

66794729

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

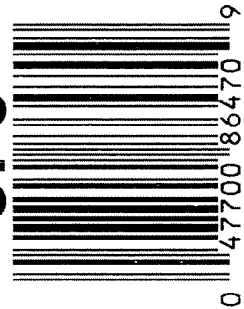
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794729

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794729

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/4/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/2/08	SP
542	APPLY COATINGS (BARREL ACTION)		11/13	SP
545	(BOLT)			SP
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24/08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

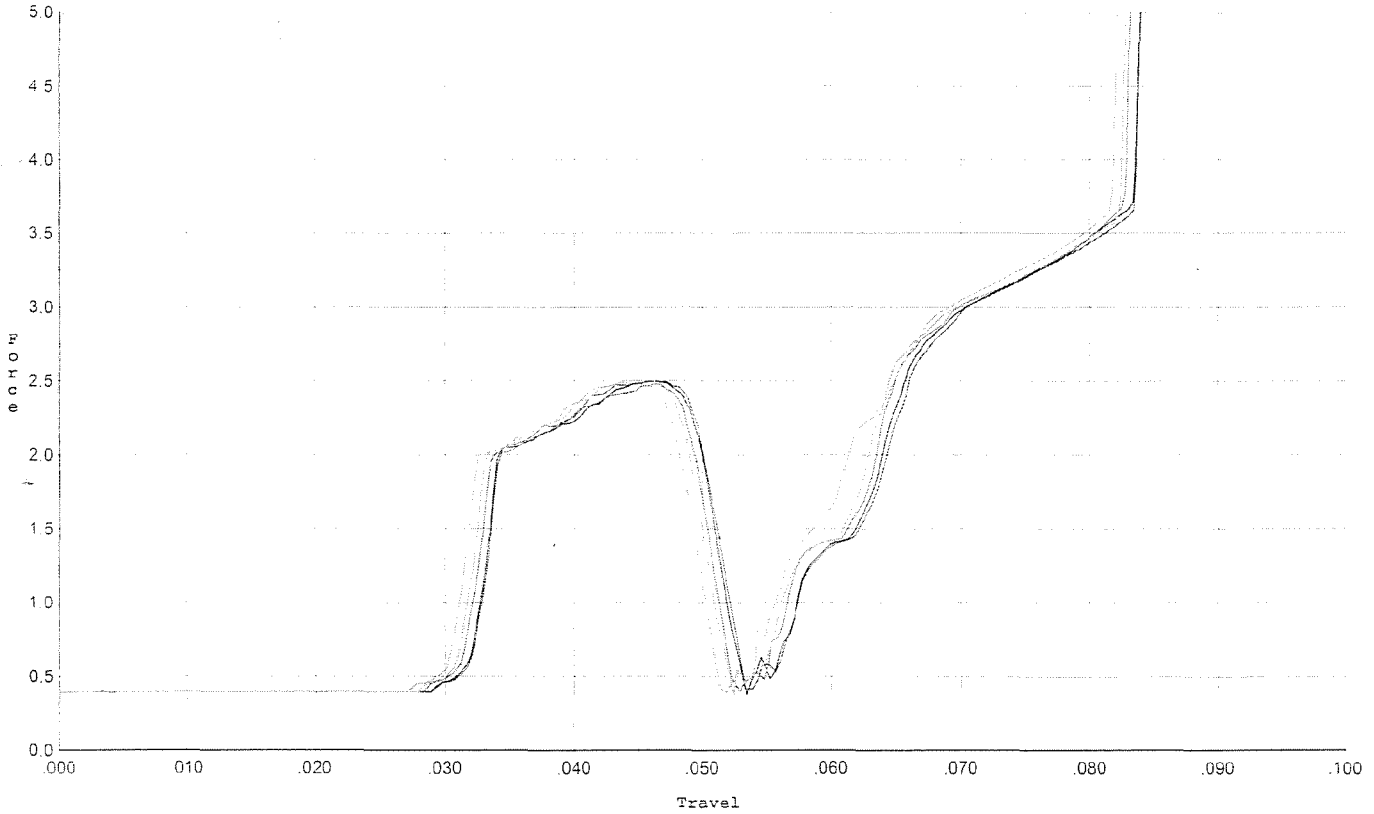
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>4.0</u>	12-31-08	L N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-31-08	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	12-31-08	L N.
