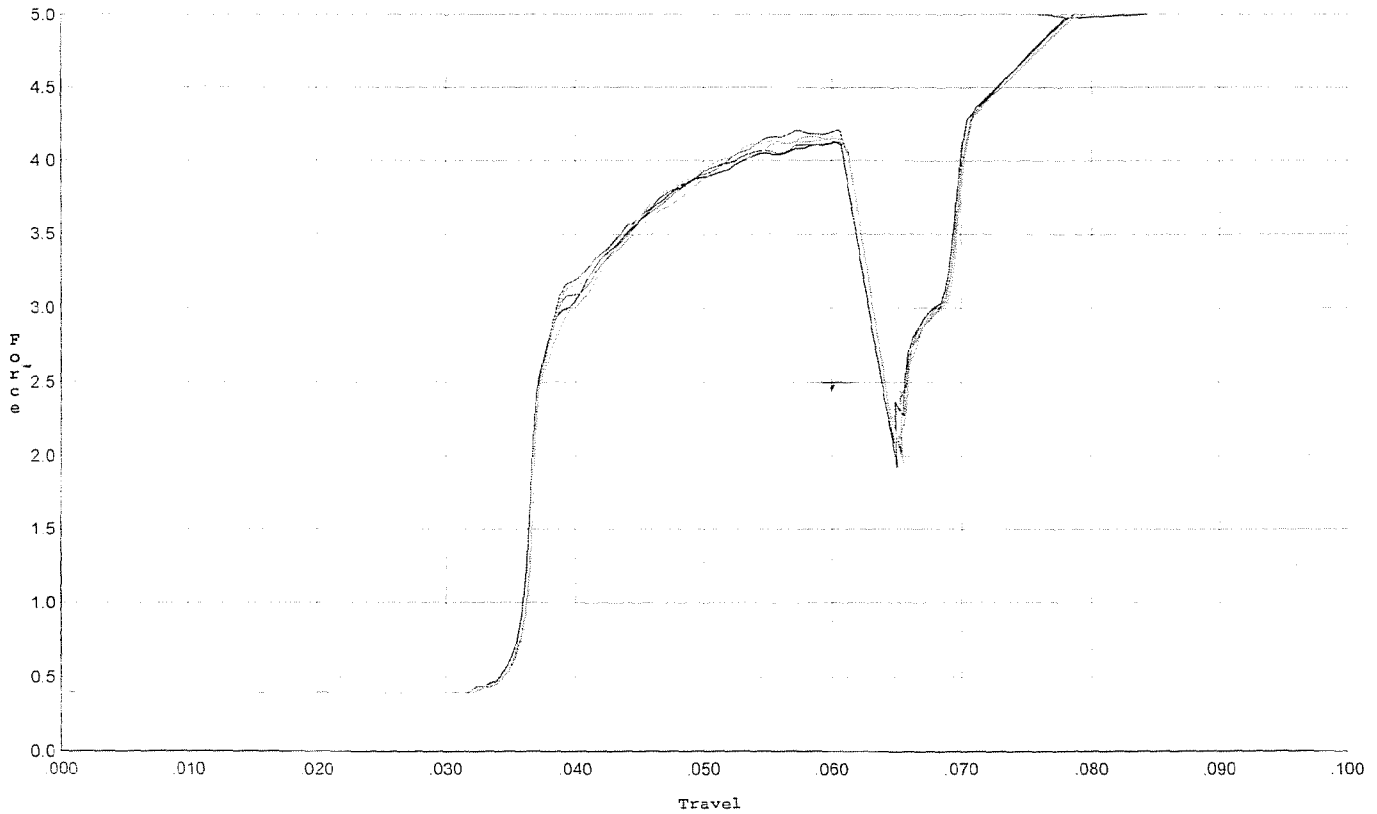
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.052	0.027	0.026	0.079		Set Trigger
2	3.234	0.054	0.028	0.026	0.082		Set Trigger
3	3.328	0.052	0.027	0.026	0.082		Set Trigger
4	3.294	0.052	0.027	0.026	0.081		Set Trigger
5	3.377	0.052	0.027	0.026	0.083		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