	J) ASSEMBLE STOCK		11-24-08	RPD
	K) ASSEMBLE SWIVEL STUDS		12-31-08	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-22-08	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-31-08	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.87</u> <u>2.79</u> <u>2.71</u> <u>2.87</u>	12-30-08	L N.
	C) FUNCTION		12-31-08	L N.
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



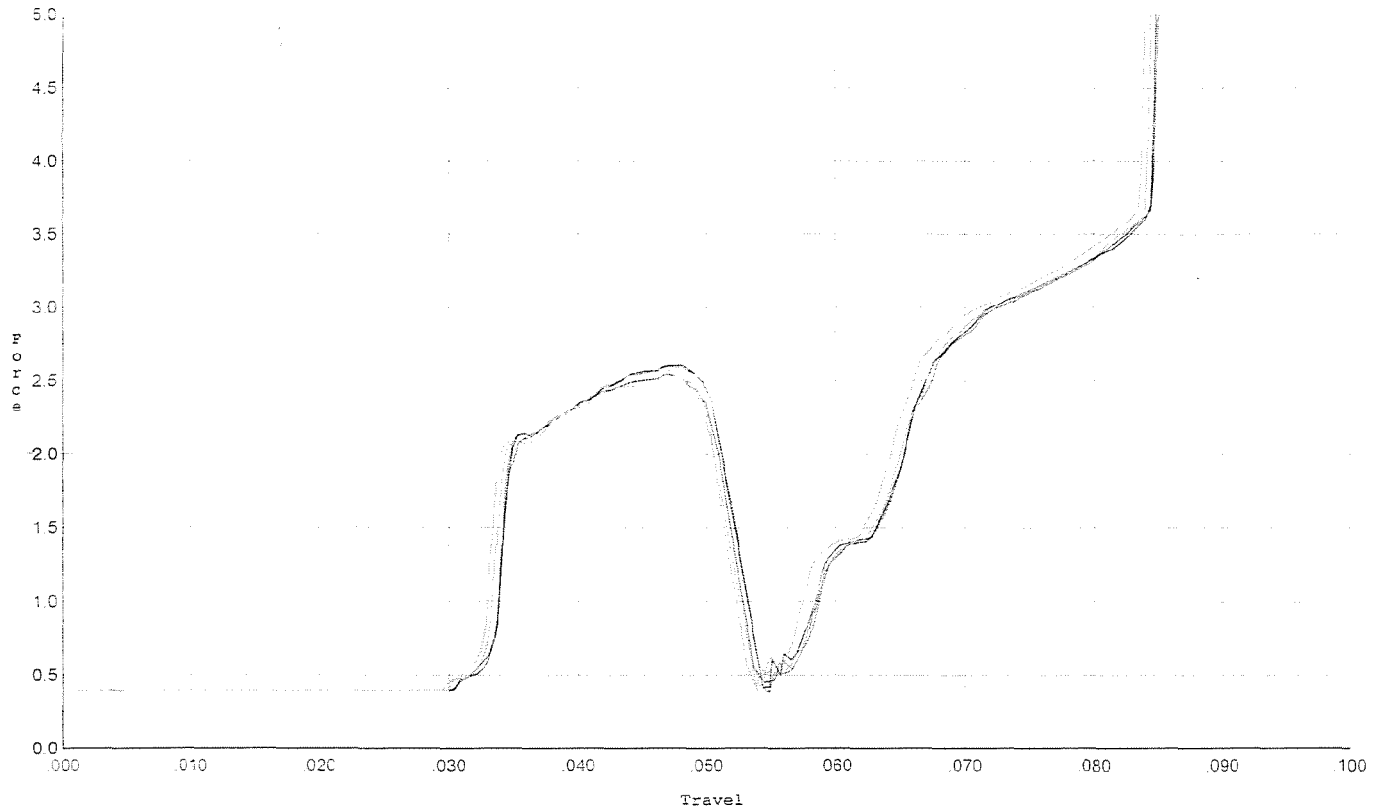