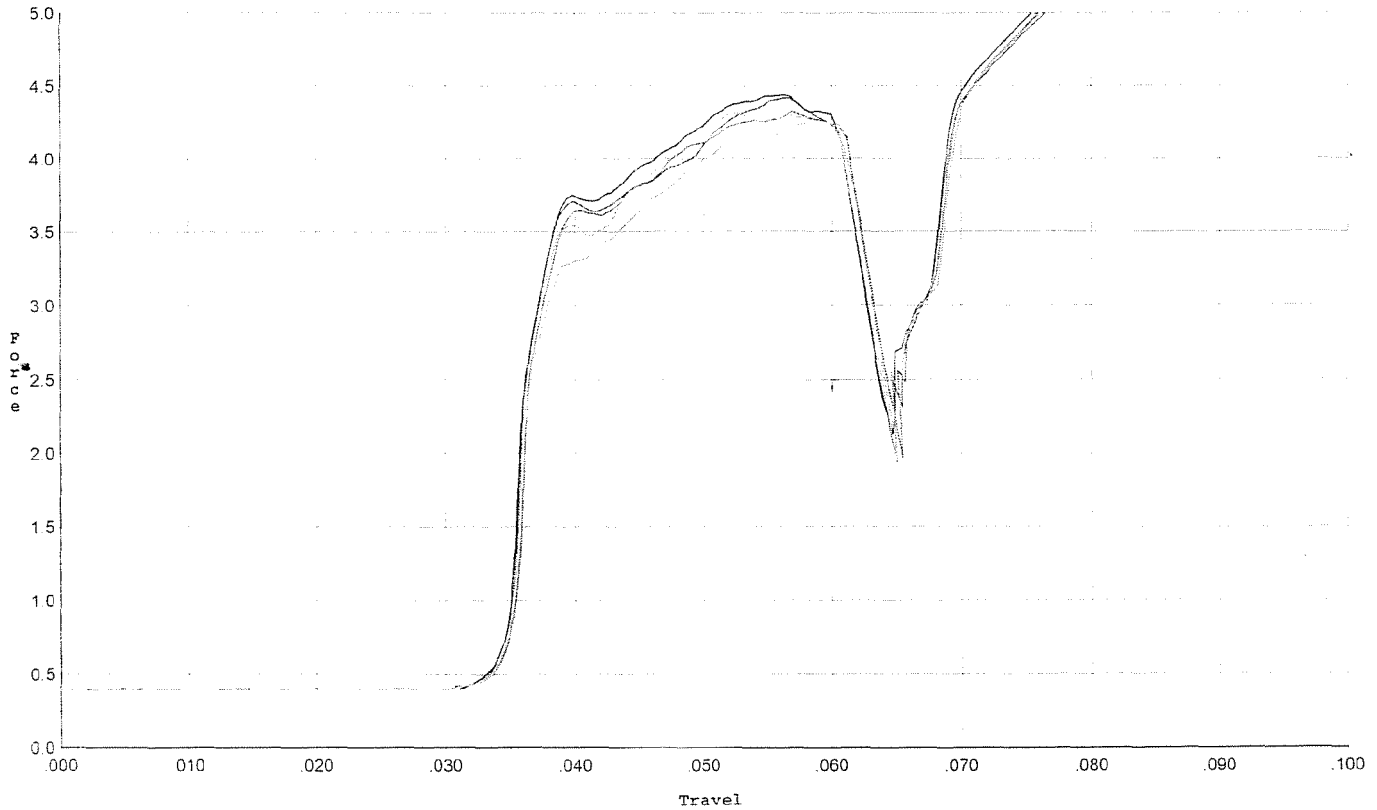
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.061	0.035	0.024	0.109		Set Trigger
2	4.134	0.061	0.035	0.025	0.107		Set Trigger
3	4.212	0.061	0.035	0.024	0.109		Set Trigger
4	4.144	0.061	0.035	0.024	0.110		Set Trigger
5	4.164	0.061	0.035	0.024	0.108		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