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.051	0.032	0.037	0.054		Set Trigger
2	2.501	0.050	0.032	0.037	0.052		Set Trigger
3	2.476	0.050	0.031	0.037	0.052		Set Trigger
4	2.507	0.049	0.031	0.037	0.052		Set Trigger
5	2.504	0.049	0.030	0.037	0.052		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



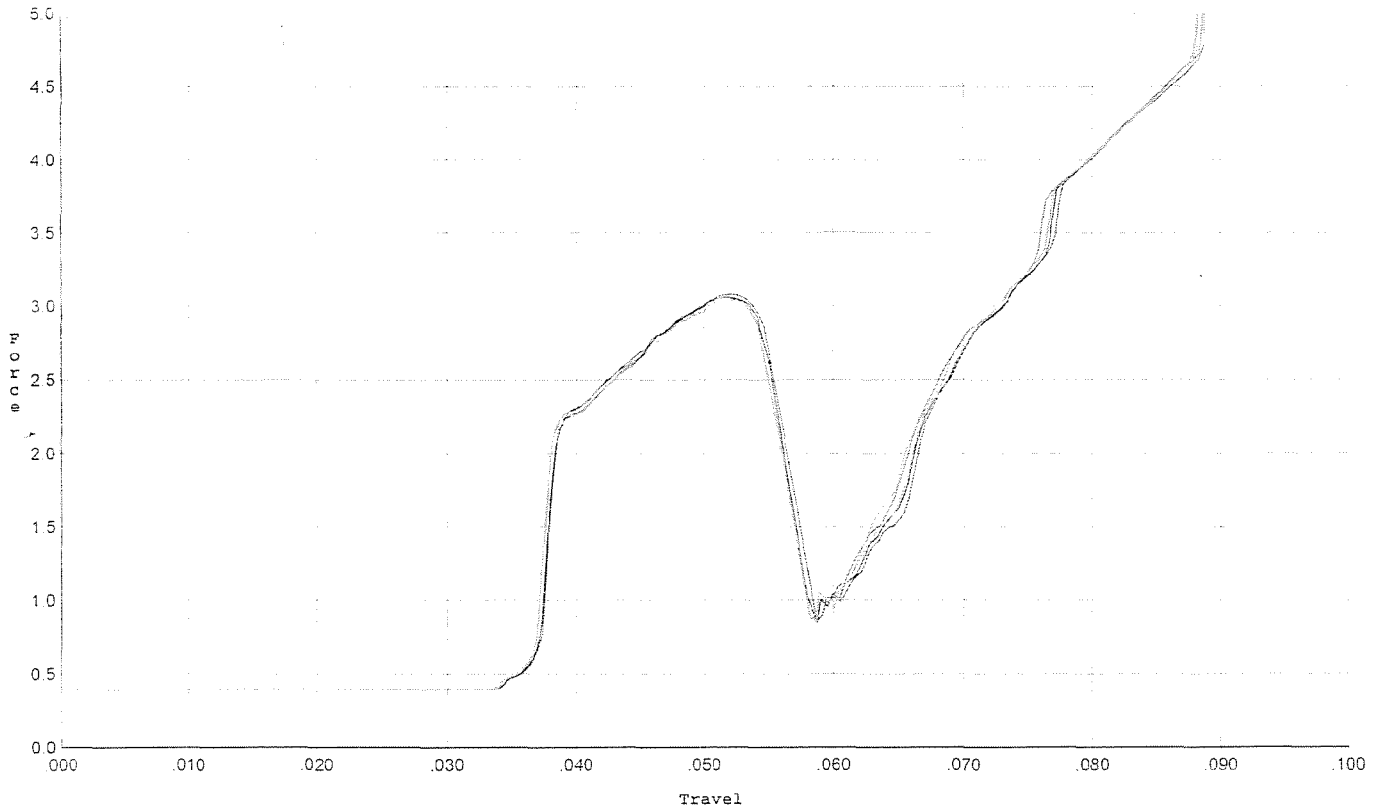
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.051	0.031	0.037	0.054		Set Trigger
2	2.605	0.052	0.031	0.037	0.056		Set Trigger
3	2.595	0.052	0.033	0.037	0.056		Set Trigger
4	2.531	0.050	0.030	0.037	0.053		Set Trigger
5	2.579	0.050	0.032	0.037	0.054		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



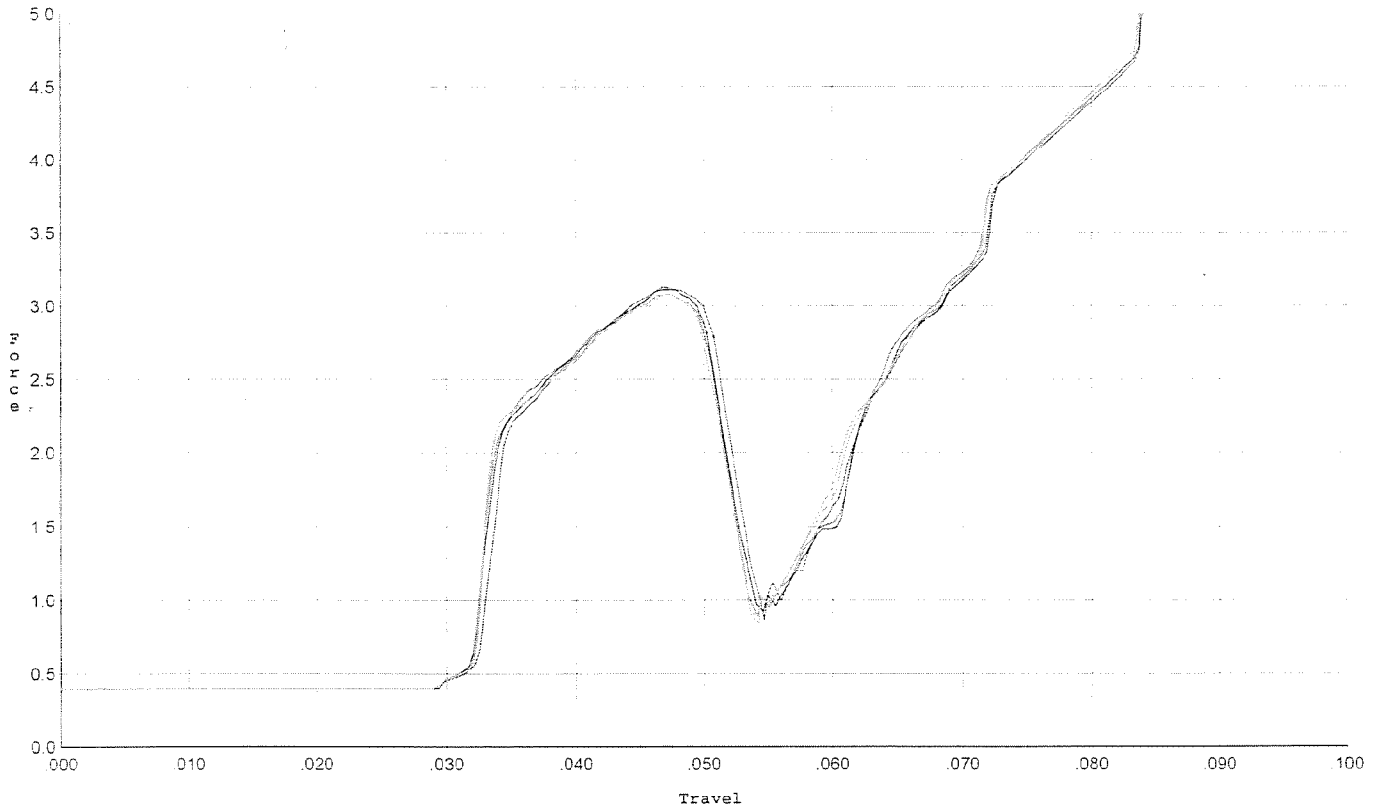
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.057	0.037	0.038	0.066		Set Trigger
2	3.060	0.055	0.037	0.037	0.063		Set Trigger
3	3.062	0.056	0.037	0.037	0.065		Set Trigger