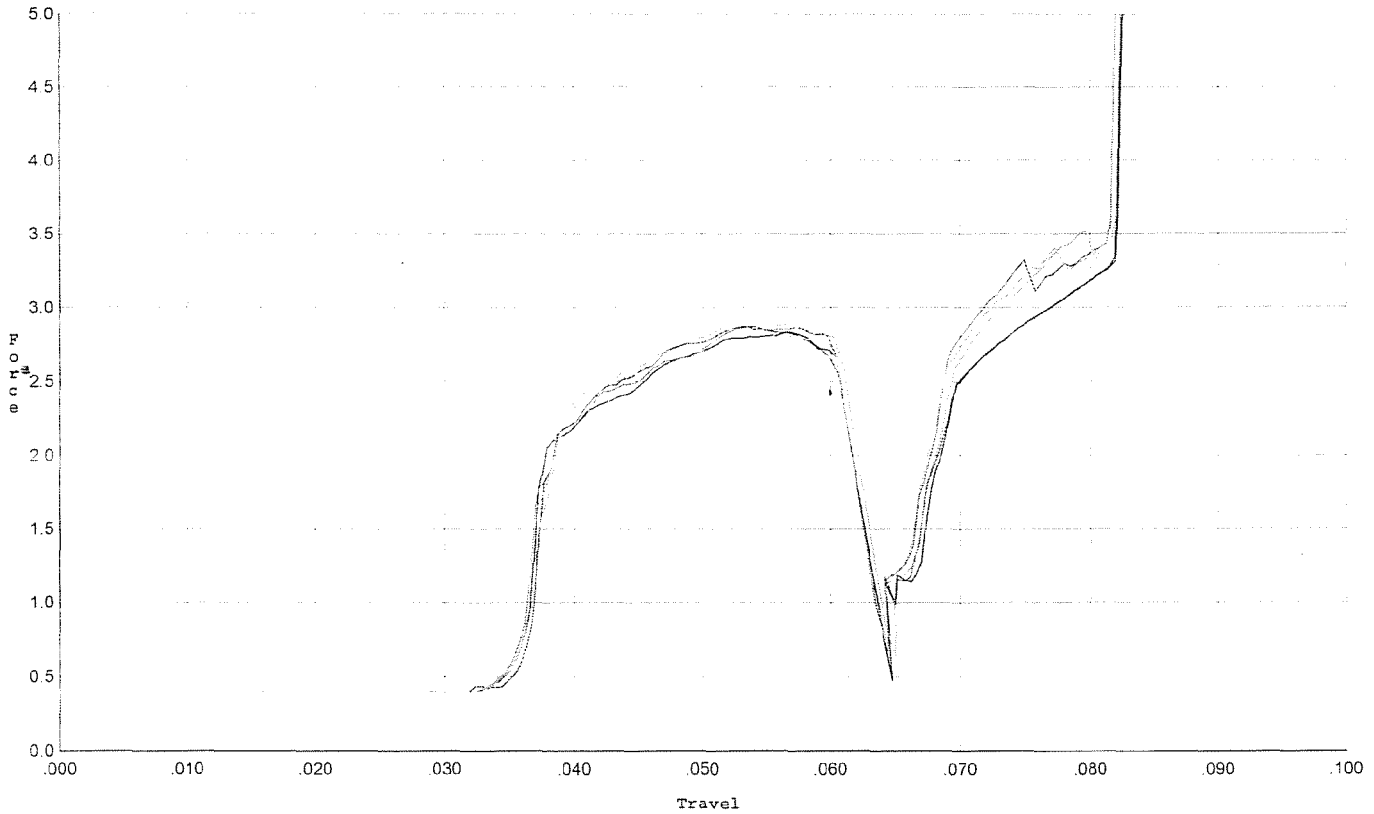
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.417	0.061	0.034	0.024	0.115		Set Trigger
2	4.439	0.061	0.034	0.024	0.117		Set Trigger
3	4.326	0.061	0.035	0.024	0.116		Set Trigger
4	4.315	0.061	0.034	0.024	0.114		Set Trigger
5	4.245	0.062	0.034	0.023	0.113		Set Trigger