4	3.055	0.056	0.034	0.037	0.064		Set Trigger
5	3.039	0.056	0.034	0.037	0.064		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



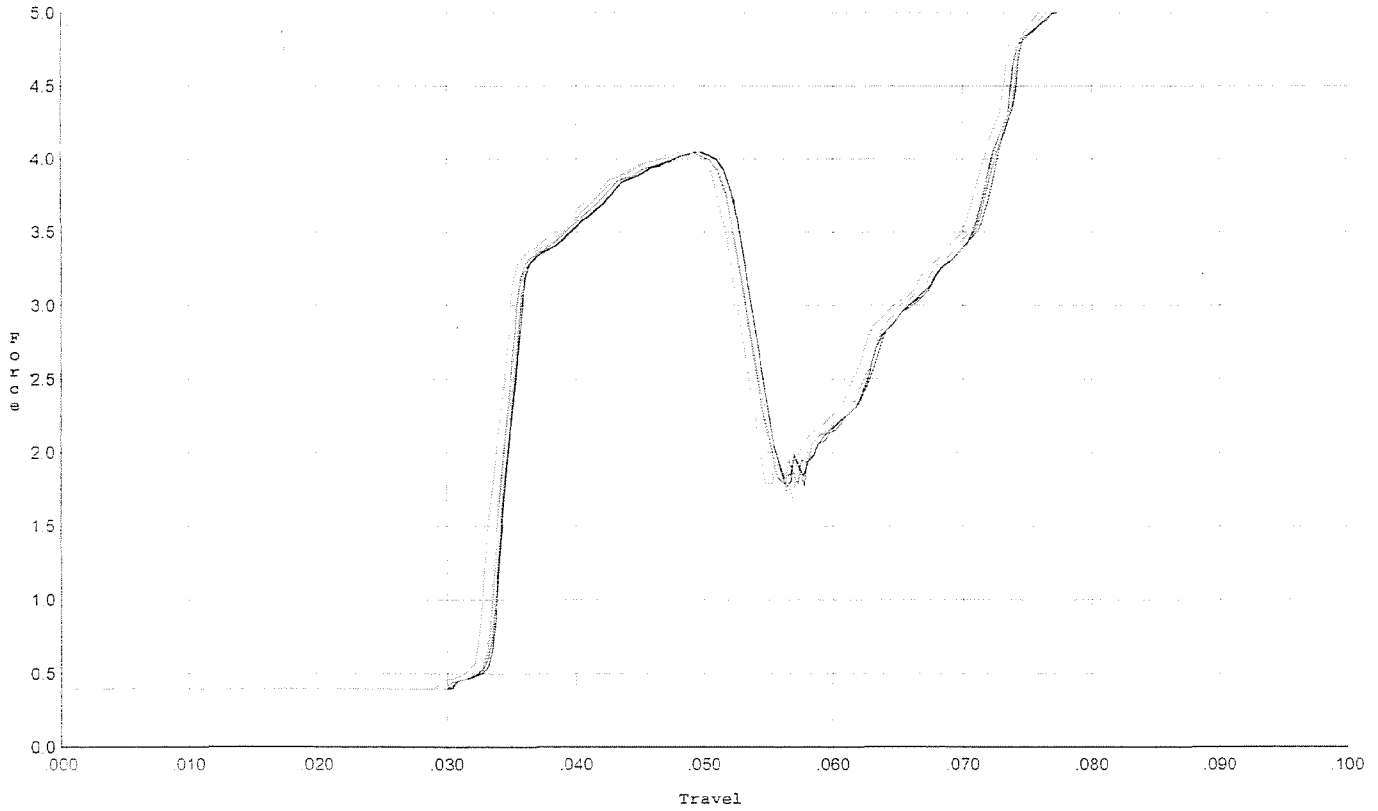
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.051	0.032	0.035	0.063		Set Trigger
2	3.107	0.050	0.032	0.036	0.062		Set Trigger
3	3.074	0.050	0.032	0.035	0.062		Set Trigger
4	3.081	0.051	0.032	0.035	0.063		Set Trigger
5	3.086	0.051	0.032	0.035	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