A-4-34

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



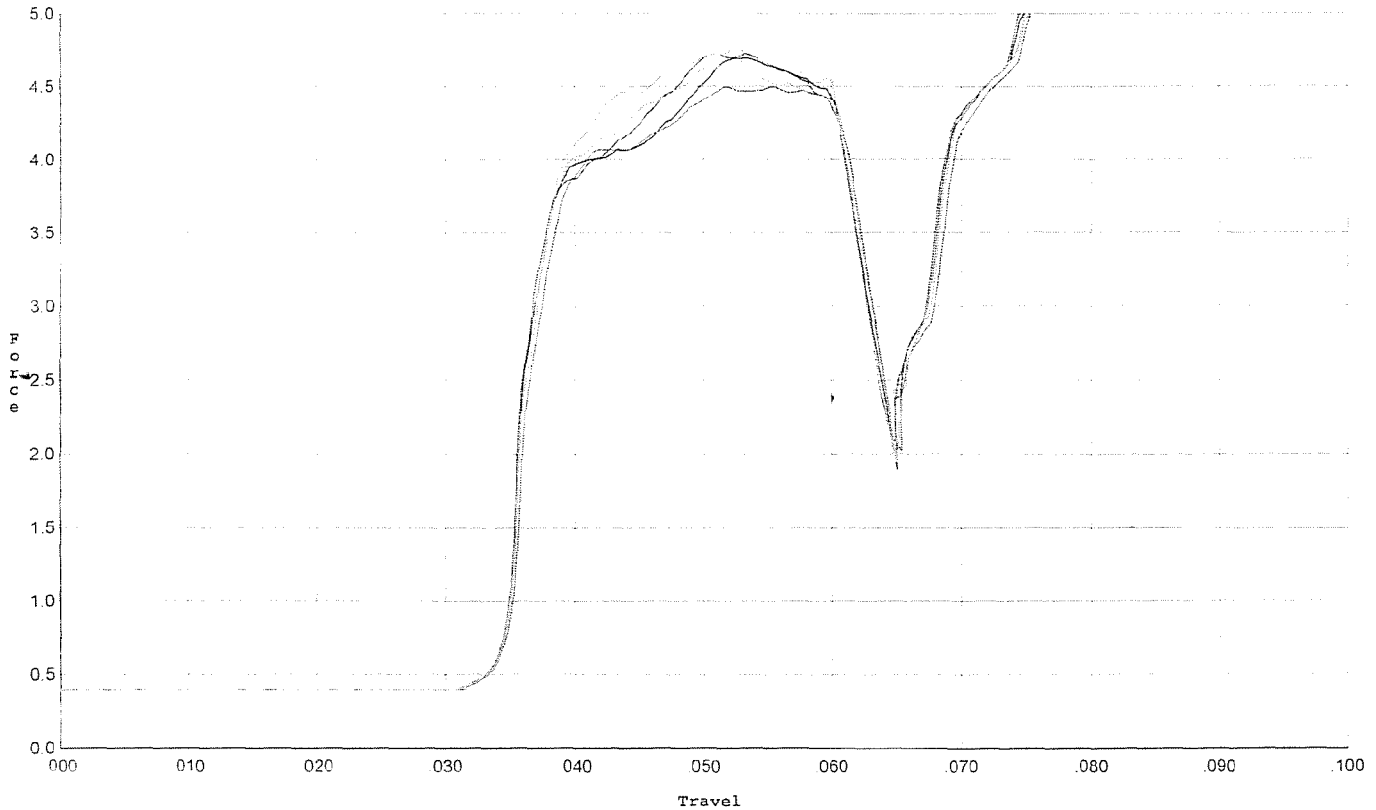
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.869	0.061	0.036	0.027	0.077		Set Trigger
2	2.837	0.060	0.036	0.027	0.077		Set Trigger
3	2.866	0.060	0.035	0.026	0.077		Set Trigger
4	2.855	0.060	0.035	0.026	0.078		Set Trigger
5	2.889	0.061	0.036	0.026	0.079		Set Trigger

A-2.86

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.726	0.061	0.034	0.022	0.123		Set Trigger
2	4.698	0.060	0.034	0.023	0.121		Set Trigger
3	4.497	0.061	0.034	0.023	0.122		Set Trigger
4	4.682	0.060	0.034	0.023	0.122		Set Trigger
5	4.757	0.062	0.034	0.023	0.129		Set Trigger

A. 4.67