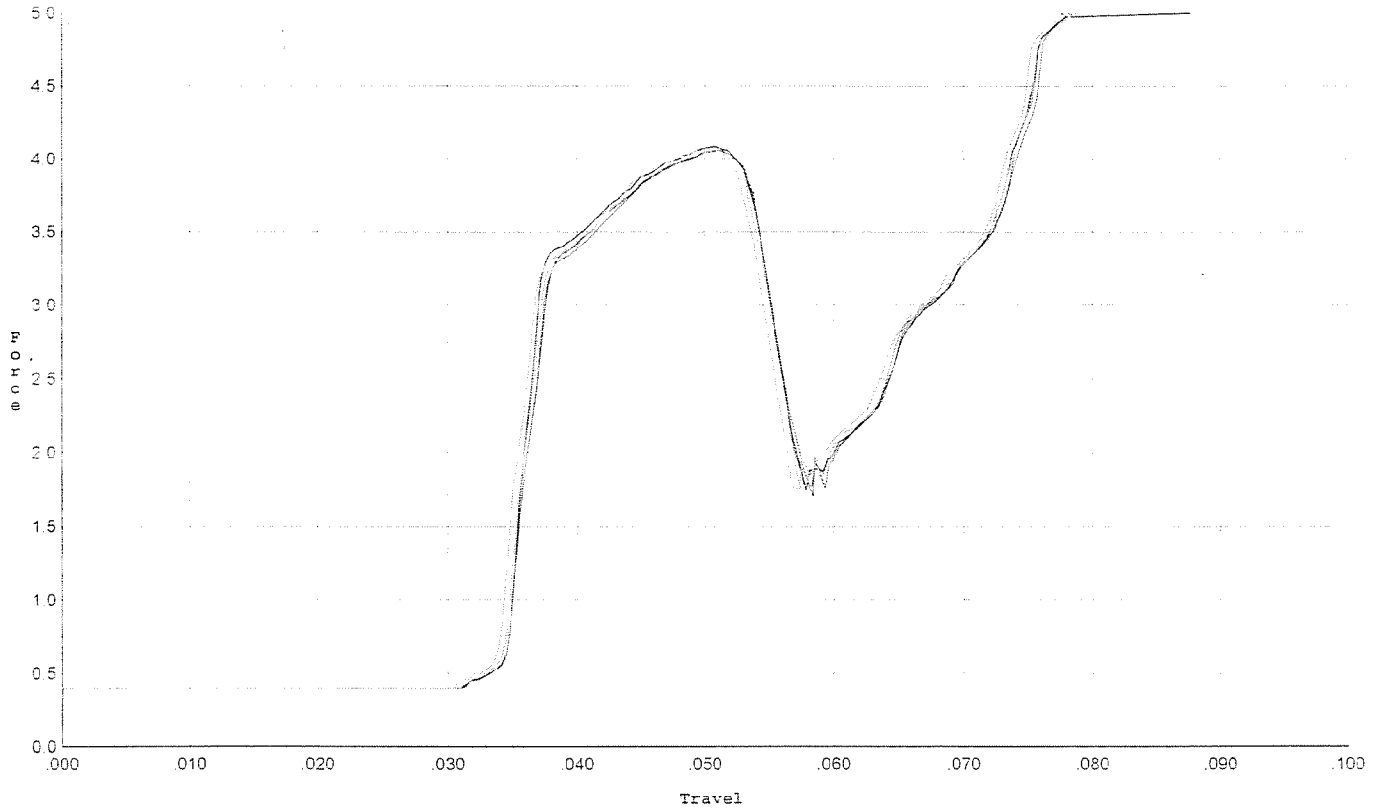
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.052	0.033	0.035	0.083		Set Trigger
2	4.046	0.052	0.033	0.035	0.082		Set Trigger
3	4.036	0.052	0.033	0.034	0.082		Set Trigger
4	4.057	0.052	0.033	0.034	0.082		Set Trigger
5	4.055	0.052	0.032	0.034	0.082		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



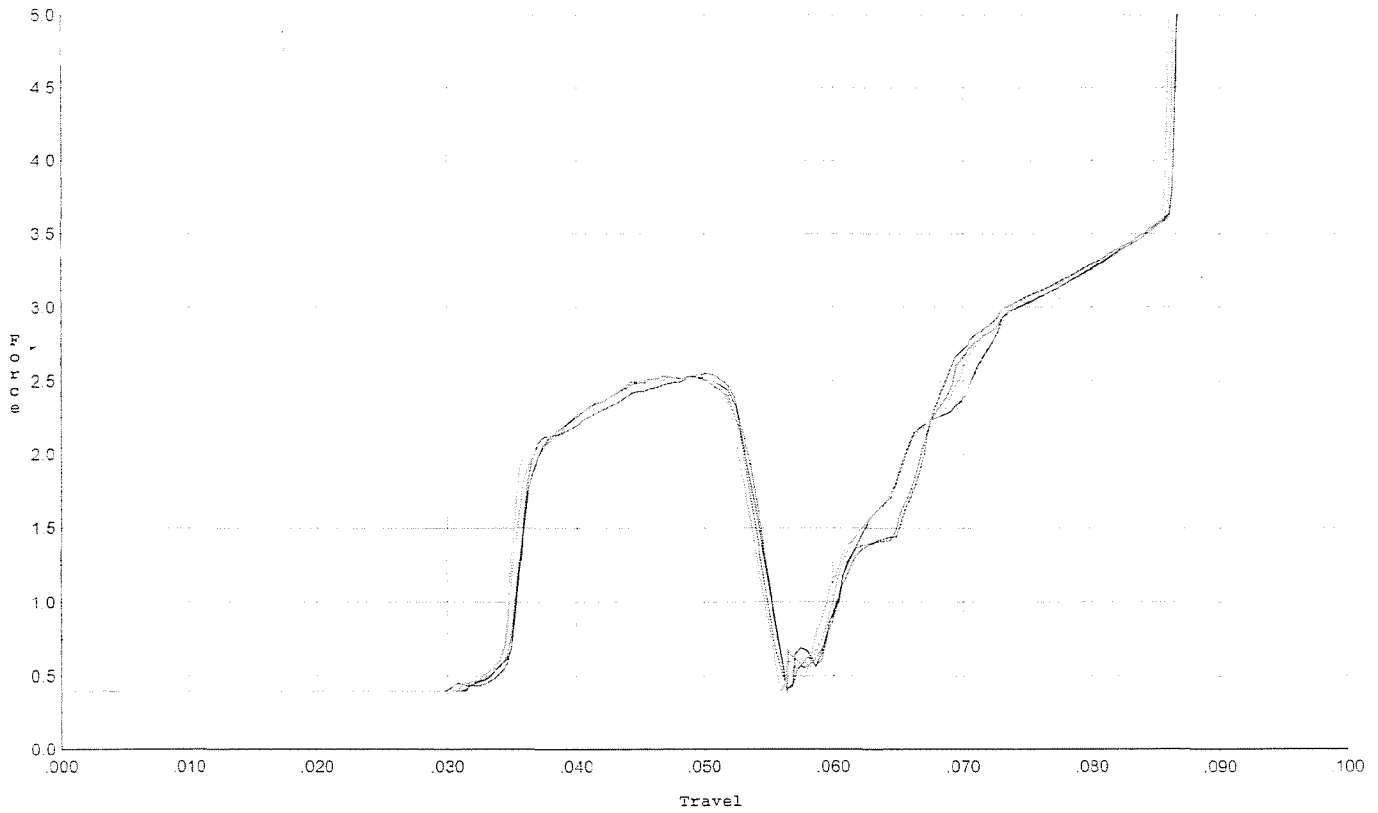
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.054	0.035	0.035	0.084		Set Trigger
2	4.088	0.054	0.035	0.035	0.085		Set Trigger
3	4.060	0.054	0.035	0.035	0.083		Set Trigger
4	4.061	0.055	0.034	0.035	0.085		Set Trigger
5	4.074	0.054	0.034	0.035	0.085		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



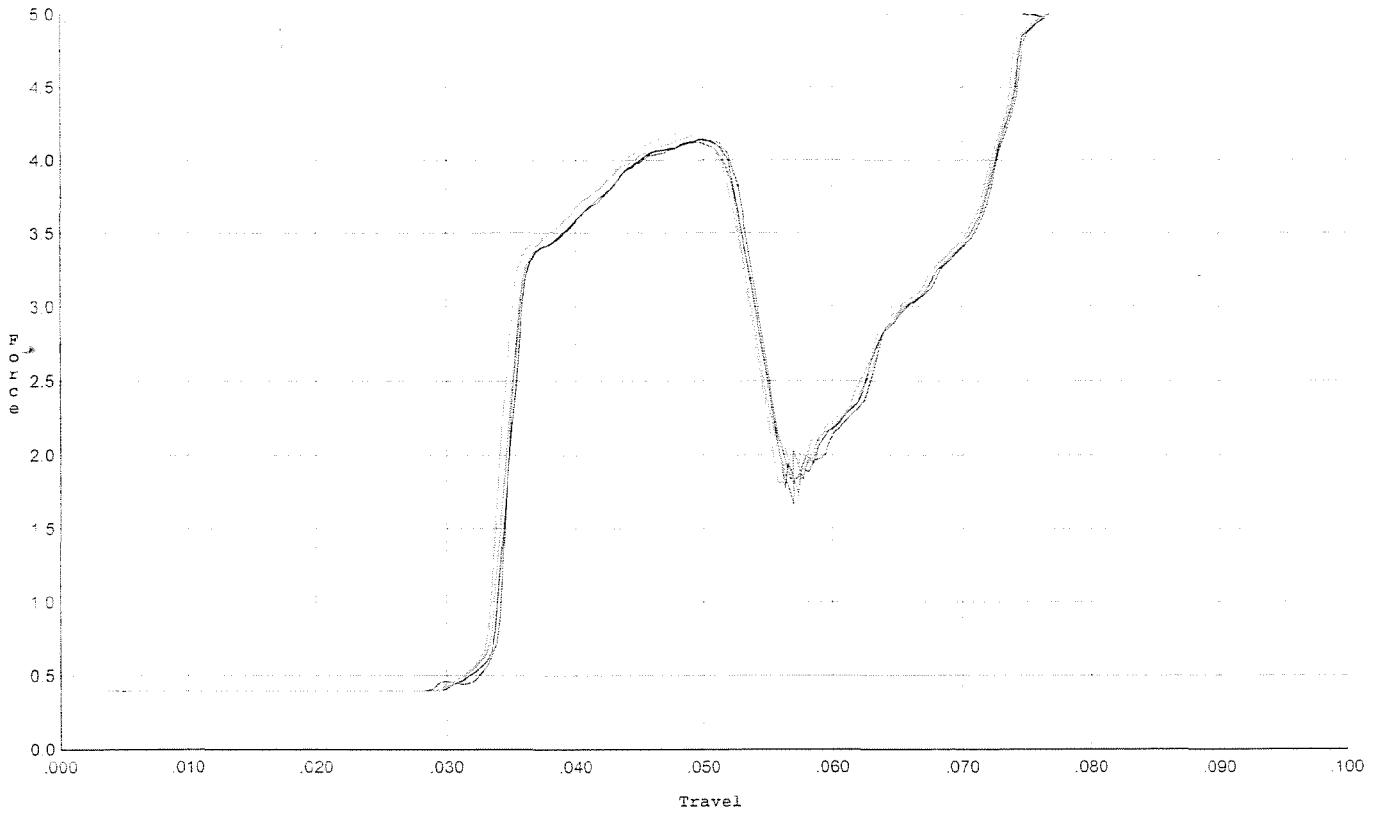
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.054	0.035	0.037	0.057		Set Trigger
2	2.532	0.054	0.035	0.037	0.057		Set Trigger
3	2.527	0.053	0.035	0.037	0.055		Set Trigger
4	2.541	0.054	0.034	0.037	0.058		Set Trigger
5	2.529	0.054	0.034	0.037	0.057		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.053	0.034	0.035	0.085		Set Trigger
2	4.139	0.054	0.033	0.035	0.086		Set Trigger
3	4.121	0.052	0.033	0.034	0.084		Set Trigger
4	4.201	0.052	0.033	0.034	0.084		Set Trigger
5	4.166	0.053	0.033	0.034	0.086		Set Trigger

Avg 4.15